

C6225342

MODEL 700™ M24

Model ~~700~~ M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

00299

5091

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6.22.5342

OPERATION		DATE	INT
#	NAME		
575- 580	ASSEMBLY	4/22	FB
600	PROOF	1/28/88	REV
615	MAGNAFLUX BARREL	2/18/88	P/C.
	MAGNAFLUX BOLT	5/13/88	P/C.
620	COATING		
625- 630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

Scope # 1103

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225342

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/26/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/26/88	RW
	C) Inspect Ejector Hole for Chamfer		8/26/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		8/26/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		26 Aug 88	W.B. + J.S.
	F) Safety on Force	6.75 6.75 6.5	26 Aug 88	W.B. + J.S.
	G) Safety off Force	2.5 2.75 2.5	26 Aug 88	W.B. + J.S.
	H) Trigger Pull Test & Retainability		26 Aug 88	W.B. + J.S.
	I) Firing Pin Indent	.022 .022 .022	26 Aug 88	W.B. + J.S.
	J) Assemble Stock		9/26/88	RW
	K) Assemble Swivel Studs		10-7-88	J.S.
	L) Attach Front & Rear Sight Assemblies		9/26/88	RW
	M) Iron Sight Alignment		9/26/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/26/88	RW
	O) Attach Scope to Rifle		10/3/88	RW
	P) Detach & Attach Scope 20 times		10/4/88	J.S.
640	Gallery Target & Test	50 R 105L	10/6/88	W.B.
	A) Optical Clarity of Scope		10/6/88	W.B.
645	Inspect for Live Ammo		10/6/88	W.B.
655	Final Inspection			
	A) Headspace		10-7-88	J.S.
	B) Trigger Pull		10-7-88	J.S.
	C) Function		10-7-88	J.S.
660	Pack		10-21-88	J.S.

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6225342
DATE 26 Aug 88
TESTER W.B. + J.S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.35	2.30	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.38	2.31	2.61	
PULL #3	2.40	2.27	2.29	2.58	
PULL #4	2.41	2.28	2.38	2.61	
PULL #5	2.41	2.29	2.28	2.62	
TOTAL	12.06	11.57	11.56	13.16	
AVG.	2.412	2.314	2.312	2.632	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.05		
PULL #2	3.07	3.03		
PULL #3	3.07	3.06		
PULL #4	3.08	3.07		
PULL #5	3.12	2.99		
TOTAL	15.45	15.20		
AVG.	3.09	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.12		4.24
PULL #2	4.14	4.16		4.14
PULL #3	4.23	4.14		4.20
PULL #4	4.25	4.15		4.23
PULL #5	4.20	4.17		4.09
TOTAL	21.07	20.74		20.90
AVG.	4.214	4.148		4.18

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225342

CENTROIDAL DISTANCES

0 TO	1	.85703
1 TO	2	.587082
1 TO	3	.820556
1 TO	4	.883342
1 TO	5	1.6963

5

4

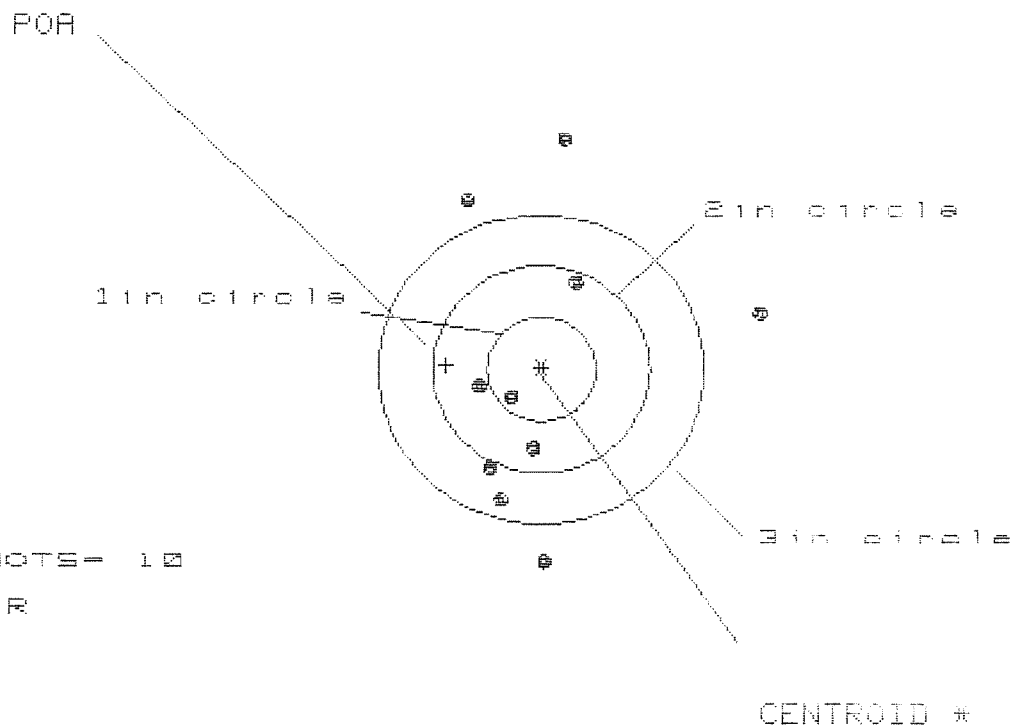
+ 1 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .9176
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .7406
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.17919
THE AMR FOR THIS RIFLE IS: 1.023

8 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225342

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 6

HS= 2.650

VS= 4.150

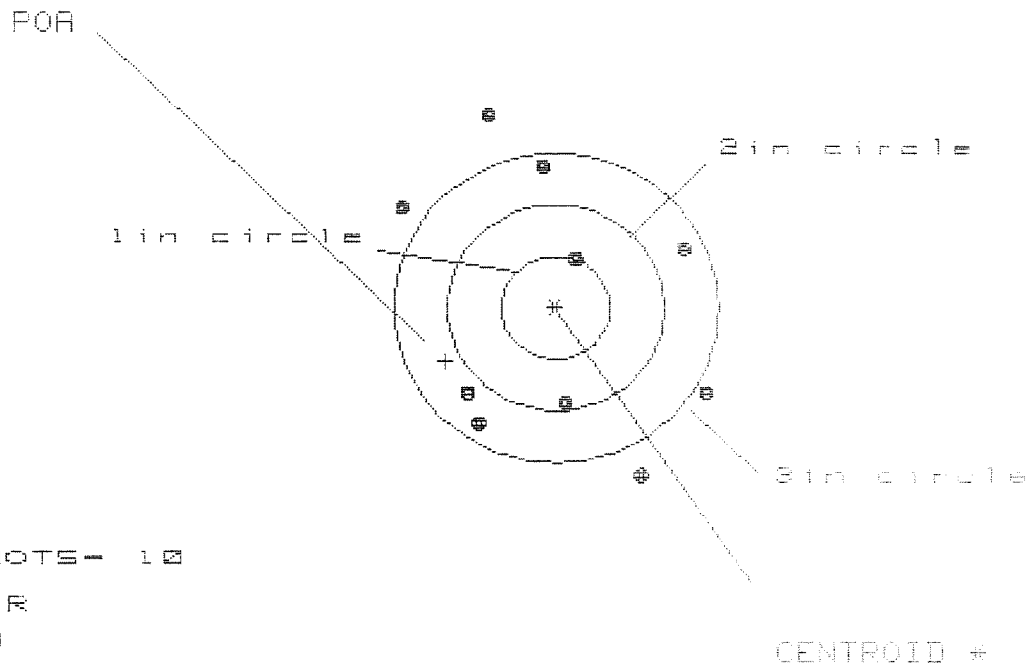
GS= 4.153

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.976	1.996	.546
MINIMUM X	-.674	-.654	-.404
MAXIMUM Y	2.244	1.891	1.985
MINIMUM Y	-1.905	-1.656	-1.562
CENTROID X	.876	.856	.606
CENTROID Y	-.042	-.291	-.385
POA TO CENTROID in.	.877	.904	.718
MIN RADIUS	.391	.231	.046
MEAN RADIUS	1.296	1.125	.917
MAX RADIUS	2.252	2.133	2.026
HORIZONTAL SPREAD	2.650	2.650	.950
VERTICAL SPREAD	4.150	3.547	3.547
EXTREME SPREAD	4.153	3.613	3.613
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	6		

5 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225342

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 2

3 in = 6

HS= 2.768

VS= 3.458

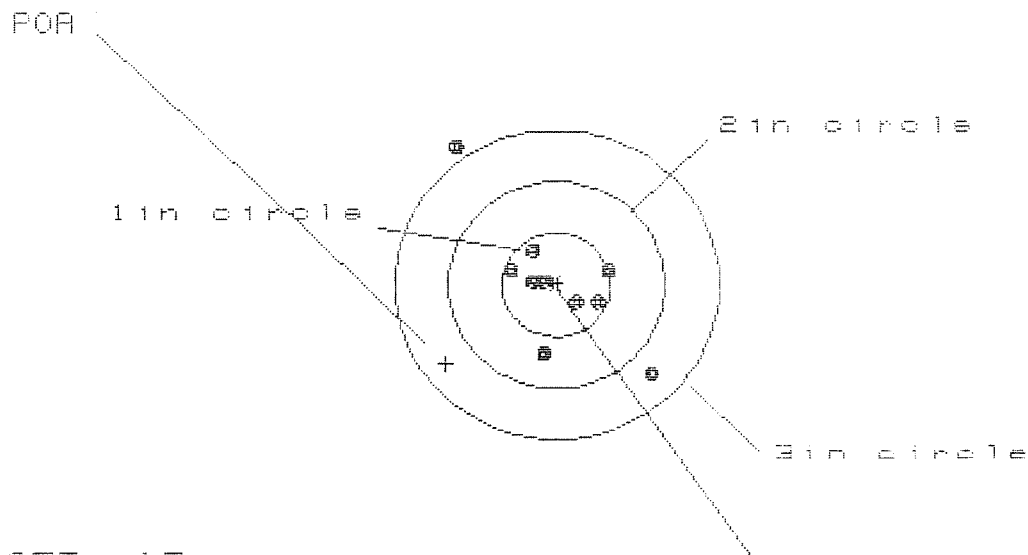
GS= 3.740

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.392	1.318	1.403
MINIMUM X	:	-1.376	-1.450	-1.365
MAXIMUM Y	:	1.880	1.554	1.383
MINIMUM Y	:	-1.579	-1.370	-1.121
CENTROID X	:	1.019	1.093	1.008
CENTROID Y	:	.522	.314	.485
POA TO CENTROID in.	:	1.145	1.137	1.118
MIN RADIUS	:	.531	.696	.570
MEAN RADIUS	:	1.366	1.277	1.239
MAX RADIUS	:	1.995	1.846	1.675
HORIZONTAL SPREAD	:	2.768	2.768	2.768
VERTICAL SPREAD	:	3.458	2.924	2.584
EXTREME SPREAD	:	3.740	3.296	3.279
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		6	

6 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225342

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 7

2 in = 8

3 in = 9

HS= 1.856

VS= 2.225

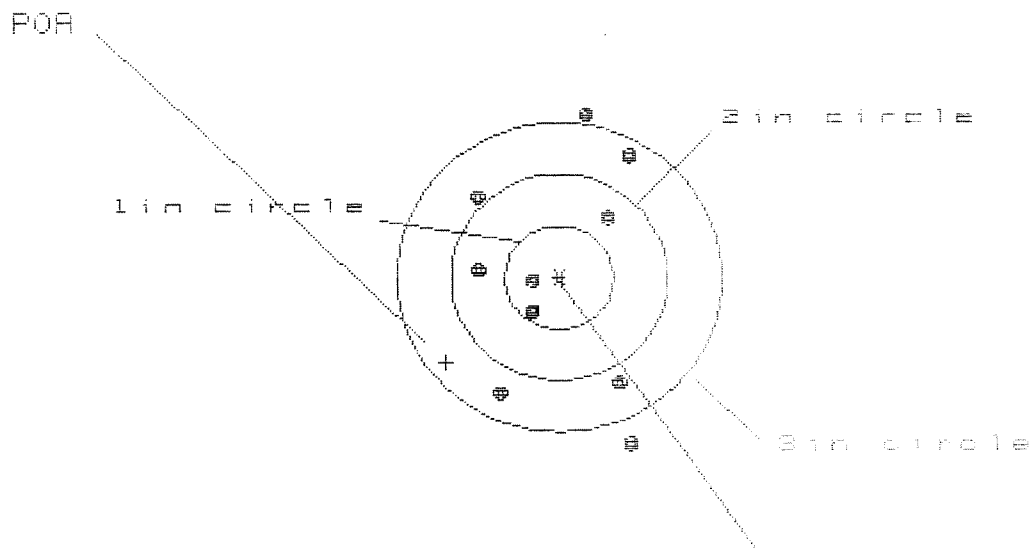
CS= 2.897

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	.911
MINIMUM X	-.945
MAXIMUM Y	1.335
MINIMUM Y	-.890
CENTROID X	1.020
CENTROID Y	.762
POA TO CENTROID in.	1.273
MIN RADIUS	.084
MEAN RADIUS	.592
MAX RADIUS	1.636
HORIZONTAL SPREAD	1.856
VERTICAL SPREAD	2.225
EXTREME SPREAD	2.897
NUMBER IN ONE INCH CIRCLE =	7
NUMBER IN TWO INCH CIRCLE =	8
NUMBER IN THREE INCH CIRCLE =	9

8 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225342

CENTERFIRE PATTERNS # 4



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS = 1.442

VS = 3.132

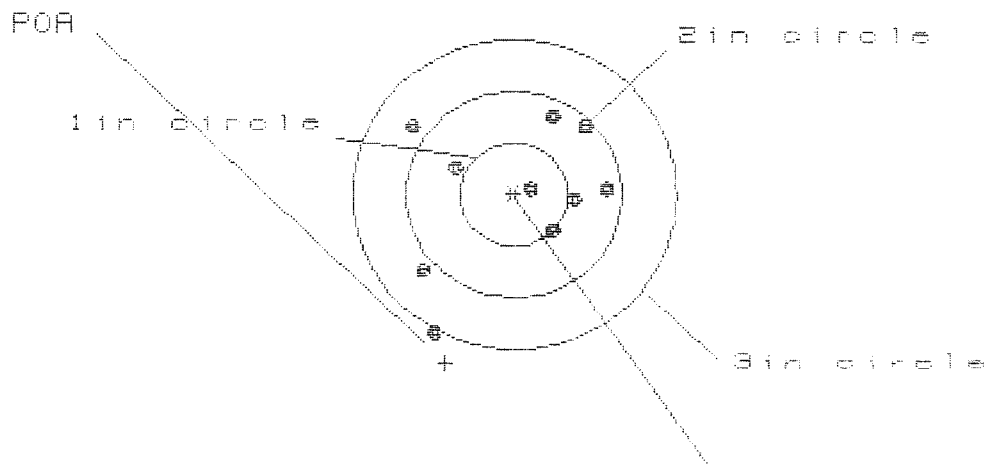
GS = 3.152

PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.672	.745	.791
MINIMUM X	-.770	-.697	-.651
MAXIMUM Y	1.545	1.368	1.135
MINIMUM Y	-1.587	-1.250	-1.679
CENTROID X	1.049	.976	.930
CENTROID Y	.820	.997	.826
POA TO CENTROID in.	1.331	1.395	1.244
MIN RADIUS	.272	.306	.161
MEAN RADIUS	1.019	.929	.834
MAX RADIUS	1.715	1.417	1.383
HORIZONTAL SPREAD	1.442	1.442	1.442
VERTICAL SPREAD	3.132	2.618	2.214
EXTREME SPREAD	3.152	2.750	2.528
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	8		

5 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225342

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 7

3in = 9

HS= 1.728

VS= 2.132

GS= 2.517

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.821	.738	.614
MINIMUM X	:	-.987	-.990	-1.024
MAXIMUM Y	:	.746	.592	.659
MINIMUM Y	:	-1.386	-.890	-.823
CENTROID X	:	.644	.727	.851
CENTROID Y	:	1.641	1.795	1.728
POA TO CENTROID in.	:	1.763	1.937	1.926
MIN RADIUS	:	.193	.142	.038
MEAN RADIUS	:	.842	.731	.642
MAX RADIUS	:	1.574	1.266	1.314
HORIZONTAL SPREAD	:	1.728	1.728	1.538
VERTICAL SPREAD	:	2.132	1.482	1.482
EXTREME SPREAD	:	2.517	2.068	2.068
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			7	
NUMBER IN THREE INCH CIRCLE =			9	

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER <i>C6225342</i>			
LOG-IN DATE <i>5-11-00</i>			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	<i>5-15-00</i>	<i>RW</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>5-22-00</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>5-22-00</i>	<i>RW</i>
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>5-20-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>5-25-00</i>	<i>RW</i>
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

Final Inspection

Sn: _____ DATE REC'D: _____ DATE RET'D: _____

Auditor: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☐ Scope
- ☐ Scope Rings
- ☐ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ Finish
- ☐ Looseness
- ☐ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ Iron SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET
- ☐

Comments: _____

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225342
17 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0262
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .233
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .234468

THE AMR FOR THIS RIFLE IS: 1.159

CENTROIDAL DISTANCES

0	TO	1	.202675
1	TO	2	.529646
1	TO	3	.21006
1	TO	4	.406725
1	TO	5	.550527

4 2₅
3 1 + <----POA

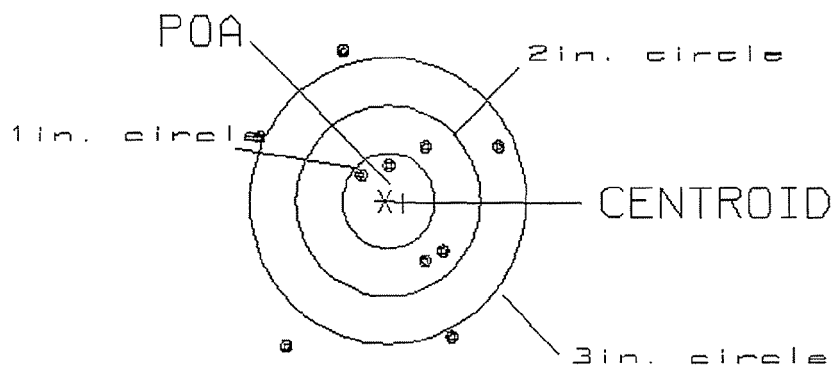
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .202
 MIN RADIUS : .335
 MEAN RADIUS : 1.090
 MAX RADIUS : 1.868
 CENTROID X : -.201
 CENTROID Y : .026

17 Jul 2000

FILE:/H/basic/Accuracy/Patterning/Centerfire_Patt/c6225342

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.63

2

VS= 3.09

5

GS= 3.20

6

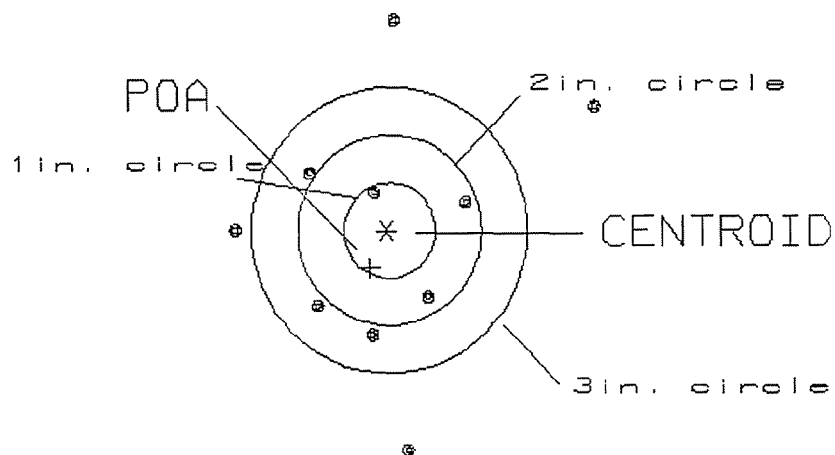
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .435
 MIN RADIUS : .381
 MEAN RADIUS : 1.416
 MAX RADIUS : 2.611
 CENTROID X : .177
 CENTROID Y : .397

17 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225342

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.97
 VS= 4.50
 GS= 4.51

1
 3
 6

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .412

MIN RADIUS : .213

MEAN RADIUS : 1.035

MAX RADIUS : 3.003

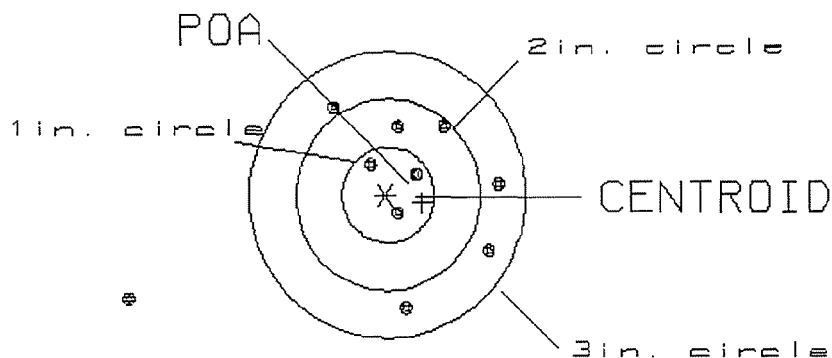
CENTROID X : -.404

CENTROID Y : .080

17 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225342

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 4.02

3

VS= 2.09

5

GS= 4.18

9

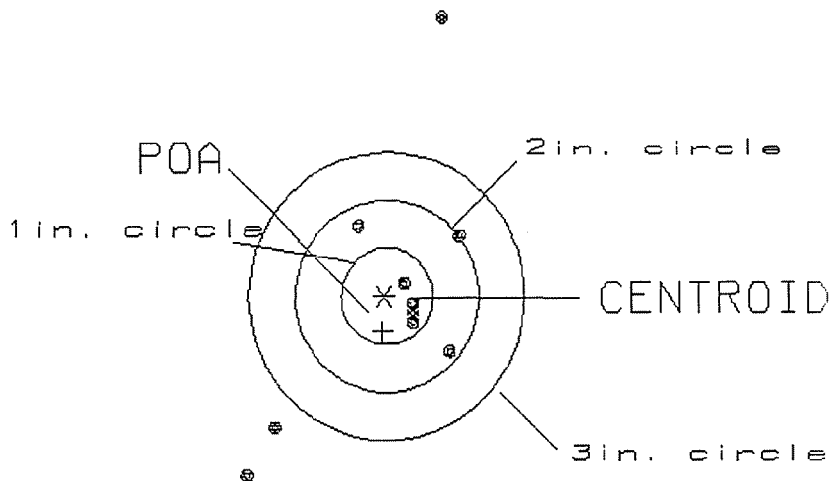
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .370
 MIN RADIUS : .231
 MEAN RADIUS : 1.122
 MAX RADIUS : 2.953
 CENTROID X : .016
 CENTROID Y : .370

17 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225342

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.36
 VS= 4.76
 GS= 5.21

4
 7
 7

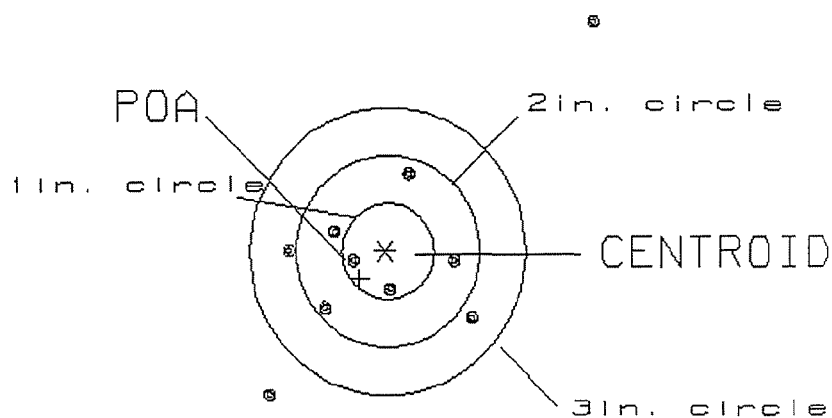
PATTERN #: ☐ 5 ☐

POA TO CENTROID: .405
 MIN RADIUS : .405
 MEAN RADIUS : 1.131
 MAX RADIUS : 3.279
 CENTROID X : .281
 CENTROID Y : .292

17 Jul 2000

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6225342

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.52
 VS= 3.67
 GS= 5.23

2
 6
 8

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131889

Serial: C6225342 Model: M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 7/30/2007 10:54:57 AM

Verify Repair

Address Information

Customer:

Received From

Return To:

Received From

Name: A CO 1/10SF BN

A CO 1/10SF BN

Address 1: PANZER KASERNE

PANZER KASERNE

Address 2: APO

PO Box:

APO

PO Box:

City: WH0940

WH0940

State: AE

Zip Code: 09107

Country: IT

State: AE

Zip Code: 09107

Country: IT

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

7/30/2007

12:51 PM

CAPS

NUM

INS

SCRL

start

4 Micro...

6 Inter...

RAC0179...

Part Sear...

Arms Ser...

12:51 PM

Serial Number: C6225342

Model: M24 SWS



RE00131889

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225342.___0
FILE DATE AND TIME: 09/26/2007 23:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.323
The Average Y Centroid of the Five Target Set:	-0.040
The Average Point of Impact of the Five Target Set:	0.326
The Average Mean Radius of the Five Target Set:	0.885
The Distance from POA to Centroid Target #1:	0.942
The Distance from Centroid Target #2 to Centroid Target #1:	0.713
The Distance from Centroid Target #3 to Centroid Target #1:	0.735
The Distance from Centroid Target #4 to Centroid Target #1:	0.837
The Distance from Centroid Target #5 to Centroid Target #1:	0.850

SERIAL NUMBER: C6225342. 0

TARGET NUMBER: 1

FILE DATE: 09/26/2007

FILE TIME: 23:09

X CENTROID: 0.942

Y CENTROID: -0.013

POA TO CENTROID: 0.942

HORZ SPREAD: 3.506

VERT SPREAD: 1.136

GROUP SPREAD: 3.528

MIN RADIUS: 0.749

MAX RADIUS: 2.090

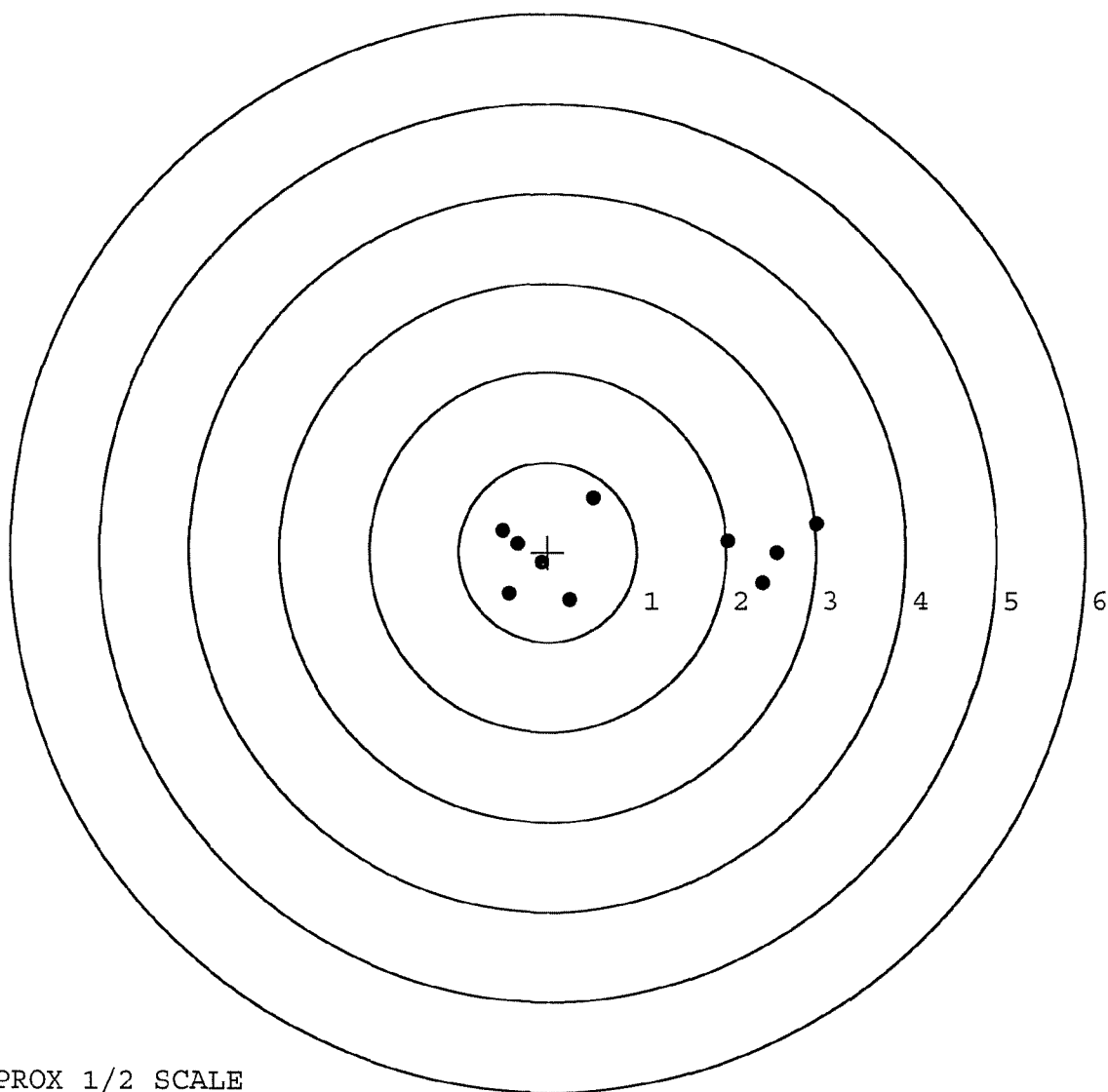
MEAN RADIUS: 1.312

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.500	0.235
2:	-0.334	0.091
3:	-0.068	-0.114
4:	-0.434	-0.472
5:	0.250	-0.535
6:	0.513	0.601
7:	2.018	0.121
8:	2.566	-0.015
9:	2.402	-0.355
10:	3.006	0.313



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225342.___0

TARGET NUMBER: 2

FILE DATE: 09/26/2007

FILE TIME: 23:09

X CENTROID: 0.233

Y CENTROID: -0.090

POA TO CENTROID: 0.250

HORZ SPREAD: 3.010

VERT SPREAD: 1.310

GROUP SPREAD: 3.060

MIN RADIUS: 0.142

MAX RADIUS: 1.987

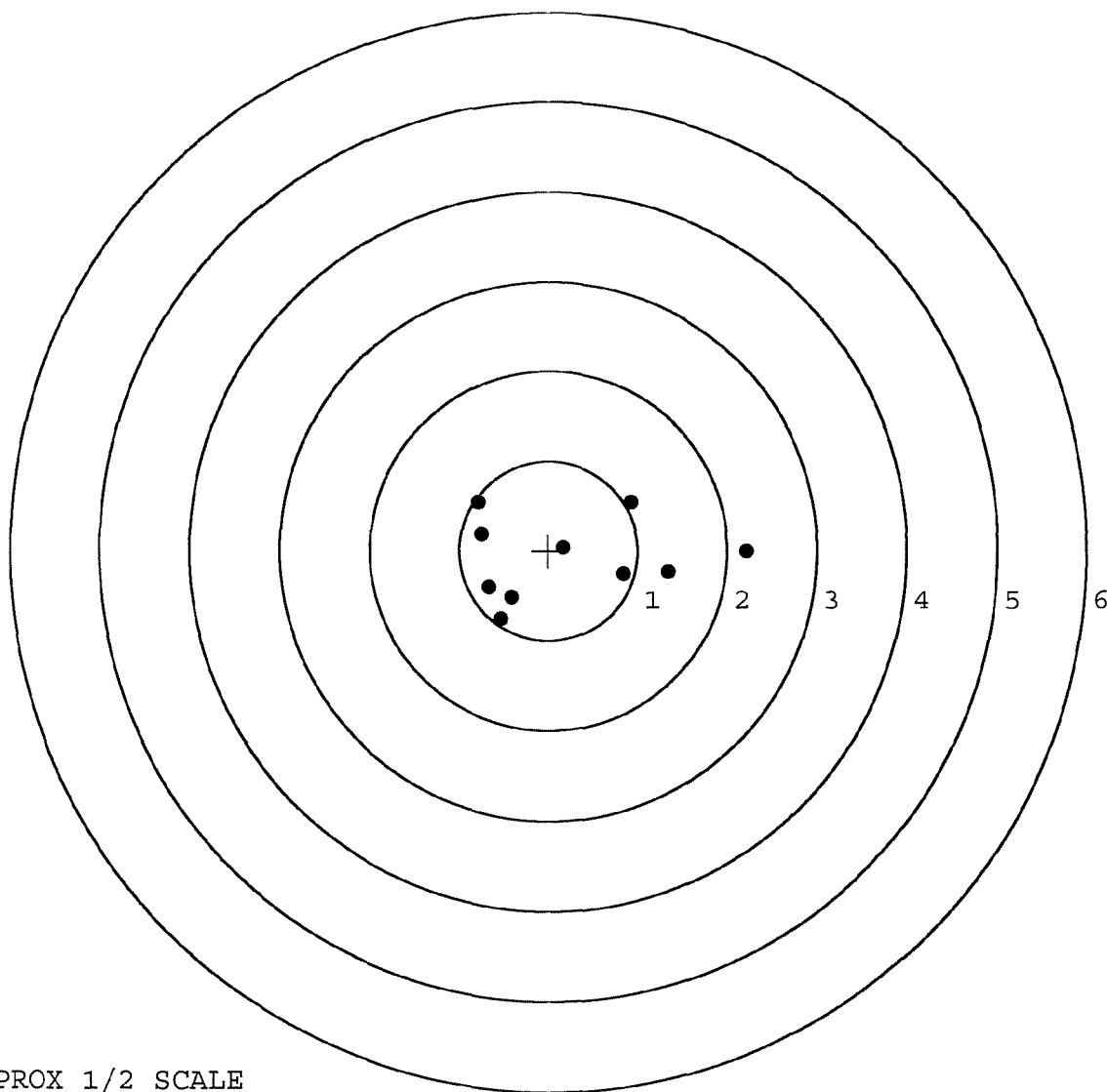
MEAN RADIUS: 0.982

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.792	0.544
2:	-0.753	0.191
3:	-0.669	-0.407
4:	-0.417	-0.526
5:	-0.538	-0.766
6:	0.172	0.039
7:	0.841	-0.265
8:	1.346	-0.242
9:	0.923	0.544
10:	2.218	-0.008



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225342.___0

TARGET NUMBER: 3

FILE DATE: 09/26/2007

FILE TIME: 23:09

POINT#	X	Y
1:	-0.120	0.900
2:	-0.044	0.375
3:	-0.452	0.280
4:	-0.383	0.002
5:	-0.453	-0.160
6:	0.477	-0.035
7:	0.717	-0.334
8:	1.077	-0.938
9:	1.189	-1.123
10:	0.374	-1.207

X CENTROID: 0.238

Y CENTROID: -0.224

POA TO CENTROID: 0.327

HORZ SPREAD: 1.642

VERT SPREAD: 2.107

GROUP SPREAD: 2.410

MIN RADIUS: 0.305

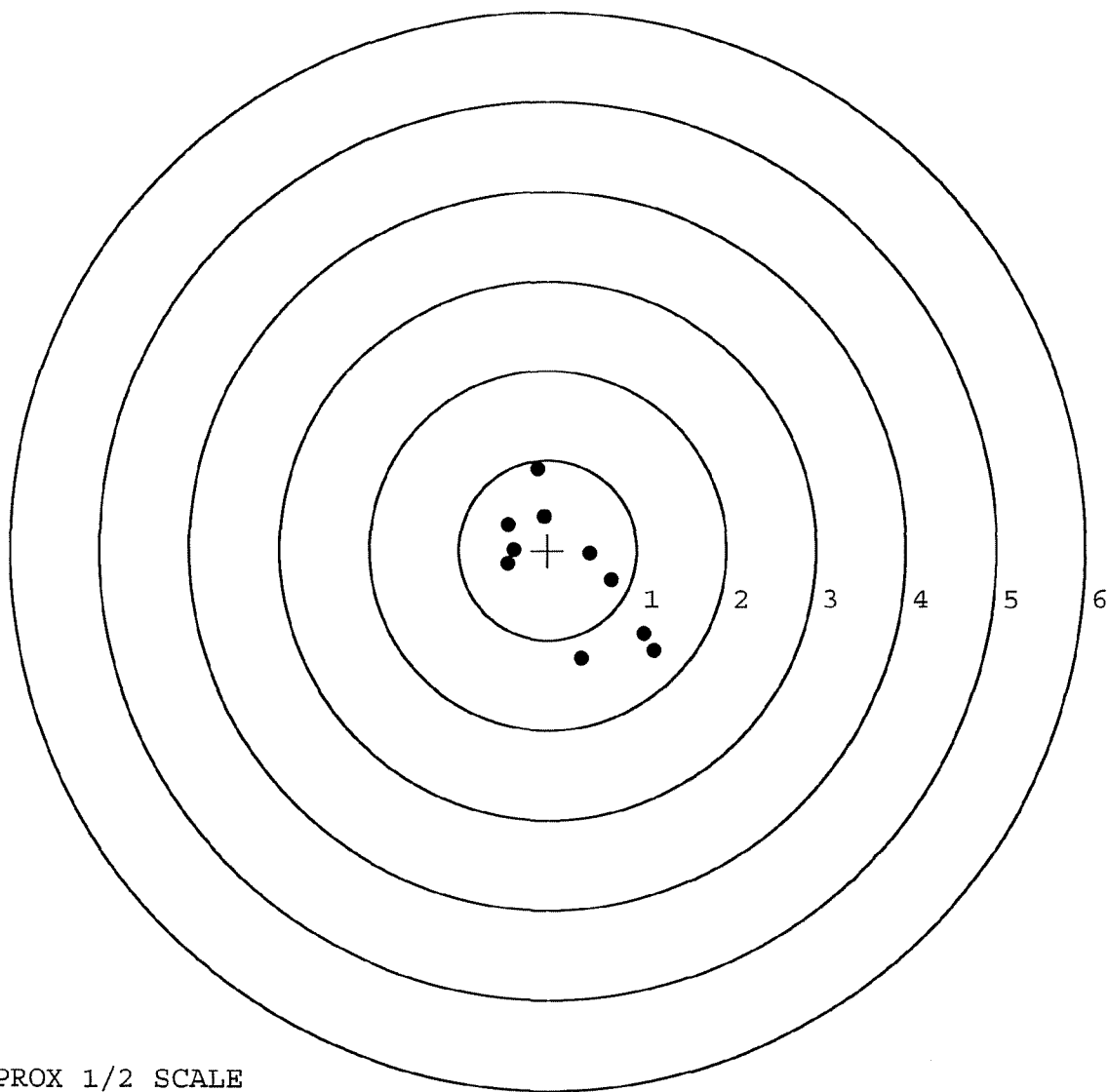
MAX RADIUS: 1.309

MEAN RADIUS: 0.825

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

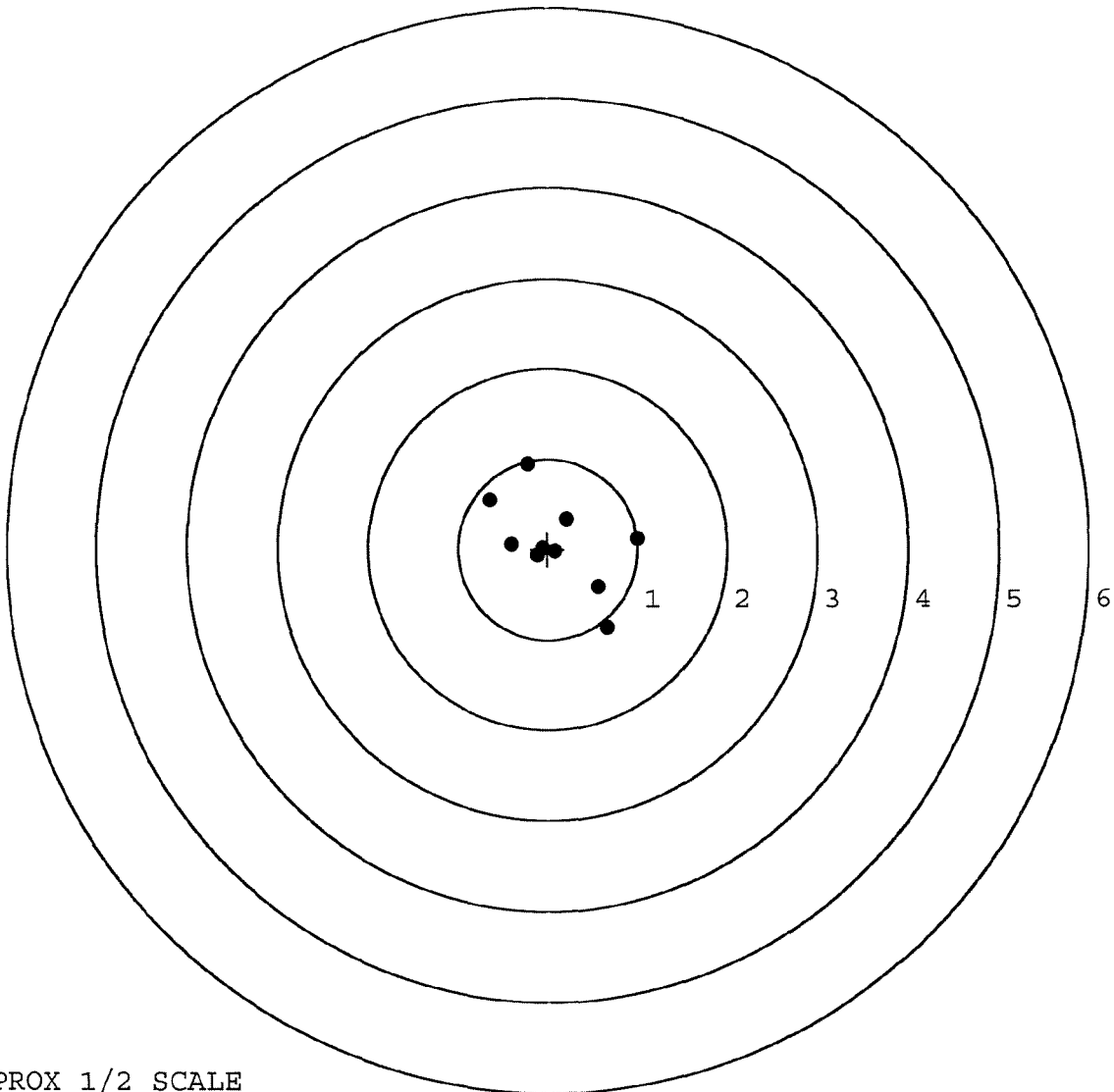


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225342.___0
TARGET NUMBER: 4
FILE DATE: 09/26/2007
FILE TIME: 23:09

POINT#	X	Y
1:	-0.652	0.541
2:	-0.220	0.943
3:	-0.401	0.059
4:	-0.114	-0.073
5:	0.085	-0.024
6:	0.211	0.330
7:	0.564	-0.415
8:	0.661	-0.869
9:	1.003	0.120
10:	-0.054	0.017

X CENTROID: 0.108
Y CENTROID: 0.063
POA TO CENTROID: 0.125
HORZ SPREAD: 1.655
VERT SPREAD: 1.812
GROUP SPREAD: 2.015
MIN RADIUS: 0.090
MAX RADIUS: 1.083
MEAN RADIUS: 0.579
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225342. 0

TARGET NUMBER: 5

FILE DATE: 09/26/2007

FILE TIME: 23:09

POINT#	X	Y
1:	-0.831	1.242
2:	0.279	0.302
3:	0.696	0.399
4:	0.621	-0.019
5:	0.403	-0.578
6:	0.664	-0.752
7:	-0.328	-0.309
8:	-0.524	0.079
9:	-0.696	0.133
10:	0.670	0.131

X CENTROID: 0.095

Y CENTROID: 0.063

POA TO CENTROID: 0.114

HORZ SPREAD: 1.527

VERT SPREAD: 1.994

GROUP SPREAD: 2.492

MIN RADIUS: 0.302

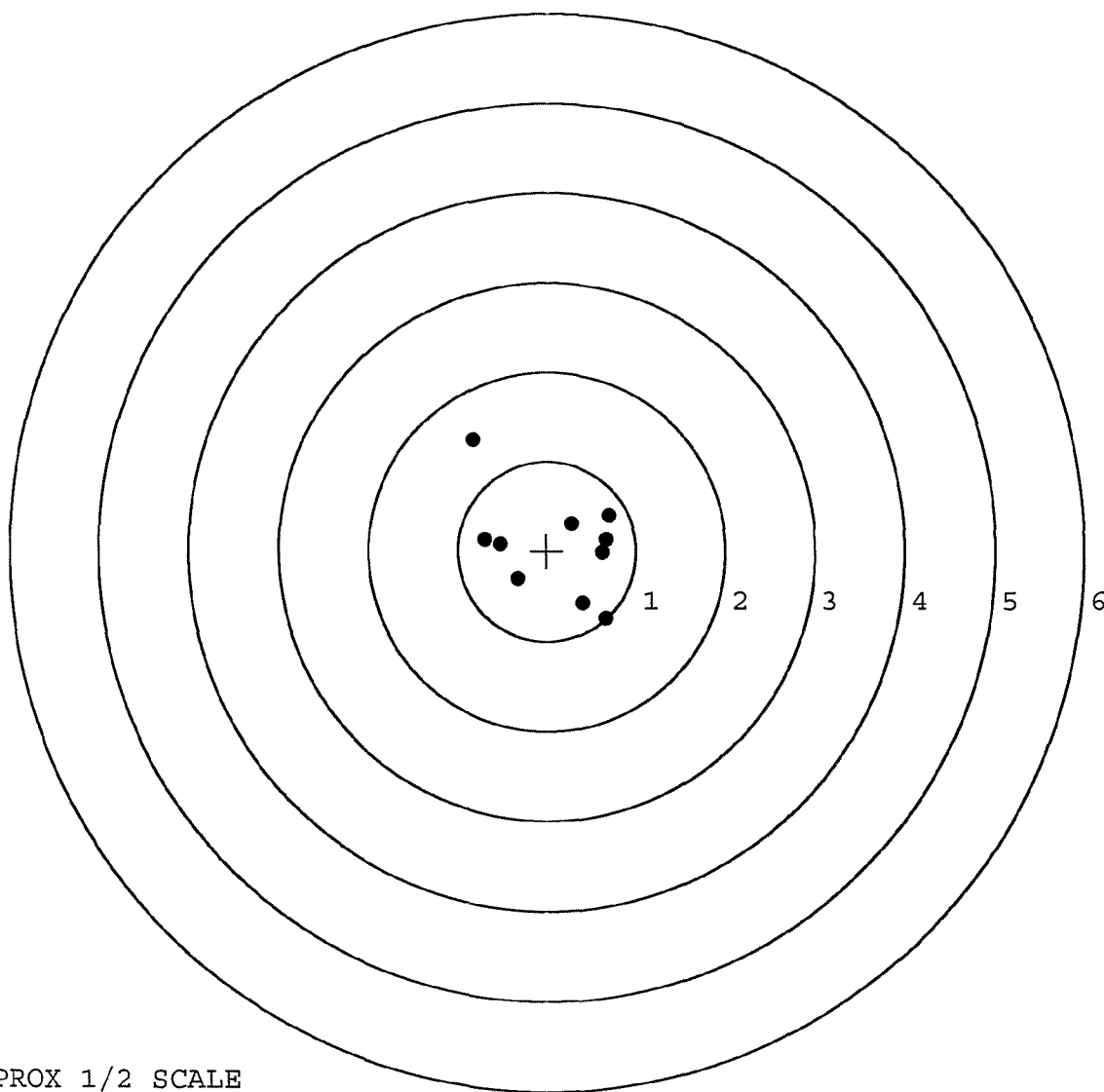
MAX RADIUS: 1.500

MEAN RADIUS: 0.728

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 131889
SERIAL NUMBER C6225342
LOG-IN DATE 7-30-07

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	9-12-07	RTZ
505	RE-BARREL	9-14-07	RTZ
560	ASSEMBLE	9-14-07	RTZ
600	PROOF	9/14/07	mm
605	CHECK HEADSPACE	9/14/07	mm
610	DIS-ASSEMBLE GUN	9-17-07	TRLW
612	MAGNAFLUX	9-18-07	WAB
510	DRILL AND TAP	9-17-07	TRLW
615	ROLLMARK CALIBER	9-17-07	CIN
618	ROTO-BLAST	9-18-07	ES
620	APPLY COATINGS	9/21/07	ES
625	FINAL ASSEMBLY	9-26-07	RTZ
640	FUNCTION TEST AND	9/26/07	mm
650	TARGET	9/26/07	mm
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-28-07	DA
	A) HEADSPACE	9-28-07	DA
	B) TRIGGER PULL	2.78 2.83 2.82 2.80 2.75 9-27-07	DA
680	F) SAFETY ON FORCE	4.25 4.1 4.0 9-27-07	DA
	G) SAFETY OFF FORCE	2.0 2.0 2.0 9-27-07	DA
	I) FIRING PIN INDENT	.021 .021 .021 9-27-07	DA
690	PACK	10-4-07	DA