

C6225230

New Action

E 6374595

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5715

* Includes 1 in chamber.

Remington

66299

5081

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # *C6225230*

OPERATION		DATE	INT
#	NAME		
575-580	ASSEMBLY	<i>2/1</i>	<i>FB</i>
600	PROOF	<i>2/2/88</i>	<i>KW</i>
615	MAGNAFLUX BARREL	<i>2/18/88</i>	<i>P/E</i>
	MAGNAFLUX BOLT	<i>5/13/88</i>	<i>P/E</i>
620	COATING	<i>8/11/88</i>	<i>JA</i>
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

SCOPE #
1204

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225230

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/22/88	KW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/22/88	KW
	C) Inspect Ejector Hole for Chamfer		8/22/88	KW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		8/22/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake	2.49 2.45 2.07 2.44 2.51 2.44	22 Aug 88	J. U. 88-2
	F) Safety on Force	5.75 5.75 5.75	22 Aug 88	J. U. 88-2
	G) Safety off Force	3 3 3	22 Aug 88	J. U. 88-2
	H) Trigger Pull Test & Retainability	2.55 2.50 2.50 2.49 2.50 2.49	22 Aug 88	J. U. 88-2
	I) Firing Pin Indent	0.22 0.25 0.215	22 Aug 88	J. U. 88-2
	J) Assemble Stock		8/24/88	RW
	K) Assemble Swivel Studs			
	L) Attach Front & Rear Sight Assemblies		9/6/88	RW
	M) Iron Sight Alignment		9/6/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/6/88	RW
	O) Attach Scope to Rifle		9/12/88	RW
	P) Detach & Attach Scope 20 times		9/13/88	W. B.
640	Gallery Target & Test	692 86L	9/19/88	AC
	A) Optical Clarity of Scope	OK	9/19/88	AC
645	Inspect for Live Ammo	NONE	9/19/88	AC
655	Final Inspection			
	A) Headspace	OK	9/30/88	J.S.
	B) Trigger Pull	OK	9/30/88	J.S.
	C) Function	OK	9/30/88	J.S.
660	Pack		10-21-88	J.S.

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225230

CENTROIDAL DISTANCES

0 TO	1	.994924
1 TO	2	1.16119
1 TO	3	1.62373
1 TO	4	.938689
1 TO	5	.880714

5 3
1 # <----FOR
2

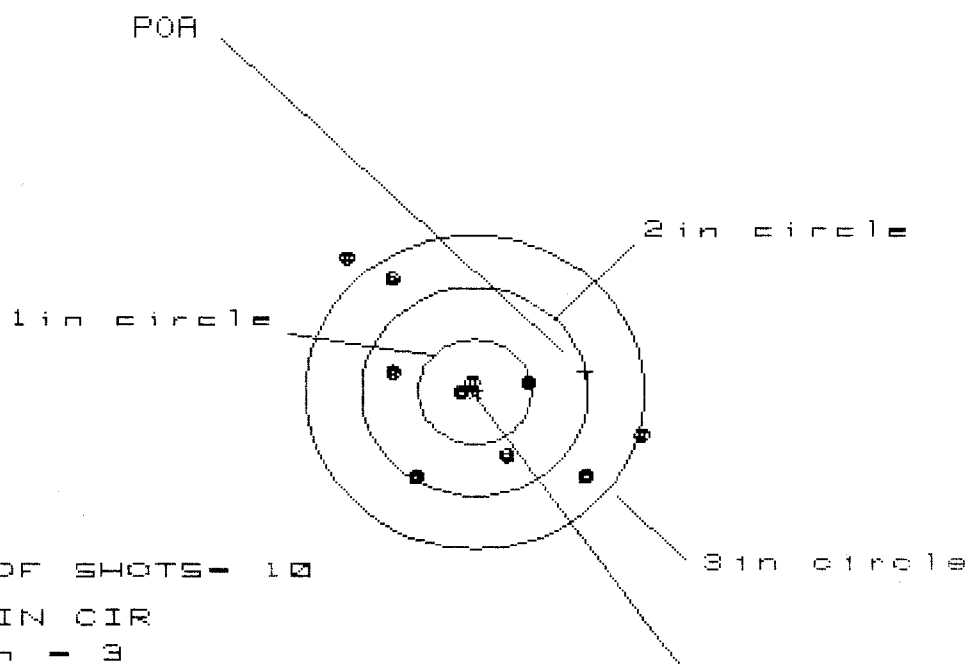
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3886
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0716
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .395141
THE AMR FOR THIS RIFLE IS: 1.063

19 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225230

CENTERFIRE PATTERNS

1



OF SHOTS- 10

IN CIR

1 in - 3

2 in - 6

3 in - 8

HS- 2.527

VS- 2.114

GS- 3.053

CENTROID #

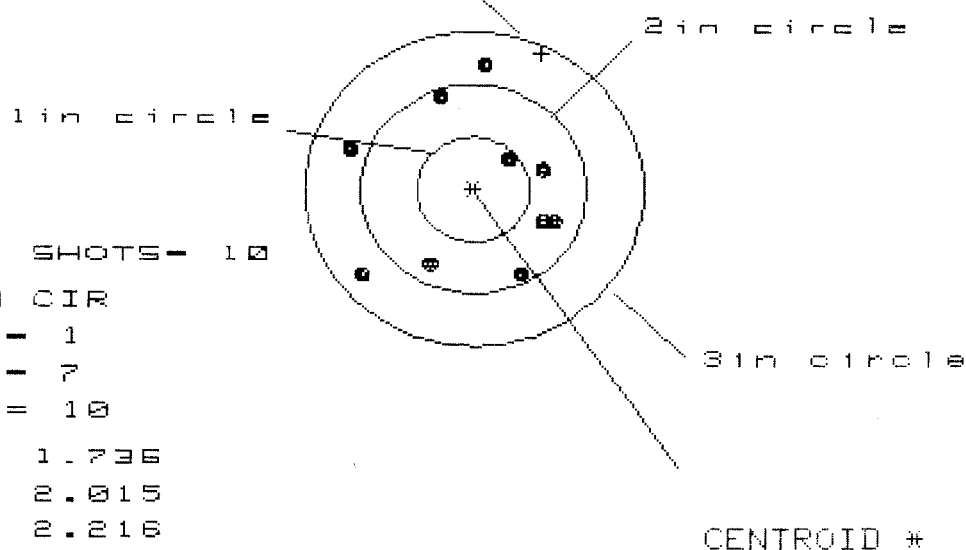
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.449	1.330	1.072
MINIMUM X	-1.078	-.855	-.689
MAXIMUM Y	1.254	1.208	1.168
MINIMUM Y	-.860	-.721	-.761
CENTROID X	-.977	-.858	-1.024
CENTROID Y	-.188	-.327	-.287
POA TO CENTROID in.	.995	.918	1.063
MIN RADIUS	.115	.291	.135
MEAN RADIUS	.893	.816	.720
MAX RADIUS	1.653	1.474	1.351
HORIZONTAL SPREAD	2.527	2.185	1.761
VERTICAL SPREAD	2.114	1.929	1.929
EXTREME SPREAD	3.053	2.658	2.605
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	8		

19 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225230

CENTERFIRE PATTERNS # 2

POA

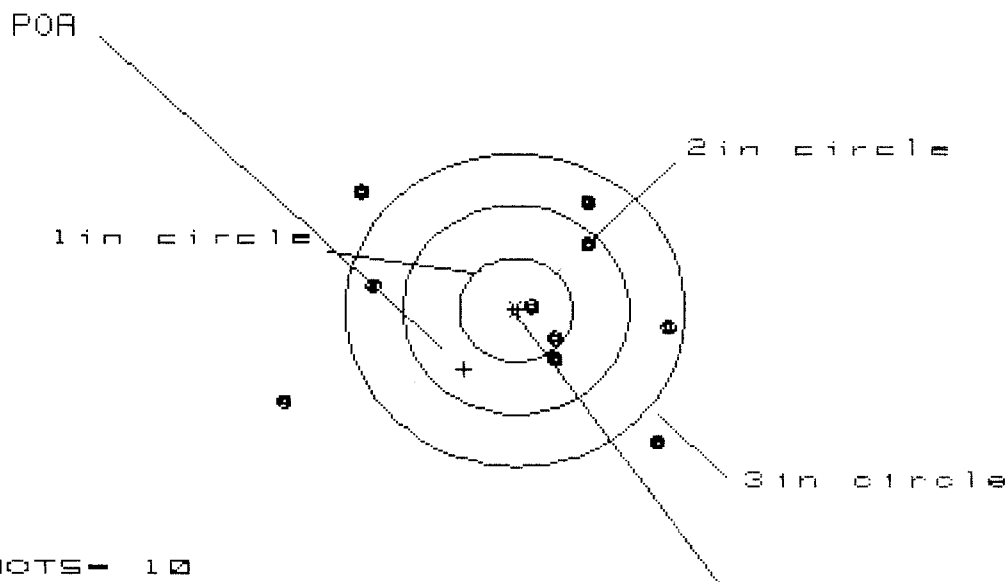


PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.678	.568	.563
MINIMUM X	:	-1.058	-1.168	-1.173
MAXIMUM Y	:	1.166	1.079	.954
MINIMUM Y	:	-.849	-.936	-.801
CENTROID X	:	-.611	-.501	-.496
CENTROID Y	:	-1.290	-1.203	-1.338
POA TO CENTROID in.	:	1.427	1.303	1.427
MIN RADIUS	:	.416	.280	.396
MEAN RADIUS	:	.879	.809	.768
MAX RADIUS	:	1.258	1.203	1.247
HORIZONTAL SPREAD	:	1.736	1.736	1.736
VERTICAL SPREAD	:	2.015	2.015	1.755
EXTREME SPREAD	:	2.216	2.049	1.938
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

19 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225230

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 7

HS= 3.373

VS= 2.406

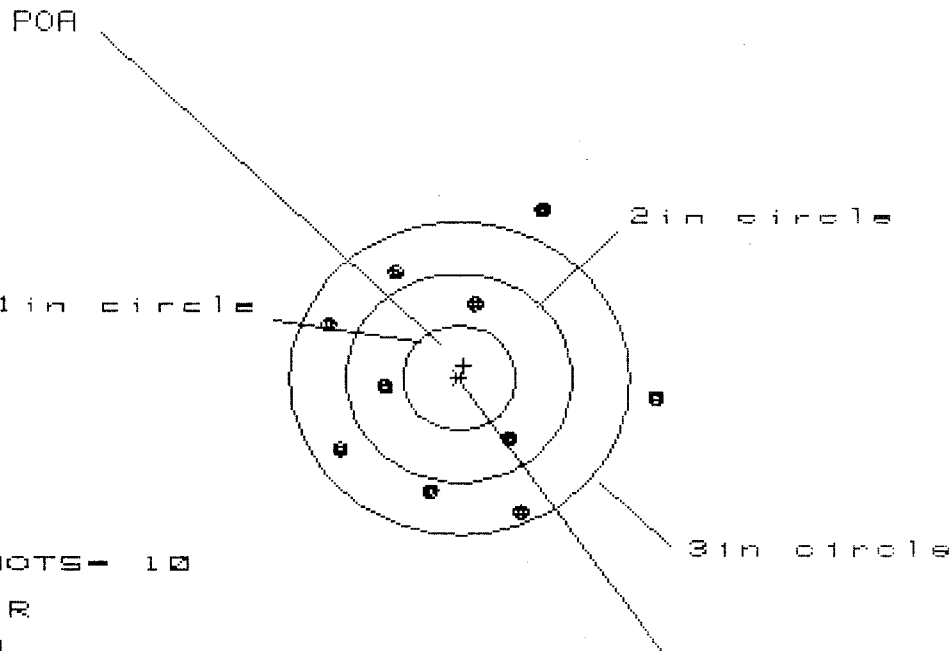
GS= 3.529

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.355	1.131	.932
MINIMUM X	:	-2.018	-1.595	-1.635
MAXIMUM Y	:	1.170	1.069	1.027
MINIMUM Y	:	-1.236	-1.337	-1.204
CENTROID X	:	.460	.684	.883
CENTROID Y	:	.568	.669	.536
POA TO CENTROID in.	:	.731	.957	1.033
MIN RADIUS	:	.111	.157	.218
MEAN RADIUS	:	1.146	.987	.841
MAX RADIUS	:	2.212	1.920	1.649
HORIZONTAL SPREAD	:	3.373	2.726	2.567
VERTICAL SPREAD	:	2.406	2.406	2.231
EXTREME SPREAD	:	3.529	3.529	2.807
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

19 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225230

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in - 0

2 in - 3

3 in - 8

HS- 2.880

VS- 2.849

GS- 2.968

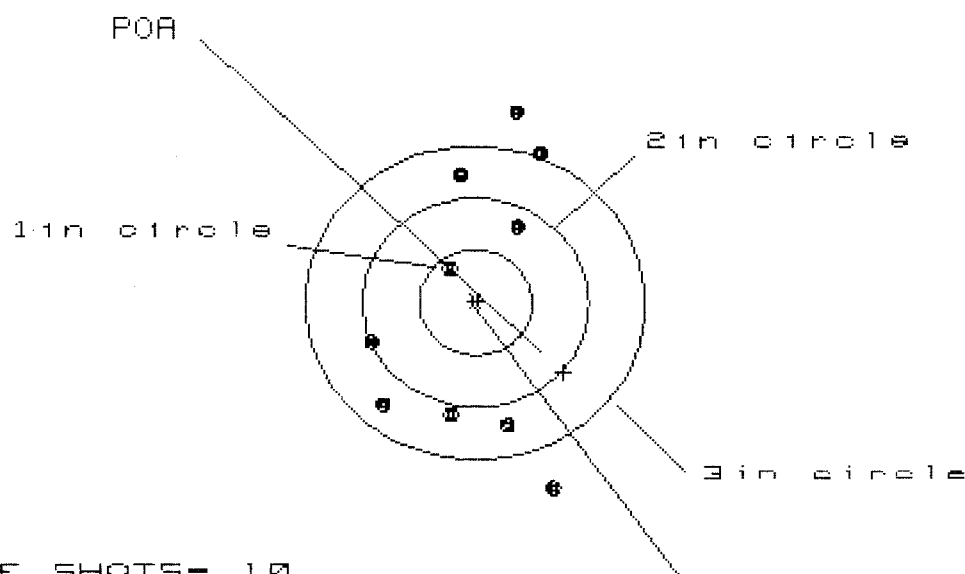
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.746	.911	.828
MINIMUM X	:	-1.134	-.940	-.826
MAXIMUM Y	:	1.581	1.563	1.163
MINIMUM Y	:	-1.268	-1.286	-1.091
CENTROID X	:	-.041	-.235	-.349
CENTROID Y	:	-.117	-.099	-.294
POA TO CENTROID in.	:	.124	.255	.456
MIN RADIUS	:	.663	.477	.355
MEAN RADIUS	:	1.170	1.077	.955
MAX RADIUS	:	1.754	1.809	1.369
HORIZONTAL SPREAD	:	2.880	1.851	1.654
VERTICAL SPREAD	:	2.849	2.849	2.254
EXTREME SPREAD	:	2.968	2.856	2.497
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		8	

19 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225230

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in - 1

2in - 2

3in = 7

HS- 1.596

VS= 3.600

GS= 3.617

CENTROID *

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.679	.682	.733
MINIMUM X	:	-.917	-.842	-.791
MAXIMUM Y	:	1.819	1.621	1.422
MINIMUM Y	:	-1.781	-1.407	-1.205
CENTROID X	:	-.774	-.849	-.900
CENTROID Y	:	.669	.867	.665
POA TO CENTROID in.	:	1.023	1.214	1.119
MIN RADIUS	:	.375	.187	.315
MEAN RADIUS	:	1.227	1.121	1.050
MAX RADIUS	:	1.906	1.671	1.600
HORIZONTAL SPREAD	:	1.596	1.524	1.524
VERTICAL SPREAD	:	3.600	3.028	2.627
EXTREME SPREAD	:	3.617	3.029	2.762
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	2		
NUMBER IN THREE INCH CIRCLE	=	7		

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6225230

DATE 22 Aug. 88

TESTER J.C. + K.S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.58	2.55	2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.45	2.58	2.38	
PULL #3	2.51	2.55	2.56	2.36	
PULL #4	2.45	2.42	2.56	2.34	
PULL #5	2.40	2.51	2.49	2.31	
TOTAL	12.52	12.51	12.74	11.73	
AVG.	2.504	2.502	2.548	2.346	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.10		
PULL #2	3.08	3.12		
PULL #3	3.05	3.07		
PULL #4	3.21	3.02		
PULL #5	3.13	3.05		
TOTAL	15.48	15.36		
AVG.	3.096	3.072		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.08		4.22
PULL #2	4.16	4.05		4.12
PULL #3	4.11	4.09		4.24
PULL #4	4.13	4.10		4.25
PULL #5	4.12	4.06		4.23
TOTAL	20.72	20.38		21.06
AVG.	4.144	4.076		4.212

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6225230

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		JUL 29 1991	RW
600	Proof		JUL 29 1991	RW
607	Check Headspace		JUL 29 1991	RW
610	Dis-assemble Gun		JUL 29 1991	RW
612	Magnaflux Barrel Action		JUL 30 1991	KCR
	Magnaflux Bolt		JUL 30 1991	KCR
615	Rollmark Caliber		JUL 30 1991	CS
617	Drill and Tap Sight Holes		JUL 30 1991	LB
618	Polish Barrel		JUL 31 1991	WB
620	Apply Coatings (Barrel Action)		AUG 1 1991	TJA
	Apply Coating (Bolt)		AUG 1 1991	TJA
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force							
	G) Safety Off Force							
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs						7-25-91	D/H
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test						7-24-91	AC
	A) Time						7-24-91	AC
	B) Malfunctions						7-24-91	AC
	C) Pierced Primers						7-24-91	AC
	D) Optical Clarity of Scope						7-24-91	AC
645	Inspect for Live Ammo						7-24-91	AC
655	Final Inspection						7-25-91	D/H
	A) Headspace							
	B) Trigger Pull	2.36	1.41	2.39	2.40	2.35	9/24/91	RW
	C) Function						7-25-91	D/H
660	Pack						9/25/91	WB

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225230
24 Sep 1991

CENTROIDAL DISTANCES

0 TO 1	.318308
1 TO 2	.296744
1 TO 3	.181298
1 TO 4	.285575
1 TO 5	.319

$\frac{50}{f_1}$ <----POA

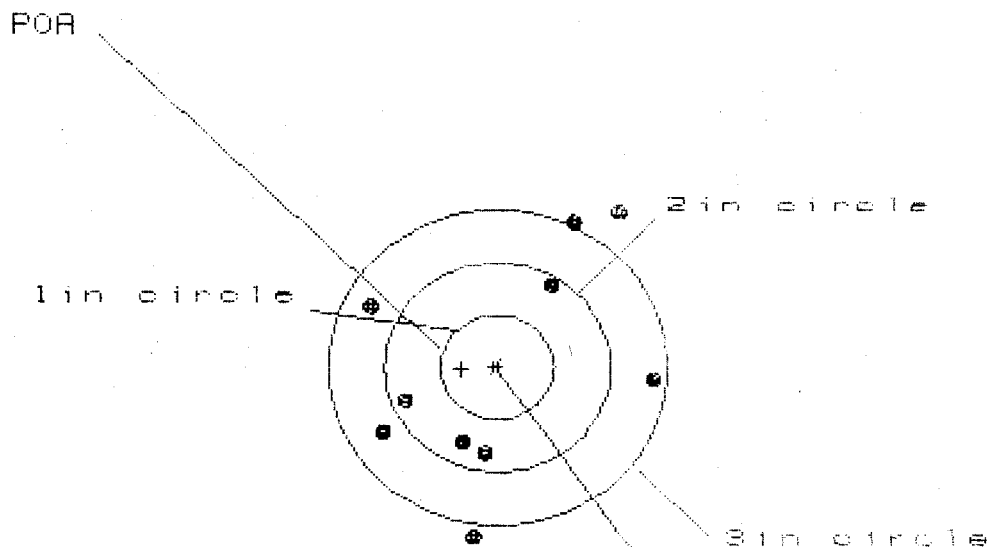
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2376
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0298
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .239339

THE AMR FOR THIS RIFLE IS: .939

24 Sep 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06225230

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 0

2in = 4

3in = 7

HS= 2.461

VS= 3.142

GS= 3.400

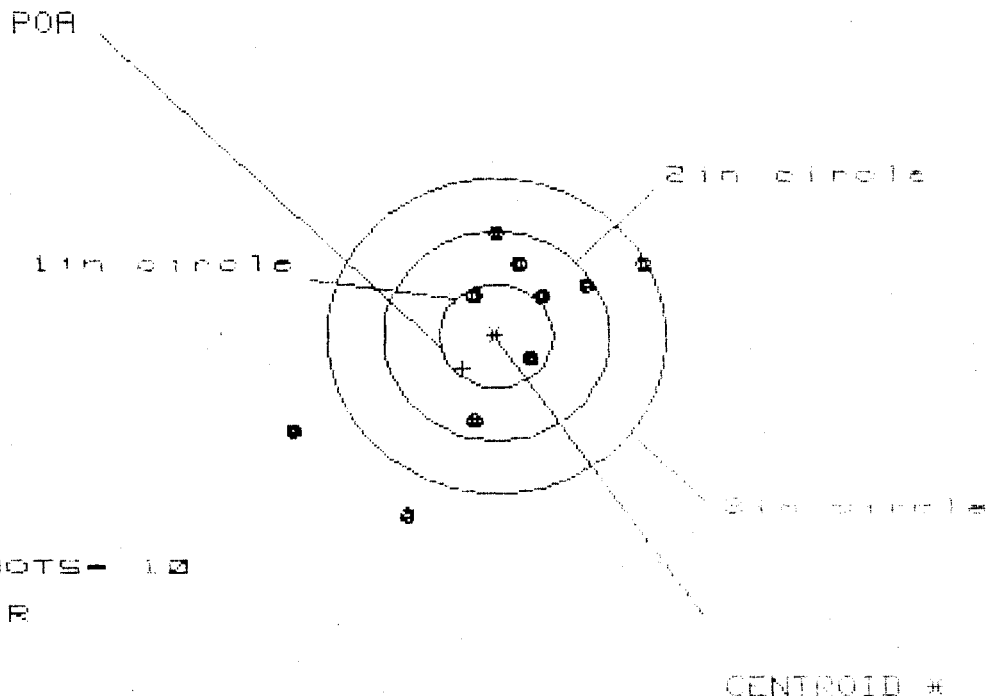
CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.345	1.462	1.446
MINIMUM X	-1.116	-.999	-1.015
MAXIMUM Y	1.498	1.553	1.368
MINIMUM Y	-1.643	-1.477	-.861
CENTROID X	.318	.201	.217
CENTROID Y	.014	-.153	.032
POA TO CENTROID in.	.318	.253	.219
MIN RADIUS	.790	.590	.733
MEAN RADIUS	1.221	1.110	1.078
MAX RADIUS	1.831	1.752	1.582
HORIZONTAL SPREAD	2.461	2.461	2.461
VERTICAL SPREAD	3.142	3.030	2.229
EXTREME SPREAD	3.400	3.173	2.636
NUMBER IN ONE INCH CIRCLE =		0	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		7	

24 Sep 1991

FILE: \PATTERNING\CENTERFIRE_PATT\06225290

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in - 2

2in - 6

3in - 8

HS - 3.115

VS - 2.699

GS - 3.489

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.332	1.133	1.011
MINIMUM X	:	-1.784	-.980	-.533
MAXIMUM Y	:	1.006	.905	.680
MINIMUM Y	:	-1.693	-1.794	-1.159
CENTROID X	:	.297	.496	.618
CENTROID Y	:	.310	.411	.636
POA TO CENTROID in.	:	.430	.644	.887
MIN RADIUS	:	.387	.352	.096
MEAN RADIUS	:	1.028	.866	.651
MAX RADIUS	:	2.004	2.044	1.276
HORIZONTAL SPREAD	:	3.115	2.113	1.544
VERTICAL SPREAD	:	2.699	2.699	1.839
EXTREME SPREAD	:	3.489	3.161	2.146
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

24 Sep 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06225230

CENTERFIRE PATTERNS

3

POA

1in circle

2in circle

3in circle

CENTROID +

OF SHOTS- 10

IN CIR

1in = 4

2in = 7

3in = 9

HS= 1.843

VS= 2.703

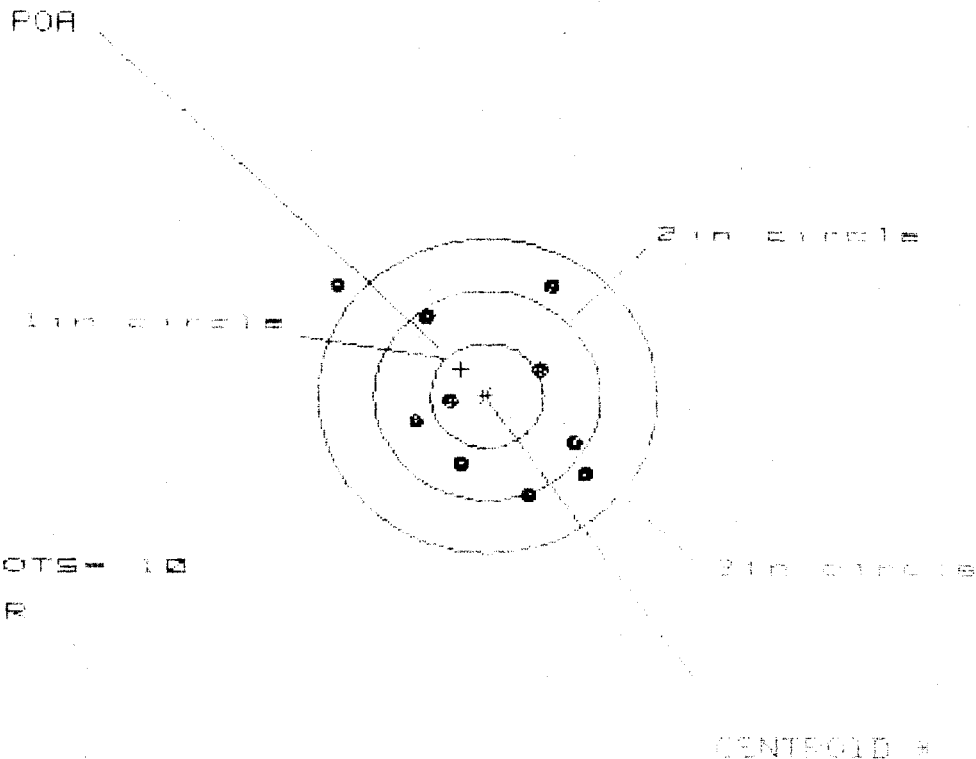
GS= 2.749

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.911	.530	.540
MINIMUM X	:	-.932	-.831	-.816
MAXIMUM Y	:	1.214	1.080	.877
MINIMUM Y	:	-1.489	-1.623	-.468
CENTROID X	:	.255	.154	.139
CENTROID Y	:	-.156	-.022	.181
POA TO CENTROID in.	:	.299	.156	.228
MIN RADIUS	:	.030	.155	.158
MEAN RADIUS	:	.722	.612	.467
MAX RADIUS	:	1.507	1.627	.941
HORIZONTAL SPREAD	:	1.843	1.361	1.361
VERTICAL SPREAD	:	2.703	2.703	1.345
EXTREME SPREAD	:	2.749	2.736	1.504
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

24 Sep 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08225230

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 6

3 in = 9

HS= 2.160

VS= 2.009

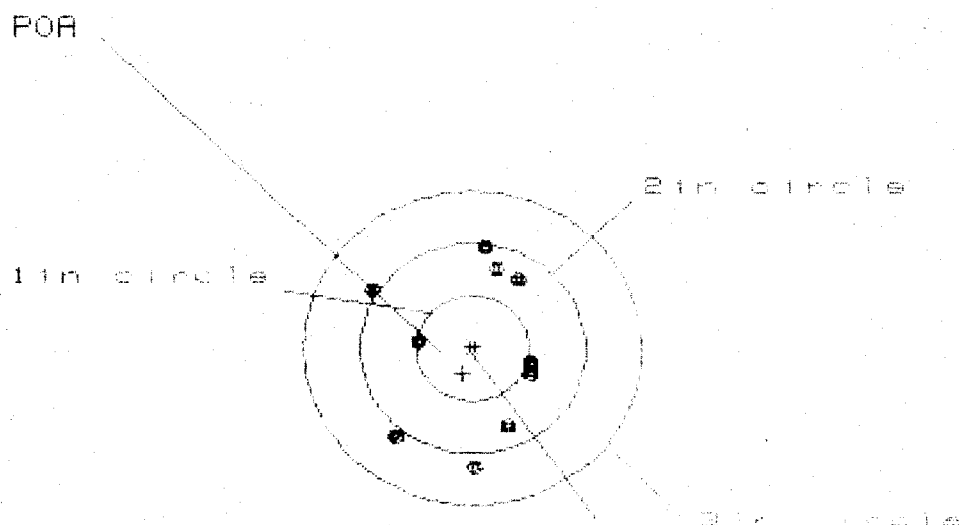
GS= 2.821

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.849	.703	.752
MINIMUM X	:	-1.311	-.816	-.787
MAXIMUM Y	:	1.054	1.168	1.051
MINIMUM Y	:	-.955	-.841	-.695
CENTROID X	:	.231	.377	.328
CENTROID Y	:	-.258	-.372	-.518
FOR TO CENTROID in.	:	.346	.529	.613
MIN RADIUS	:	.295	.428	.416
MEAN RADIUS	:	.900	.802	.731
MAX RADIUS	:	1.664	1.230	1.203
HORIZONTAL SPREAD	:	2.160	1.519	1.519
VERTICAL SPREAD	:	2.009	2.009	1.746
EXTREME SPREAD	:	2.821	2.071	2.071
NUMBER IN ONE INCH CIRCLE =			2	
NUMBER IN TWO INCH CIRCLE =			6	
NUMBER IN THREE INCH CIRCLE =			9	

24 Sep 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06225230

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 7

3in = 10

HS= 1.457

VS= 2.085

GS= 2.087

CENTROID #

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.547	.550	.483
MINIMUM X	-.910	-.907	-.994
MAXIMUM Y	.938	.810	.690
MINIMUM Y	-1.147	-.960	-1.010
CENTROID X	.087	.084	.171
CENTROID Y	.234	.362	.482
POA TO CENTROID in.	.250	.371	.511
MIN RADIUS	.494	.489	.511
MEAN RADIUS	.824	.776	.701
MAX RADIUS	1.148	1.187	1.052
HORIZONTAL SPREAD	1.457	1.457	1.457
VERTICAL SPREAD	2.085	1.770	1.700
EXTREME SPREAD	2.087	1.955	1.831
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225230
4 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1546
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .084
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .175946

THE AMR FOR THIS RIFLE IS: 1.036

CENTROIDAL DISTANCES

0 TO 1	.205353
1 TO 2	.396627
1 TO 3	.271155
1 TO 4	.54457
1 TO 5	.438292

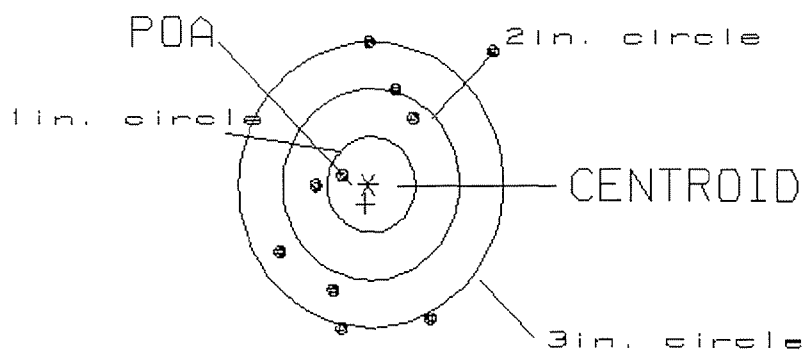
5 + $\begin{matrix} 1 & 3 \\ 2 \end{matrix}$ ←----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .205
 MIN RADIUS : .358
 MEAN RADIUS : 1.189
 MAX RADIUS : 2.001
 CENTROID X : .031
 CENTROID Y : .203

4 Mar 1997

FILE:/Hplasic/Accuracy/Patterning/Centerfire_Patt/C6225230

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.45

1

VS= 3.06

3

GS= 3.42

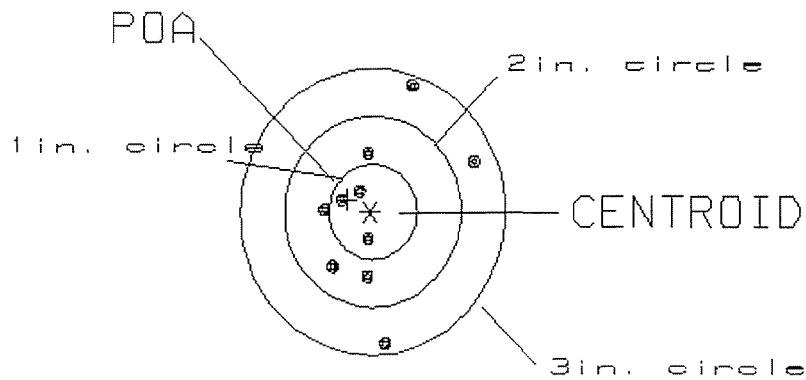
6

PATTERN #: 2
 POA TO CENTROID: .283
 MIN RADIUS : .239
 MEAN RADIUS : .760
 MAX RADIUS : 1.408
 CENTROID X : .254
 CENTROID Y : -.125

4 Mar 1997

FILE:/Hplasic/Accuracy/Patterning/Centerfire_Patt/C6225230

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 1.70

3

US= 2.69

7

GS= 2.70

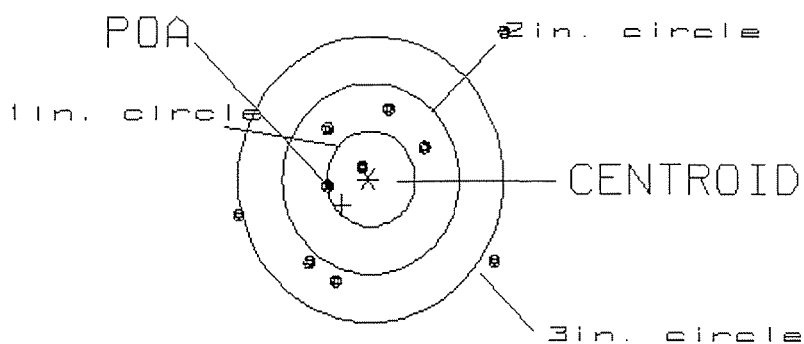
10

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .398
 MIN RADIUS : .149
 MEAN RADIUS : 1.028
 MAX RADIUS : 2.137
 CENTROID X : .294
 CENTROID Y : .269

4 Mar 1997

FILE:/Hplasic/Accuracy/Patterning/Centerfire_Patt/C6225230

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.00

2

VS= 2.57

5

GS= 3.55

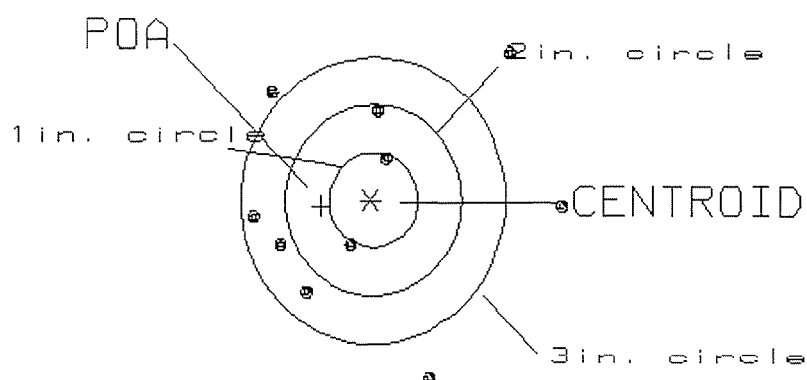
7

PATTERN #: 4
 POA TO CENTROID: .561
 MIN RADIUS : .435
 MEAN RADIUS : 1.353
 MAX RADIUS : 2.167
 CENTROID X : .557
 CENTROID Y : .062

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225230

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.48

2

VS= 3.37

3

GS= 3.50

6

REMINGTON CENTERFIRE ACCURACY TEST

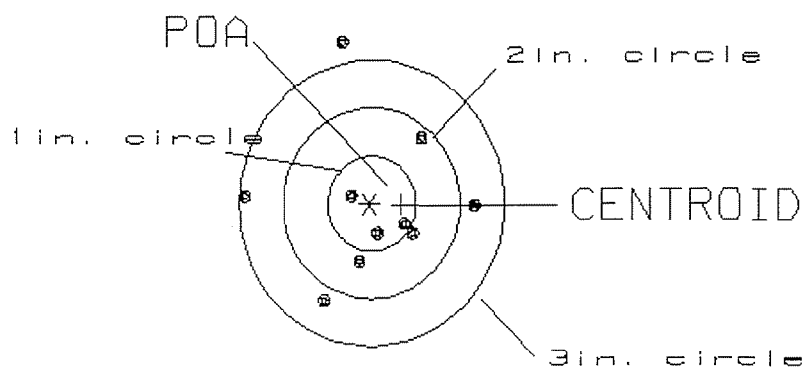
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5
 POA TO CENTROID: .363
 MIN RADIUS : .200
 MEAN RADIUS : .848
 MAX RADIUS : 1.751
 CENTROID X : -.363
 CENTROID Y : .011

4 Mar 1997

FILE:/Hplasic/Accuracy/Patterning/Centerfire_Patt/C6225238

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.62

3

VS= 2.75

6

GS= 2.75

9

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 97-01371

INITIAL CUSTOMER ORDER NO.

JJM

011789

SNIPER M-24

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

01/17/97

01/17/97

DL 7-91

C6225230

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

DEPT OF THE ARMY
D CO 2ND BN 1ST SWTG (A)
FT BRAGG NC 28307DEPT OF THE ARMY
D CO 2ND BN 1ST SWTG (A)
FT BRAGG NC
28307

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

CUST NO: 135960 C.O.D.

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

W 52 H 097063 H 545

PARTS

COMMENTS

✓ Barrel - 96003
✓ Bolt - 96005
✓ Front Sight Base - 96118
✓ Mag Spring - 15677

Repairer Coat Trigger
Guard Assy & Rear Sight Base
Re Zinc Scope Base &
Swivel Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 11/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400011118

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature

RETURN:

- ☒ Clark Street Entrance
☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE NO 011789

DATE 1/16/97

CUSTOMER NAME:

ADDRESS:

ZIP:

PHONE:

FIREARM

MODEL:

GAUGE:

SERIAL # C6225230

REMINGTON EMPLOYEE:

YES ☐ NO ☒

EMPLOYEE #

DEPT. #

CHECK FOR AMMUNITION

CONDITION:

WOOD	GOOD	FAIR	POOR	FANCY	PLAIN
METAL	GOOD	FAIR	POOR	FANCY	PLAIN
BARREL	VT. RIB	PLAIN	DEER RSS		

ACCESSORIES:

SCOPE: YES NO (BRAND NAME/POWER)

SLING: YES NO GUN CASE: YES NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST:

SIGNATURE: (Person delivering firearm to Plant)

DATE: 16 JAN 97

SIGNATURE: (Security Officer)

DATE: 1/16/97

SIGNATURE: (Firearm picked up by)

DATE:

Arm Service Copy

21 DAY TURN - AROUND

New Barrel

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6225230

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. #	OP. NAME
550	DIS-ASSEMBLE GUN
560 A	RE-BARREL AT CUSTOM SHOP
B	DRILL & TAP
C	POLISH
575	ASSEMBLE
600	PROOF
605	CHECK HEADSPACE
610	DIS-ASSEMBLE
612	MAGNAFLUX
615	ROLLMARK CALIBER
618	ROTO-BLAST
620	APPLY COATINGS
625 A	FINAL ASSEMBLY
B	TRIGGER PULL TEST
C	SAFETY ON FORCE
D	SAFETY OFF FORCE
E	FIRING PIN INDENT
640	TARGET
655	FINAL INSPECT
660	PACK
	QAR INSPECTION

2/28/97

AC

2/26/97

AC

2/28/97

AC

SHIP DATE

Final Inspection

Sn: C6225230

DATE REC'D: 1/12/97

DATE RET'D:

AUDITOR: *RW*

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☒ Mounting Base☐ Screws☐ Finish☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: