

G6801379

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**BM FORM**

proof of purchase



owner registration sticker



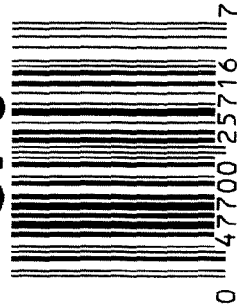
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6801379**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 1379

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 10-14-08 | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 10-14-08 | SP      |
| 440  | PROOF                                                          |                     | 10-14-08 | SPD     |
| 460  | CHECK HEADSPACE                                                |                     | 10-14-08 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 10-14-08 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNAFLUX           | 10-15-08 | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | 17                  | 10-15-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR (B)        | 10/17/08 | (B)     |
| 490  | MAGNAFLUX BOLT                                                 |                     | 10/17/08 | MTZ     |
| 500  | ROLLMARK CALIBER                                               |                     | 10/17/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 10/20/08 | DS      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 10/22/08 |         |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 10-23-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 10-23-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 10-23-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 11-10-08 | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

F004 REV 5/2006

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.5</u> <u>4</u> <u>4</u>                                | 11-17-08 | TL      |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.5</u> <u>3.5</u> <u>3.5</u>                            | 11-17-08 | TL      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.024</u> <u>.024</u>                         | 11-17-08 | TL      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 11-10-08 | RTZ     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 11-17-08 | TL      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 & | FUNCTION TEST AND                                                        | <u>PASS</u> FAIL                                            |          |         |
| 650   | TARGET                                                                   | <u>PASS</u> FAIL                                            | 11-11-08 | L. D.   |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660   | INSPECT FOR LIVE AMMO                                                    |                                                             | 11-11-08 | TL      |
| 670   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 11-17-08 | TL      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.62</u> <u>2.52</u> <u>2.53</u> <u>2.50</u> <u>2.54</u> | 11-11-08 | TL      |
|       | C) FUNCTION                                                              |                                                             | 11-17-08 | TL      |
| 690   | PACK                                                                     |                                                             | 12-1-08  | TL      |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-31-08

TESTER TAC

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |             | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------------|----------|
| PULL #1 | 236                 | 247                         |                                   | 270         |          |
| PULL #2 | 243                 | 235                         |                                   | 272         |          |
| PULL #3 | 240                 | 231                         |                                   | 261         |          |
| PULL #4 | 254                 | 246                         |                                   | 264         |          |
| PULL #5 | 227                 | 250                         |                                   | 265         |          |
| TOTAL   | 1200                | 1209                        |                                   | Tac 267/332 |          |
| AVERAGE | 240                 | 250                         |                                   | 266         |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 318                 | 332                         |  |          |
| PULL #2 | 338                 | 328                         |  |          |
| PULL #3 | 347                 | 329                         |  |          |
| PULL #4 | 342                 | 333                         |  |          |
| PULL #5 | 351                 | 324                         |  |          |
| TOTAL   | 1696                | 1646                        |  |          |
| AVERAGE | 339                 | 329                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 429                 | 415                         |                                   | 416                                     |
| PULL #2 | 411                 | 415                         |                                   | 405                                     |
| PULL #3 | 409                 | 414                         |                                   | 405                                     |
| PULL #4 | 432                 | 422                         |                                   | 409                                     |
| PULL #5 | 456                 | 417                         |                                   | 410                                     |
| TOTAL   | 2135                | 2083                        |                                   | 2043                                    |
| AVERAGE | 427                 | 417                         |                                   | 410                                     |