

66801408

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

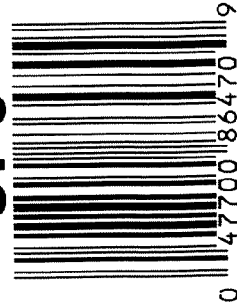
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

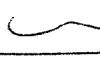
G6801408

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801408

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SP
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SP
460	CHECK HEADSPACE		10-21-08	SP
470	DIS-ASSEMBLE ACTION		10-21-08	SP
472	SERIALIZE BOLT HANDLE		10-22-08	SP
475	DRILL AND TAP SIGHT HOLES		10-22-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/24/08	
490	MAGNAFLUX BOLT		10-24-08	MR
500	ROLLMARK CALIBER		10/24/08	RT
520	GOFF BLAST BBL / REC		10-25-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		10-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

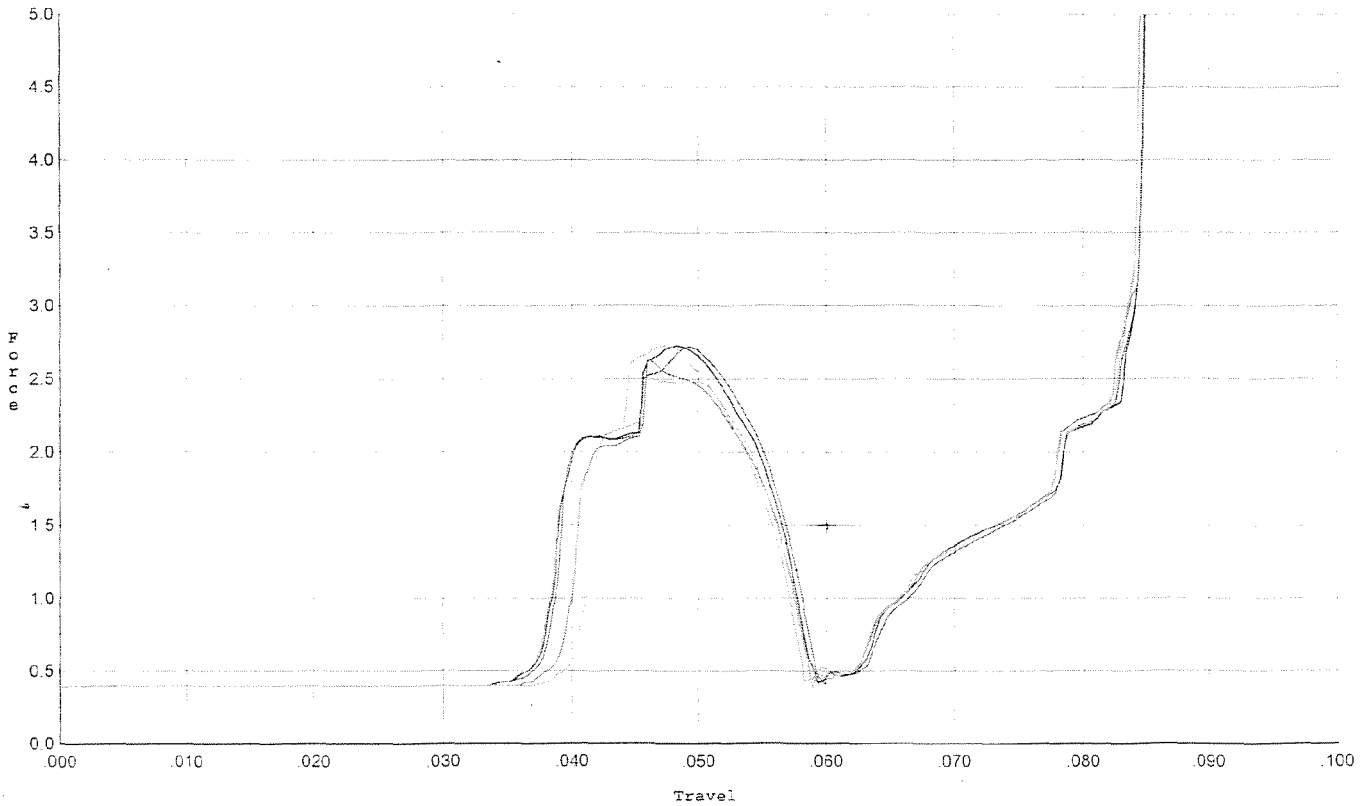
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-20-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-20-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	1-20-09	L.N.
	J) ASSEMBLE STOCK		1-12-09	BN
	K) ASSEMBLE SWIVEL STUDS		1-20-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	W/W
670	FINAL INSPECTION A) HEADSPACE		1-20-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.64</u> <u>2.66</u> <u>2.70</u> <u>2.64</u>	1-20-09	R.N.
	C) FUNCTION		1-20-09	L.N.
690	PACK		1-22-09	BN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



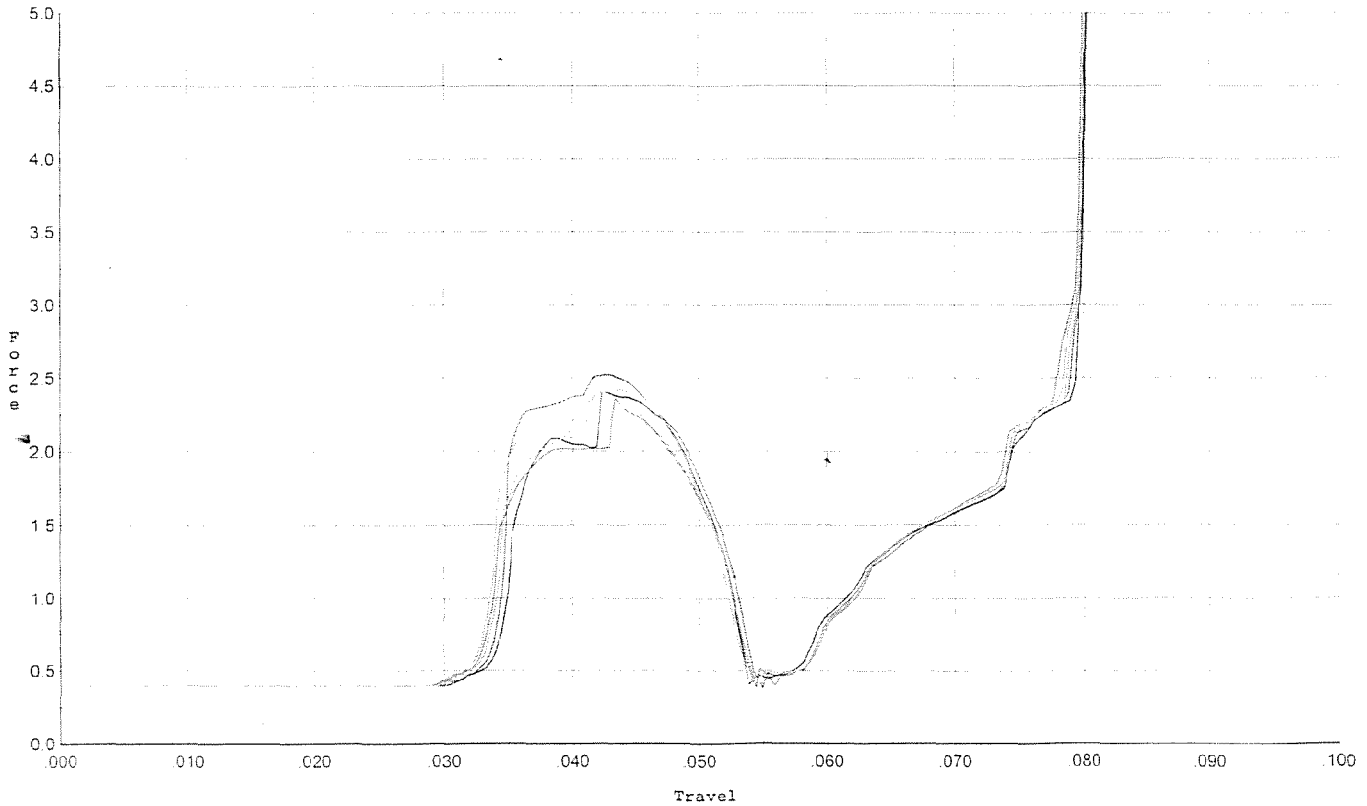
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.720	0.058	0.038	0.034	0.057		Set Trigger
2	2.726	0.057	0.038	0.035	0.057		Set Trigger
3	2.627	0.057	0.039	0.035	0.052		Set Trigger
4	2.491	0.057	0.040	0.034	0.051		Set Trigger
5	2.727	0.057	0.038	0.035	0.056		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



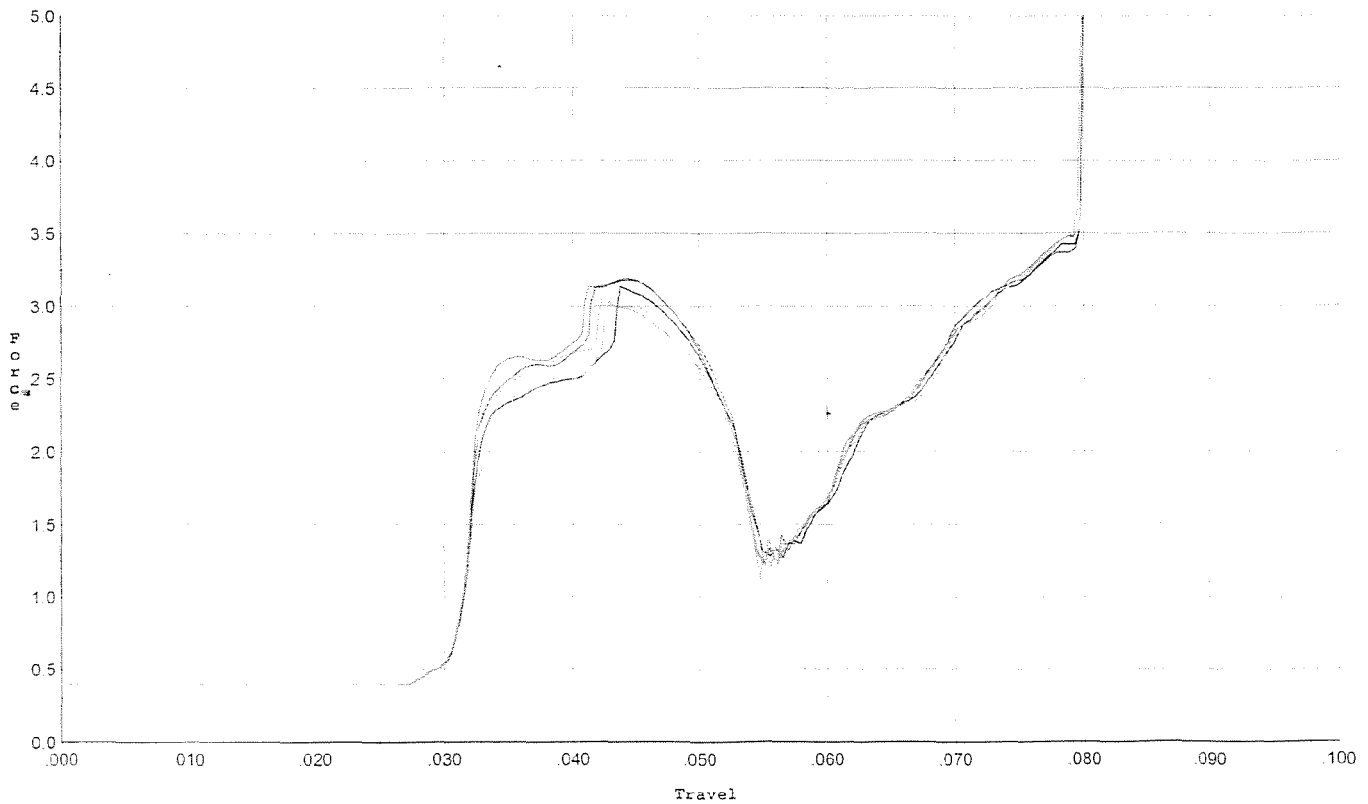
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.053	0.034	0.034	0.053		Set Trigger
2	2.408	0.052	0.034	0.035	0.049		Set Trigger
3	2.365	0.052	0.033	0.034	0.049		Set Trigger
4	2.421	0.051	0.033	0.034	0.050		Set Trigger
5	2.361	0.052	0.033	0.034	0.051		Set Trigger

A-241

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



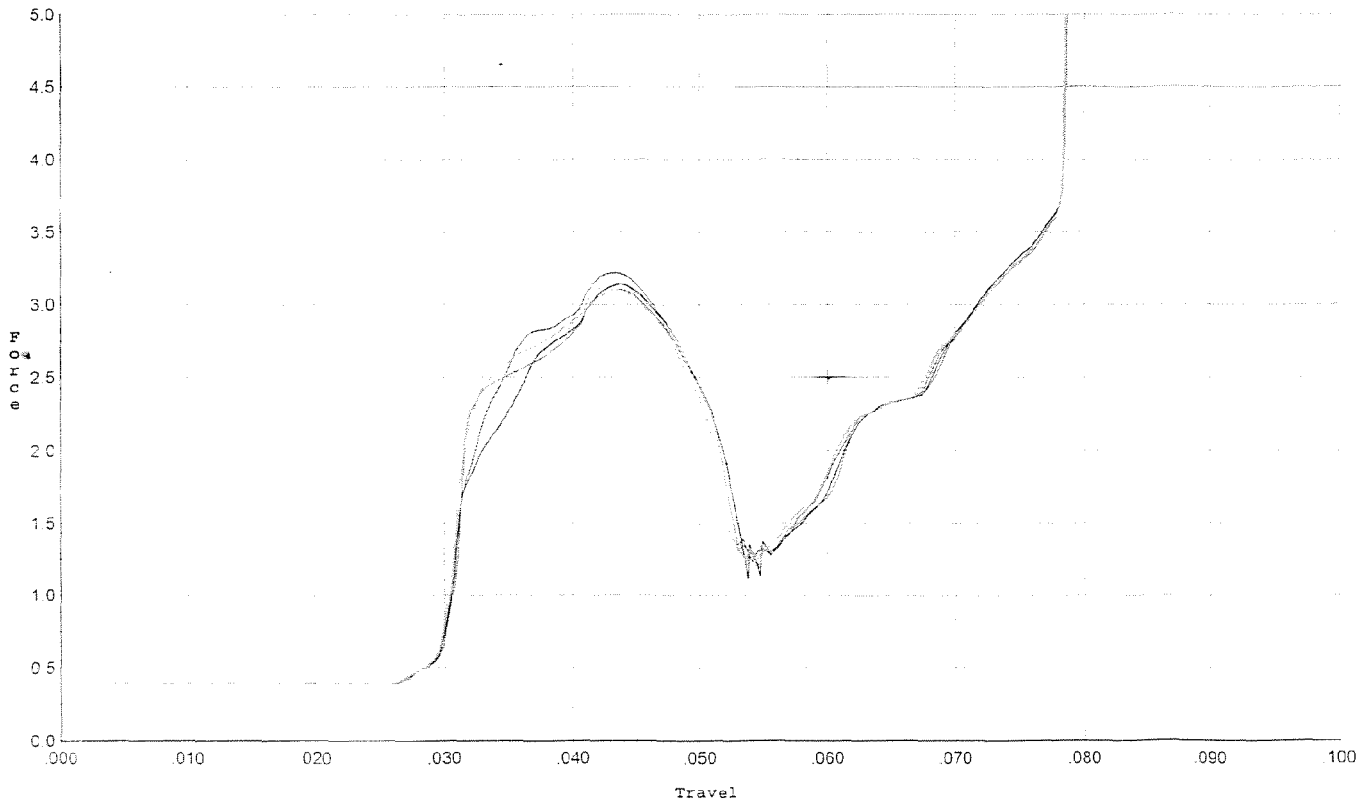
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.176	0.053	0.031	0.032	0.070		Set Trigger
2	3.134	0.053	0.031	0.032	0.067		Set Trigger
3	3.191	0.054	0.031	0.031	0.073		Set Trigger
4	3.032	0.053	0.031	0.032	0.067		Set Trigger
5	3.062	0.053	0.031	0.032	0.068		Set Trigger

4.3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



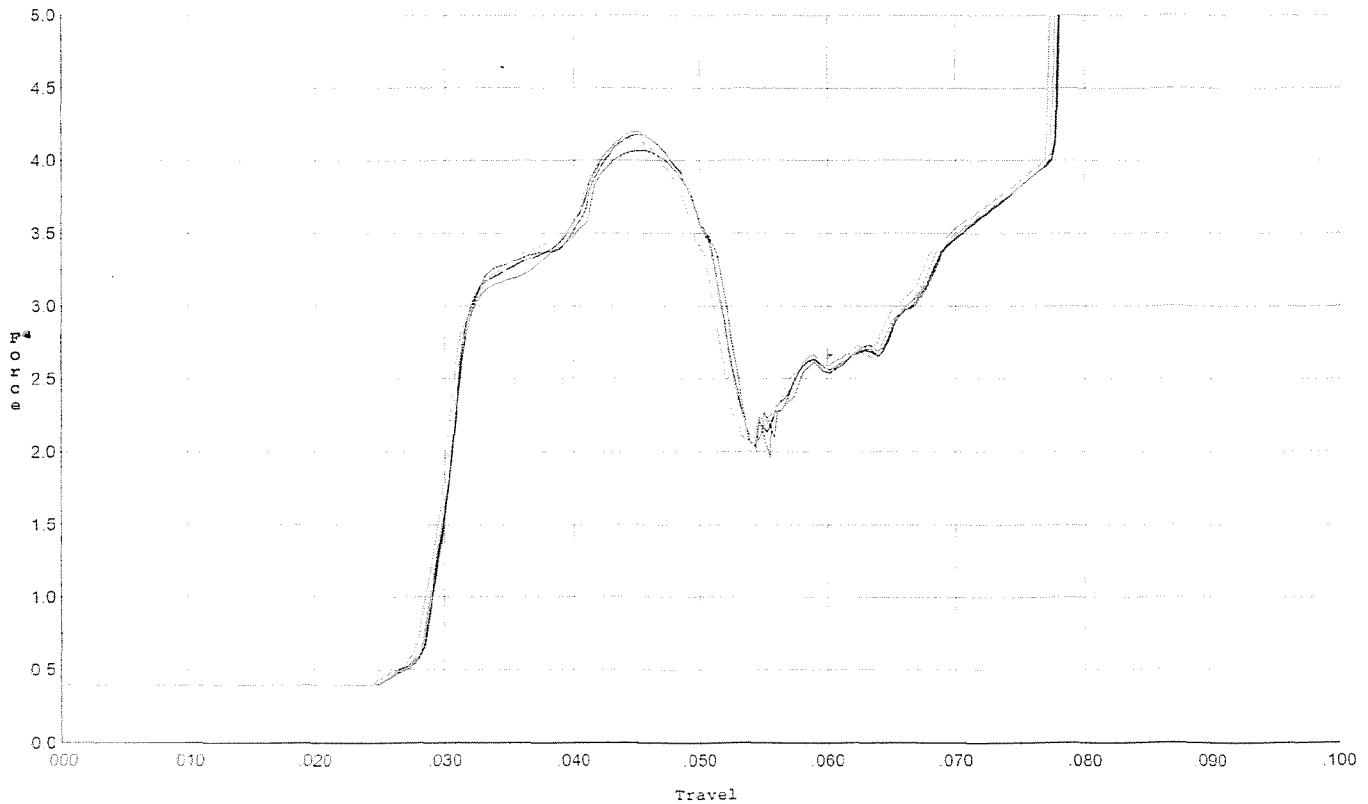
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.051	0.030	0.031	0.068		Set Trigger
2	3.139	0.052	0.030	0.031	0.068		Set Trigger
3	3.102	0.051	0.030	0.031	0.067		Set Trigger
4	3.100	0.051	0.030	0.031	0.066		Set Trigger
5	3.141	0.051	0.030	0.031	0.068		Set Trigger

4.3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/16/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



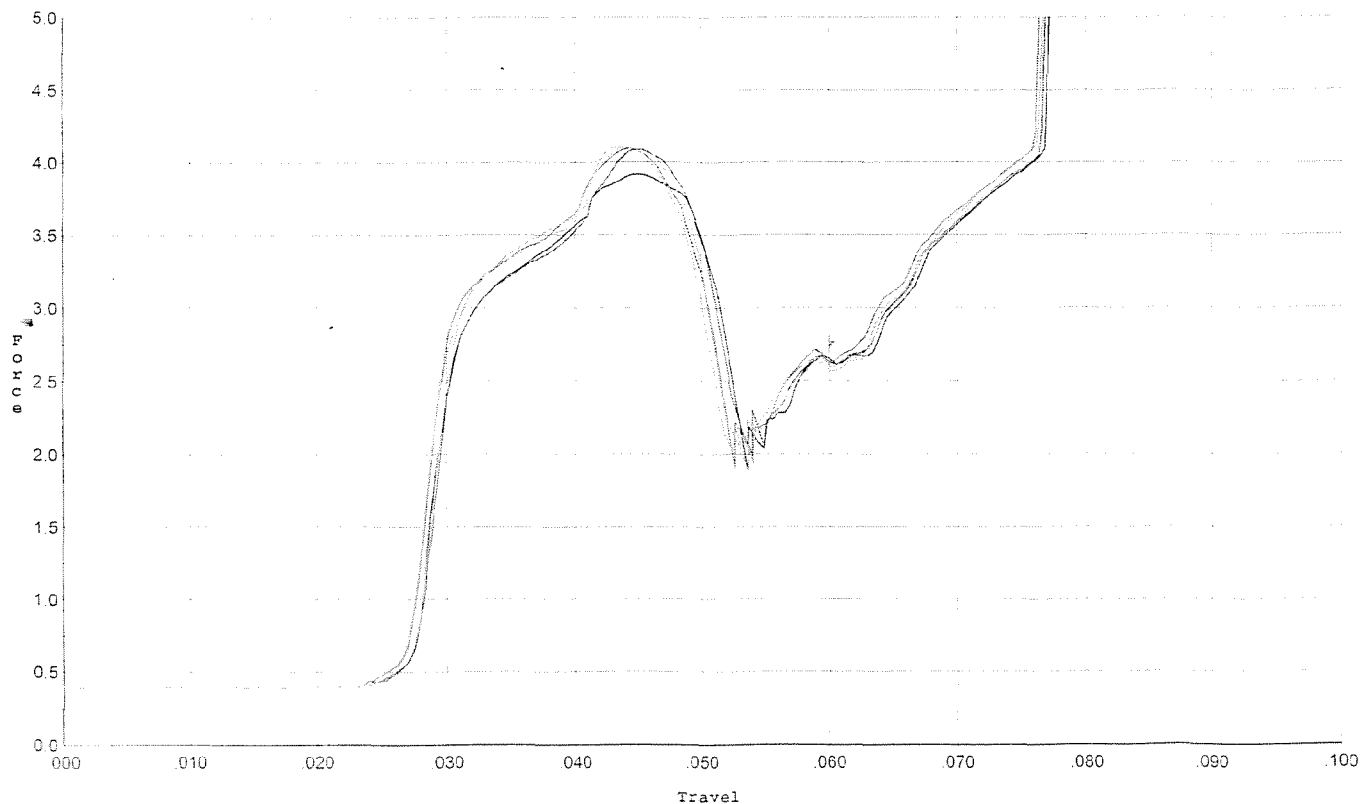
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.051	0.028	0.030	0.088		Set Trigger
2	4.196	0.051	0.028	0.029	0.088		Set Trigger
3	4.069	0.051	0.028	0.030	0.088		Set Trigger
4	4.193	0.051	0.028	0.029	0.088		Set Trigger
5	4.147	0.050	0.028	0.029	0.087		Set Trigger

714.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



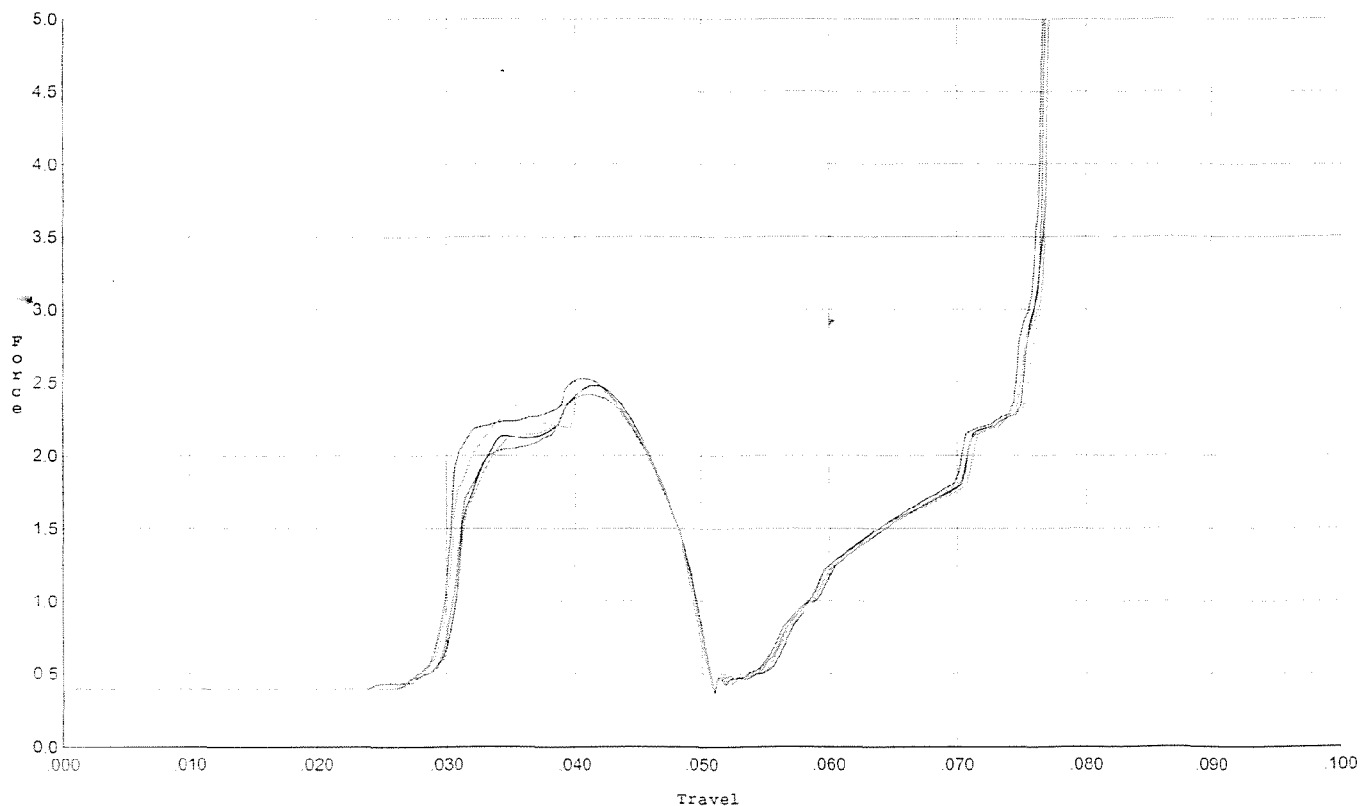
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.050	0.028	0.029	0.087		Set Trigger
2	3.917	0.051	0.027	0.029	0.089		Set Trigger
3	4.093	0.050	0.027	0.028	0.089		Set Trigger
4	4.109	0.050	0.027	0.029	0.087		Set Trigger
5	4.104	0.050	0.027	0.029	0.087		Set Trigger

4.406

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



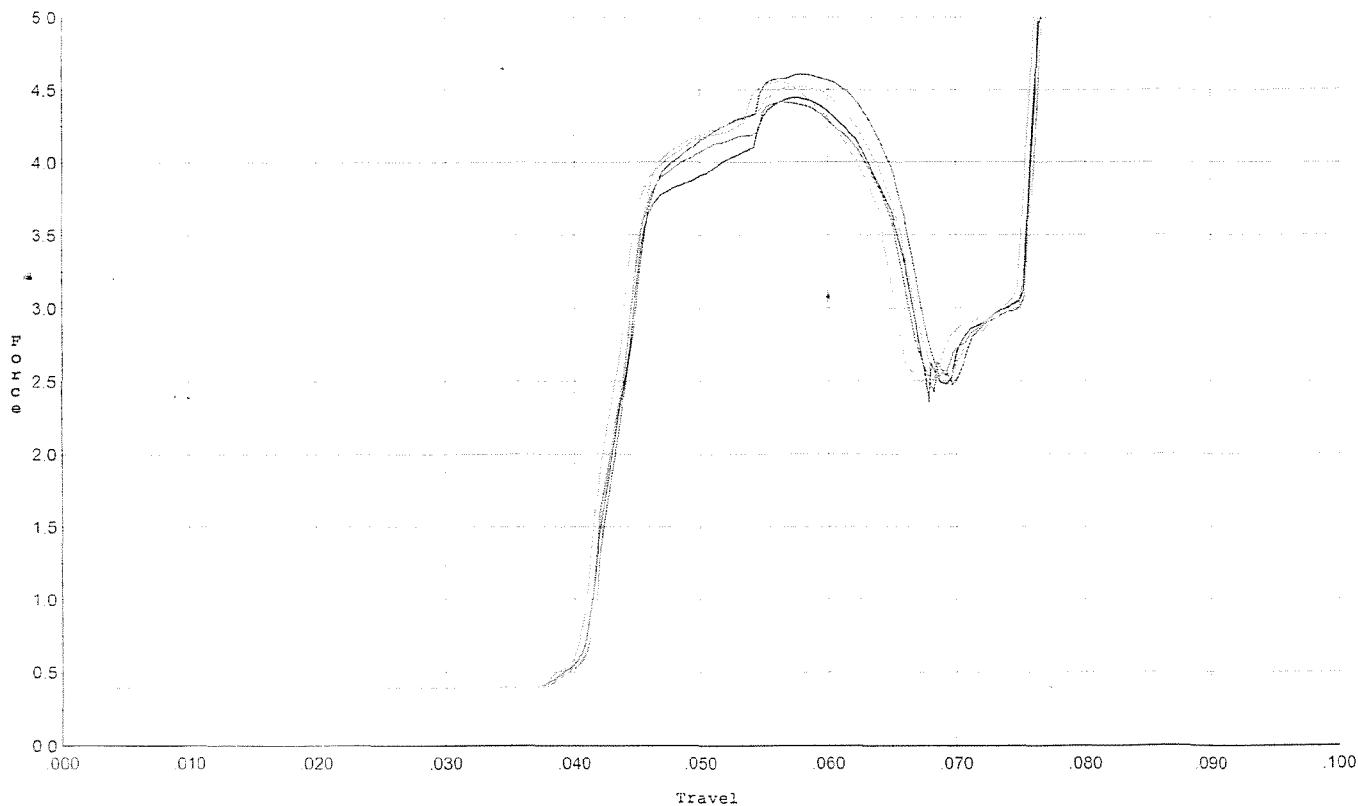
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.048	0.029	0.033	0.052		Set Trigger
2	2.477	0.049	0.030	0.033	0.051		Set Trigger
3	2.416	0.049	0.030	0.033	0.050		Set Trigger
4	2.455	0.048	0.029	0.033	0.051		Set Trigger
5	2.464	0.048	0.030	0.033	0.049		Set Trigger

9-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.604	0.066	0.041	0.014	0.115		Set Trigger
2	4.443	0.066	0.041	0.015	0.110		Set Trigger
3	4.412	0.065	0.041	0.015	0.109		Set Trigger
4	4.520	0.066	0.041	0.015	0.113		Set Trigger
5	4.551	0.064	0.040	0.016	0.108		Set Trigger

4.4.50