C6225350

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

M2400013445

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

RECEIVING AND ESTIMATING REPORT

COMMENTS: W/LEUPOLD 10X SCOPE
M-24 SNIPER

ORDER: R 95-30727

INITIAL	CUSTOMER ORDER NO.
JJM	10168

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
12/01/95	12/04/95	DI 9-88	C6225350		700 7.62 NATO

ACCESSORIES: SCOPE MNTS SCOPE BASE

FROM:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM 34004

SHIP TO:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM 34004

CUST NO: 132573 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					DOOR

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

96003 - Barrel
15677 - Mag Spring

COMMENTS

Repowder Coat - Trigger Guard Assy, Front & Rear Sight Bases, Rezinc Scope Base & Rings & Swivel Studs

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	WB	WB	

GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
RW	12/5/95	12/15/95	12/18/95	12/18/95	

OFFICE COPY

RD6925 REV. 1/94

RD-6947-Rev 3

PAYMENT:
Mastercard / Visa *(circle one)*
Card #:_____
Exp. Date:_____
Signature_____

RETURN:
☑ Clark Street Entrance
☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE No 010168

DATE _____

CUSTOMER NAME: U.S. ARMY

ADDRESS: CO 3RD BN 7TH SFG(A)
FT. CLAYTON PANAMA

ZIP: 34004

PHONE: 011-507 287 4661

REMINGTON EMPLOYEE:
YES ☐ NO ☑
EMPLOYEE # _____
DEPT. # _____

FIREARM MODEL: M-24

CHECK FOR AMMUNITION ✓

GAUGE: 7.62 mm

SERIAL # C102253SD

CONDITION:

WOOD	GOOD	(FAIR)	POOR	FANCY	PLAIN
METAL	GOOD	(FAIR)	POOR	FANCY	PLAIN
BARREL	VT. RIB	(PLAIN)	DEER RSS		

ACCESSORIES:

SCOPE: (YES) NO (BRAND NAME/POWER) M3A-881276

SLING: YES (NO) GUN CASE: (YES) NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

_____

CUSTOMER REQUEST: _____

_____

SIGNATURE: _____ DATE: 3 Dec 95
(Person delivering firearm to Plant)

SIGNATURE: Steven C. Wilson DATE: 12-03-95
(Security Officer)

SIGNATURE: _____ DATE: 12-04-95
(Firearm picked up by)

Arm Service Copy

CONTRACT # DAAA21-87-C-0086 New Barrel

GUN SERIAL # C6225350

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		12/5/95	RW
600	Proof		12/5/95	RW
607	Check Headspace		12/5/95	RW
610	Dis-assemble Gun		12/5/95	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/15/95	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/15/95	RW
	C) Inspect Ejector Hole for Chamfer		12/15/95	RW
	D) Oil Firing Pin Ass'y		12/15/95	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test		12/16/95	BB
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clearity of Scope			
645	Inspect for Live Ammo		12/16/95	BB
655	Final Inspection A) Headspace		12/19/95	Rw
	B) Trigger Pull			
	C) Function		12/19/95	Rw
660	Pack			

SWS/Repair

Final Inspection

Sn: C6225350	Date Rec'd: 12/1/95	Date Ret'd:

Auditor: RW

Item:

Barrel Assy.

- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:

Stock Assy.

- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.

- ✓ Scope
- ✓ Scope Rings
- ✓ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ✓ Finish
- ✓ Looseness
- ✓ Clarity

Systems Case

- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger

- ✓ Safety Operation
- ✓ Set
- ___

Misc.

- ___ DD-250
- ___ Bar Code
- ___ Packaging

Comments: _____

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225350
1 Jan 1900

CENTROIDAL DISTANCES

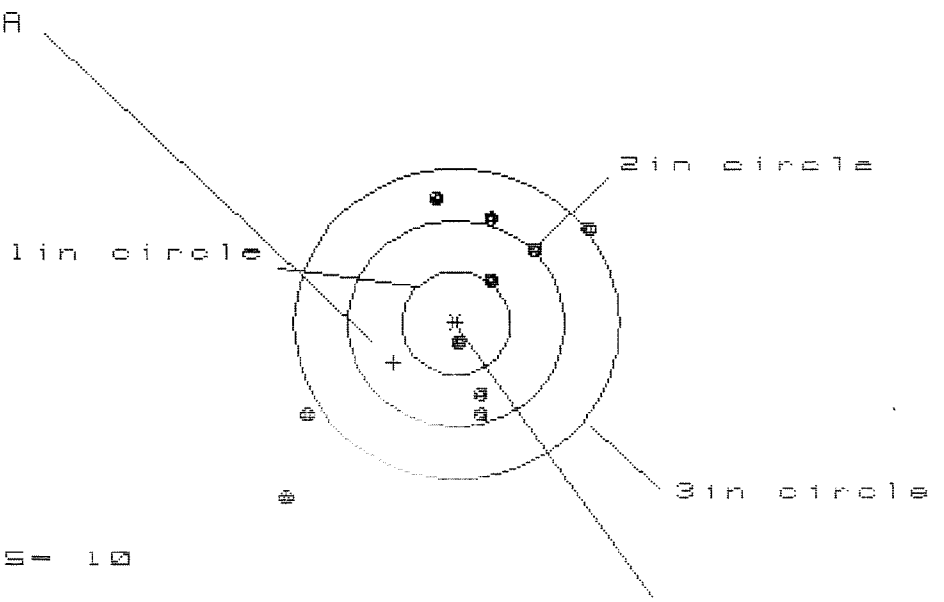
Ø	TO	1	.69089
1	TO	2	.954529
1	TO	3	.800806
1	TO	4	1.00408
1	TO	5	.919381

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1284
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .2644
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .293928

THE AMR FOR THIS RIFLE IS: 1.066

1 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/CG225350

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

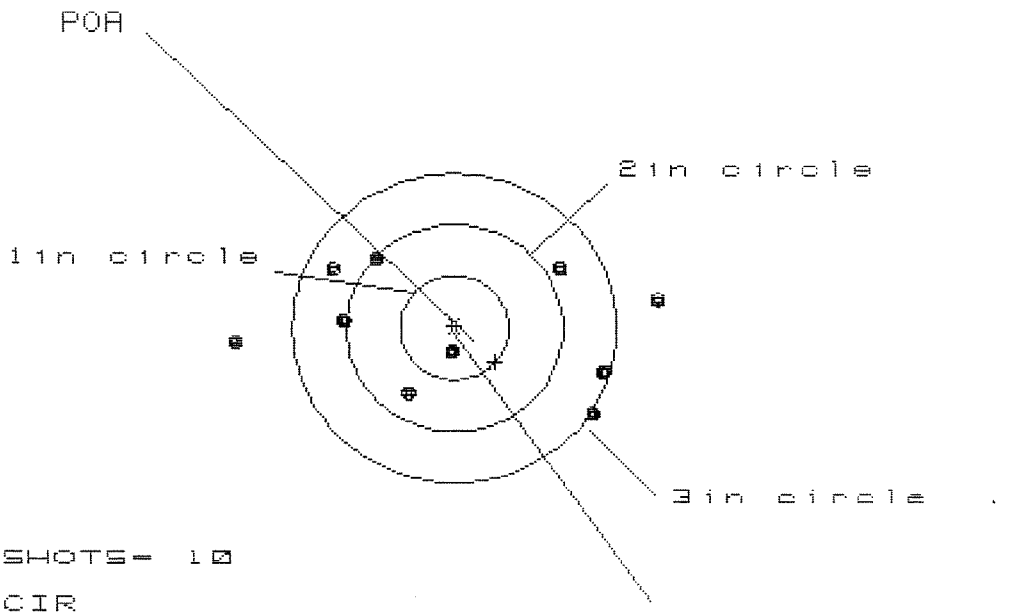
# IN CIR
1in = 1
2in = 4
3in = 7

HS= 2.840
VS= 2.882
GS= 3.834

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.264	1.089	.895
MINIMUM X	:	-1.576	-1.553	-.532
MAXIMUM Y	:	1.198	1.010	.883
MINIMUM Y	:	-1.684	-1.026	-1.153
CENTROID X	:	.577	.752	.946
CENTROID Y	:	.380	.568	.695
POA TO CENTROID in.	:	.691	.942	1.174
MIN RADIUS	:	.148	.283	.086
MEAN RADIUS	:	1.099	.928	.769
MAX RADIUS	:	2.307	1.857	1.163
HORIZONTAL SPREAD	:	2.840	2.642	1.427
VERTICAL SPREAD	:	2.882	2.036	2.036
EXTREME SPREAD	:	3.834	3.154	2.071
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

1 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C6225350

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

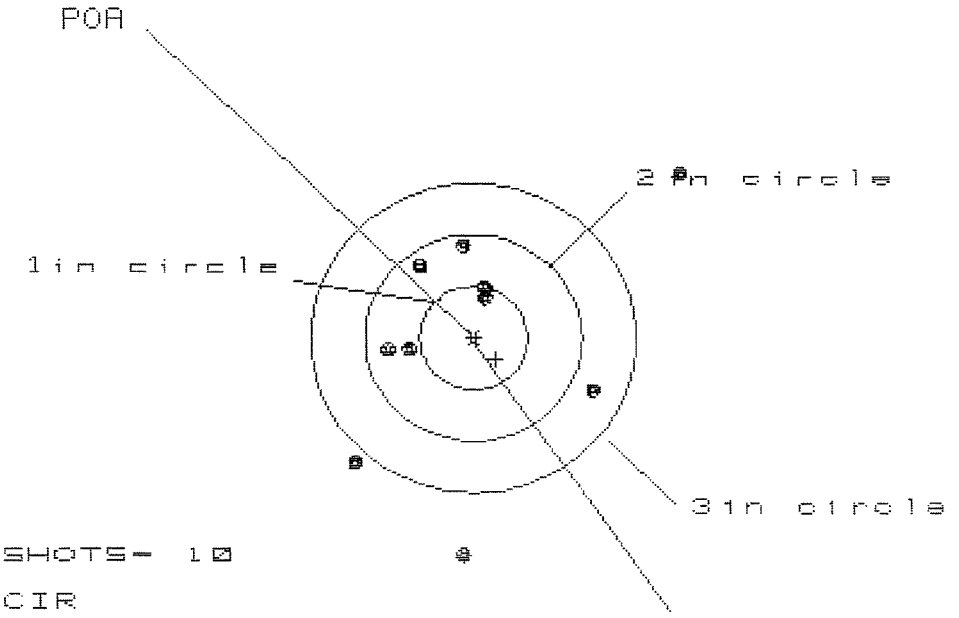
# IN CIR
1in = 1
2in = 3
3in = 8

HS= 3.935
VS= 1.489
GS= 3.953

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.872	1.643	1.319
MINIMUM X	:	-2.063	-1.359	-1.154
MAXIMUM Y	:	.692	.679	.709
MINIMUM Y	:	-.796	-.810	-.780
CENTROID X	:	-.376	-.147	-.352
CENTROID Y	:	.326	.340	.310
POA TO CENTROID in.	:	.498	.370	.469
MIN RADIUS	:	.232	.339	.217
MEAN RADIUS	:	1.227	1.139	1.039
MAX RADIUS	:	2.067	1.660	1.441
HORIZONTAL SPREAD	:	3.935	3.002	2.473
VERTICAL SPREAD	:	1.489	1.489	1.489
EXTREME SPREAD	:	3.953	3.023	2.755
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		8	

1 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/CG225350

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

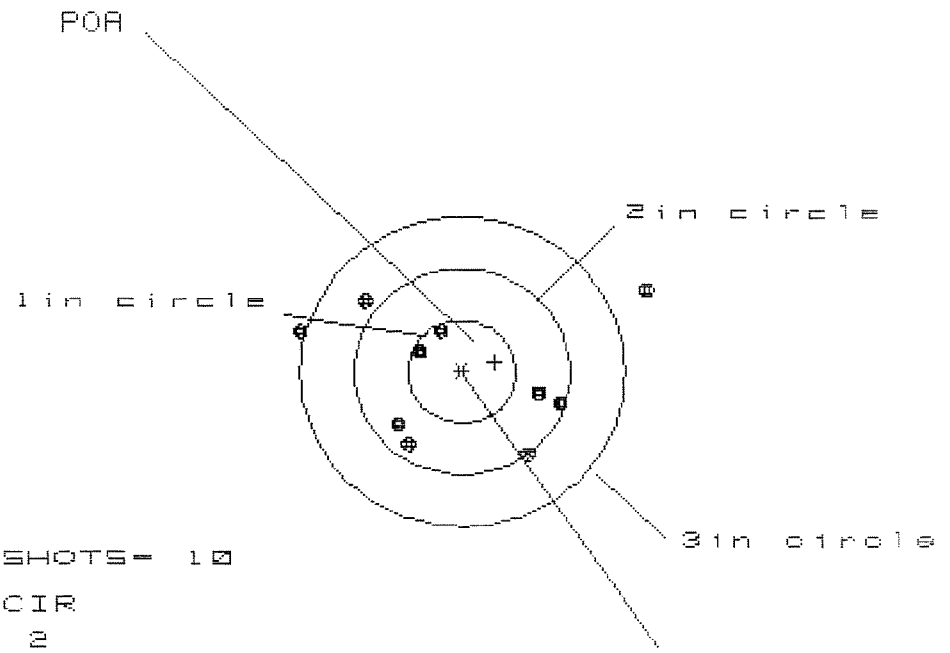
IN CIR
1 in = 1
2 in = 6
3 in = 7

HS= 2.971
VS= 3.651
GS= 4.143

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.855	1.291	1.303
MINIMUM X	:	-1.116	-.909	-.897
MAXIMUM Y	:	1.573	1.026	.788
MINIMUM Y	:	-2.078	-1.903	-1.241
CENTROID X	:	-.204	-.411	-.423
CENTROID Y	:	.203	.028	.266
POA TO CENTROID in.	:	.288	.412	.500
MIN RADIUS	:	.398	.384	.389
MEAN RADIUS	:	1.131	.987	.802
MAX RADIUS	:	2.433	1.906	1.531
HORIZONTAL SPREAD	:	2.971	2.200	2.200
VERTICAL SPREAD	:	3.651	2.929	2.029
EXTREME SPREAD	:	4.143	2.929	2.304
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		7	

1 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/CG225350

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

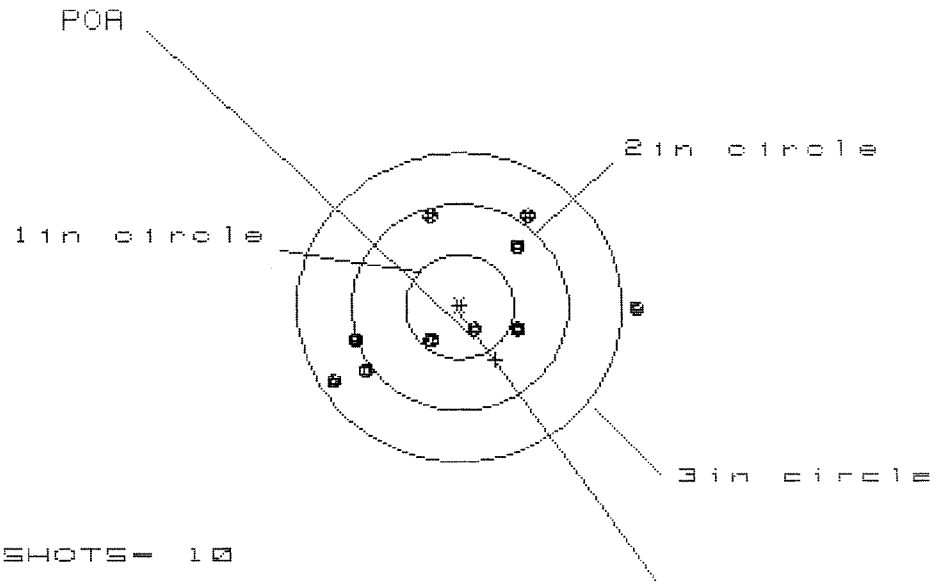
# IN CIR
1in = 2
2in = 6
3in = 8

HS= 3.192
VS= 1.596
GS= 3.218

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.684	1.133	.968
MINIMUM X	:	-1.508	-1.321	-.827
MAXIMUM Y	:	.778	.816	.873
MINIMUM Y	:	-.818	-.732	-.675
CENTROID X	:	-.306	-.493	-.328
CENTROID Y	:	-.098	-.184	-.241
POA TO CENTROID in.	:	.321	.526	.407
MIN RADIUS	:	.423	.342	.491
MEAN RADIUS	:	.986	.863	.799
MAX RADIUS	:	1.855	1.397	1.203
HORIZONTAL SPREAD	:	3.192	2.454	1.795
VERTICAL SPREAD	:	1.596	1.548	1.548
EXTREME SPREAD	:	3.218	2.535	2.154
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

1 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C6225350

CENTERFIRE PATTERNS # 5



# OF SHOTS= 10
# IN CIR
1in = 2
2in = 6
3in = 9
HS= 2.722
VS= 1.543
GS= 2.801

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.584	.793	.672
MINIMUM X	:	-1.138	-.962	-.878
MAXIMUM Y	:	.858	.855	.769
MINIMUM Y	:	-.685	-.688	-.696
CENTROID X	:	-.333	-.509	-.388
CENTROID Y	:	.511	.514	.600
POA TO CENTROID in.	:	.610	.723	.715
MIN RADIUS	:	.224	.314	.329
MEAN RADIUS	:	.888	.809	.755
MAX RADIUS	:	1.584	1.183	1.071
HORIZONTAL SPREAD	:	2.722	1.755	1.550
VERTICAL SPREAD	:	1.543	1.543	1.465
EXTREME SPREAD	:	2.801	2.337	2.087
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

M-24

CONTRACT # DAAA21-87-C-0086

Scope # 1276

GUN SERIAL # C6225350 New Barrel

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock	9 12 88		FB
600	Proof	9 19 88		RW
607	Check Headspace	9 19 88		RW
610	Dis-assemble Gun	9 19 88		RW
612	Magnaflux Barrel Action		9 22 88	P/C.
	Magnaflux Bolt		9 22 88	P/C.
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coating (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/9/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/9/88	RW
	C) Inspect Ejector Hole for Chamfer		11/9/88	RW
	D) Oil Firing Pin Ass'y		11/9/88	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11/10/88	RW

op. #	OP. NAME	READINGS	DATE	INITIAL
625 cont.	F) Safety On Force	5 5 5	14 Dec 88	GS
	G) Safety Off Force	3 3 3	14 Dec 88	GS
	H) Trigger Pull Test & Retainability		8 Dec 88	GS
	I) Firing Pin Indent		14 Dec 88	GS
	J) Assemble Stock		11/14/88	RW
	K) Assemble Swivel Studs		1 Dec 88	GS
	L) Attach Front and Rear Sight Assemblies		11/14/88	RW
	M) Iron Sight Alignment		11/14/88	RW
	N) Detach Front & Rear Sights & place in numbered container		11/14/88	RW
	O) Attach Scope to Rifle		11/14/88	W.B
	P) Detach & Attach Scope 20 Times		11/17/88	W.B.
640	Gallery Target & Test	60 R 92L	11/18/88	DH
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clearity of Scope		11-8-88	DH
645	Inspect for Live Ammo		11/18/88	DH
655	Final Inspection A) Headspace		1 Dec 88	GS
	B) Trigger Pull	2.14 2.10 2.51 2.49 2.45	1 Dec 88	GS
	C) Function		1 Dec 88	GS
660	Pack		14 Dec 88	GS

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225350

New Barrel

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock		8 9/88	FB
600	Proof		9 7/88	RW
607	Check Headspace		9 7/88	RW
610	Dis-assemble gun		9 7/88	RW
612	Magnaflux Barrel Action SAVE RECEIVER SCRAP BARREL	* RECEIVER-OK Rejected FOR INDICATION ON BBL BREECH SECTION	9-19-88	P/C.
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	JA
	Apply Coatings (Bolt)		10-31-88	JA
625	Final Assembly A)Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min. Setting and Stake			
	F) Safety on Force			
	G) Safety off Force			
	H) Trigger Pull Test & Retainabilty			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front & Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	0) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 times			
640	Gallery Target & Test			
	A) Optical Clearity of Scope			
645	Inspect for Live Ammo			
655	Final Inspection A) Headspace			
	B) Trigger Pull			
	C) Function			
660	Pack			

6.2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C-622535O

DATE 11-8-88

TESTER J. 21.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.49	2.63	2.14	MIN. SETTING,
PULL #2	2.54	2.50	2.63	2.10	NO AVG. OF 5
PULL #3	2.54	2.42	2.66	2.51	READINGS ACCEPT-
PULL #4	2.51	2.50	2.56	2.49	ABLE LESS THAN 2#
PULL #5	2.54	2.48	2.58	2.45	
TOTAL	12.67	12.39	13.06	11.69	
AVG.	2.534	2.478	2.612	2.338	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.16		
PULL #2	3.14	3.17		
PULL #3	3.15	3.09		
PULL #4	3.15	3.15		
PULL #5	3.12	3.09		
TOTAL	15.71	15.66		
AVG.	3.142	3.132		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.20		4.09
PULL #2	4.13	4.28		4.02
PULL #3	4.10	4.30		4.05
PULL #4	4.11	4.30		4.04
PULL #5	4.08	4.35		4.07
TOTAL	20.58	21.43		20.27
AVG.	4.116	4.286		4.054

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225350

CENTROIDAL DISTANCES

0	TO	1	1.1174
1	TO	2	.0814923
1	TO	3	.330494
1	TO	4	.323668
1	TO	5	.352881

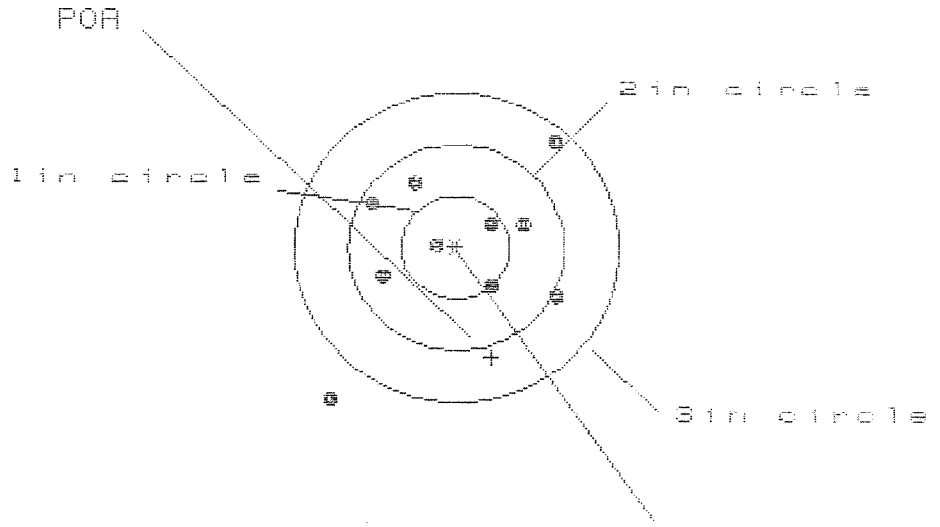
+ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1844
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .9514
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .969185

THE AMR FOR THIS RIFLE IS: .9898

28 Nov 1988 FILE:/PATTERNING/CENTERFIRE_PATT/C8225350

CENTERFIRE PATTERNS # 1

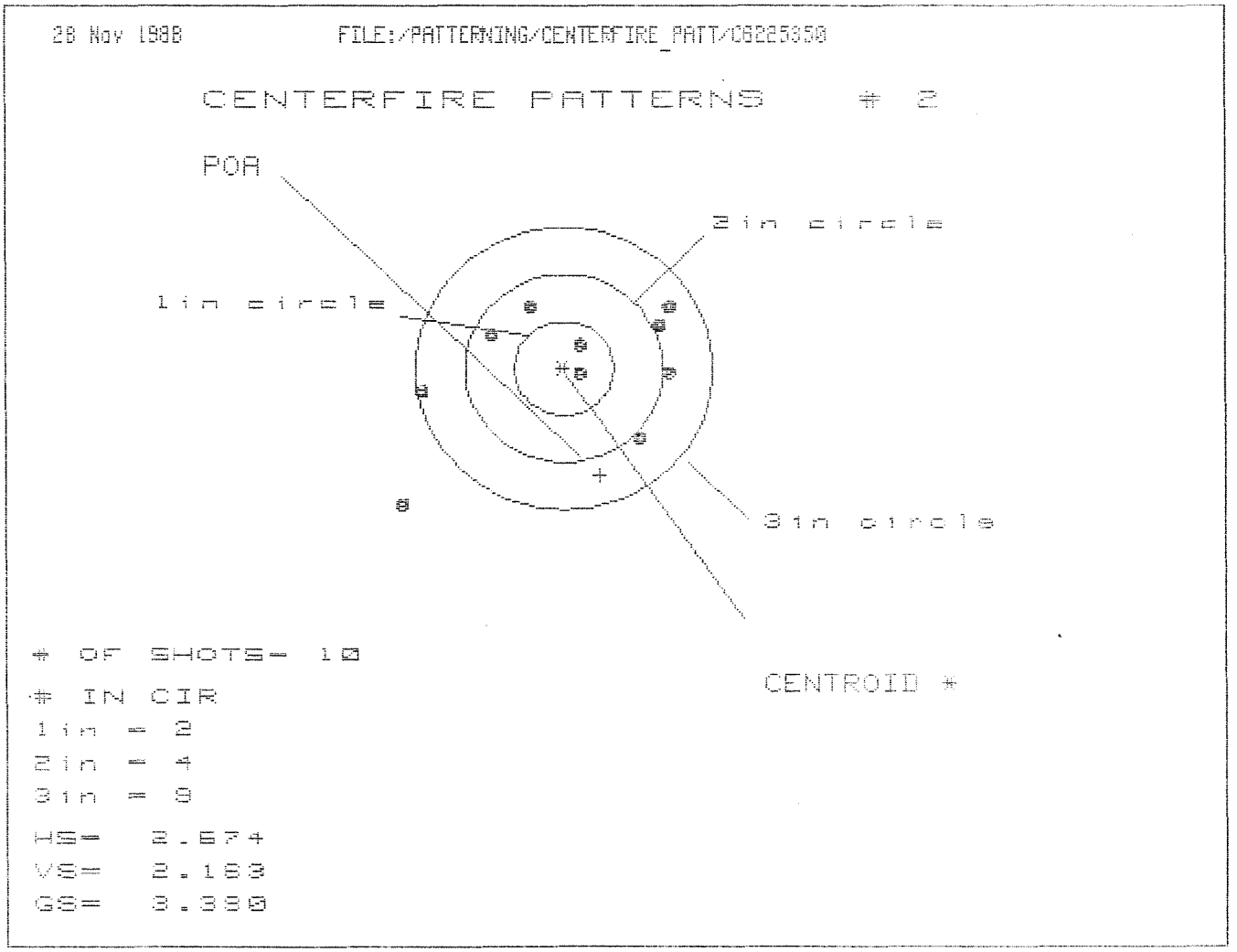


OF SHOTS= 10

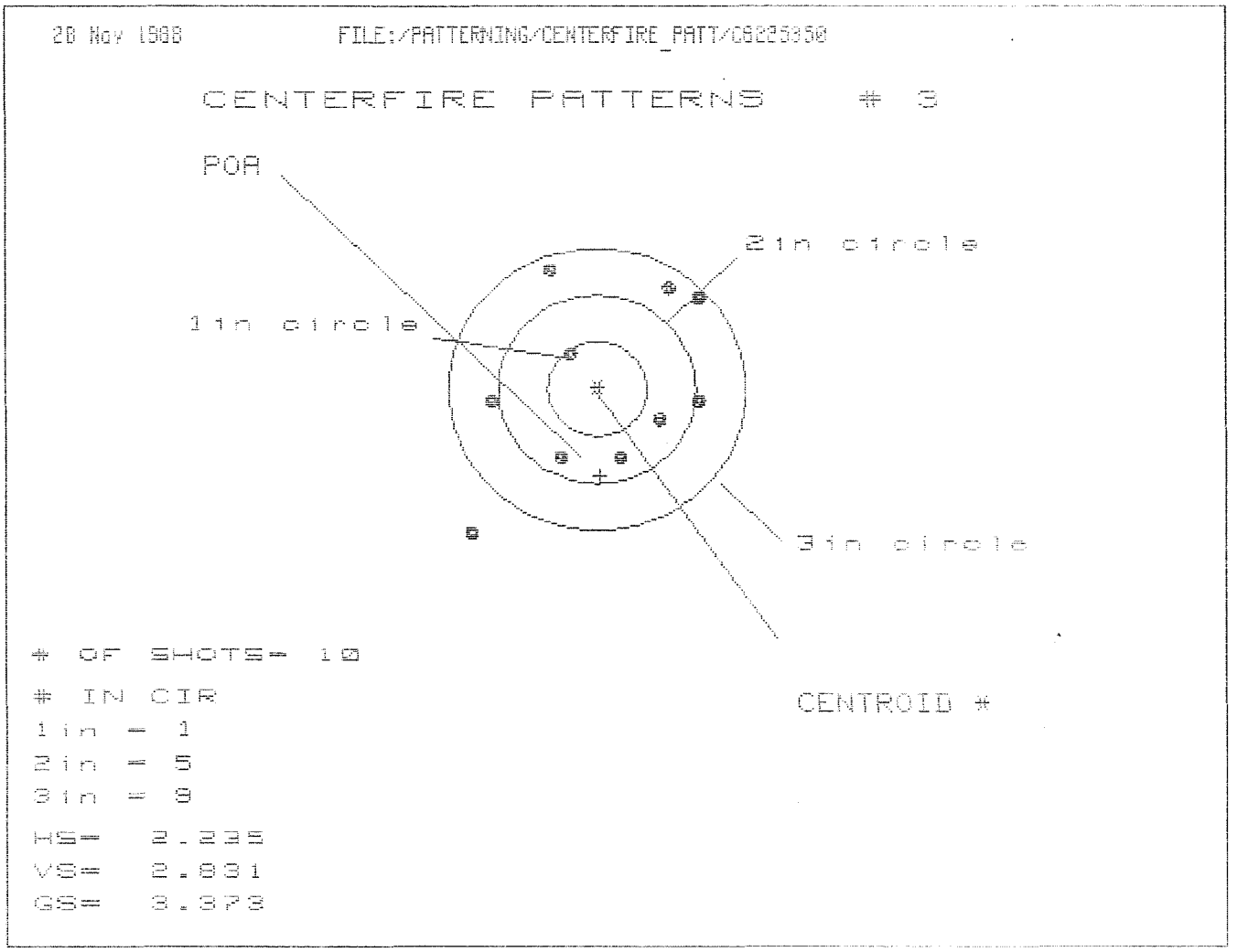
# IN CIR	
1in	3
2in	7
3in	9

HS= 2.149
VS= 2.574
GS= 3.351

PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.949	.815	.917
MINIMUM X	:	-1.200	-.873	-.771
MAXIMUM Y	:	1.057	.888	.551
MINIMUM Y	:	-1.517	-.649	-.538
CENTROID X	:	-.322	-.188	-.290
CENTROID Y	:	1.070	1.239	1.128
POA TO CENTROID in.	:	1.117	1.253	1.164
MIN RADIUS	:	.179	.217	.217
MEAN RADIUS	:	.840	.702	.628
MAX RADIUS	:	1.934	1.204	1.063
HORIZONTAL SPREAD	:	2.149	1.688	1.688
VERTICAL SPREAD	:	2.574	1.537	1.089
EXTREME SPREAD	:	3.351	2.096	1.936
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	



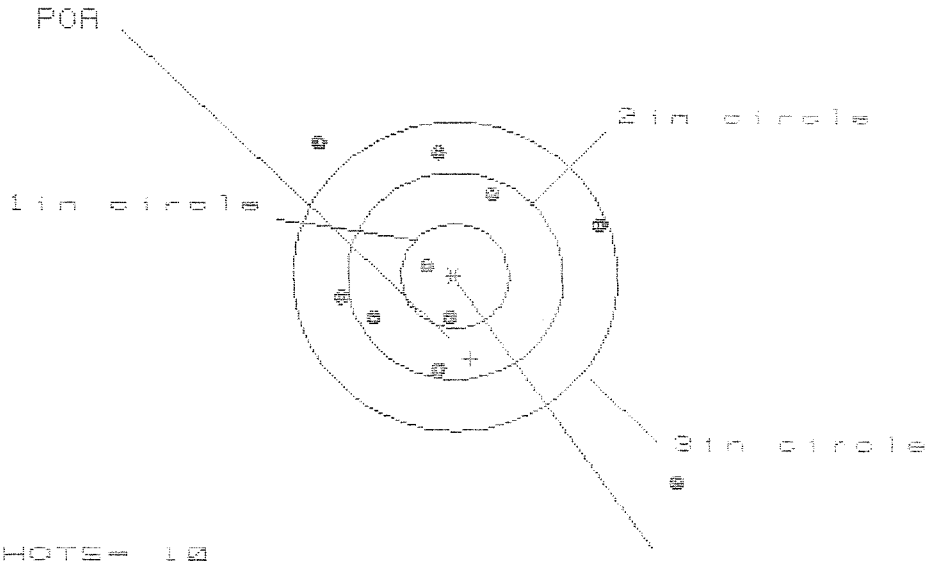
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.062	.882	.677
MINIMUM X	:	-1.612	-1.646	-1.107
MAXIMUM Y	:	.688	.524	.476
MINIMUM Y	:	-1.475	-.912	-.960
CENTROID X	:	-.362	-.182	.023
CENTROID Y	:	1.141	1.305	1.353
POA TO CENTROID in.	:	1.197	1.318	1.353
MIN RADIUS	:	.186	.131	.204
MEAN RADIUS	:	1.020	.830	.708
MAX RADIUS	:	2.185	1.689	1.120
HORIZONTAL SPREAD	:	2.674	2.528	1.784
VERTICAL SPREAD	:	2.163	1.436	1.436
EXTREME SPREAD	:	3.390	2.641	1.847
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.986	.847	.952
MINIMUM X	:	-1.249	-1.257	-1.152
MAXIMUM Y	:	1.284	1.112	1.214
MINIMUM Y	:	-1.547	-.938	-.887
CENTROID X	:	-.027	.112	.007
CENTROID Y	:	.921	1.093	.992
POA TO CENTROID in.	:	.922	1.099	.992
MIN RADIUS	:	.426	.422	.393
MEAN RADIUS	:	1.085	.974	.936
MAX RADIUS	:	1.988	1.296	1.325
HORIZONTAL SPREAD	:	2.235	2.104	2.104
VERTICAL SPREAD	:	2.831	2.050	2.050
EXTREME SPREAD	:	3.373	2.382	2.193
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

28 Nov 1988 FILE:/PATTERNING/CENTERFIRE_PATT/08225350

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

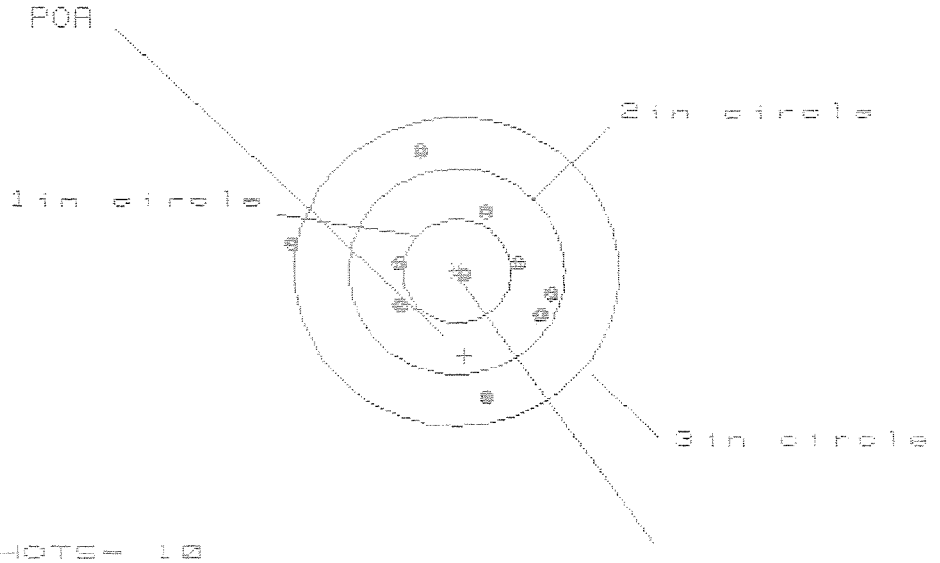
IN CIR
1 in = 2
2 in = 5
3 in = 8

HS= 3.304
VS= 3.223
GS= 4.616

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.069	1.580	1.455
MINIMUM X	:	-1.235	-1.005	-.938
MAXIMUM Y	:	1.265	1.047	1.123
MINIMUM Y	:	-1.958	-1.153	-1.022
CENTROID X	:	-.142	-.372	-.247
CENTROID Y	:	.801	1.019	.888
POA TO CENTROID in.	:	.814	1.085	.922
MIN RADIUS	:	.301	.094	.172
MEAN RADIUS	:	1.172	.942	.869
MAX RADIUS	:	2.849	1.600	1.504
HORIZONTAL SPREAD	:	3.304	2.585	2.393
VERTICAL SPREAD	:	3.223	2.200	2.145
EXTREME SPREAD	:	4.616	2.705	2.481
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

28 Nov 1988 FILE:/PATTERNING/CENTERFIRE_PATT/08282850

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

# IN CIR
1in = 2
2in = 7
3in = 9

HS= 2.433
VS= 2.425
GS= 2.509

PATTERN: #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.912	.743	.680
MINIMUM X	:	-1.521	-.728	-.791
MAXIMUM Y	:	1.223	1.256	.759
MINIMUM Y	:	-1.202	-1.169	-1.012
CENTROID X	:	-.069	.100	.163
CENTROID Y	:	.824	.791	.634
POA TO CENTROID in.	:	.827	.797	.654
MIN RADIUS	:	.111	.075	.191
MEAN RADIUS	:	.832	.729	.655
MAX RADIUS	:	1.550	1.354	1.014
HORIZONTAL SPREAD	:	2.433	1.471	1.471
VERTICAL SPREAD	:	2.425	2.425	1.771
EXTREME SPREAD	:	2.509	2.509	1.773
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER R 99-08875

INITIAL	CUSTOMER ORDER NO.
SWS	356

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
04/05/99	04/05/99		C6225350		700 7.62 M/24

ACCESSORIES

FROM:

US ARMY
C CO 3RD BN 7TH SFG (A)

FT CLAYTON PAN AM 34004

SHIP TO:

US ARMY
C CO 3RD BN 7TH SFG (A)
ATTN: ROBERT HOBART
FT CLAYTON PAN AM
34004

CUST NO: 132573 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					DOOR

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☒ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A	B1				
TRIGGER GROUP		B2			L1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Barrel 96003
Bolt Assy 96005

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
✓	✓	✓	—	✓	

GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
✓		5-20-99	5-25-99	5-25-99	

OFFICE COPY

RD6928 REV. 7/97

Receipt Of Firearm(s) Delivered to the Plant for Repair File # 00356
Firearm Checked For Live Ammunition [✓]

Delivery Date 4 / 5 / 99

Customer Name (Print) U.S. ARMY ROBERT HOBART
Address R7. CLAYTON State PANAMA Zip _____
Phone Number (011)- 507-288-4287

Firearm Description Model M24 Cal./ ~~Ga.~~ 7.62
Serial Number C625350
Stock/ Fore-end Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain, Synthetic, Wood)
Comments on Stock/ Fore-end condition _____
Metal Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain Stainless Steel)
Comments on Metal condition _____
Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____
List additional accessories IE Scope, Sling, Gun case and description;

Customer request: RECONDITION AS PER SWS. W. Brelsford

Return Process Return to Clark St. Ent.[ ] Return via UPS [ ]

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature ROBERT HOBART Date 04/05/99
person delivering firearm.

Signature DQ Smith Date 4/5/99
security officer

Signature W. Brelsford Date 4/5/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature _____ Date ___/___/___
person receiving firearm must be the same whom delivered

Signature _____ Date ___/___/___
security officer or other witness returning the firearm

Reciept Of Firearm. Doc
Rev. 12/16/98

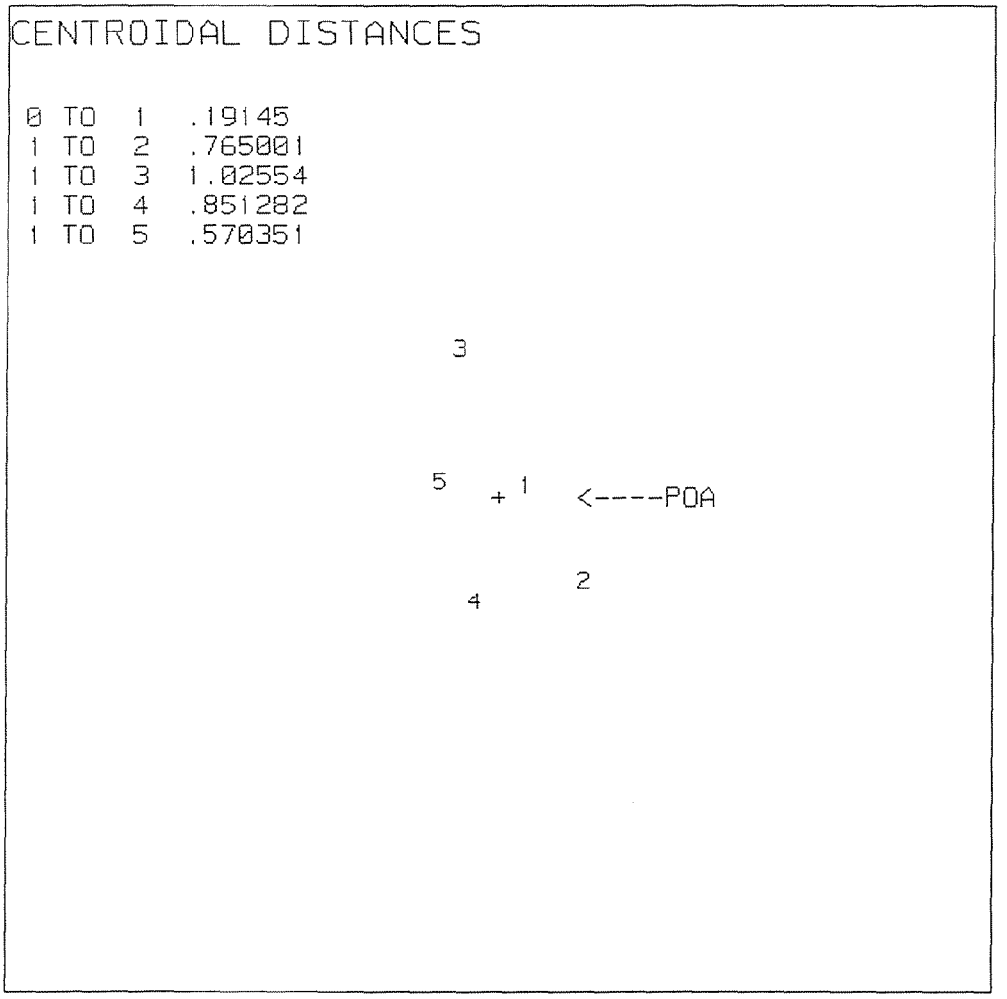
ARM SERVICE COPY

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225350
27 May 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0176
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0152
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0232551

THE AMR FOR THIS RIFLE IS: 1.434



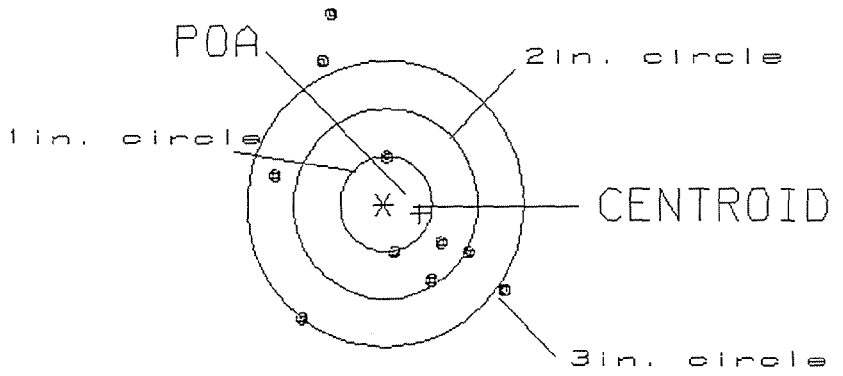
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.410
MIN RADIUS	:	.467
MEAN RADIUS	:	1.180
MAX RADIUS	:	2.071
CENTROID X	:	-.397
CENTROID Y	:	.102

27 May 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 2.55	1
VS= 3.22	5
GS= 3.46	6

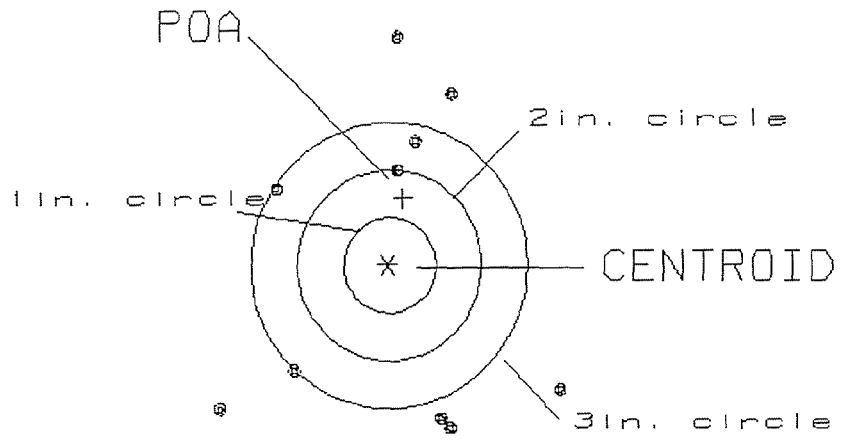
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.718
MIN RADIUS	:	1.010
MEAN RADIUS	:	1.773
MAX RADIUS	:	2.406
CENTROID X	:	-.168
CENTROID Y	:	-.698

27 May 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350

CENTERFIRE PATTERN # 2

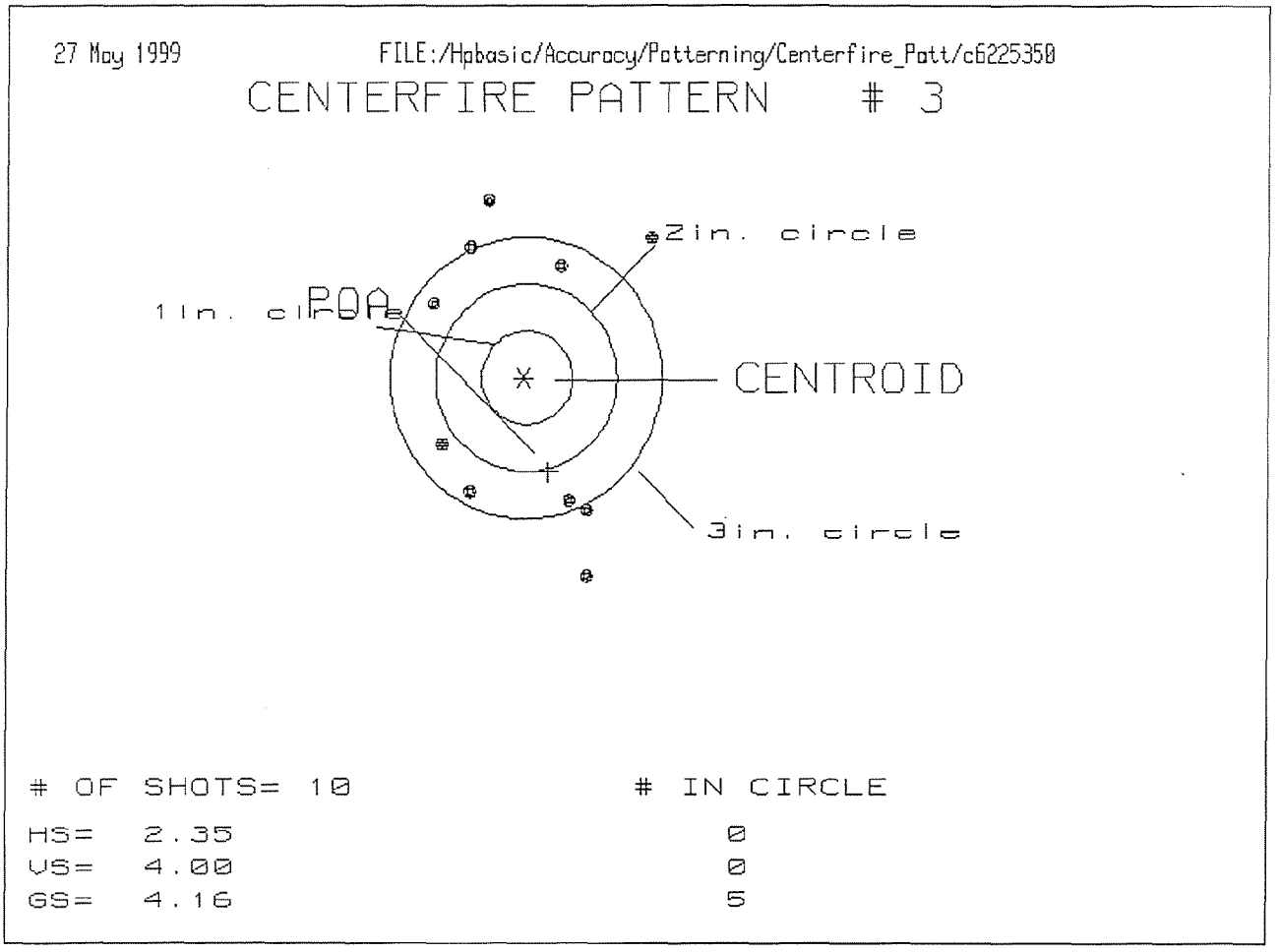


# OF SHOTS= 10	# IN CIRCLE
HS= 3.73	0
VS= 4.09	0
GS= 4.34	3

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		1.042
MIN RADIUS	:	1.164
MEAN RADIUS	:	1.558
MAX RADIUS	:	2.256
CENTROID X	:	-.274
CENTROID Y	:	1.005



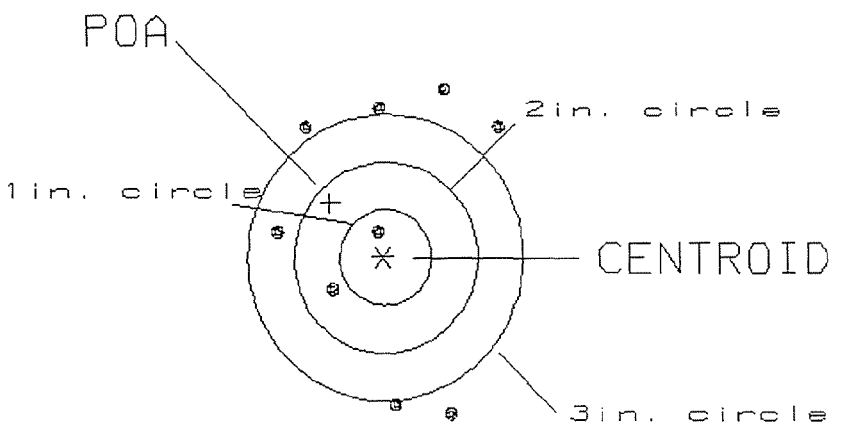
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID	:	.809
MIN RADIUS	:	.296
MEAN RADIUS	:	1.566
MAX RADIUS	:	3.044
CENTROID X	:	.578
CENTROID Y	:	-.567

27 May 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350

CENTERFIRE PATTERN # 4



OF SHOTS= 10 # IN CIRCLE

HS= 2.44	1
VS= 4.80	2
GS= 4.82	3

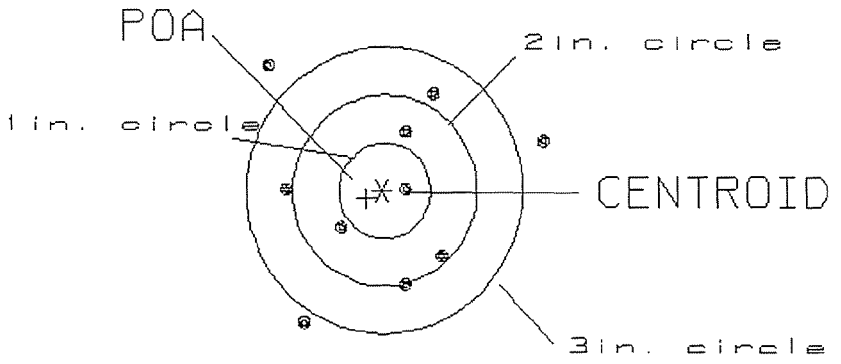
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5

POA TO CENTROID:		.191
MIN RADIUS	:	.179
MEAN RADIUS	:	1.091
MAX RADIUS	:	1.843
CENTROID X	:	.173
CENTROID Y	:	.082

27 May 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.00	1
VS= 2.73	4
GS= 3.27	7

Remington Test Lab, Ilion, N.Y.

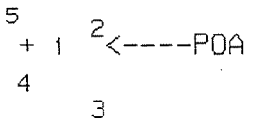
Centroidal distance calculations for Rifle # c6225350
1 Jun 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2044
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0824
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .220384

THE AMR FOR THIS RIFLE IS: 1.072

CENTROIDAL DISTANCES

0	TO	1	.210288
1	TO	2	.279652
1	TO	3	.503925
1	TO	4	.339768
1	TO	5	.379191



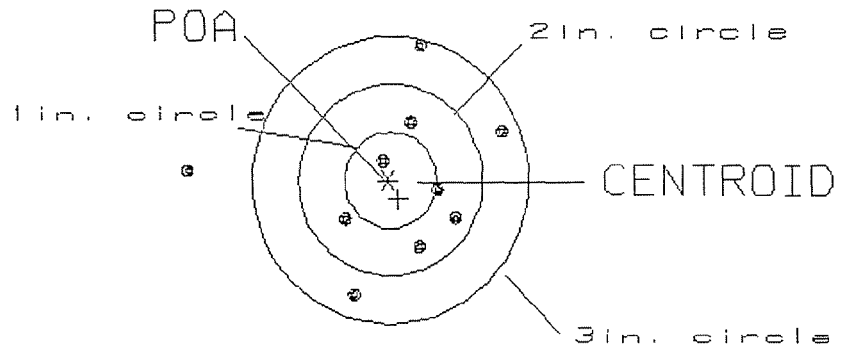
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.223
MIN RADIUS	:	.211
MEAN RADIUS	:	.977
MAX RADIUS	:	2.213
CENTROID X	:	-.109
CENTROID Y	:	.194

1 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 3.47	2
VS= 2.56	6
GS= 3.49	9

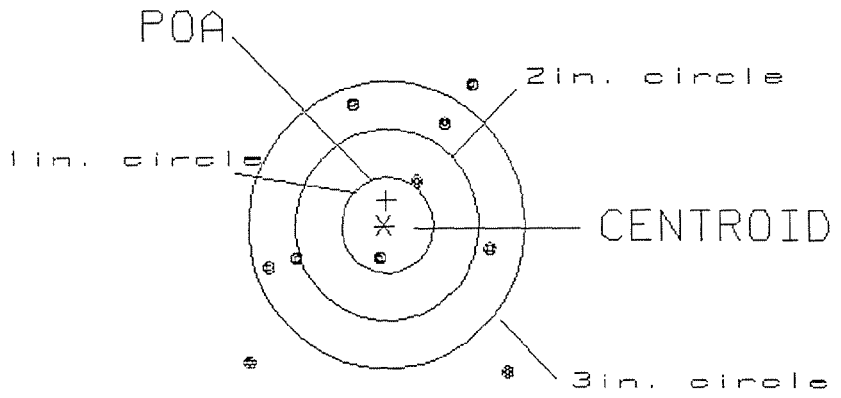
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:		.263
MIN RADIUS	:	.318
MEAN RADIUS	:	1.278
MAX RADIUS	:	2.102
CENTROID X	:	-.019
CENTROID Y	:	-.262

1 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 2.88	1
VS= 2.93	2
GS= 3.76	7

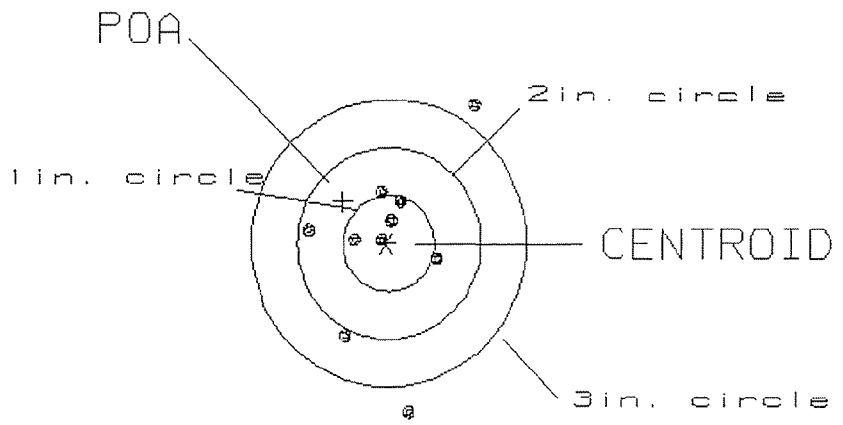
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:		.647
MIN RADIUS	:	.084
MEAN RADIUS	:	.772
MAX RADIUS	:	1.798
CENTROID X	:	.476
CENTROID Y	:	-.439

1 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350.1

CENTERFIRE PATTERN # 3

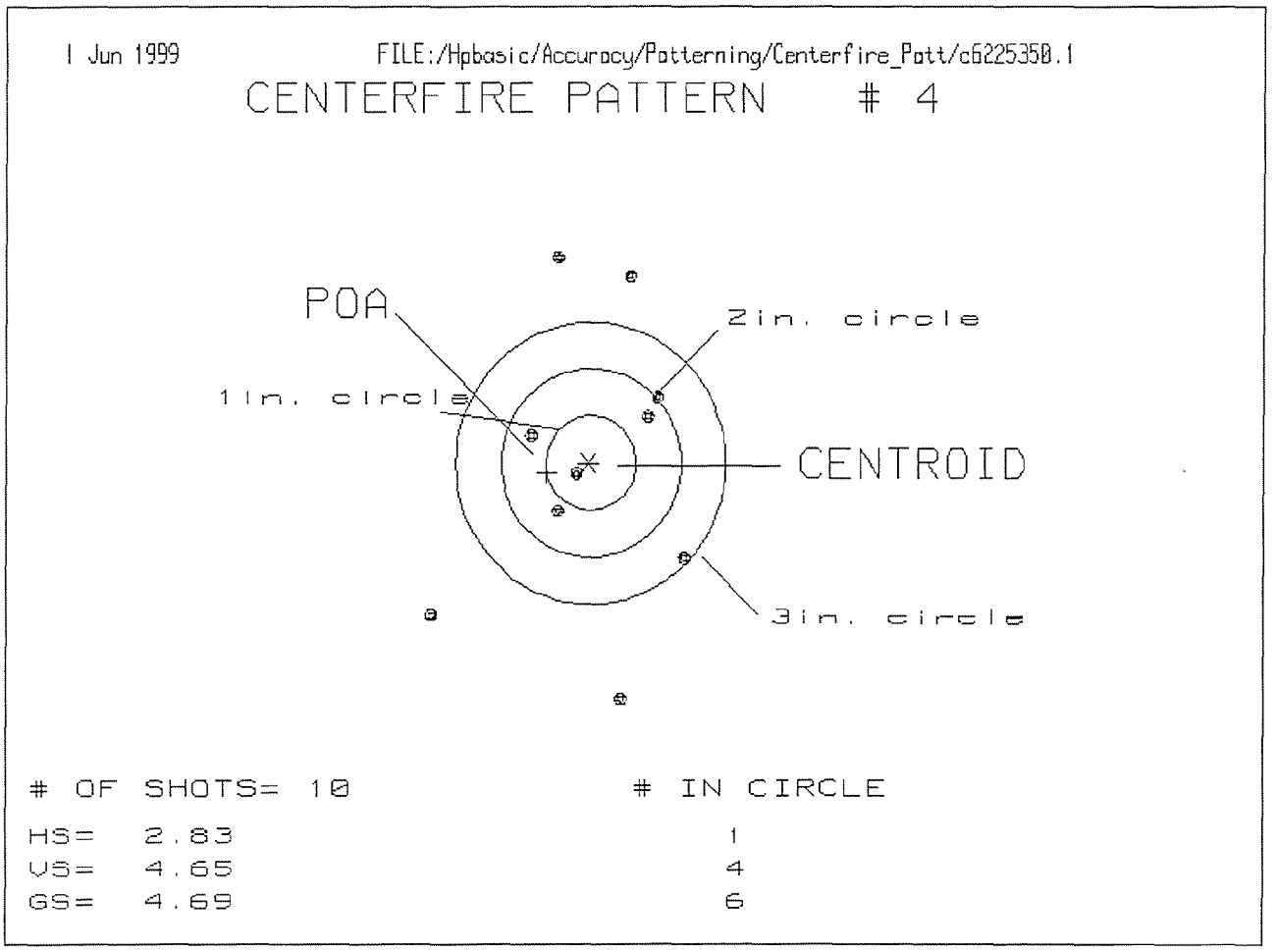


# OF SHOTS= 10	# IN CIRCLE
HS= 1.82	4
VS= 3.23	7
GS= 3.31	8

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID	:	.476
MIN RADIUS	:	.146
MEAN RADIUS	:	1.381
MAX RADIUS	:	2.514
CENTROID X	:	.464
CENTROID Y	:	.106

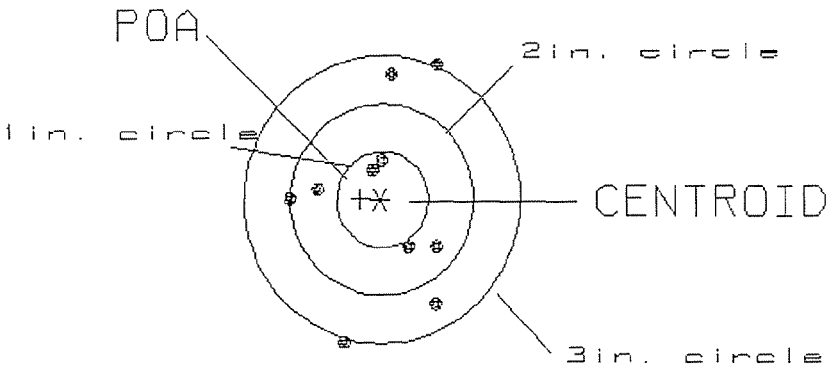


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	5
POA TO CENTROID:	.210
MIN RADIUS :	.377
MEAN RADIUS :	.951
MAX RADIUS :	1.549
CENTROID X :	.210
CENTROID Y :	-.011

1 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225350.1

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 1.64	2
VS= 2.86	5
GS= 3.04	9