

G6801382

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6801382

owner registration sticker



G6801382

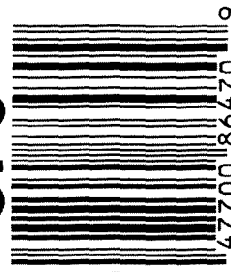
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6801382

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801382

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SPD
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SPD
460	CHECK HEADSPACE		10-21-08	SPD
470	DIS-ASSEMBLE ACTION		10-21-08	SPD
472	SERIALIZE BOLT HANDLE		10-22-08	ESN
475	DRILL AND TAP SIGHT HOLES		11-22-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 		
490	MAGNAFLUX BOLT		10-24	MR
500	ROLLMARK CALIBER		10/27/08	RT
520	GOFF BLAST BBL / REC		10-24-08	DG
542	APPLY COATINGS (BARREL ACTION)		10-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-12-09	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

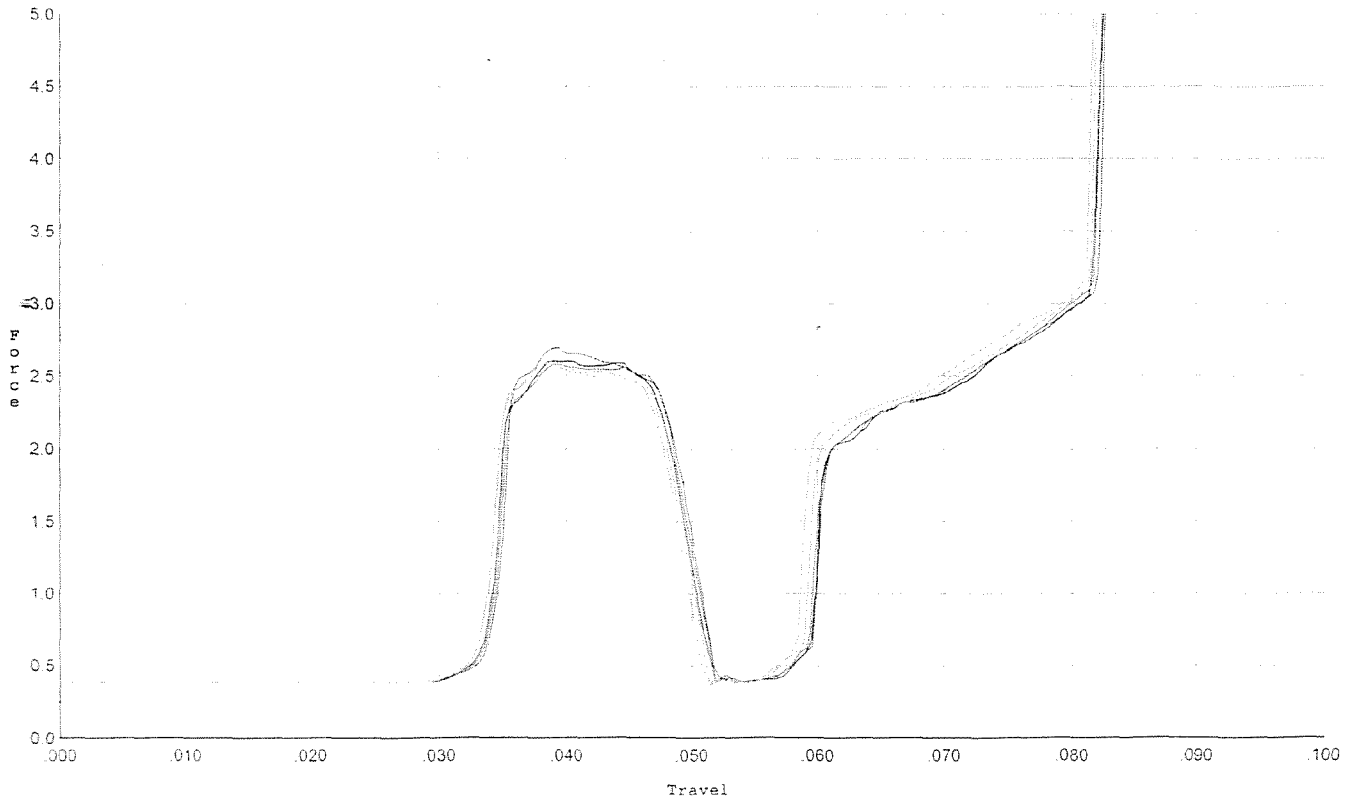
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-20-09	L.J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-20-09	L.J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-20-09	L.J.
	J) ASSEMBLE STOCK		1-12-09	Rgn
	K) ASSEMBLE SWIVEL STUDS		1-20-09	L.J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	1-19-09	WJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	TL
670	FINAL INSPECTION A) HEADSPACE		1-20-09	L.J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.70</u> <u>2.60</u> <u>2.67</u> <u>2.76</u>	1-20-09	L.J.
	C) FUNCTION		1-20-09	L.J.
690	PACK		1/21/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



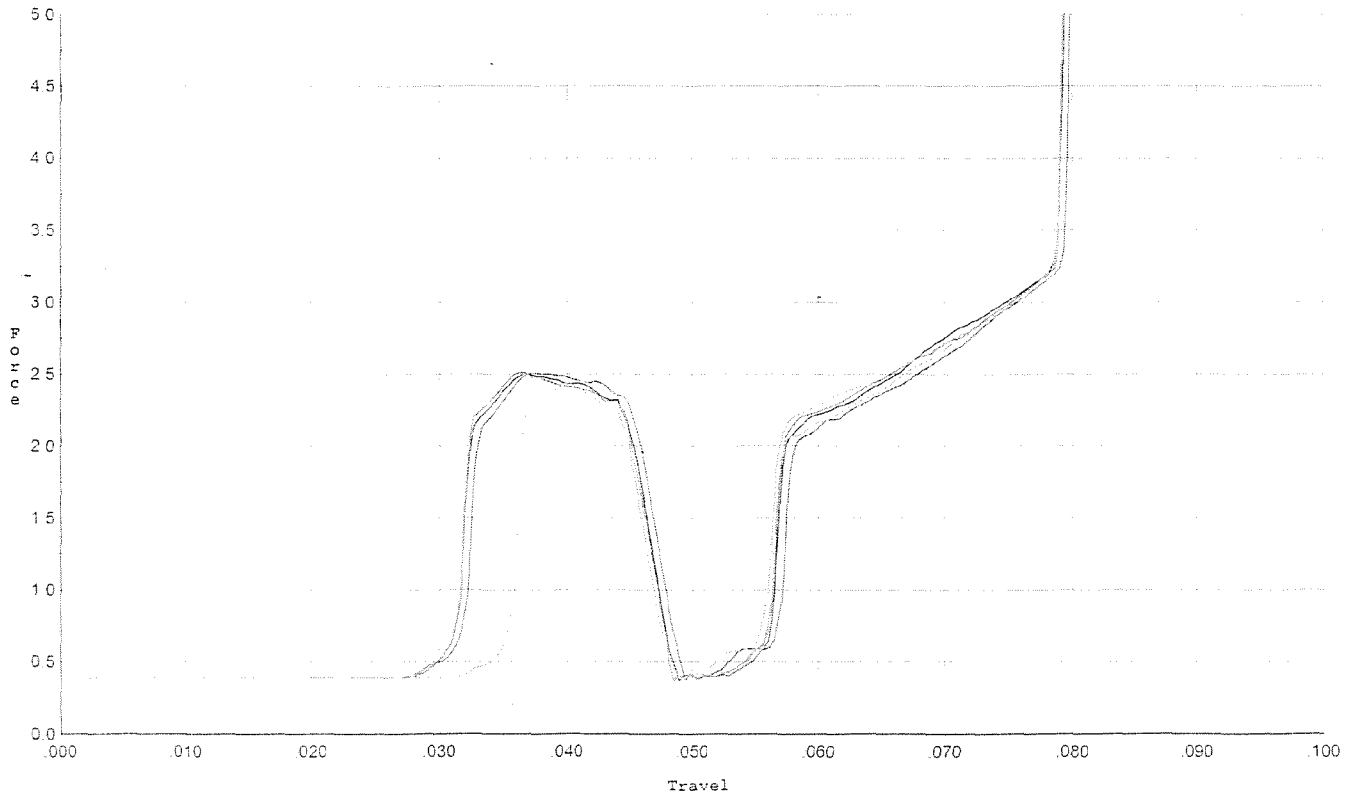
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.049	0.034	0.037	0.050		Set Trigger
2	2.607	0.049	0.033	0.037	0.049		Set Trigger
3	2.582	0.050	0.034	0.036	0.050		Set Trigger
4	2.591	0.049	0.033	0.037	0.050		Set Trigger
5	2.607	0.048	0.033	0.037	0.048		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



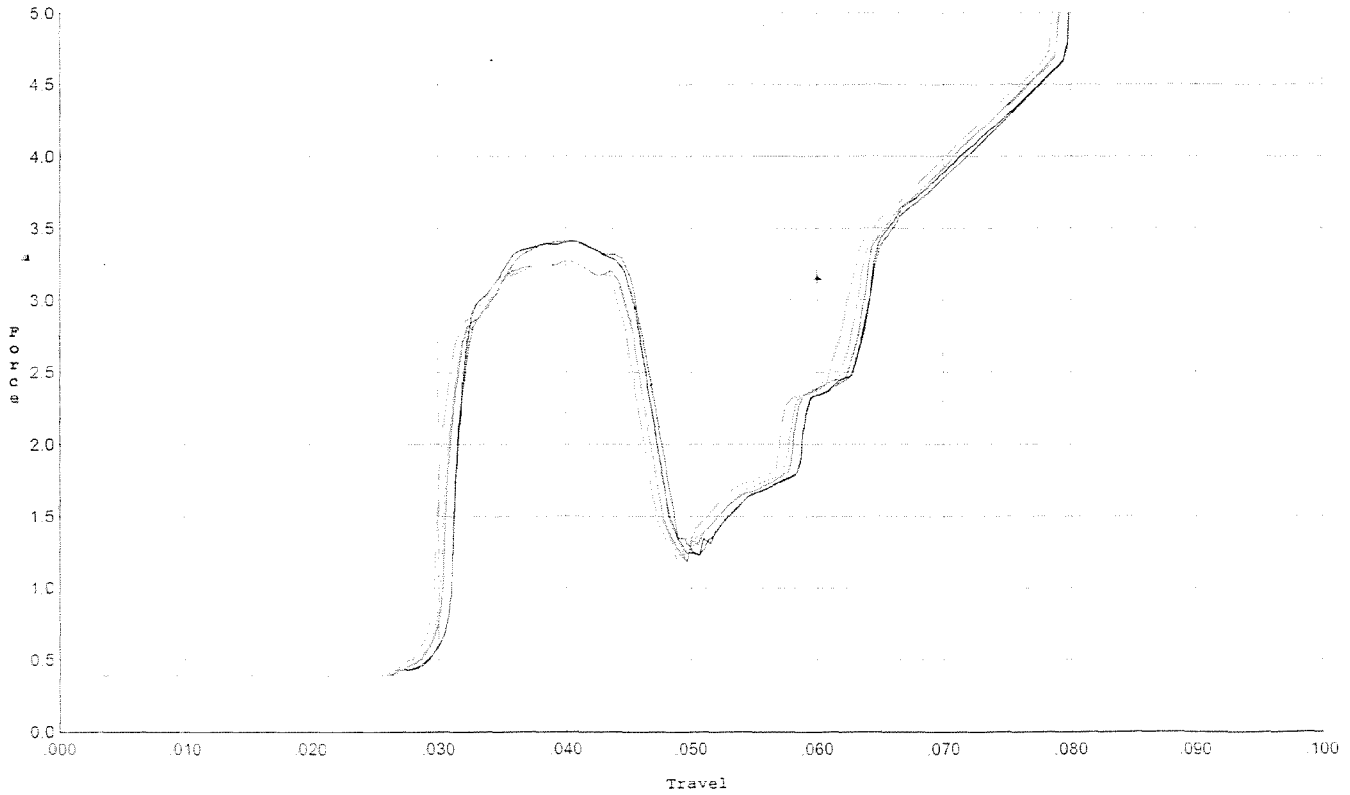
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.046	0.032	0.037	0.046		Set Trigger
2	2.502	0.046	0.031	0.037	0.046		Set Trigger
3	2.514	0.046	0.031	0.037	0.046		Set Trigger
4	2.427	0.045	0.035	0.037	0.036		Set Trigger
5	2.509	0.046	0.031	0.037	0.046		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



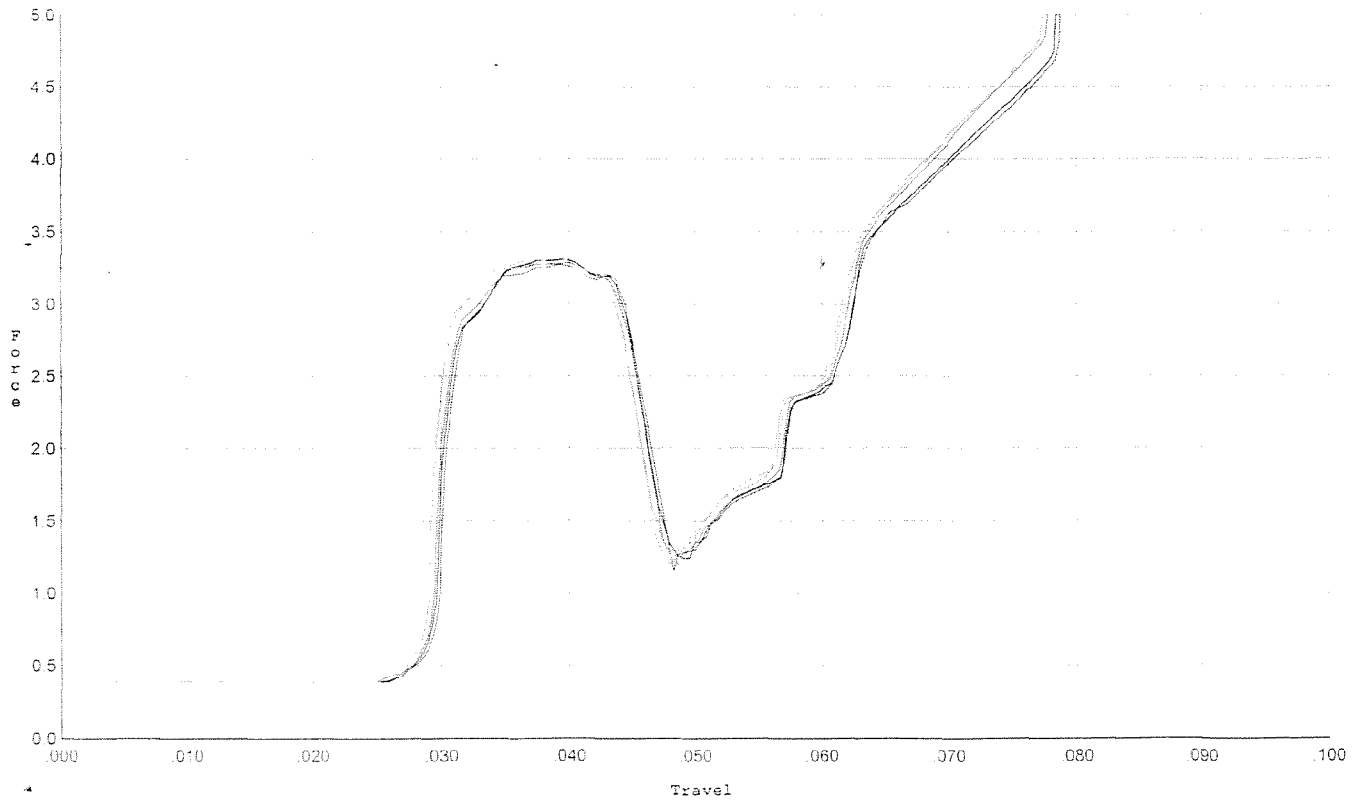
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.415	0.047	0.030	0.034	0.062		Set Trigger
2	3.408	0.046	0.030	0.035	0.060		Set Trigger
3	3.270	0.045	0.030	0.035	0.059		Set Trigger
4	3.278	0.045	0.029	0.034	0.059		Set Trigger
5	3.248	0.045	0.029	0.034	0.059		Set Trigger

A-332

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



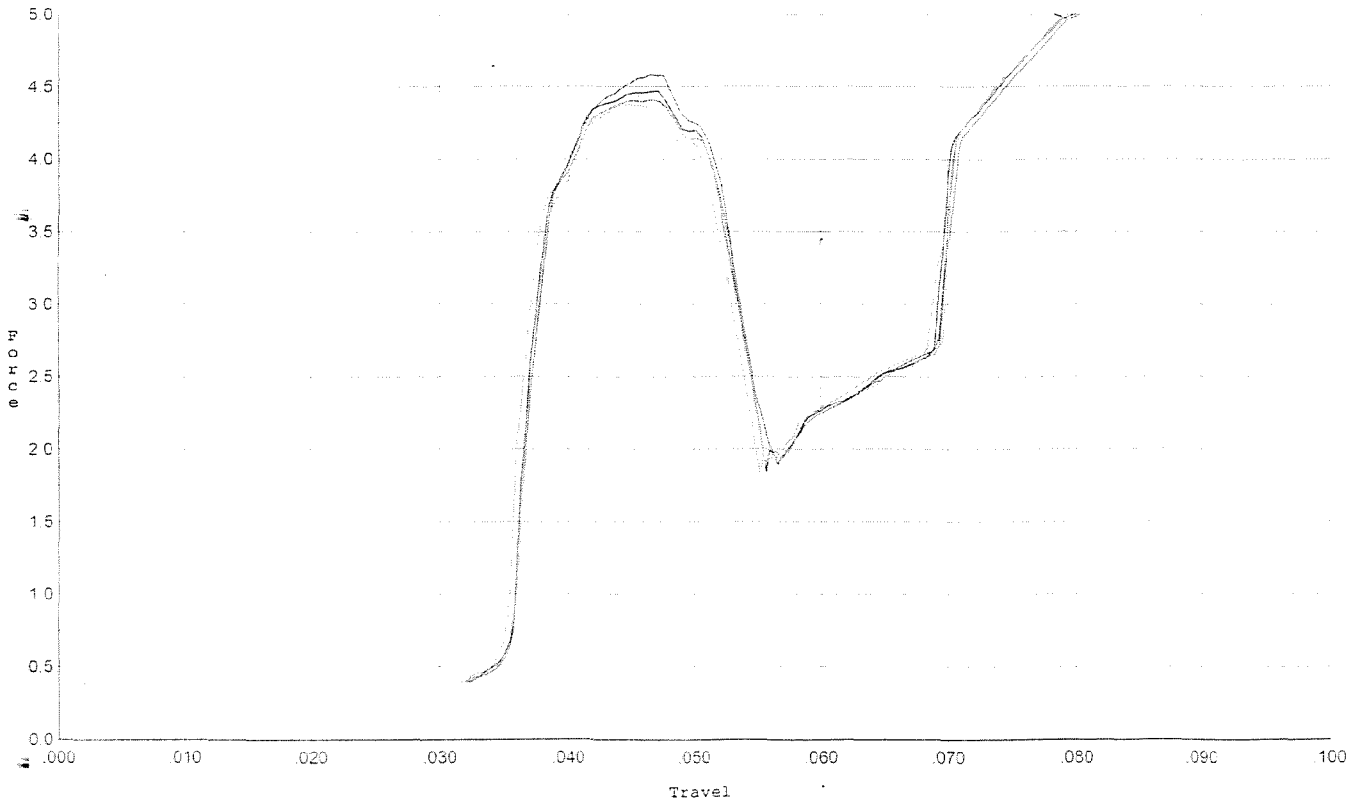
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.284	0.046	0.029	0.034	0.061		Set Trigger
2	3.306	0.045	0.029	0.034	0.059		Set Trigger
3	3.269	0.045	0.029	0.034	0.060		Set Trigger
4	3.320	0.044	0.028	0.034	0.060		Set Trigger
5	3.290	0.044	0.028	0.034	0.059		Set Trigger

A.3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



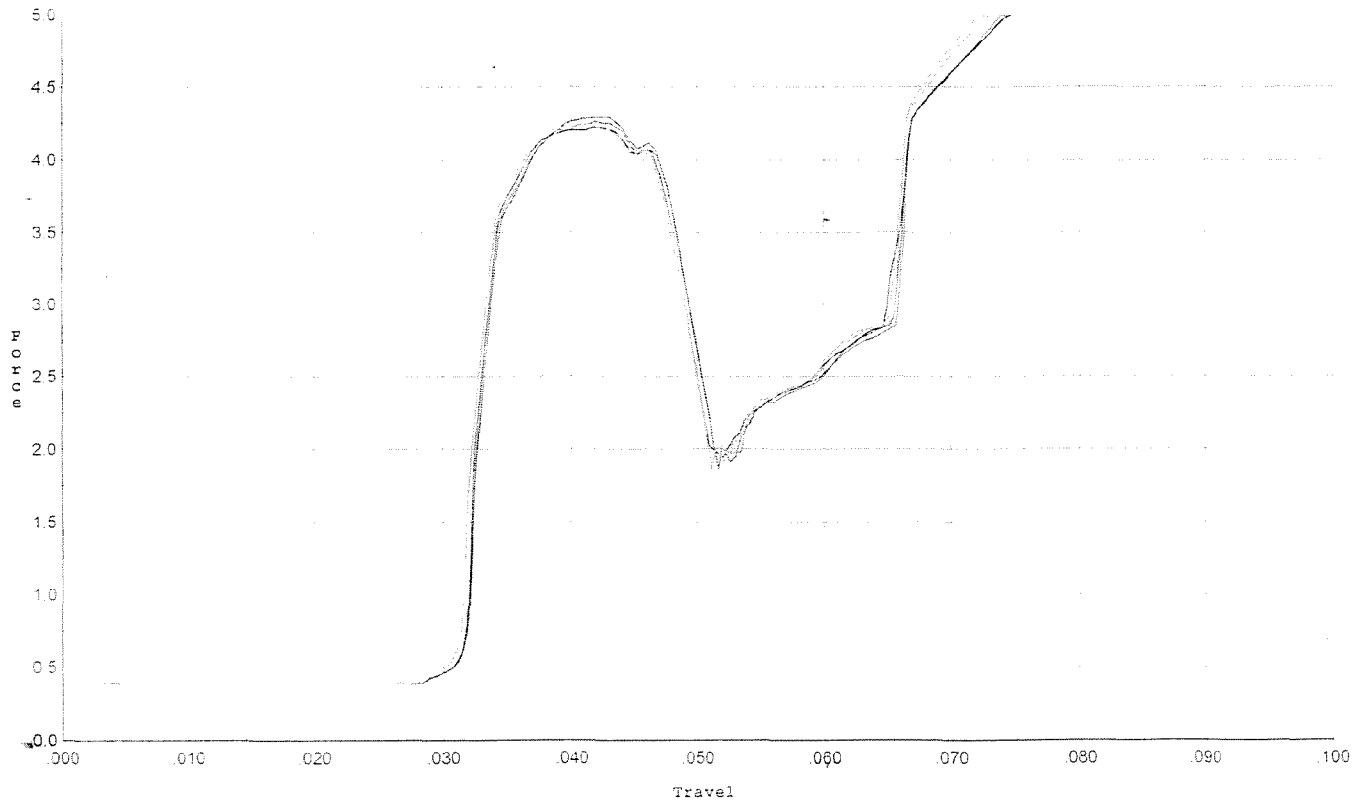
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.581	0.052	0.035	0.036	0.082		Set Trigger
2	4.472	0.053	0.035	0.036	0.084		Set Trigger
3	4.408	0.053	0.036	0.036	0.082		Set Trigger
4	4.455	0.053	0.036	0.036	0.083		Set Trigger
5	4.379	0.053	0.035	0.035	0.082		Set Trigger

A-4.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



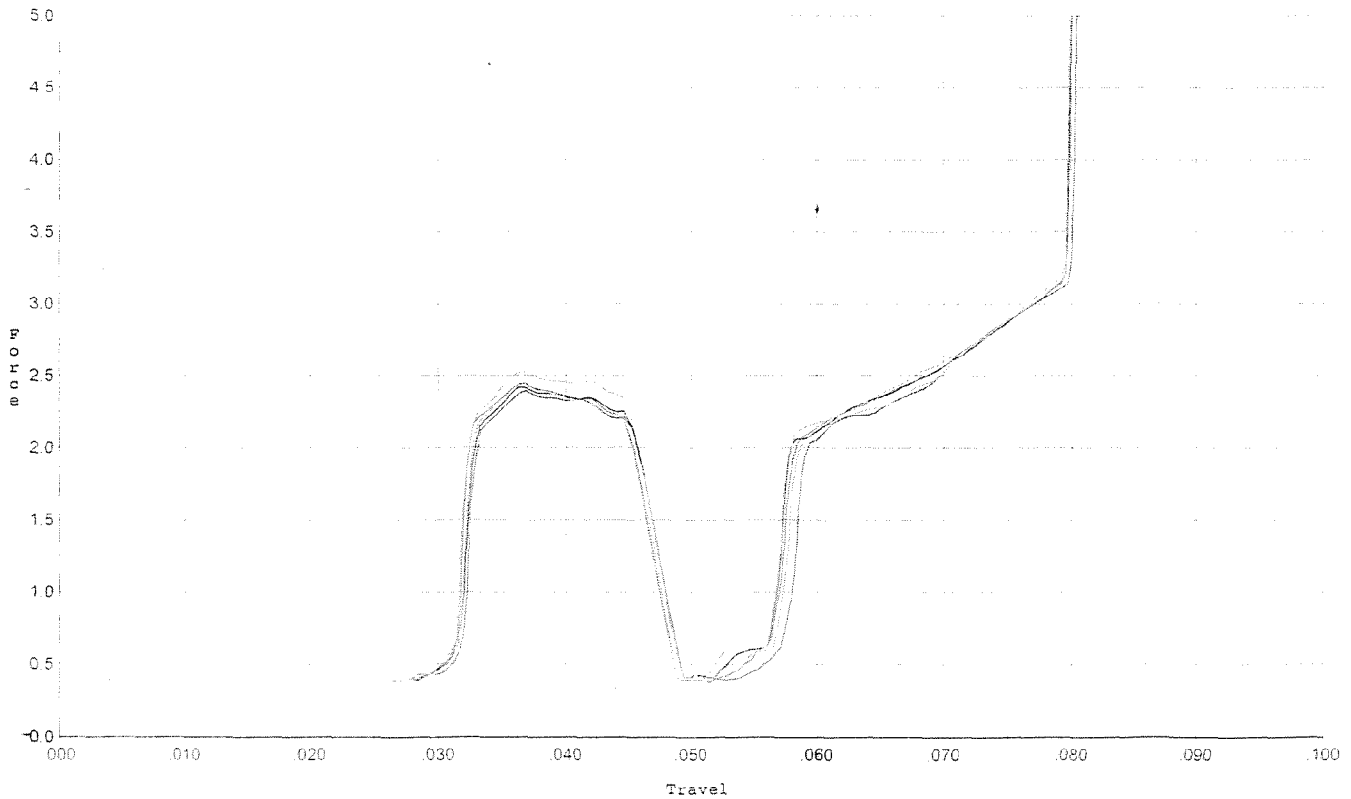
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.048	0.032	0.033	0.076		Set Trigger
2	4.223	0.048	0.032	0.033	0.077		Set Trigger
3	4.262	0.050	0.032	0.033	0.079		Set Trigger
4	4.239	0.048	0.031	0.033	0.078		Set Trigger
5	4.226	0.049	0.031	0.033	0.078		Set Trigger

17 4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



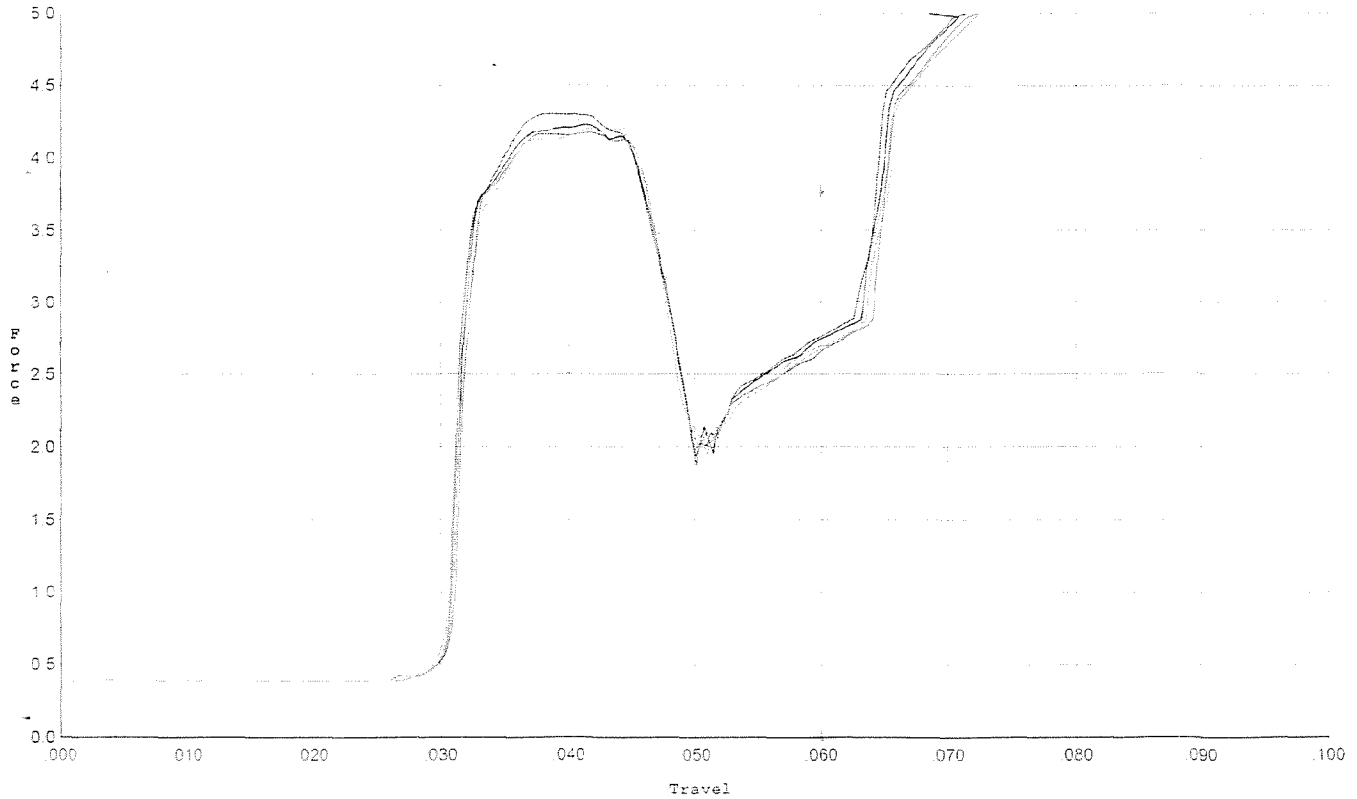
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.046	0.032	0.037	0.044		Set Trigger
2	2.420	0.046	0.031	0.037	0.045		Set Trigger
3	2.445	0.046	0.031	0.037	0.045		Set Trigger
4	2.434	0.047	0.032	0.037	0.046		Set Trigger
5	2.525	0.046	0.031	0.037	0.047		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.304	0.048	0.030	0.032	0.079		Set Trigger
2	4.226	0.048	0.031	0.032	0.078		Set Trigger
3	4.175	0.048	0.031	0.032	0.077		Set Trigger
4	4.274	0.047	0.031	0.032	0.077		Set Trigger
5	4.199	0.046	0.030	0.032	0.075		Set Trigger

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