

C6225377

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

* Includes 1 in chamber.

Remington.

00299

509!

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225377

OPERATION		DATE	INT
#	NAME		
575- 580	ASSEMBLY 2	26	FB
600	PROOF 2	29	RW
615	MAGNAFLUX BARREL	5/13/88	P/L
	MAGNAFLUX BOLT	5/13/88	P/L
620	COATING	8/11/88	TJA
625- 630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

SCOPE #

1124

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225377

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/23/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/23/88	RW
	C) Inspect Ejector Hole for Chamfer		8/23/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		8/23/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		24 Aug 88	Ju. W.B.
	F) Safety on Force	5 $\frac{3}{4}$ " 5 $\frac{1}{4}$ " 5 $\frac{1}{2}$ "	24 Aug 88	Ju. W.B.
	G) Safety off Force	2 $\frac{1}{4}$ " 2 $\frac{1}{4}$ " 2 $\frac{1}{4}$ "	24 Aug 88	J.V. W.B.
	H) Trigger Pull Test & Retainabilty		24 Aug 88	J.V. W.B.
	I) Firing Pin Indent	.0225 .023 .023	24 Aug 88	Ju. W.B.
	J) Assemble Stock		8/25/88	RW
	K) Assemble Swivel Studs			
	L) Attach Front & Rear Sight Assemblies		9/2/88	RW
	M) Iron Sight Alignment		9/2/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/2/88	RW
	O) Attach Scope to Rifle	67 R 89 L 48 E	9/8/88	RW
	P) Detach & Attach Scope 20 times		9/8/88	W.B.
640	Gallery Target & Test		9/12/88	AC
	A) Optical Clarity of Scope	OK	9/12/88	AC
645	Inspect for Live Ammo	OK	9/12/88	AC
655	Final Inspection			
	A) Headspace	OK	9/24/88	JU
	B) Trigger Pull	OK	9/29/88	JU
	C) Function	OK	9/29/88	JU
660	Pack		10-20-88	JOS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

C-6725377
SERIAL NO. _____
DATE 24 Aug 88
TESTER J. E. W.B.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	^{3.2} 2.54	² 2.63	2.72	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.56	2.61	2.52	
PULL #3	2.63	2.69	2.72	2.52	
PULL #4	2.60	2.54	2.74	2.49	
PULL #5	2.58	2.56	2.69	2.43	
TOTAL	13.01	12.98	13.48	12.46	
AVG.	2.60	2.59	2.69	2.492	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	^{3.2} 3.28	^{3.2} 3.41		
PULL #2	3.31	3.28		
PULL #3	3.30	3.33		
PULL #4	3.37	3.38		
PULL #5	3.36	3.36		
TOTAL	16.62	16.76		
AVG.	3.324	3.352		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	^{4.1} 4.17		^{4.2} 4.33
PULL #2	4.15	4.45		4.37
PULL #3	4.13	4.20		4.35
PULL #4	4.20	4.24		4.37
PULL #5	4.20	4.23		4.45
TOTAL	20.88	21.29		21.87
AVG.	4.176	4.258		4.374

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225377

CENTROIDAL DISTANCES

0 TO	1	1.30177
1 TO	2	2.09028
1 TO	3	.943005
1 TO	4	.095462
1 TO	5	1.52426

2
5
3
4 + <-----POB

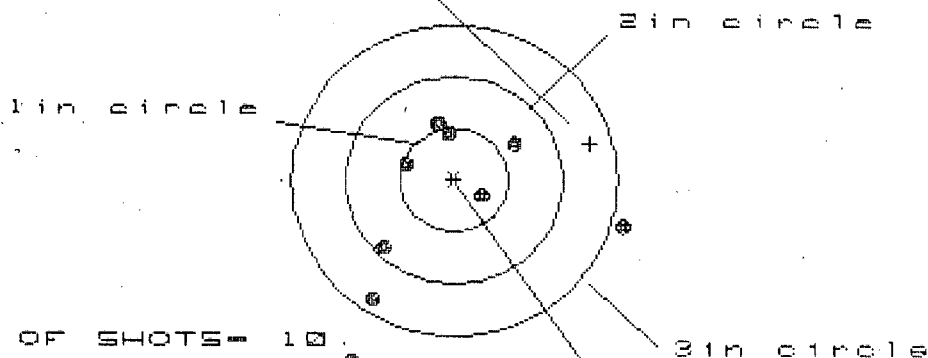
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.3288
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .5402
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.43441
THE AMR FOR THIS RIFLE IS: .9566

12 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/CG225377

CENTERFIRE PATTERNS # 1

POA



OF SHOTS = 10

IN CIR

1 in = 3

2 in = 6

3 in = 7

HS = 2.489

VS = 4.467

GS = 4.747

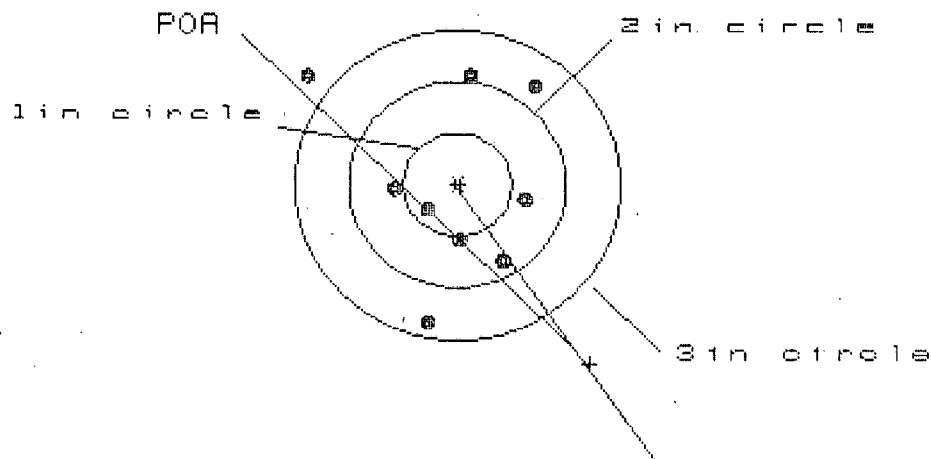
CENTROID *

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.537	1.608	1.497
MINIMUM X	:	-.962	-.891	-.827
MAXIMUM Y	:	2.699	.818	.635
MINIMUM Y	:	-1.768	-1.469	-1.005
CENTROID X	:	-1.253	-1.324	-1.213
CENTROID Y	:	-.353	-.652	-.469
POA TO CENTROID in.	:	1.301	1.476	1.300
MIN RADIUS	:	.335	.393	.259
MEAN RADIUS	:	1.117	.956	.811
MAX RADIUS	:	2.774	1.718	1.542
HORIZONTAL SPREAD	:	2.499	2.499	2.324
VERTICAL SPREAD	:	4.467	2.287	1.640
EXTREME SPREAD	:	4.747	2.809	2.409
NUMBER IN ONE INCH CIRCLE =	:	3		
NUMBER IN TWO INCH CIRCLE =	:	6		
NUMBER IN THREE INCH CIRCLE =	:	7		

12 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225377

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 9

HS= 2.105

VS= 2.437

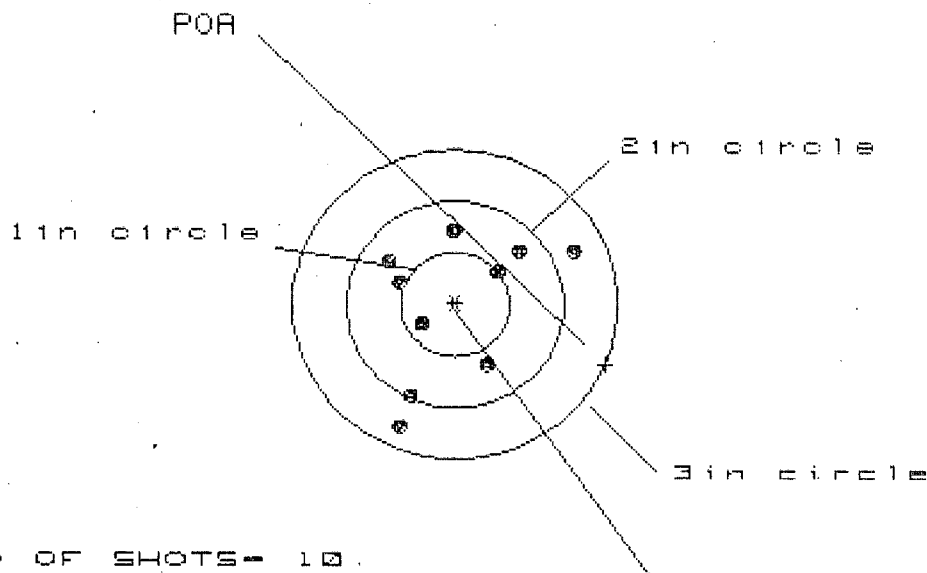
GS= 2.654

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.730	.577	.519
MINIMUM X	:	-1.375	-.726	-.784
MAXIMUM Y	:	1.072	1.191	1.035
MINIMUM Y	:	-1.365	-1.246	-.817
CENTROID X	:	-1.219	-1.066	-1.008
CENTROID Y	:	1.737	1.618	1.774
POA TO CENTROID in.	:	2.122	1.938	2.040
MIN RADIUS	:	.370	.403	.397
MEAN RADIUS	:	.896	.769	.708
MAX RADIUS	:	1.740	1.330	1.055
HORIZONTAL SPREAD	:	2.105	1.303	1.303
VERTICAL SPREAD	:	2.437	2.437	1.852
EXTREME SPREAD	:	2.654	2.543	1.872
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			6	
NUMBER IN THREE INCH CIRCLE =			9	

12 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225377

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1in = 1

2in = 8

3in = 10

HS = 1.631

VS = 1.852

GS = 2.306

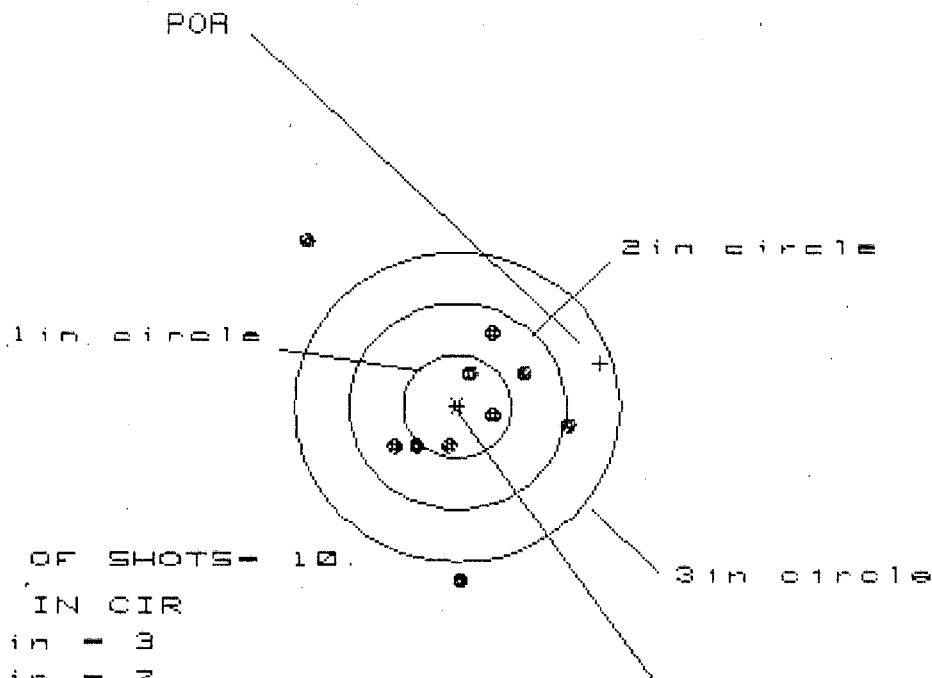
PATTERN #	3	3	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.055	.995	.630
MINIMUM X	-.576	-.636	-.511
MAXIMUM Y	.710	.583	.633
MINIMUM Y	-1.142	-1.002	-.952
CENTROID X	-1.390	-1.330	-1.455
CENTROID Y	.580	.707	.657
POA TO CENTROID in.	1.506	1.507	1.596
MIN RADIUS	.332	.414	.328
MEAN RADIUS	.771	.703	.646
MAX RADIUS	1.262	1.104	1.010
HORIZONTAL SPREAD	1.631	1.631	1.141
VERTICAL SPREAD	1.852	1.585	1.585
EXTREME SPREAD	2.306	2.022	1.683
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		10	

12 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225377

CENTERFIRE PATTERNS

4



OF SHOTS- 10.

IN CIR

1in = 3

2in = 7

3in = 8

HS= 2.419

VS= 3.292

GS= 3.586

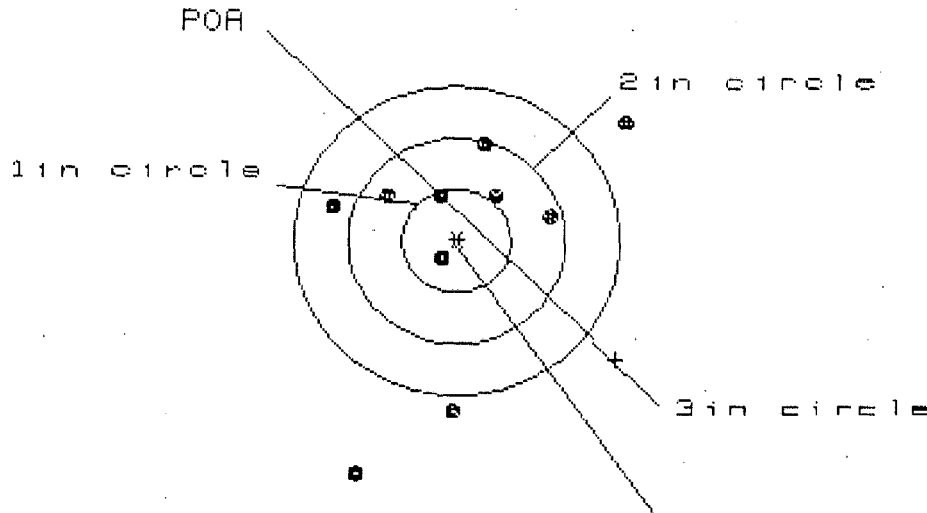
CENTROID *

PATTERN #	:	[4]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.005	.848	.830
MINIMUM X	:	-1.414	-.741	-.759
MAXIMUM Y	:	1.607	.941	.753
MINIMUM Y	:	-1.685	-1.507	-.424
CENTROID X	:	-1.321	-1.164	-1.146
CENTROID Y	:	-.420	-.598	-.410
POR TO CENTROID in.	:	1.386	1.309	1.217
MIN RADIUS	:	.363	.221	.219
MEAN RADIUS	:	.873	.710	.589
MAX RADIUS	:	2.140	1.514	.847
HORIZONTAL SPREAD	:	2.419	1.589	1.589
VERTICAL SPREAD	:	3.292	2.448	1.177
EXTREME SPREAD	:	3.586	2.465	1.601
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

12 Sep 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225377

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 6

3in = 7

HS= 2.754

VS= 3.469

GS= 4.297

CENTROID *

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.572	1.465	.982
MINIMUM X	-1.182	-1.289	-1.106
MAXIMUM Y	1.187	.934	.775
MINIMUM Y	-2.282	-1.919	-1.882
CENTROID X	-1.461	-1.354	-1.537
CENTROID Y	1.157	1.410	1.293
POA TO CENTROID in.	1.863	1.955	2.009
MIN RADIUS	.165	.296	.268
MEAN RADIUS	1.126	.920	.821
MAX RADIUS	2.477	1.927	1.802
HORIZONTAL SPREAD	2.754	2.754	2.088
VERTICAL SPREAD	3.469	2.853	2.577
EXTREME SPREAD	4.297	3.291	2.601
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	7		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 96-08028

INITIAL CUSTOMER ORDER NO.

M-24 SNIPER

JJM 01149

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

03/18/96

03/18/96

KI 5-88

C6225377

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

STRICKLAND, RICHARD
C-1-105 SFG (A)
CMR 445
APO AE

NY 09046

STRICKLAND, RICHARD
C-1-105 SFG (A)
CMR 445
APO AE

NY
09046

CUST NO: 139999 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Barrel - 96003
Front Sight Base - 96011
Rear Sight Base - 96016

Repowder Coat Trigger Guard
ASSY.
Rezinc - Scope Base & Swivel
Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400014027

PAYMENT:

Mastercard/ Visa (circle one)

Card #:

Exp. Date:

Signature:

RETURN:

☐ Clark Street Entrance☒ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE NO 011150

DATE 3/18/96

CUSTOMER NAME:

Richard Strickland

ADDRESS:

C-1-10 SFG (A)

CMA 445

ZIP:

APO AE 09046

PHONE:

011-44-7031-15304

FIREARM

MODEL: 700

GAUGE: 7.6

SERIAL #26225355

REMINGTON EMPLOYEE:

YES ☐ NO ☒

EMPLOYEE #

DEPT. #

CHECK FOR AMMUNITION

CONDITION:

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES

NO

(BRAND NAME/POWER)

SLING: YES

NO

GUN CASE: YES

NO

(HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST:

Total maintenance

SIGNATURE:

(Person delivering firearm to Plant)

DATE:

18 MAR 96

SIGNATURE:

(Security Officer)

DATE:

3/18/96

SIGNATURE:

(Firearm picked up by)

DATE:

3/18/96

Arm Service Copy

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225377

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/20/96	RW
600	Proof		3/20/96	RW
607	Check Headspace		3/20/96	RW
610	Dis-assemble Gun		3/20/96	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		3/30/96	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/30/96	RW
	C) Inspect Ejector Hole for Chamfer		3/31/96	RW
	D) Oil Firing Pin Ass'y		3/30/96	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force					
	G) Safety Off Force					
	H) Trigger Pull Test & Retainability					
	I) Firing Pin Indent					
	J) Assemble Stock					
	K) Assemble Swivel Studs					
	L) Attach Front and Rear Sight Assemblies					
	M) Iron Sight Alignment					
	N) Detach Front & Rear Sights & place in numbered container					
	O) Attach Scope to Rifle					
	P) Detach & Attach Scope 20 Times					
640	Gallery Target & Test				3/29/96	WB
	A) Time					
	B) Malfunctions					
	C) Pierced Primers					
	D) Optical Clarity of Scope					
645	Inspect for Live Ammo				3/29/96	WB
655	Final Inspection					
	A) Headspace				4/2/96	RW
	B) Trigger Pull					
	C) Function				4/2/96	RW
660	Pack					

Final Inspection

Sn: C6225377

DATE REC'D: 3/18/96

DATE RET'D:

Auditor: RW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE ASSY.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☐ MOUNTING BASE☐ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments: _____

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225377
30 Jan 1900

CENTROIDAL DISTANCES

0 TO	1	.723224
1 TO	2	.508119
1 TO	3	.246293
1 TO	4	.308974
1 TO	5	.387386

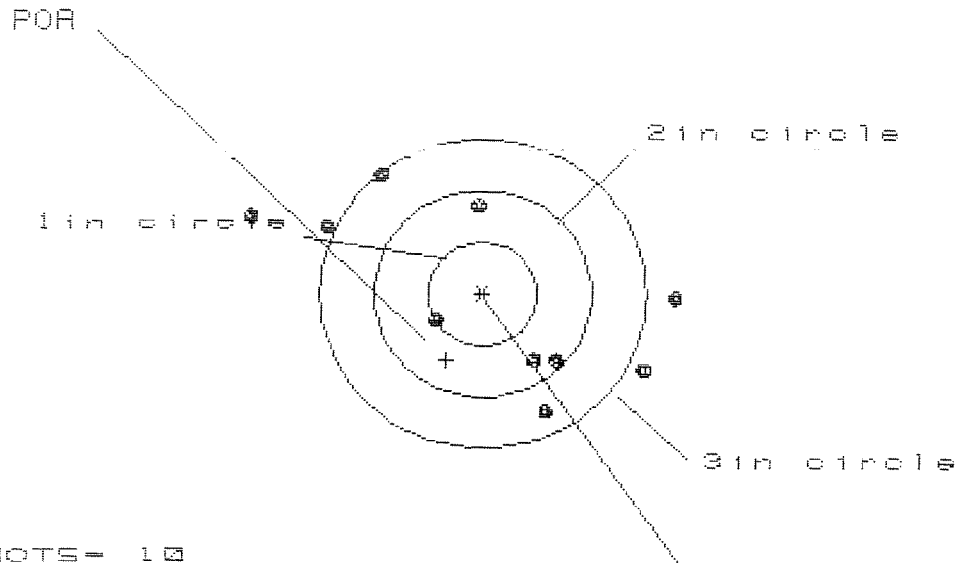
5.458
+ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .506
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .7802
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .929918
THE AMR FOR THIS RIFLE IS: 1.127

30 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225377

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 4

3 in = 6

HS= 2.810

VS= 2.343

GS= 3.987

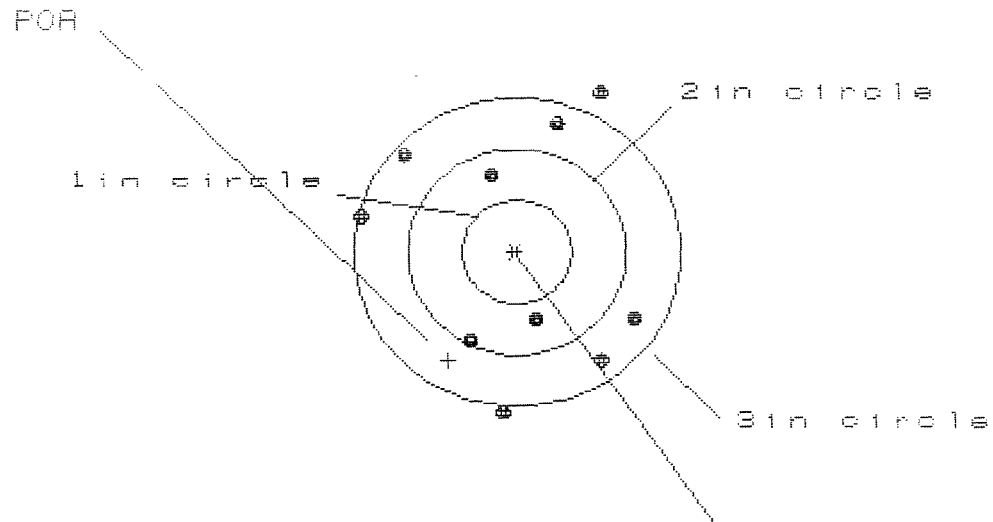
CENTROID *

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.753	1.513	1.426
MINIMUM X	:	-2.157	-1.722	-1.533
MAXIMUM Y	:	1.158	1.244	1.253
MINIMUM Y	:	-1.185	-1.099	-1.098
CENTROID X	:	.333	.573	.384
CENTROID Y	:	.642	.556	.547
POR TO CENTROID in.	:	.723	.799	.668
MIN RADIUS	:	.476	.631	.494
MEAN RADIUS	:	1.318	1.178	1.130
MAX RADIUS	:	2.291	1.878	1.710
HORIZONTAL SPREAD	:	3.910	3.235	2.959
VERTICAL SPREAD	:	2.343	2.343	2.343
EXTREME SPREAD	:	3.987	3.305	3.271
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		6	

30 Jan 1968

FILE:/PATTERNING/CENTERFIRE_PATT/C8225377

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 0

2in = 3

3in = 8

HS= 2.524

VS= 3.102

GS= 3.228

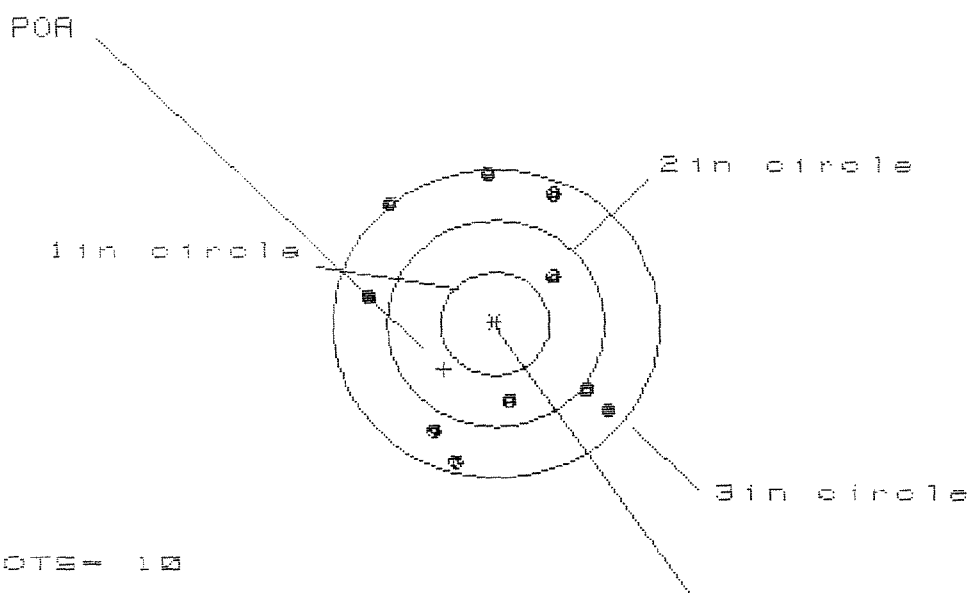
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.116	1.203	1.199
MINIMUM X	:	-1.408	-1.321	-1.325
MAXIMUM Y	:	1.498	1.392	1.213
MINIMUM Y	:	-1.604	-1.438	-1.029
CENTROID X	:	.629	.542	.546
CENTROID Y	:	1.055	.889	1.068
POA TO CENTROID in.	:	1.228	1.041	1.200
MIN RADIUS	:	.708	.589	.748
MEAN RADIUS	:	1.239	1.168	1.135
MAX RADIUS	:	1.689	1.469	1.367
HORIZONTAL SPREAD	:	2.524	2.524	2.524
VERTICAL SPREAD	:	3.102	2.830	2.242
EXTREME SPREAD	:	3.228	2.868	2.695
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		8	

30 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225377

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1in = 0

2in = 2

3in = 10

HS = 2.148

VS = 2.728

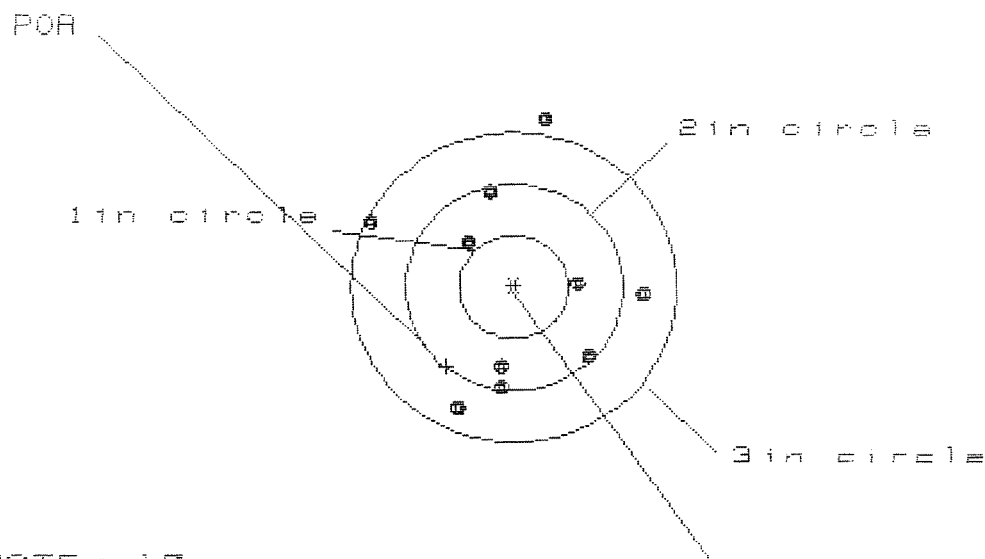
GS = 2.801

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.022	.914	.898
MINIMUM X	:	-1.126	-1.234	-1.250
MAXIMUM Y	:	1.426	1.550	1.573
MINIMUM Y	:	-1.302	-1.178	-.985
CENTROID X	:	.471	.579	.595
CENTROID Y	:	.438	.314	.121
POA TO CENTROID in.	:	.643	.658	.607
MIN RADIUS	:	.705	.577	.385
MEAN RADIUS	:	1.183	1.127	1.034
MAX RADIUS	:	1.477	1.555	1.619
HORIZONTAL SPREAD	:	2.148	2.148	2.148
VERTICAL SPREAD	:	2.728	2.728	2.558
EXTREME SPREAD	:	2.801	2.745	2.692
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		10	

08 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225377

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 0

2in = 6

3in = 8

HS= 2.523

VS= 2.808

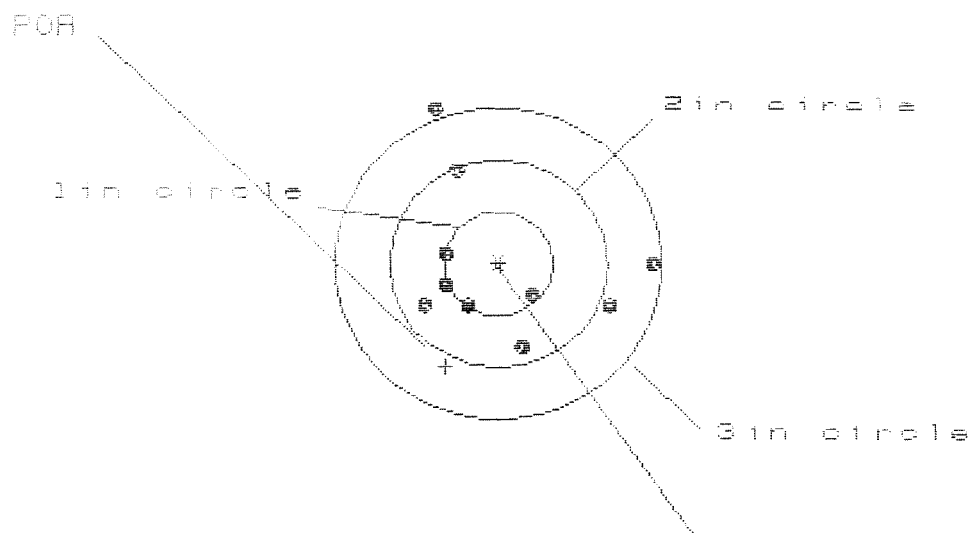
GS= 2.920

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.164	1.200	1.035
MINIMUM X	:	-1.359	-1.323	-1.602
MAXIMUM Y	:	1.605	1.074	1.181
MINIMUM Y	:	-1.203	-1.025	-1.918
CENTROID X	:	.616	.580	.745
CENTROID Y	:	.766	.588	.481
POA TO CENTROID in.	:	.983	.825	.887
MIN RADIUS	:	.591	.569	.533
MEAN RADIUS	:	1.045	.960	.852
MAX RADIUS	:	1.638	1.575	1.231
HORIZONTAL SPREAD	:	2.523	2.523	1.637
VERTICAL SPREAD	:	2.808	2.099	2.099
EXTREME SPREAD	:	2.920	2.644	2.114
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

32 Jan 1968

FILE:/PATTERNING/CENTERFIRE_PATT/C6265377

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1in = 3

2in = 7

3in = 8

HE= 3.104

VS= 3.228

GS= 3.452

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.376	1.314	1.081
MINIMUM X	:	-.728	-.790	-.626
MAXIMUM Y	:	1.474	1.075	1.091
MINIMUM Y	:	-.754	-.590	-.574
CENTROID X	:	.481	.543	.379
CENTROID Y	:	1.000	.836	.820
POA TO CENTROID in.	:	1.109	.997	.903
MIN RADIUS	:	.419	.285	.282
MEAN RADIUS	:	.850	.741	.634
MAX RADIUS	:	1.575	1.320	1.116
HORIZONTAL SPREAD	:	2.104	2.104	1.706
VERTICAL SPREAD	:	2.228	1.665	1.665
EXTREME SPREAD	:	2.452	2.140	1.848
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

MAINTENANCE REQUEST				PAGE OF	REQUIREMENTS CONTROL SYMBOL CSGLD - 1047	CONTROL NUMBER
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG						
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA		
1a. WORK ORDER NO. 010101016	b. CUSTOMER UNIT NAME C-10 SFG(A)	c. PHONE NO. 4312-349	3a. WORK ORDER NO (WON)		b. SHOP	c. PHONE NO.
2. If Intransit Customer, enter data in Blocks 2a and 2b	2a. SAMS-2 UIC W1410191C10	b. UTILIZATION CODE	4a. UIC SUPPORT		b. SUPPORT UNIT NAME	
SECTION III - EQUIPMENT DATA						
5. ID	6. NSN 110051012410211316		15. FAILURE DETECTED DURING (Select one - use / or X)			
7. TYPE MNT. REQ. CODE	8. MODEL REMINGTON R/A M24 7.62 SWS		☐ A Sch. Main. ☐ C Test ☐ E Storage ☐ G Flight ☒ B Handling ☐ D Normal Op ☐ F Inspection ☐ H Other ☐ I Calibration			
9. NOUN M24 SWS 7.62 Rifle			16a. MILES/KILOMETERS (Enter or x)		b. HOURS	c. ROUNDS 8010101+
10a. ORG WON		b. EIC	d. LANDINGS	e. AUTO ROTATIONS	17. PROJ. CODE (If Assigned)	18. ACCT PROCESSING CODE
11. SERIAL NUMBER C16124513171		b. QTY. 10101	13. PD		19. IN WARRANTY? (Y or N) Yes	
24. Describe Deficiencies or Symptoms on the basis of Complete Checkout and Diagnostic Procedure in Equipment TM (Do not prescribe repairs.) Barrel Replaced Swivel stud Replaced Bolt Re-finished REAR ADJ. STOCK Trigger Adjusted tighten			20. LEVEL OF WORK (Select one - use / or X)			
			☐ O Unit Level ☐ H Intermediate General Spt. ☐ I Special Repair Activity ☐ F Immediate Direct Spt. ☒ D Depot Remington N.Y.			
			21. BUMPER NO./TAIL NO.		22. REIMBURSABLE CUSTOMER? (If Intransit Customer, enter Y or N) N	
23. PD AUTHENTICATION SIGNATURE (Payroll Signature)						
PREPARATION INSTRUCTIONS						
SECTION I - Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maintenance is completed. Block 2b. Enter UIC of supporting SAMS-2 if work is requested while intransit and away from your support maintenance unit. Block 2c. Enter equipment utilization code under which Materiel Condition Status is reported. See SAMS Codes and Tables.			SECTION III (Continued) - Block 14. Leave blank. Block 15. Select one. Use a " / or x" to indicate when failure was detected. Block 16. Enter the accumulated usage data in block 16a through 16e, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. Leave blank (for DSU/GSU use). Block 19. Enter a "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Select one. Use a " / or x" to indicate the level of work to be performed on equipment submitted. See SAMS Codes and Tables. Block 21. Enter the bumper number or admin. number assigned for property control purposes to the equipment being submitted. Block 22. Leave blank (for DSU/GSU use). Block 23. Enter the payroll signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance.			
SECTION II - Leave blank. To be completed by the support maintenance DSU/GSU.						
SECTION III - Block 5. Enter the Type Maintenance Request Code. See SAMS Codes and Tables. Block 6. Enter ID associated with block 7. See SAMS Codes and Tables. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank. Block 10b. Enter EIC (left justify). Block 11. Enter serial number of item being submitted. Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from SAMS Codes and Tables.						
34a. SUBMITTED BY b. ORD DATE 91610514 b. ST c. ORD DATE d. MIL TIME			35a. ACCEPTED BY 34a. Enter signature of submitter. 34b. Enter Ordinal Date submitted (YYDDD). 35a. Enter signature of person accepting the maintenance request. 35b. Enter the status. 35c. Enter Ordinal Date accepted (YYDDD). 35d. Enter Military Time.			

MAINTENANCE REQUEST				PAGE OF		REQUIREMENTS CONTROL SYMBOL CSGLD - 1047		CONTROL NUMBER	
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG									
SECTION I - CUSTOMER DATA					SECTION II - MAINTENANCE ACTIVITY DATA				
1a. WORK ORDER NO. 010101016		b. CUSTOMER UNIT NAME C-1-10 SFG(A)		c. PHONE NO. 4312-349		3a. WORK ORDER NO (WON)		b. SHOP	
2. If Intransit Customer, enter data in Blocks 2a and 2b		2a. SAMS-2 UIC W1H10191610		b. UTILIZATION CODE		4a. UIC SUPPORT		b. SUPPORT UNIT NAME	
SECTION III - EQUIPMENT DATA									
5. ID		6. NSN 1100151011241012113161				15. FAILURE DETECTED DURING (Select one - use / or X)			
7. TYPE MNT. REQ. CODE		8. MODEL REMINGTON B/A M24 7.62 SWS				☐ A Sch. Main. ☐ C Test ☐ E Storage ☐ G Flight ☒ B Handling ☐ D Normal Op ☐ F Inspection ☐ H Other ☐ I Calibration			
9. NOUN M24 SWS 7.62 Rifle					16a. MILES/KILOMETERS (Enter or x)		b. HOURS		c. ROUNDS 8P10101+
10a. ORG WON					b. EIC		d. LANDINGS		e. AUTO ROTATIONS
11. SERIAL NUMBER C161212151317171					b. QTY. 101011		13. PD		17. PROJ. CODE (If Assigned)
24. Describe Deficiencies or Symptoms on the basis of Complete Checkout and Diagnostic Procedure in Equipment TM (Do not prescribe repairs.) Barrel Replaced Swivel stud Replaced Boat Re-furnished REAR ADJ. STOCK Trigger Adjusted tighten					19. IN WARRANTY? (Y or N) Yes		20. LEVEL OF WORK (Select one - use / or X)		21. BUMPER NO./TAIL NO.
					☐ O Unit Level ☐ H Intermediate General Spt. ☐ I Special Repair Activity ☐ F Immediate Direct Spt. ☒ D Depot Remington N.Y.		22. REIMBURSABLE CUSTOMER? (If Intransit Customer, enter Y or N) N		23. PD AUTHENTICATION SIGNATURE (Payroll Signature)
SECTION IV - REPORTABLE DATA									
25a. STA		b. ORD DATE		c. MIL TIME		a. STA		b. ORD DATE	
SECTION V - TASK REQUIREMENTS DATA									
27a. FILE IN-PUT CD.		b. TASK NO.		c. ACT. RQD.		d. TASK DESCRIPTION		e. QTY. TO BE RPR	
SECTION VI - PART REQUIREMENTS									
28a. FILE IN-PUT CD.		b. TASK NO.		c. ID		d. RQD NSN OR PART NO.		e. SFX CD	
SECTION VII - COMPLETION DATA									
29. QTY. RPR		30. QTY. CONDEMN.		31. QTY. NRTS		32. EVAC WON		33. EVAC UNIT NAME	
SECTION VIII - ACTION SIGNATURES									
34a. SUBMITTED BY 		35a. ACCEPTED BY		36a. WORK STARTED BY		37a. INSPECTED BY		38a. PICKED UP BY	
b. ORD DATE 916101514		b. ST c. ORD DATE		d. MIL TIME		b. ST c. ORD DATE		d. MIL TIME	

BBL - 96003

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00009397** Serial: C6225377 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS) Repairman: Status: New 5/18/00 8:30:20 AM

Verify Repair

Address Information

Customer: ☒ Received From Return To: ☒ Received From

Name: DEF DIST DEPOT ANNISTON DEF DIST DEPOT ANNISTON

Address 1: Address 2: PO Box: PO Box:

City: ANNISTON ANNISTON

State: AL Zip Code: 362014199 Country: US State: AL Zip Code: 362014199 Country: US

FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: Fax: Email: Comments:

Received Condition

Poor

Condition Notes: CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A008	With Swivel	2
A010	Hard Case	1
A017	Scope Base	1

Repair Search Refresh Close

nagletj 5/18/00 12:13 PM CAPS NUM INS SCRL

Start Inb... Micr... SA... Nag... Audit R&... Ar... Prin... Re... 12:13 PM

Serial Number: **C6225377**

Model: **700**



RE00009397

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER <i>C 6225377</i>			
LOG-IN DATE <i>5-11-00</i>			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	<i>5-15-00</i>	<i>RW</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>5-22-00</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>5-22-00</i>	<i>RW</i>
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>7-17-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>7-25-00</i>	<i>RW</i>
660	PACK		
		SHIP DATE	
		QAR INSPECTION DATE	

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225377
22 Jul 1990

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.069
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0366
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0781061

THE AME FOR THIS RIFLE IS: 1.062

CENTROIDAL DISTANCES

Ø TC	1	.0584624
1 TC	2	.352178
1 TC	3	.357815
1 TC	4	.244755
1 TC	5	.157156

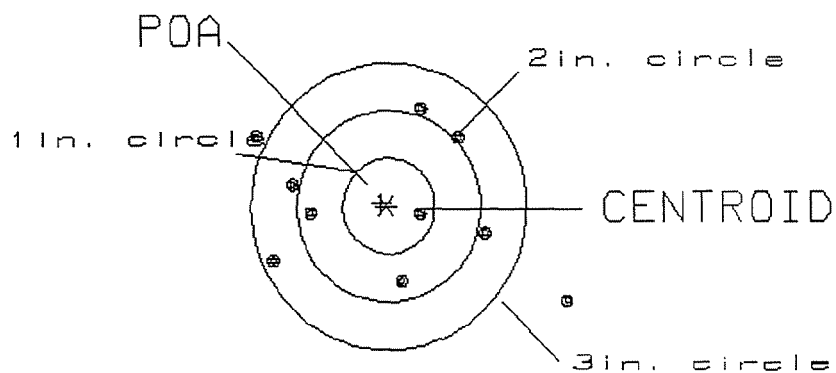
5+ 4 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .057
 MIN RADIUS : .372
 MEAN RADIUS : 1.137
 MAX RADIUS : 2.188
 CENTROID X : .052
 CENTROID Y : -.022

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225377.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.39

1

VS= 1.99

3

GS= 3.80

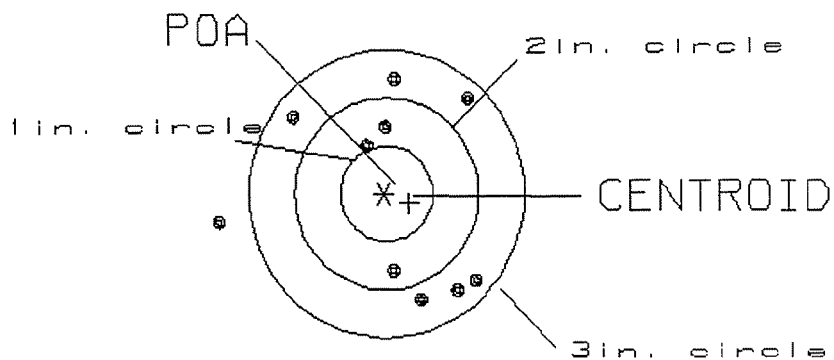
8

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .296
 MIN RADIUS : .556
 MEAN RADIUS : 1.156
 MAX RADIUS : 1.850
 CENTROID X : -.278
 CENTROID Y : .101

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225377.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.79

0

VS= 2.37

3

GS= 2.97

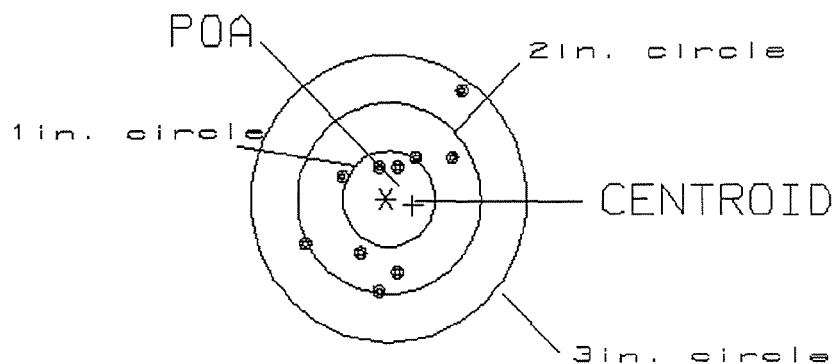
9

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .301
 MIN RADIUS : .354
 MEAN RADIUS : .740
 MAX RADIUS : 1.354
 CENTROID X : -.294
 CENTROID Y : .066

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225377.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.69

3

VS= 2.10

6

GS= 2.33

10

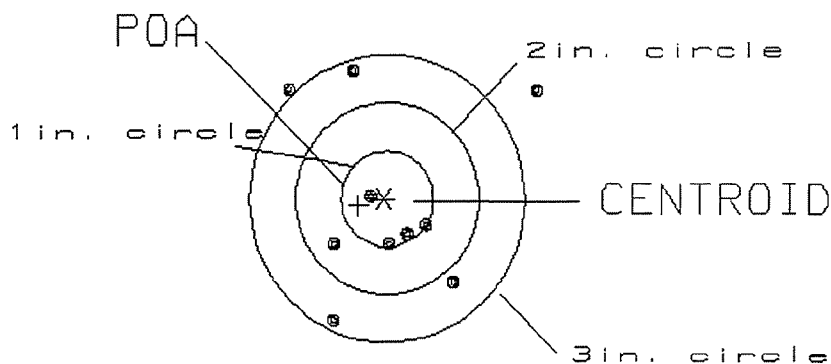
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .288
 MIN RADIUS : .195
 MEAN RADIUS : .980
 MAX RADIUS : 1.961
 CENTROID X : .280
 CENTROID Y : .067

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225377.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.73

4

VS= 2.67

5

GS= 3.29

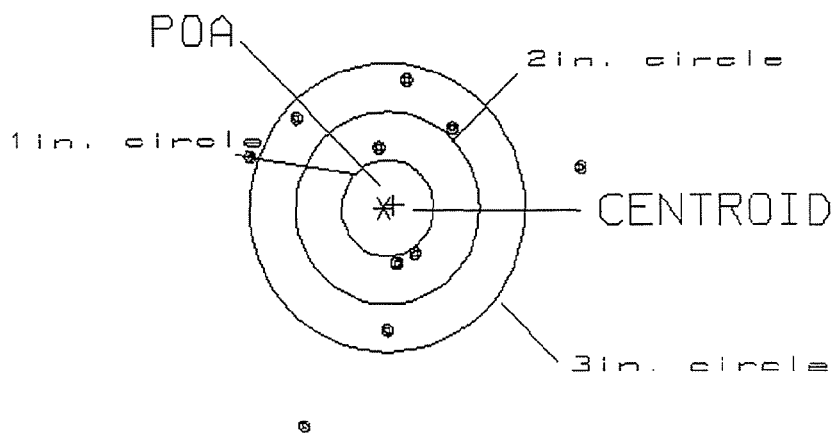
8

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .109
 MIN RADIUS : .509
 MEAN RADIUS : 1.299
 MAX RADIUS : 2.464
 CENTROID X : -.105
 CENTROID Y : -.029

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225377.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.54

0

VS= 3.66

3

GS= 4.01

7

FINAL Inspection

S.N. _____ DATE REC'D: _____ DATE RET'D: _____

AUDITOR: RW

Item:

BARREL ASSY.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

SCOPE ASSY.

- ☐ SCOPE
- ☐ SCOPE RINGS
- ☐ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☐ LOOSENESS
- ☐ CLARITY

MISC.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

STOCK ASSY.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

SYSTEMS CASE

- ☐ SCOPE CASE
- ☐ IRON SIGHTS
- ☐ DEPLOYMENT KIT

TRIGGER

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131885

Serial: C6225377 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 7/30/2007 10:55:10 AM

Address Information

Customer:

Received From

Return To:

Received From

Name: A CO 1/10SF BN

A CO 1/10SF BN

Address 1: PANZER KASERNE

PANZER KASERNE

Address 2: APO

PO Box:

APO

PO Box:

City: WH09A0

WH09A0

State: AE

Zip Code: 09107

Country: IT

State: AE

Zip Code: 09107

Country: IT

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

7/30/2007

12:50 PM

CAPS

NUM

INS

SCRL

start

4 Micro...

6 Inter...

RAC0179...

Part Sear...

Arms Ser...

12:50 PM

Serial Number: C6225377

Model: M24 SWS



RE00131885

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225377.___0

FILE DATE AND TIME: 09/27/2007 14:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.063
The Average Y Centroid of the Five Target Set:	-0.023
The Average Point of Impact of the Five Target Set:	0.067
The Average Mean Radius of the Five Target Set:	0.745
The Distance from POA to Centroid Target #1:	0.130
The Distance from Centroid Target #2 to Centroid Target #1:	0.093
The Distance from Centroid Target #3 to Centroid Target #1:	0.191
The Distance from Centroid Target #4 to Centroid Target #1:	0.154
The Distance from Centroid Target #5 to Centroid Target #1:	0.107

SERIAL NUMBER: C6225377. __0

TARGET NUMBER: 1

FILE DATE: 09/27/2007

FILE TIME: 14:44

POINT#	X	Y
1:	0.975	-0.923
2:	0.990	-0.337
3:	-0.055	-0.579
4:	-0.177	-0.448
5:	-0.480	-0.413
6:	-0.481	-0.075
7:	-0.494	0.370
8:	-0.794	0.786
9:	-0.118	1.272
10:	-0.518	-0.262

X CENTROID: -0.115

Y CENTROID: -0.061

POA TO CENTROID: 0.130

HORZ SPREAD: 1.784

VERT SPREAD: 2.195

GROUP SPREAD: 2.460

MIN RADIUS: 0.366

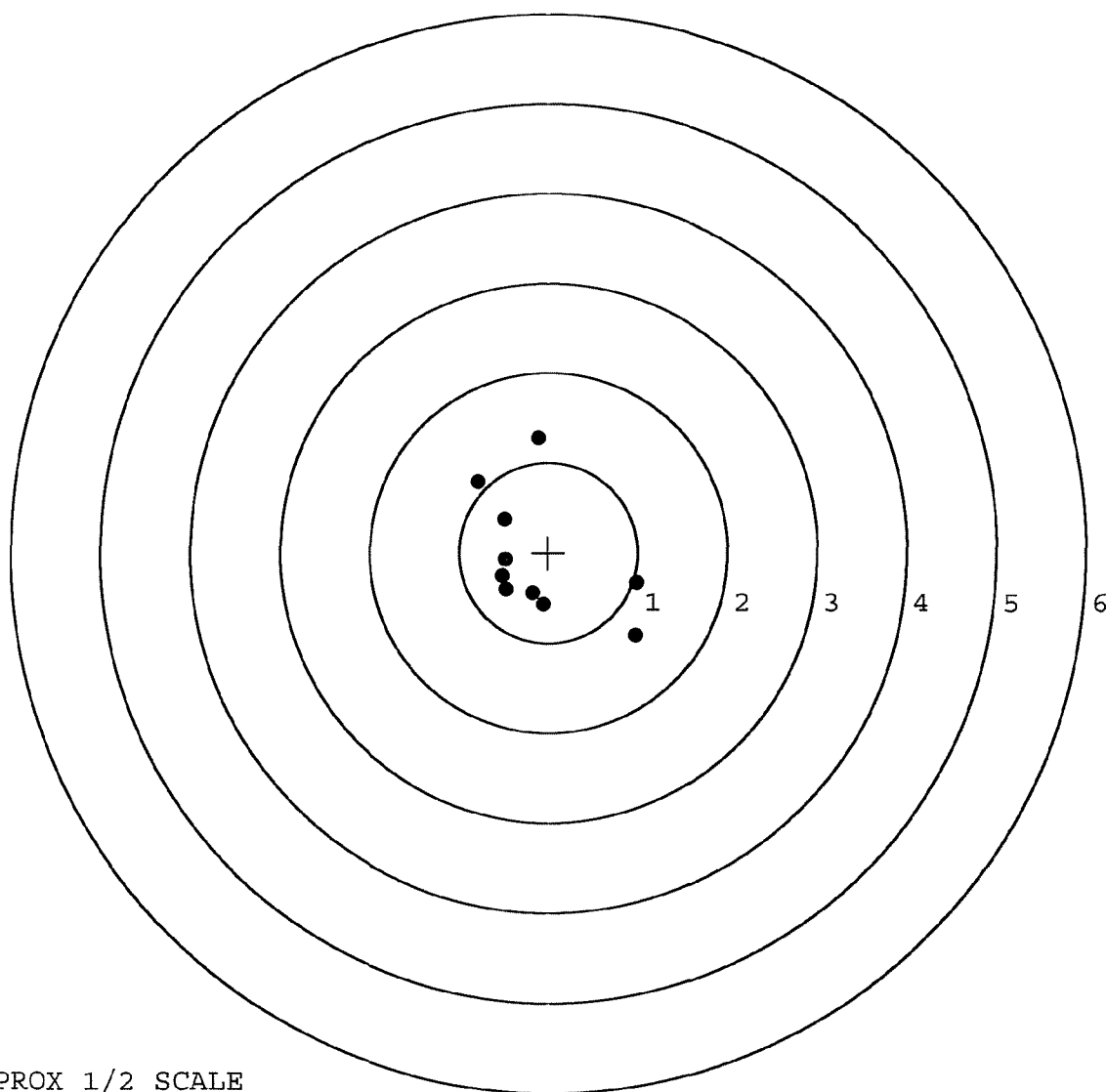
MAX RADIUS: 1.390

MEAN RADIUS: 0.776

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225377. __0

TARGET NUMBER: 2

FILE DATE: 09/27/2007

FILE TIME: 14:44

POINT#	X	Y
1:	-0.321	-1.178
2:	-0.615	-0.593
3:	0.078	-0.520
4:	0.437	-0.679
5:	0.439	-0.414
6:	0.507	0.055
7:	0.017	0.529
8:	-0.342	0.043
9:	-0.708	0.467
10:	-0.380	0.789

X CENTROID: -0.089

Y CENTROID: -0.150

POA TO CENTROID: 0.174

HORZ SPREAD: 1.215

VERT SPREAD: 1.967

GROUP SPREAD: 1.968

MIN RADIUS: 0.318

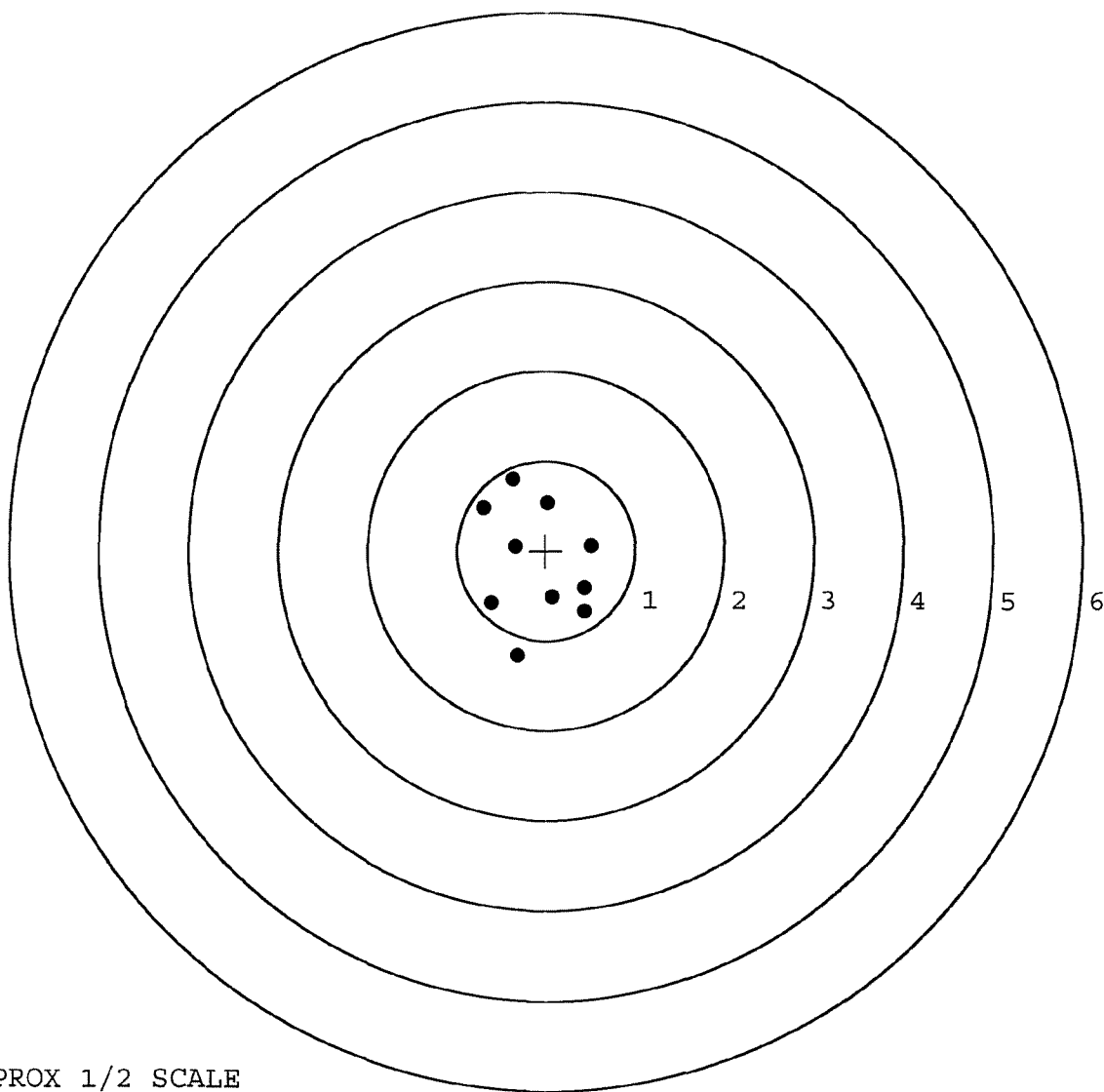
MAX RADIUS: 1.054

MEAN RADIUS: 0.698

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225377.___0

TARGET NUMBER: 3

FILE DATE: 09/27/2007

FILE TIME: 14:44

POINT#	X	Y
--------	---	---

1:	0.325	-0.671
----	-------	--------

2:	-0.371	-1.086
----	--------	--------

3:	0.687	0.190
----	-------	-------

4:	0.301	-0.074
----	-------	--------

5:	-0.057	0.077
----	--------	-------

6:	0.161	0.893
----	-------	-------

7:	-0.336	0.863
----	--------	-------

8:	-0.475	0.590
----	--------	-------

9:	-1.194	-0.148
----	--------	--------

10:	0.029	0.653
-----	-------	-------

X CENTROID: -0.093

Y CENTROID: 0.129

POA TO CENTROID: 0.159

HORZ SPREAD: 1.881

VERT SPREAD: 1.979

GROUP SPREAD: 2.049

MIN RADIUS: 0.063

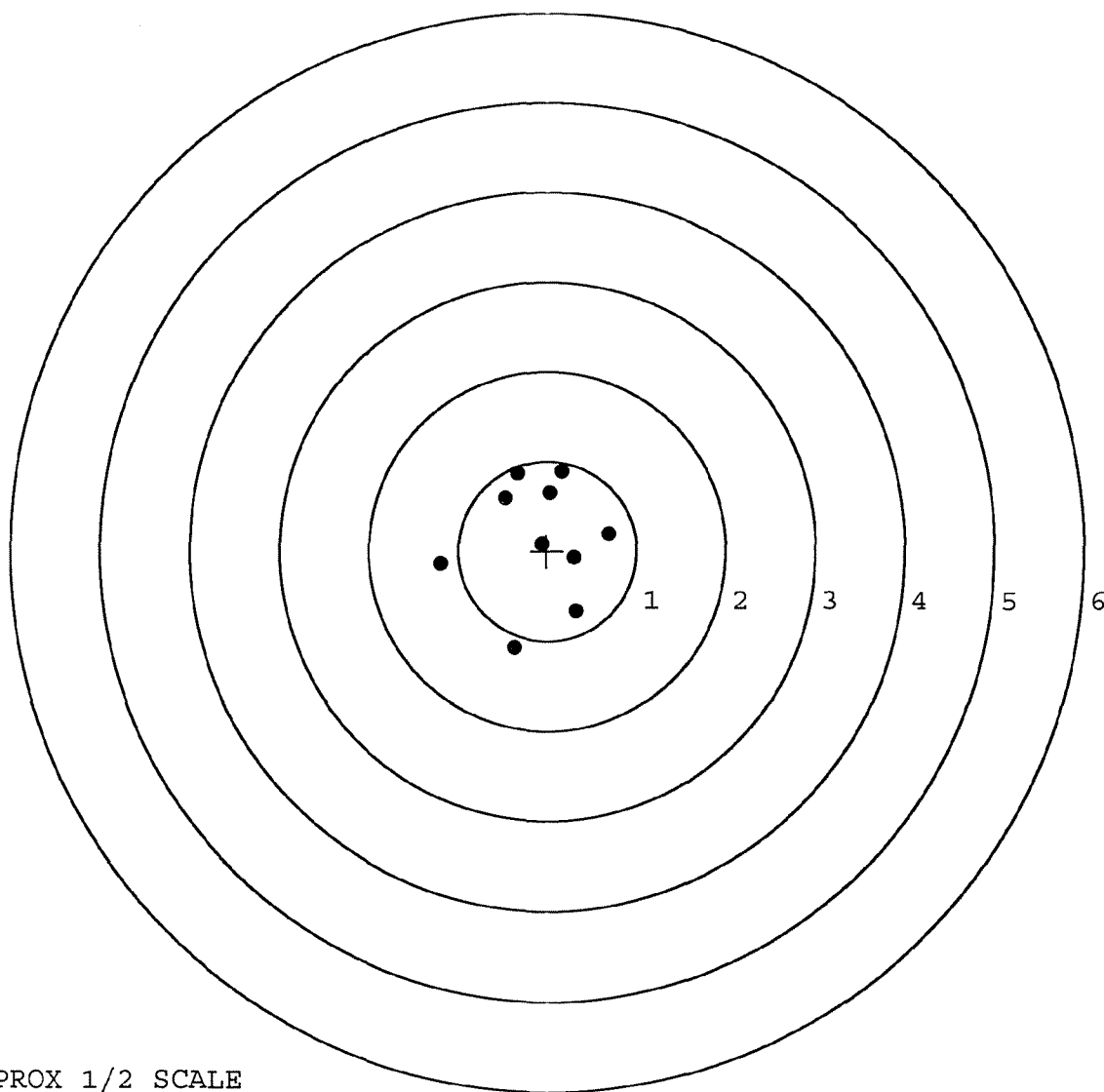
MAX RADIUS: 1.246

MEAN RADIUS: 0.729

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

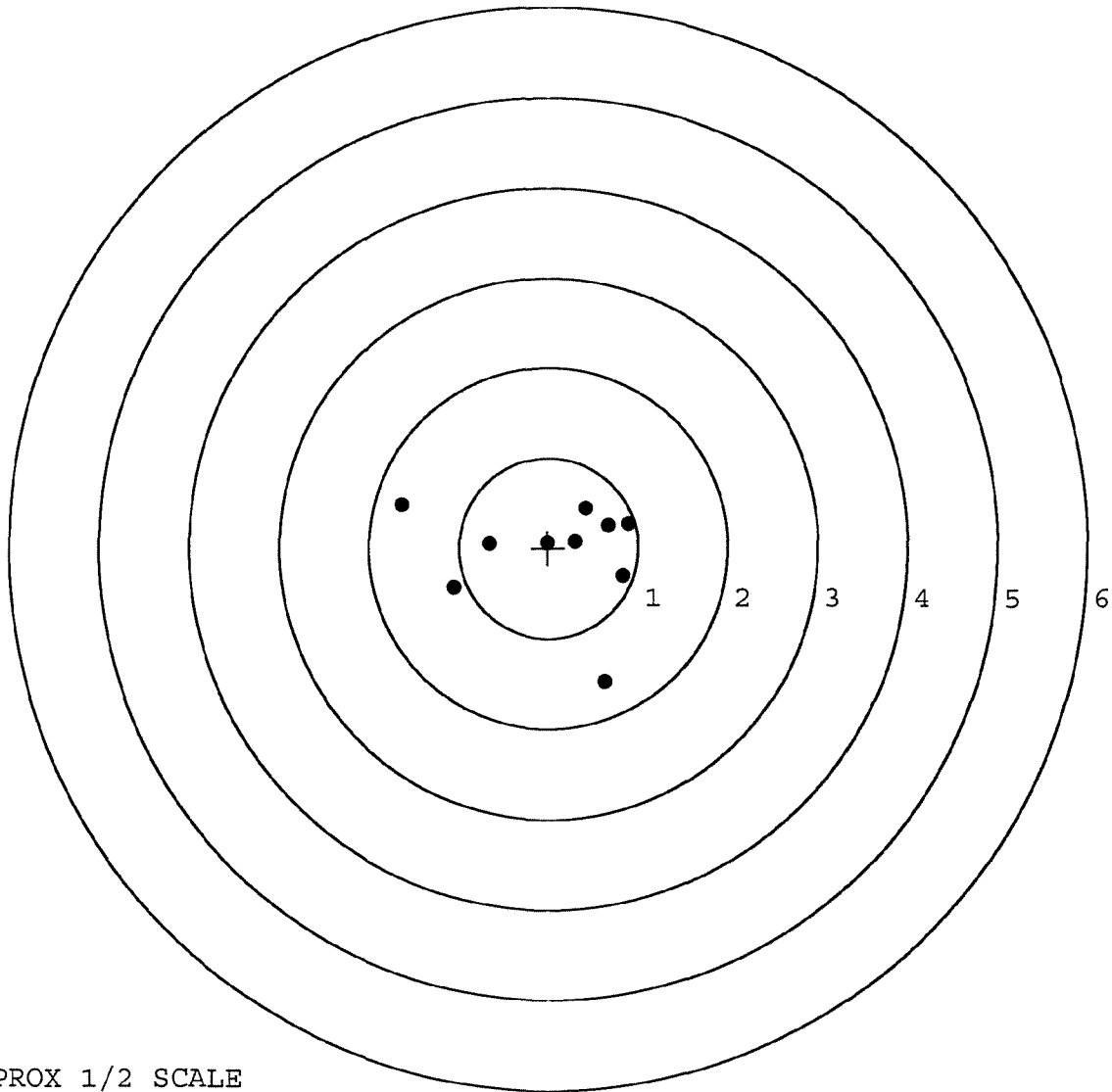


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225377. 0
TARGET NUMBER: 4
FILE DATE: 09/27/2007
FILE TIME: 14:44

POINT#	X	Y
1:	0.628	-1.484
2:	0.835	-0.312
3:	-1.054	-0.442
4:	-0.655	0.046
5:	-1.637	0.478
6:	-0.010	0.055
7:	0.302	0.071
8:	0.419	0.446
9:	0.891	0.268
10:	0.673	0.251

X CENTROID: 0.039
Y CENTROID: -0.062
POA TO CENTROID: 0.074
HORZ SPREAD: 2.528
VERT SPREAD: 1.962
GROUP SPREAD: 2.997
MIN RADIUS: 0.127
MAX RADIUS: 1.761
MEAN RADIUS: 0.867
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

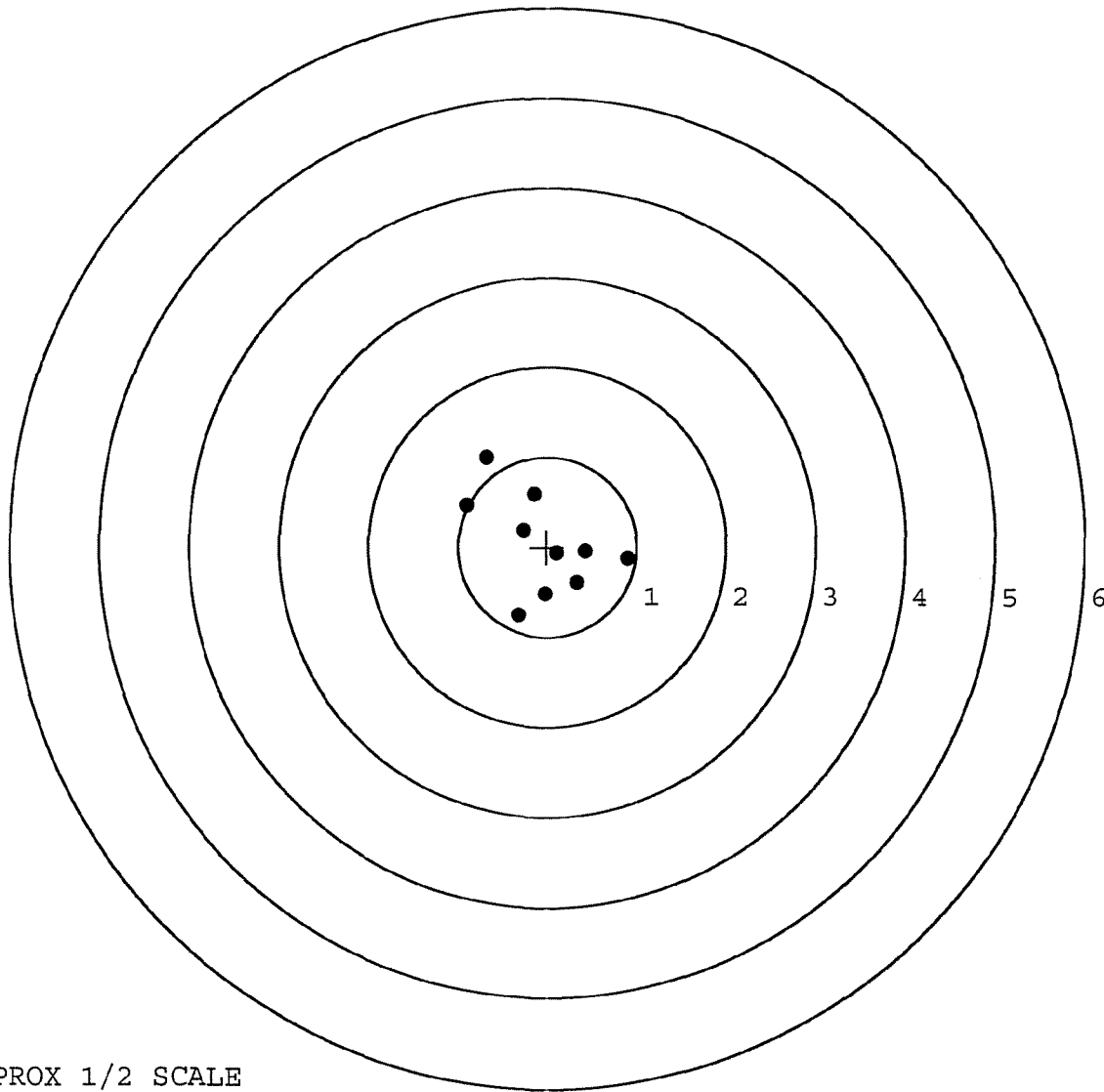


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225377.____0
TARGET NUMBER: 5
FILE DATE: 09/27/2007
FILE TIME: 14:44

POINT#	X	Y
1:	0.906	-0.127
2:	-0.324	-0.766
3:	-0.271	0.184
4:	-0.151	0.588
5:	-0.912	0.461
6:	-0.680	0.990
7:	0.429	-0.047
8:	0.113	-0.073
9:	0.335	-0.395
10:	-0.026	-0.521

X CENTROID: -0.058
Y CENTROID: 0.029
POA TO CENTROID: 0.065
HORZ SPREAD: 1.818
VERT SPREAD: 1.756
GROUP SPREAD: 1.940
MIN RADIUS: 0.199
MAX RADIUS: 1.144
MEAN RADIUS: 0.657
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 131885
SERIAL NUMBER C6225377
LOG-IN DATE 7-30-07

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	9-12-07	RTZ
505	RE-BARREL	9-14-07	RTZ
560	ASSEMBLE	9-14-07	RTZ
600	PROOF	9/14/07	mm
605	CHECK HEADSPACE	9/14/07	mm
610	DIS-ASSEMBLE GUN	9-17-07	TRW
612	MAGNAFLUX	9-18-07	WRS
510	DRILL AND TAP	9-17-07	TRW
615	ROLLMARK CALIBER	9-17-07	CW
618	ROTO-BLAST	9-18-07	LC
620	APPLY COATINGS	9/21/07	FB
625	FINAL ASSEMBLY	9-27-07	RTZ
640	FUNCTION TEST AND	9-27-07	TRW
650	TARGET	9-27-07	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-27-07	RA
	A) HEADSPACE	9-28-07	RA
	B) TRIGGER PULL	289 291 289 292 295 9-27-07	RA
680	F) SAFETY ON FORCE	35 45 50	RA
	G) SAFETY OFF FORCE	30 35 30	RA
	I) FIRING PIN INDENT	.024 .024 .0235 9-27-07	RA
690	PACK	9-28-07	RA