

66801342

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

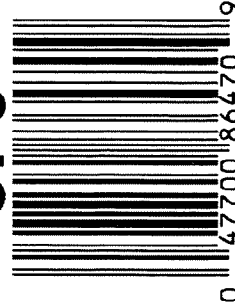
24"

CAPACITY

6

G6801342

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66801342

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	RP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	RP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	3-23-09	TC
475	DRILL AND TAP SIGHT HOLES		3-23-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR	3-25-09	TC
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-29	TC
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	TC
	D) OIL FIRING PIN ASSEMBLY		4-2-09	TC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

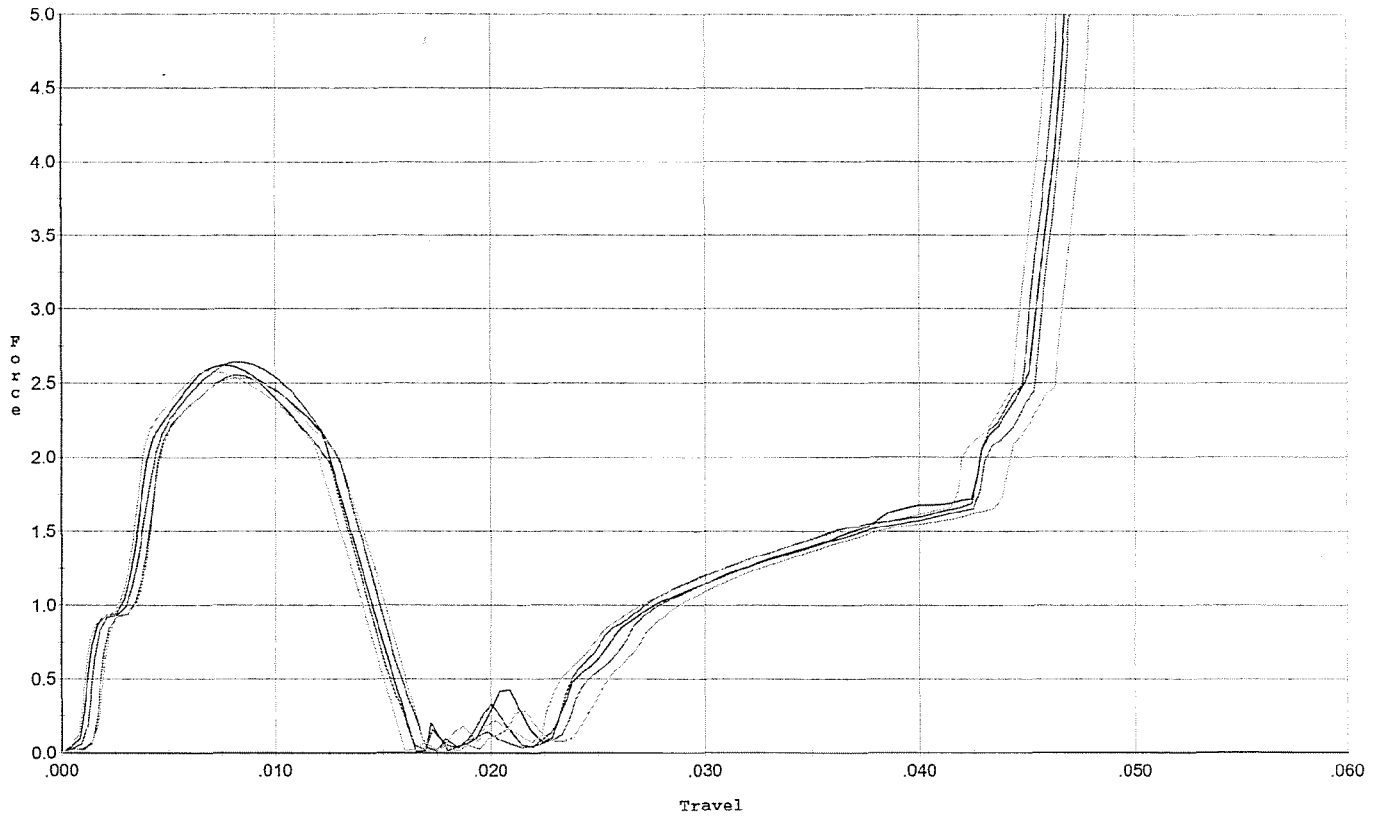
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	4-16-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-16-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	4-16-09	WV
	J) ASSEMBLE STOCK		4-2-09	2.21
	K) ASSEMBLE SWIVEL STUDS		4-16-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	4-7-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE		4-16-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.51</u> <u>2.51</u> <u>2.41</u> <u>2.54</u>	4-14-09	WV
	C) FUNCTION		4-16-09	WV
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



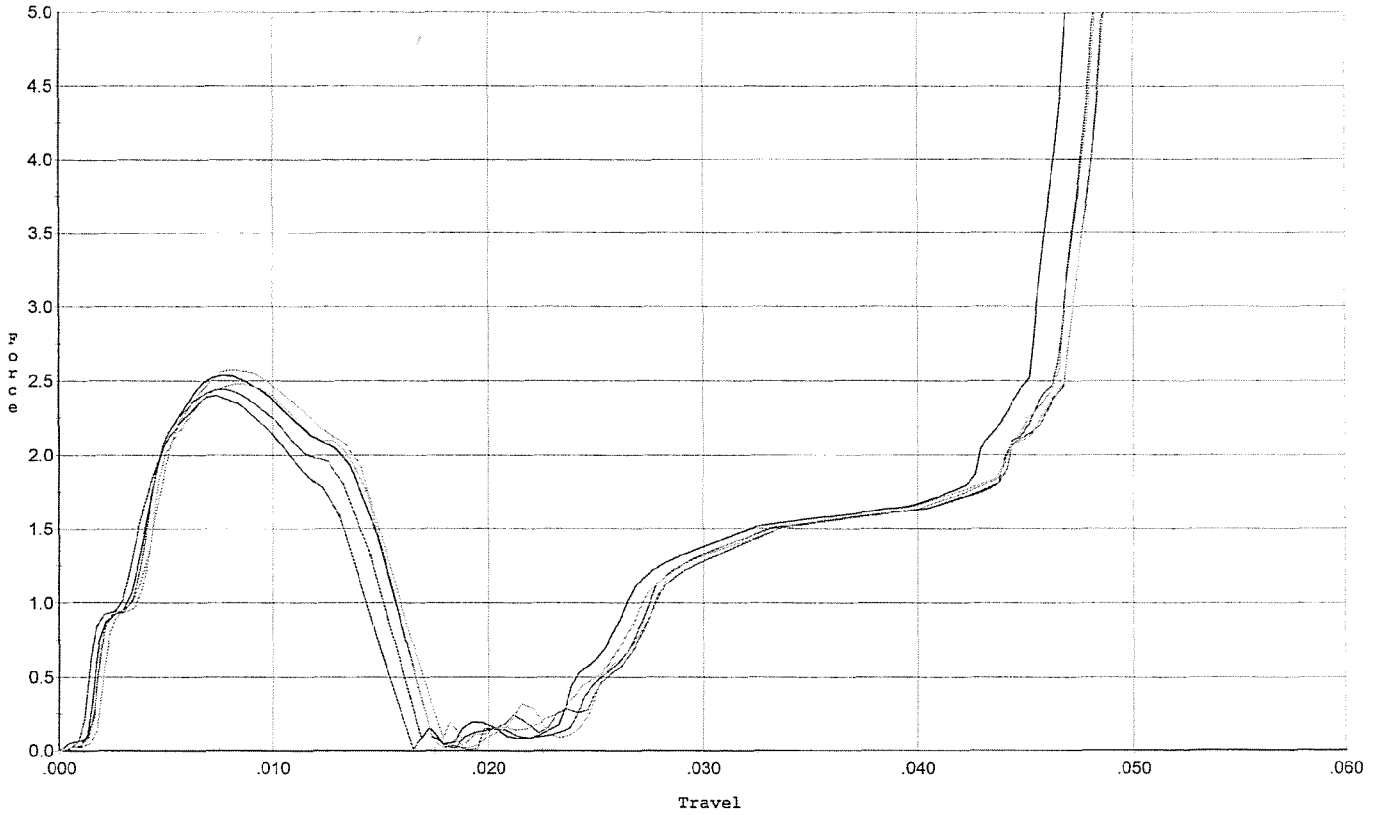
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.013	0.00	0.038	0.023		Set Trigger
2	2.622	0.012	0.00	0.039	0.021		Set Trigger
3	2.552	0.013	0.00	0.039	0.020		Set Trigger
4	2.581	0.014	0.00	0.038	0.024		Set Trigger
5	2.531	0.015	0.00	0.039	0.024		Set Trigger

A 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



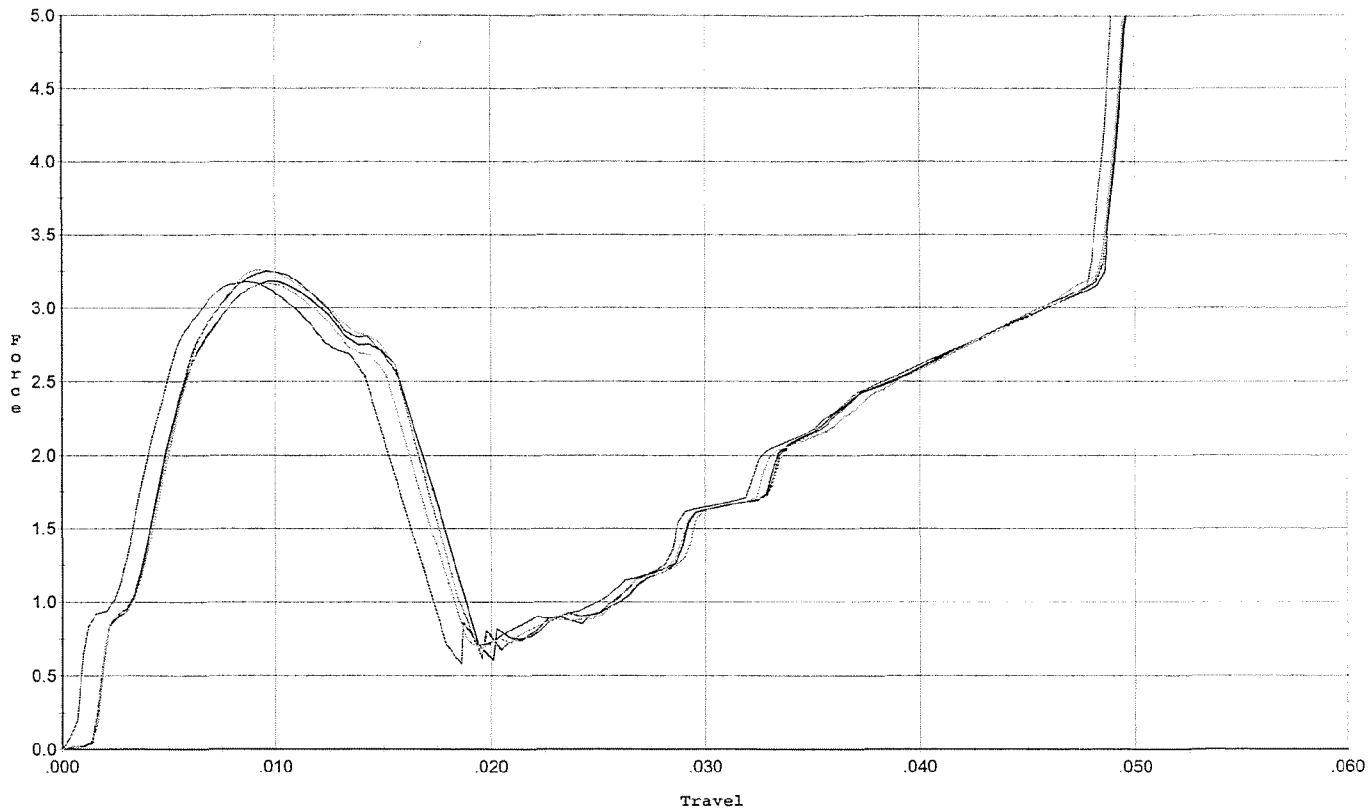
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.400	0.013	0.00	0.040	0.021		Set Trigger
2	2.542	0.015	0.00	0.037	0.024		Set Trigger
3	2.441	0.014	0.00	0.040	0.023		Set Trigger
4	2.477	0.014	0.00	0.039	0.023		Set Trigger
5	2.576	0.014	0.00	0.039	0.023		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



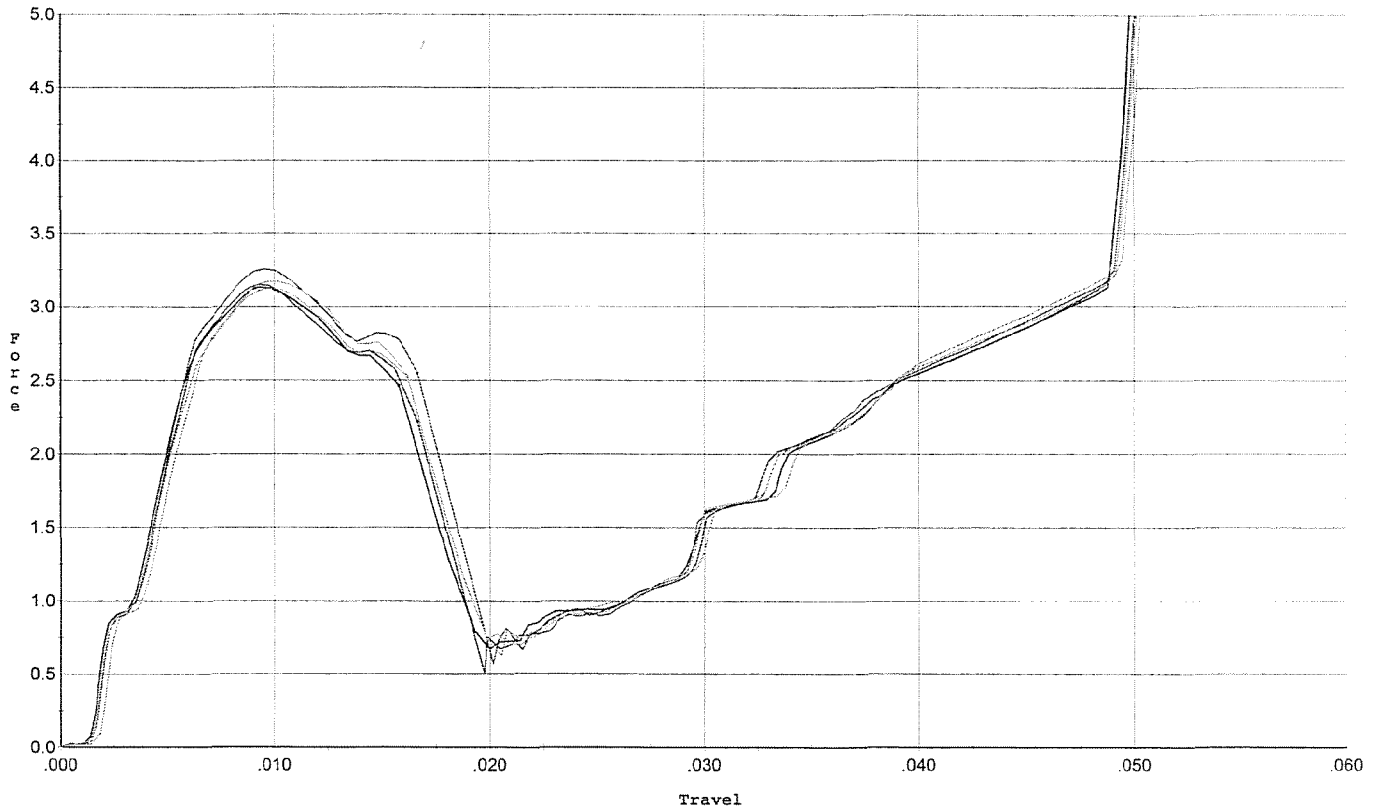
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.248	0.016	0.00	0.036	0.033		Set Trigger
2	3.180	0.017	0.00	0.036	0.036		Set Trigger
3	3.178	0.014	0.00	0.037	0.030		Set Trigger
4	3.258	0.016	0.00	0.037	0.032		Set Trigger
5	3.163	0.015	0.00	0.037	0.031		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



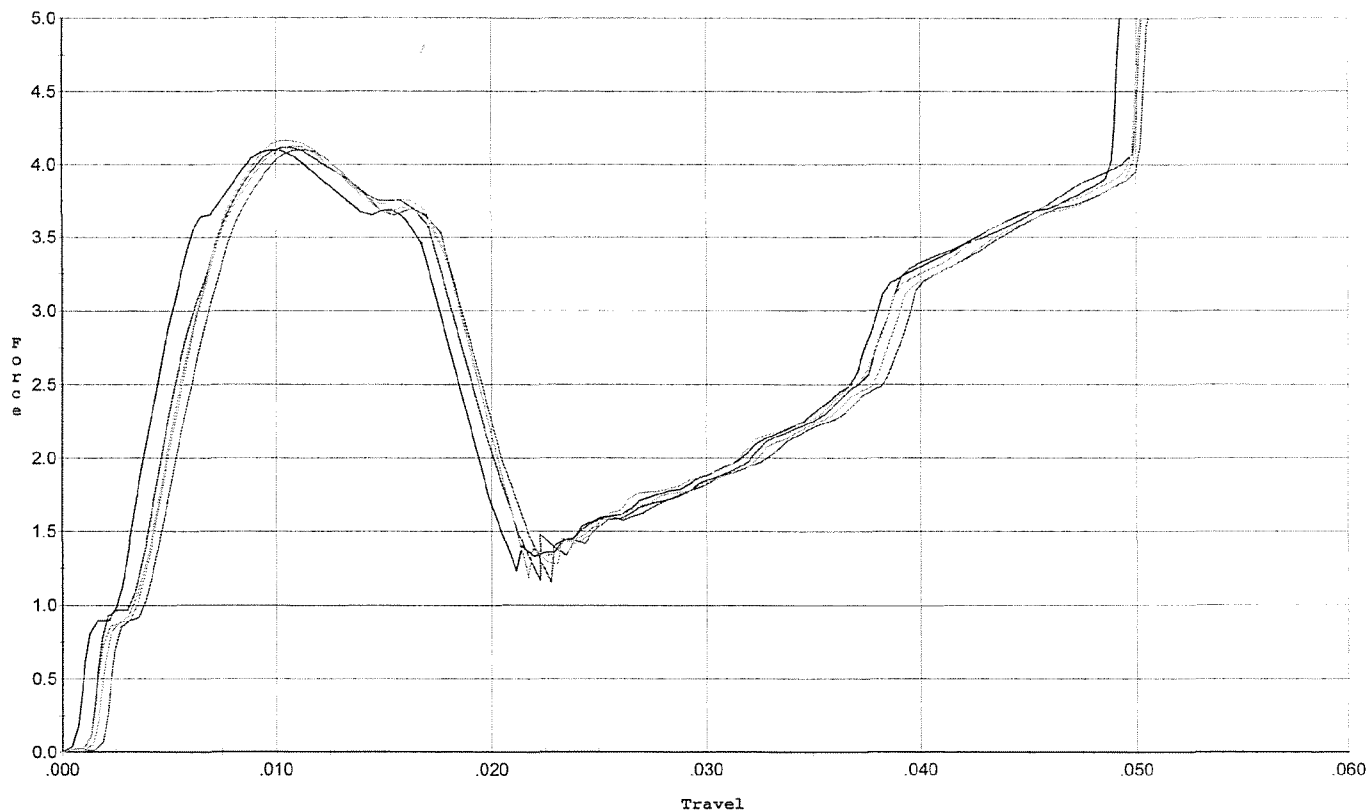
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.017	0.00	0.036	0.033		Set Trigger
2	3.131	0.016	0.00	0.037	0.032		Set Trigger
3	3.255	0.017	0.00	0.036	0.035		Set Trigger
4	3.123	0.016	0.00	0.037	0.033		Set Trigger
5	3.172	0.016	0.002	0.037	0.032		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



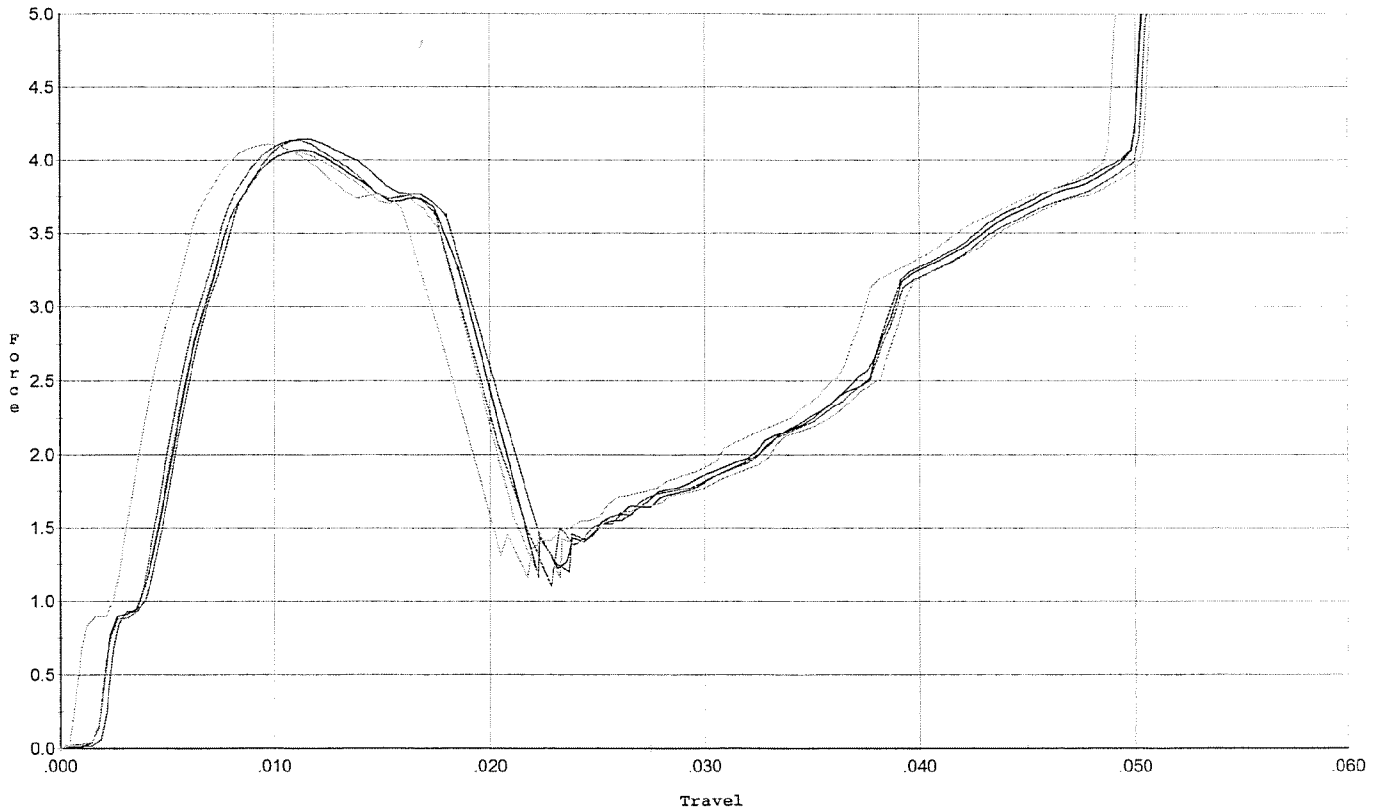
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.017	0.00	0.034	0.045		Set Trigger
2	4.099	0.017	0.00	0.034	0.046		Set Trigger
3	4.101	0.018	0.002	0.034	0.045		Set Trigger
4	4.127	0.018	0.00	0.034	0.047		Set Trigger
5	4.167	0.018	0.00	0.034	0.047		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



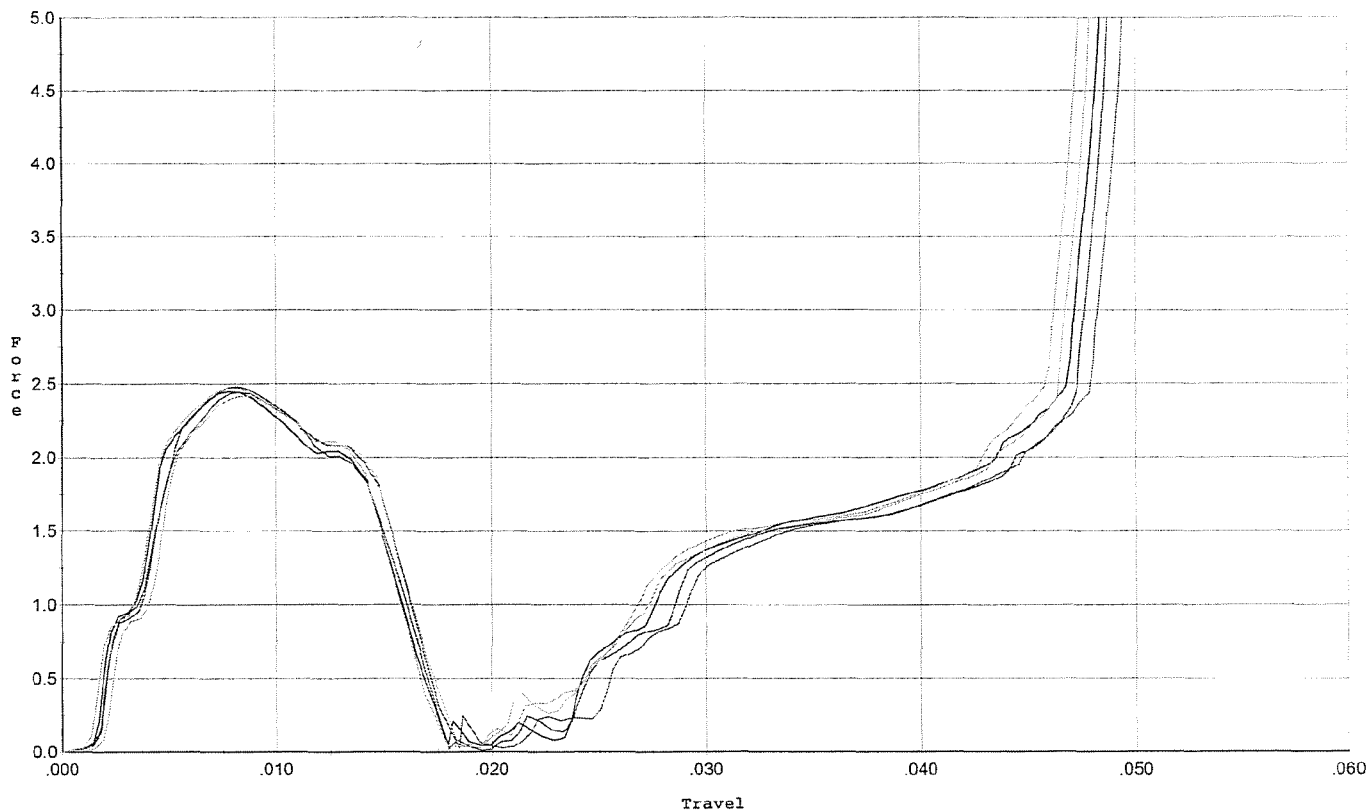
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.018	0.002	0.033	0.047		Set Trigger
2	4.072	0.019	0.00	0.033	0.048		Set Trigger
3	4.134	0.017	0.00	0.034	0.046		Set Trigger
4	4.107	0.018	0.00	0.034	0.049		Set Trigger
5	4.055	0.018	0.00	0.034	0.045		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



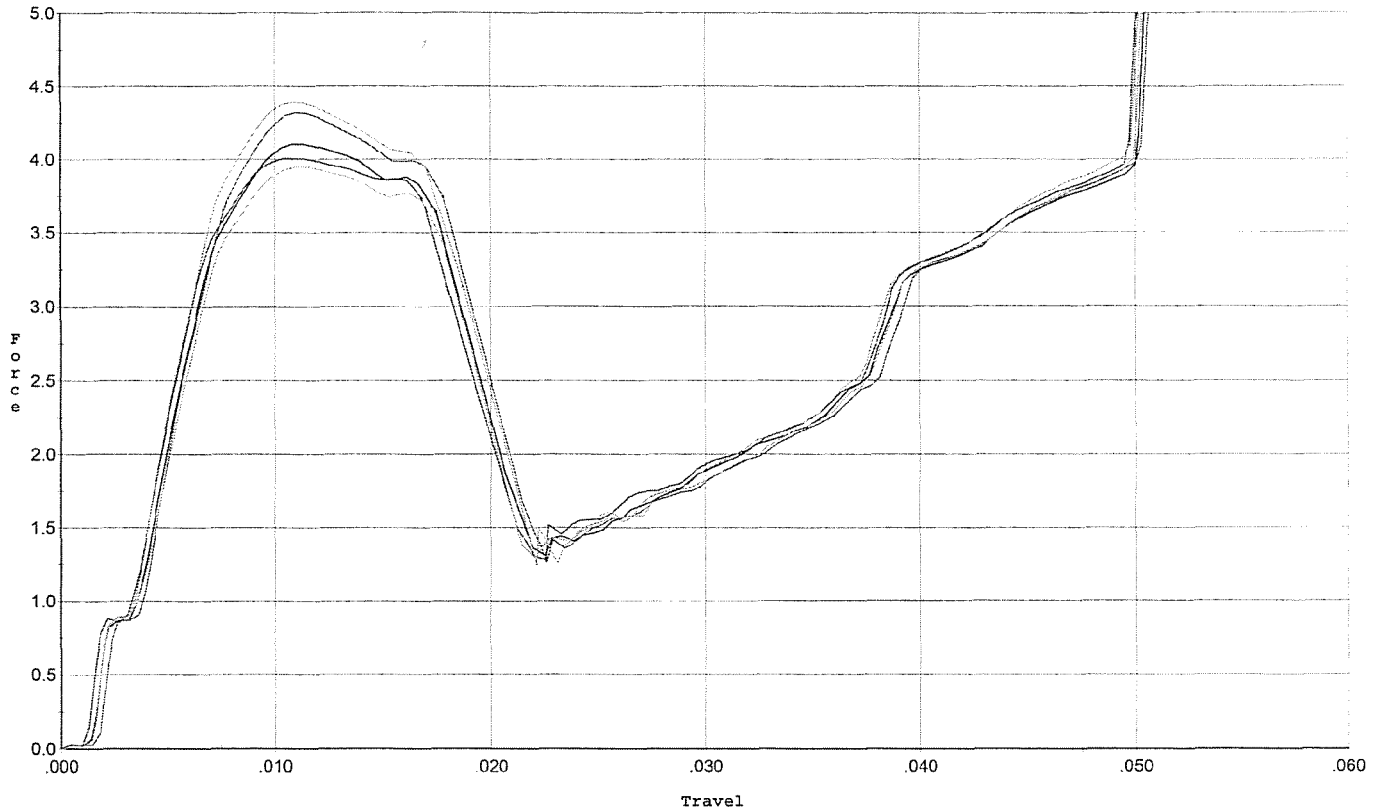
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.016	0.00	0.039	0.025		Set Trigger
2	2.449	0.014	0.00	0.038	0.023		Set Trigger
3	2.442	0.015	0.00	0.039	0.024		Set Trigger
4	2.416	0.015	0.00	0.038	0.023		Set Trigger
5	2.470	0.014	0.00	0.038	0.023		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.017	0.00	0.034	0.045		Set Trigger
2	4.103	0.017	0.00	0.034	0.046		Set Trigger
3	4.315	0.018	0.00	0.034	0.049		Set Trigger
4	3.950	0.018	0.00	0.034	0.046		Set Trigger
5	4.393	0.019	0.00	0.033	0.053		Set Trigger

A 4.15"