

G6801427

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



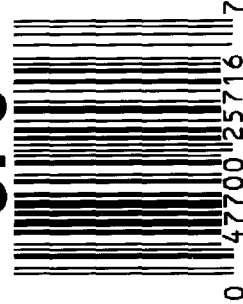
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6801427

UPC



INSPECTOR'S CHECKLIST-NEW GUNS

GUN SERIAL # G 6801427

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RT
430	ASSEMBLE TO STOCK		3-6-09	RT
440	PROOF		3-6-09	RT
460	CHECK HEADSPACE		3-6-09	R
470	DIS-ASSEMBLE ACTION		3-6-09	RT
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	3-6-09	RT
475	DRILL AND TAP SIGHT HOLES	WORK U.S. 2009	3-6-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3-6-09	
490	MAGNAFLUX BOLT		3-6-09	MR
500	ROLLMARK CALIBER		3-9-09	RT
520	GOFF BLAST BBL / REC		3-11	RT
542	APPLY COATINGS (BARREL ACTION)		3-20	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-20-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-20-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-20-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-23-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

GUN SERIAL # G 6801427

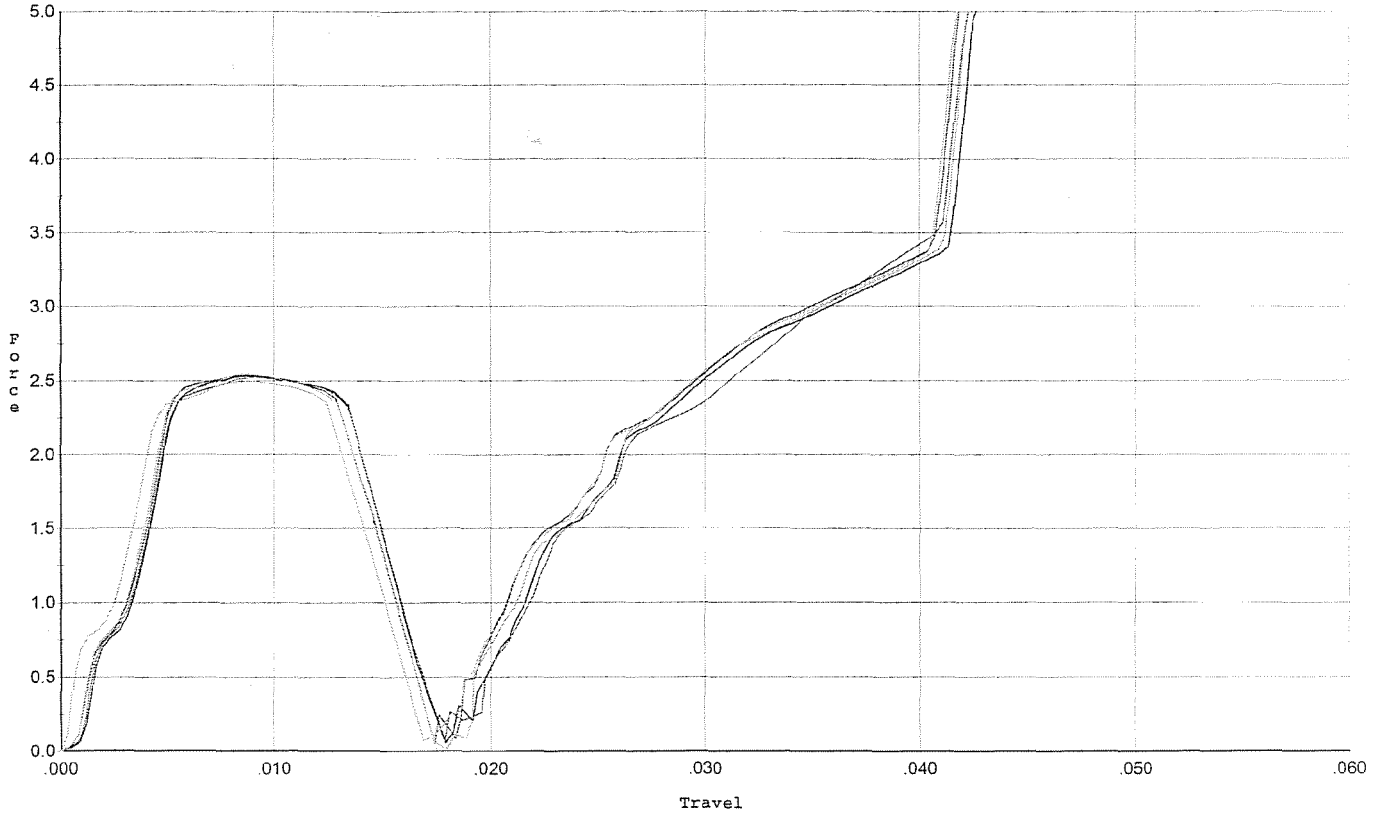
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RT
430	ASSEMBLE TO STOCK		3-6-09	RT
440	PROOF		3-6-09	TK
460	CHECK HEADSPACE		3-6-09	R
470	DIS-ASSEMBLE ACTION		3-6-09	RT
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	3-6-09	RT
475	DRILL AND TAP SIGHT HOLES	March 05 2009	3-6-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3-6-09	
490	MAGNAFLUX BOLT		3-6-09	MR
500	ROLLMARK CALIBER		3-9-09	RT
520	GOFF BLAST BBL / REC		3-11	MR
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	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



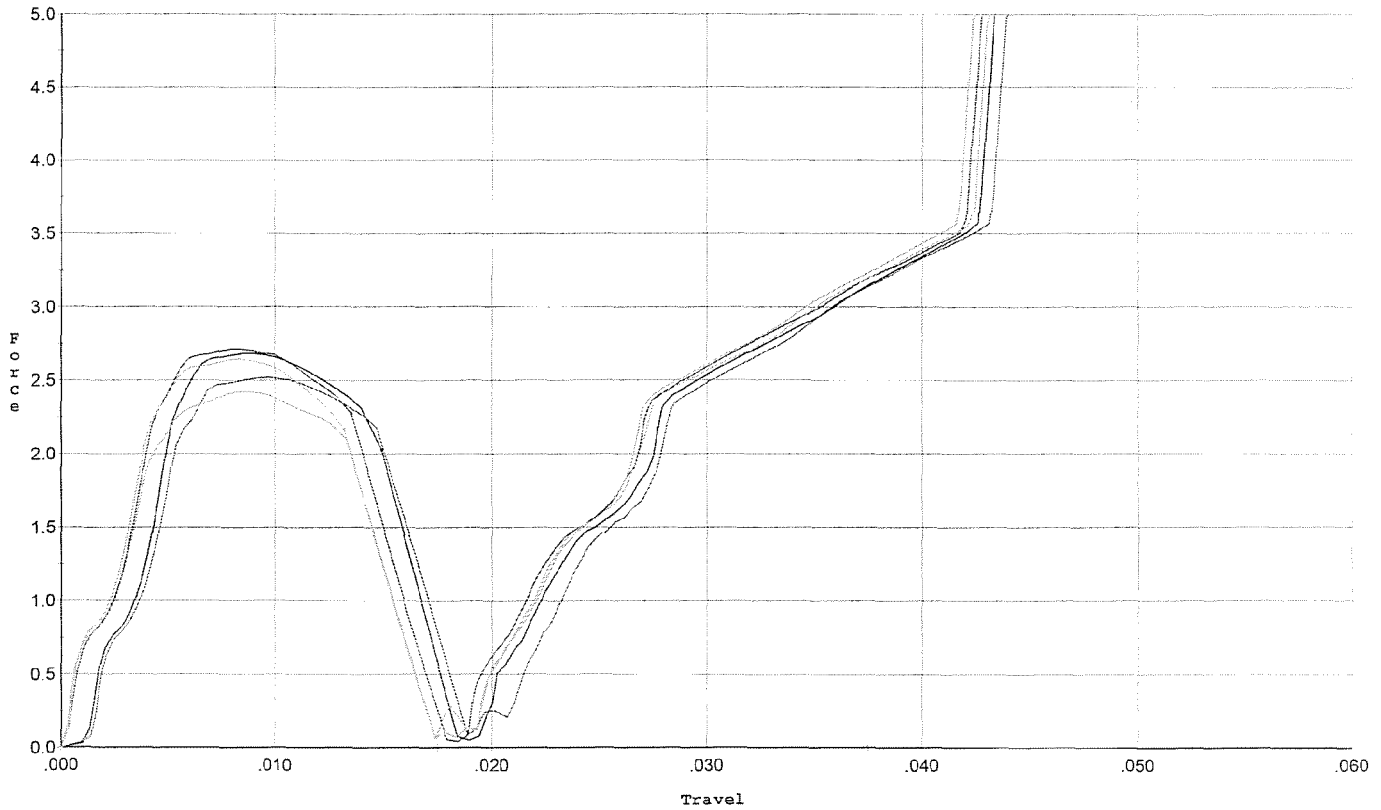
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.015	0.00	0.031	0.026		Set Trigger
2	2.532	0.013	0.00	0.031	0.023		Set Trigger
3	2.528	0.013	0.00	0.031	0.024		Set Trigger
4	2.498	0.014	0.00	0.031	0.026		Set Trigger
5	2.549	0.015	0.00	0.031	0.026		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



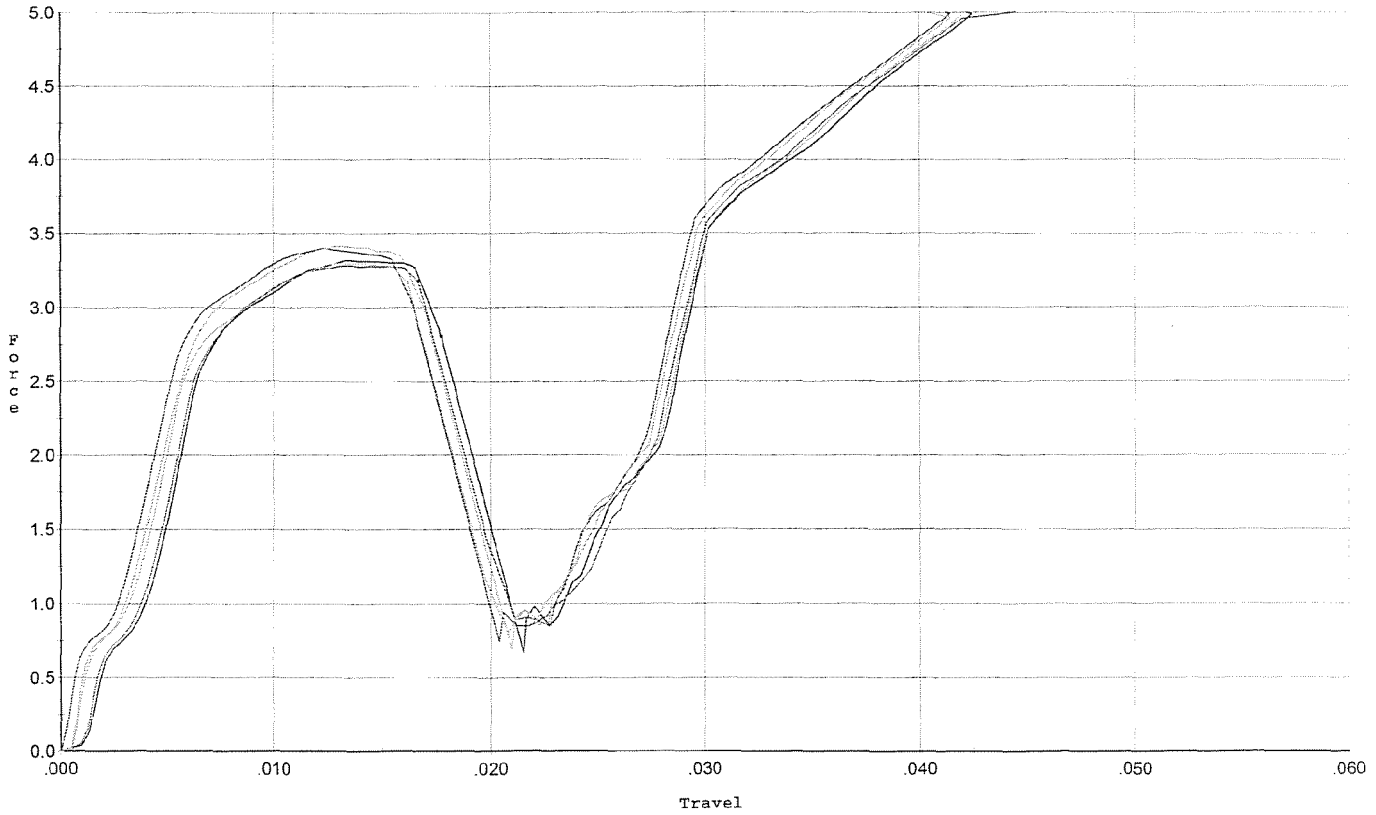
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.014	0.00	0.031	0.026		Set Trigger
2	2.684	0.015	0.00	0.031	0.027		Set Trigger
3	2.520	0.017	0.00	0.032	0.028		Set Trigger
4	2.645	0.013	0.00	0.032	0.025		Set Trigger
5	2.423	0.013	0.00	0.032	0.023		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



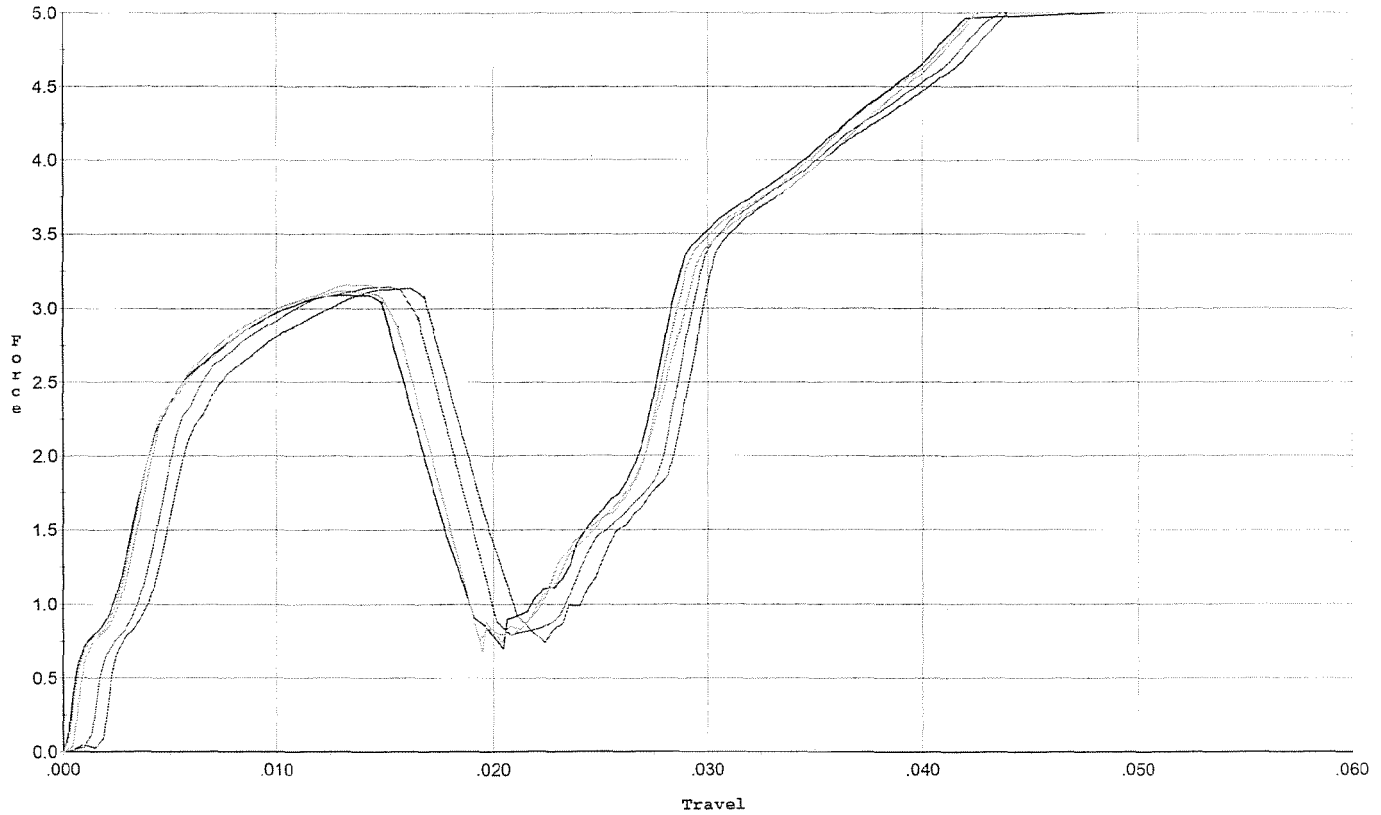
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.402	0.016	0.00	0.028	0.039		Set Trigger
2	3.322	0.018	0.00	0.029	0.039		Set Trigger
3	3.285	0.017	0.00	0.029	0.036		Set Trigger
4	3.301	0.016	0.00	0.028	0.036		Set Trigger
5	3.415	0.017	0.00	0.029	0.040		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



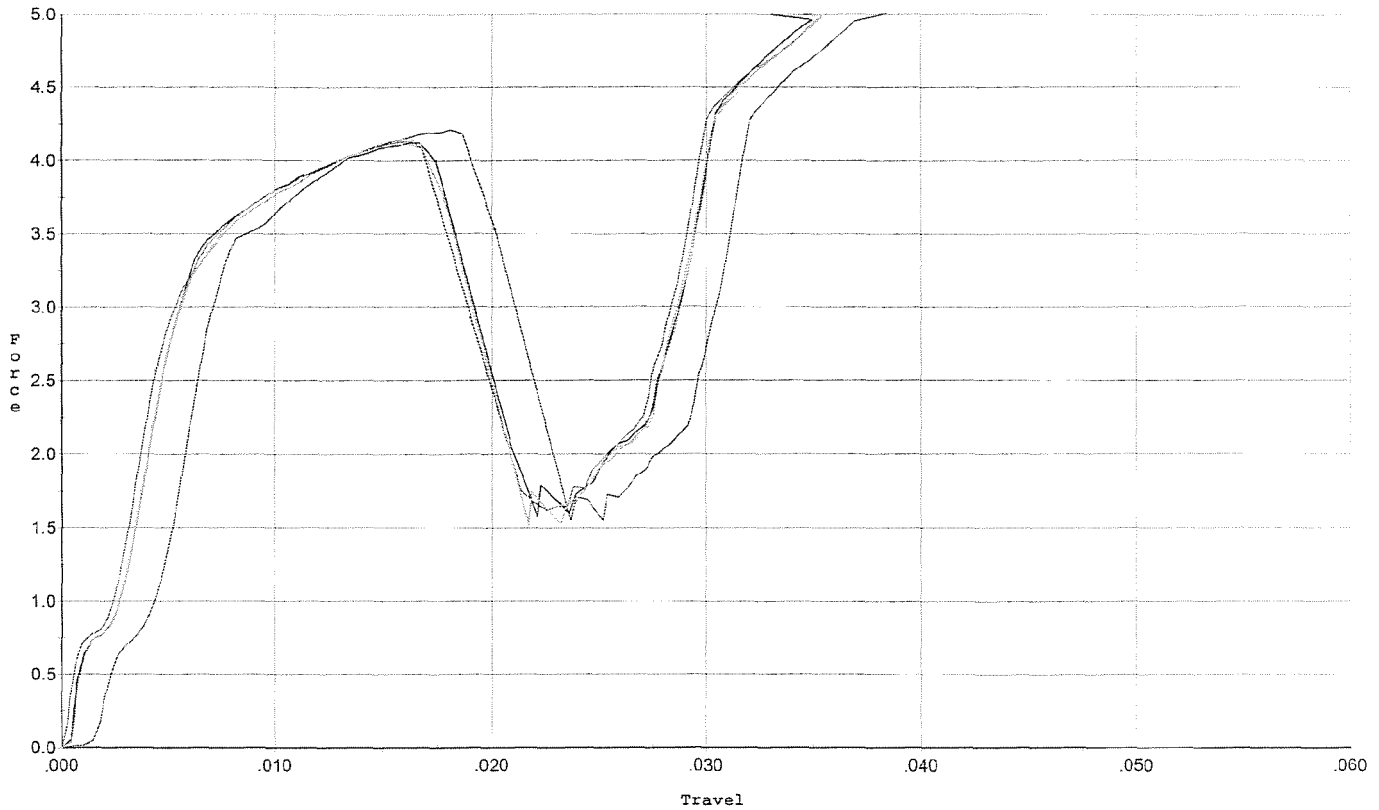
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.017	0.00	0.029	0.034		Set Trigger
2	3.091	0.015	0.00	0.029	0.032		Set Trigger
3	3.145	0.017	0.00	0.029	0.035		Set Trigger
4	3.159	0.016	0.00	0.029	0.035		Set Trigger
5	3.118	0.016	0.00	0.029	0.034		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



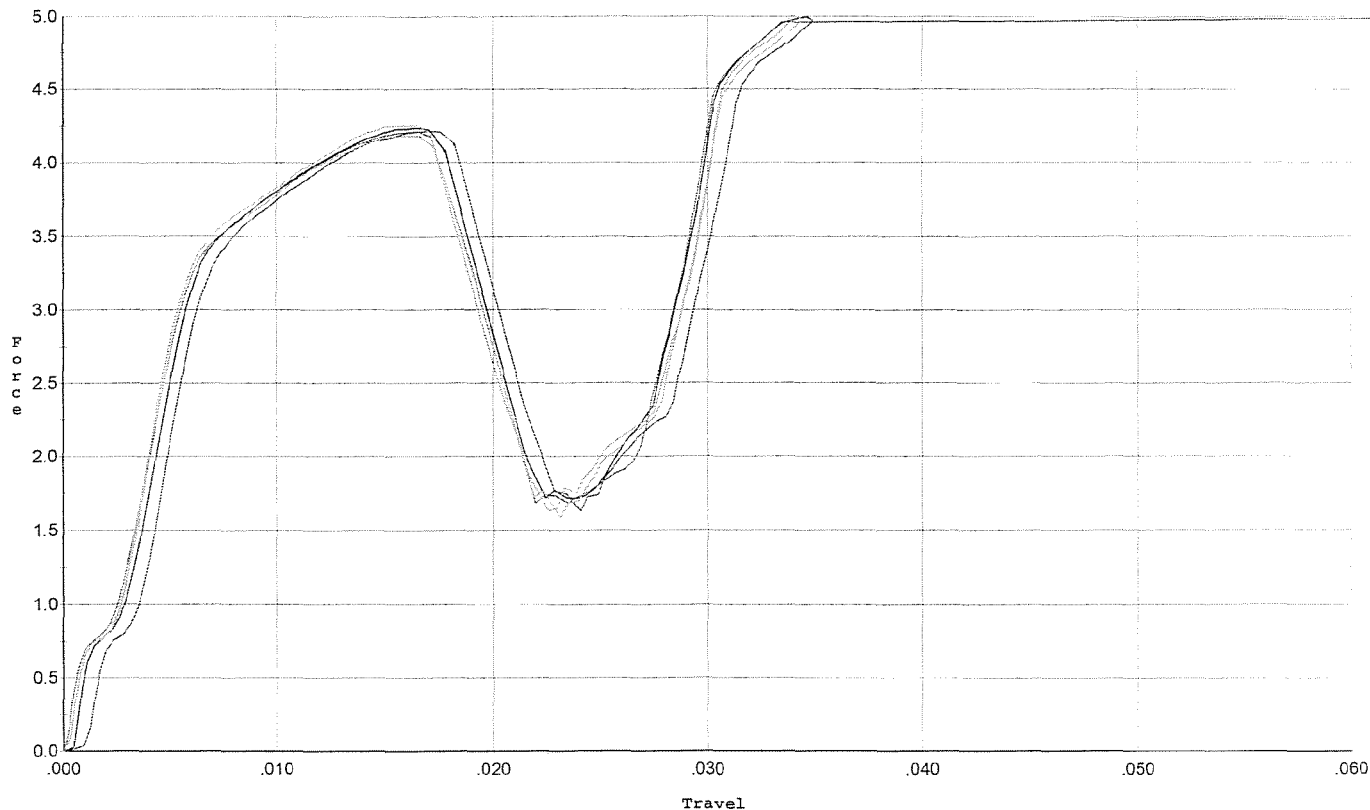
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.020	0.00	0.027	0.054		Set Trigger
2	4.120	0.017	0.00	0.027	0.049		Set Trigger
3	4.131	0.019	0.00	0.027	0.054		Set Trigger
4	4.143	0.018	0.00	0.027	0.050		Set Trigger
5	4.109	0.018	0.00	0.027	0.050		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



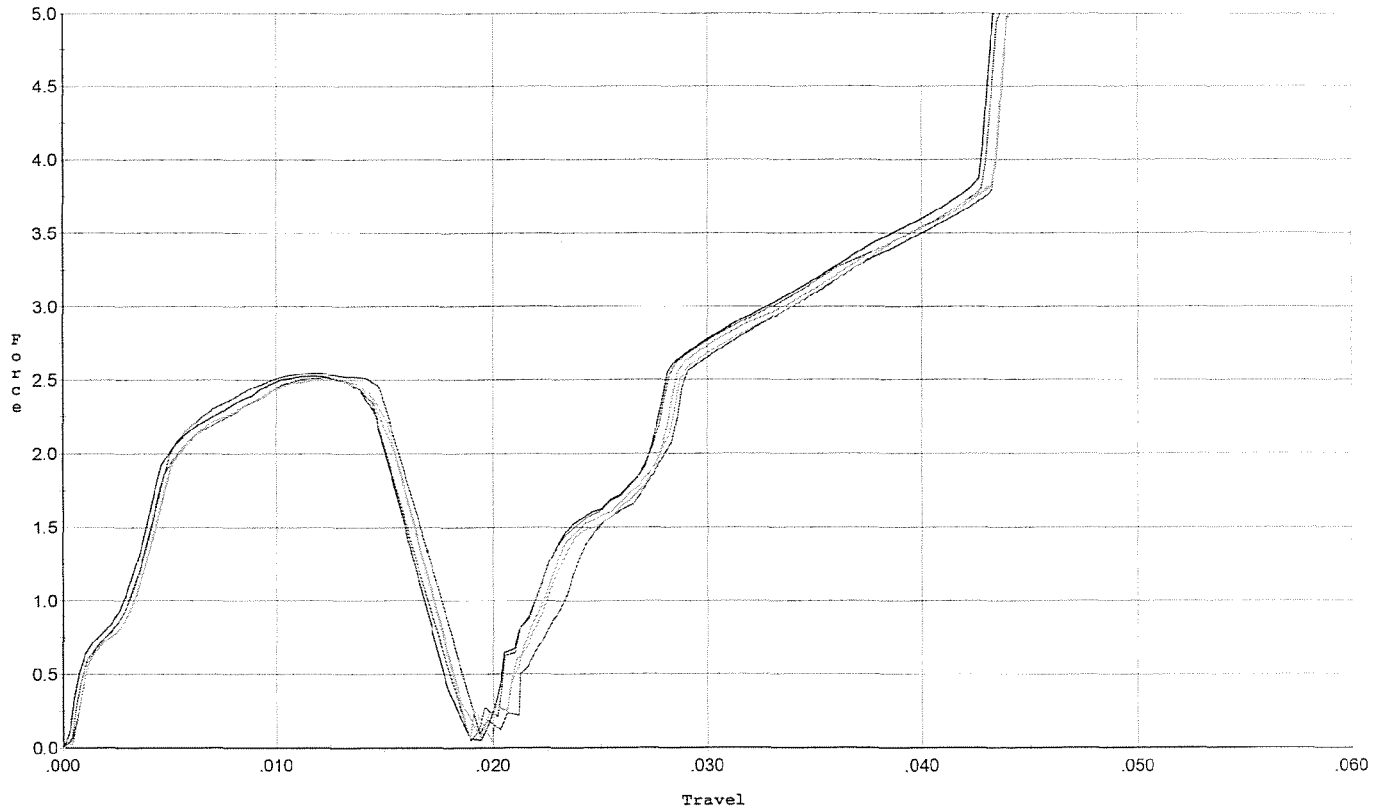
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.018	0.00	0.026	0.050		Set Trigger
2	4.236	0.018	0.00	0.026	0.050		Set Trigger
3	4.211	0.019	0.00	0.026	0.054		Set Trigger
4	4.251	0.019	0.00	0.026	0.055		Set Trigger
5	4.181	0.017	0.00	0.027	0.049		Set Trigger

A.4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



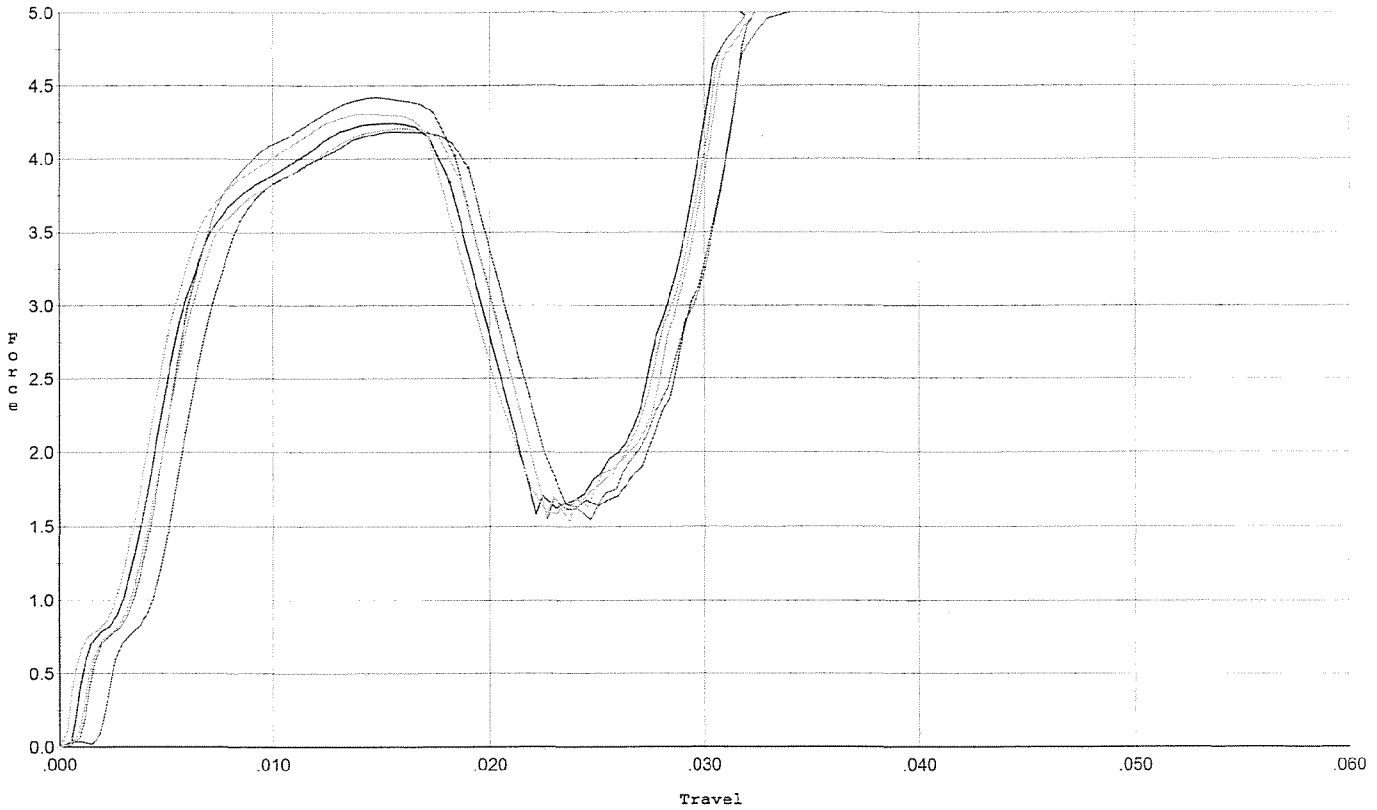
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.017	0.00	0.031	0.030		Set Trigger
2	2.523	0.015	0.00	0.031	0.026		Set Trigger
3	2.514	0.014	0.00	0.031	0.025		Set Trigger
4	2.505	0.015	0.00	0.031	0.027		Set Trigger
5	2.499	0.015	0.00	0.031	0.026		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.019	0.002	0.016	0.051		Set Trigger
2	4.242	0.018	0.00	0.016	0.052		Set Trigger
3	4.420	0.018	0.00	0.016	0.053		Set Trigger
4	4.309	0.017	0.00	0.016	0.050		Set Trigger
5	4.207	0.019	0.00	0.016	0.052		Set Trigger

A 4.27