

G 6801341

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

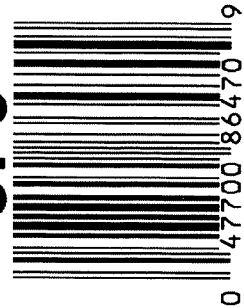
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801341

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801341

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	RP
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION		3/25/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RP
520	GOFF BLAST BBL / REC		3-25	RP
542	APPLY COATINGS (BARREL ACTION)		3-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-6-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

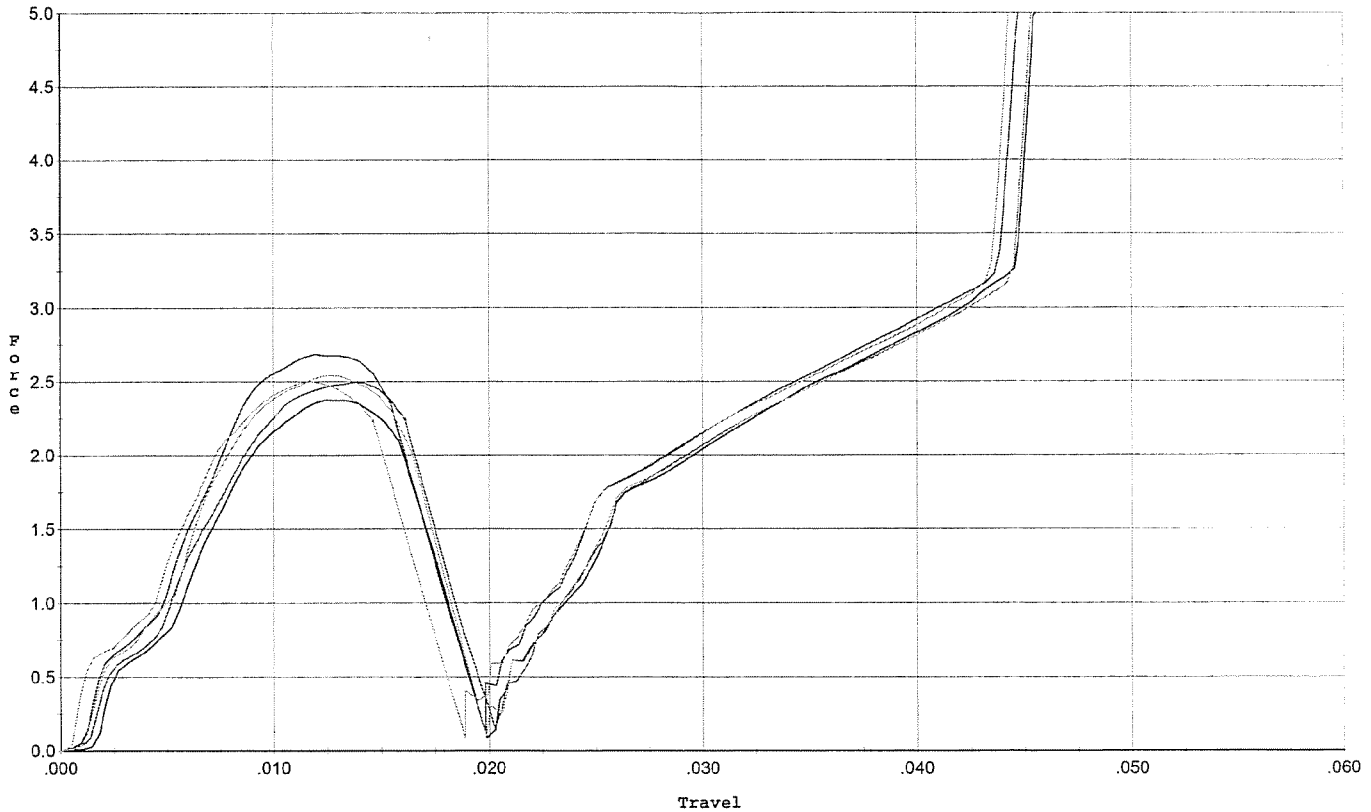
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>75</u> <u>8</u> <u>8</u>	4-16-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-16-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-16-09	WN
	J) ASSEMBLE STOCK		4-6-09	LJ
	K) ASSEMBLE SWIVEL STUDS		4-16-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	4-7-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE		4-16-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.72</u> <u>2.84</u> <u>2.85</u> <u>2.85</u>	4-14-09	WN
	C) FUNCTION		4-16-09	WN
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



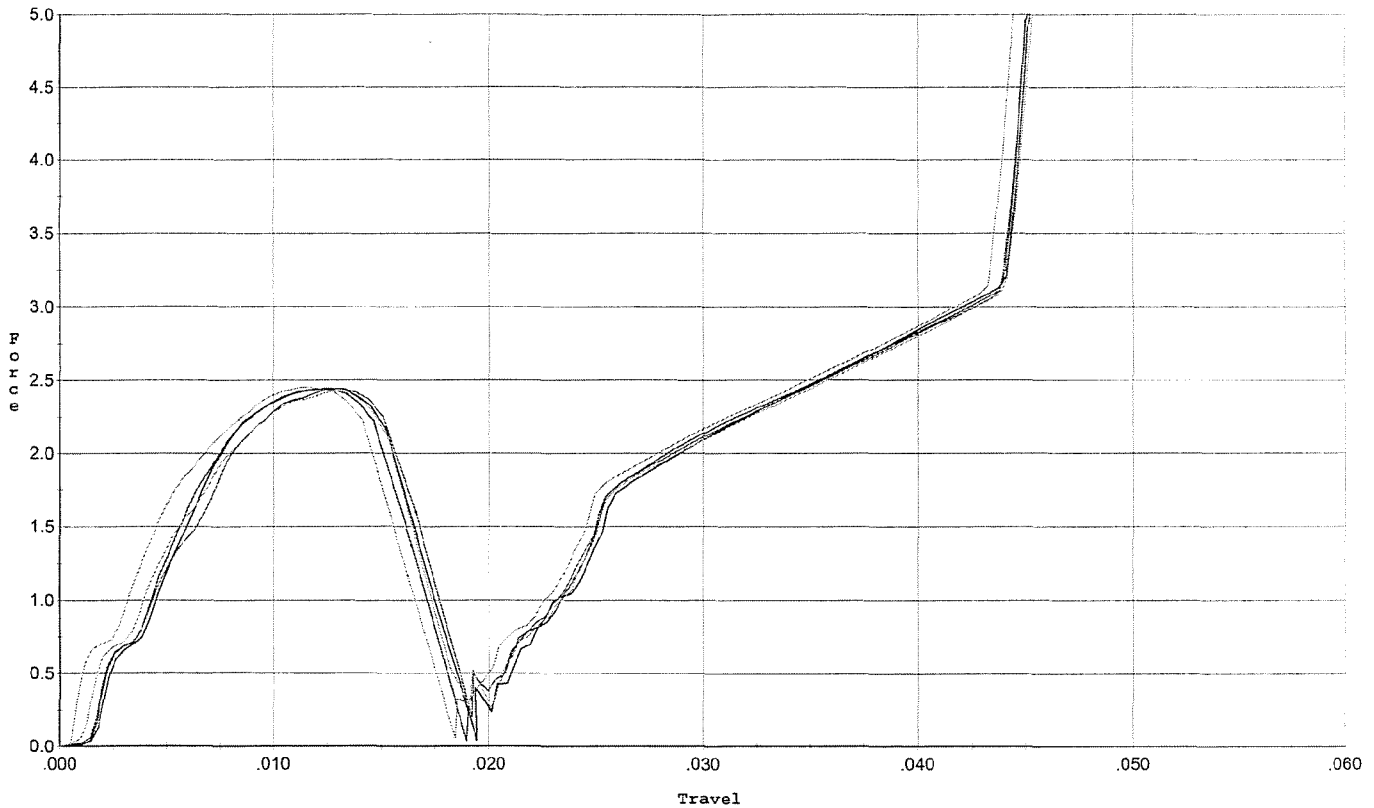
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.015	0.00	0.032	0.025		Set Trigger
2	2.374	0.018	0.00	0.033	0.025		Set Trigger
3	2.495	0.016	0.00	0.032	0.025		Set Trigger
4	2.544	0.016	0.00	0.032	0.026		Set Trigger
5	2.502	0.015	0.00	0.032	0.023		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



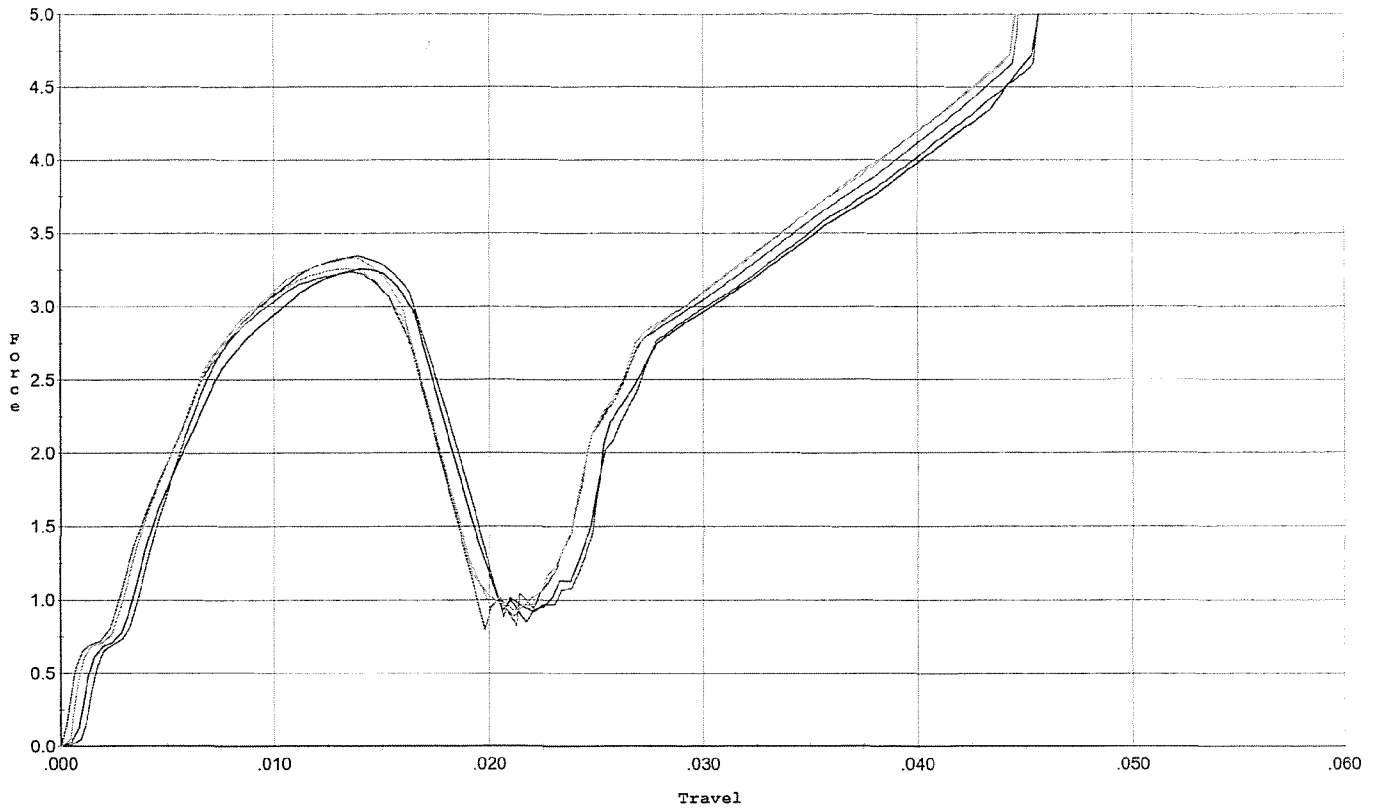
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.016	0.00	0.033	0.025		Set Trigger
2	2.442	0.015	0.00	0.033	0.023		Set Trigger
3	2.443	0.017	0.00	0.033	0.025		Set Trigger
4	2.426	0.015	0.00	0.033	0.024		Set Trigger
5	2.450	0.016	0.00	0.032	0.026		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



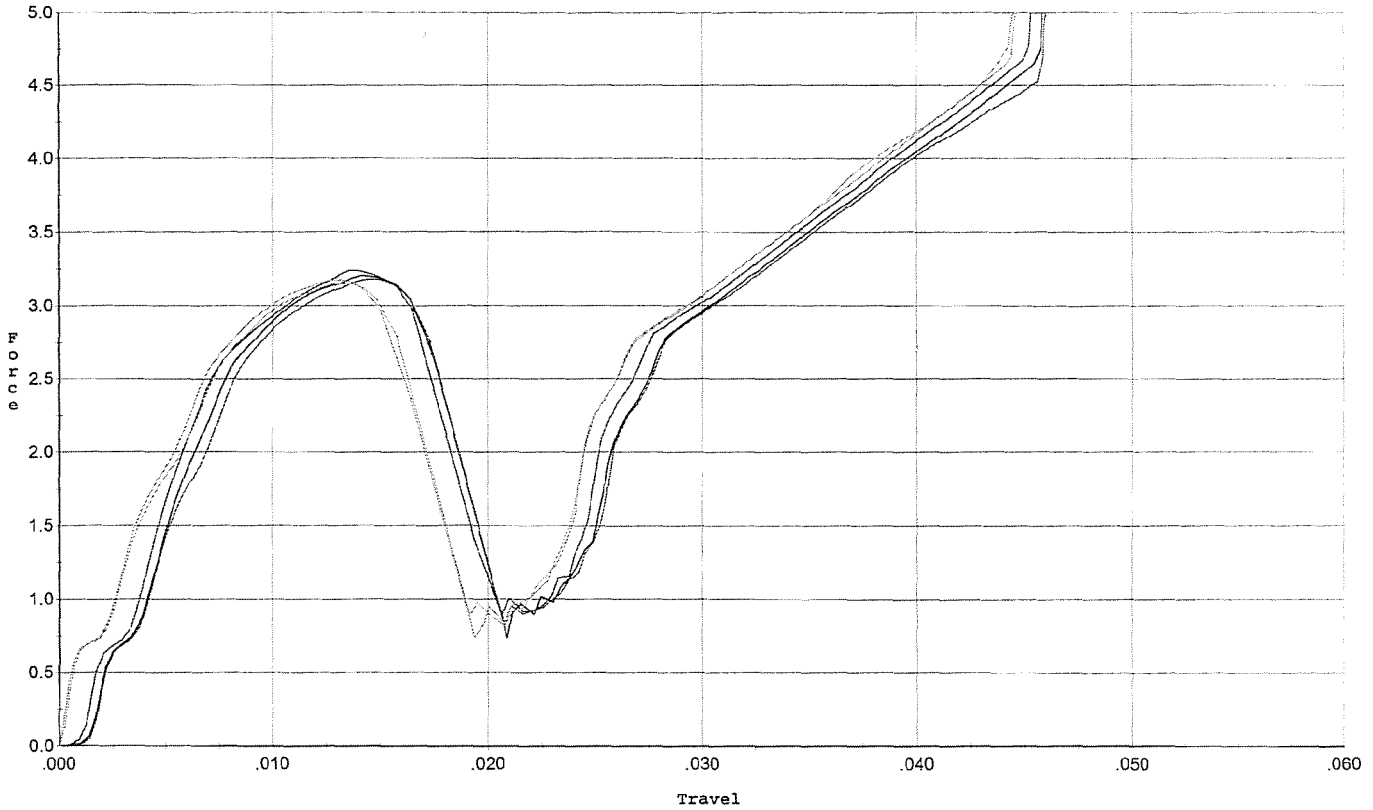
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.345	0.018	0.00	0.030	0.039		Set Trigger
2	3.256	0.016	0.00	0.030	0.035		Set Trigger
3	3.237	0.016	0.00	0.029	0.035		Set Trigger
4	3.258	0.016	0.00	0.029	0.035		Set Trigger
5	3.331	0.016	0.00	0.029	0.035		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



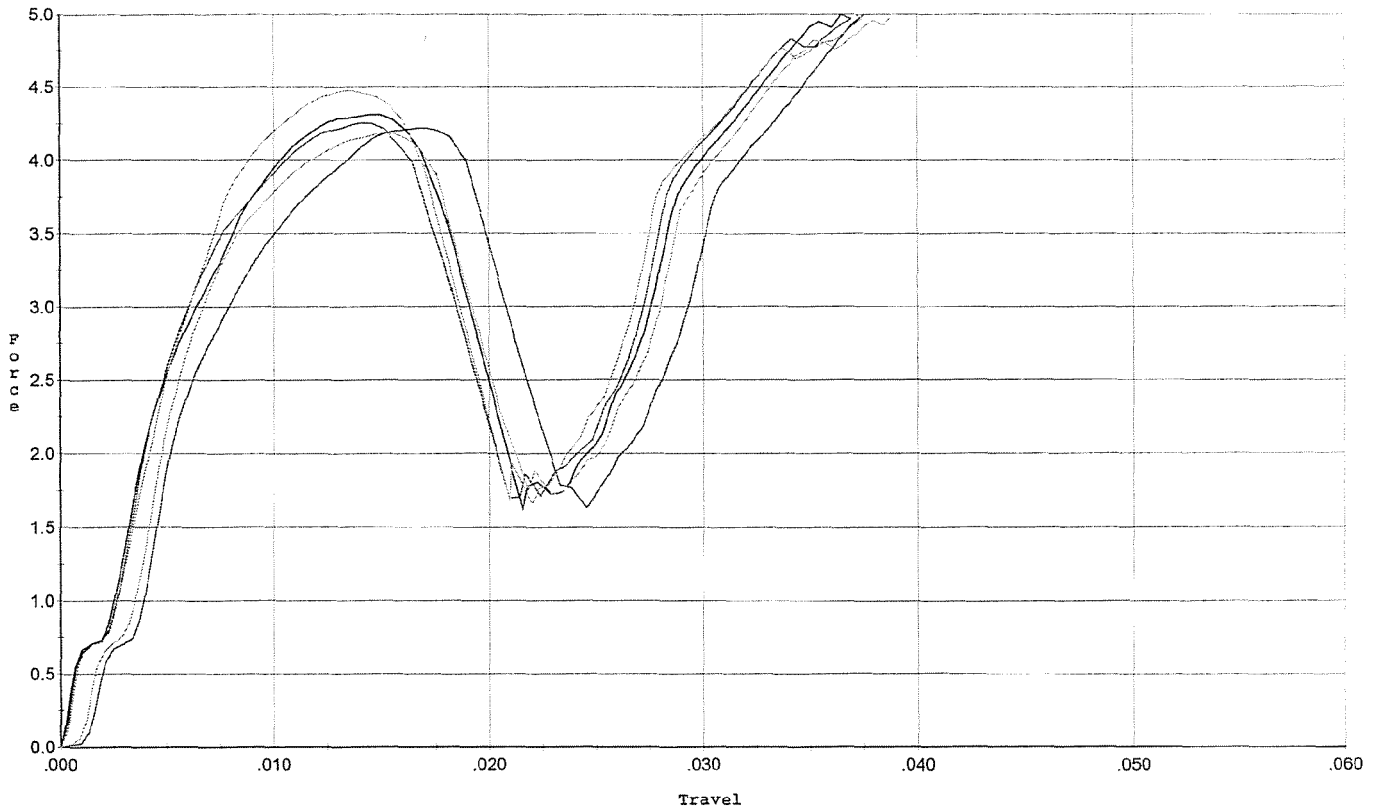
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.239	0.016	0.00	0.029	0.034		Set Trigger
2	3.204	0.017	0.00	0.030	0.035		Set Trigger
3	3.180	0.017	0.00	0.030	0.034		Set Trigger
4	3.155	0.016	0.00	0.029	0.033		Set Trigger
5	3.177	0.016	0.00	0.030	0.035		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



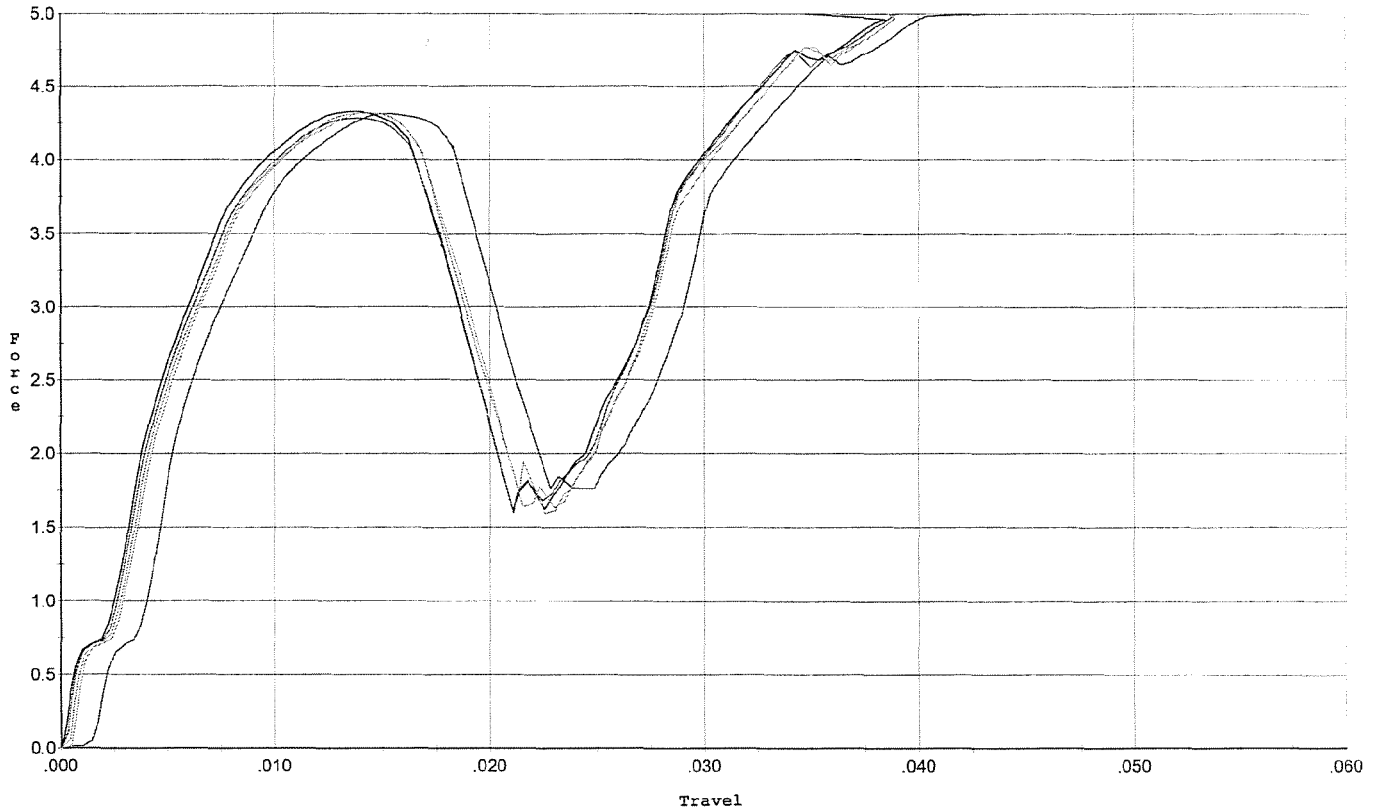
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.019	0.00	0.028	0.050		Set Trigger
2	4.308	0.018	0.00	0.027	0.051		Set Trigger
3	4.255	0.018	0.00	0.027	0.051		Set Trigger
4	4.182	0.018	0.00	0.028	0.047		Set Trigger
5	4.472	0.017	0.00	0.027	0.049		Set Trigger

A-4-28

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



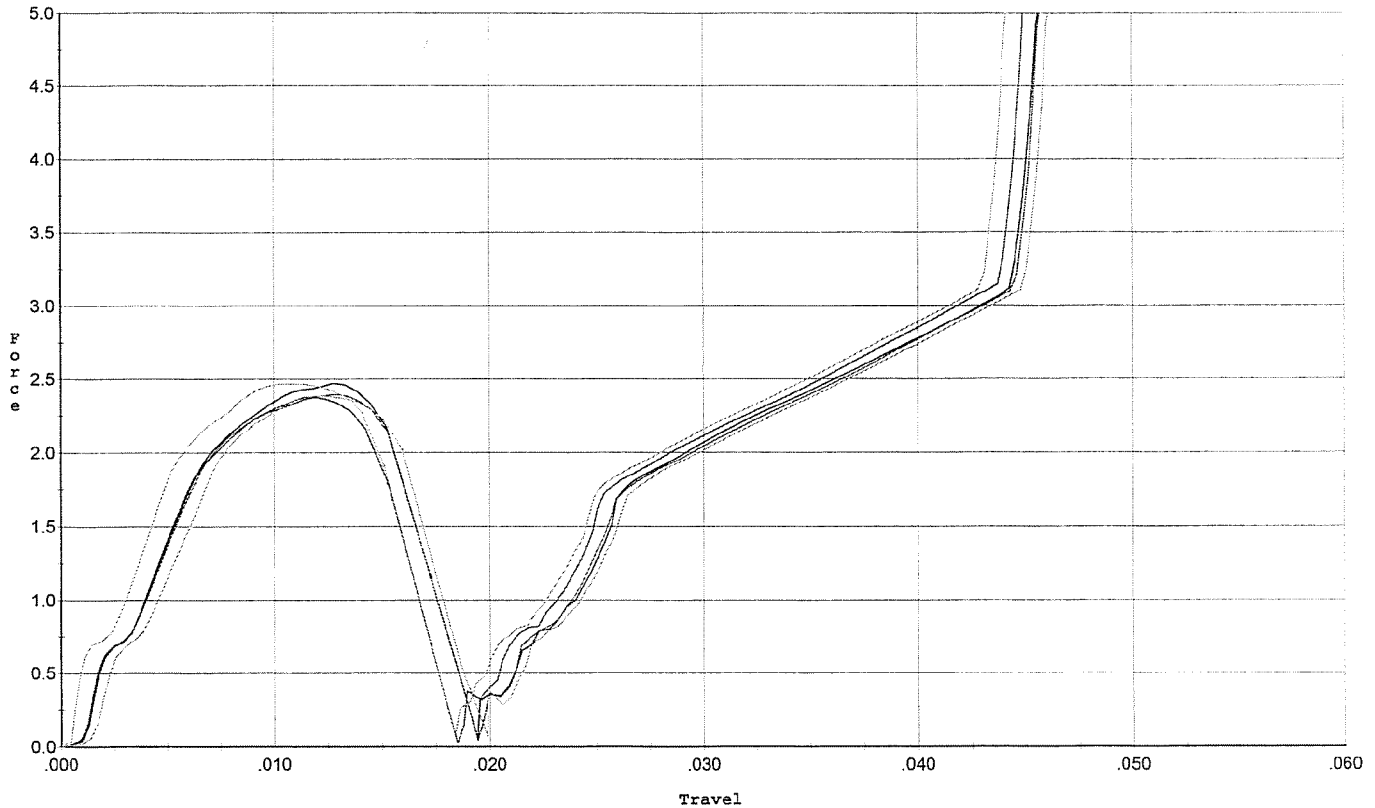
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.311	0.018	0.00	0.028	0.049		Set Trigger
2	4.328	0.018	0.00	0.027	0.051		Set Trigger
3	4.282	0.018	0.00	0.027	0.050		Set Trigger
4	4.318	0.019	0.00	0.027	0.052		Set Trigger
5	4.316	0.017	0.00	0.027	0.047		Set Trigger

A 4.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



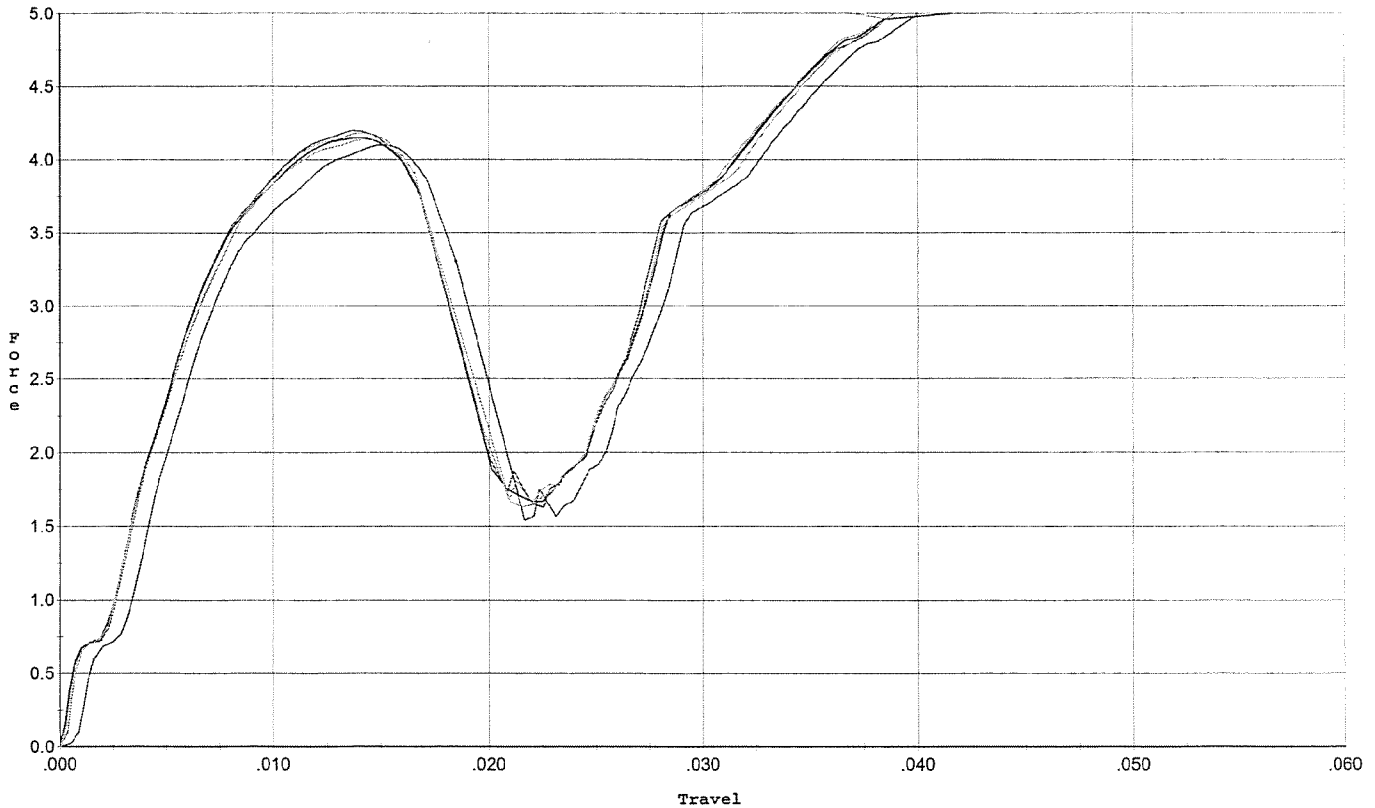
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.375	0.015	0.00	0.033	0.024		Set Trigger
2	2.469	0.017	0.00	0.033	0.027		Set Trigger
3	2.397	0.017	0.00	0.033	0.027		Set Trigger
4	2.466	0.015	0.00	0.032	0.026		Set Trigger
5	2.384	0.016	0.00	0.034	0.024		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.018	0.00	0.028	0.048		Set Trigger
2	4.147	0.017	0.00	0.027	0.046		Set Trigger
3	4.197	0.017	0.00	0.027	0.046		Set Trigger
4	4.137	0.017	0.00	0.027	0.045		Set Trigger
5	4.180	0.017	0.00	0.027	0.045		Set Trigger

A-4.15