

C6225336

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5715

*Includes 1 in chamber.

Remington

Repair Number: RE00168560	Serial: C6225338 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS)	Repairman:	
Verify Repair		Status:	Closed 5/26/2003 10:05:23 AM

Address Information

Customer:		☒ Received From	Return To:		☐ Received From
Name:	COMMANDER		COMMANDER		
Address 1:	HSC 3/7 SFG (ABN)		HSC 3/7 SFG (ABN)		
Address 2:		PO Box:		PO Box:	
City:	FT BRAGG		FT BRAGG		
State:	NC	Zip Code:	28310	Country:	US
FFL:					

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing
Date	Code	User ID	Desc1	Current Status
5/26/2009 9:58:37 AM	New	valentds	Repair Added	Closed
5/26/2009 10:05:23 AM	Closed	valentds	Closed at Expedite	5/26/2009 10:05:23 AM
				valentds
				Sniper Systems
				Repair Location
				ILN
				Current Location
				ILN
				Transfer Number

Serial Number: C6225336

Model: 700



RE00168560

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: W52H09-07-C-0207
ISSUED 10/1/2007

R & E NUMBER

1168560

SERIAL NUMBER

C6225336

LOG-IN DATE

5-26-09

Deployment Kit

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	5-28-09	RT
505	RE-BARREL	5-28-09	RT
420	ASSEMBLE	5-28-09	RT
440	PROOF	5-28-09	SPD
460	CHECK HEADSPACE	5-28-09	SPD
470	DIS-ASSEMBLE GUN	5-28-09	SPD
480	MAGNAFLUX	5-30-09	(D)
510	DRILL AND TAP	5-29-09	J
500	ROLLMARK CALIBER	6-11-09	RT
520	GOFF BLAST BBL / REC	6-1-09	OWD
530 & 540	APPLY COATINGS	6/3	
560	FINAL ASSEMBLY	6-8-09	RT
640	FUNCTION TEST AND	6-8-09	SPD
650	TARGET	6-8-09	SPD
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	6-8-09	RP
	A) HEADSPACE	6-15-09	SPN
	B) TRIGGER PULL	279 281 273 289 281 6-15-09	RT
680	F) SAFETY ON FORCE	40 40 40 6-15-09	SPN
	G) SAFETY OFF FORCE	50 50 50 6-15-09	SPN
	I) FIRING PIN INDENT	022 022 022 6-15-09	SPN
690	PACK	8/28/09	Fry

F006 REV 1/2009

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225336.___0

FILE DATE AND TIME: 06/09/2009 07:54

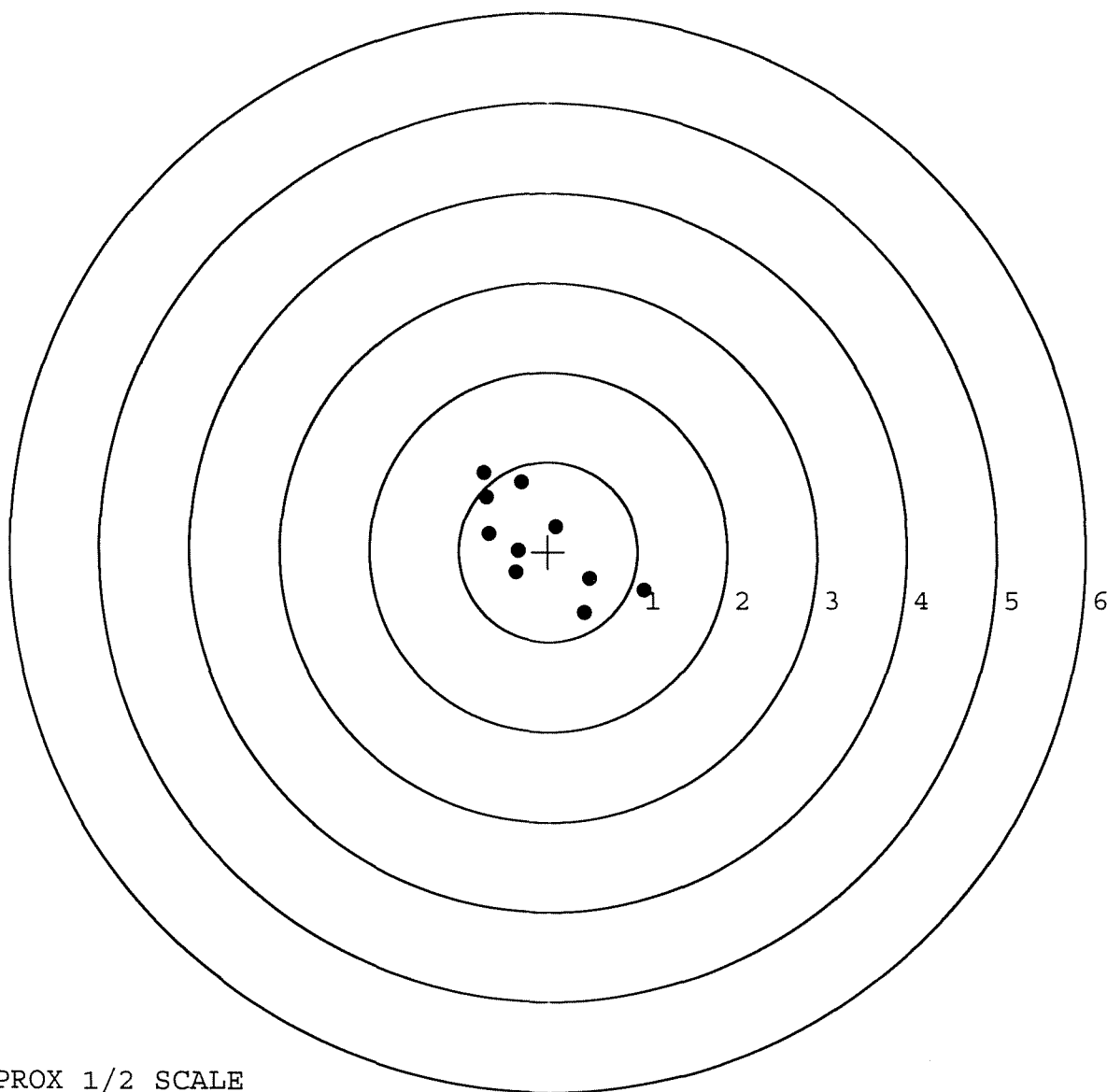
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.030
The Average Y Centroid of the Five Target Set:	0.039
The Average Point of Impact of the Five Target Set:	0.049
The Average Mean Radius of the Five Target Set:	0.550
The Distance from POA to Centroid Target #1:	0.151
The Distance from Centroid Target #2 to Centroid Target #1:	0.161
The Distance from Centroid Target #3 to Centroid Target #1:	0.298
The Distance from Centroid Target #4 to Centroid Target #1:	0.087
The Distance from Centroid Target #5 to Centroid Target #1:	0.073

SERIAL NUMBER: C6225336.___0
TARGET NUMBER: 1
FILE DATE: 06/09/2009
FILE TIME: 07:54

X CENTROID: -0.106
Y CENTROID: 0.108
POA TO CENTROID: 0.151
HORZ SPREAD: 1.794
VERT SPREAD: 1.559
GROUP SPREAD: 2.220
MIN RADIUS: 0.249
MAX RADIUS: 1.296
MEAN RADIUS: 0.689
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.071	-0.434
2:	0.406	-0.685
3:	0.460	-0.302
4:	0.089	0.276
5:	-0.365	-0.239
6:	-0.336	0.012
7:	-0.662	0.197
8:	-0.695	0.603
9:	-0.305	0.773
10:	-0.723	0.874



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225336. __0

TARGET NUMBER: 2

FILE DATE: 06/09/2009

FILE TIME: 07:54

X CENTROID: 0.055

Y CENTROID: 0.113

POA TO CENTROID: 0.126

HORZ SPREAD: 1.454

VERT SPREAD: 1.741

GROUP SPREAD: 1.990

MIN RADIUS: 0.210

MAX RADIUS: 1.279

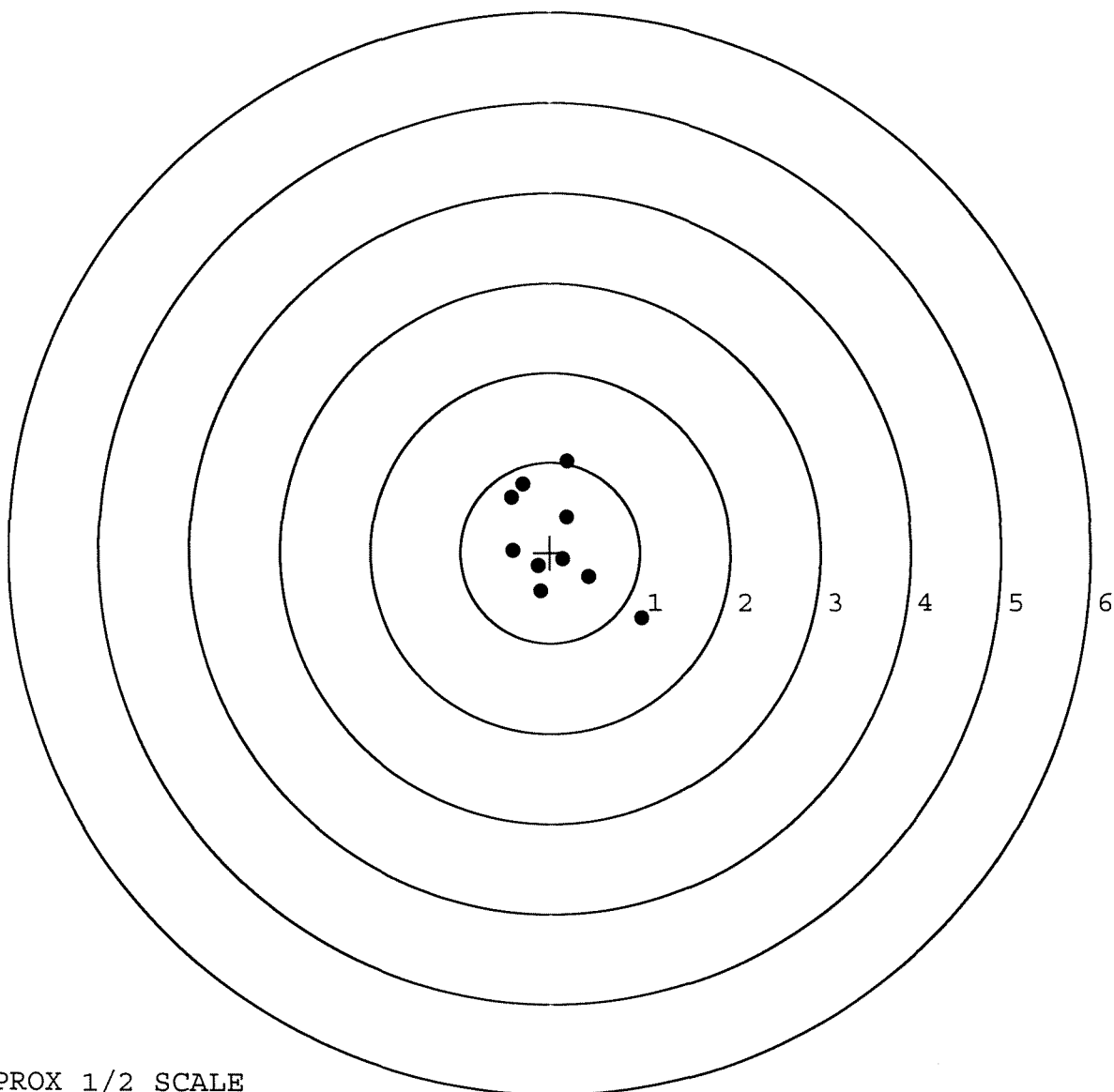
MEAN RADIUS: 0.605

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.015	-0.732
2:	0.433	-0.268
3:	0.196	1.009
4:	0.184	0.391
5:	0.144	-0.077
6:	-0.112	-0.430
7:	-0.140	-0.147
8:	-0.419	0.023
9:	-0.309	0.754
10:	-0.439	0.607

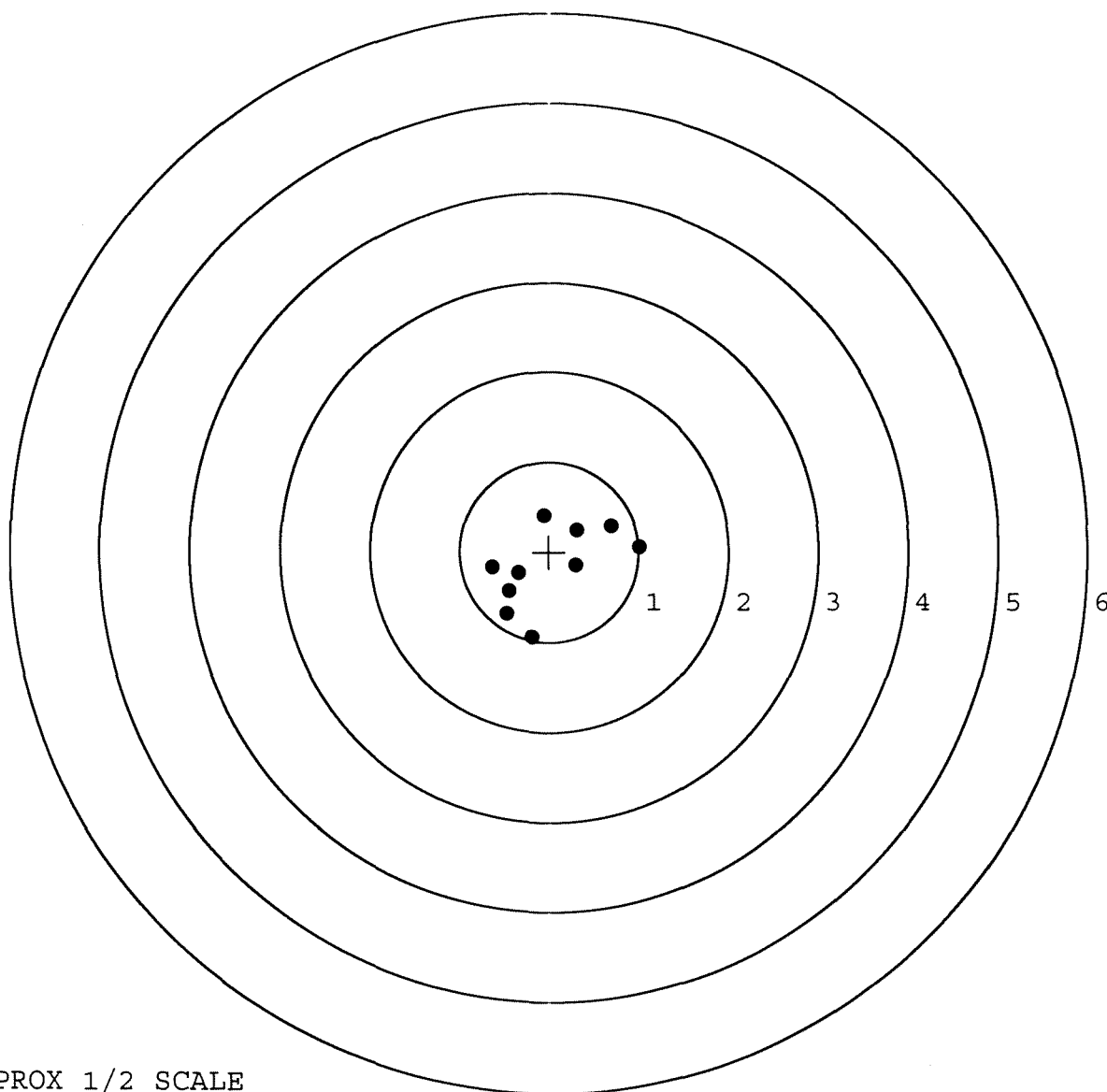


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225336. 0
TARGET NUMBER: 3
FILE DATE: 06/09/2009
FILE TIME: 07:54

X CENTROID: 0.016
Y CENTROID: -0.164
POA TO CENTROID: 0.165
HORZ SPREAD: 1.649
VERT SPREAD: 1.350
GROUP SPREAD: 1.666
MIN RADIUS: 0.285
MAX RADIUS: 1.019
MEAN RADIUS: 0.630
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.301	-0.148
2:	1.011	0.055
3:	0.696	0.293
4:	0.319	0.242
5:	-0.061	0.401
6:	-0.195	-0.949
7:	-0.478	-0.692
8:	-0.638	-0.175
9:	-0.341	-0.234
10:	-0.451	-0.437

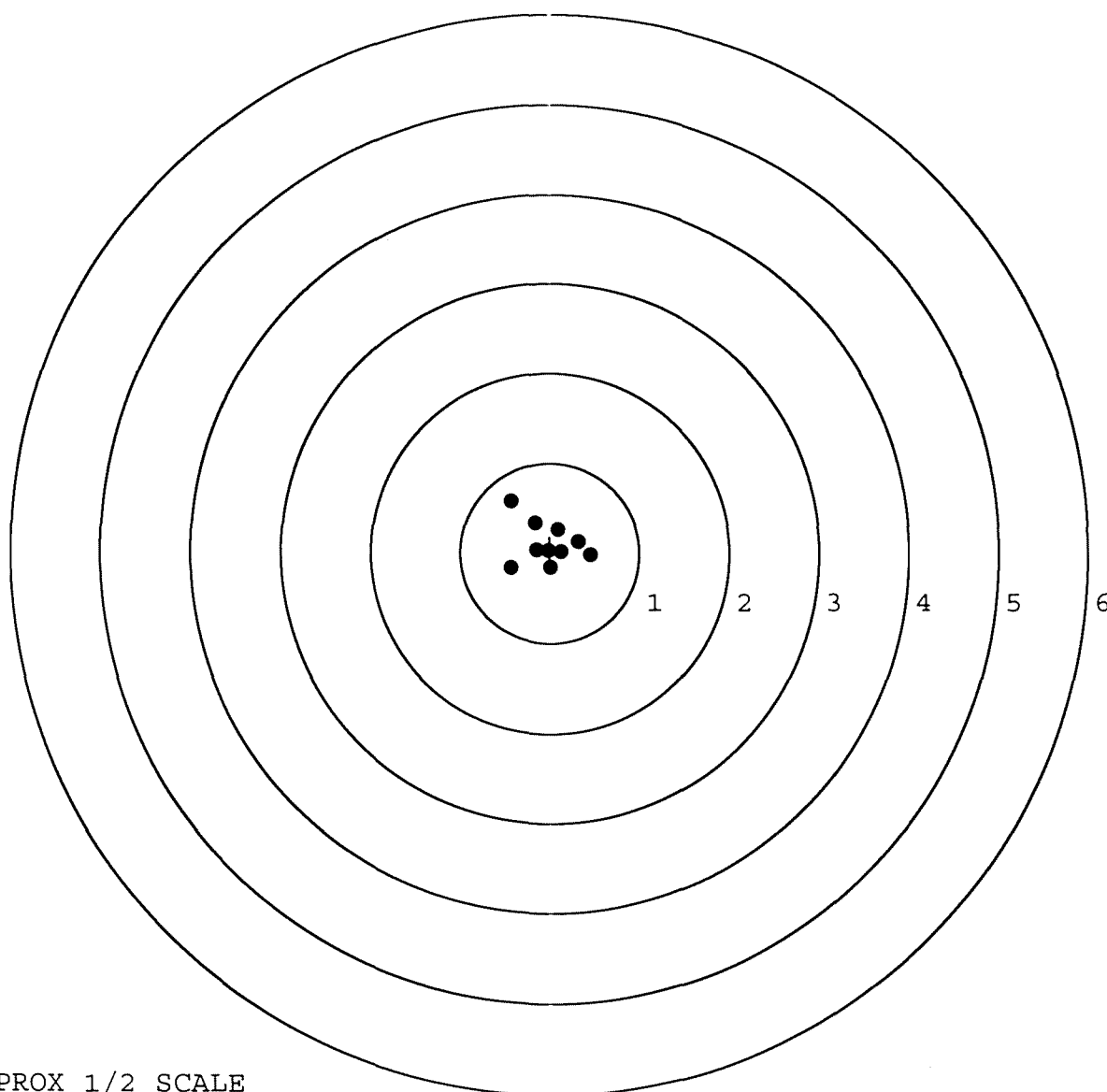


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225336. __0
TARGET NUMBER: 4
FILE DATE: 06/09/2009
FILE TIME: 07:54

X CENTROID: -0.020
Y CENTROID: 0.102
POA TO CENTROID: 0.104
HORZ SPREAD: 0.892
VERT SPREAD: 0.750
GROUP SPREAD: 1.076
MIN RADIUS: 0.075
MAX RADIUS: 0.633
MEAN RADIUS: 0.311
IN 1 IN DIAMETER: 8
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.436	0.578
2:	-0.438	-0.172
3:	-0.167	0.338
4:	-0.151	0.034
5:	0.011	-0.166
6:	0.454	-0.026
7:	0.322	0.132
8:	0.099	0.260
9:	0.129	0.014
10:	-0.019	0.027

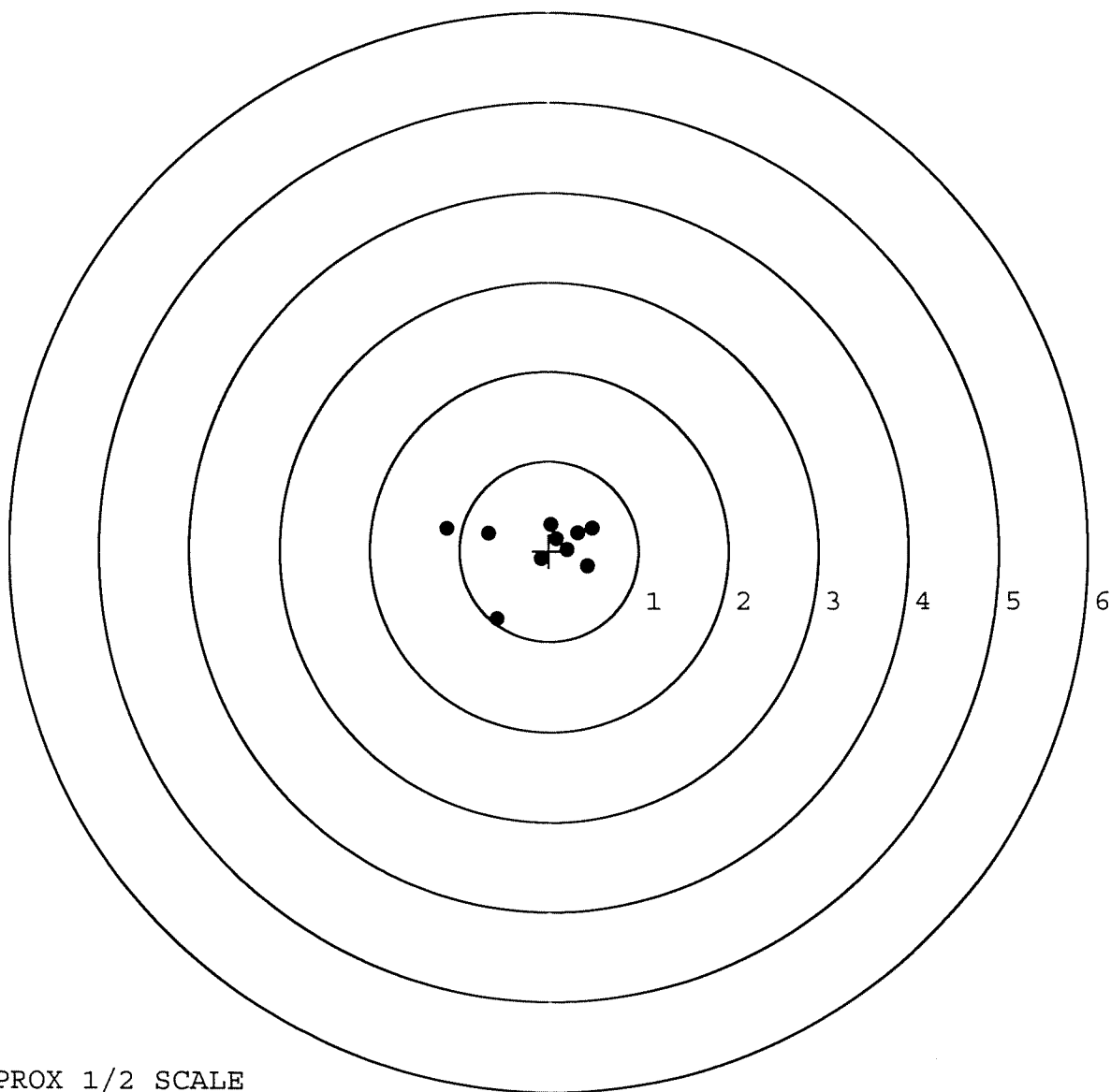


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225336. __0
TARGET NUMBER: 5
FILE DATE: 06/09/2009
FILE TIME: 07:54

X CENTROID: -0.095
Y CENTROID: 0.035
POA TO CENTROID: 0.101
HORZ SPREAD: 1.627
VERT SPREAD: 1.051
GROUP SPREAD: 1.631
MIN RADIUS: 0.122
MAX RADIUS: 1.071
MEAN RADIUS: 0.516
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.144	0.250
2:	-0.679	0.199
3:	-0.584	-0.755
4:	0.483	0.256
5:	0.432	-0.169
6:	-0.089	-0.087
7:	0.026	0.296
8:	0.325	0.204
9:	0.201	0.018
10:	0.084	0.139



TARGET APPROX 1/2 SCALE

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225336

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock	8	9/88	FB
600	Proof	9	7/88	RW
607	Check Headspace	9	7/88	RW
610	Dis-assemble gun	9	7/88	RW
612	Magnaflux Barrel Action		9-14-88	Aye.
	Magnaflux Bolt		9-14-88	Aye.
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coatings (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/7/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/7/88	RW
	C) Inspect Ejector Hole for Chamfer		11/7/88	RW

-OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		11/2/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		8 NOV 88	JL
	F) Safety on Force	5 5 5	8 NOV 88	JSS
	G) Safety off Force	3 3 3	8 NOV 88	JSS
	H) Trigger Pull Test & Retainabilty		8 NOV 88	JL
	I) Firing Pin Indent	.0205 .0205 .0205	8 NOV 88	JSS
	J) Assemble Stock		11/16/88	RW
	K) Assemble Swivel Studs		1 Dec 88	JSS
	L) Attach Front & Rear Sight Assemblies		11/16/88	RW
	M) Iron Sight Alignment		11/16/88	RW
	N) Detach Front & Rear Sights & place in numbered container		11/16/88	RW
	O) Attach Scope to Rifle		11/16/88	WB
	P) Detach & Attach Scope 20 times		11/16/88	WB
640	Gallery Target & Test	39R 13L	11/17/88	AC.
	A) Optical Clarity of Scope		11/17/88	JL
645	Inspect for Live Ammo		11/17/88	JL
655	Final Inspection			
	A) Headspace		1 Dec 88	JSS
	B) Trigger Pull		1 Dec 88	JSS
	C) Function		1 Dec 88	JSS
660	Pack		14 Dec 88	JSS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6225336

DATE 11-8-88

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.51	2.30	2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.30	2.60	2.24	
PULL #3	2.41	2.45	2.37	2.32	
PULL #4	2.38	2.27	2.60	2.28	
PULL #5	2.63	2.28	2.43	2.27	
TOTAL	12.32	11.81	12.30	11.44	
AVG.	2.464	2.362	2.460	2.288	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.13		
PULL #2	3.05	3.09		
PULL #3	3.14	3.09		
PULL #4	3.00	3.09		
PULL #5	3.00	3.06		
TOTAL	15.42	15.46		
AVG.	3.084	3.092		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.08		4.10
PULL #2	4.09	4.07		4.15
PULL #3	4.09	4.07		3.98
PULL #4	4.12	4.08		4.01
PULL #5	4.12	4.12		4.16
TOTAL	20.53	20.42		19.50
AVG.	4.106	4.084		3.900

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225336

CENTROIDAL DISTANCES

0	TO	1	1.12925
1	TO	2	.454389
1	TO	3	.670351
1	TO	4	.305851
1	TO	5	.416823

4 1
2 5
3
+ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .6306
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .609
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .876663
THE AMR FOR THIS RIFLE IS: .9128

28 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225336

CENTERFIRE PATTERNS

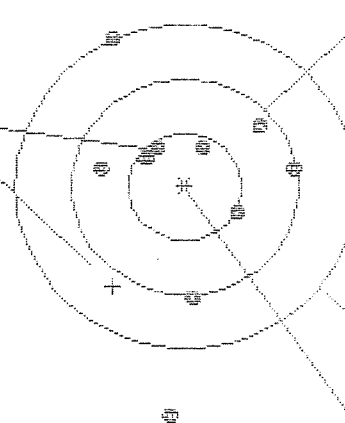
1

POA

1 in circle

2 in circle

3 in circle



OF SHOTS= 10

IN CIR

1 in = 4

2 in = 7

3 in = 8

HS= 1.647

VS= 3.494

GS= 3.537

CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.915	.988	.811
MINIMUM X	-.732	-.747	-.836
MAXIMUM Y	1.360	1.123	.504
MINIMUM Y	-2.134	-1.243	-1.103
CENTROID X	.642	.657	.746
CENTROID Y	.929	1.166	1.026
POA TO CENTROID in.	1.130	1.339	1.268
MIN RADIUS	.403	.179	.290
MEAN RADIUS	.906	.715	.651
MAX RADIUS	2.139	1.326	1.104
HORIZONTAL SPREAD	1.647	1.647	1.647
VERTICAL SPREAD	3.494	2.366	1.607
EXTREME SPREAD	3.537	2.479	1.711
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	8		

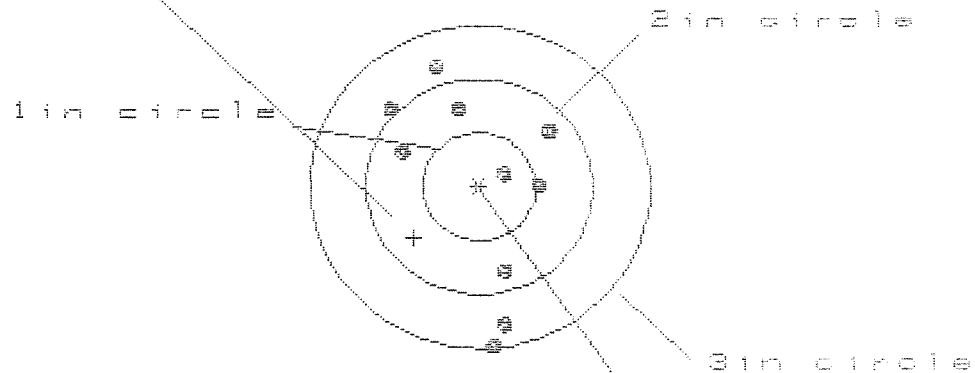
28 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225338

CENTERFIRE PATTERNS

2

FOR



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 6

3 in = 10

HS = 1.498

VS = 2.617

GS = 2.684

CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.670	.689	.724
MINIMUM X	:	-.828	-.909	-.774
MAXIMUM Y	:	1.140	.976	.793
MINIMUM Y	:	-1.477	-1.458	-1.090
CENTROID X	:	.579	.560	.525
CENTROID Y	:	.479	.643	.826
FOR TO CENTROID in.	:	.752	.853	.978
MIN RADIUS	:	.288	.272	.370
MEAN RADIUS	:	.900	.889	.703
MAX RADIUS	:	1.487	1.485	1.120
HORIZONTAL SPREAD	:	1.498	1.498	1.498
VERTICAL SPREAD	:	2.617	2.434	1.883
EXTREME SPREAD	:	2.684	2.530	1.986
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	10		

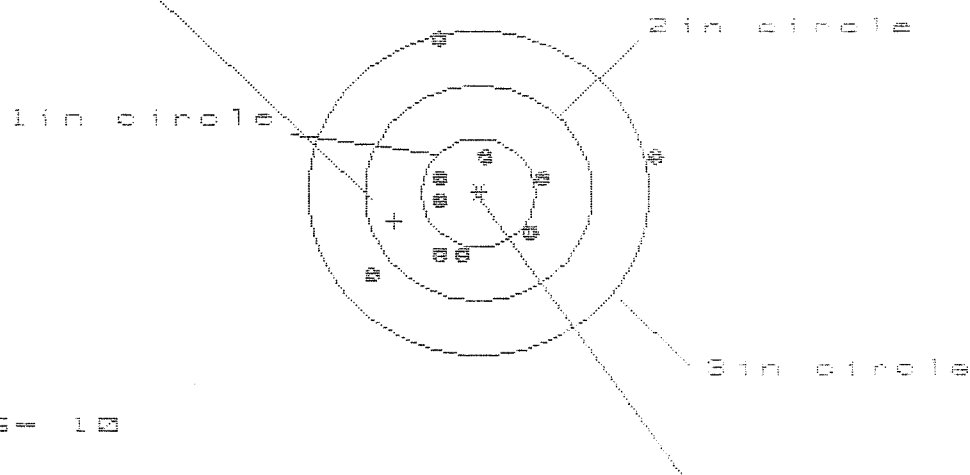
28 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225336

CENTERFIRE PATTERNS

3

POB



OF SHOTS = 10

IN CIR

1in = 3

2in = 7

3in = 0

HS = 2.466

VS = 2.202

GS = 2.678

CENTROID *

PATTERN #	3		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.547	.683	.658
MINIMUM X	-.919	-.747	-.772
MAXIMUM Y	1.450	1.483	.535
MINIMUM Y	-.752	-.719	-.534
CENTROID X	.741	.569	.594
CENTROID Y	.266	.233	.048
POB TO CENTROID in.	.787	.615	.596
MIN RADIUS	.326	.189	.220
MEAN RADIUS	.770	.655	.532
MAX RADIUS	1.574	1.496	.939
HORIZONTAL SPREAD	2.466	1.430	1.430
VERTICAL SPREAD	2.202	2.202	1.069
EXTREME SPREAD	2.678	2.269	1.696
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		9	

28 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225336

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS= 10

IN CIR

1 in = 1

2 in = 7

3 in = 8

HS= 1.552

VS= 3.441

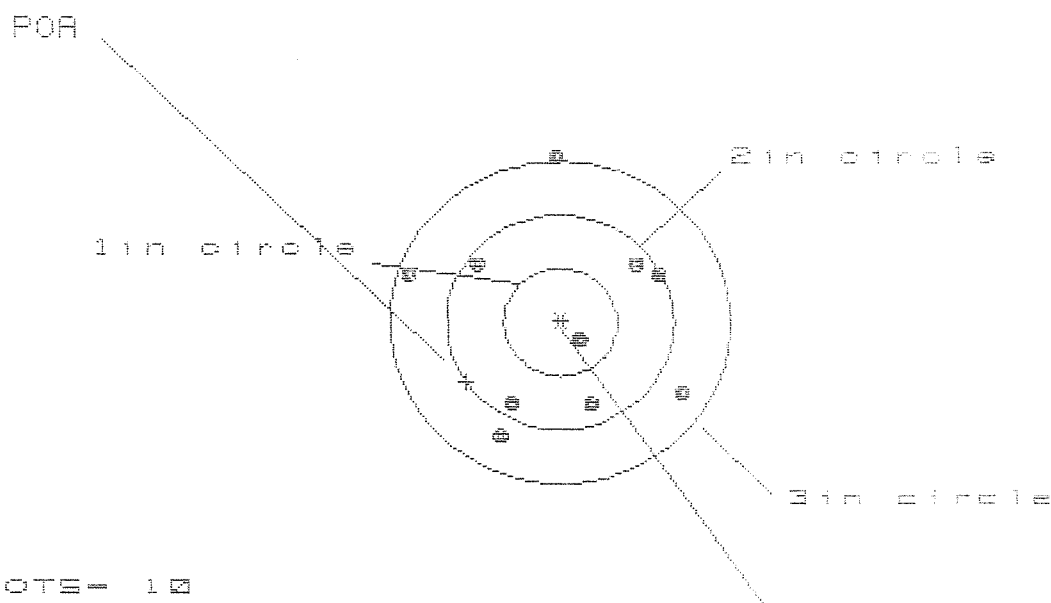
GS= 3.458

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.738	.747	.716
MINIMUM X	:	-.814	-.885	-.836
MAXIMUM Y	:	1.883	.899	.731
MINIMUM Y	:	-1.558	-1.349	-1.061
CENTROID X	:	.359	.358	.381
CENTROID Y	:	.813	.604	.772
POA TO CENTROID in.	:	.889	.698	.861
MIN RADIUS	:	.474	.432	.520
MEAN RADIUS	:	.976	.868	.788
MAX RADIUS	:	1.885	1.371	1.073
HORIZONTAL SPREAD	:	1.552	1.552	1.552
VERTICAL SPREAD	:	3.441	2.248	1.792
EXTREME SPREAD	:	3.458	2.308	1.861
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

28 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8225336

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 6

3 in = 9

HS= 2.407

VS= 2.522

GS= 2.665

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.079	1.072	.985
MINIMUM X	:	-1.328	-1.335	-.983
MAXIMUM Y	:	1.505	.747	.827
MINIMUM Y	:	-1.017	-.850	-.770
CENTROID X	:	.832	.839	1.006
CENTROID Y	:	.558	.391	.311
POA TO CENTROID in.	:	1.002	.925	1.053
MIN RADIUS	:	.265	.172	.049
MEAN RADIUS	:	1.012	.929	.824
MAX RADIUS	:	1.506	1.480	1.181
HORIZONTAL SPREAD	:	2.407	2.407	1.808
VERTICAL SPREAD	:	2.522	1.597	1.597
EXTREME SPREAD	:	2.665	2.665	2.162
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00014566** Serial: **C6225336** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SWS)** Repairman: Status: **Closed 9/27/00 2:50:07 PM**

Verify Repair

Address Information

Customer: Received From: Return To: Received From:

Name: **HSC 3RD BN 3RD SFG (A)** **HSC 3RD BN 3RD SFG (A)**

Address 1: **BLDG J 2050** **BLDG J 2050**

Address 2: **PO Box** **PO Box**

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Pool:

Condition:

Notes:

CSR:

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1

Repair Search **Refresh** **Close**

naglel 9/28/00 7:25 AM CAPS NUM INS SCPL

Start Inb Na Ex Mi Par Ar Om Pi 7:25 AM

Serial Number: **C6225336**

Model: **700**



RE00014566

*BBL
Boit*

*96003
96005*

Final Inspection

Sn: C6225336

DATE REC'D: 9-16-00

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

Scope Assy.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

Misc.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

Stock Assy.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

Systems Case

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

Trigger

☒ SAFETY OPERATION

☒ SET

Comments:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER		14566	
SERIAL NUMBER		C6225336	
LOG-IN DATE		9-26-00	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-28-00	PK
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	10-3-00	rw
605	CHECK HEADSPACE	10-3-00	CK
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	10-17-00	RW
655	FINAL INSPECT	10-25-00	CK
660	PACK		
		SHIP DATE	
		QAR INSPECTION DATE	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225336
23 Oct 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0184
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0834
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0854056

THE AMR FOR THIS RIFLE IS: 1.144

CENTROIDAL DISTANCES

0 TO	1	.39847
1 TO	2	.608922
1 TO	3	.783993
1 TO	4	.281301
1 TO	5	1.1669

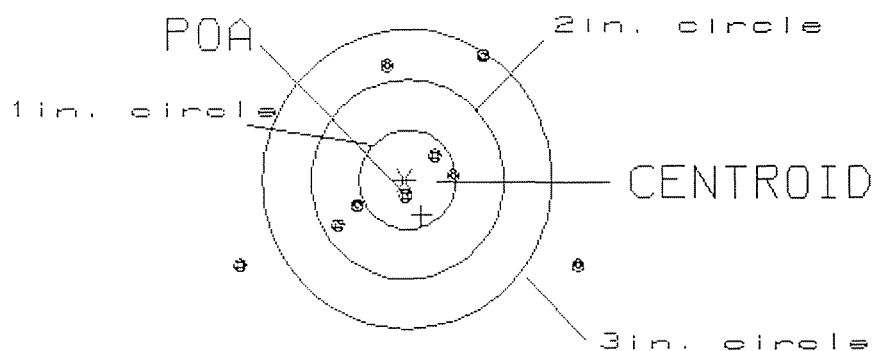
4
1
+ <----POA
2 3
5

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .399
 MIN RADIUS : .162
 MEAN RADIUS : .997
 MAX RADIUS : 2.004
 CENTROID X : -.177
 CENTROID Y : .357

23 Oct 2000

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CENTERFIRE PATTERN # 1



OF SHOTS= 9

IN CIRCLE

HS= 3.57

3

VS= 2.08

5

GS= 3.57

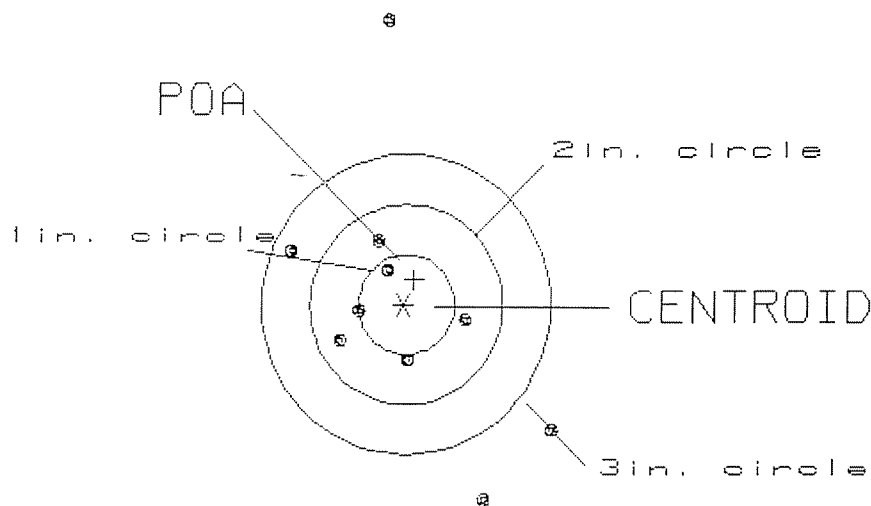
7

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .270
 MIN RADIUS : .363
 MEAN RADIUS : 1.173
 MAX RADIUS : 2.896
 CENTROID X : -.108
 CENTROID Y : -.248

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225336

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.66
 VS= 4.86
 GS= 4.95

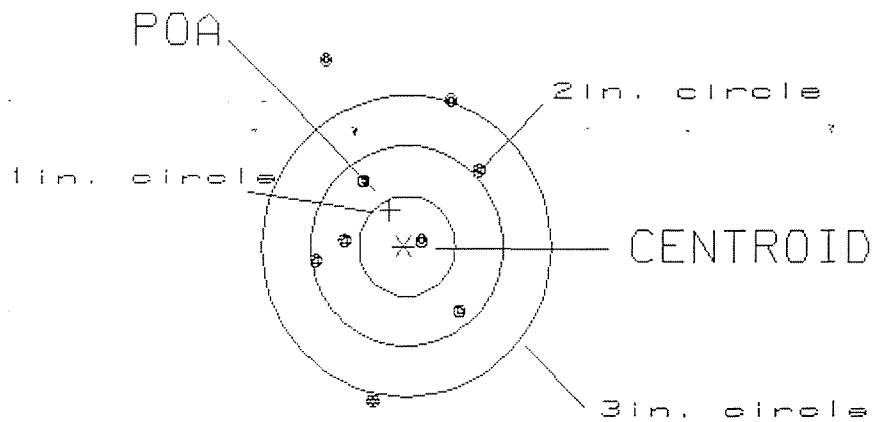
2
 6
 7

PATTERN #: 3
 POA TO CENTROID: .386
 MIN RADIUS : .114
 MEAN RADIUS : 1.230
 MAX RADIUS : 2.765
 CENTROID X : .149
 CENTROID Y : -.356

23 Oct 2000

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CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.15

1

VS= 4.32

5

GS= 4.80

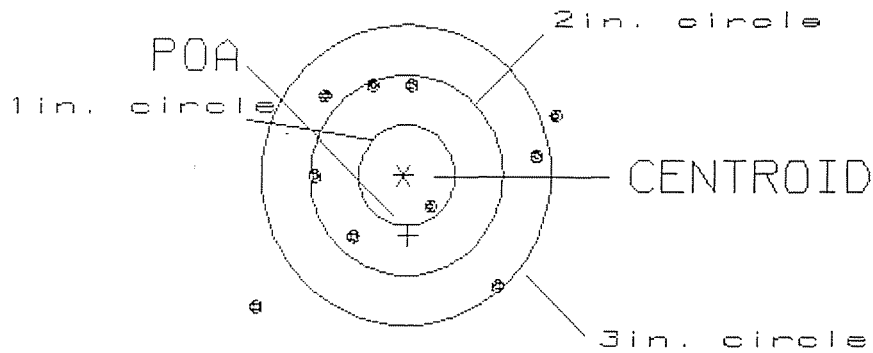
7

PATTERN #: [4]
 POA TO CENTROID: .610
 MIN RADIUS : .378
 MEAN RADIUS : 1.160
 MAX RADIUS : 1.979
 CENTROID X : -.050
 CENTROID Y : .608

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225336

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.10

1

VS= 2.15

5

GS= 3.59

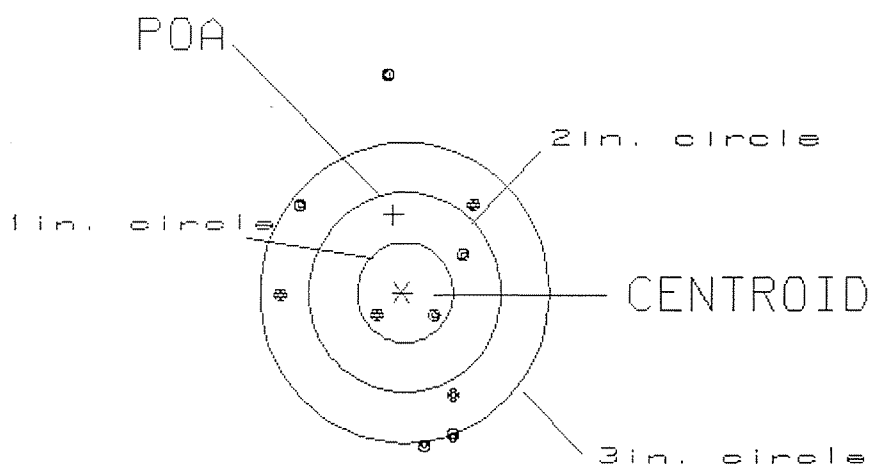
8

PATTERN #: 5
 POA TO CENTROID: .784
 MIN RADIUS : .347
 MEAN RADIUS : 1.158
 MAX RADIUS : 2.202
 CENTROID X : .094
 CENTROID Y : -.778

23 Oct 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225336

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.01
 VS= 3.67
 GS= 3.70

2
 3
 9