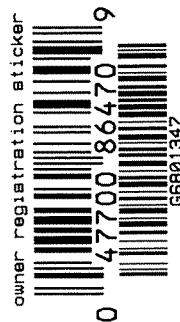


G6801347

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



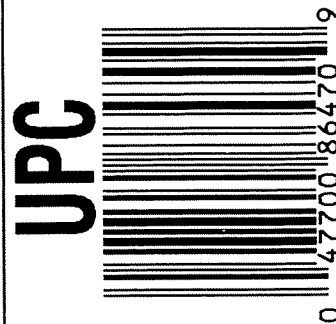
BM FORM

ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6801347



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6801347

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RT
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TL
460	CHECK HEADSPACE		3-24-09	TL
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE			
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION	(N)	3-27-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-27-09	RT
520	GOFF BLAST BBL / REC		3-27	Bt
542	APPLY COATINGS (BARREL ACTION)		3-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

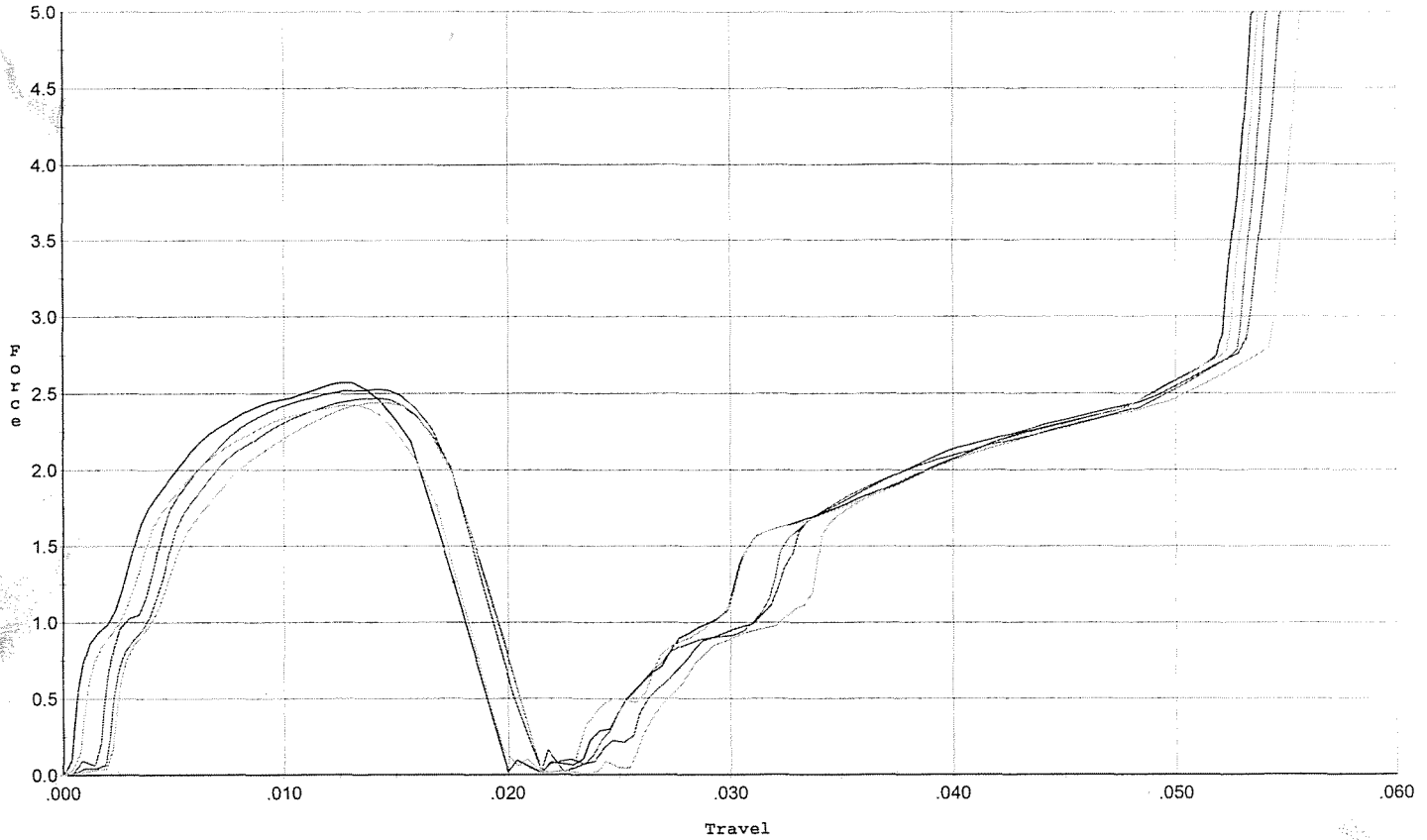
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.2</u>	<u>2.2</u>	<u>2.2</u>	4/28/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u>	<u>2.8</u>	<u>2.8</u>	4/28/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	4/28/09	RP		
	J) ASSEMBLE STOCK					4-22-09	RP		
	K) ASSEMBLE SWIVEL STUDS					4/28/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		4-24-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					4-24-09	SP		
670	FINAL INSPECTION A) HEADSPACE					4/28/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u>	<u>2.76</u>	<u>2.60</u>	<u>2.43</u>	<u>2.65</u>	4-28-09	NN
	C) FUNCTION					4/28/09	RP		
690	PACK					8/11/09	Em		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



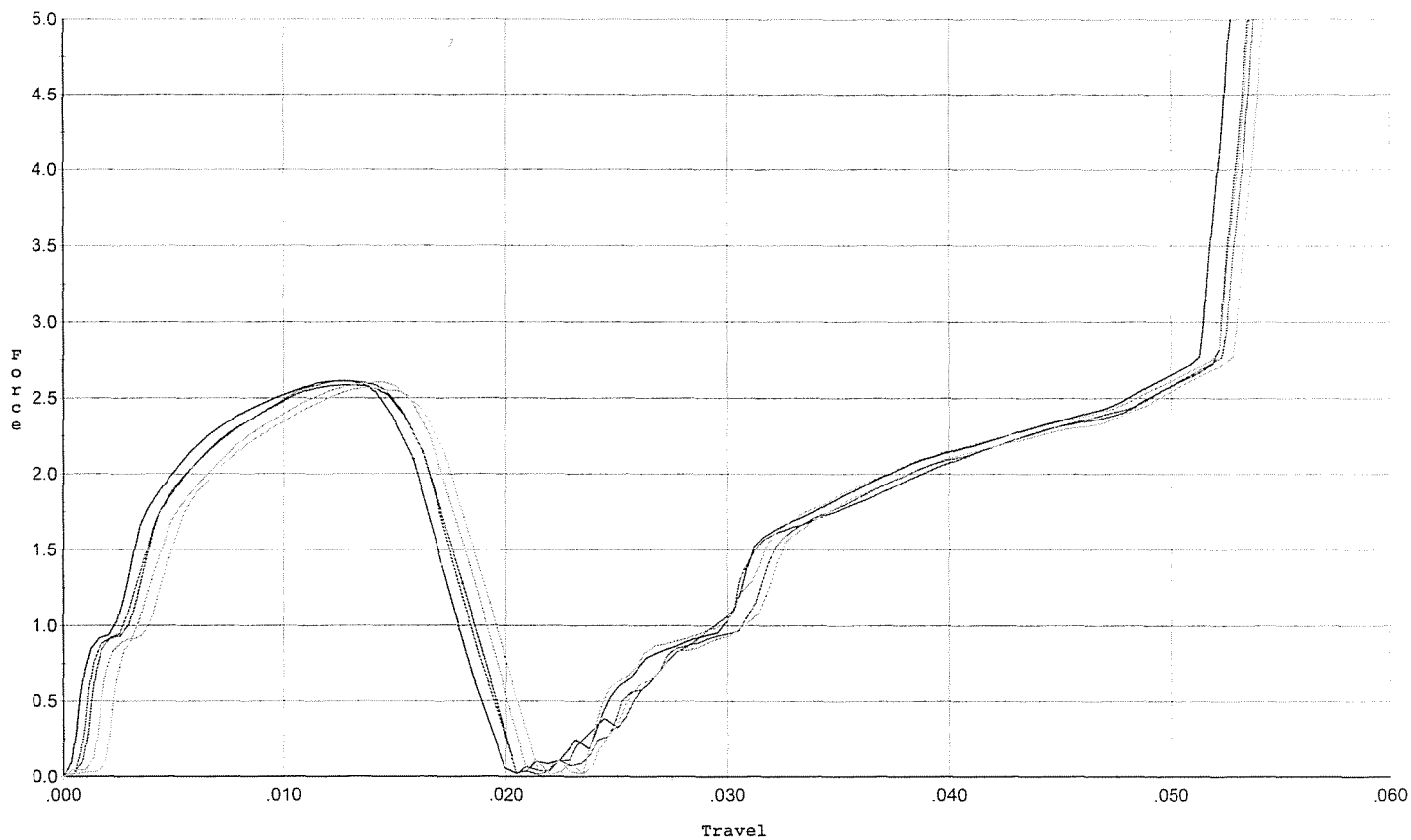
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.017	0.00	0.041	0.031		Set Trigger
2	2.571	0.018	0.00	0.040	0.033		Set Trigger
3	2.468	0.019	0.00	0.040	0.032		Set Trigger
4	2.423	0.017	0.00	0.041	0.029		Set Trigger
5	2.443	0.019	0.00	0.041	0.031		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



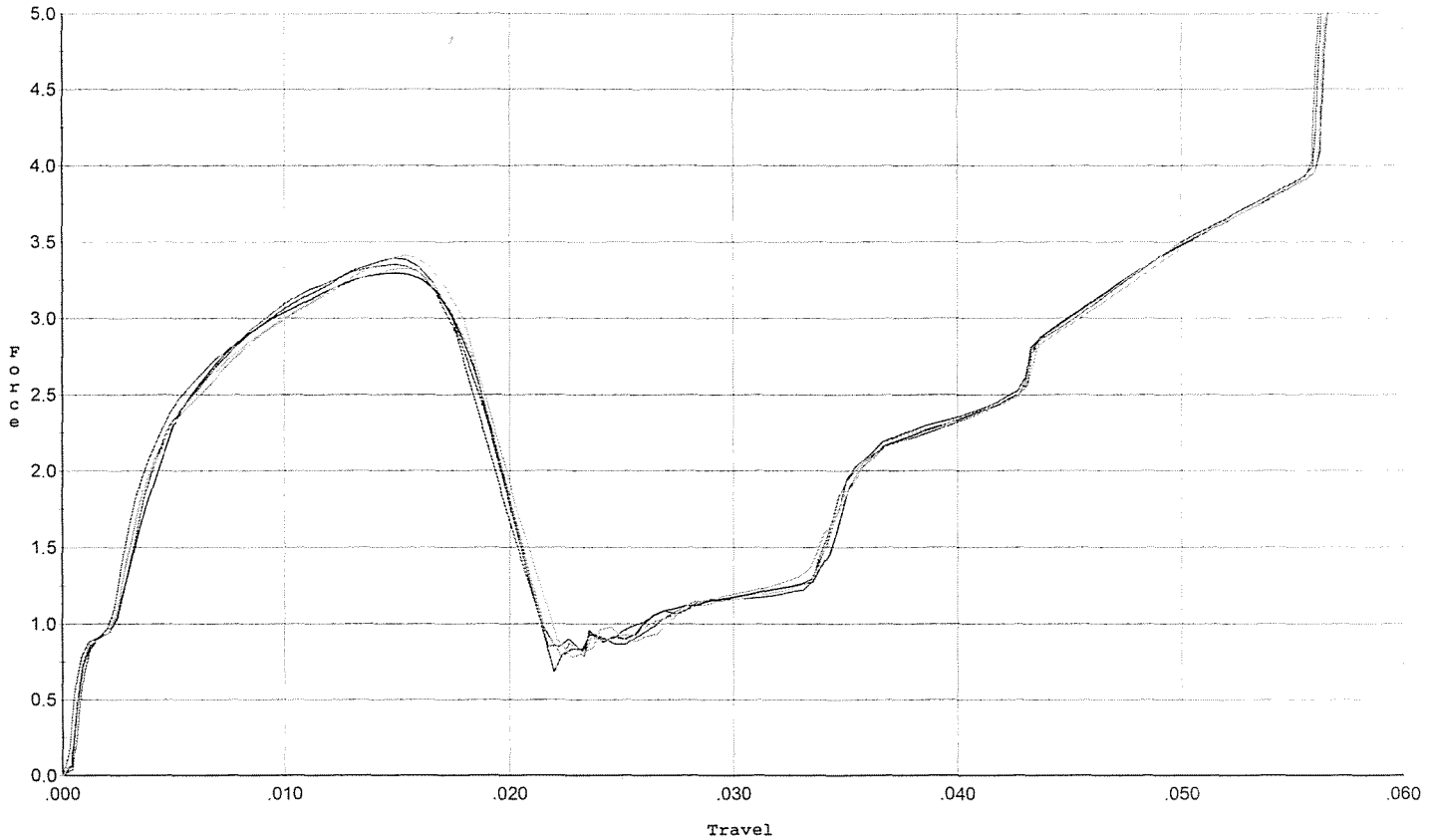
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.018	0.00	0.040	0.033		Set Trigger
2	2.613	0.016	0.00	0.040	0.030		Set Trigger
3	2.615	0.016	0.00	0.041	0.030		Set Trigger
4	2.565	0.019	0.00	0.040	0.033		Set Trigger
5	2.602	0.018	0.00	0.040	0.032		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



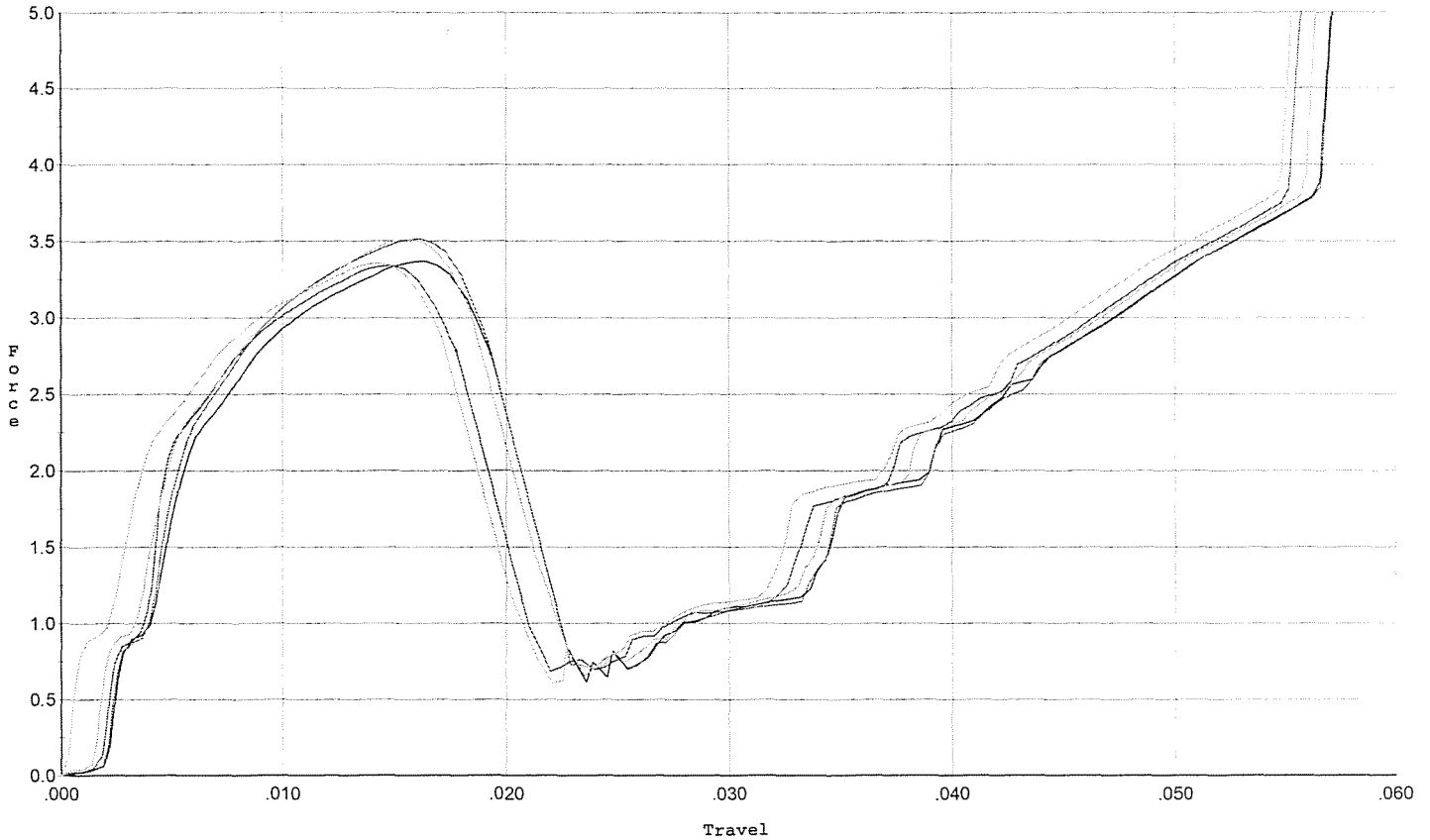
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.393	0.019	0.00	0.040	0.044		Set Trigger
2	3.296	0.018	0.00	0.040	0.043		Set Trigger
3	3.353	0.018	0.00	0.040	0.042		Set Trigger
4	3.412	0.018	0.00	0.040	0.042		Set Trigger
5	3.327	0.018	0.00	0.040	0.043		Set Trigger

1A-3-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



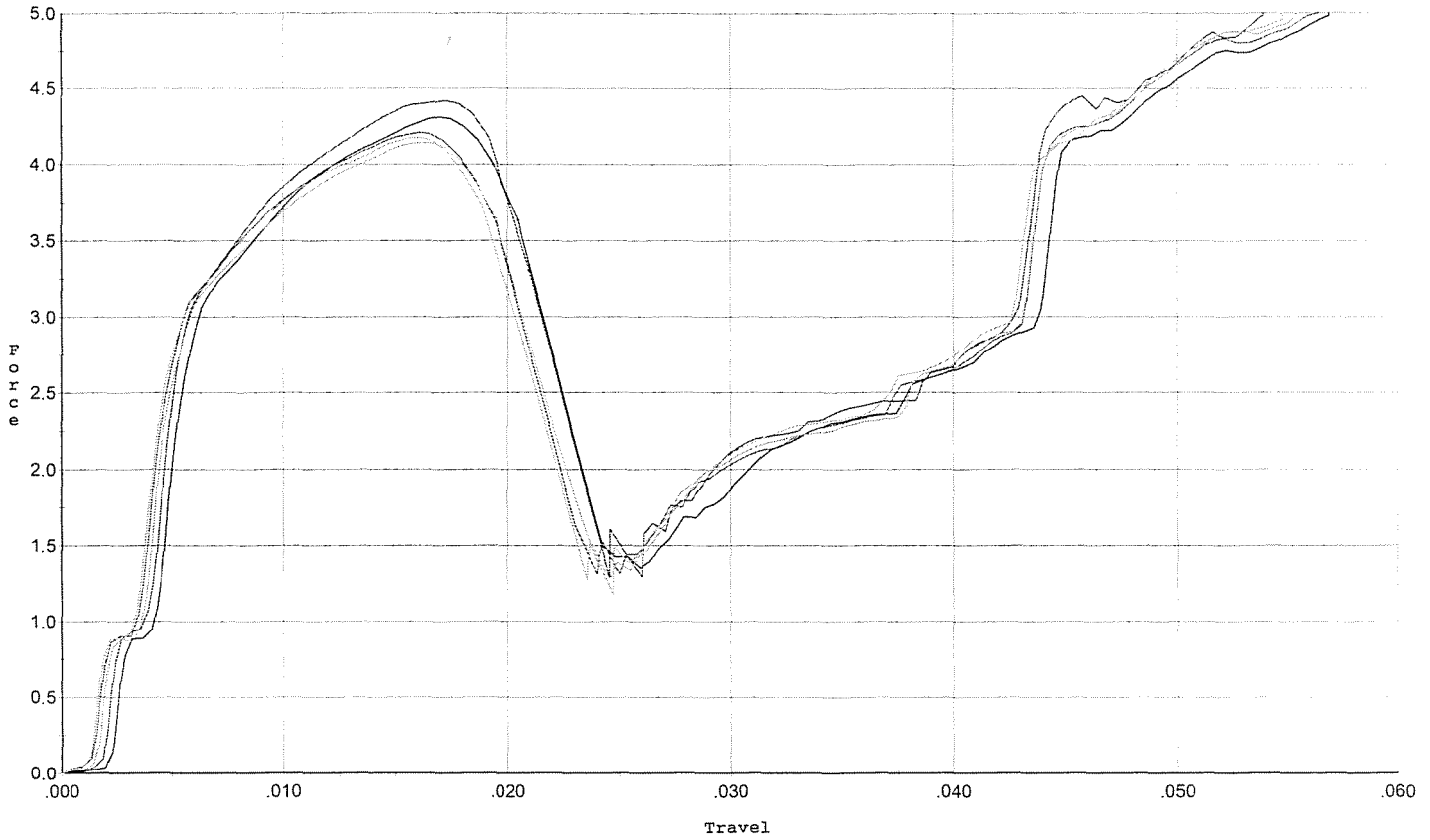
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.340	0.018	0.00	0.040	0.039		Set Trigger
2	3.369	0.019	0.00	0.040	0.042		Set Trigger
3	3.515	0.019	0.00	0.040	0.043		Set Trigger
4	3.357	0.017	0.00	0.040	0.040		Set Trigger
5	3.511	0.018	0.00	0.040	0.042		Set Trigger

A-3-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



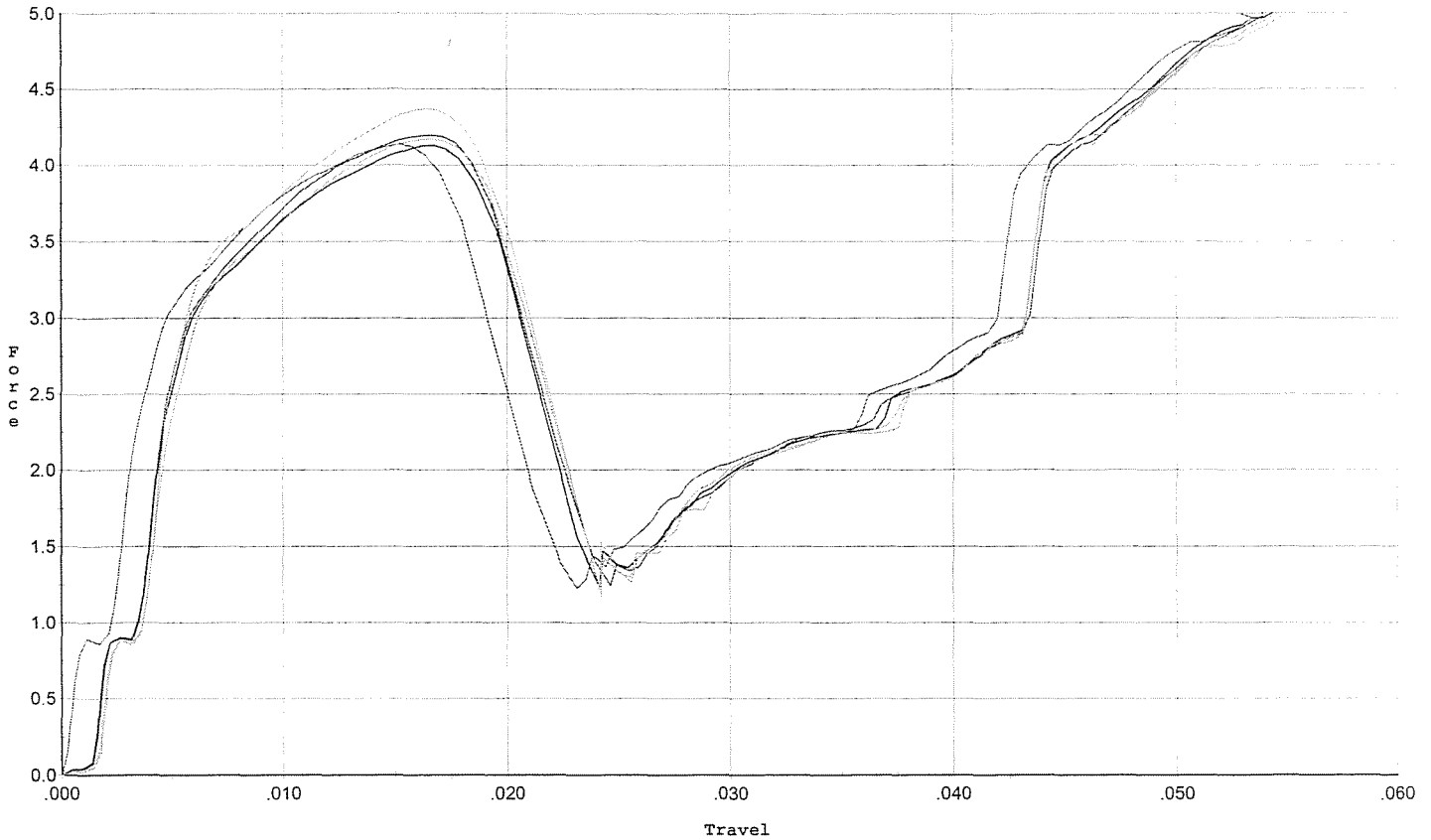
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.419	0.021	0.00	0.037	0.061		Set Trigger
2	4.311	0.020	0.00	0.037	0.057		Set Trigger
3	4.209	0.020	0.00	0.038	0.055		Set Trigger
4	4.175	0.021	0.00	0.037	0.058		Set Trigger
5	4.142	0.019	0.00	0.038	0.054		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



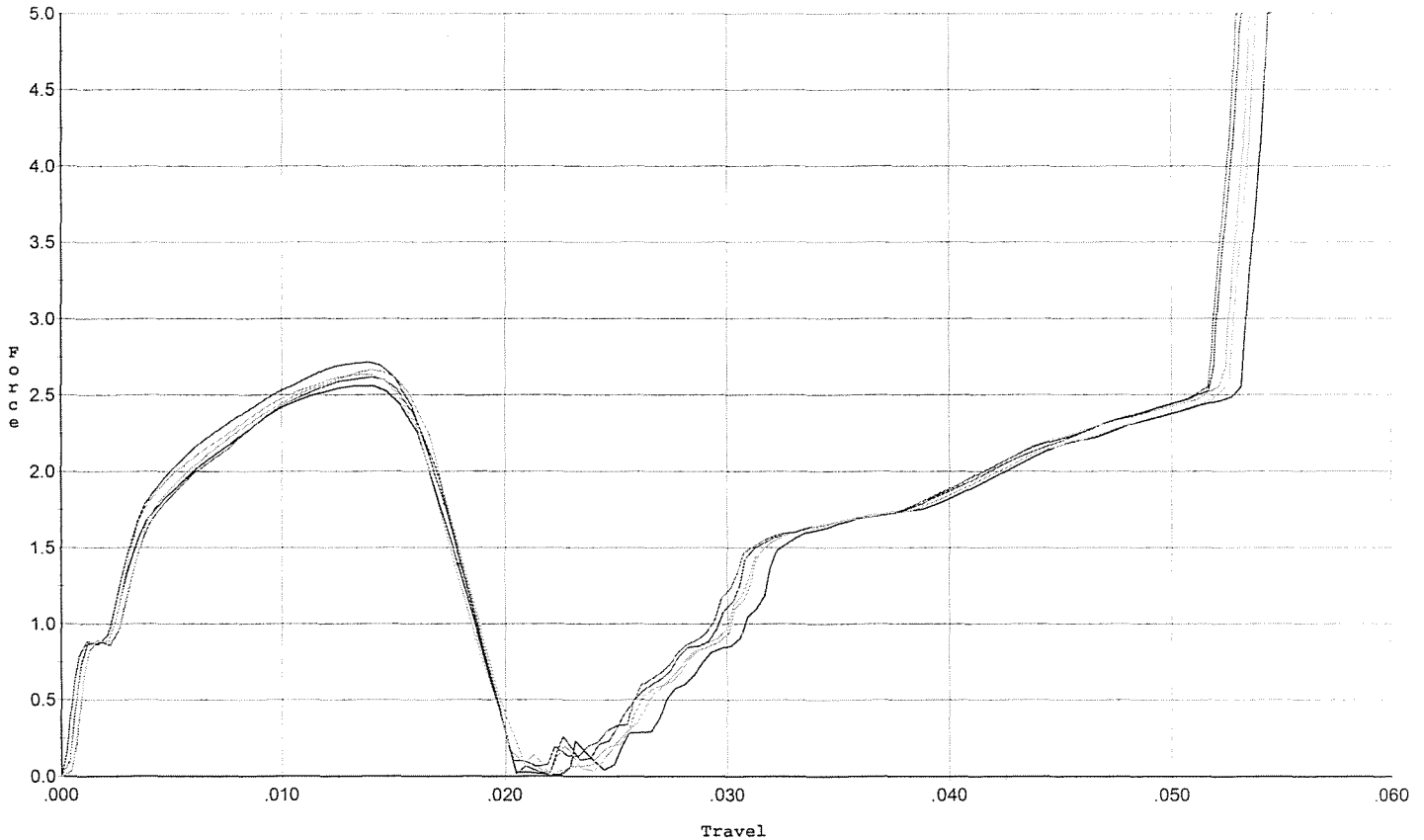
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.019	0.00	0.038	0.054		Set Trigger
2	4.128	0.020	0.00	0.038	0.054		Set Trigger
3	4.136	0.018	0.00	0.038	0.052		Set Trigger
4	4.371	0.020	0.00	0.037	0.058		Set Trigger
5	4.172	0.021	0.00	0.038	0.058		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



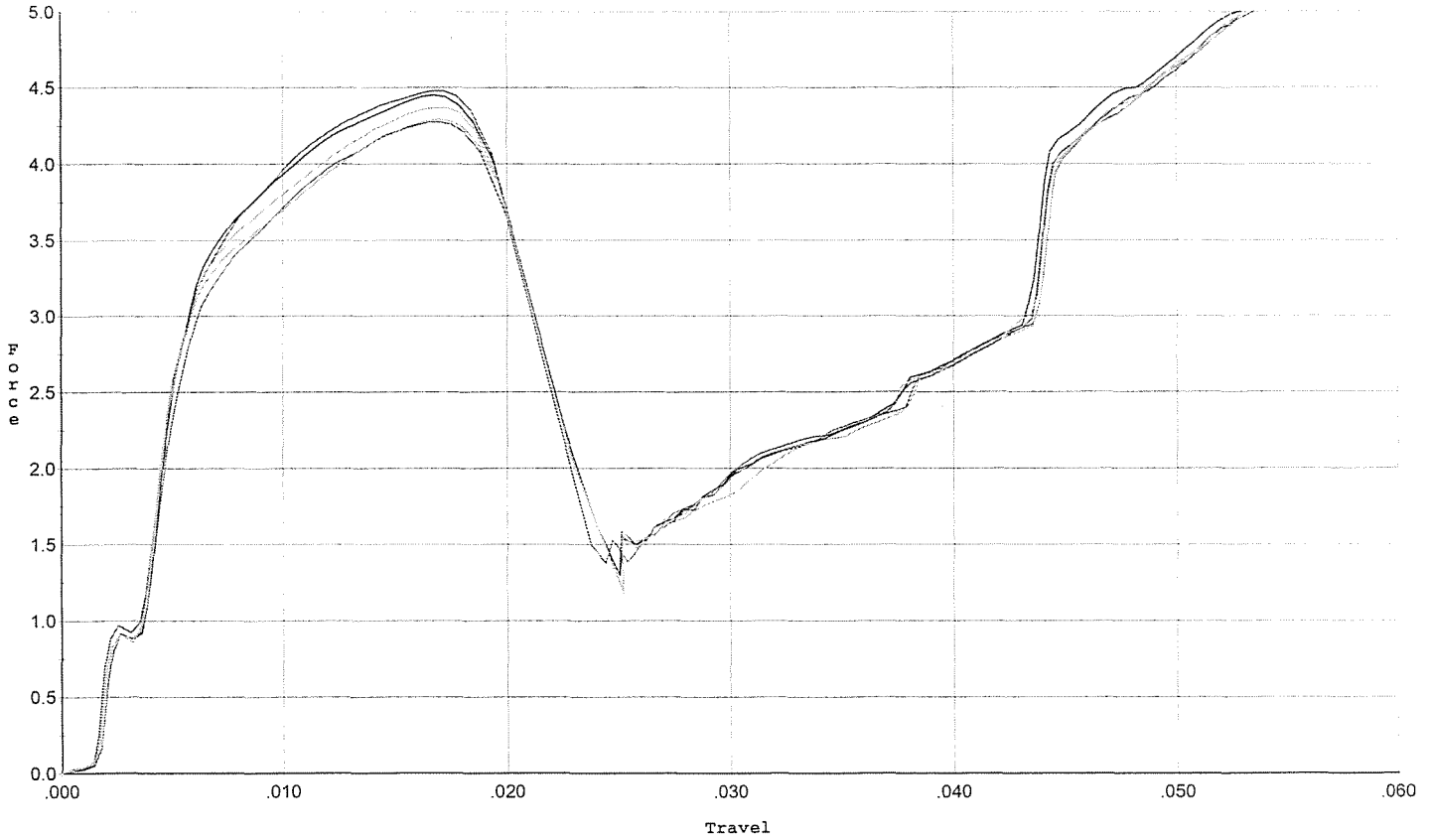
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.715	0.017	0.00	0.040	0.034		Set Trigger
2	2.558	0.018	0.00	0.041	0.033		Set Trigger
3	2.614	0.017	0.00	0.040	0.031		Set Trigger
4	2.635	0.016	0.00	0.041	0.030		Set Trigger
5	2.663	0.017	0.00	0.040	0.031		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb ffor target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.477	0.019	0.00	0.037	0.057		Set Trigger
2	4.450	0.019	0.00	0.037	0.057		Set Trigger
3	4.275	0.020	0.00	0.038	0.056		Set Trigger
4	4.369	0.020	0.00	0.037	0.056		Set Trigger
5	4.293	0.020	0.00	0.037	0.056		Set Trigger

A-4.37