

6680 1391

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



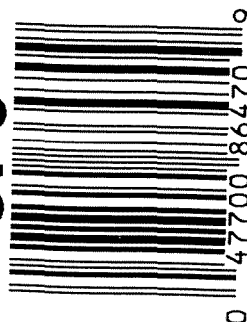
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

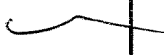
G6801391

UPC



BM FORM

GUN SERIAL # G6801391

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SPD
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SPD
460	CHECK HEADSPACE		10-21-08	SPD
470	DIS-ASSEMBLE ACTION		10-21-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	10-22-08	Ben
475	DRILL AND TAP SIGHT HOLES		10-22-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10-24-08	
490	MAGNAFLUX BOLT		10-24-08	MIR
500	ROLLMARK CALIBER		10-24-08	RT
520	GOFF BLAST BBL / REC		10-24-08	DEG
542	APPLY COATINGS (BARREL ACTION)		10-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-30-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-30-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-30-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-9-09	Ben
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

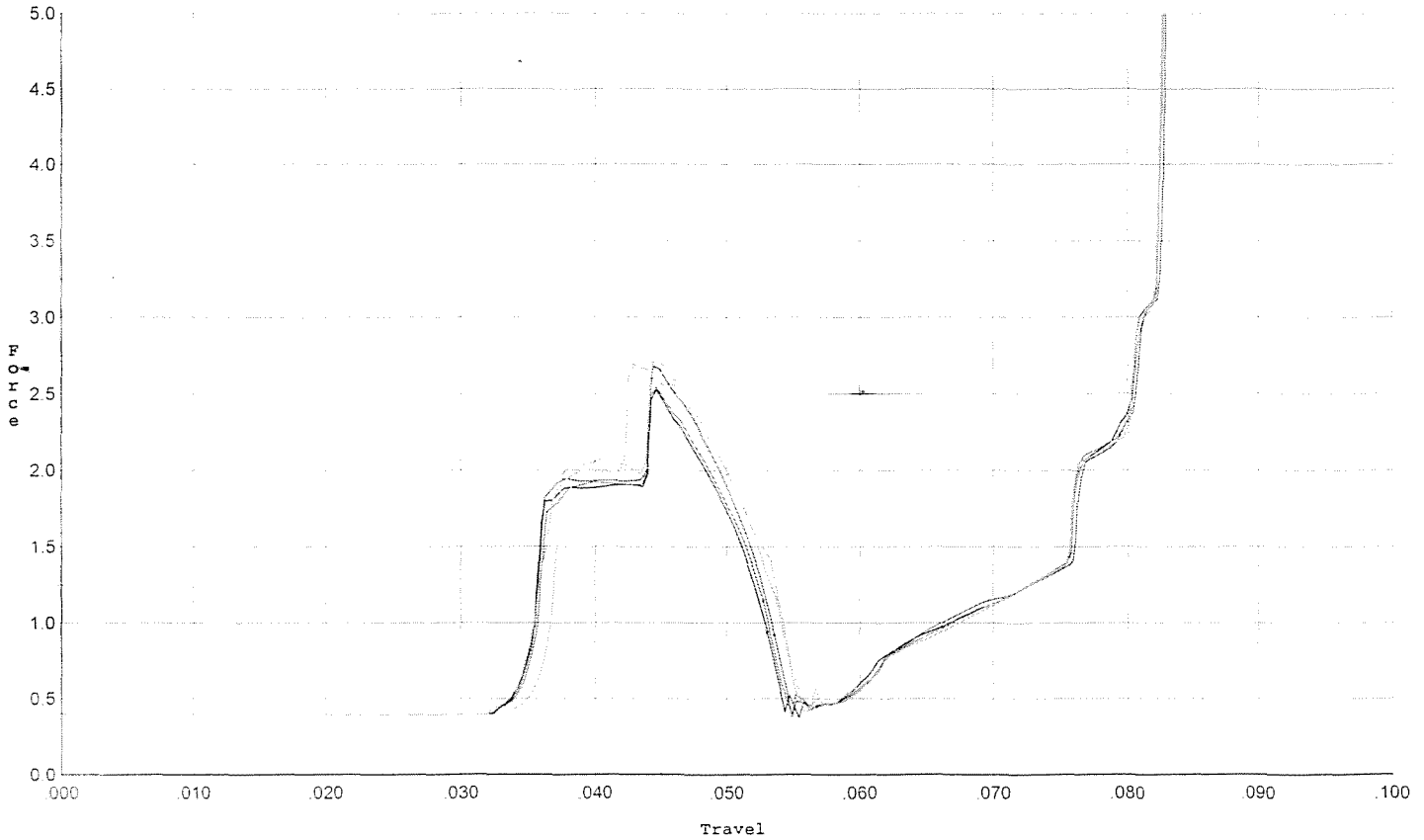
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	1-13-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	1-13-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	1-13-09	LN		
	J) ASSEMBLE STOCK					1-9-09	Ren		
	K) ASSEMBLE SWIVEL STUDS					1-13-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-12-09	L.A.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					1-12-09	RP		
670	FINAL INSPECTION A) HEADSPACE					1-13-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u>	<u>2.54</u>	<u>2.72</u>	<u>2.77</u>	<u>2.67</u>	1-13-09	LN
	C) FUNCTION							1-13-09	LN
690	PACK							1/16/08	FM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



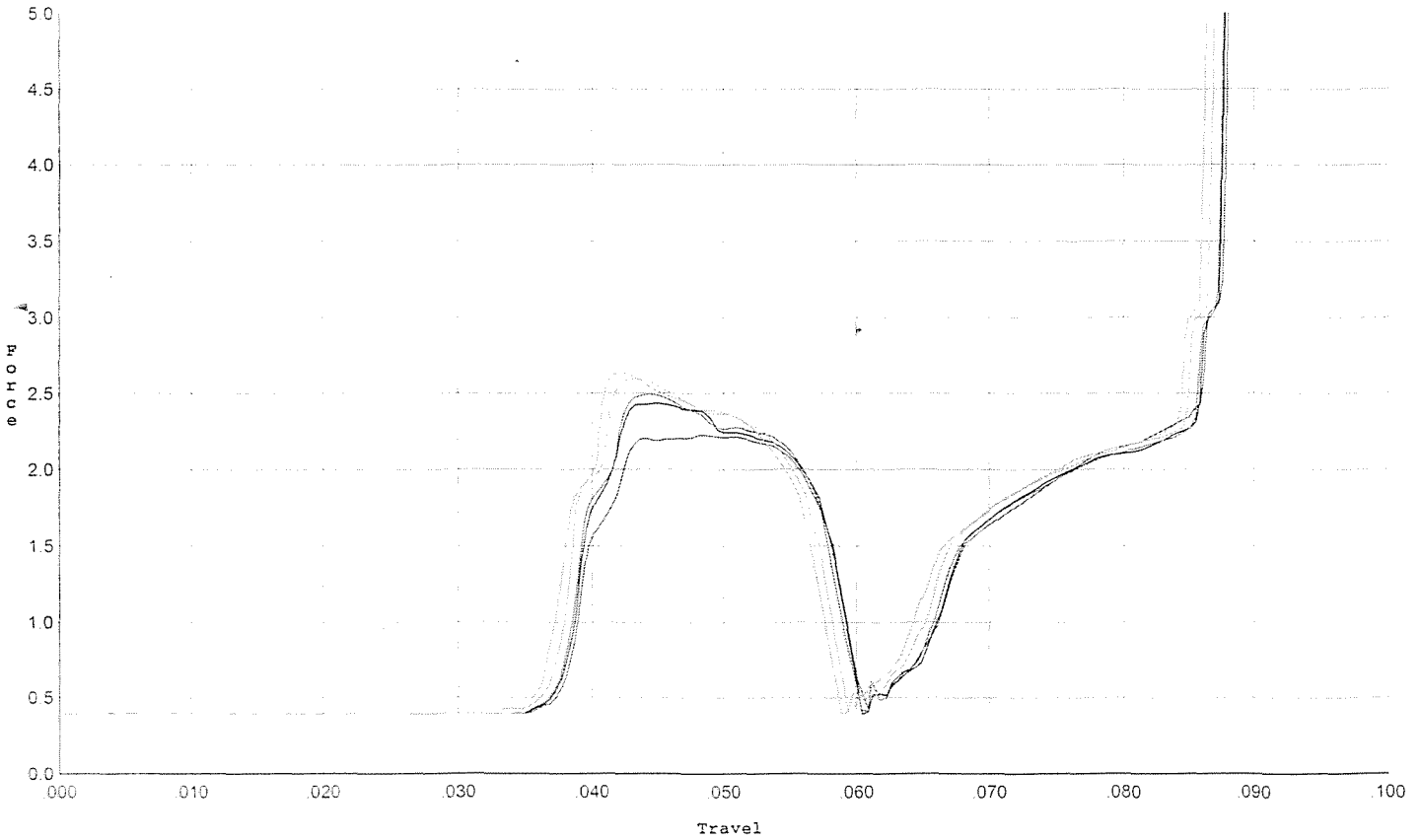
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.054	0.034	0.036	0.050		Set Trigger
2	2.523	0.053	0.034	0.036	0.047		Set Trigger
3	2.542	0.053	0.035	0.036	0.047		Set Trigger
4	2.718	0.054	0.036	0.036	0.050		Set Trigger
5	2.695	0.053	0.034	0.035	0.052		Set Trigger

A 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



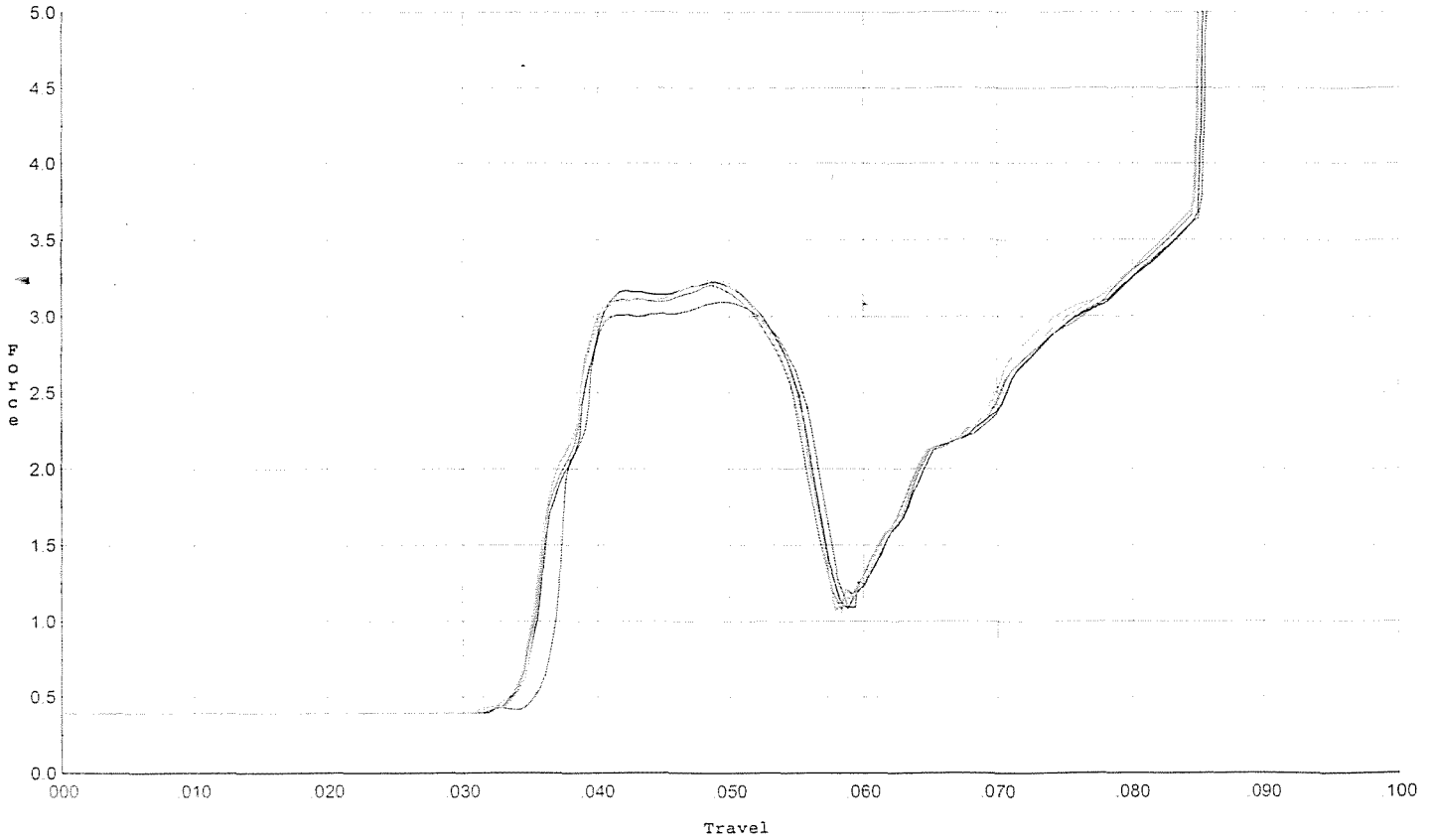
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.225	0.058	0.038	0.036	0.055		Set Trigger
2	2.434	0.058	0.038	0.036	0.058		Set Trigger
3	2.491	0.057	0.038	0.036	0.057		Set Trigger
4	2.594	0.057	0.037	0.036	0.058		Set Trigger
5	2.640	0.057	0.036	0.036	0.059		Set Trigger

2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



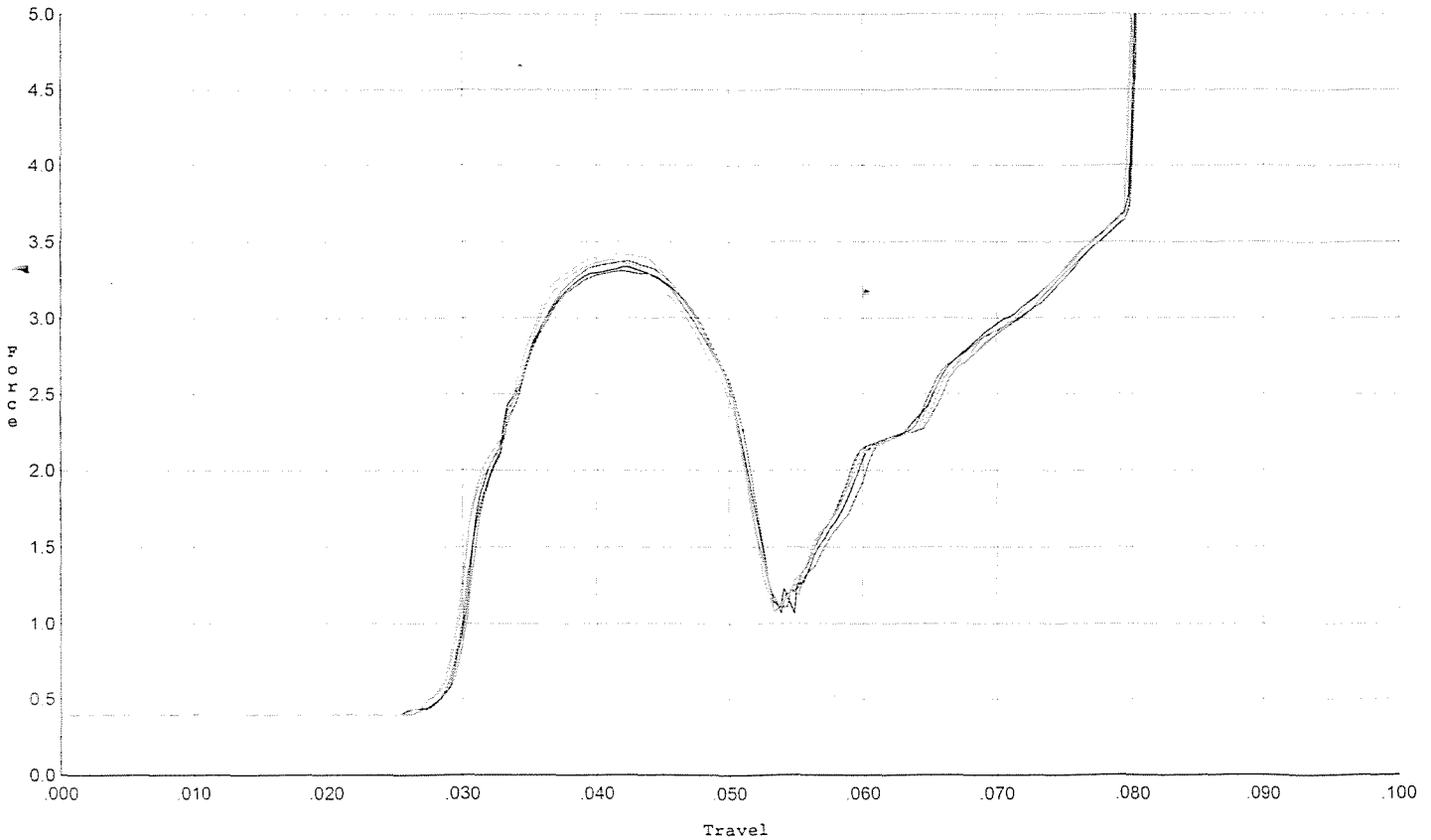
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.056	0.036	0.035	0.069		Set Trigger
2	3.226	0.055	0.035	0.035	0.071		Set Trigger
3	3.206	0.055	0.034	0.035	0.070		Set Trigger
4	3.250	0.055	0.035	0.035	0.072		Set Trigger
5	3.230	0.056	0.034	0.034	0.072		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



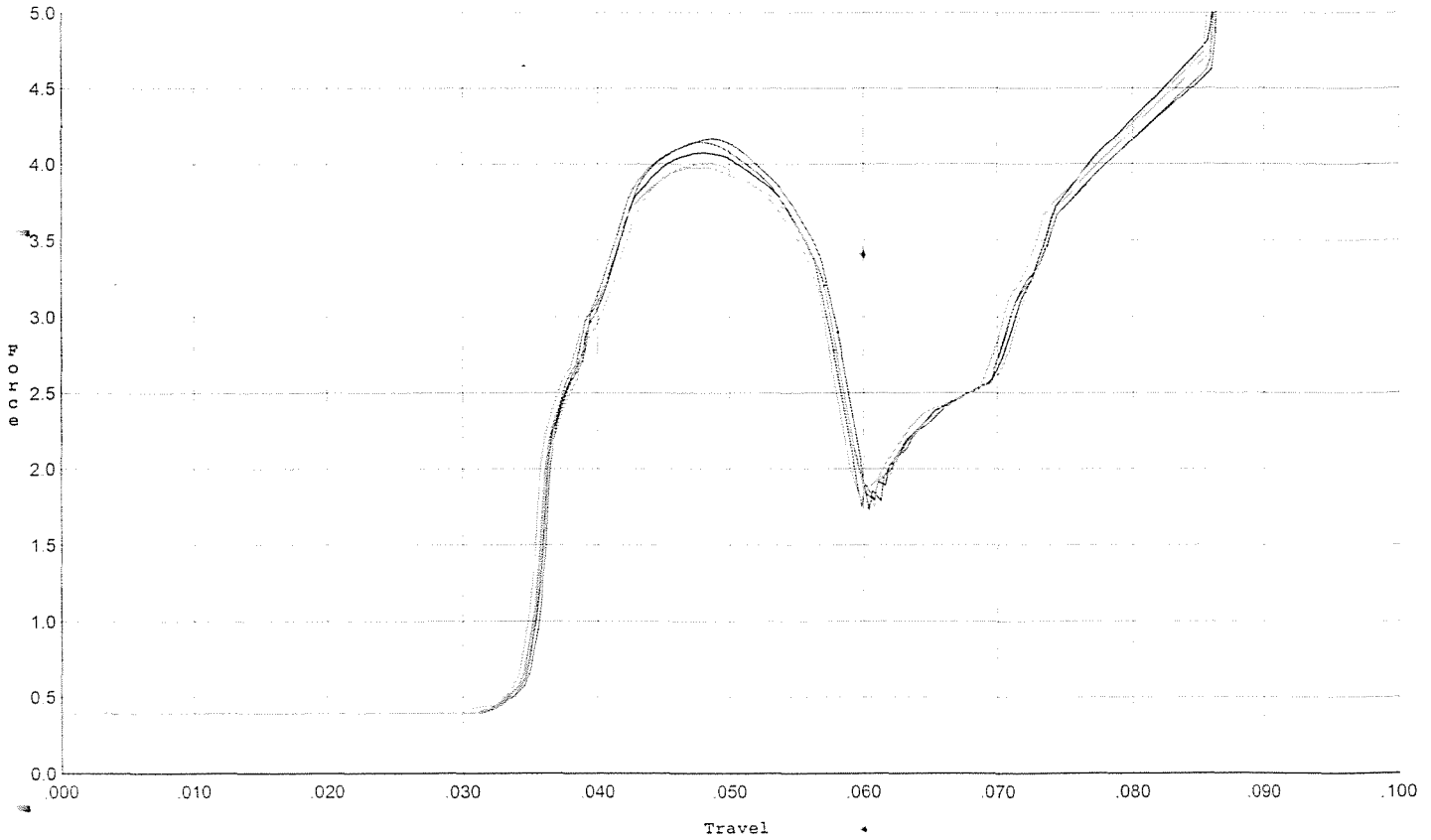
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.309	0.050	0.029	0.033	0.070		Set Trigger
2	3.334	0.050	0.029	0.033	0.070		Set Trigger
3	3.373	0.051	0.030	0.032	0.072		Set Trigger
4	3.419	0.050	0.029	0.032	0.072		Set Trigger
5	3.379	0.050	0.029	0.032	0.071		Set Trigger

A-3-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



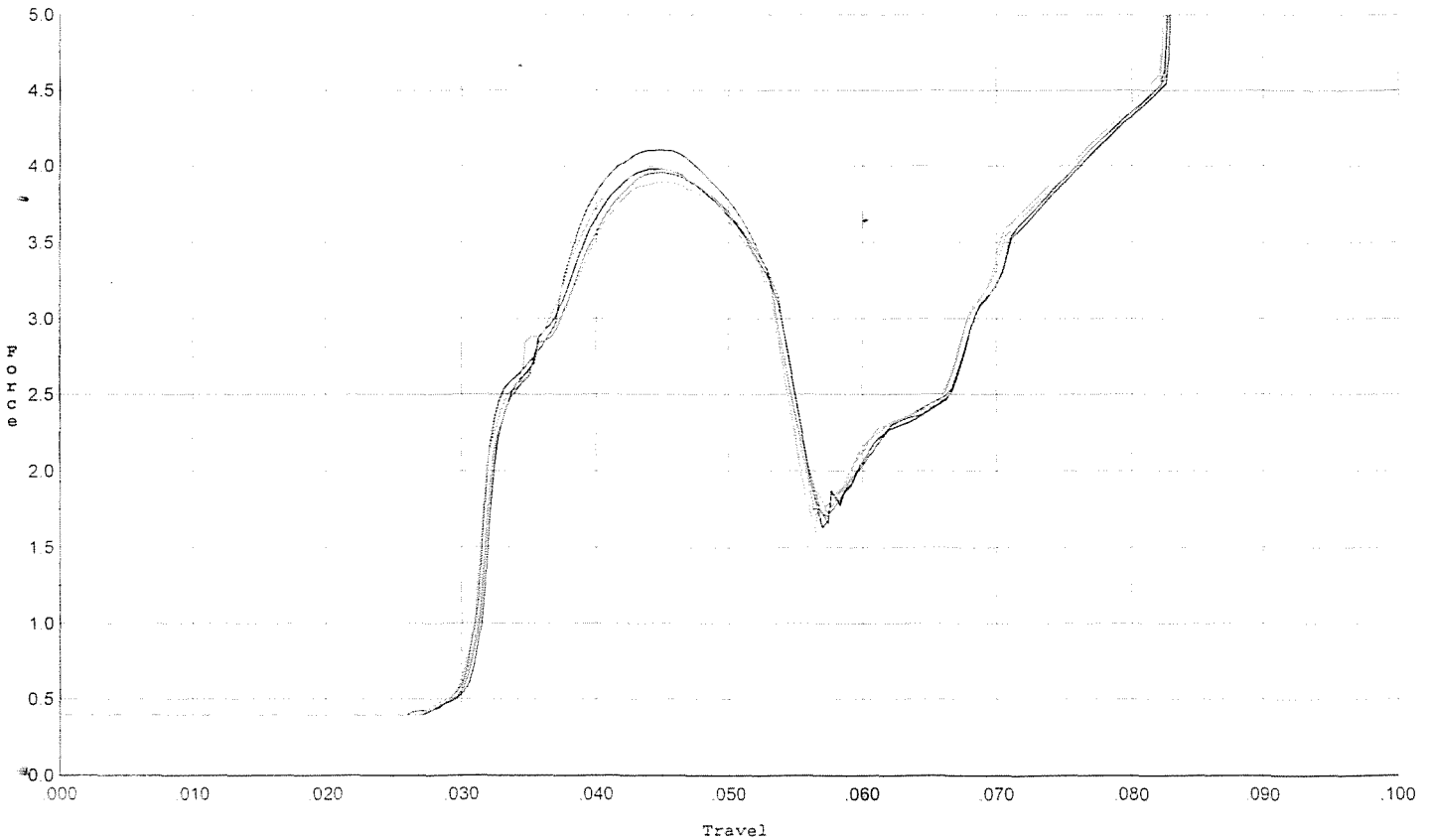
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.058	0.035	0.033	0.094		Set Trigger
2	4.073	0.057	0.035	0.033	0.091		Set Trigger
3	4.142	0.058	0.034	0.033	0.094		Set Trigger
4	4.011	0.057	0.035	0.033	0.090		Set Trigger
5	3.976	0.057	0.034	0.033	0.090		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



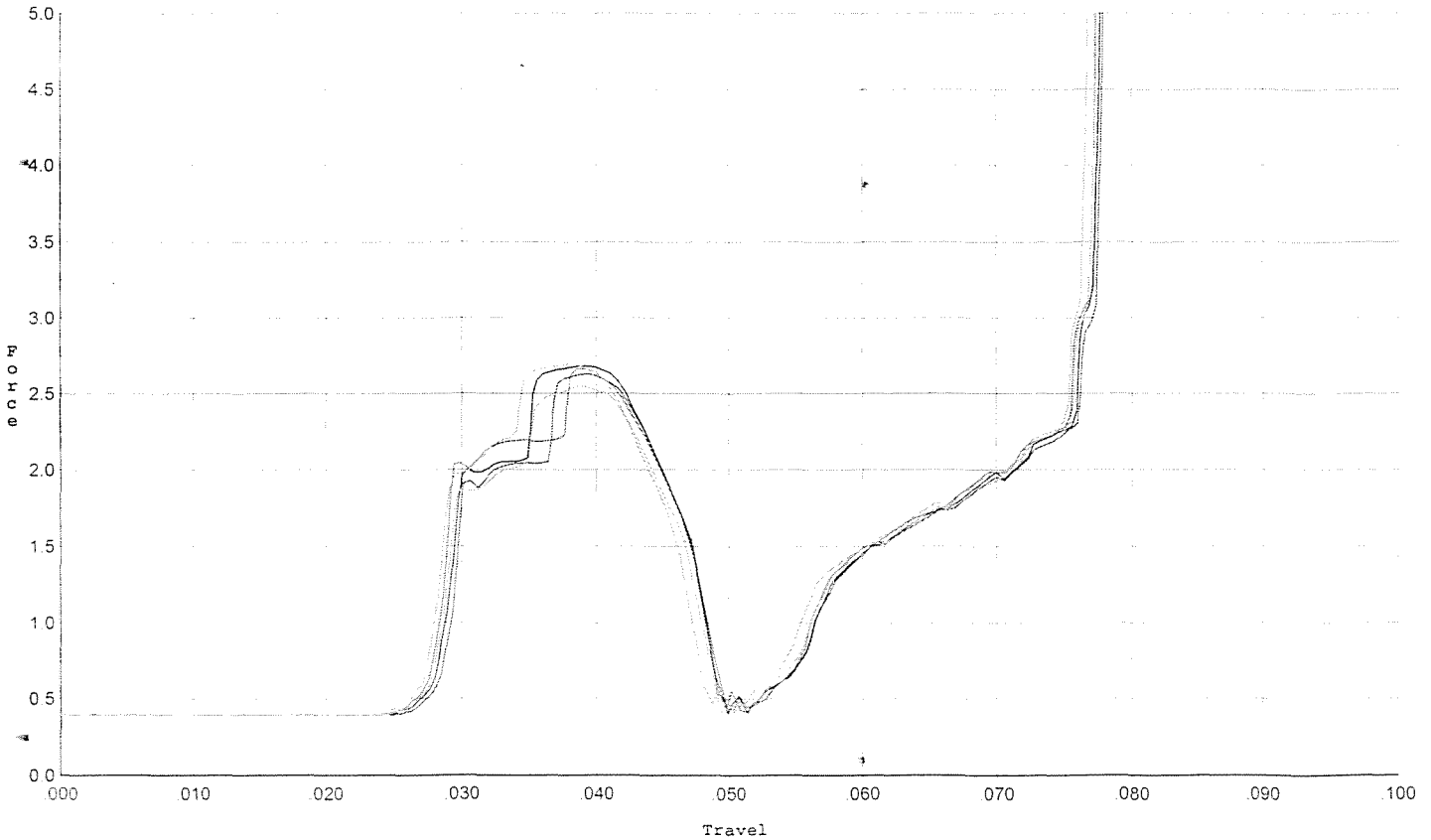
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.053	0.030	0.032	0.089		Set Trigger
2	3.978	0.054	0.031	0.032	0.089		Set Trigger
3	3.955	0.054	0.030	0.032	0.088		Set Trigger
4	3.974	0.053	0.030	0.032	0.089		Set Trigger
5	3.894	0.055	0.030	0.032	0.089		Set Trigger

A 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



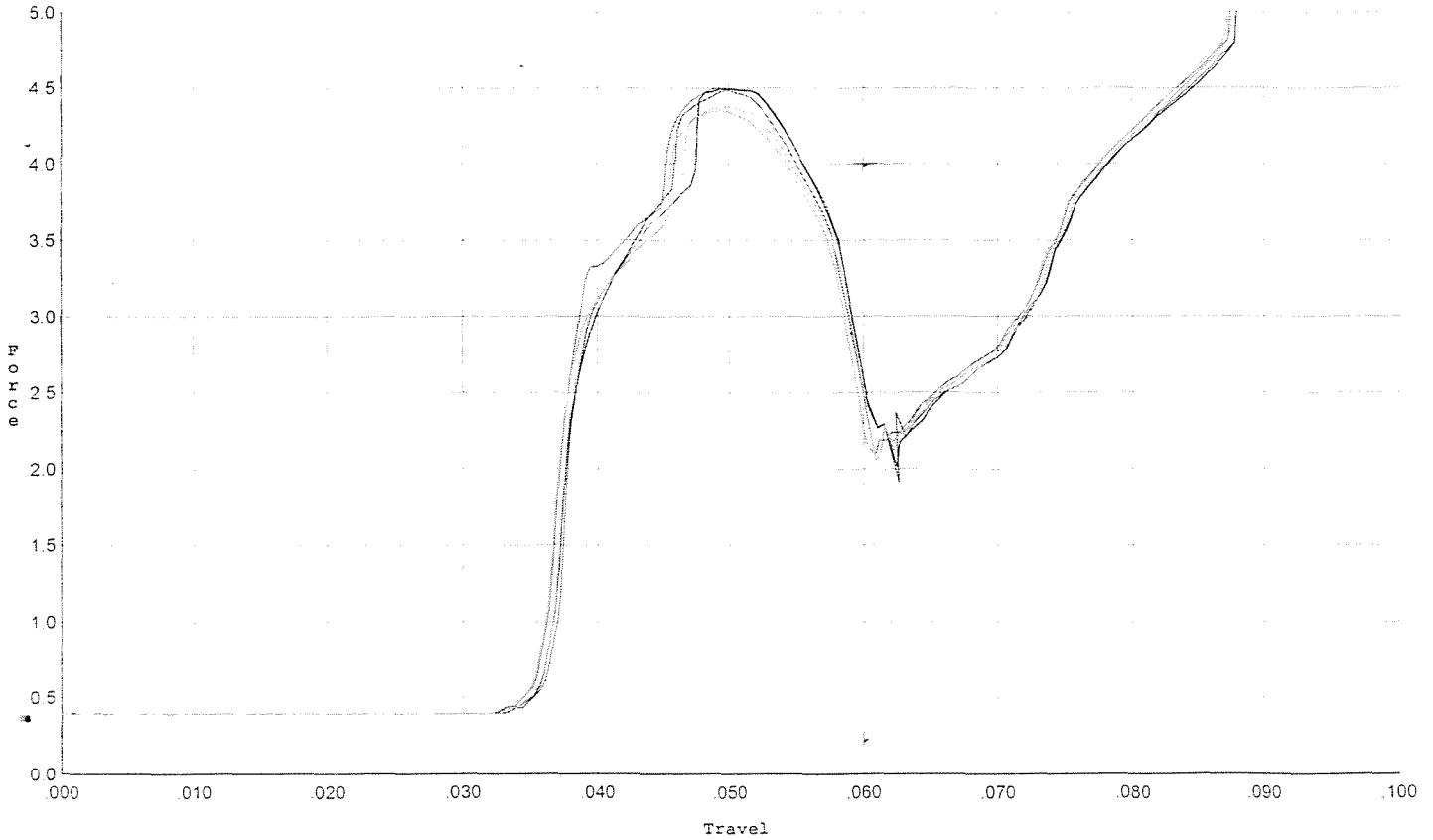
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.047	0.028	0.035	0.051		Set Trigger
2	2.680	0.047	0.028	0.034	0.053		Set Trigger
3	2.664	0.047	0.028	0.034	0.053		Set Trigger
4	2.550	0.047	0.028	0.035	0.050		Set Trigger
5	2.696	0.046	0.027	0.034	0.052		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accyracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.496	0.058	0.036	0.033	0.096		Set Trigger
2	4.496	0.058	0.036	0.033	0.096		Set Trigger
3	4.496	0.059	0.036	0.033	0.100		Set Trigger
4	4.380	0.059	0.036	0.033	0.096		Set Trigger
5	4.354	0.058	0.035	0.033	0.095		Set Trigger

4.44