

G680 1402

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



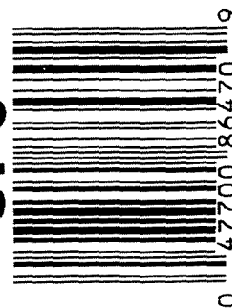
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801402

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801402

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SPD
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SPD
460	CHECK HEADSPACE		10-21-08	SPD
470	DIS-ASSEMBLE ACTION		10-21-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-22-08	Ran
475	DRILL AND TAP SIGHT HOLES	24	10-22-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (X)	10-24-08	(X)
490	MAGNAFLUX BOLT		10-24-08	MR
500	ROLLMARK CALIBER		10-24-08	RT
520	GOFF BLAST BBL / REC		10-25-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-30-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-30-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-30-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-12-09	Ran
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

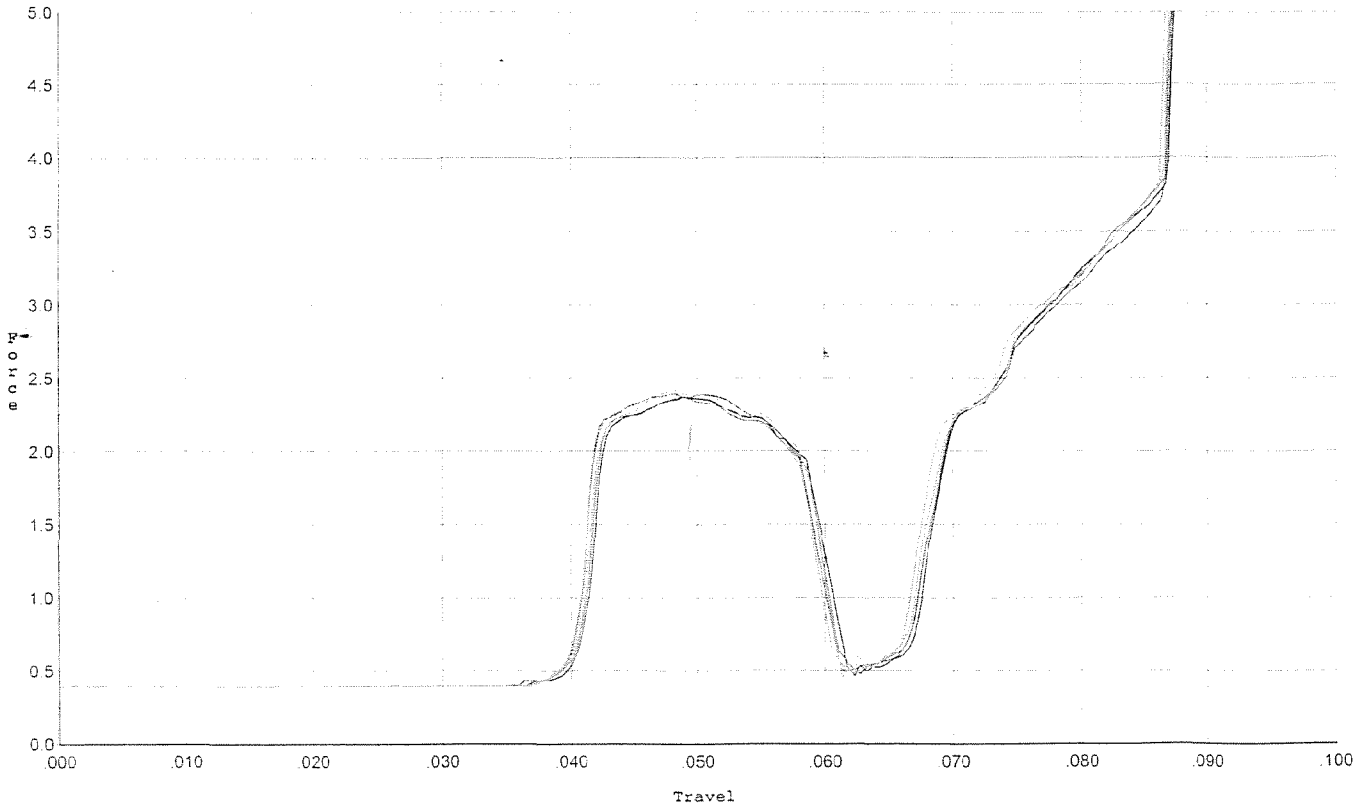
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-20-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-20-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1-20-09	L.N.
	J) ASSEMBLE STOCK		1-12-09	RBN
	K) ASSEMBLE SWIVEL STUDS		1-20-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-20-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.73</u> <u>2.81</u> <u>2.70</u> <u>2.76</u>	1-20-09	L.N.
	C) FUNCTION		1-20-09	L.N.
690	PACK		1-22-09	RBN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



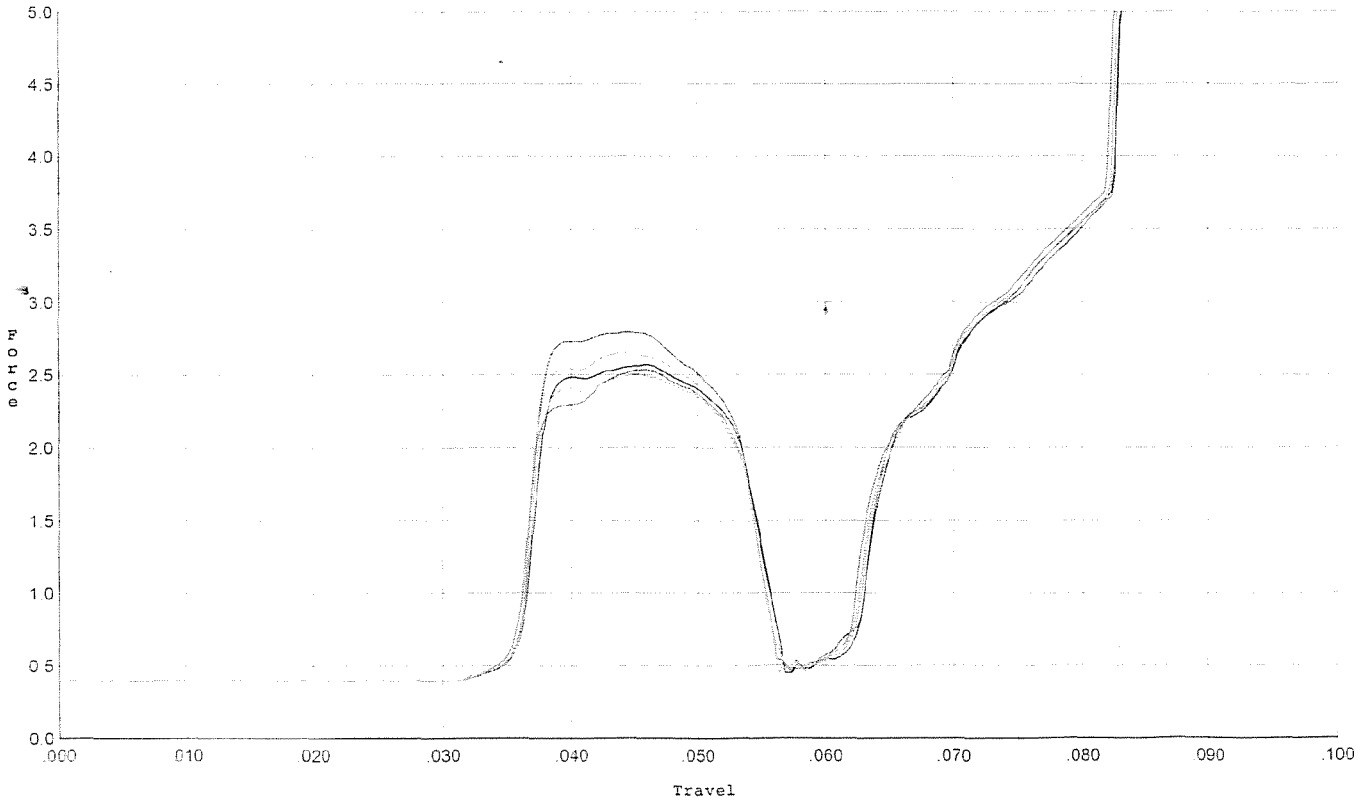
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.390	0.058	0.040	0.035	0.056		Set Trigger
2	2.368	0.060	0.040	0.035	0.057		Set Trigger
3	2.371	0.059	0.040	0.035	0.055		Set Trigger
4	2.398	0.059	0.040	0.035	0.056		Set Trigger
5	2.414	0.058	0.040	0.035	0.056		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles



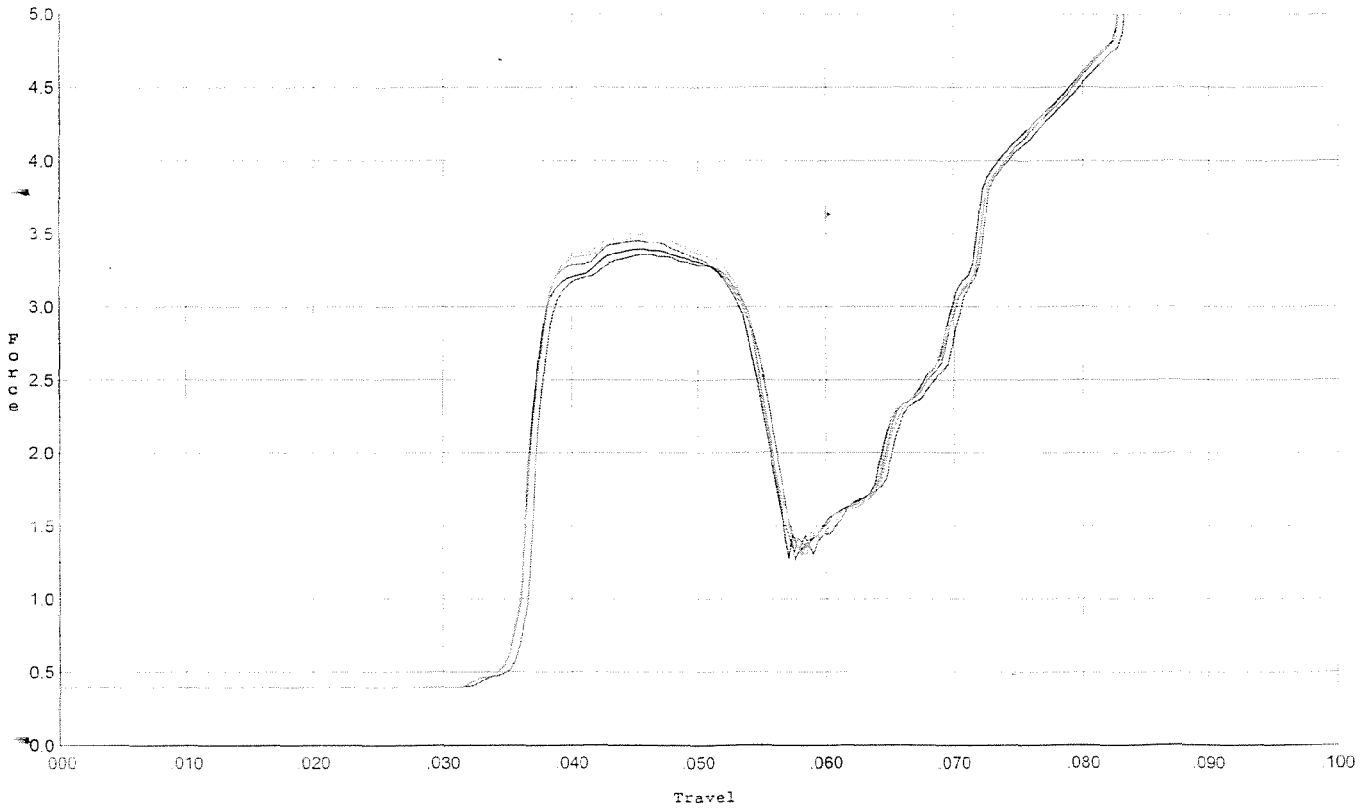
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.791	0.053	0.036	0.036	0.059		Set Trigger
2	2.568	0.055	0.036	0.035	0.057		Set Trigger
3	2.533	0.054	0.035	0.035	0.055		Set Trigger
4	2.651	0.054	0.036	0.036	0.057		Set Trigger
5	2.498	0.054	0.036	0.036	0.055		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



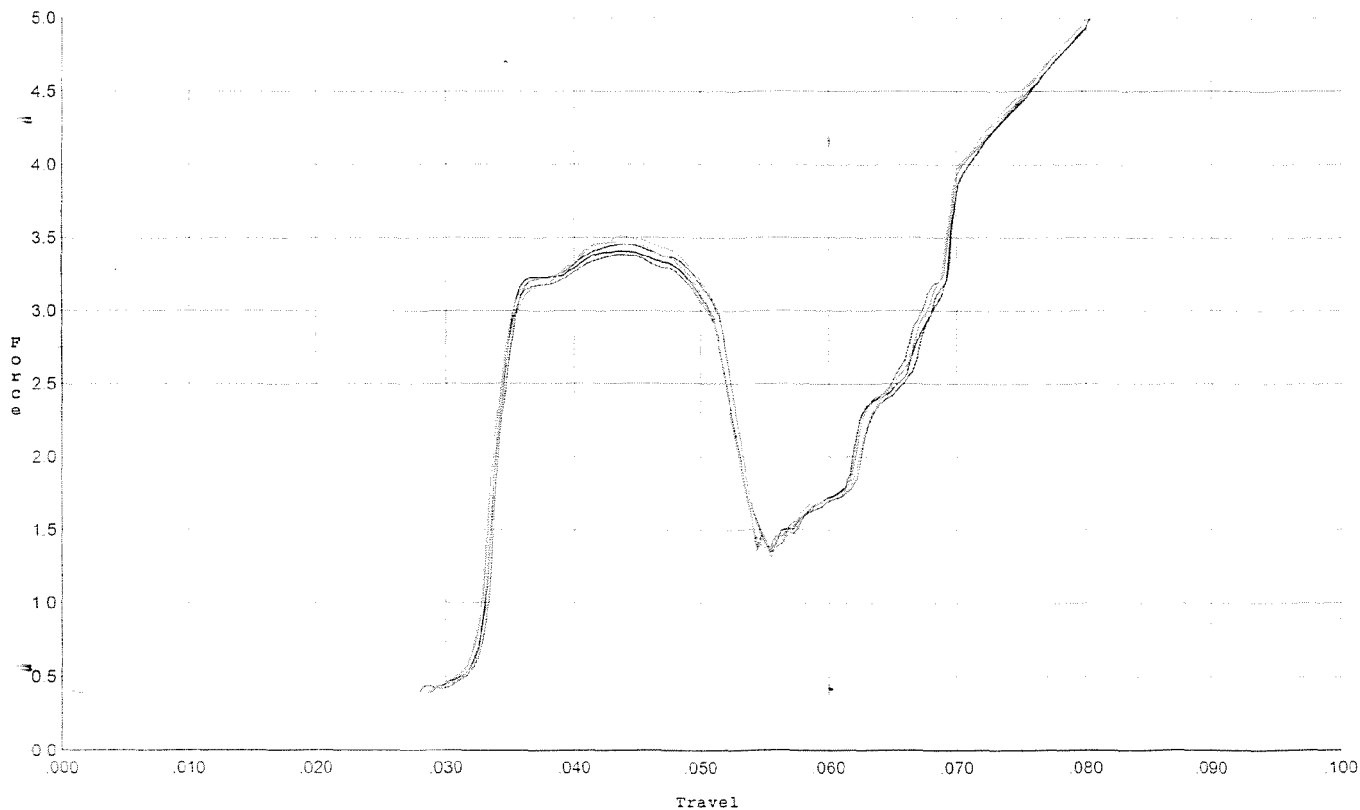
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.359	0.055	0.036	0.033	0.073		Set Trigger
2	3.392	0.055	0.035	0.033	0.074		Set Trigger
3	3.451	0.054	0.035	0.033	0.074		Set Trigger
4	3.504	0.054	0.035	0.033	0.074		Set Trigger
5	3.502	0.054	0.035	0.033	0.074		Set Trigger

4-3.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after cycles



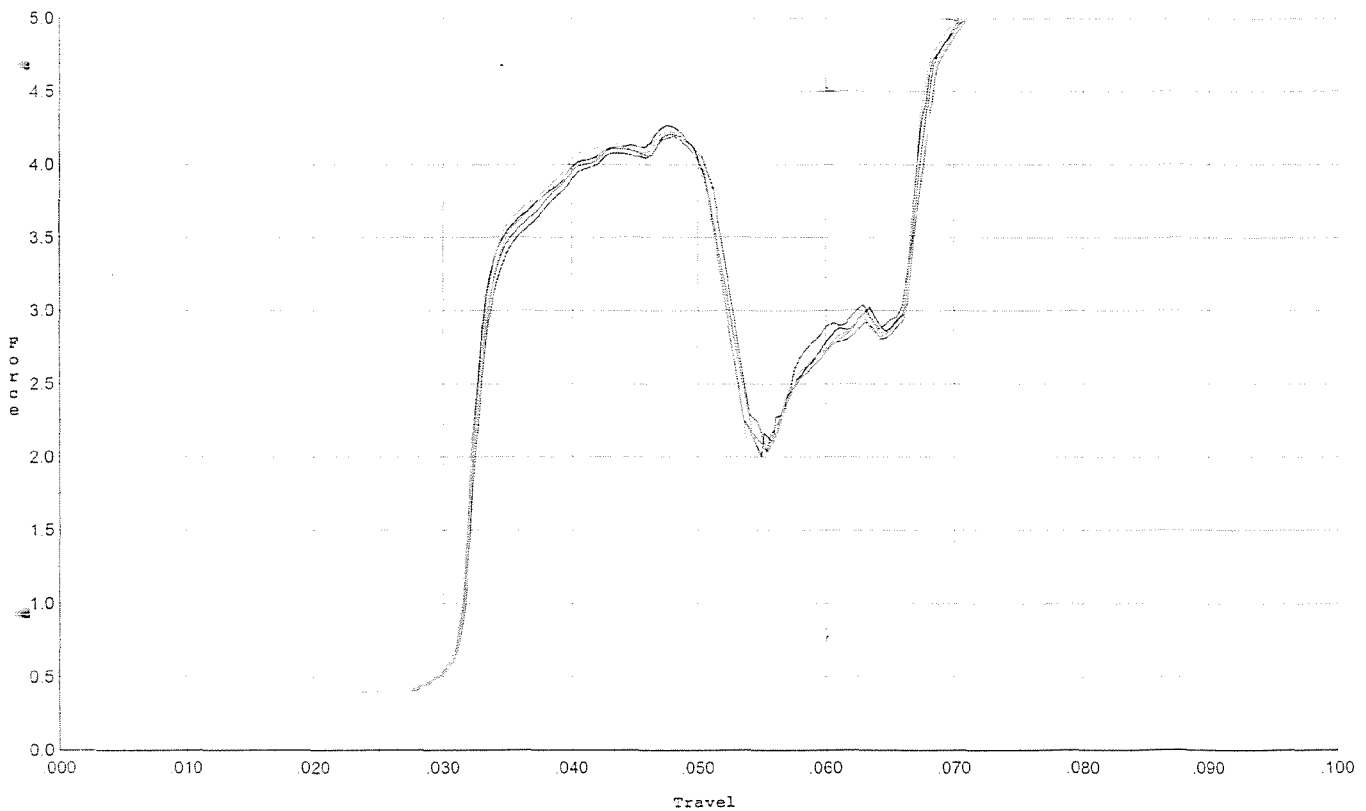
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.454	0.052	0.033	0.033	0.073		Set Trigger
2	3.407	0.051	0.032	0.033	0.071		Set Trigger
3	3.384	0.053	0.032	0.033	0.074		Set Trigger
4	3.470	0.051	0.032	0.033	0.072		Set Trigger
5	3.512	0.051	0.032	0.033	0.074		Set Trigger

A3.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



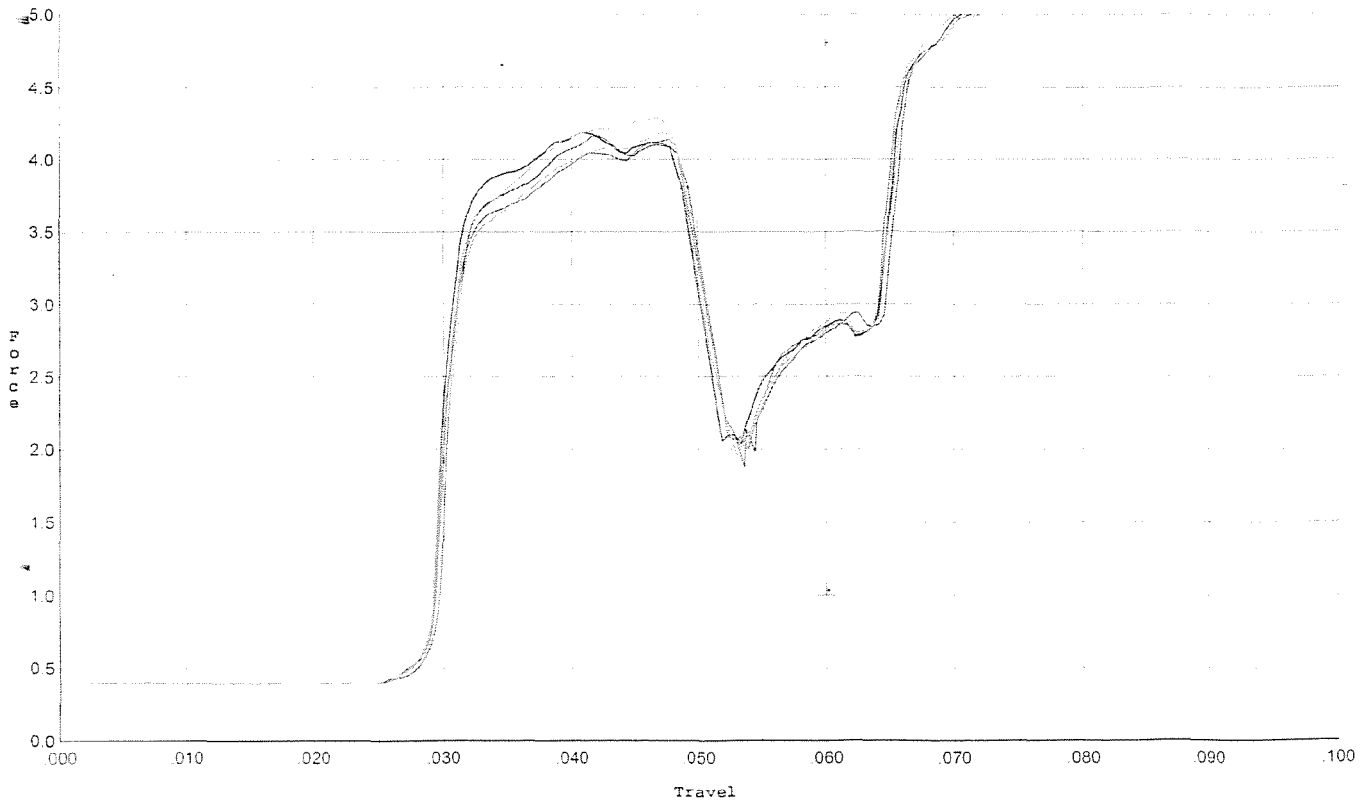
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.051	0.031	0.031	0.088		Set Trigger
2	4.268	0.051	0.031	0.031	0.088		Set Trigger
3	4.193	0.051	0.031	0.031	0.086		Set Trigger
4	4.227	0.051	0.031	0.031	0.088		Set Trigger
5	4.224	0.052	0.031	0.031	0.090		Set Trigger

4.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles



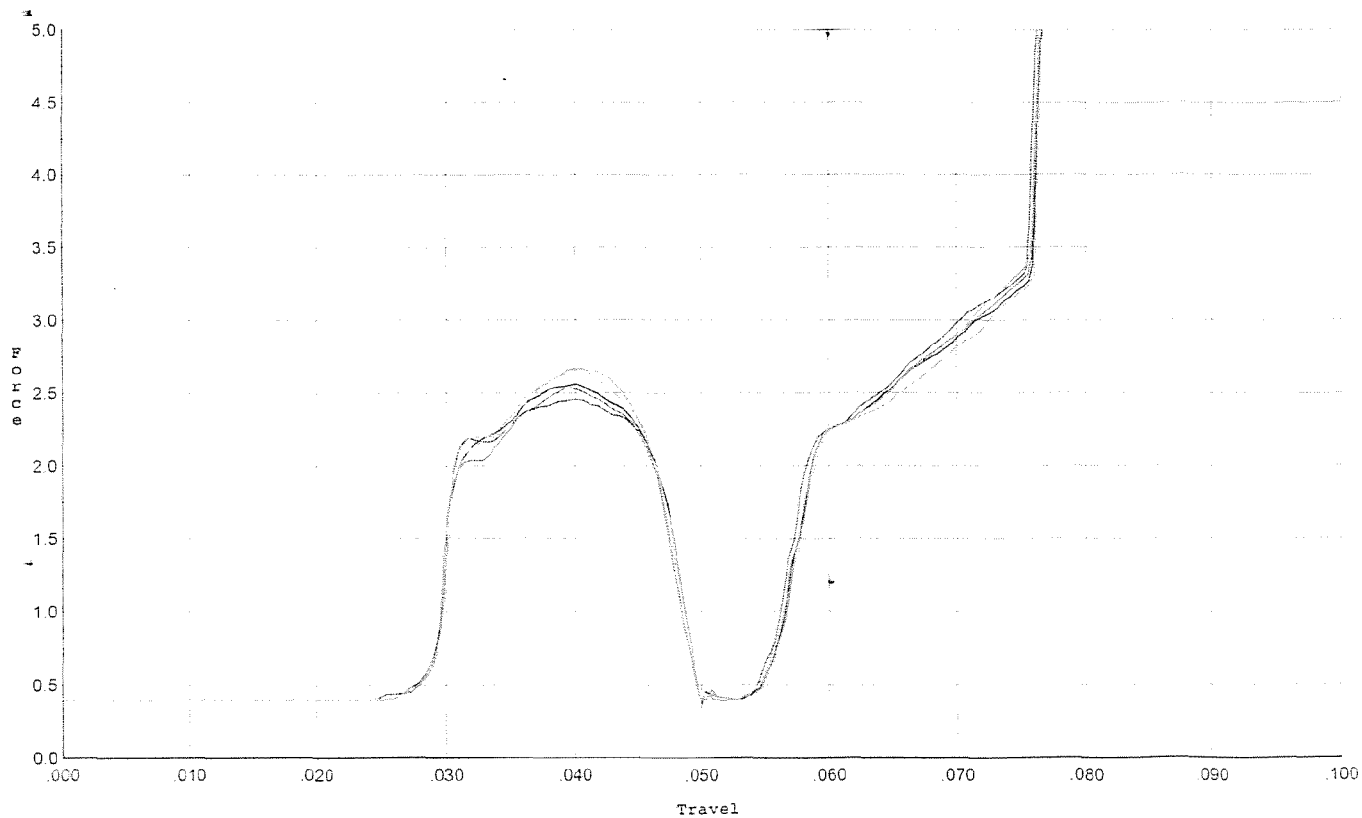
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.049	0.029	0.030	0.088		Set Trigger
2	4.184	0.049	0.029	0.029	0.089		Set Trigger
3	4.139	0.050	0.029	0.030	0.089		Set Trigger
4	4.185	0.049	0.029	0.030	0.088		Set Trigger
5	4.293	0.048	0.029	0.029	0.088		Set Trigger

4.4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



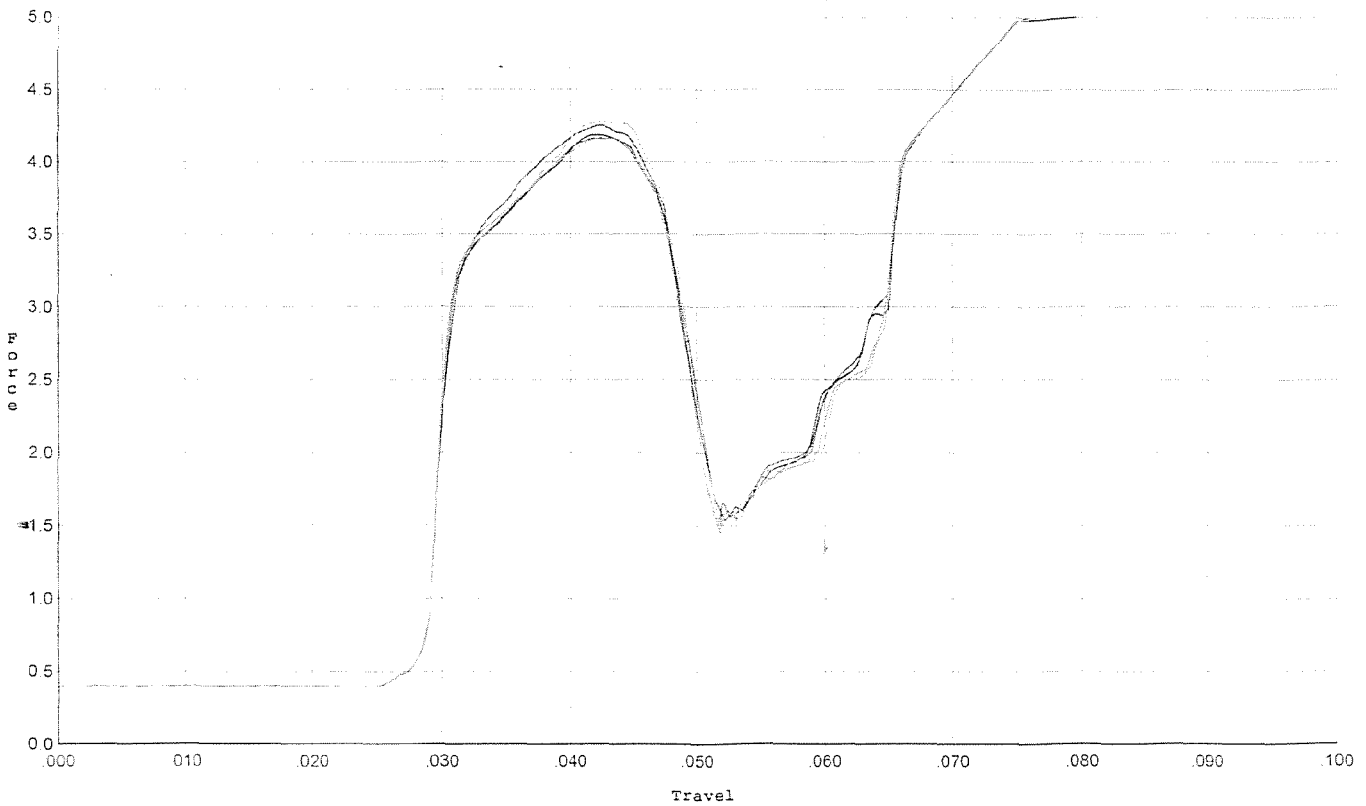
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.047	0.029	0.033	0.052		Set Trigger
2	2.560	0.047	0.029	0.033	0.053		Set Trigger
3	2.535	0.047	0.029	0.034	0.051		Set Trigger
4	2.660	0.048	0.029	0.033	0.053		Set Trigger
5	2.668	0.048	0.029	0.033	0.054		Set Trigger

F-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lb +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.049	0.028	0.030	0.086		Set Trigger
2	4.184	0.048	0.028	0.030	0.081		Set Trigger
3	4.161	0.048	0.029	0.030	0.082		Set Trigger
4	4.275	0.049	0.029	0.030	0.085		Set Trigger
5	4.158	0.048	0.028	0.030	0.082		Set Trigger

A-24-20