

G6801414

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



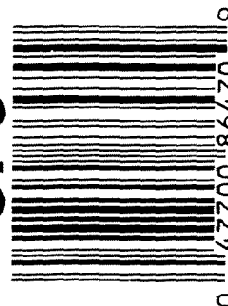
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801414

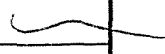
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801414

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	10-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/17/08	
490	MAGNAFLUX BOLT		10/17/08	MR
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

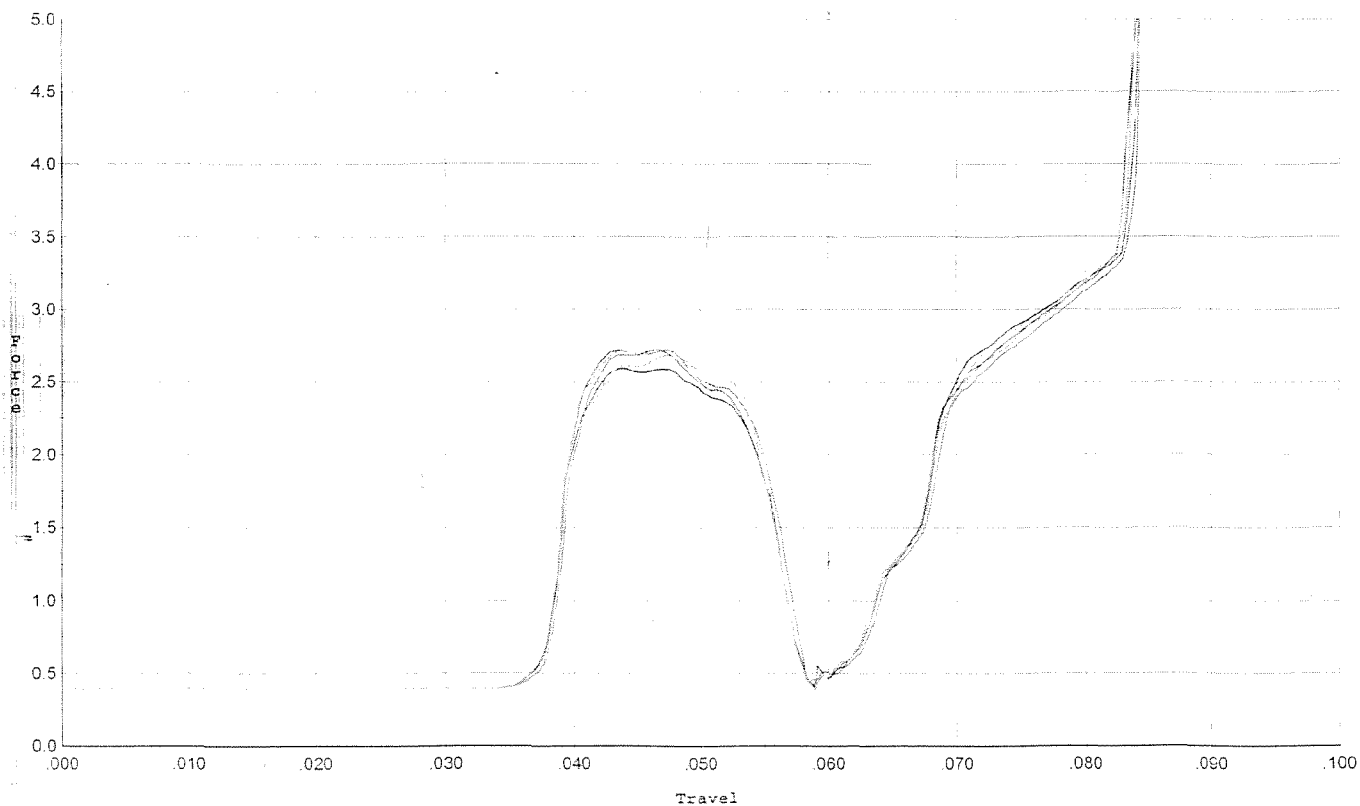
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-27-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-27-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	1-27-09	LD
	J) ASSEMBLE STOCK		1-15-09	LD
	K) ASSEMBLE SWIVEL STUDS		1-27-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	LD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	LD
670	FINAL INSPECTION A) HEADSPACE		1-27-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.69</u> <u>2.59</u> <u>2.56</u> <u>2.71</u>	1-27-09	LD
	C) FUNCTION		1-27-09	LD
690	PACK		1/30/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



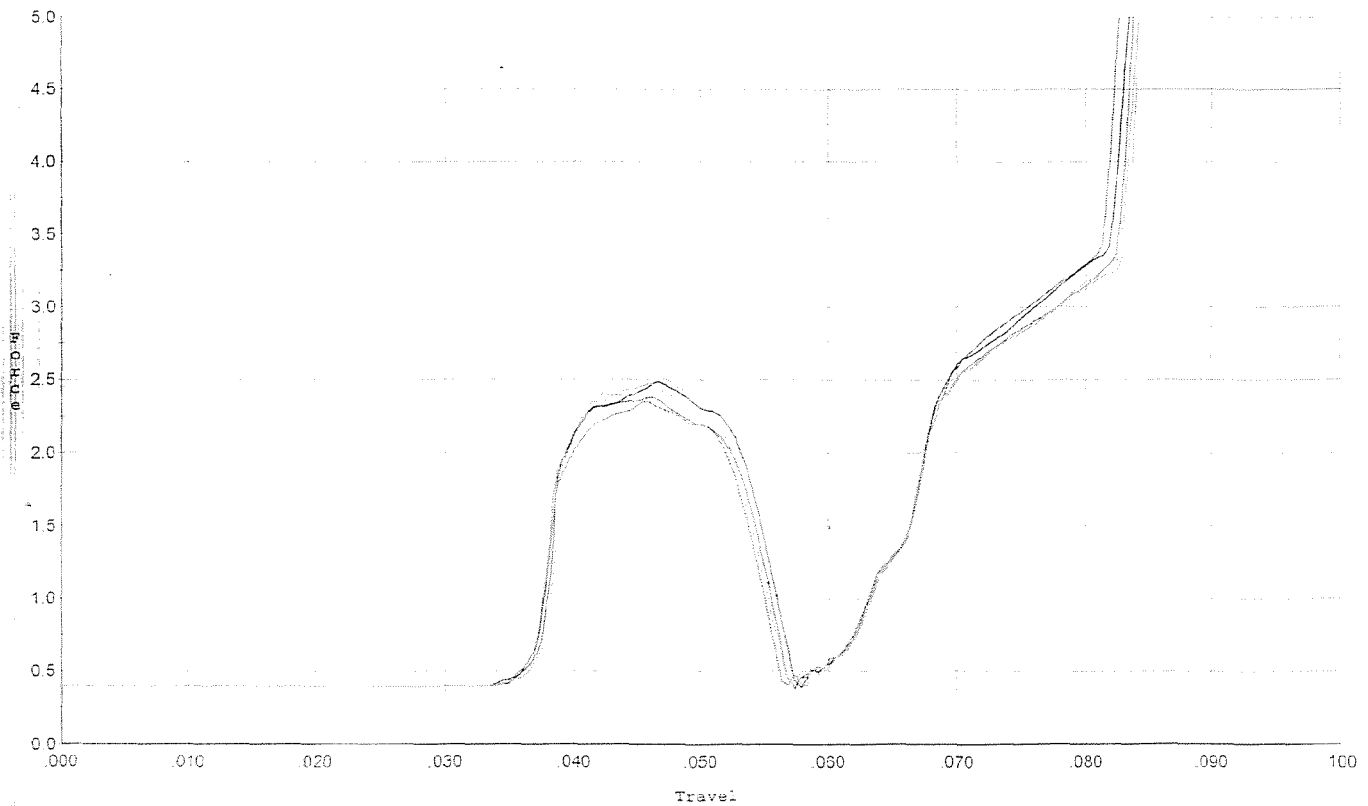
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.720	0.055	0.038	0.035	0.057		Set Trigger
2	2.589	0.055	0.038	0.035	0.055		Set Trigger
3	2.719	0.056	0.038	0.035	0.058		Set Trigger
4	2.686	0.055	0.038	0.035	0.056		Set Trigger
5	2.734	0.056	0.038	0.035	0.058		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



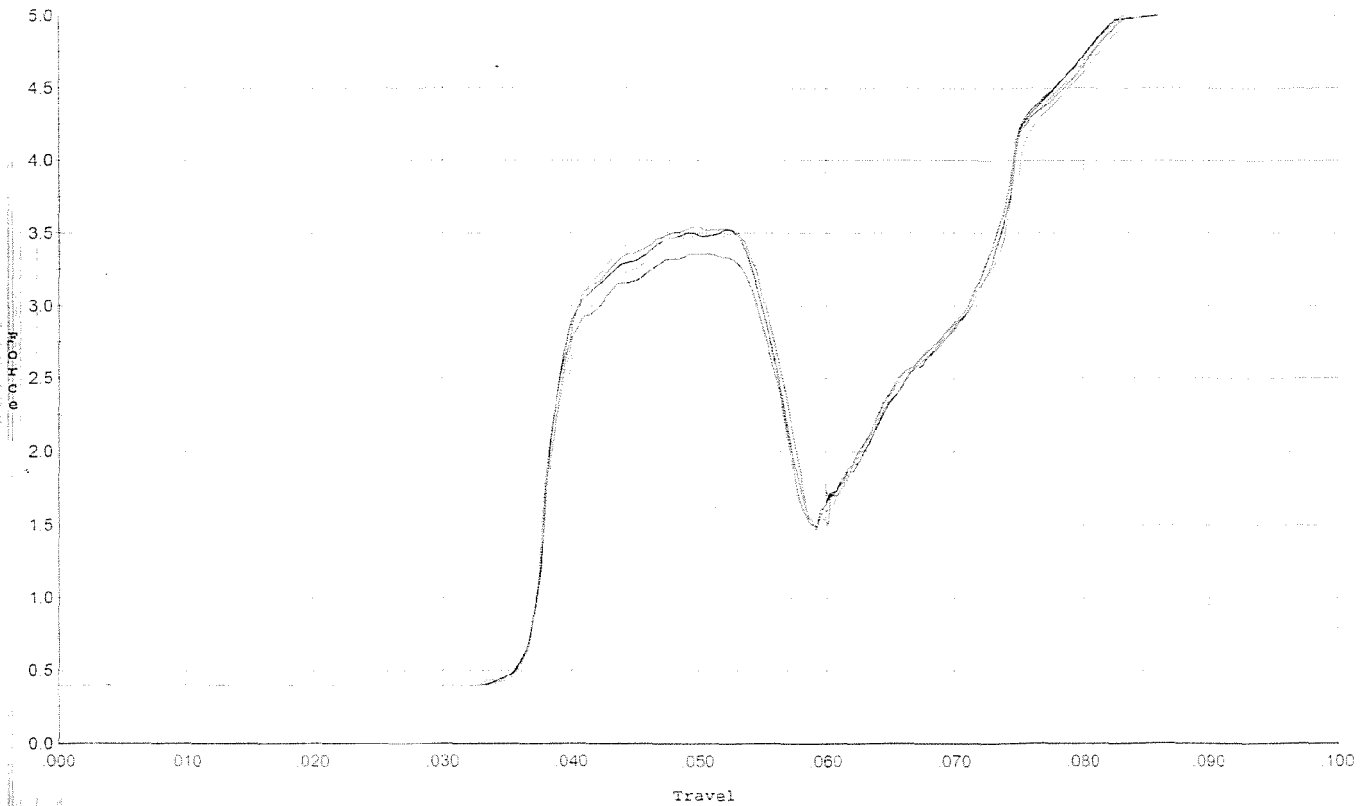
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.055	0.037	0.035	0.052		Set Trigger
2	2.485	0.056	0.037	0.035	0.054		Set Trigger
3	2.351	0.055	0.037	0.036	0.050		Set Trigger
4	2.505	0.055	0.037	0.036	0.054		
5	2.472	0.054	0.037	0.037	0.051		

A-2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



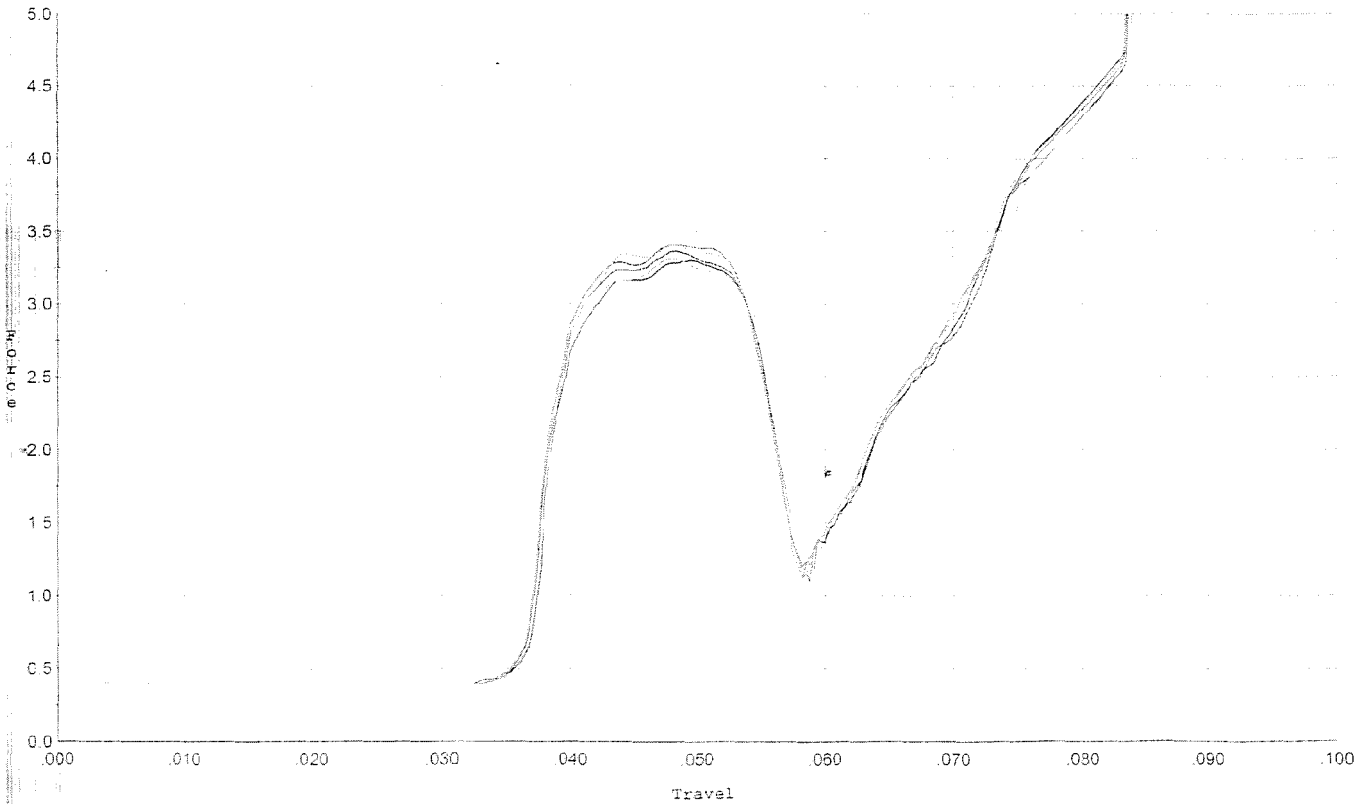
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.358	0.056	0.036	0.033	0.073		Set Trigger
2	3.523	0.056	0.036	0.033	0.075		Set Trigger
3	3.545	0.057	0.037	0.032	0.076		Set Trigger
4	3.608	0.056	0.037	0.033	0.075		Set Trigger
5	3.498	0.056	0.036	0.032	0.073		Set Trigger

A-350

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



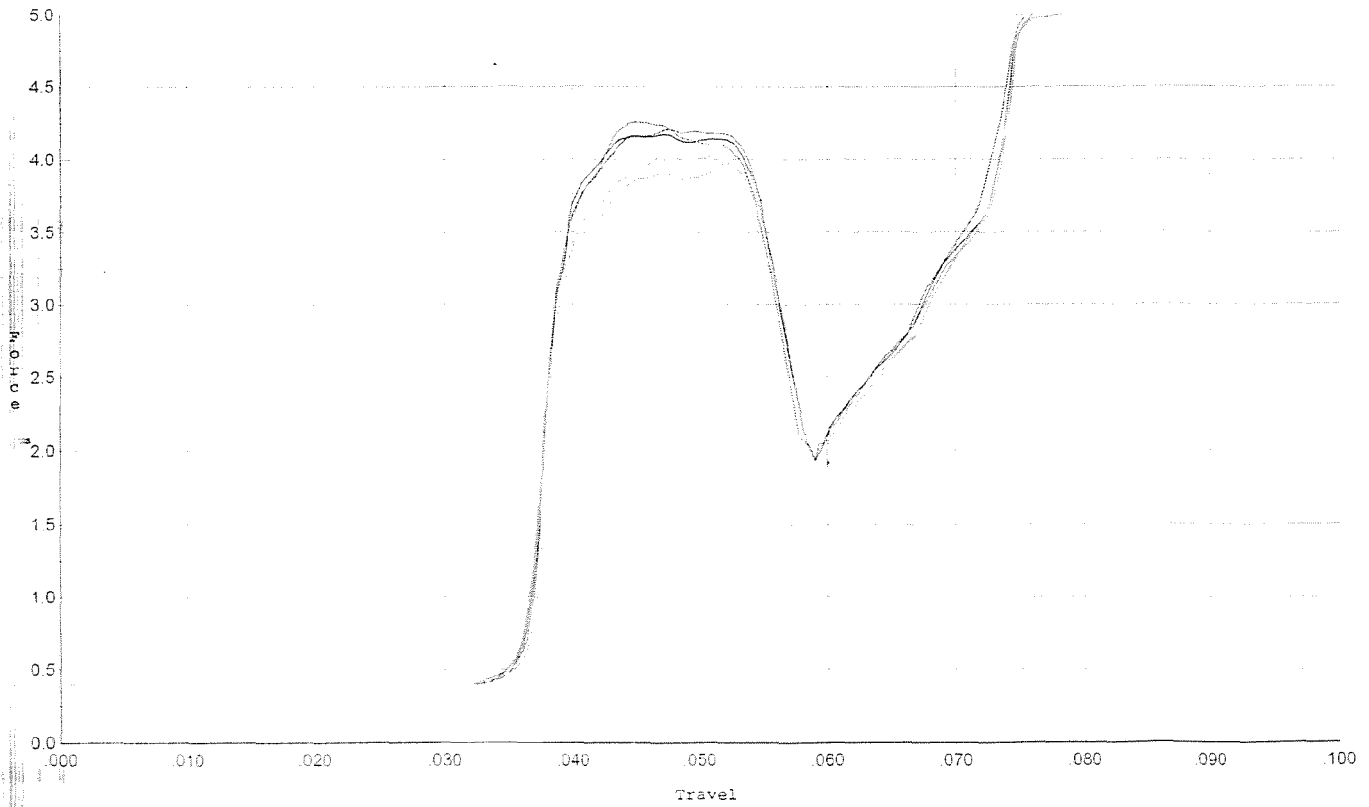
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.363	0.055	0.036	0.034	0.070		Set Trigger
2	3.303	0.055	0.037	0.033	0.068		Set Trigger
3	3.408	0.055	0.036	0.033	0.071		Set Trigger
4	3.404	0.055	0.037	0.034	0.070		Set Trigger
5	3.311	0.055	0.036	0.033	0.070		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



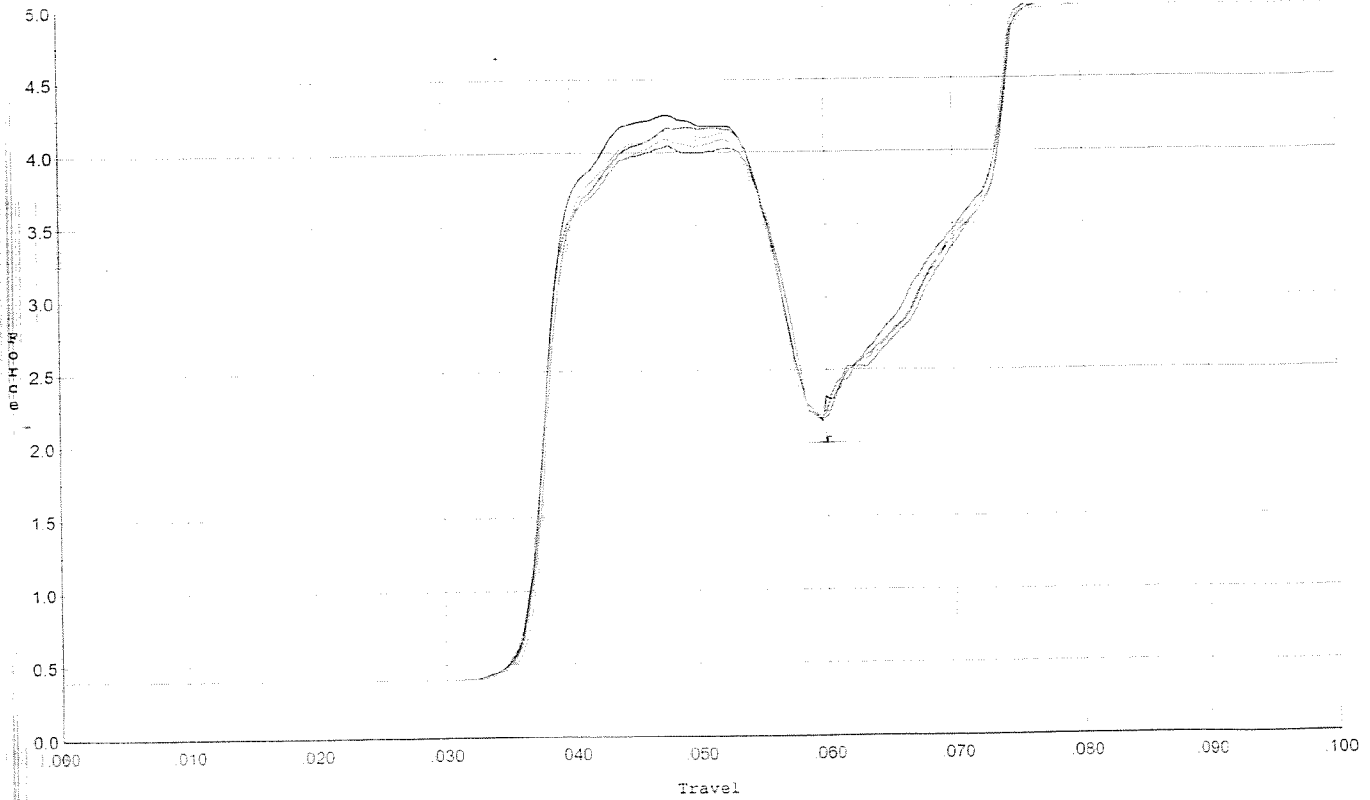
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.055	0.036	0.032	0.086		Set Trigger
2	4.170	0.055	0.036	0.032	0.087		Set Trigger
3	4.255	0.056	0.036	0.031	0.088		Set Trigger
4	4.078	0.056	0.036	0.031	0.086		Set Trigger
5	3.972	0.056	0.036	0.031	0.086		Set Trigger

A. 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



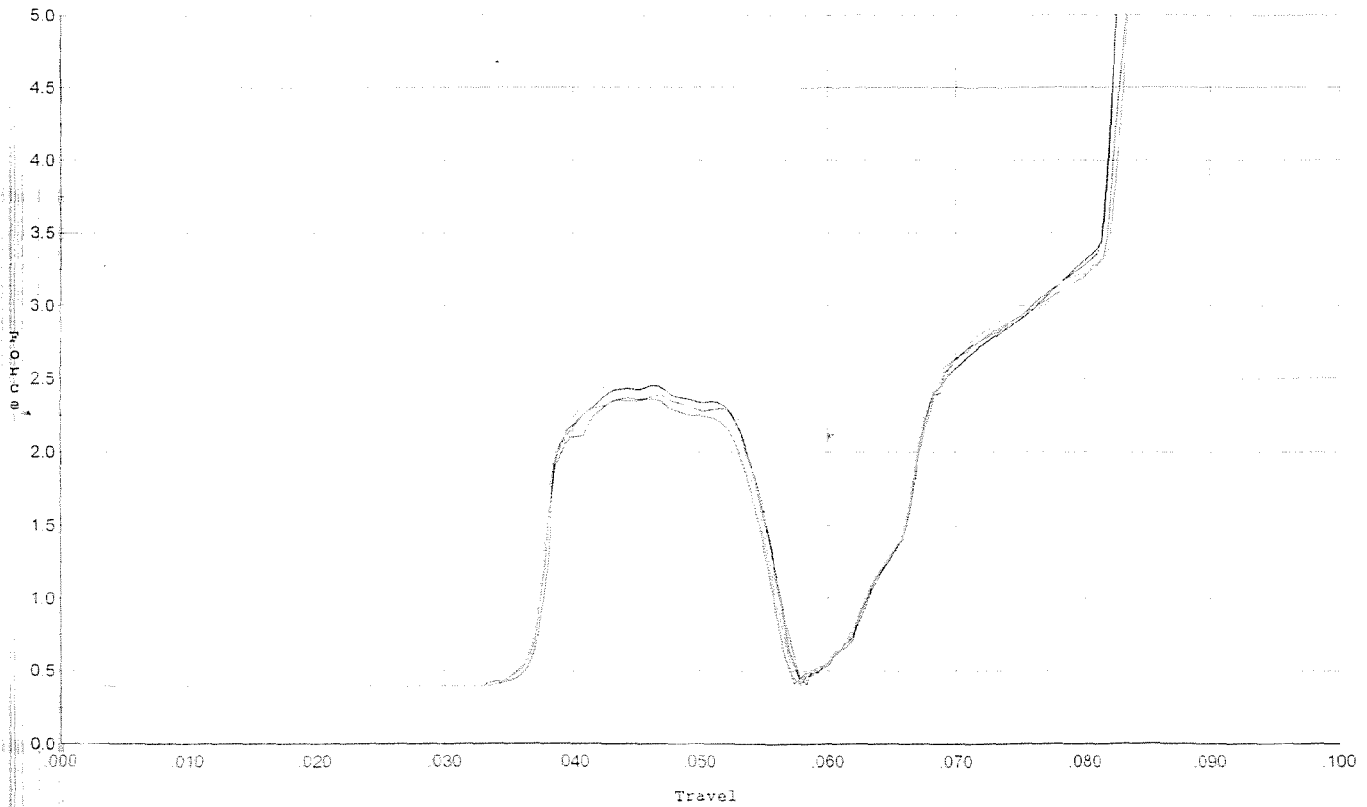
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.057	0.036	0.031	0.091		Set Trigger
2	4.257	0.056	0.036	0.031	0.090		Set Trigger
3	4.047	0.057	0.036	0.031	0.089		Set Trigger
4	4.091	0.056	0.036	0.031	0.087		Set Trigger
5	4.159	0.057	0.036	0.031	0.089		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



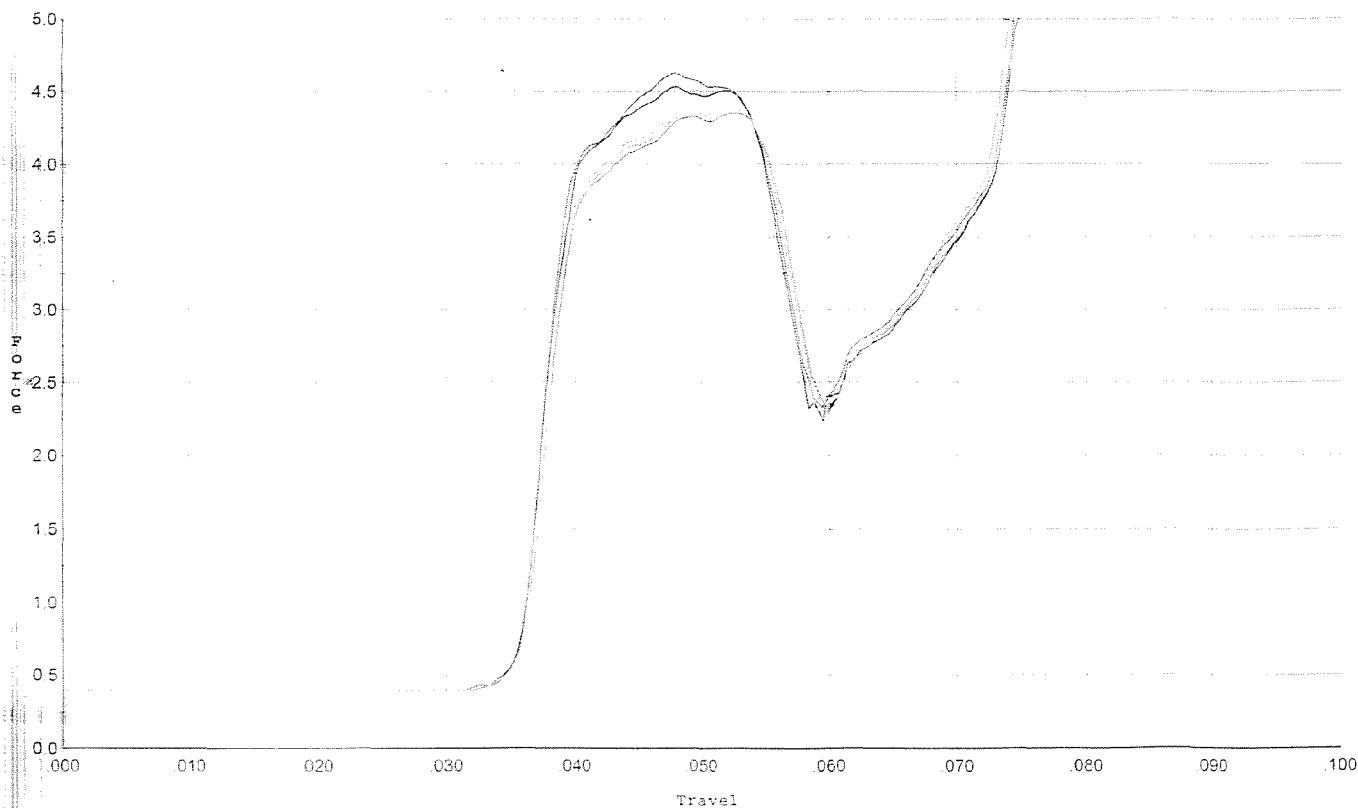
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.389	0.055	0.037	0.034	0.054		Set Trigger
2	2.451	0.055	0.037	0.034	0.055		Set Trigger
3	2.359	0.055	0.037	0.035	0.053		Set Trigger
4	2.393	0.054	0.037	0.035	0.053		Set Trigger
5	2.477	0.054	0.037	0.035	0.054		Set Trigger

A.2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.624	0.056	0.035	0.031	0.096		Set Trigger
2	4.532	0.057	0.035	0.031	0.096		Set Trigger
3	4.351	0.056	0.036	0.030	0.093		Set Trigger
4	4.382	0.057	0.035	0.030	0.096		Set Trigger
5	4.352	0.057	0.036	0.030	0.094		Set Trigger

A-4.44