

676801409

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

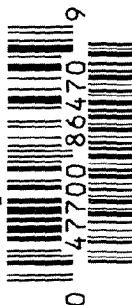
24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



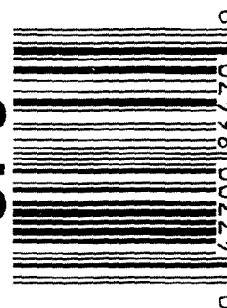
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801409

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801409

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SP
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SP
460	CHECK HEADSPACE		10-21-08	SP
470	DIS-ASSEMBLE ACTION		10-21-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-22-08	RSN
475	DRILL AND TAP SIGHT HOLES	24	10-22-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/24/08	(R)
490	MAGNAFLUX BOLT		10/24/08	
500	ROLLMARK CALIBER		10/24/08	RT
520	GOFF BLAST BBL / REC		10/24/08	DC
542	APPLY COATINGS (BARREL ACTION)		10-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-30-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-30-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-30-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-9-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

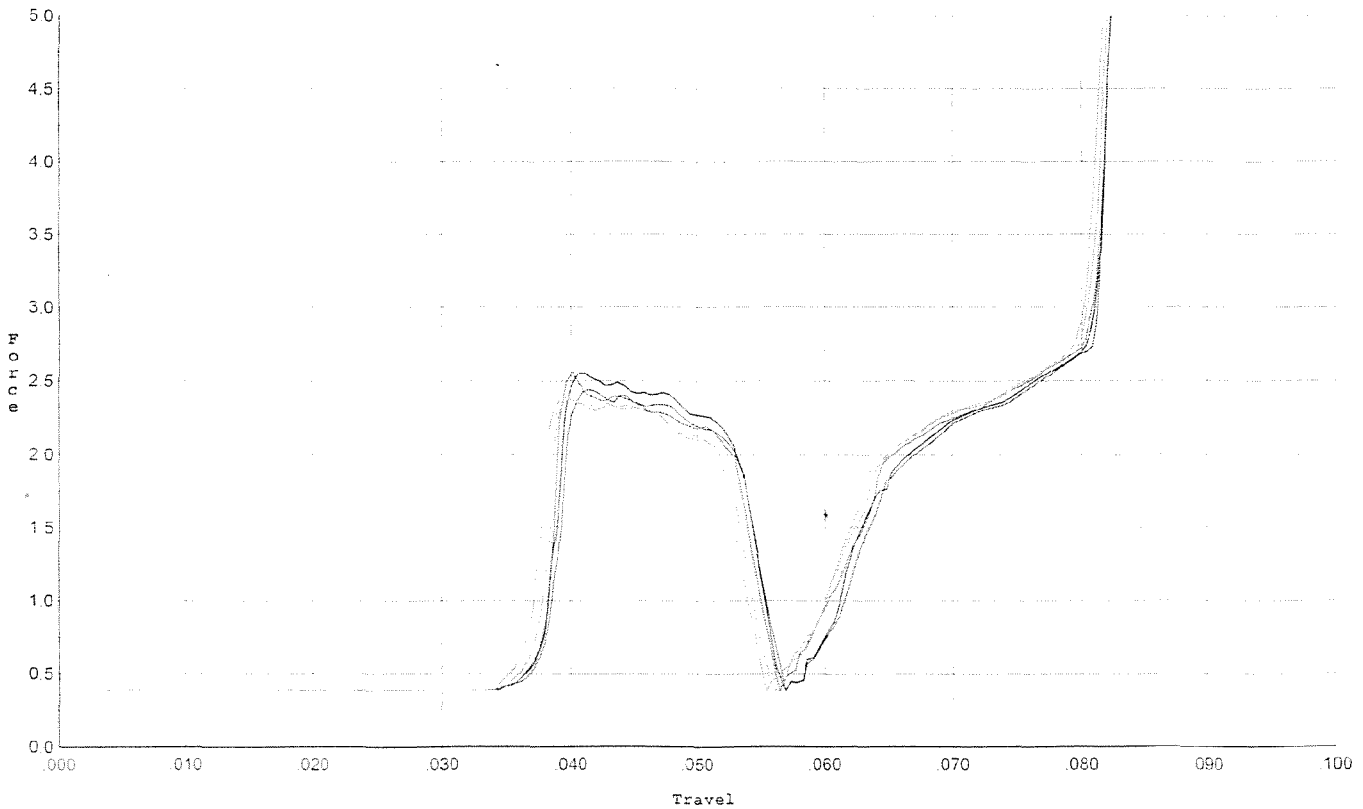
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-16-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-16-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	1-16-09	R.N.
	J) ASSEMBLE STOCK		1-9-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-16-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TE
670	FINAL INSPECTION A) HEADSPACE		1-15-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.68</u> <u>2.57</u> <u>2.62</u> <u>2.57</u>	1-16-09	TE
	C) FUNCTION		1-15-09	R.N.
690	PACK		1/20/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



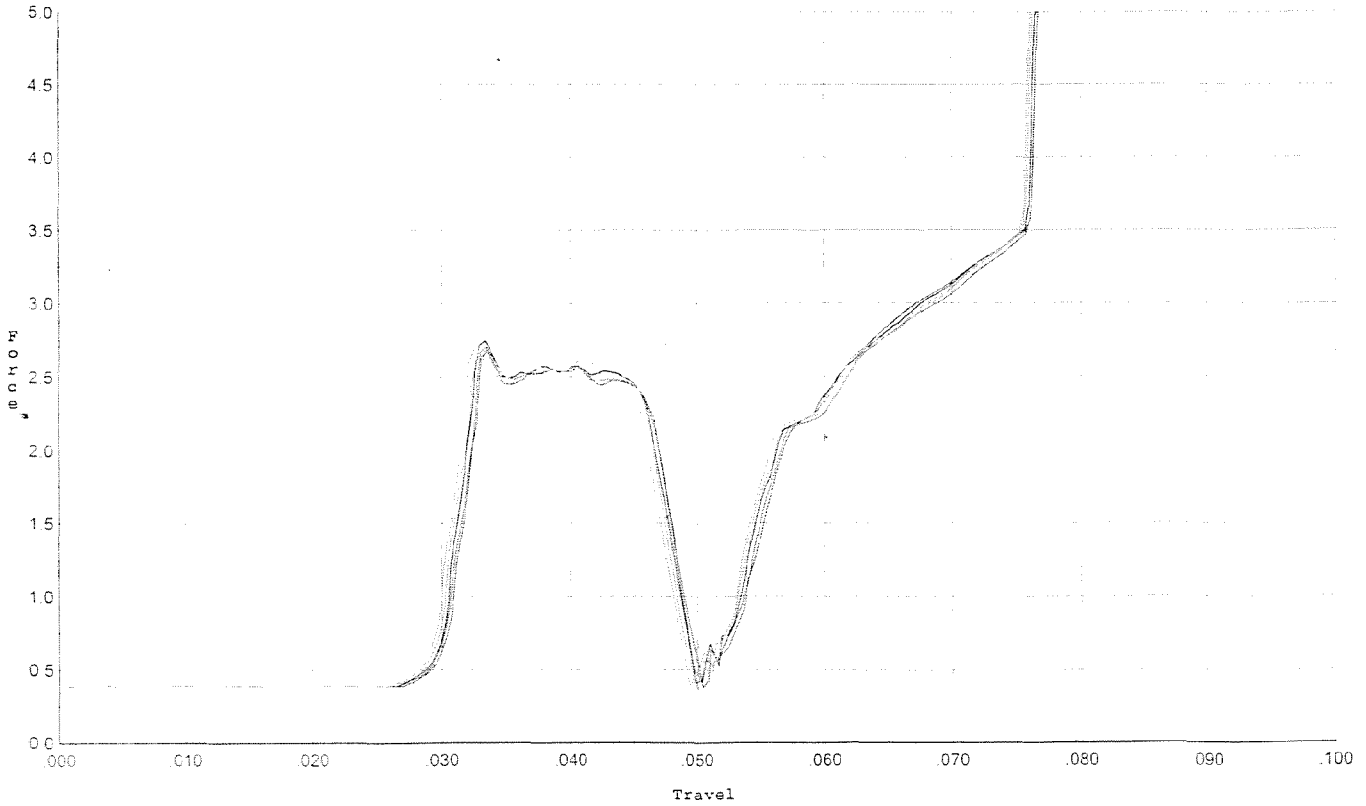
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.054	0.038	0.035	0.050		Set Trigger
2	2.550	0.054	0.038	0.035	0.051		Set Trigger
3	2.561	0.053	0.037	0.035	0.049		Set Trigger
4	2.378	0.053	0.037	0.036	0.048		Set Trigger
5	2.396	0.052	0.036	0.036	0.049		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



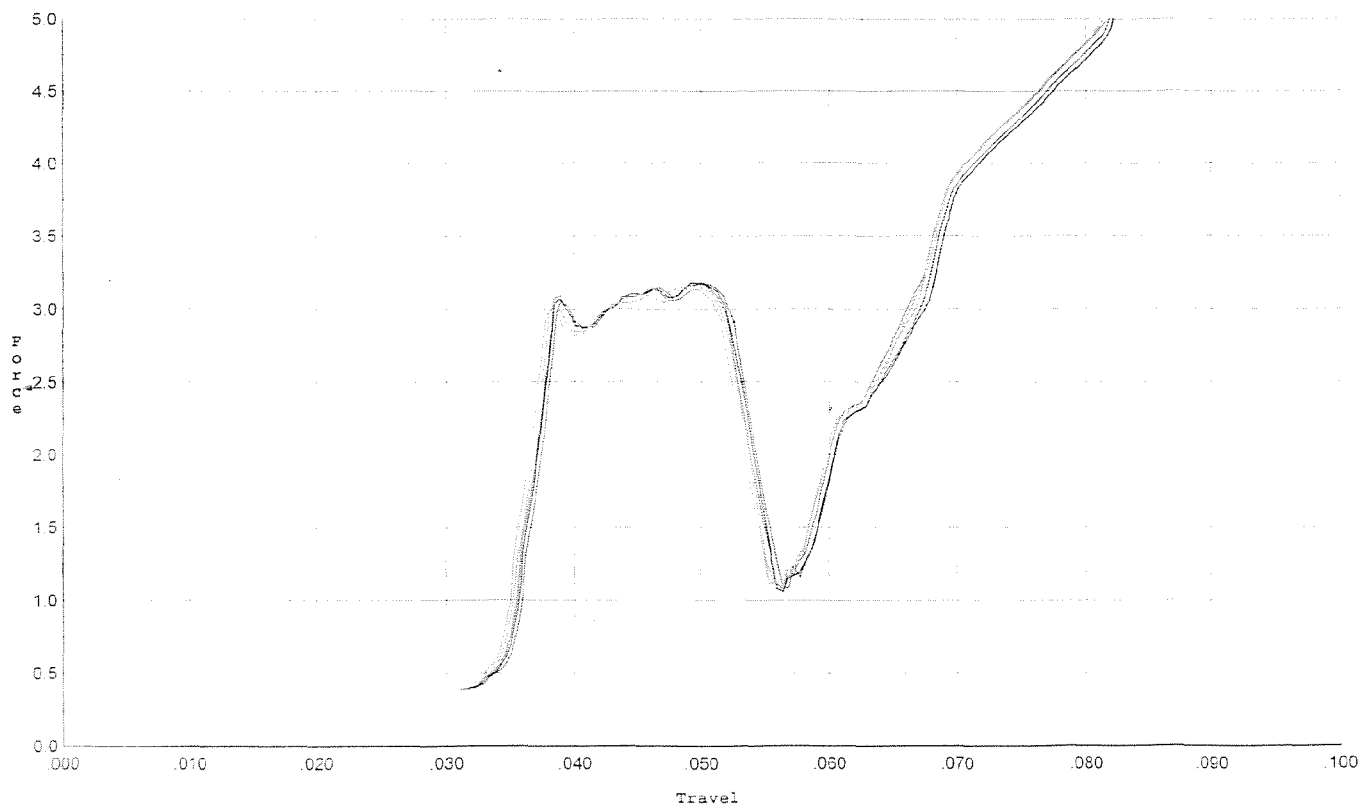
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.679	0.047	0.030	0.033	0.051		Set Trigger
2	2.747	0.048	0.030	0.032	0.053		Set Trigger
3	2.701	0.047	0.030	0.033	0.051		Set Trigger
4	2.685	0.046	0.029	0.032	0.050		Set Trigger
5	2.701	0.046	0.029	0.033	0.052		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



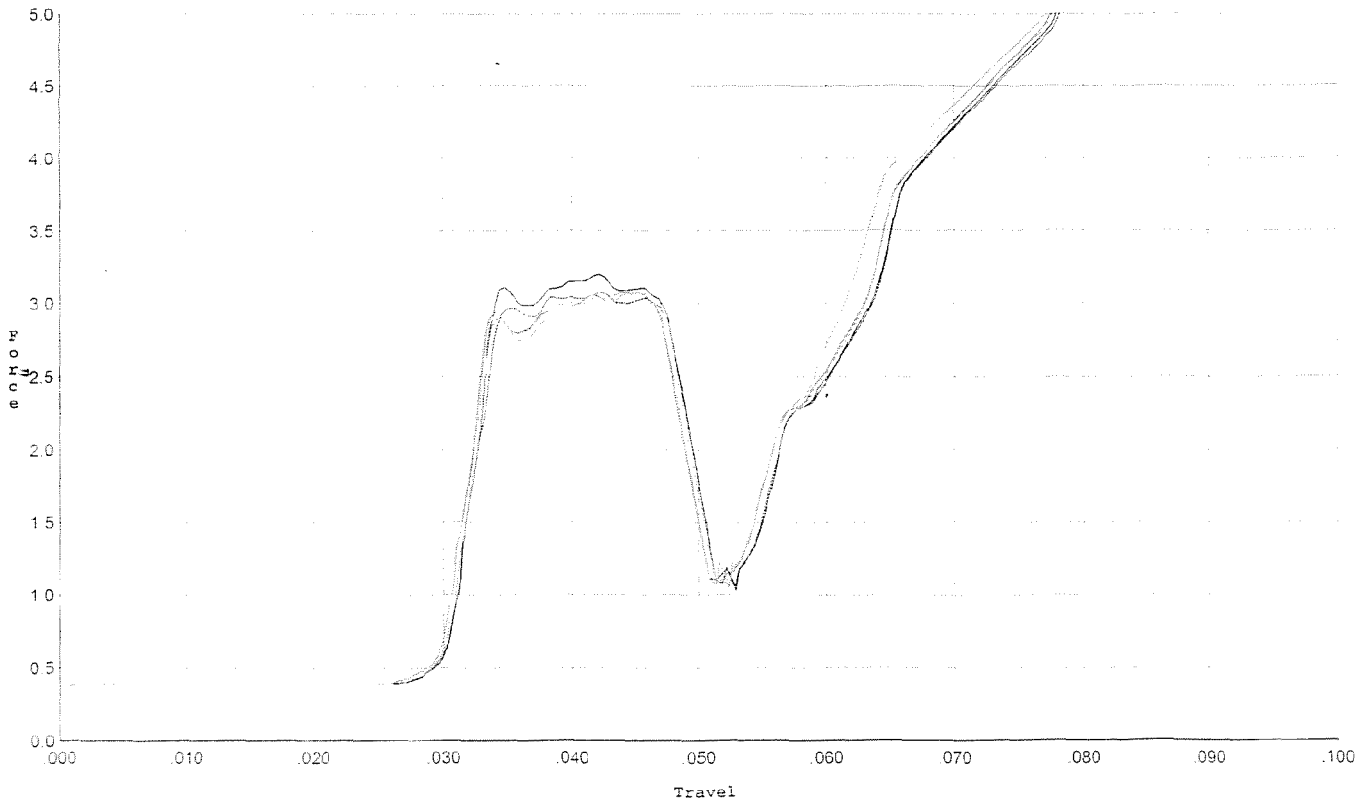
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.053	0.035	0.034	0.064		Set Trigger
2	3.179	0.053	0.035	0.034	0.066		Set Trigger
3	3.174	0.052	0.035	0.034	0.064		Set Trigger
4	3.157	0.052	0.034	0.034	0.064		Set Trigger
5	3.136	0.052	0.034	0.034	0.063		Set Trigger

A3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



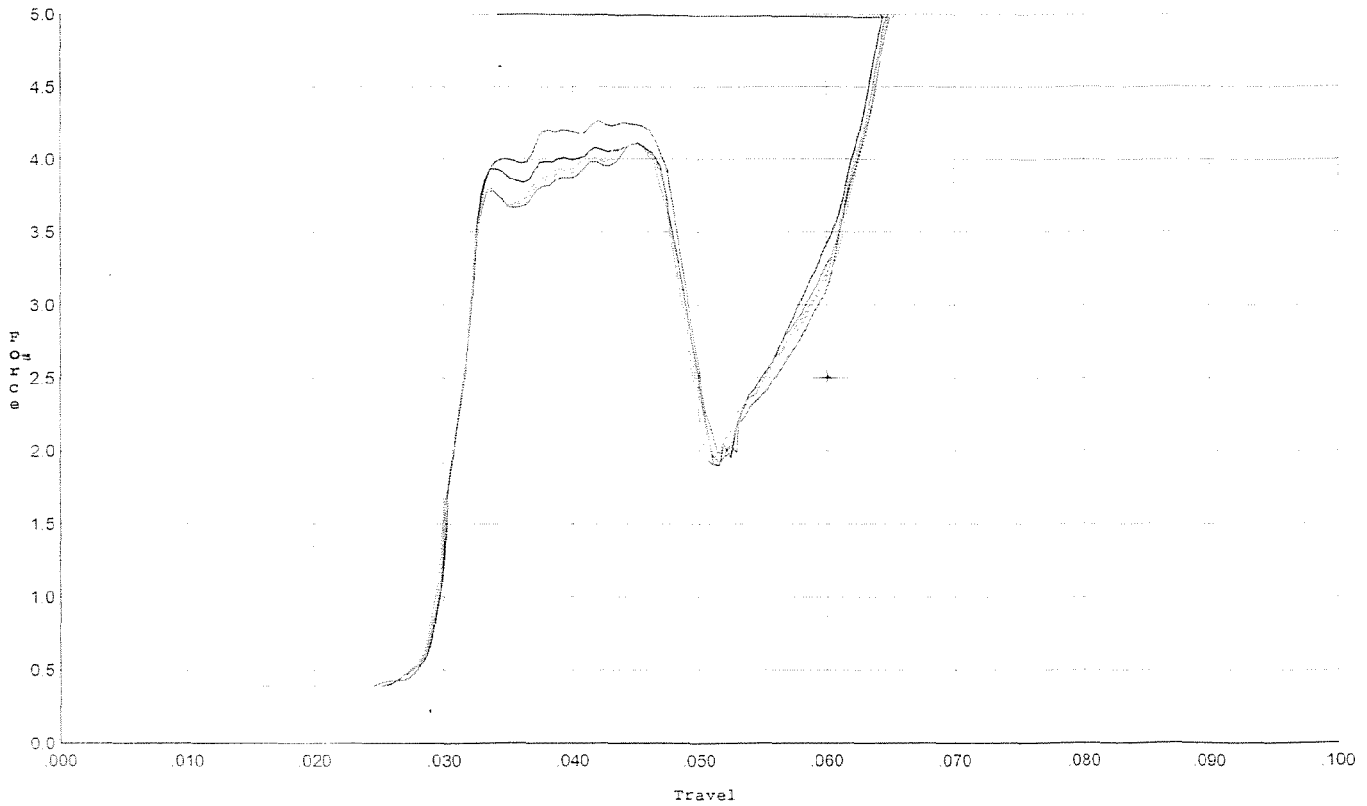
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.076	0.049	0.030	0.033	0.063		Set Trigger
2	3.198	0.049	0.030	0.032	0.064		Set Trigger
3	3.079	0.047	0.030	0.032	0.060		Set Trigger
4	3.083	0.049	0.030	0.032	0.062		Set Trigger
5	3.071	0.048	0.030	0.032	0.060		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



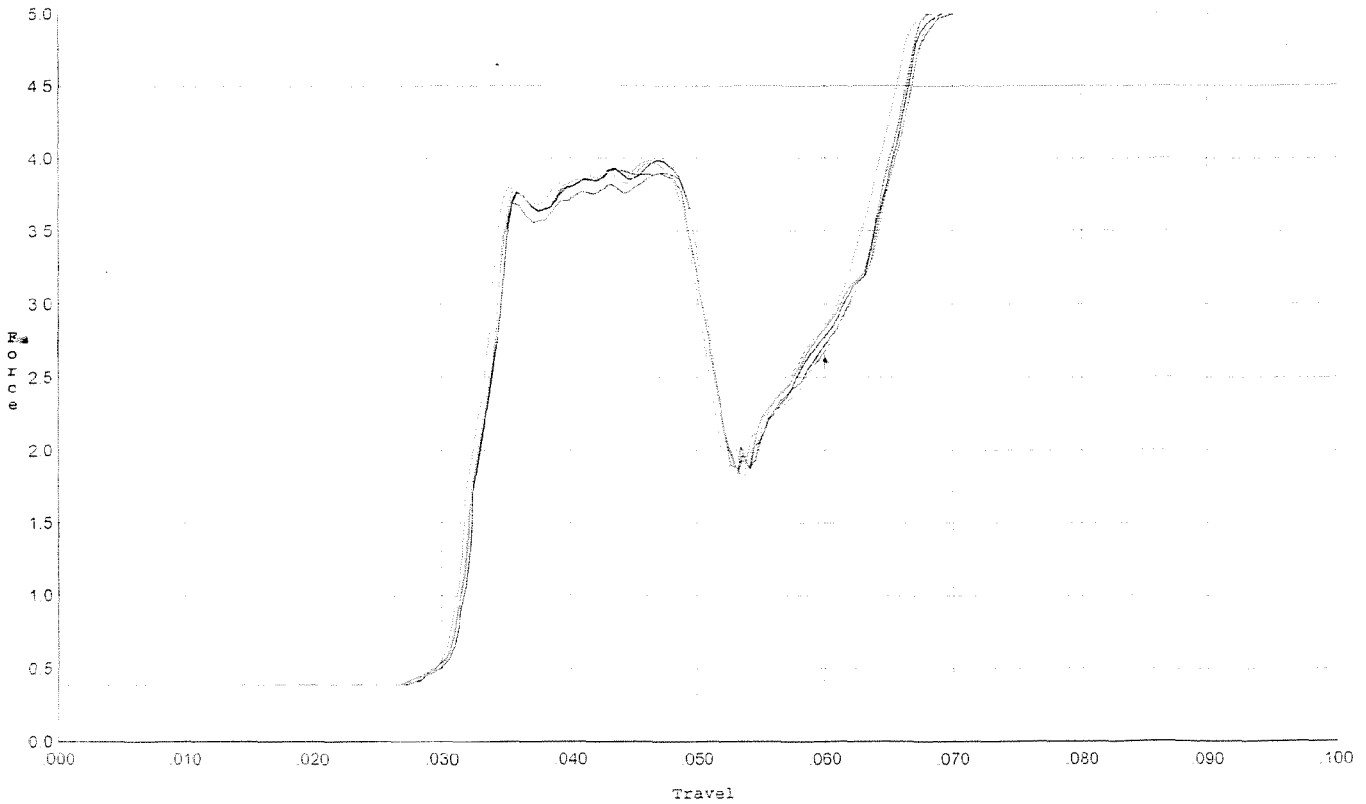
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.048	0.029	0.030	0.083		Set Trigger
2	4.112	0.049	0.029	0.030	0.083		Set Trigger
3	4.106	0.047	0.029	0.030	0.078		Set Trigger
4	4.101	0.047	0.029	0.030	0.078		Set Trigger
5	4.096	0.047	0.029	0.030	0.079		Set Trigger

A. 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



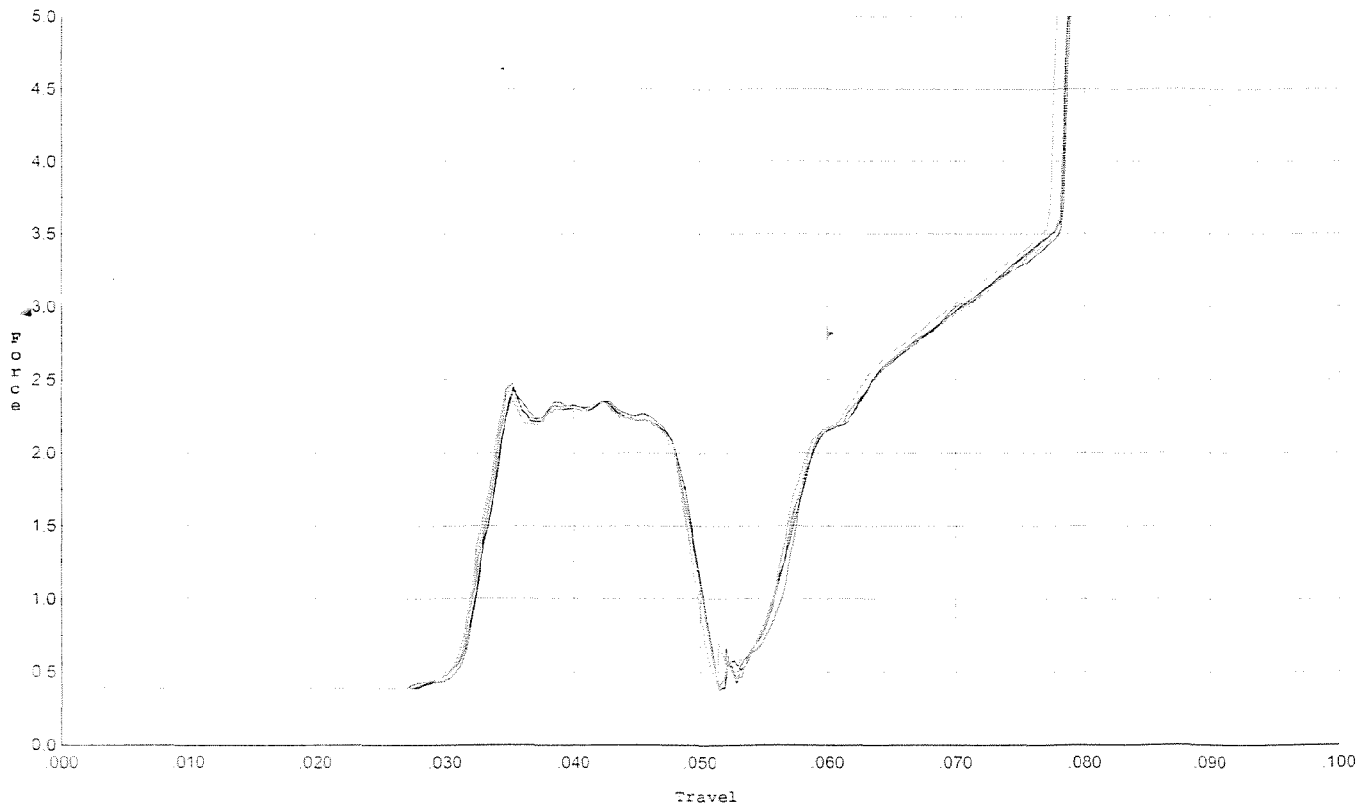
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.920	0.049	0.031	0.032	0.078		Set Trigger
2	3.985	0.049	0.031	0.032	0.078		Set Trigger
3	3.898	0.050	0.031	0.032	0.079		Set Trigger
4	4.003	0.049	0.031	0.032	0.078		Set Trigger
5	3.969	0.049	0.030	0.032	0.078		Set Trigger

A-395

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



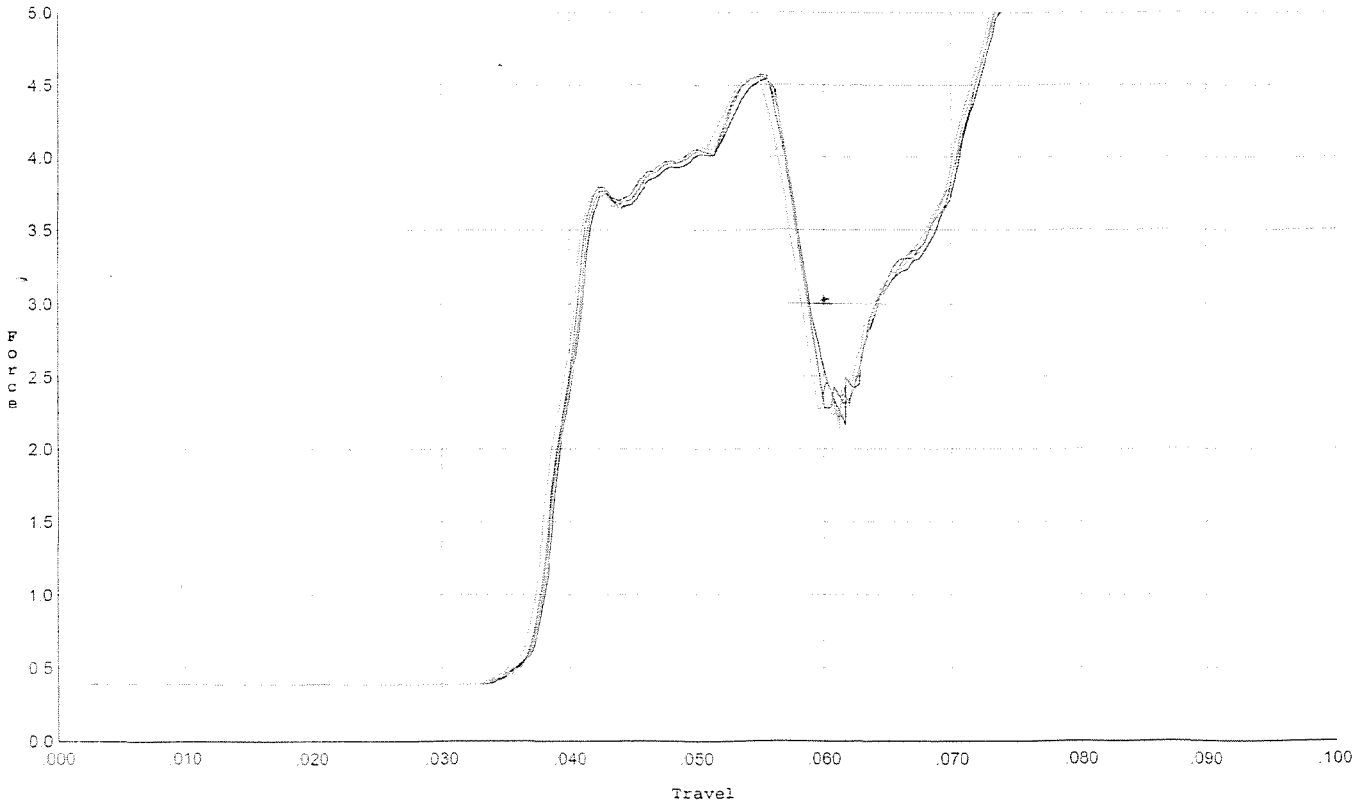
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.427	0.049	0.032	0.034	0.049		Set Trigger
2	2.441	0.049	0.031	0.034	0.049		Set Trigger
3	2.474	0.049	0.031	0.034	0.050		Set Trigger
4	2.482	0.048	0.031	0.034	0.048		Set Trigger
5	2.453	0.048	0.031	0.034	0.048		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 0set to 4.0 lbs +/- 1.0 lb for targety&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.570	0.057	0.037	0.027	0.090		Set Trigger
2	4.534	0.056	0.037	0.027	0.088		Set Trigger
3	4.557	0.056	0.037	0.026	0.089		Set Trigger
4	4.551	0.056	0.037	0.026	0.089		Set Trigger
5	4.546	0.056	0.036	0.026	0.089		Set Trigger

A.4.55