C6225297

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225297

OPERATION #	OPERATION NAME	DATE	INT
575-580	ASSEMBLY	2/1	FB
600	PROOF	2/8/88	RW
615	MAGNAFLUX BARREL	2/18/88	RJC.
	MAGNAFLUX BOLT	2/25/88	RJC.
620	COATING	3/21/88	JSA
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

Scope # 1115

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225297

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A)Clean inside of Bolt Assembly		9/2/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/7/88	RW
	C) Inspect Ejector Hole for Chamfer		9/7/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/7/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		7Sept88	[illegible]
	F) Safety on Force	5.5 | 6 | 5.5	7Sept88	[illegible]
	G) Safety off Force	3.5 | 3.5 | 3.5	7Sept88	[illegible]
	H) Trigger Pull Test & Retainabilty		7Sept88	[illegible]
	I) Firing Pin Indent	.022 | .022 | .022	7Sept88	[illegible]
	J) Assemble Stock		9/16/88	RW
	K) Assemble Swivel Studs		10-12-88	[illegible]
	L) Attach Front & Rear Sight Assemblies		9/16/88	RW
	M) Iron Sight Alignment		9/16/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/16/88	RW
	0) Attach Scope to Rifle		10/5/88	RW
	P) Detach & Attach Scope 20 times		10-5-88	[illegible]
640	Gallery Target & Test	63 R 92 L	10-8-88	DH
	A) Optical Clearity of Scope		10-8-88	DH
645	Inspect for Live Ammo		10-8-88	DH
655	Final Inspection A) Headspace		10-12-88	[illegible]
	B) Trigger Pull		10-14-88	[illegible]
	C) Function		10-12-88	[illegible]
660	Pack		10-21-88	[illegible]

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6225297
DATE 7 Sept. 88
TESTER GS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.42	2.42	2.60	MIN. SETTING,
PULL #2	2.58	2.43	2.48	2.60	NO AVG. OF 5
PULL #3	2.59	2.52	2.42	2.50	READINGS ACCEPT-
PULL #4	2.60	2.47	2.47	2.51	ABLE LESS THAN 2#
PULL #5	2.59	2.50	2.48	2.50	
TOTAL	12.99	12.34	12.27	12.71	
AVG.	2.598	2.468	2.454	2.542	

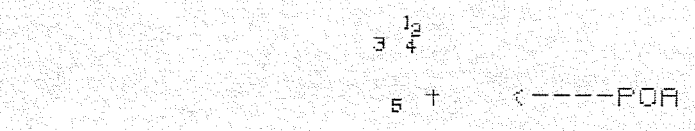
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.11		
PULL #2	3.21	3.10		
PULL #3	3.15	3.15		
PULL #4	3.19	3.20		
PULL #5	3.20	3.24		
TOTAL	15.96	15.80		
AVG.	3.192	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.08		4.12
PULL #2	4.19	4.05		4.18
PULL #3	4.19	4.04		4.17
PULL #4	4.18	4.05		4.19
PULL #5	4.17	4.00		4.19
TOTAL	20.93	20.22		2085
AVG.	4.186	4.044		4.17

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 6225297

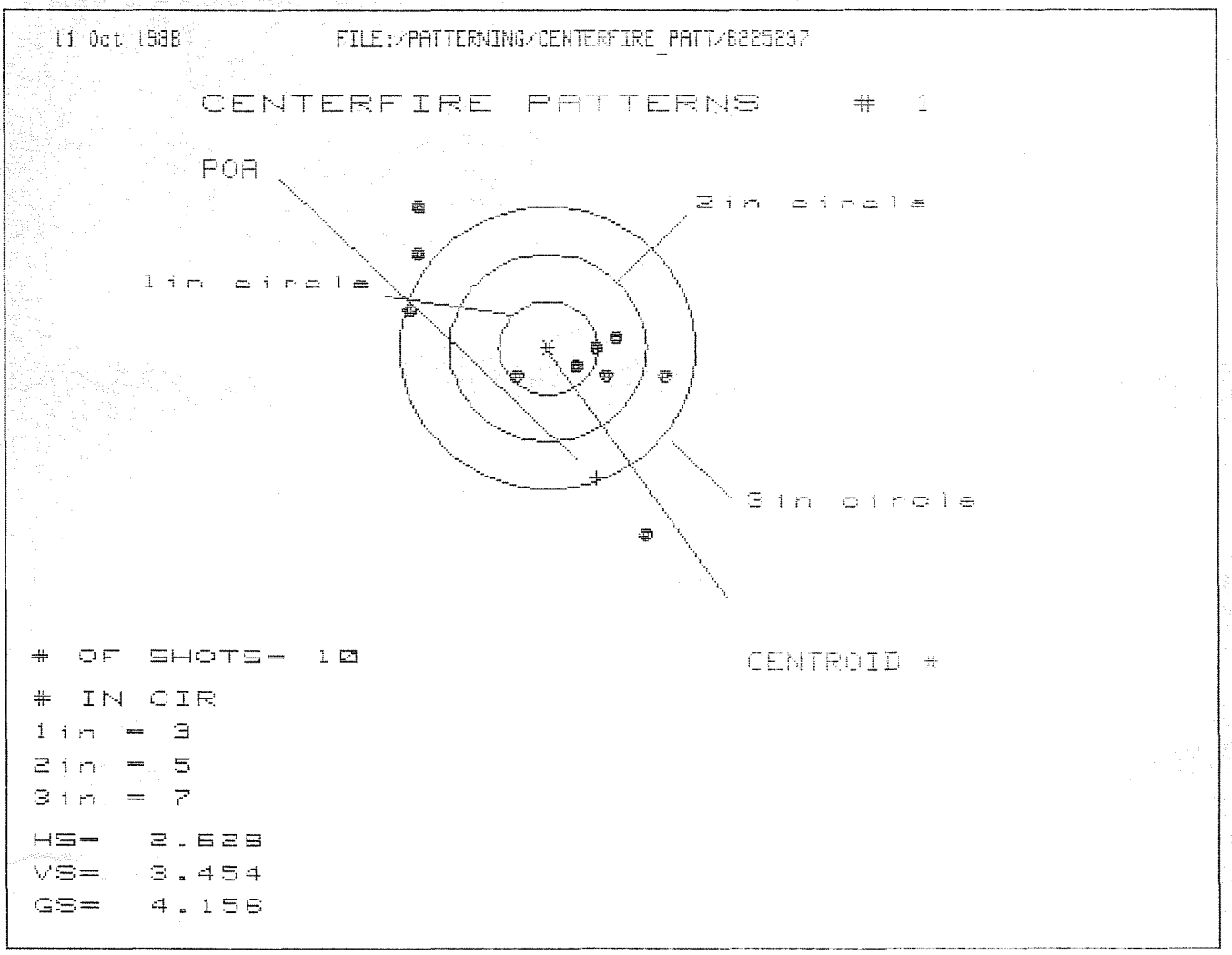
CENTROIDAL DISTANCES

0	TO	1	1.47478
1	TO	2	.249722
1	TO	3	.635492
1	TO	4	.450245
1	TO	5	1.55633



THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.5654
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .8826
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.04817

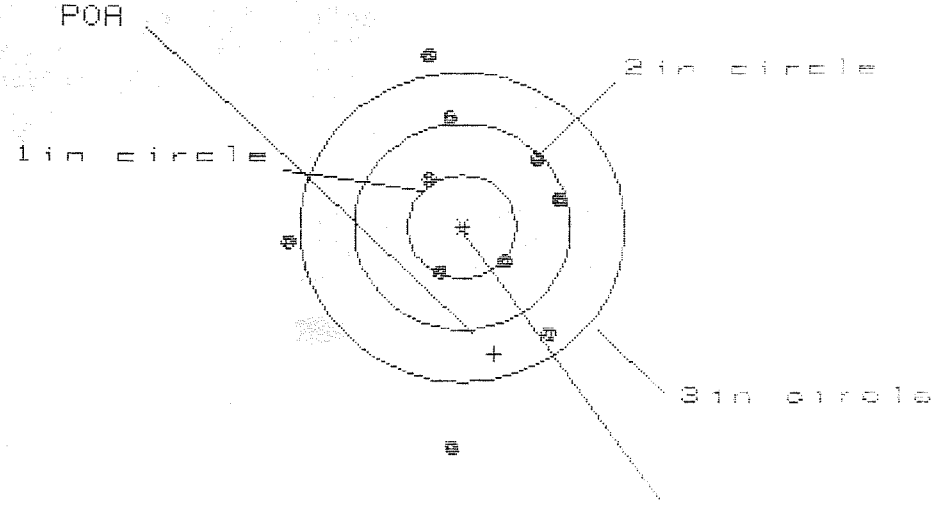
THE AMR FOR THIS RIFLE IS: 1.149



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.220	1.336	1.190
MINIMUM X	:	-1.407	-1.292	-1.438
MAXIMUM Y	:	1.505	1.288	.977
MINIMUM Y	:	-1.949	-.545	-.384
CENTROID X	:	-.490	-.605	-.459
CENTROID Y	:	1.391	1.608	1.447
POA TO CENTROID in.	:	1.475	1.718	1.518
MIN RADIUS	:	.411	.582	.420
MEAN RADIUS	:	1.126	1.047	.884
MAX RADIUS	:	2.207	1.734	1.667
HORIZONTAL SPREAD	:	2.628	2.628	2.628
VERTICAL SPREAD	:	3.454	1.833	1.361
EXTREME SPREAD	:	4.156	3.073	2.863
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

11 Oct 1988 FILE:/PATTERNING/CENTERFIRE_PATT/8225897

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

CENTROID #

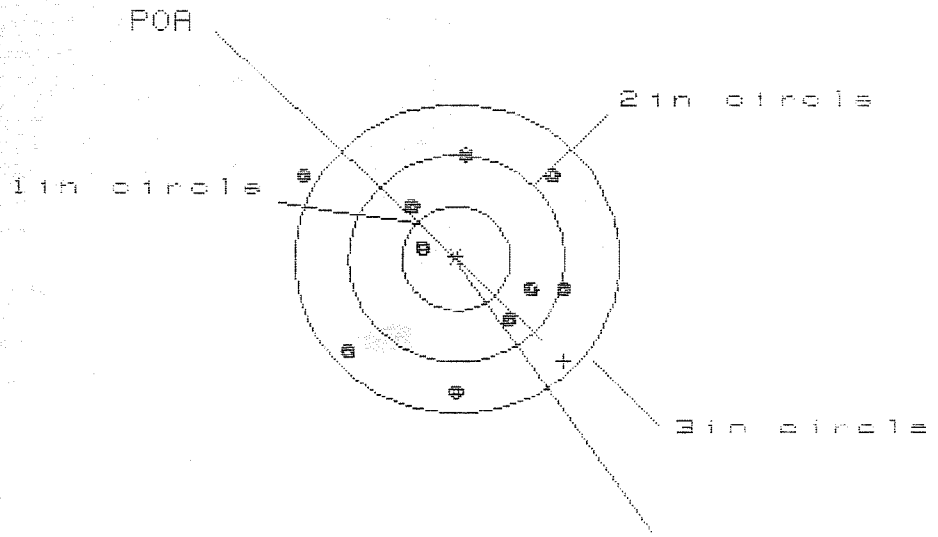
IN CIR
1 in = 1
2 in = 5
3 in = 7

HS= 2.511
VS= 3.815
GS= 3.823

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.872	.862	.820
MINIMUM X	:	-1.639	-1.649	-1.691
MAXIMUM Y	:	1.706	1.471	.982
MINIMUM Y	:	-2.109	-1.311	-1.127
CENTROID X	:	-.295	-.285	-.243
CENTROID Y	:	1.235	1.470	1.286
POA TO CENTROID in.	:	1.270	1.497	1.300
MIN RADIUS	:	.494	.338	.495
MEAN RADIUS	:	1.118	.986	.911
MAX RADIUS	:	2.111	1.684	1.699
HORIZONTAL SPREAD	:	2.511	2.511	2.511
VERTICAL SPREAD	:	3.815	2.782	2.109
EXTREME SPREAD	:	3.823	2.989	2.591
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

11 Oct 1988 FILE:/PATTERNING/CENTERFIRE_PATT/B225297

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

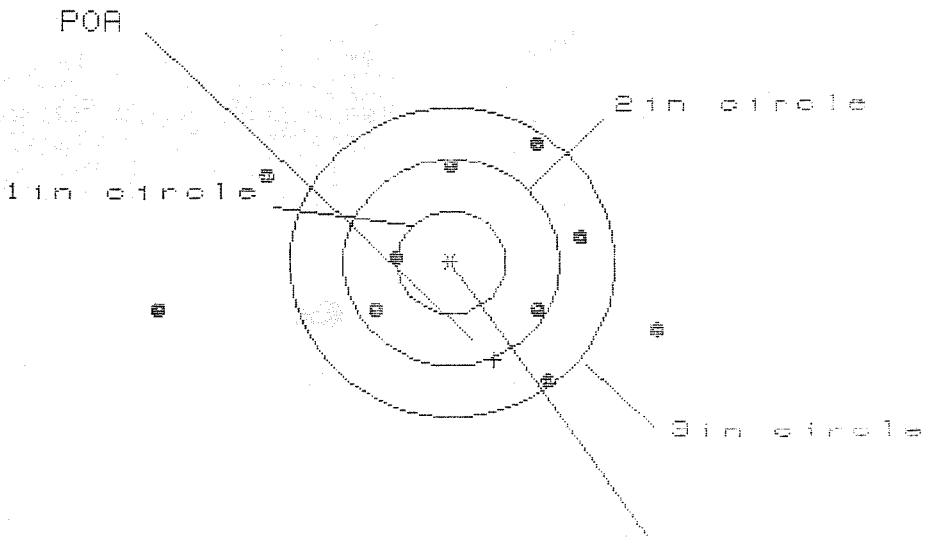
# IN CIR	CENTROID #
1in = 1	
2in = 4	
3in = 9	

HS= 2.436
VS= 2.278
GS= 2.695

PATTERN # :	3		
SHOTS (BEST OF) :	10	9	8
MAXIMUM X :	1.009	.850	.703
MINIMUM X :	-1.427	-1.181	-.690
MAXIMUM Y :	1.028	1.122	1.026
MINIMUM Y :	-1.250	-1.156	-1.252
CENTROID X :	-.983	-.824	-.677
CENTROID Y :	.990	.896	.992
POA TO CENTROID in.:	1.395	1.217	1.201
MIN RADIUS :	.308	.488	.454
MEAN RADIUS :	1.003	.915	.838
MAX RADIUS :	1.662	1.408	1.288
HORIZONTAL SPREAD :	2.436	2.031	1.393
VERTICAL SPREAD :	2.278	2.278	2.278
EXTREME SPREAD :	2.695	2.563	2.278
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		9	

11 Oct 1988 FILE:/PATTERNING/CENTERFIRE_PATT/8225097

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

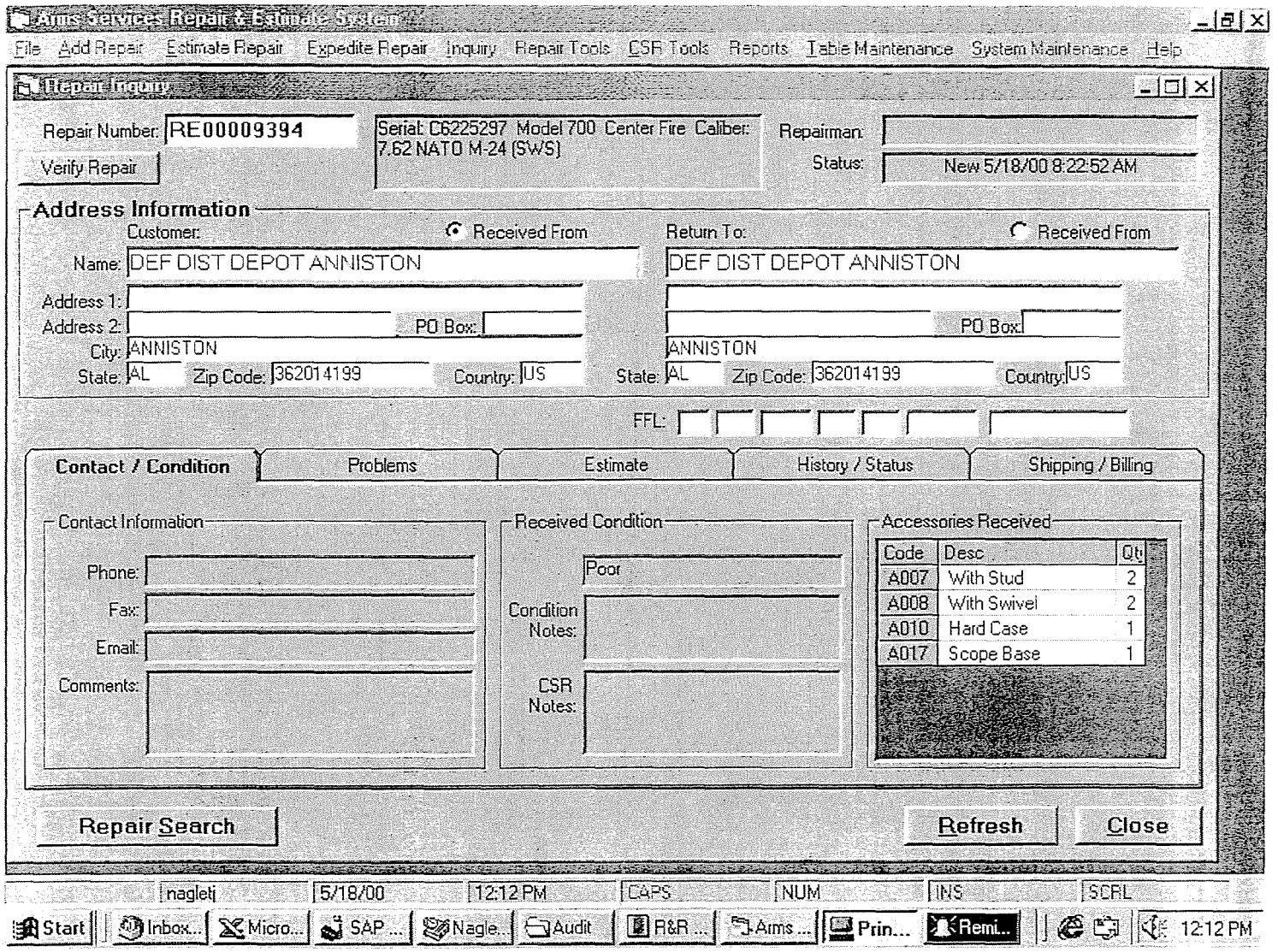
# IN CIR
1in = 1
2in = 4
3in = 7

HS= 4.581
VS= 2.332
GS= 4.584

CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.899	1.602	1.092
MINIMUM X	:	-2.682	-1.997	-1.797
MAXIMUM Y	:	1.145	1.095	1.012
MINIMUM Y	:	-1.187	-1.237	-1.320
CENTROID X	:	-.390	-.092	-.292
CENTROID Y	:	.952	1.002	1.085
POA TO CENTROID in.	:	1.028	1.006	1.124
MIN RADIUS	:	.474	.755	.583
MEAN RADIUS	:	1.391	1.217	1.143
MAX RADIUS	:	2.720	2.141	1.924
HORIZONTAL SPREAD	:	4.581	3.599	2.889
VERTICAL SPREAD	:	2.332	2.332	2.332
EXTREME SPREAD	:	4.584	3.873	3.247
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

BBL - 96003



Serial Number: C6225297

Model: 700

RE00009394

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	
SERIAL NUMBER	C6225297
LOG-IN DATE	5-11-00

INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-15-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	5-22-00	RW
605	CHECK HEADSPACE	5-22-00	RW
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	5-20-00	RW
655	FINAL INSPECT	5-25-00	RW
660	PACK		
	QAR INSPECTION DATE	SHIP DATE	

Final Inspection

S/N:	DATE REC'D:	DATE RET'D:

Auditor: LW

Item:

Barrel Assy.

- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Scope Assy.

- ___ Scope
- ___ Scope Rings
- ___ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ✓ Finish
- ___ Looseness
- ___ Clarity

Misc.

- ___ DD-2250
- ___ Bar Code
- ___ Packaging

Item:

Stock Assy.

- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Systems Case

- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger

- ✓ Safety Operation
- ✓ Set
- ___

Comments: _____

Remington Test Lab, Ilion, N.Y.

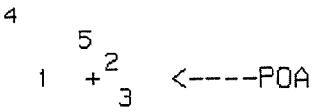
Centroidal distance calculations for Rifle # c6225297
18 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.125
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1306
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .18078

THE AMR FOR THIS RIFLE IS: 1.029

CENTROIDAL DISTANCES

0	TO	1	.343023
1	TO	2	.477326
1	TO	3	.568802
1	TO	4	.474094
1	TO	5	.388



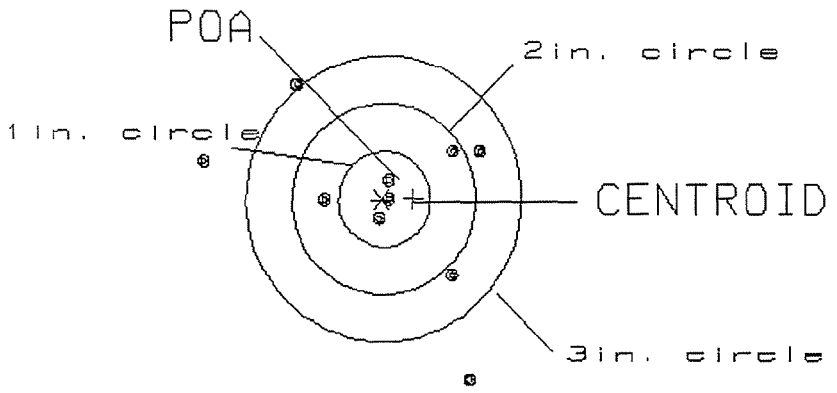
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.343
MIN RADIUS	:	.076
MEAN RADIUS	:	.970
MAX RADIUS	:	2.074
CENTROID X	:	-.343
CENTROID Y	:	-.004

18 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225297.1

CENTERFIRE PATTERN # 1

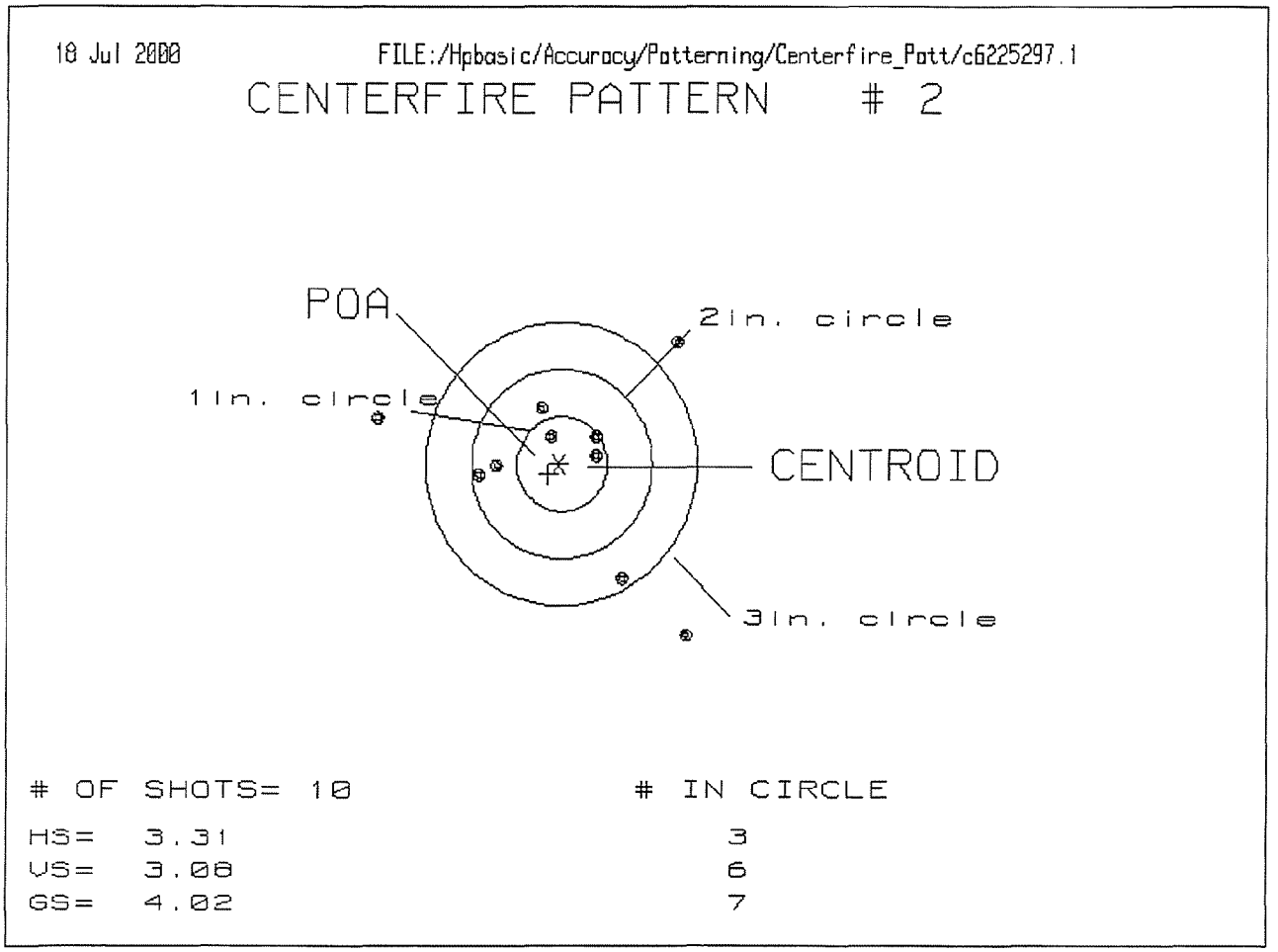


# OF SHOTS= 10	# IN CIRCLE
HS= 2.99	3
VS= 3.01	5
GS= 3.68	8

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.162
MIN RADIUS	:	.307
MEAN RADIUS	:	1.085
MAX RADIUS	:	2.214
CENTROID X	:	.121
CENTROID Y	:	.108



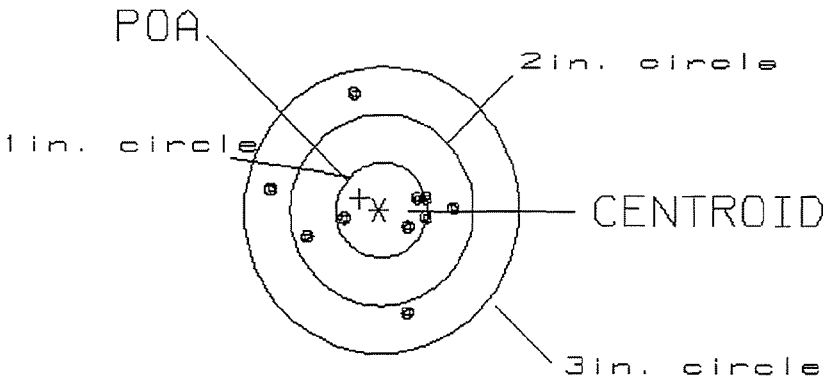
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID	:	.246
MIN RADIUS	:	.351
MEAN RADIUS	:	.736
MAX RADIUS	:	1.231
CENTROID X	:	.213
CENTROID Y	:	-.124

18 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225297.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 10	# IN CIRCLE
HS= 1.95	4
VS= 2.27	7
GS= 2.34	10

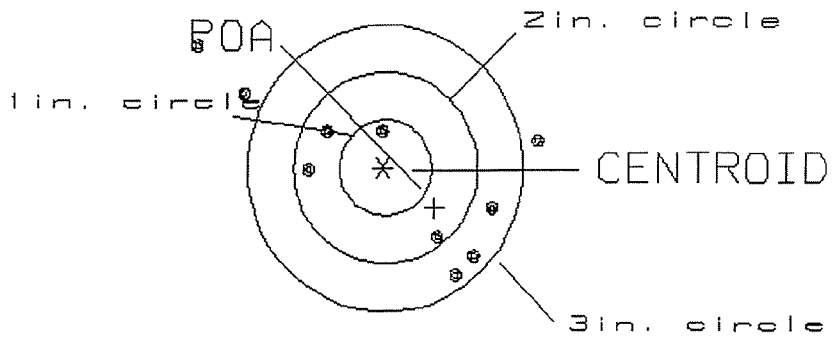
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID:		.699
MIN RADIUS	:	.411
MEAN RADIUS	:	1.263
MAX RADIUS	:	2.438
CENTROID X	:	-.561
CENTROID Y	:	.417

18 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225297.1

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 3.76	1
VS= 2.39	4
GS= 3.90	7

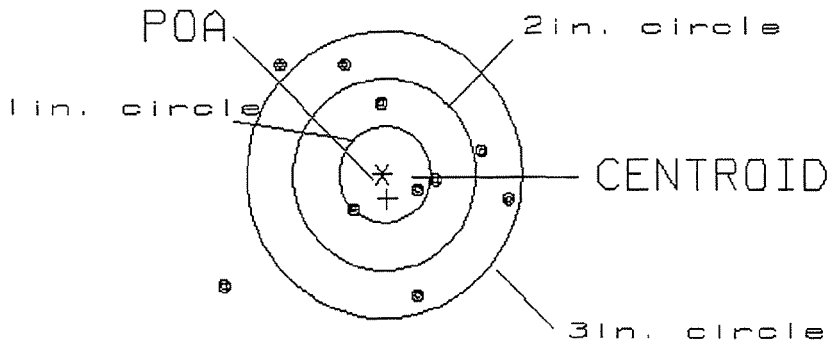
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □

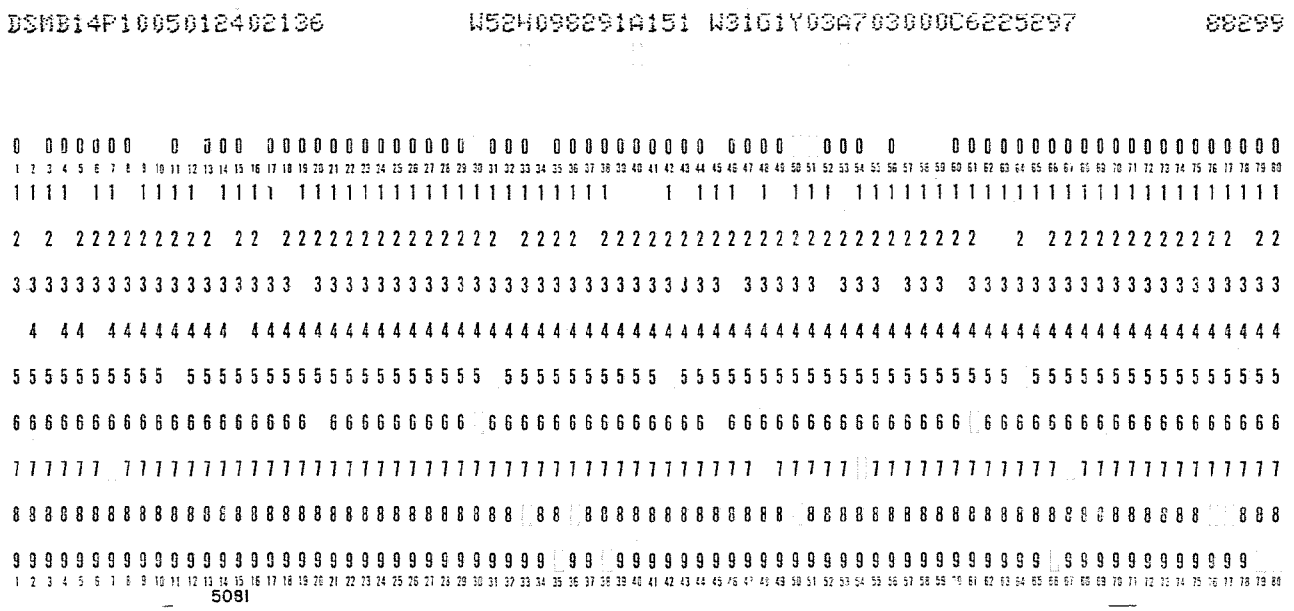
POA TO CENTROID:		.262
MIN RADIUS	:	.348
MEAN RADIUS	:	1.091
MAX RADIUS	:	2.055
CENTROID X	:	-.055
CENTROID Y	:	.256

18 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225297.1

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.05	1
VS= 2.49	4
GS= 3.18	8


DSMB14P1005012402136 W52H098891A151 W31G1Y03A703000C6225297 88299
5081

07/30/07 12:50:03

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131876

Verify Repair

Serial: C6225297 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 7/30/2007 10:55:56 AM

Address Information

Customer:	Received From	Return To:	Received From
Name:	A CO 1/10SF BN	A CO 1/10SF BN	
Address 1:	PANZER KASERNE	PANZER KASERNE	
Address 2:	APO PO Box:	APO PO Box:	
City:	WHO9A0	WHO9A0	
State:	AE Zip Code: 09107 Country: IT	State: AE Zip Code: 09107 Country: IT	

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagletj | 7/30/2007 | 12:50 PM | CAPS | NUM | INS | SCRL

start | 4 Micro... | 6 Inter... | RAC0179... | Part Sear... | Arms Ser... | 12:50 PM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225297.__0
FILE DATE AND TIME: 09/26/2007 08:05

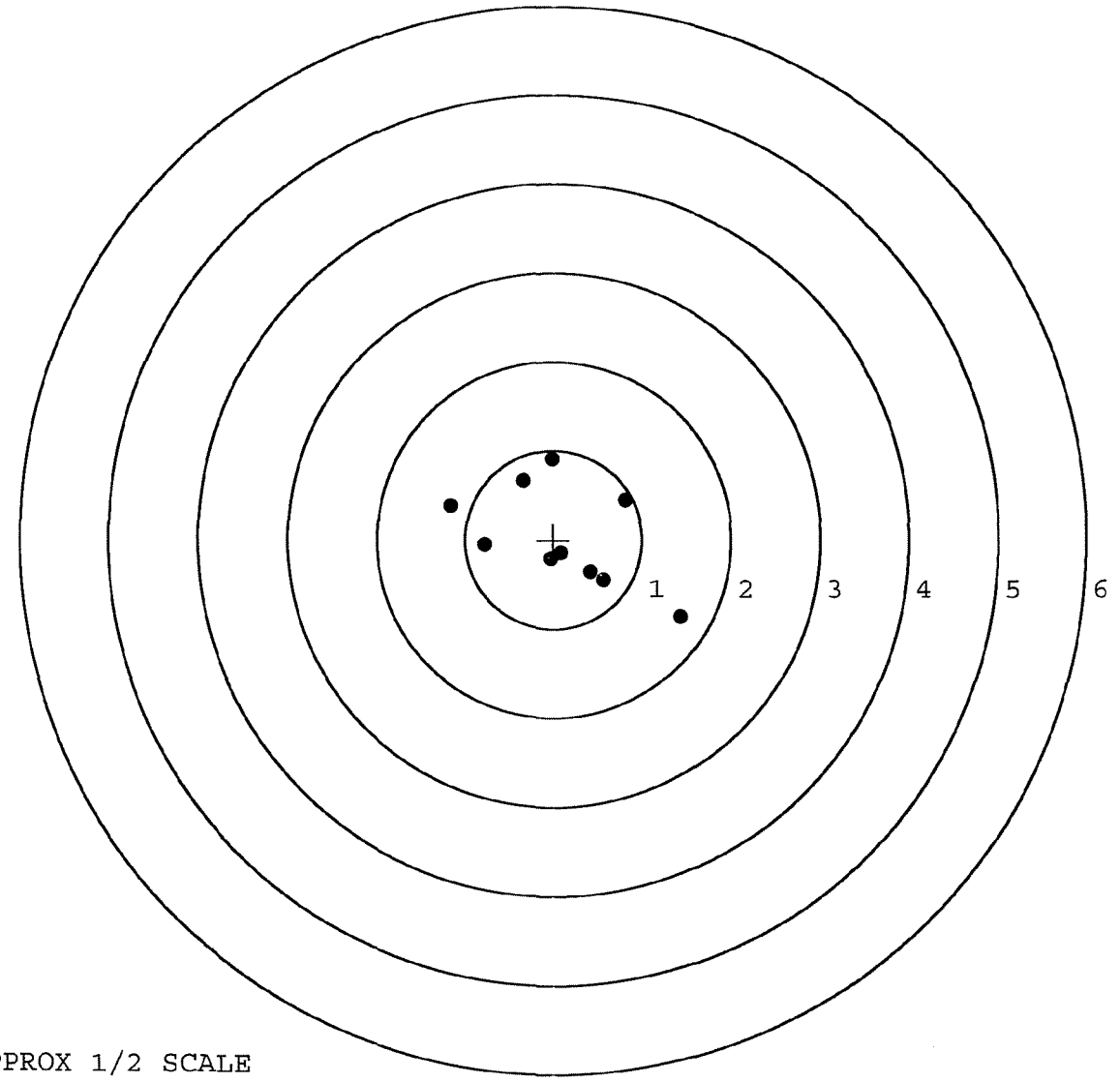
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.061
The Average Y Centroid of the Five Target Set:	0.016
The Average Point of Impact of the Five Target Set:	0.063
The Average Mean Radius of the Five Target Set:	0.835
The Distance from POA to Centroid Target #1:	0.101
The Distance from Centroid Target #2 to Centroid Target #1:	0.050
The Distance from Centroid Target #3 to Centroid Target #1:	0.075
The Distance from Centroid Target #4 to Centroid Target #1:	0.201
The Distance from Centroid Target #5 to Centroid Target #1:	0.140

SERIAL NUMBER: C6225297.__0
TARGET NUMBER: 1
FILE DATE: 09/26/2007
FILE TIME: 08:05

X CENTROID:	0.097
Y CENTROID:	0.028
POA TO CENTROID:	0.101
HORZ SPREAD:	2.594
VERT SPREAD:	1.775
GROUP SPREAD:	2.883
MIN RADIUS:	0.178
MAX RADIUS:	1.605
MEAN RADIUS:	0.791
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-0.017	0.903
2:	-0.344	0.657
3:	0.810	0.445
4:	-1.167	0.385
5:	-0.778	-0.055
6:	1.427	-0.872
7:	0.567	-0.456
8:	-0.032	-0.218
9:	0.087	-0.150
10:	0.421	-0.363

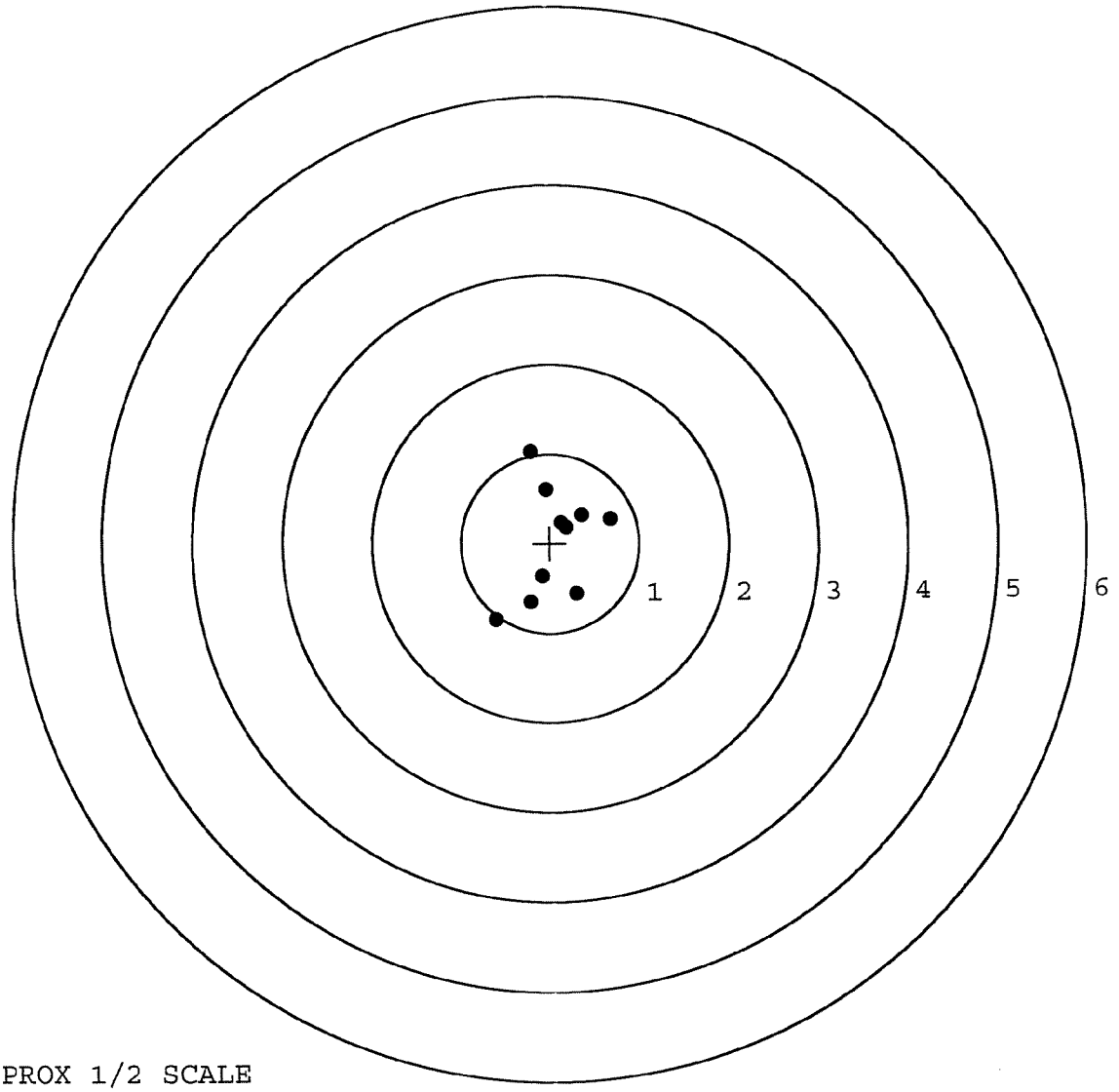


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225297.__0
TARGET NUMBER: 2
FILE DATE: 09/26/2007
FILE TIME: 08:05

X CENTROID:	0.049
Y CENTROID:	0.018
POA TO CENTROID:	0.052
HORZ SPREAD:	1.300
VERT SPREAD:	1.877
GROUP SPREAD:	1.920
MIN RADIUS:	0.212
MAX RADIUS:	1.094
MEAN RADIUS:	0.605
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.189	0.177
2:	-0.614	-0.853
3:	-0.223	-0.655
4:	-0.087	-0.370
5:	0.294	-0.565
6:	0.686	0.272
7:	0.360	0.314
8:	0.132	0.229
9:	-0.041	0.603
10:	-0.209	1.024

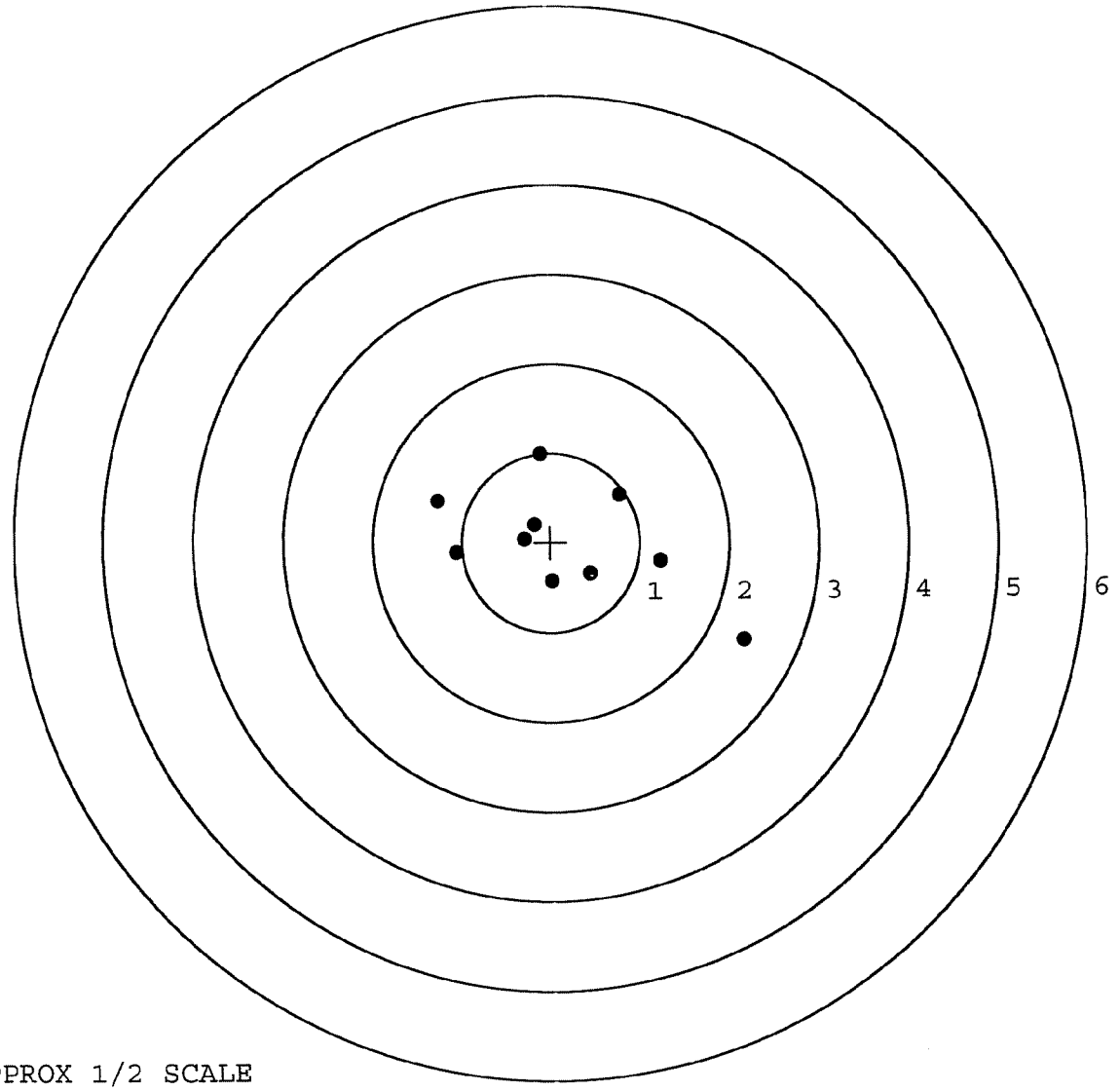


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225297.__0
TARGET NUMBER: 3
FILE DATE: 09/26/2007
FILE TIME: 08:05

X CENTROID:	0.168
Y CENTROID:	0.002
POA TO CENTROID:	0.168
HORZ SPREAD:	3.424
VERT SPREAD:	2.088
GROUP SPREAD:	3.770
MIN RADIUS:	0.405
MAX RADIUS:	2.268
MEAN RADIUS:	0.972
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	-0.112	0.989
2:	-1.273	0.479
3:	-1.066	-0.109
4:	-0.186	0.199
5:	-0.300	0.038
6:	0.017	-0.437
7:	0.440	-0.349
8:	0.778	0.529
9:	1.227	-0.220
10:	2.151	-1.099

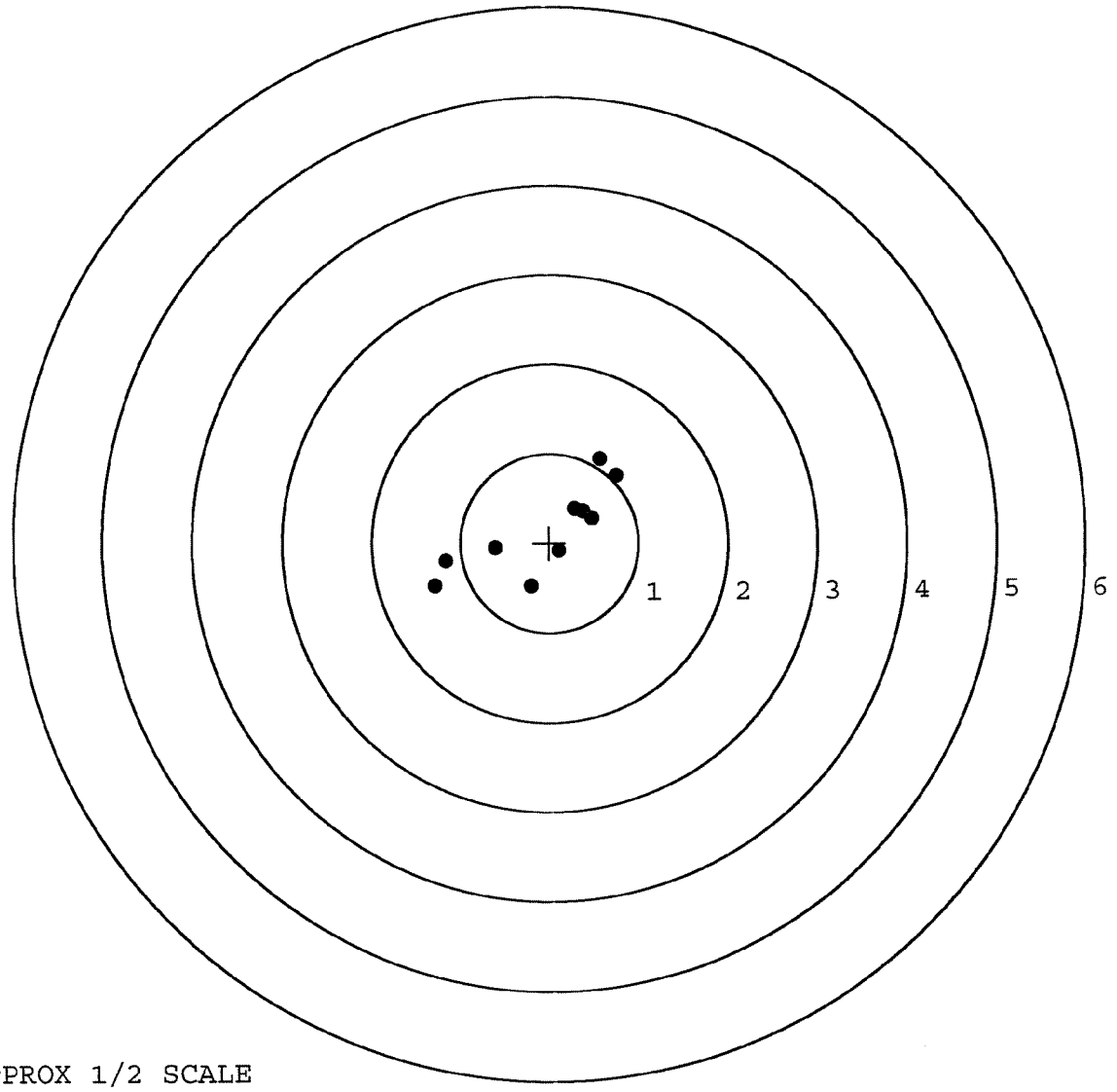


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225297.__0
TARGET NUMBER: 4
FILE DATE: 09/26/2007
FILE TIME: 08:05

X CENTROID:	-0.069
Y CENTROID:	0.141
POA TO CENTROID:	0.157
HORZ SPREAD:	2.056
VERT SPREAD:	1.424
GROUP SPREAD:	2.390
MIN RADIUS:	0.296
MAX RADIUS:	1.371
MEAN RADIUS:	0.759
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.758	0.750
2:	0.574	0.939
3:	0.484	0.277
4:	0.288	0.381
5:	0.113	-0.093
6:	-0.213	-0.485
7:	-0.610	-0.058
8:	-1.172	-0.194
9:	-1.298	-0.468
10:	0.384	0.357

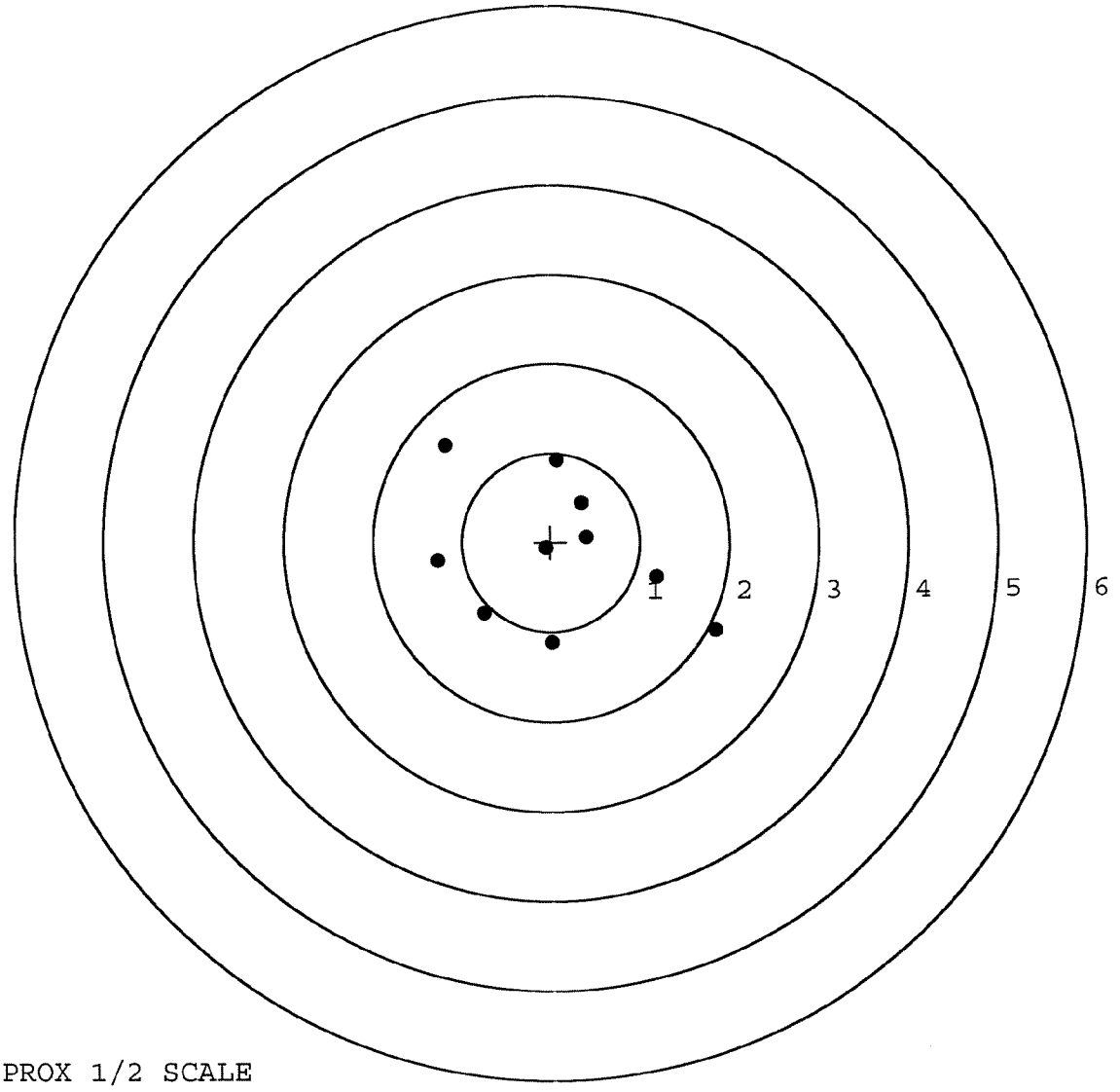


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225297.__0
TARGET NUMBER: 5
FILE DATE: 09/26/2007
FILE TIME: 08:05

X CENTROID:	0.058
Y CENTROID:	-0.107
POA TO CENTROID:	0.122
HORZ SPREAD:	3.115
VERT SPREAD:	2.230
GROUP SPREAD:	3.674
MIN RADIUS:	0.119
MAX RADIUS:	1.986
MEAN RADIUS:	1.046
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	3
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	-1.184	1.098
2:	-1.280	-0.201
3:	0.080	0.921
4:	0.348	0.443
5:	0.401	0.059
6:	-0.054	-0.068
7:	-0.754	-0.796
8:	0.008	-1.132
9:	1.184	-0.400
10:	1.835	-0.995



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 131876
SERIAL NUMBER C6225297
LOG-IN DATE 7-30-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		8-27-07	RTC
505	RE-BARREL		9-4-07	RTC
560	ASSEMBLE		9-4-07	RTC
600	PROOF	MAGNA - FLUX SEP 18 2007	9/14/07	MCM
605	CHECK HEADSPACE		9/14/07	MCM
610	DIS-ASSEMBLE GUN		9-17-07	TRW
612	MAGNAFLUX	OPERATOR WRS	9-18-07	WRS
510	DRILL AND TAP		9-17-07	TRW
615	ROLLMARK CALIBER		9-17-07	CW
618	ROTO-BLAST		9-18-07	BS
620	APPLY COATINGS		9/21/07	BS
625	FINAL ASSEMBLY		9-25-07	RTC
640	FUNCTION TEST AND	(PASS) FAIL	9/25/07	MCM
650	TARGET	(PASS) FAIL	9/25/07	MCM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	9-25-07	SD
670	FINAL INSPECTION		9/27/07	MCM
	A) HEADSPACE	(PASS) FAIL	9/27/07	MCM
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.85 2.85 2.81 2.92 2.75	9-26-07	DA
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	4.5 4.5 4.5	9-26-07	DA
	G) SAFETY OFF FORCE (2 LBS MIN)	2.5 2.0 2.0	9-26-07	DA
	I) FIRING PIN INDENT (.020)	.0225 .023 .023	9-26-07	DA
690	PACK		10-4-07	MCM