

G 6801383

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

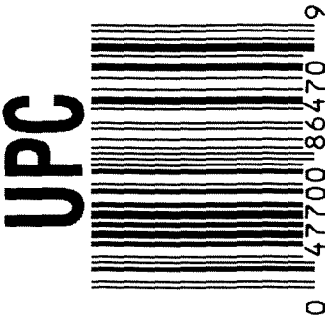


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801383



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 1383

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE		10-15-08	RT
475	DRILL AND TAP SIGHT HOLES	1	10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (HS)	10/17/08	(HS)
490	MAGNAFLUX BOLT		10/17/08	MR
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DB
542	APPLY COATINGS (BARREL ACTION)		10/22/08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

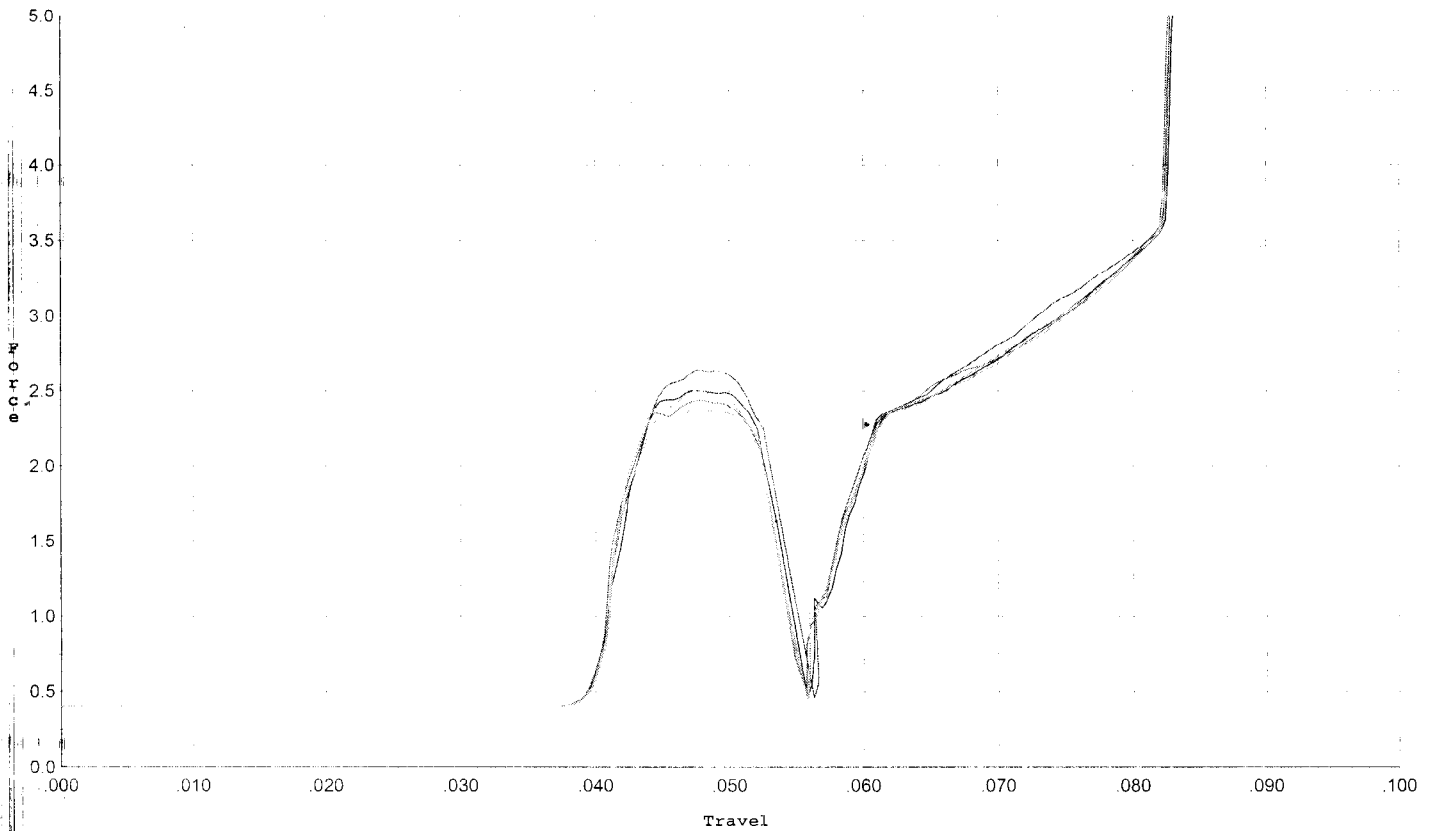
OP #	OPERATION NAME		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-2-09	LJH
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-2-09	J.H.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>-.024</u> <u>.024</u> <u>.024</u>	2-2-09	R.N.
	J) ASSEMBLE STOCK			1-15-09	L.P.H.
	K) ASSEMBLE SWIVEL STUDS			2-2-09	LJH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	2-2-09	TL
			<u>PASS</u> FAIL	1-26-09	TL
	MALFUNCTION	BAC	CORRECTION	2-2-09	TL
	MALFUNCTION	OH	CORRECTION	2-2-09	TL
	MALFUNCTION		CORRECTION	N/A	
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			1-26-09	W.W.
670	FINAL INSPECTION A) HEADSPACE			2-2-09	LJH
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.28</u> <u>2.17</u> <u>2.26</u> <u>2.23</u>	1-30-09	W.W.
	C) FUNCTION			2-2-09	LJH
690	PACK			2/10/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



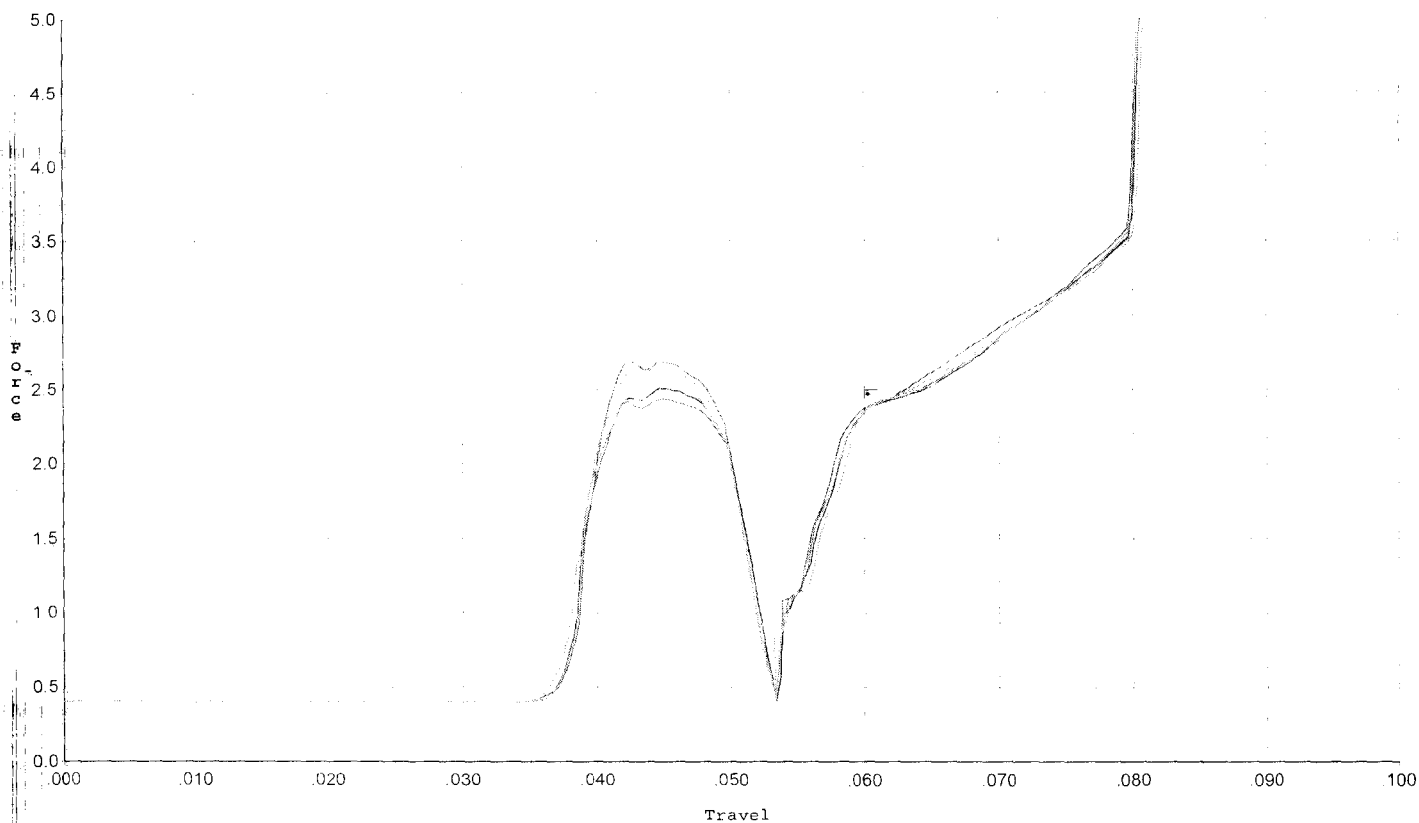
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.053	0.040	0.036	0.046		Set Trigger
2	2.504	0.054	0.040	0.036	0.045		Set Trigger
3	2.439	0.052	0.040	0.036	0.044		Set Trigger
4	2.377	0.052	0.040	0.037	0.043		Set Trigger
5	2.510	0.052	0.040	0.036	0.044		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



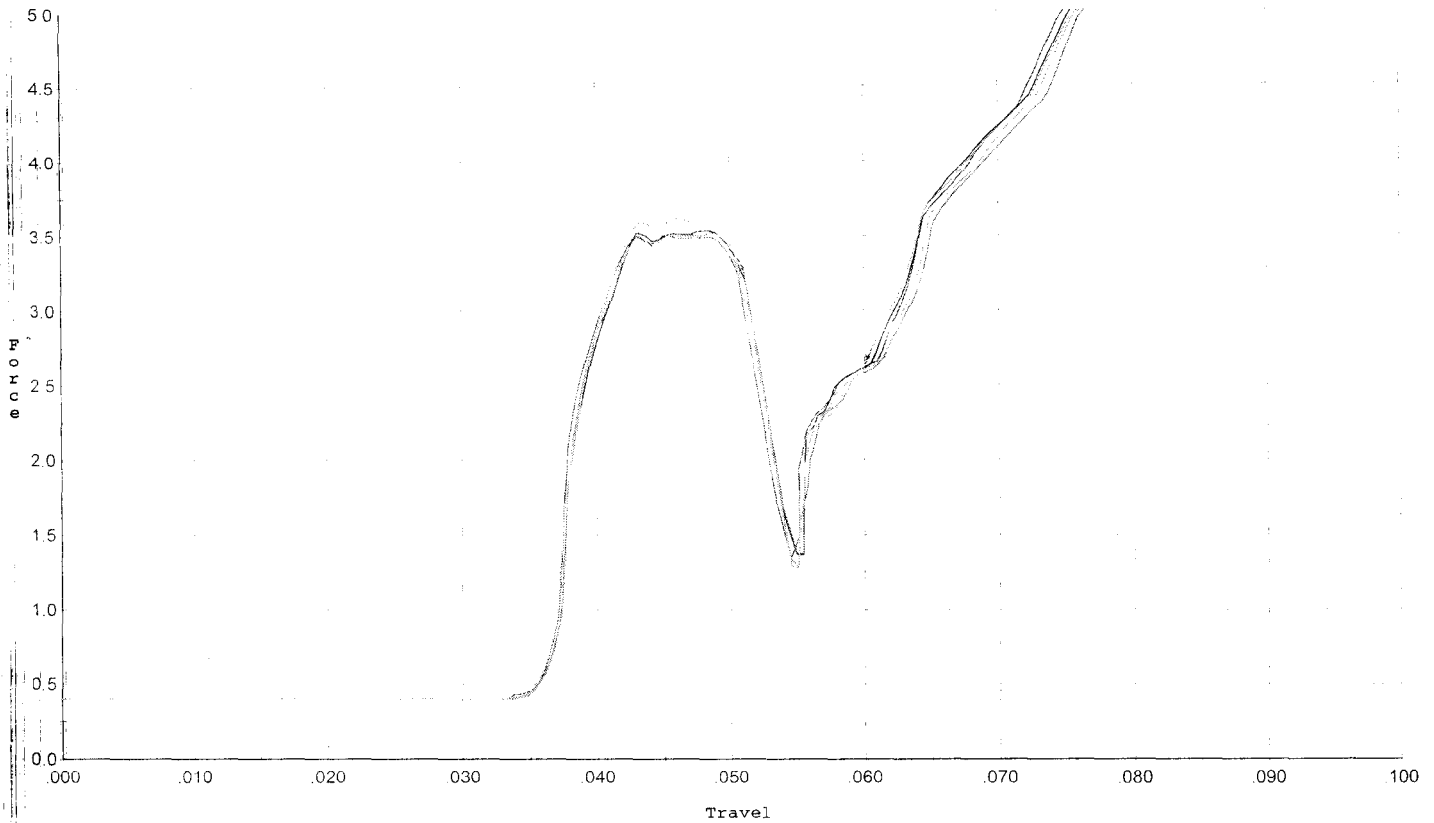
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.051	0.037	0.036	0.046		Set Trigger
2	2.513	0.051	0.037	0.036	0.045		Set Trigger
3	2.439	0.050	0.038	0.037	0.042		Set Trigger
4	2.507	0.050	0.037	0.036	0.043		Set Trigger
5	2.672	0.050	0.037	0.037	0.044		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



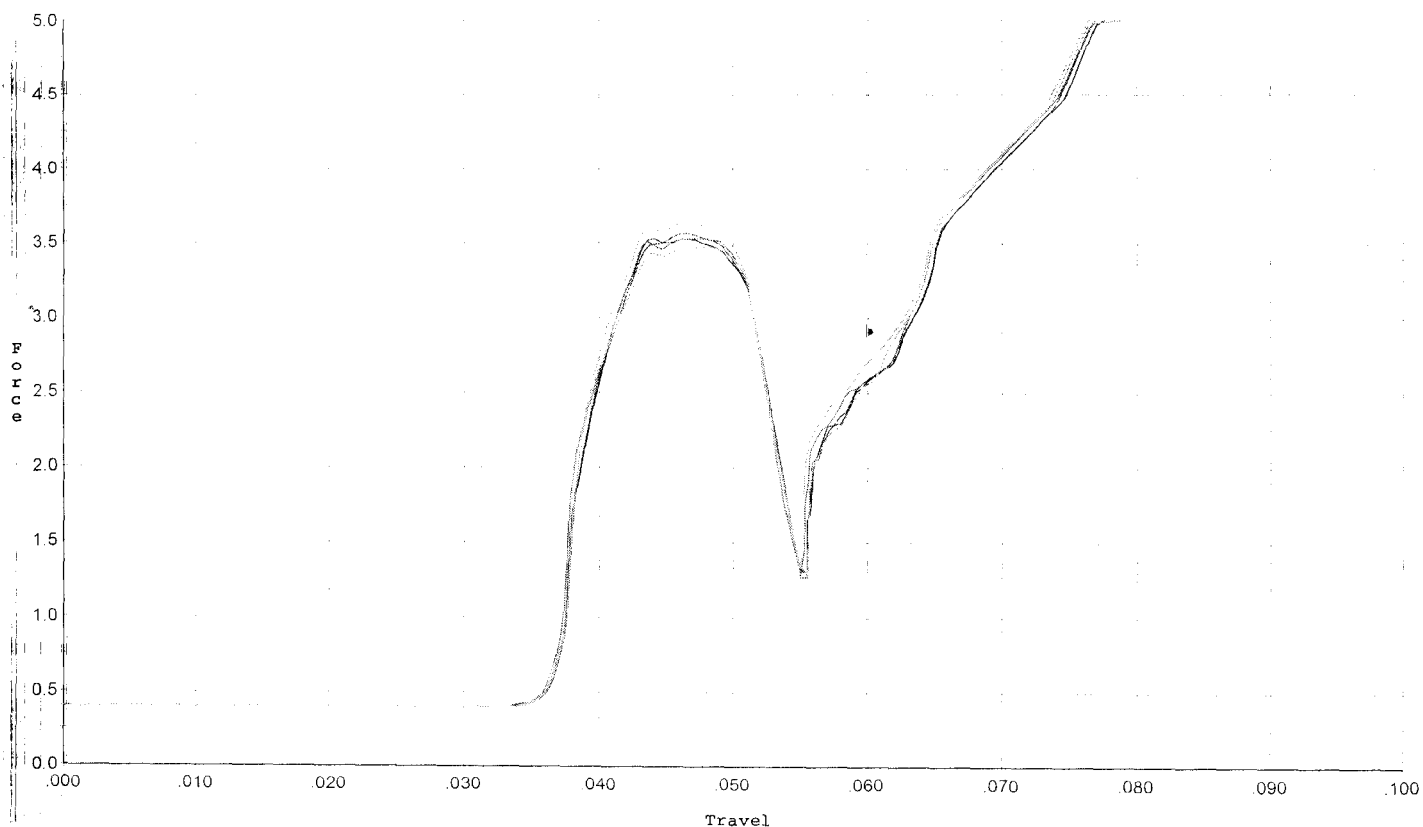
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.493	0.051	0.036	0.034	0.061		Set Trigger
2	3.536	0.051	0.036	0.033	0.062		Set Trigger
3	3.526	0.051	0.036	0.034	0.062		Set Trigger
4	3.500	0.052	0.036	0.033	0.063		Set Trigger
5	3.617	0.051	0.036	0.034	0.063		Set Trigger

A-3-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



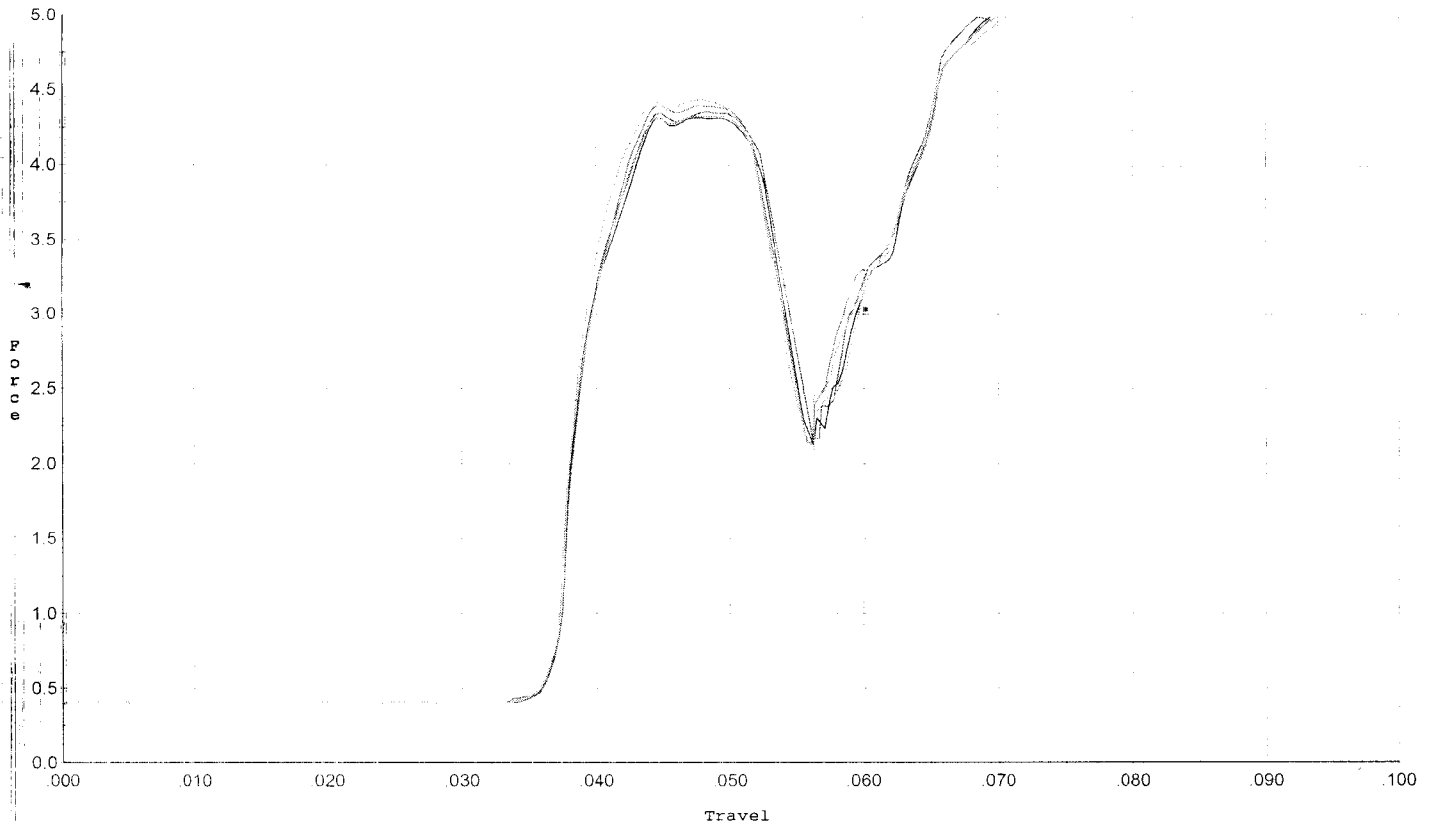
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.572	0.053	0.037	0.033	0.063		Set Trigger
2	3.536	0.051	0.037	0.034	0.061		Set Trigger
3	3.536	0.051	0.036	0.034	0.061		Set Trigger
4	3.639	0.051	0.036	0.034	0.062		Set Trigger
5	3.474	0.051	0.037	0.034	0.060		Set Trigger

A-3.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



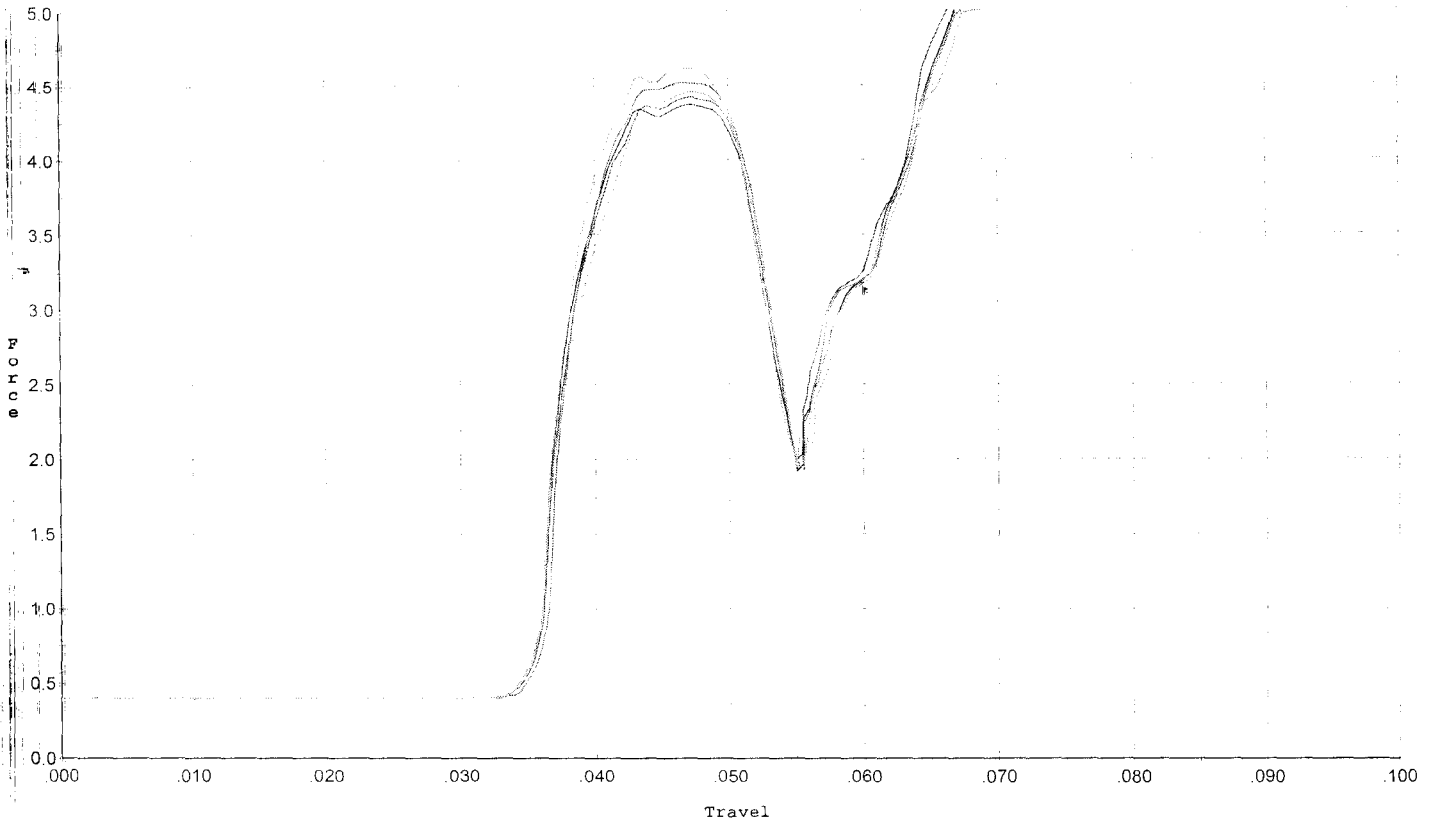
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.054	0.036	0.030	0.081		Set Trigger
2	4.323	0.053	0.037	0.031	0.077		Set Trigger
3	4.407	0.053	0.037	0.031	0.079		Set Trigger
4	4.444	0.052	0.036	0.032	0.077		Set Trigger
5	4.333	0.052	0.036	0.032	0.075		Set Trigger

A. 4.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



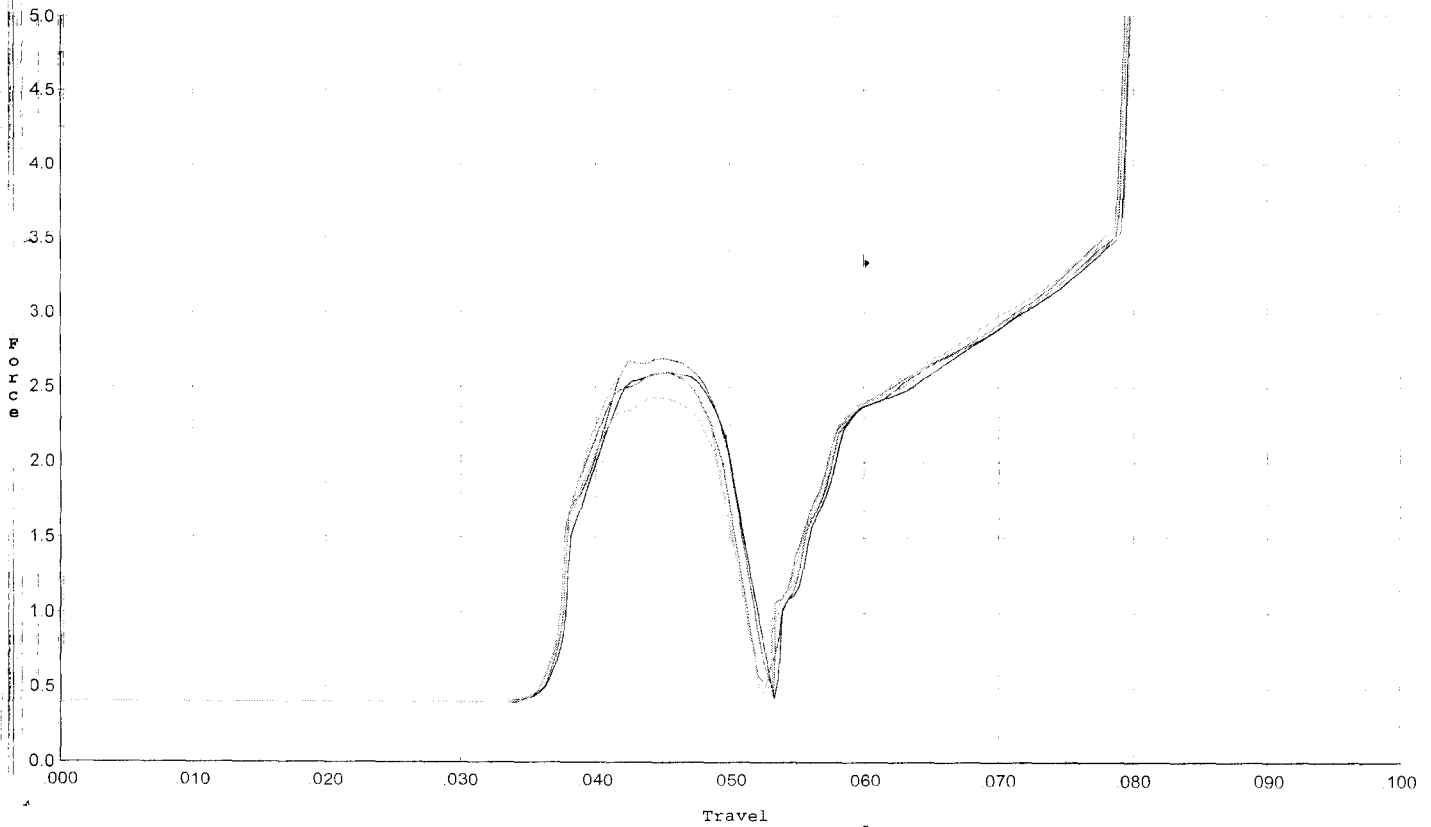
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.425	0.053	0.035	0.023	0.079		Set Trigger
2	4.366	0.051	0.035	0.024	0.076		Set Trigger
3	4.520	0.052	0.035	0.024	0.078		Set Trigger
4	4.617	0.051	0.034	0.024	0.078		Set Trigger
5	4.455	0.052	0.035	0.024	0.078		Set Trigger

7-4-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



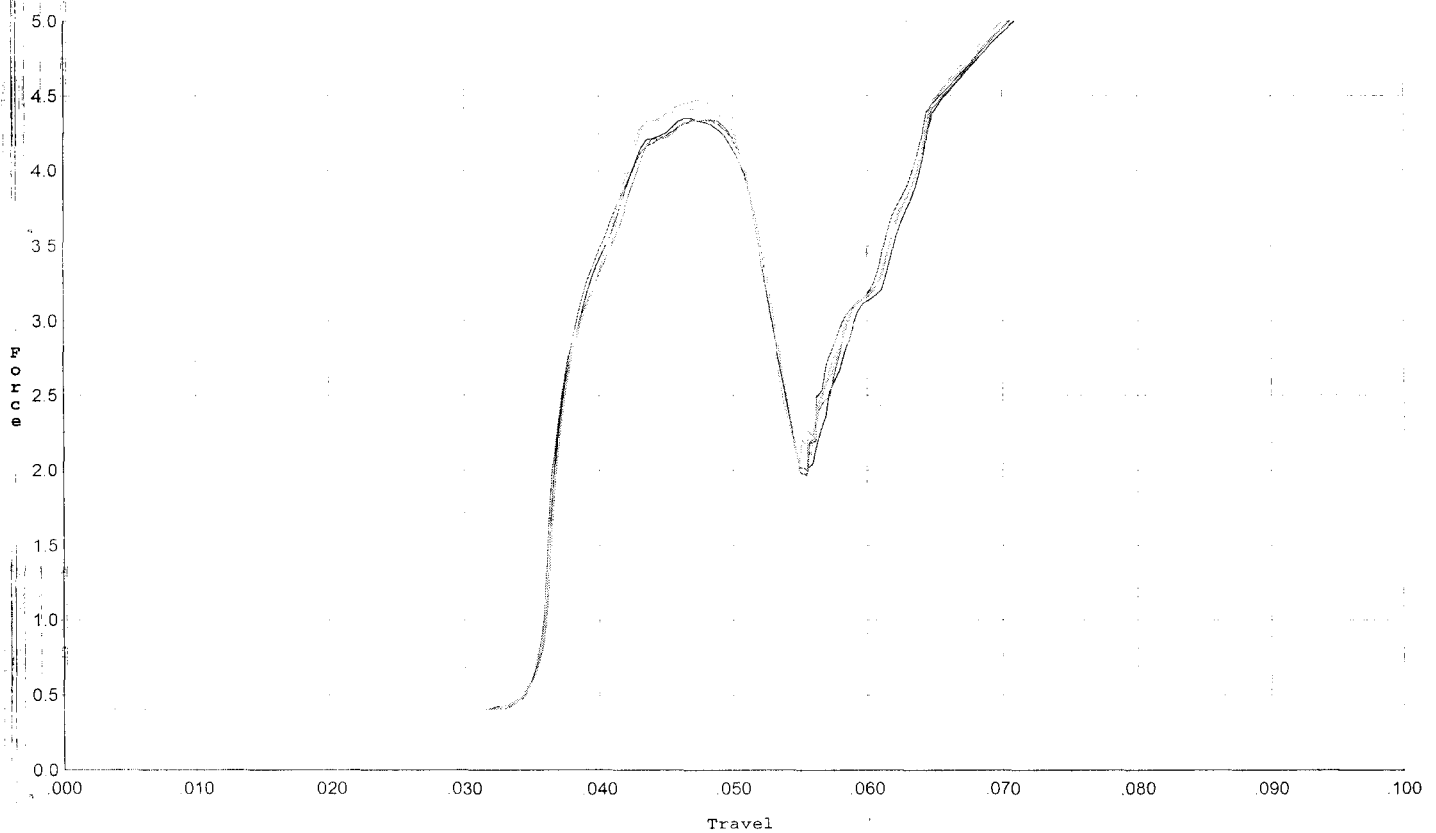
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.050	0.037	0.036	0.046		Set Trigger
2	2.600	0.050	0.037	0.036	0.044		Set Trigger
3	2.599	0.049	0.036	0.036	0.044		Set Trigger
4	2.641	0.050	0.036	0.036	0.045		Set Trigger
5	2.433	0.050	0.036	0.036	0.043		Set Trigger

4.2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.336	0.052	0.035	0.031	0.078		Set Trigger
2	4.344	0.051	0.035	0.032	0.075		Set Trigger
3	4.335	0.052	0.035	0.031	0.077		Set Trigger
4	4.410	0.052	0.035	0.031	0.078		Set Trigger
5	4.475	0.051	0.035	0.032	0.075		Set Trigger

4.438