

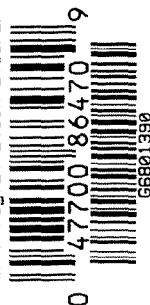
G7680 1390

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

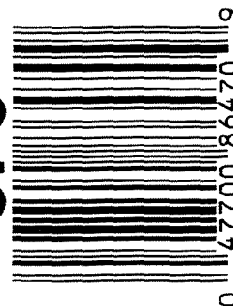
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6801390

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 1390

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-15-08	RT
475	DRILL AND TAP SIGHT HOLES	2500	10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR		
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		12-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

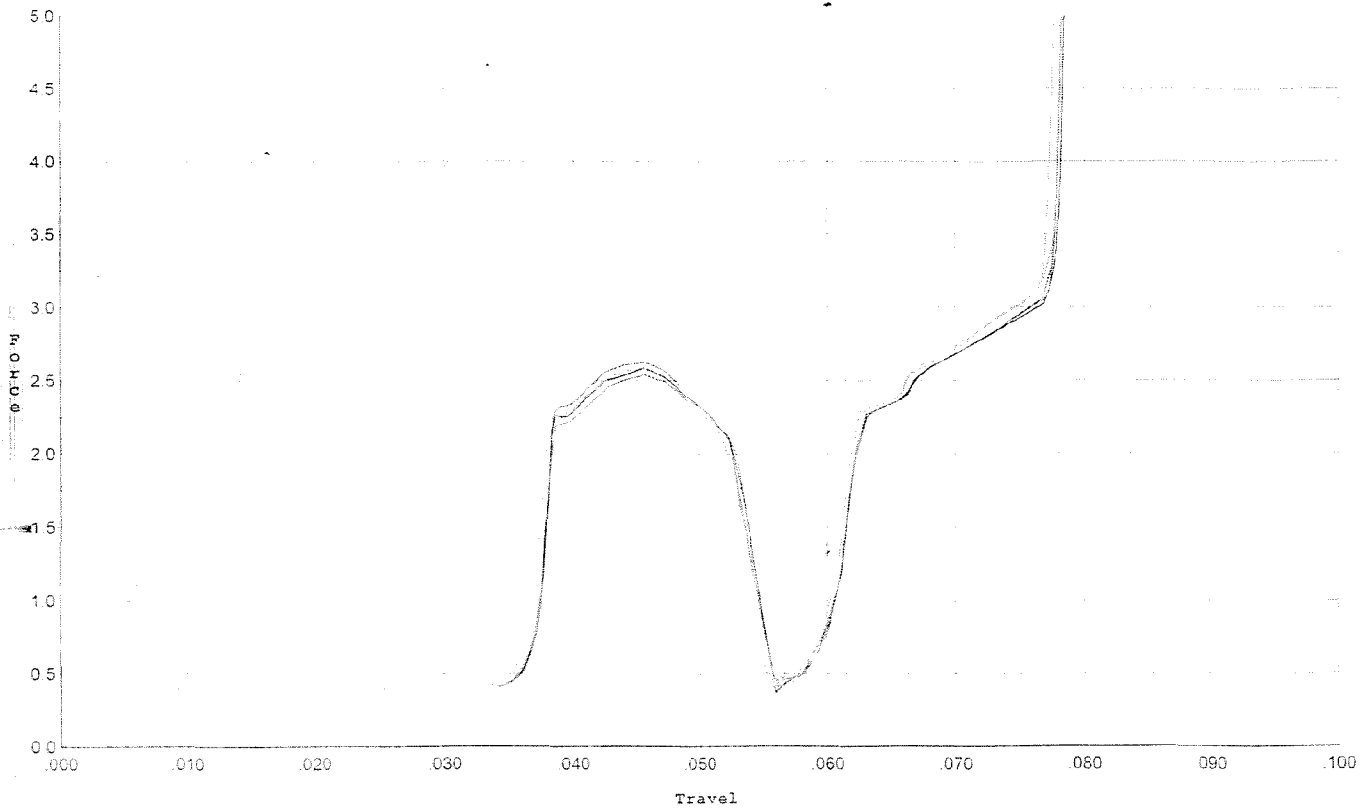
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-19-09	R N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	1-19-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1-19-09	R. N.
	J) ASSEMBLE STOCK		1-14-09	J.P.S.
	K) ASSEMBLE SWIVEL STUDS		1-19-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	L N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TL
670	FINAL INSPECTION A) HEADSPACE		1-19-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.38</u> <u>2.40</u> <u>2.34</u> <u>2.31</u>	1-16-09	TL
	C) FUNCTION		1-19-09	L N
690	PACK		1-21-09	R N

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



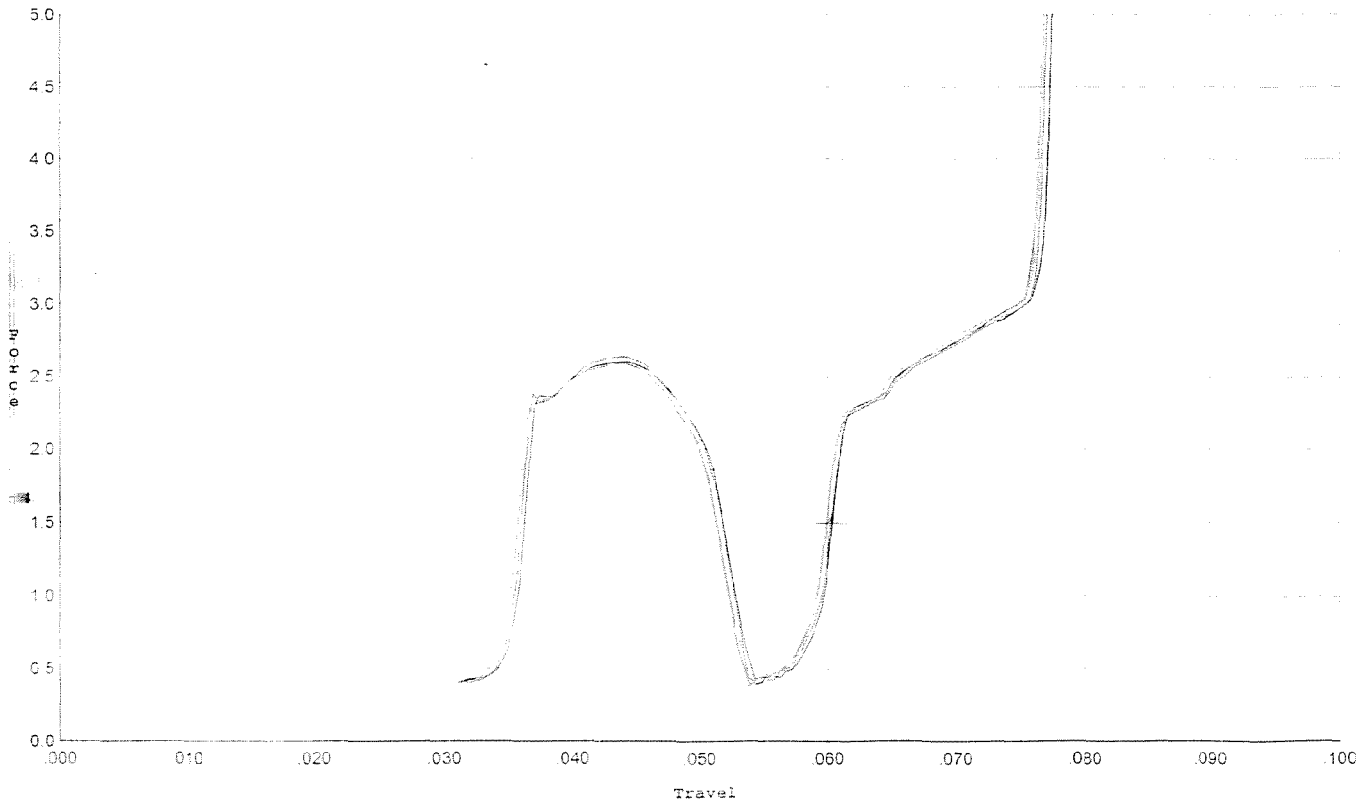
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.054	0.036	0.031	0.054		Set Trigger
2	2.582	0.053	0.036	0.031	0.053		Set Trigger
3	2.539	0.053	0.037	0.031	0.052		Set Trigger
4	2.595	0.053	0.036	0.031	0.052		Set Trigger
5	2.598	0.053	0.036	0.032	0.051		Set Trigger

A-258

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



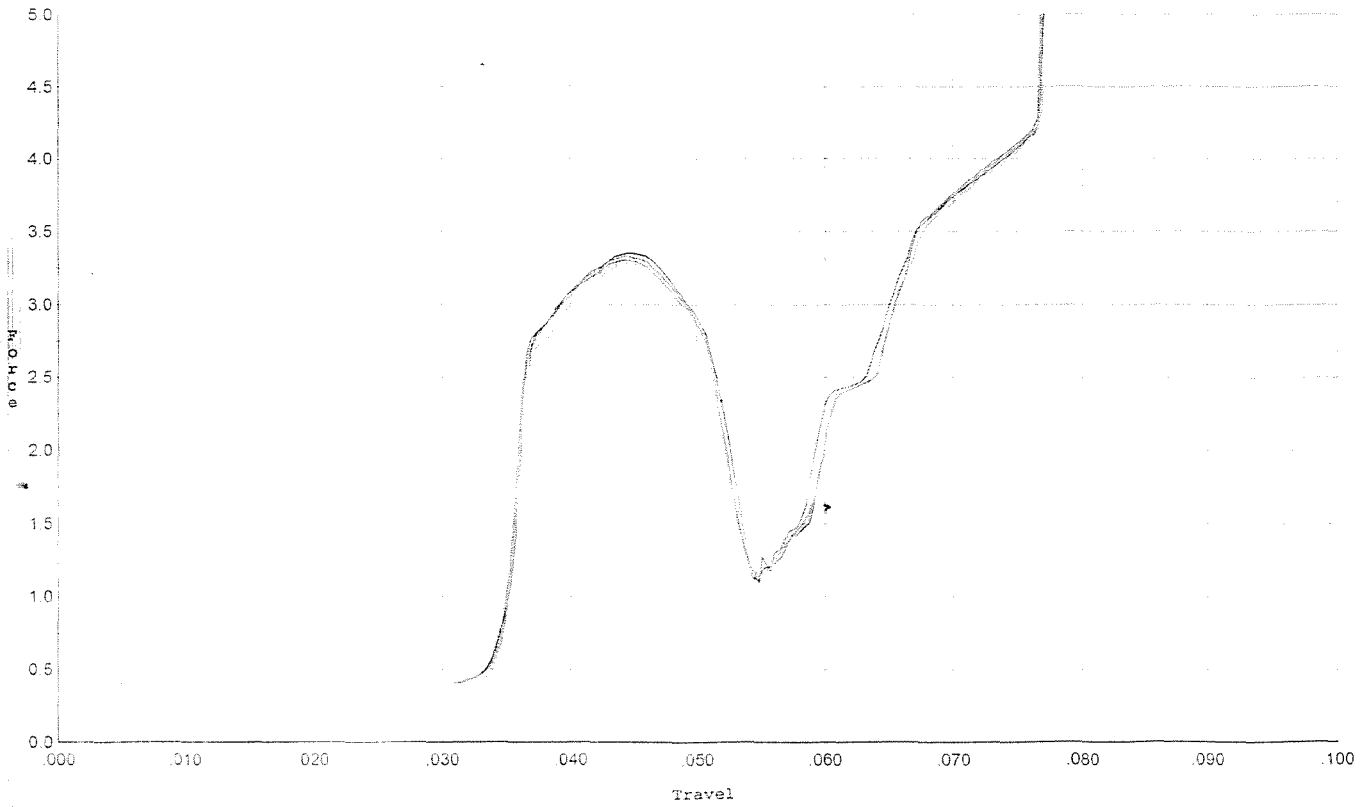
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.051	0.034	0.032	0.051		Set Trigger
2	2.602	0.051	0.035	0.032	0.052		Set Trigger
3	2.635	0.051	0.035	0.032	0.052		Set Trigger
4	2.586	0.051	0.034	0.032	0.051		Set Trigger
5	2.630	0.051	0.034	0.032	0.052		Set Trigger

17.2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



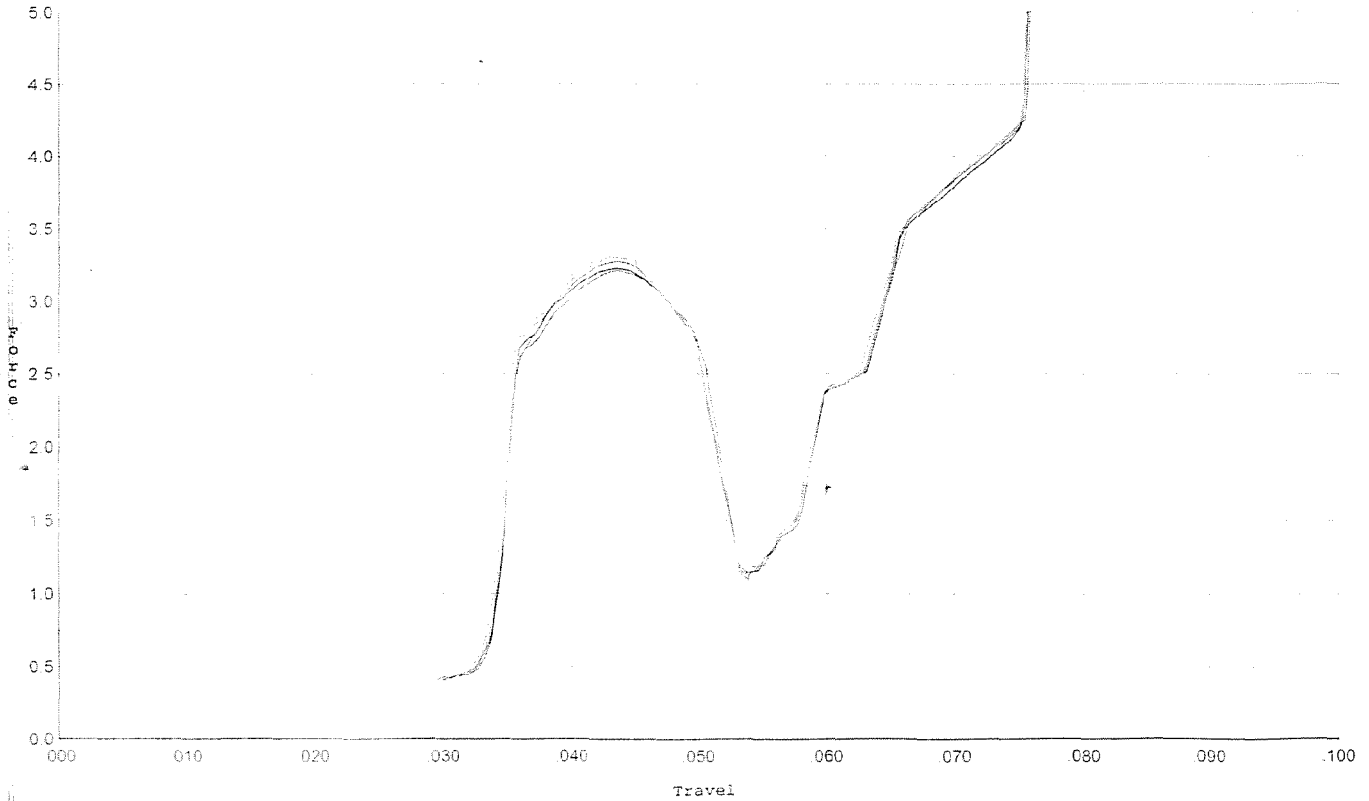
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.299	0.051	0.034	0.031	0.063		Set Trigger
2	3.350	0.052	0.034	0.030	0.065		Set Trigger
3	3.332	0.051	0.034	0.031	0.063		Set Trigger
4	3.280	0.052	0.034	0.030	0.064		Set Trigger
5	3.299	0.051	0.034	0.031	0.062		Set Trigger

A-3-31

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



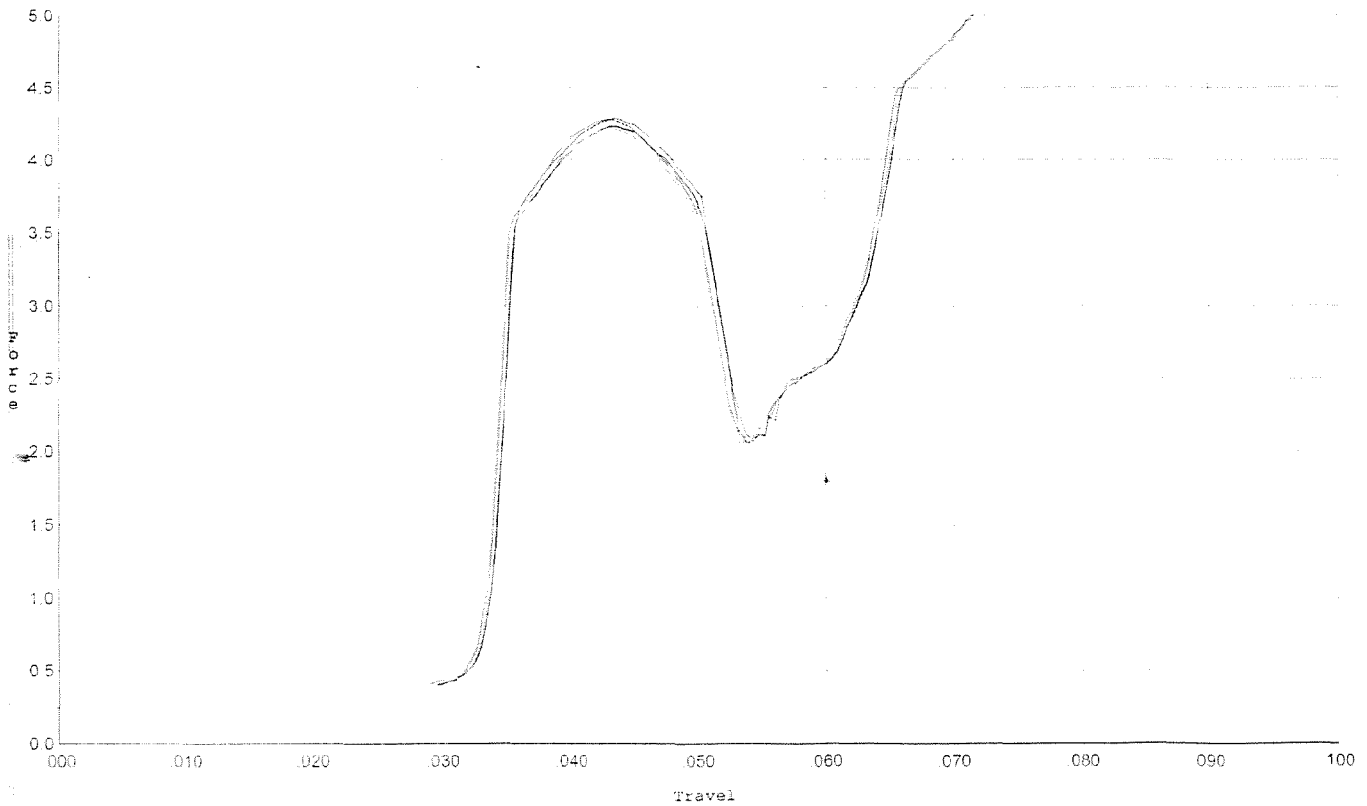
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.051	0.033	0.030	0.062		Set Trigger
2	3.225	0.050	0.033	0.031	0.061		Set Trigger
3	3.274	0.050	0.033	0.031	0.061		Set Trigger
4	3.306	0.050	0.033	0.031	0.063		Set Trigger
5	3.299	0.050	0.033	0.031	0.062		Set Trigger

A.S-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



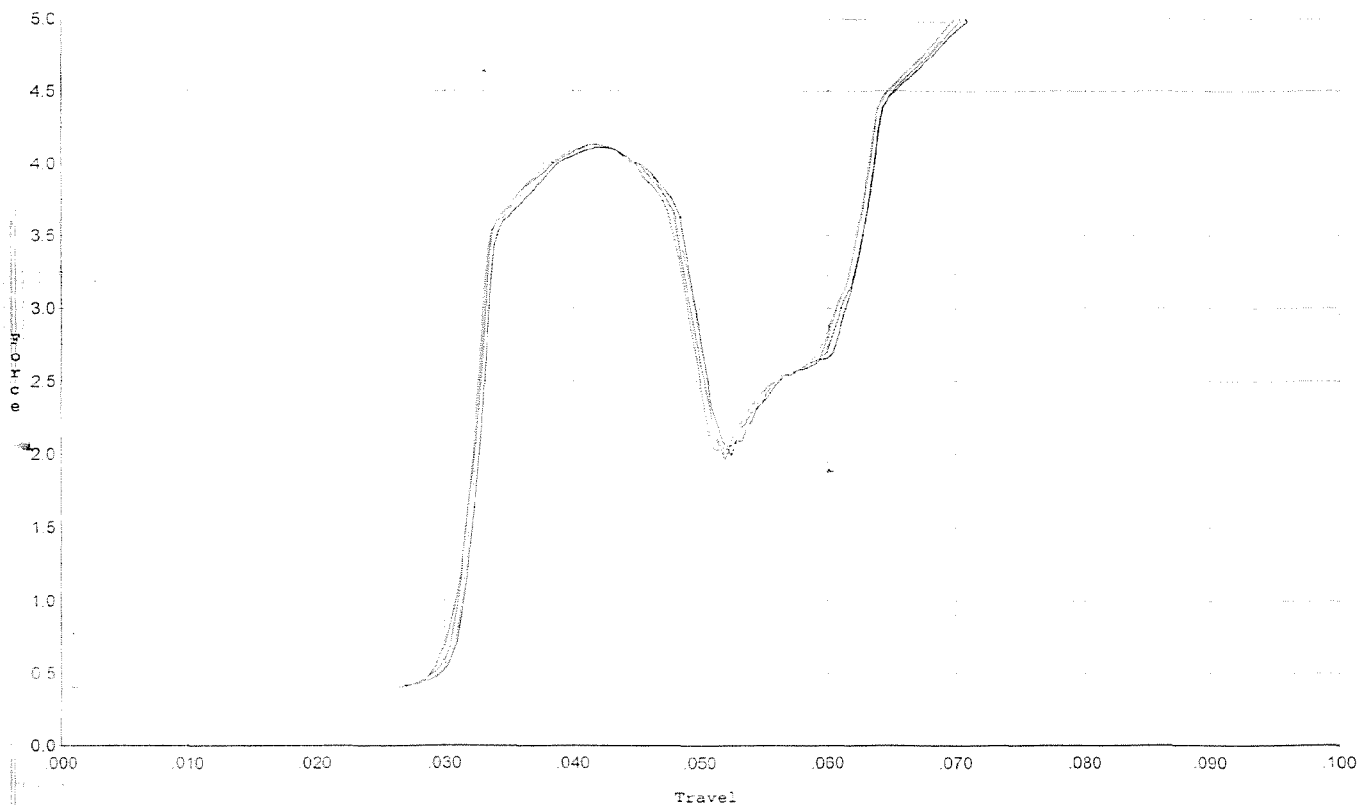
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.050	0.033	0.028	0.080		Set Trigger
2	4.229	0.051	0.033	0.028	0.080		Set Trigger
3	4.281	0.050	0.032	0.028	0.080		Set Trigger
4	4.216	0.050	0.033	0.028	0.078		Set Trigger
5	4.221	0.050	0.033	0.028	0.079		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



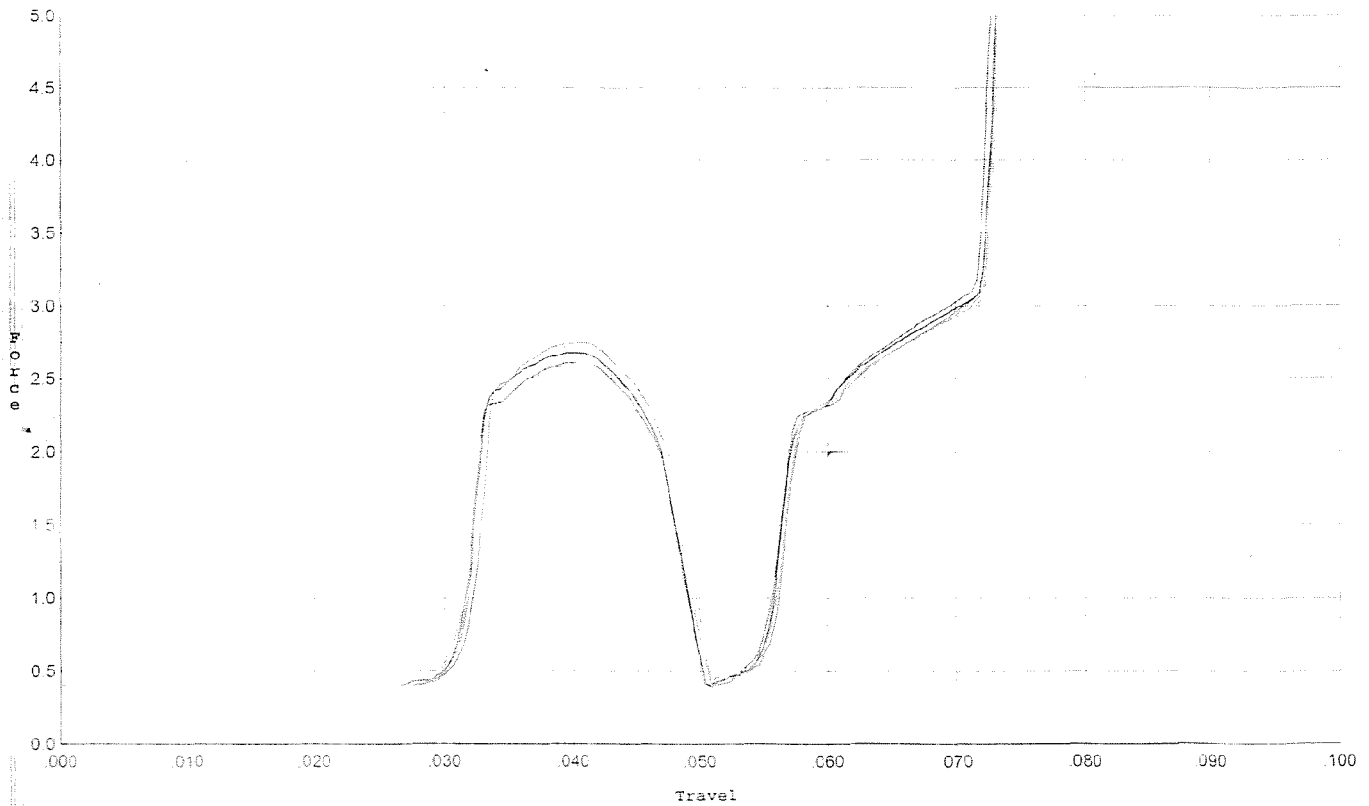
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.048	0.030	0.029	0.077		Set Trigger
2	4.109	0.048	0.031	0.028	0.078		Set Trigger
3	4.128	0.048	0.030	0.028	0.078		Set Trigger
4	4.150	0.049	0.030	0.028	0.079		
5	4.195	0.049	0.031	0.028	0.080		

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



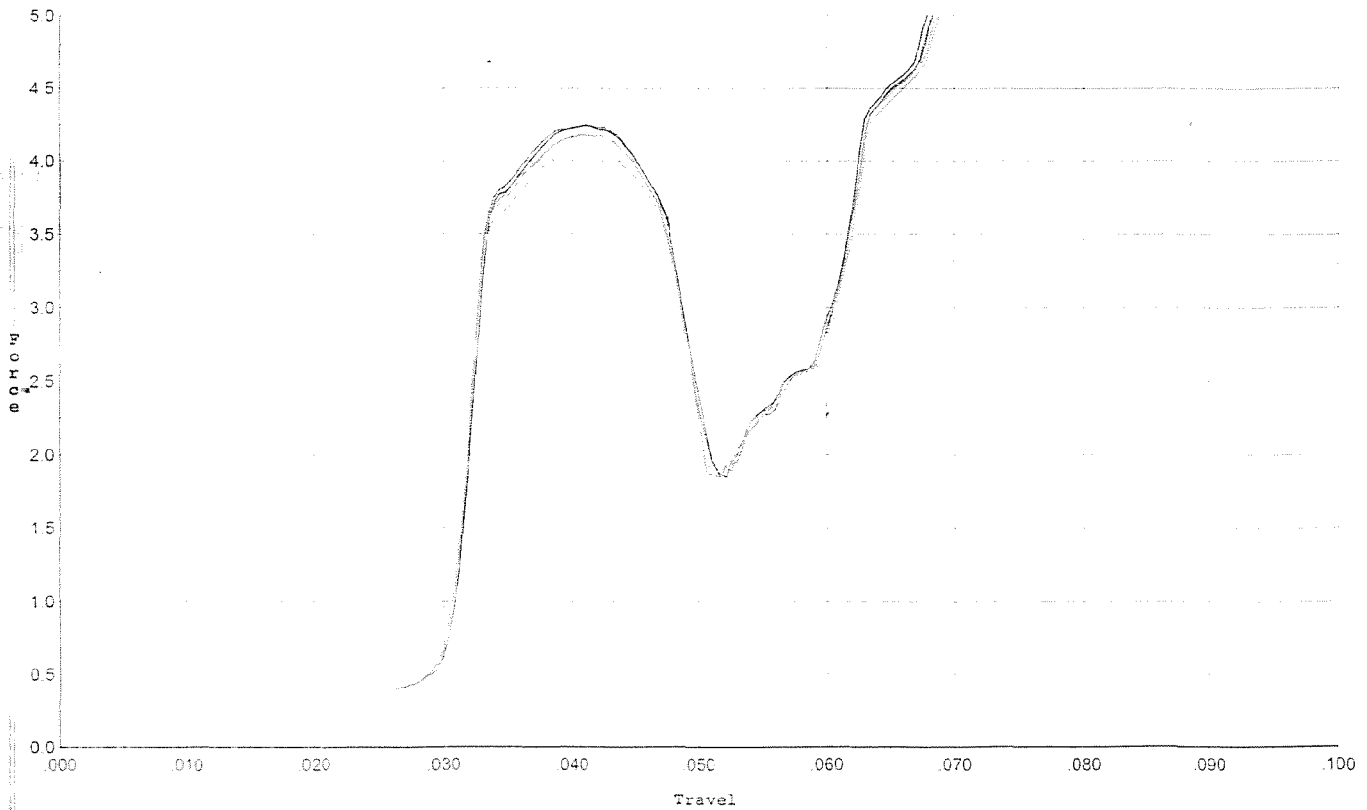
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.047	0.031	0.031	0.050		Set Trigger
2	2.674	0.049	0.031	0.031	0.052		Set Trigger
3	2.751	0.047	0.031	0.031	0.052		Set Trigger
4	2.769	0.048	0.031	0.031	0.054		Set Trigger
5	2.608	0.047	0.030	0.031	0.051		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.048	0.030	0.028	0.078		Set Trigger
2	4.243	0.048	0.030	0.027	0.077		Set Trigger
3	4.176	0.048	0.030	0.028	0.078		Set Trigger
4	4.074	0.048	0.030	0.028	0.076		Set Trigger
5	4.189	0.048	0.030	0.028	0.078		Set Trigger

A-4.18