

G6801400

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



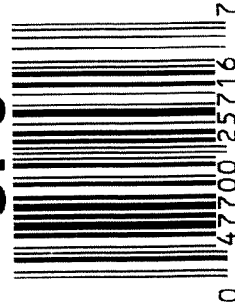
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6801400

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 1400

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	S.P.D.
430	ASSEMBLE TO STOCK		10-14-08	JP
440	PROOF		10-14-08	S.P.D.
460	CHECK HEADSPACE		10-14-08	S.P.D.
470	DIS-ASSEMBLE ACTION		10-14-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-15-08	RIC
475	DRILL AND TAP SIGHT HOLES		10-15-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/17/08	(S)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-22-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		10-23-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

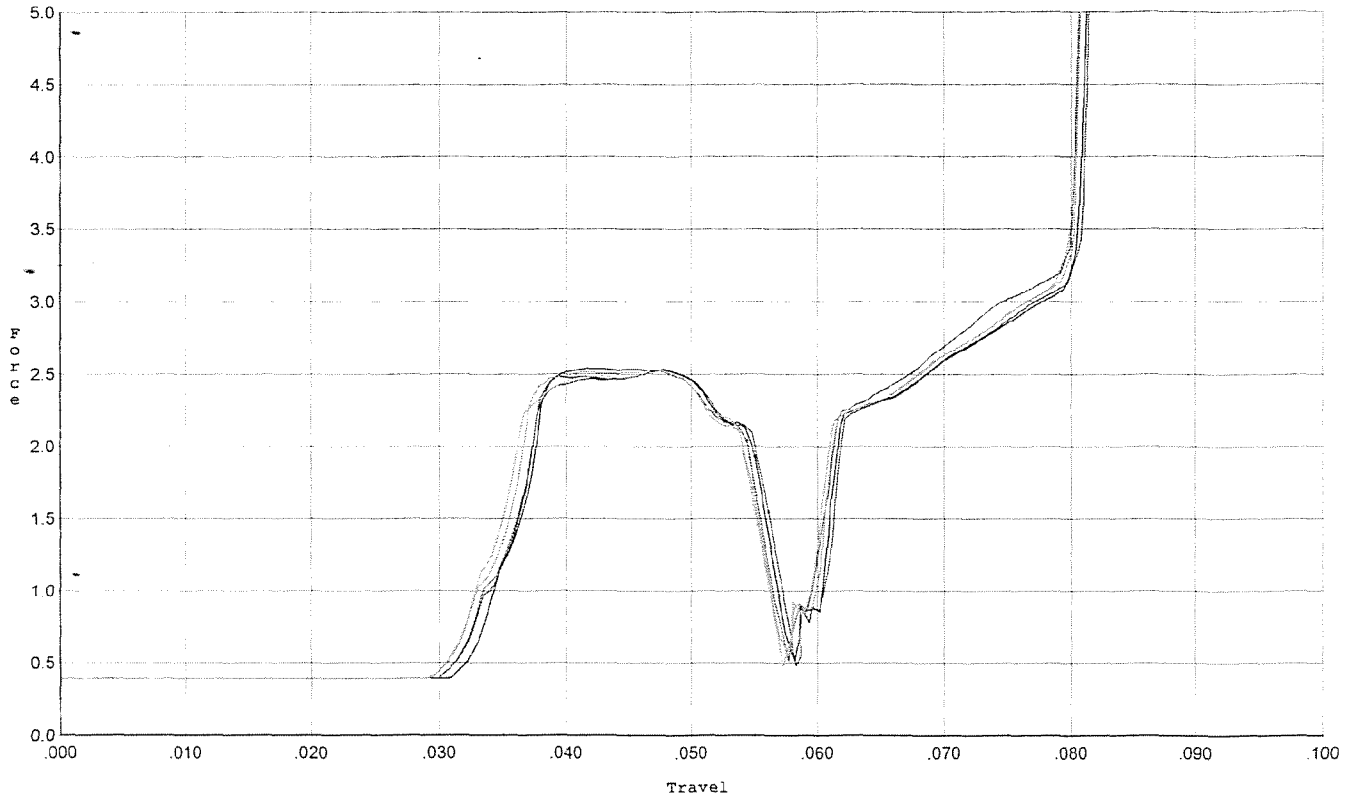
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4.0</u>	10-30-08	L. D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>5.0</u>	10-30-08	L. D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-30-08	L. D.
	J) ASSEMBLE STOCK		10-23-08	L. D.
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L. D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-24-08	ESN
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L. D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.77</u> <u>2.8</u> <u>2.77</u> <u>2.83</u>	10-28-08	TL
	C) FUNCTION		10-30-08	L. D.
690	PACK		11/3/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



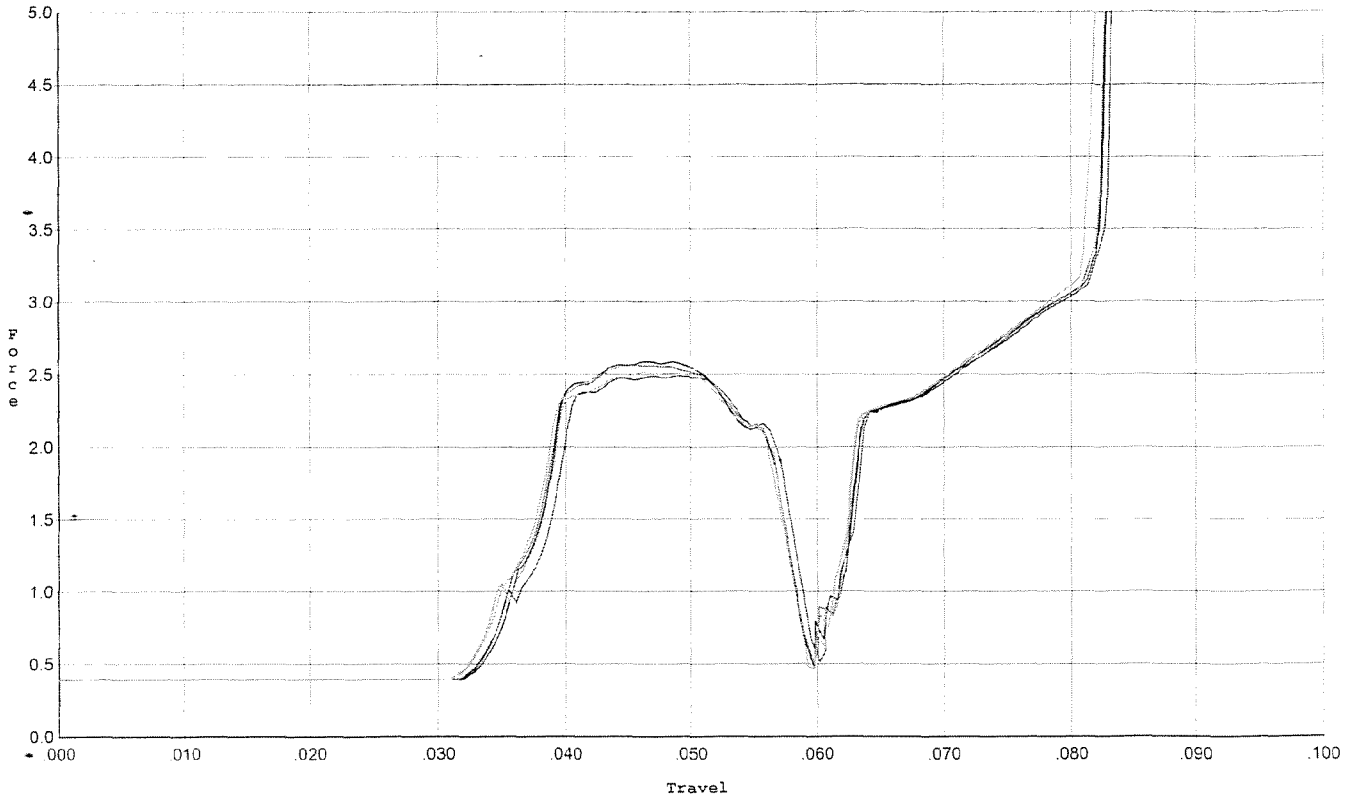
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.056	0.032	0.032	0.063		Set Trigger
2	2.534	0.055	0.033	0.032	0.061		Set Trigger
3	2.524	0.054	0.032	0.032	0.060		Set Trigger
4	2.524	0.055	0.031	0.032	0.063		Set Trigger
5	2.534	0.055	0.031	0.032	0.062		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



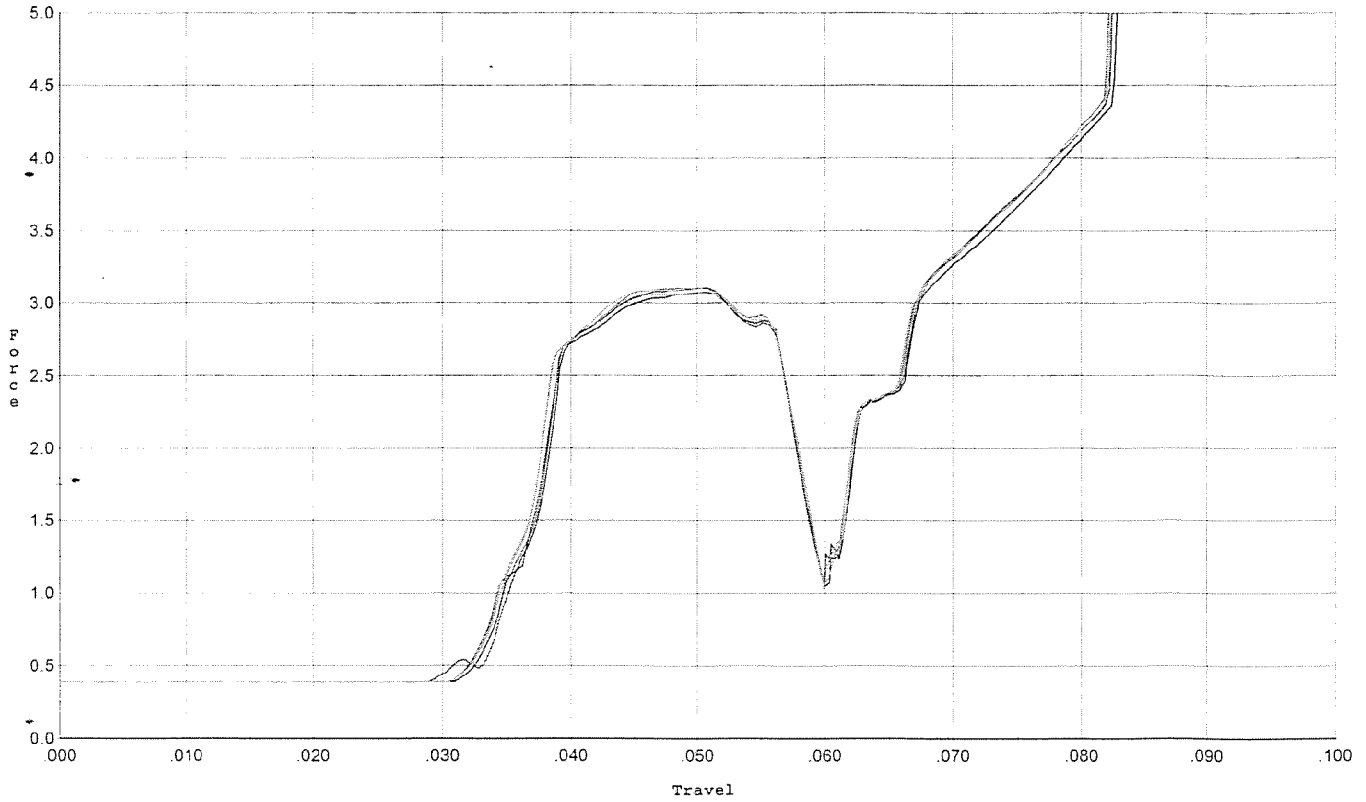
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.057	0.034	0.032	0.061		Set Trigger
2	2.591	0.057	0.034	0.032	0.062		Set Trigger
3	2.561	0.057	0.034	0.032	0.062		Set Trigger
4	2.579	0.057	0.033	0.032	0.063		Set Trigger
5	2.515	0.057	0.033	0.031	0.062		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



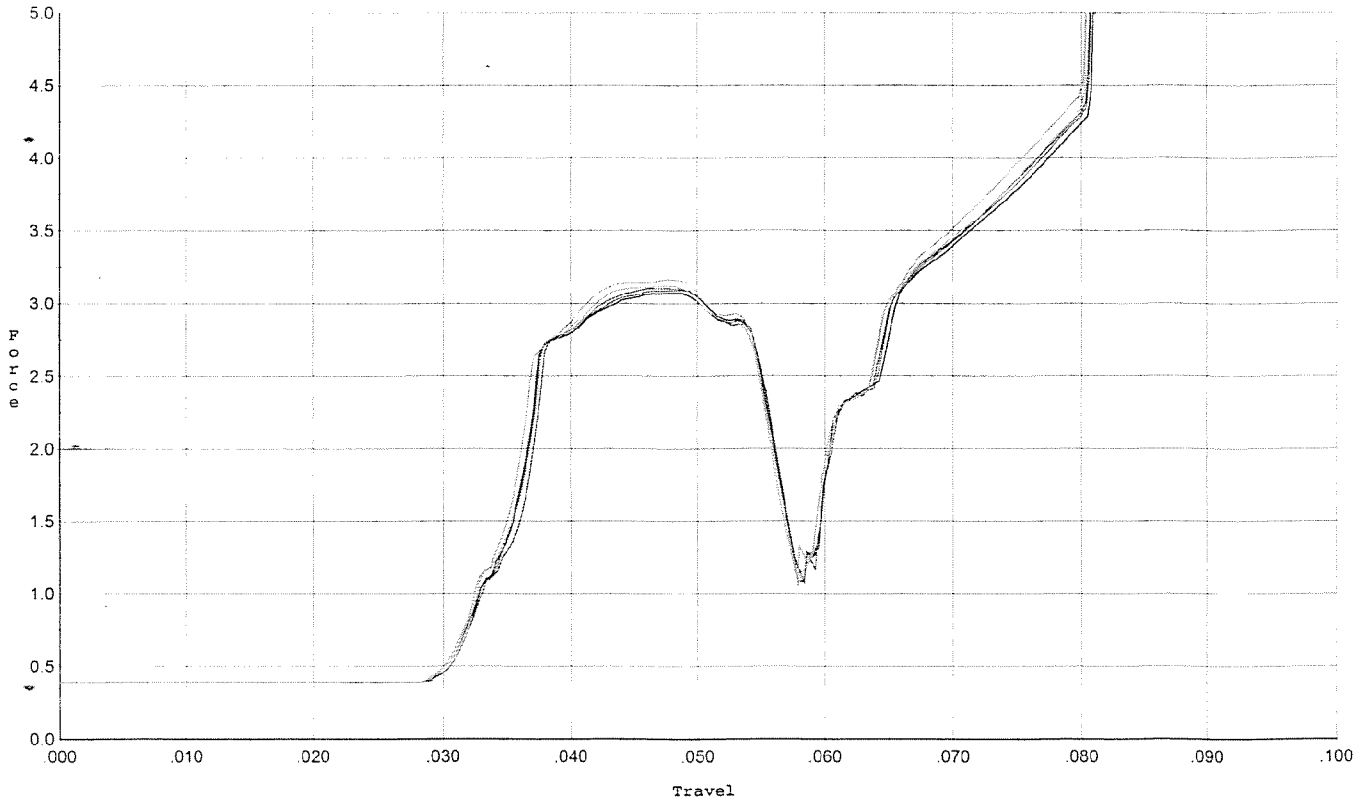
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.056	0.034	0.031	0.073		Set Trigger
2	3.071	0.058	0.033	0.031	0.075		Set Trigger
3	3.103	0.056	0.033	0.031	0.074		Set Trigger
4	3.109	0.056	0.033	0.031	0.074		Set Trigger
5	3.077	0.058	0.033	0.030	0.076		Set Trigger

Avg 309

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



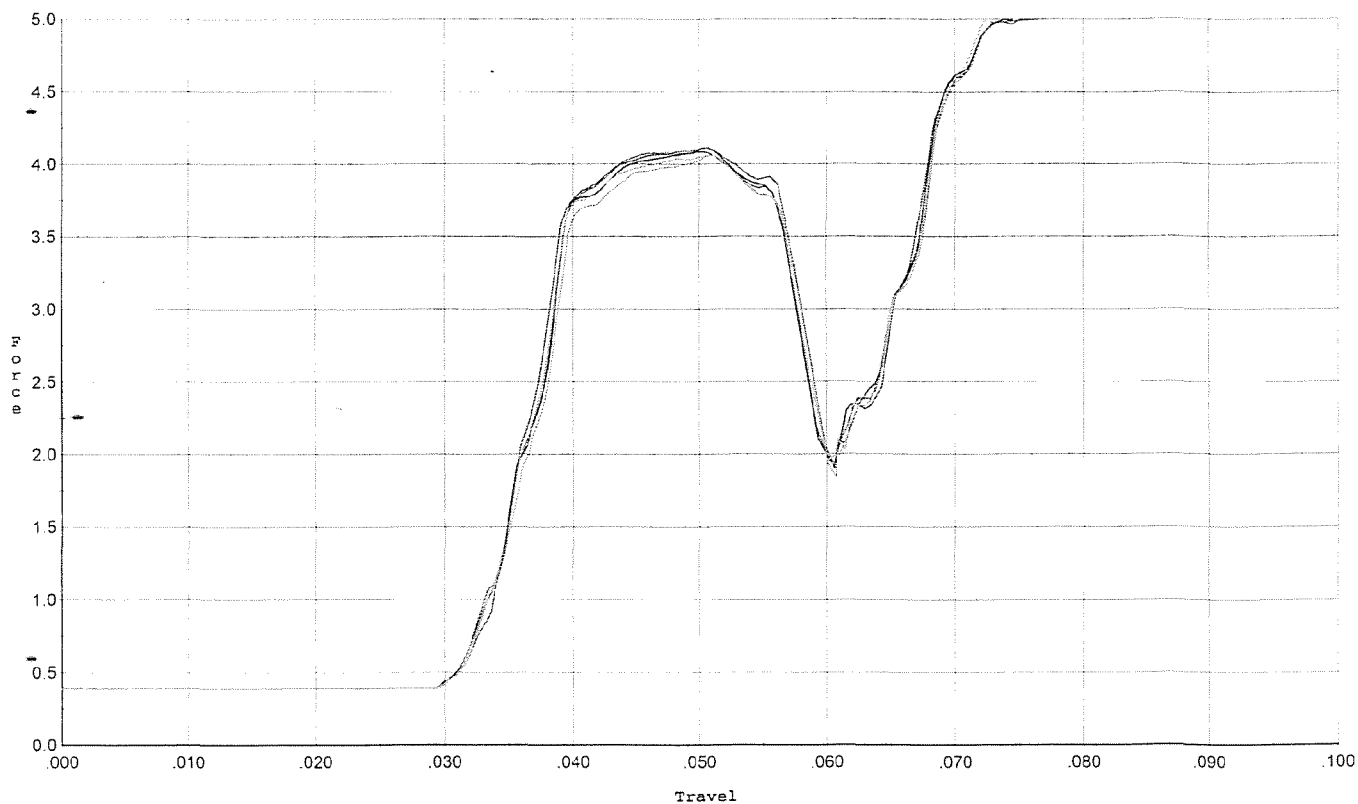
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.055	0.031	0.031	0.073		Set Trigger
2	3.072	0.056	0.031	0.031	0.074		Set Trigger
3	3.102	0.056	0.031	0.031	0.074		Set Trigger
4	3.164	0.054	0.031	0.031	0.073		Set Trigger
5	3.118	0.054	0.031	0.031	0.073		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



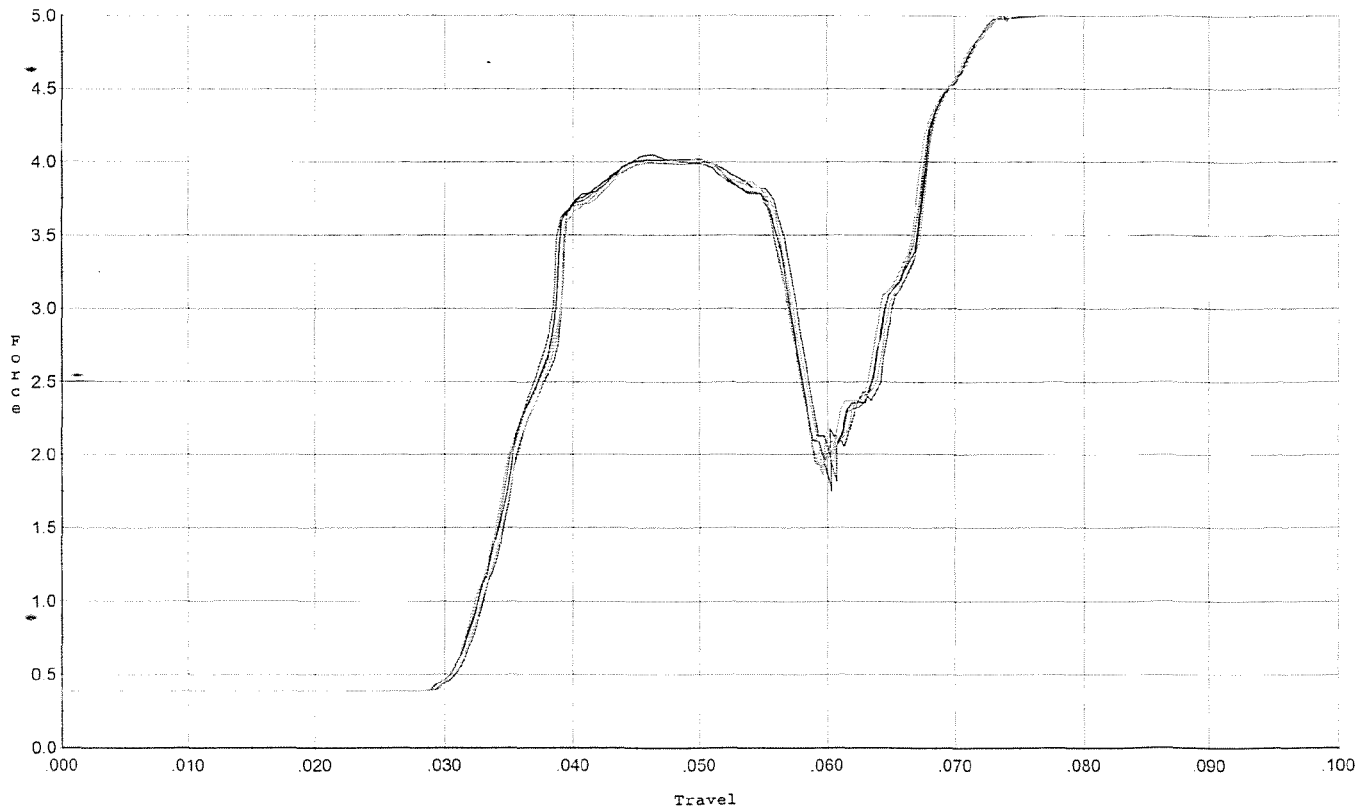
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.057	0.032	0.029	0.096		Set Trigger
2	4.113	0.057	0.032	0.029	0.096		Set Trigger
3	4.115	0.057	0.032	0.029	0.099		Set Trigger
4	4.061	0.056	0.032	0.029	0.095		Set Trigger
5	4.060	0.058	0.032	0.029	0.097		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



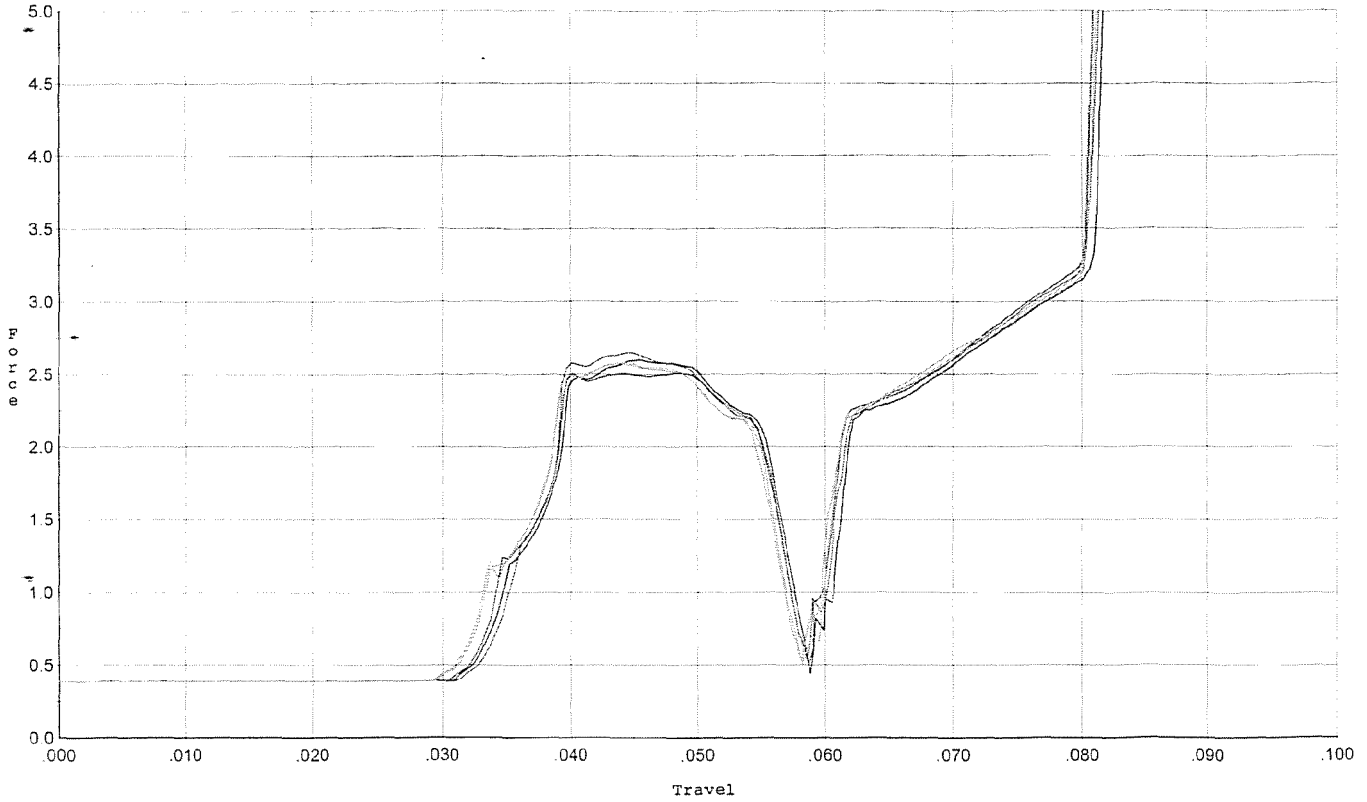
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.057	0.031	0.029	0.096		Set Trigger
2	4.017	0.056	0.031	0.029	0.095		Set Trigger
3	3.994	0.057	0.031	0.029	0.096		Set Trigger
4	4.013	0.056	0.031	0.029	0.093		Set Trigger
5	4.025	0.057	0.031	0.029	0.095		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



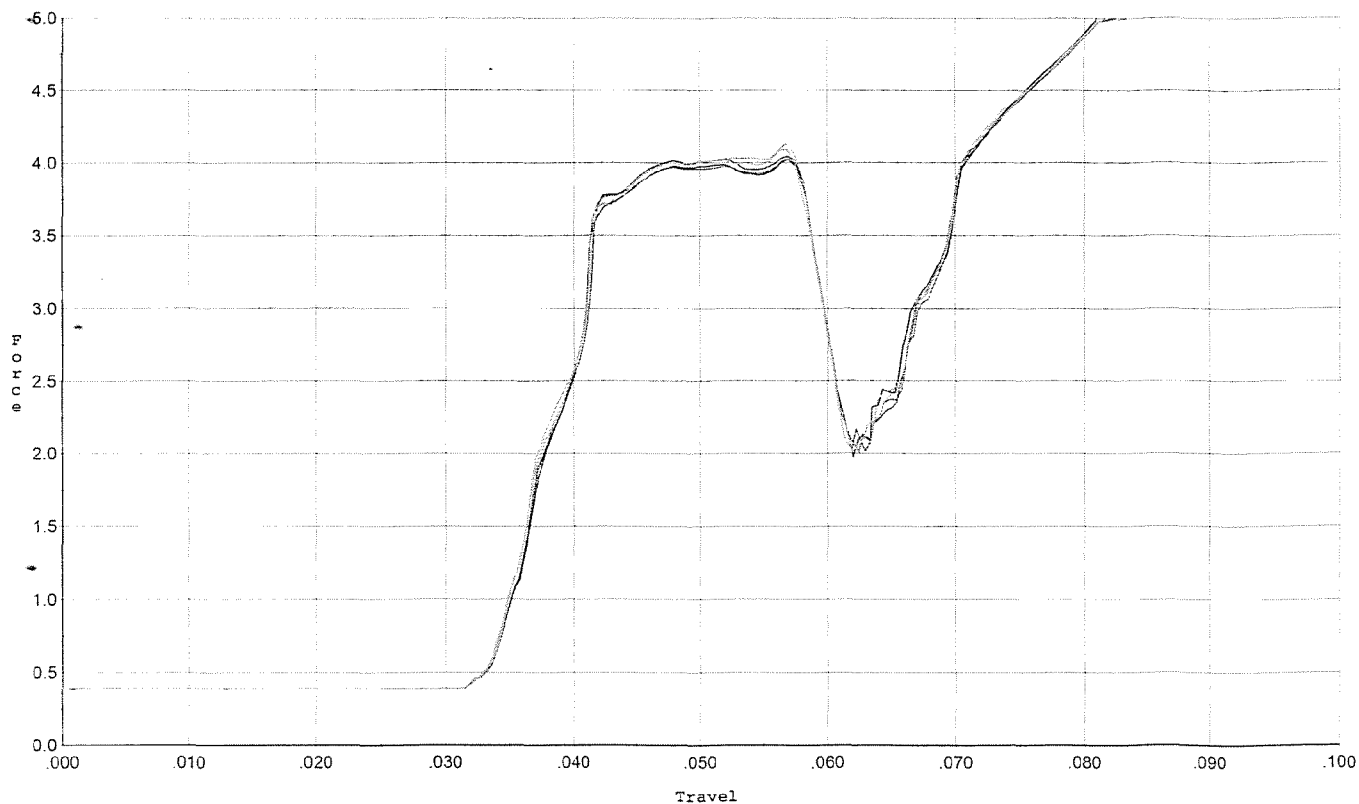
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.056	0.033	0.031	0.061		Set Trigger
2	2.600	0.057	0.033	0.032	0.063		Set Trigger
3	2.650	0.056	0.034	0.032	0.061		Set Trigger
4	2.582	0.055	0.032	0.032	0.061		Set Trigger
5	2.574	0.056	0.032	0.032	0.061		Set Trigger

AUG 25 8

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.046	0.058	0.034	0.029	0.096		Set Trigger
2	4.026	0.058	0.034	0.029	0.095		Set Trigger
3	4.022	0.058	0.034	0.029	0.096		Set Trigger
4	4.091	0.059	0.034	0.029	0.097		Set Trigger
5	4.133	0.058	0.034	0.029	0.097		Set Trigger

Avg 4.06