

GC801380

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

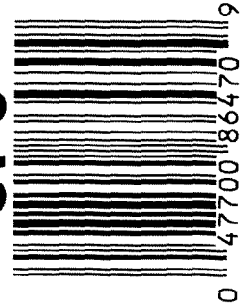


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801380

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 1380

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE		10-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/17/08	
490	MAGNAFLUX BOLT		10/17/08	141R
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

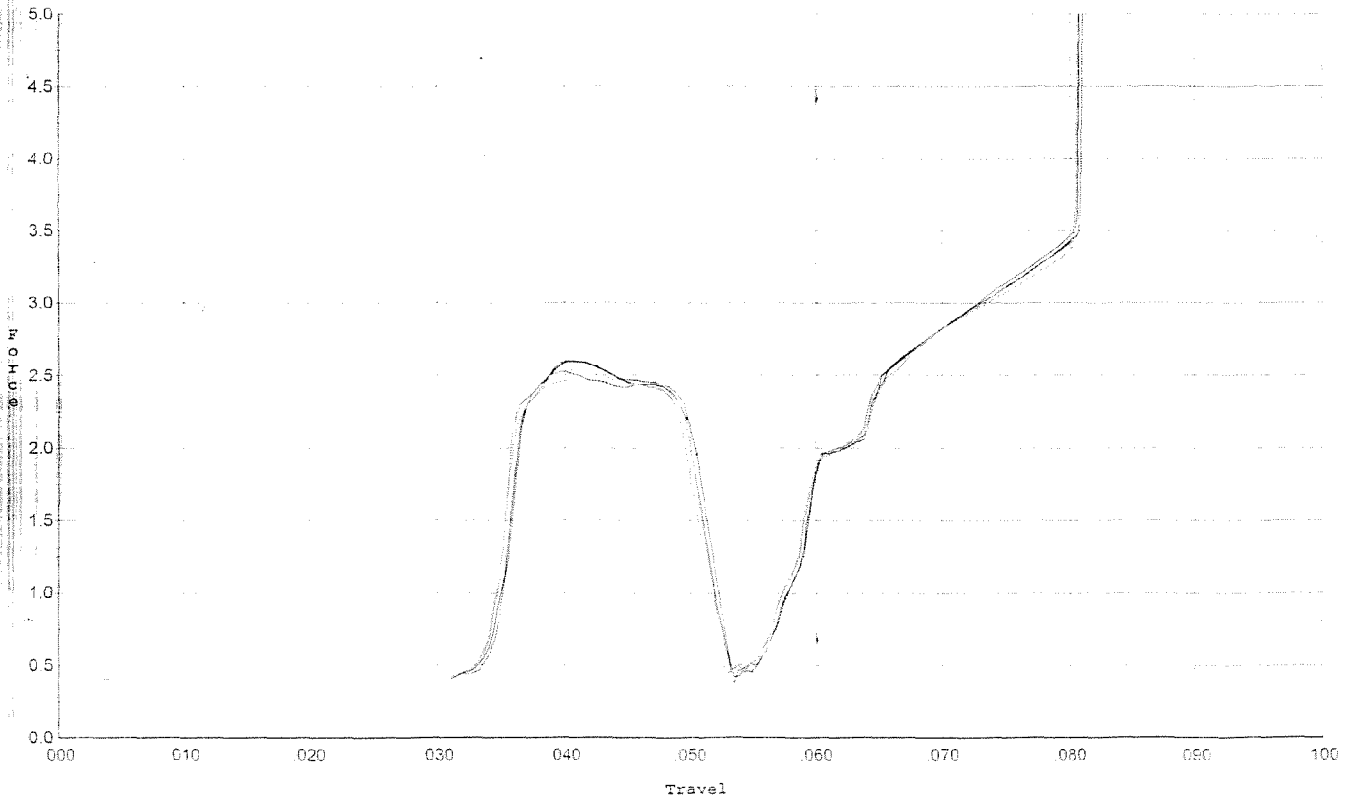
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>30</u> <u>30</u>	1-29-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-29-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	1-29-09	RN
	J) ASSEMBLE STOCK		1-16-09	RN
	K) ASSEMBLE SWIVEL STUDS		1-29-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	WU
670	FINAL INSPECTION A) HEADSPACE		1-29-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>246</u> <u>243</u> <u>244</u> <u>253</u>	1-29-09	RN
	C) FUNCTION		1-29-09	RN
690	PACK		1/31/09	FR

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



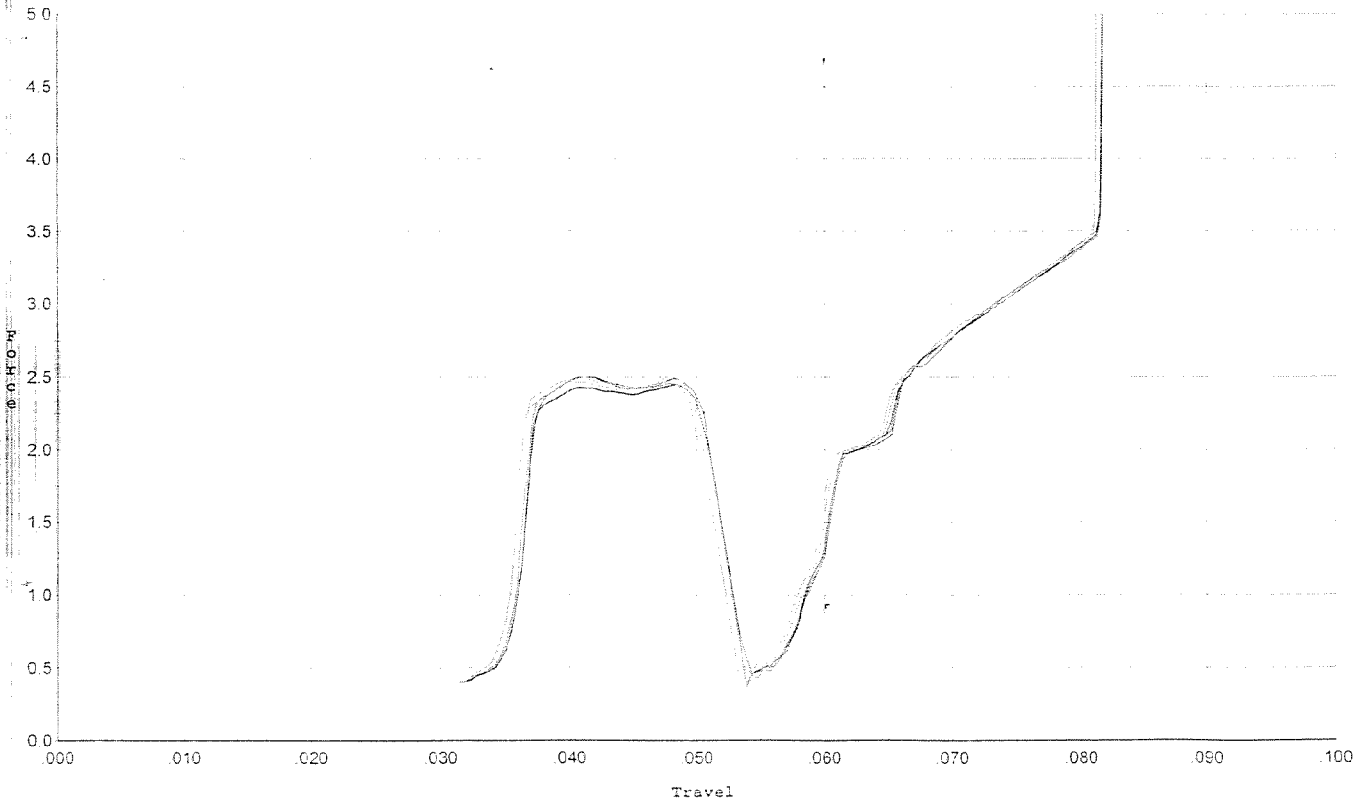
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.051	0.034	0.035	0.051		Set Trigger
2	2.593	0.050	0.034	0.036	0.050		Set Trigger
3	2.525	0.049	0.034	0.035	0.049		Set Trigger
4	2.461	0.049	0.034	0.035	0.049		Set Trigger
5	2.539	0.050	0.034	0.035	0.051		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



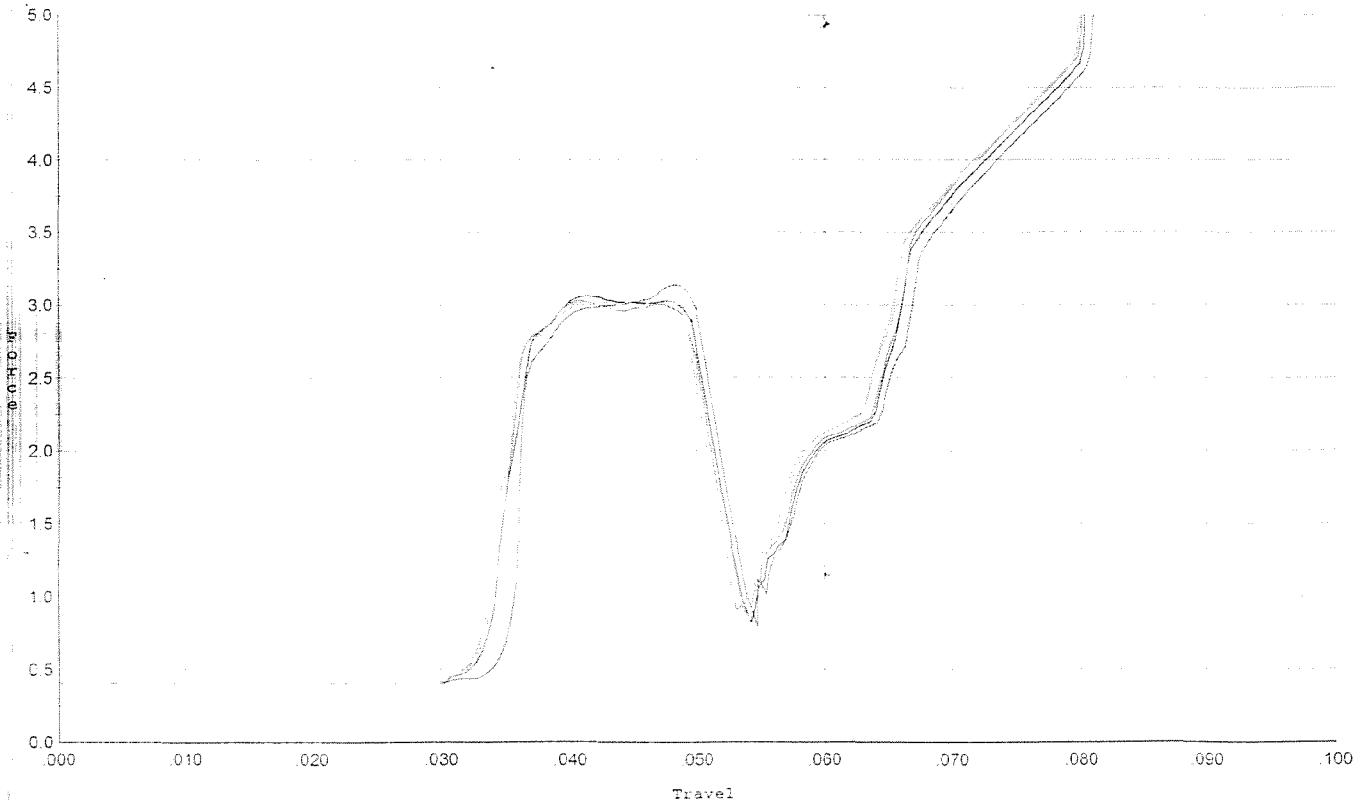
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.051	0.035	0.036	0.051		Set Trigger
2	2.447	0.051	0.035	0.036	0.050		Set Trigger
3	2.503	0.051	0.035	0.036	0.051		Set Trigger
4	2.503	0.050	0.035	0.036	0.051		Set Trigger
5	2.469	0.051	0.034	0.036	0.051		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



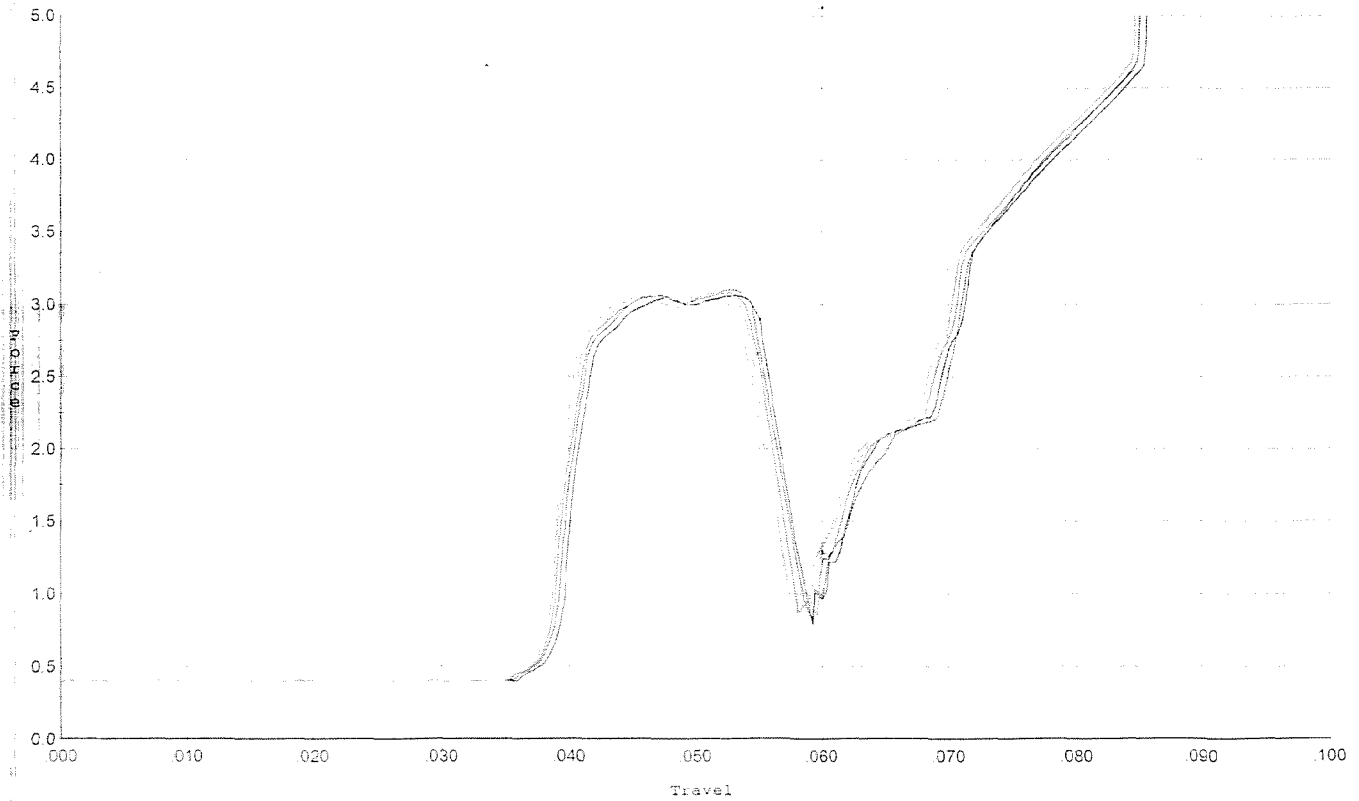
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.050	0.035	0.035	0.058		Set Trigger
2	3.064	0.050	0.033	0.034	0.059		Set Trigger
3	3.031	0.050	0.033	0.034	0.060		Set Trigger
4	3.031	0.050	0.033	0.034	0.060		Set Trigger
5	3.069	0.049	0.033	0.034	0.059		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



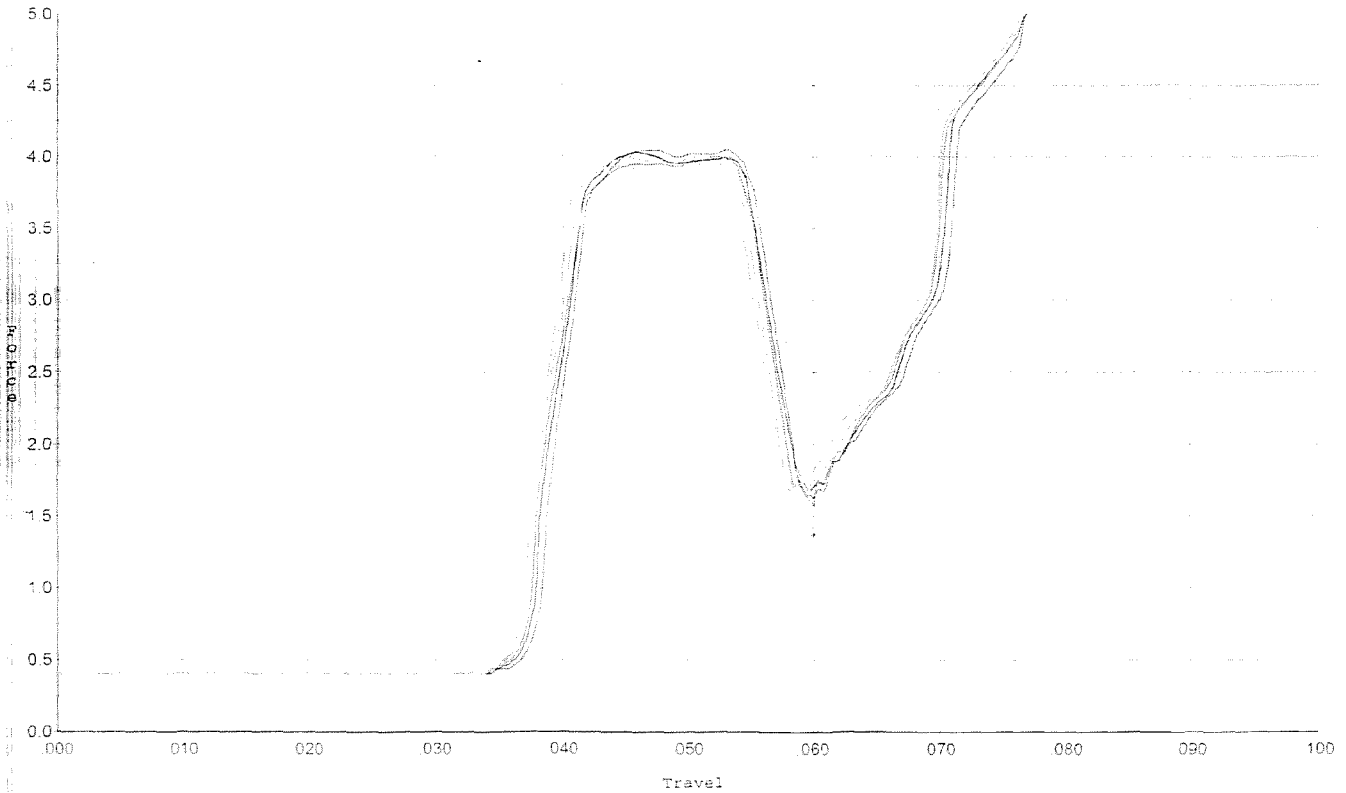
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.056	0.038	0.034	0.065		Set Trigger
2	3.059	0.055	0.039	0.035	0.062		Set Trigger
3	3.082	0.055	0.038	0.035	0.063		Set Trigger
4	3.082	0.054	0.038	0.035	0.062		Set Trigger
5	3.039	0.055	0.038	0.035	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



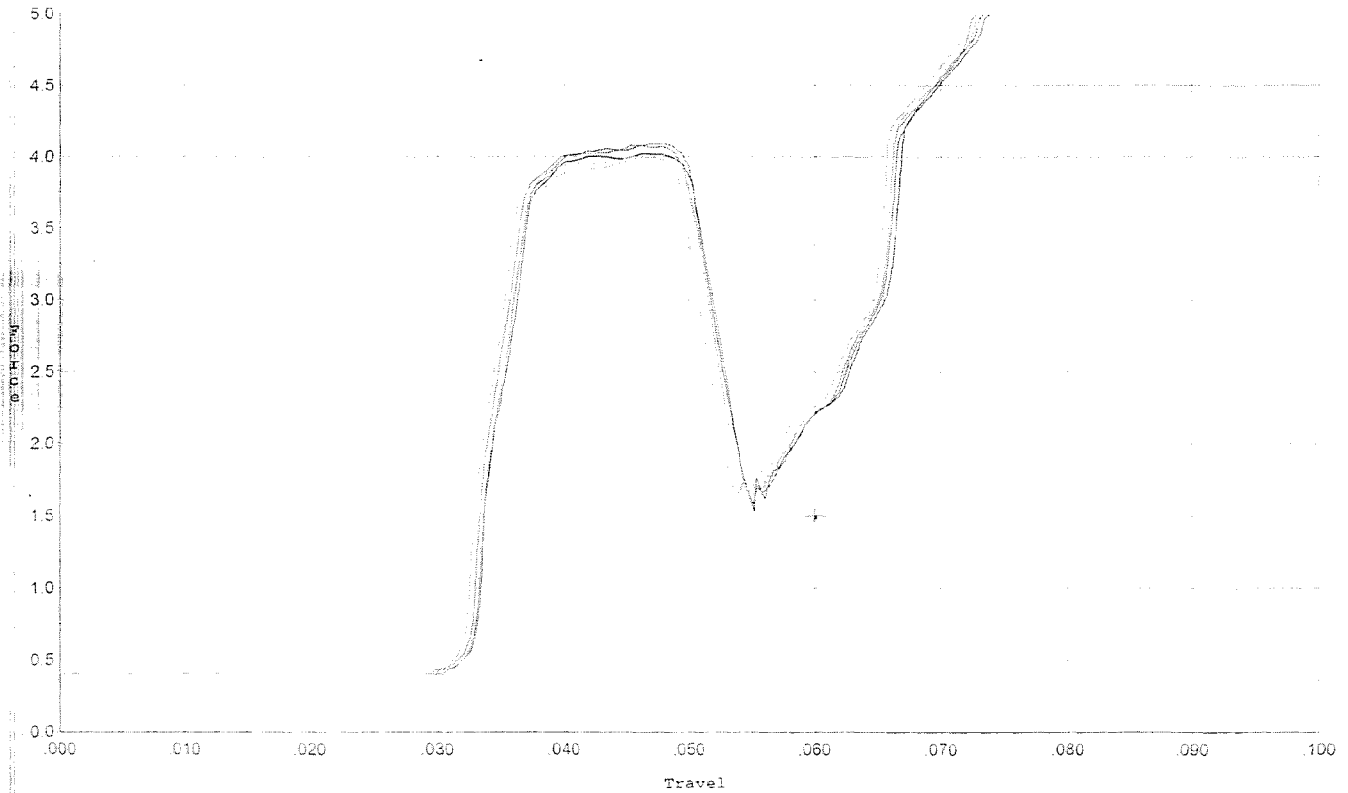
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.055	0.038	0.033	0.081		Set Trigger
2	4.033	0.055	0.037	0.033	0.080		Set Trigger
3	3.998	0.055	0.037	0.032	0.081		Set Trigger
4	4.030	0.054	0.037	0.033	0.080		Set Trigger
5	3.963	0.054	0.036	0.033	0.079		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



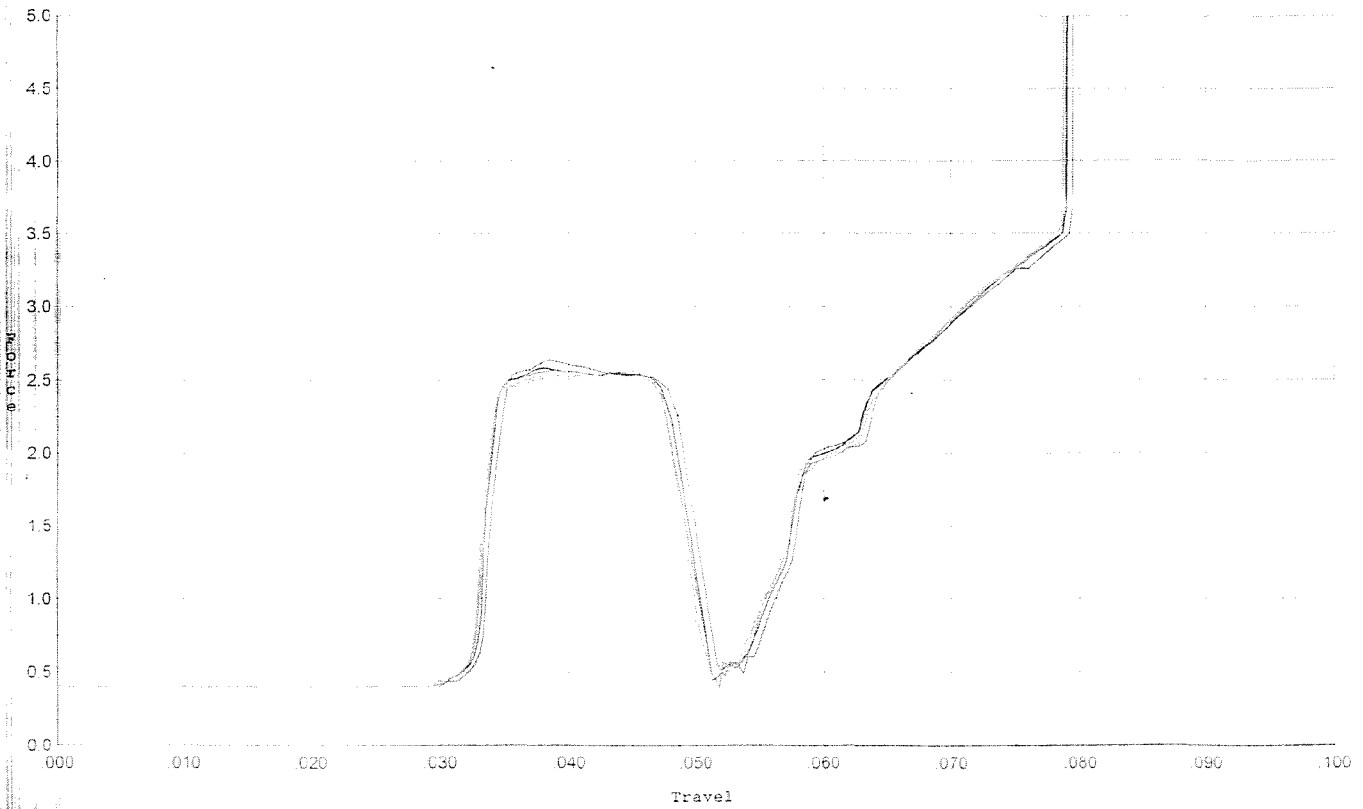
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.052	0.033	0.032	0.082		Set Trigger
2	4.023	0.050	0.033	0.033	0.078		Set Trigger
3	4.083	0.051	0.033	0.032	0.080		Set Trigger
4	4.013	0.051	0.033	0.033	0.078		Set Trigger
5	4.002	0.049	0.032	0.032	0.077		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



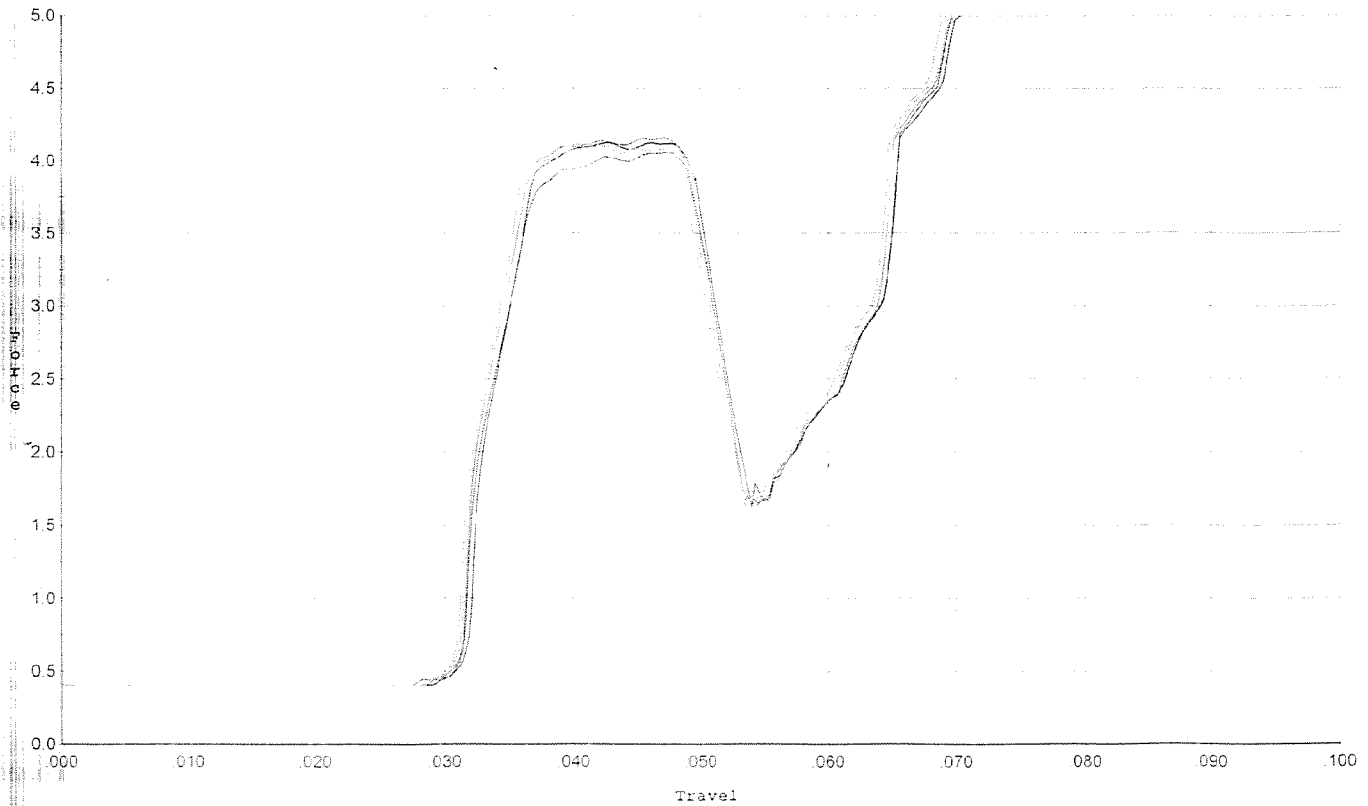
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.049	0.033	0.034	0.052		Set Trigger
2	2.579	0.048	0.033	0.034	0.051		Set Trigger
3	2.566	0.047	0.033	0.034	0.050		Set Trigger
4	2.559	0.047	0.033	0.034	0.050		
5	2.577	0.047	0.032	0.034	0.050		

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.050	0.031	0.032	0.081		Set Trigger
2	4.126	0.050	0.032	0.032	0.081		Set Trigger
3	4.159	0.051	0.031	0.031	0.084		Set Trigger
4	4.104	0.049	0.031	0.031	0.080		
5	4.116	0.050	0.031	0.031	0.083		Set Trigger

Avg 4.11