

G6801429

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



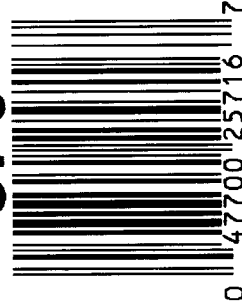
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6801429

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801429

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-4-09	SPD
430	ASSEMBLE TO STOCK		3-4-09	SP
440	PROOF		3-4-09	SPD
460	CHECK HEADSPACE	MAGNAFLUX	3-4-09	SPD
470	DIS-ASSEMBLE ACTION		3-4-09	SPD
472	SERIALIZE BOLT HANDLE		3-5-09	RJB
480	MAGNAFLUX BBL ACTION	OPERATOR	3/9/09	(D)
490	MAGNAFLUX BOLT		3/9/09	SP
500	ROLLMARK CALIBER		3/9/09	RT
510	DRILL AND TAP SIGHT HOLES		3-5-09	SP
520	GOFF BLAST BBL / REC		3-11	RT
540	APPLY COATINGS (BARREL ACTION)		3/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-25-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

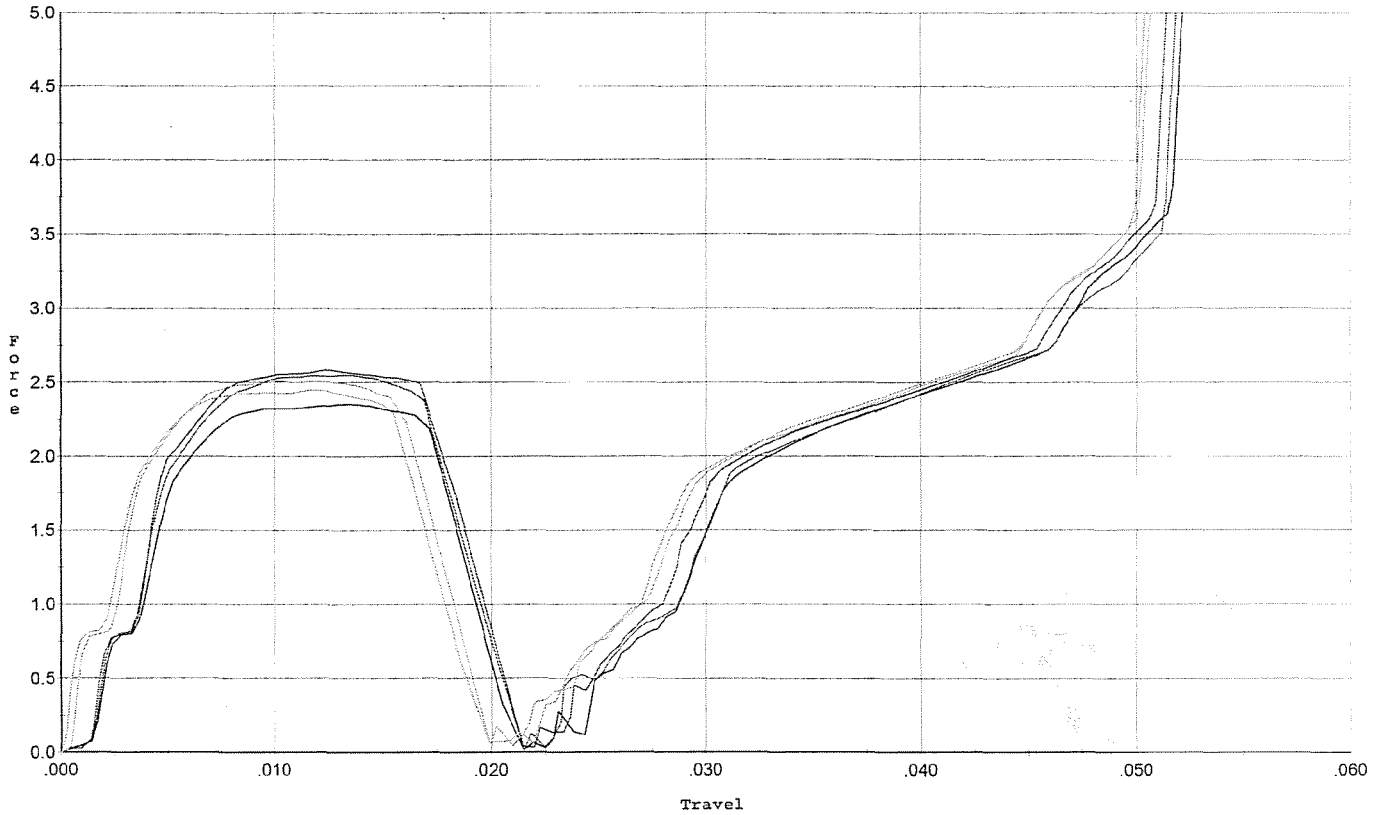
F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	3-28-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	3-28-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.24</u> <u>0.24</u> <u>0.24</u>	3-28-09	LN
	J) ASSEMBLE STOCK		3-25-09	PPA
	K) ASSEMBLE SWIVEL STUDS		3-28-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-26-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION.	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-26-09	TL
670	FINAL INSPECTION A) HEADSPACE		3-28-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.58</u> <u>2.70</u> <u>2.73</u> <u>2.64</u>	3-26-09	TL
	C) FUNCTION		3-28-09	LN
690	PACK		3-28-09	TL

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



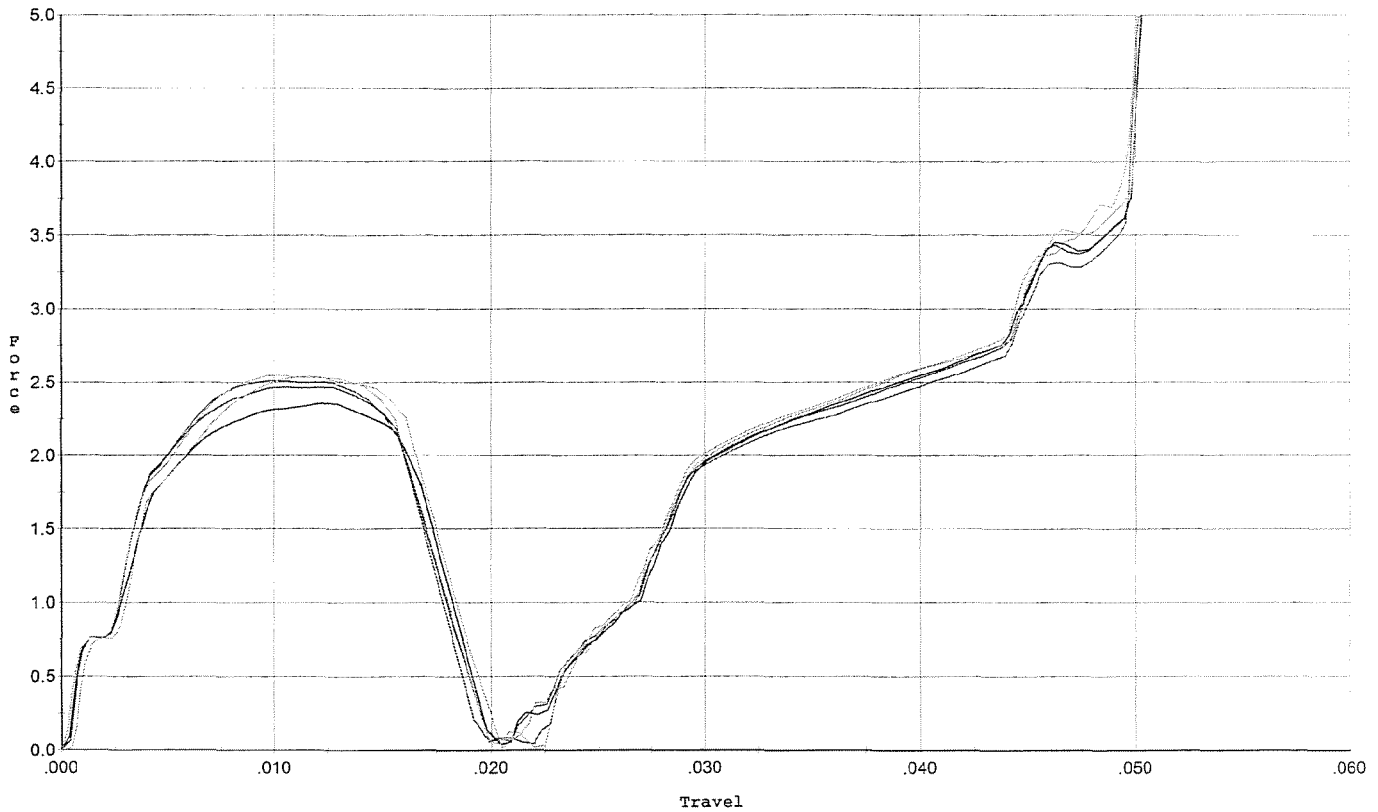
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.018	0.00	0.037	0.034		Set Trigger
2	2.355	0.017	0.00	0.038	0.029		Set Trigger
3	2.545	0.017	0.00	0.038	0.031		Set Trigger
4	2.447	0.016	0.00	0.038	0.029		Set Trigger
5	2.509	0.016	0.00	0.037	0.031		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



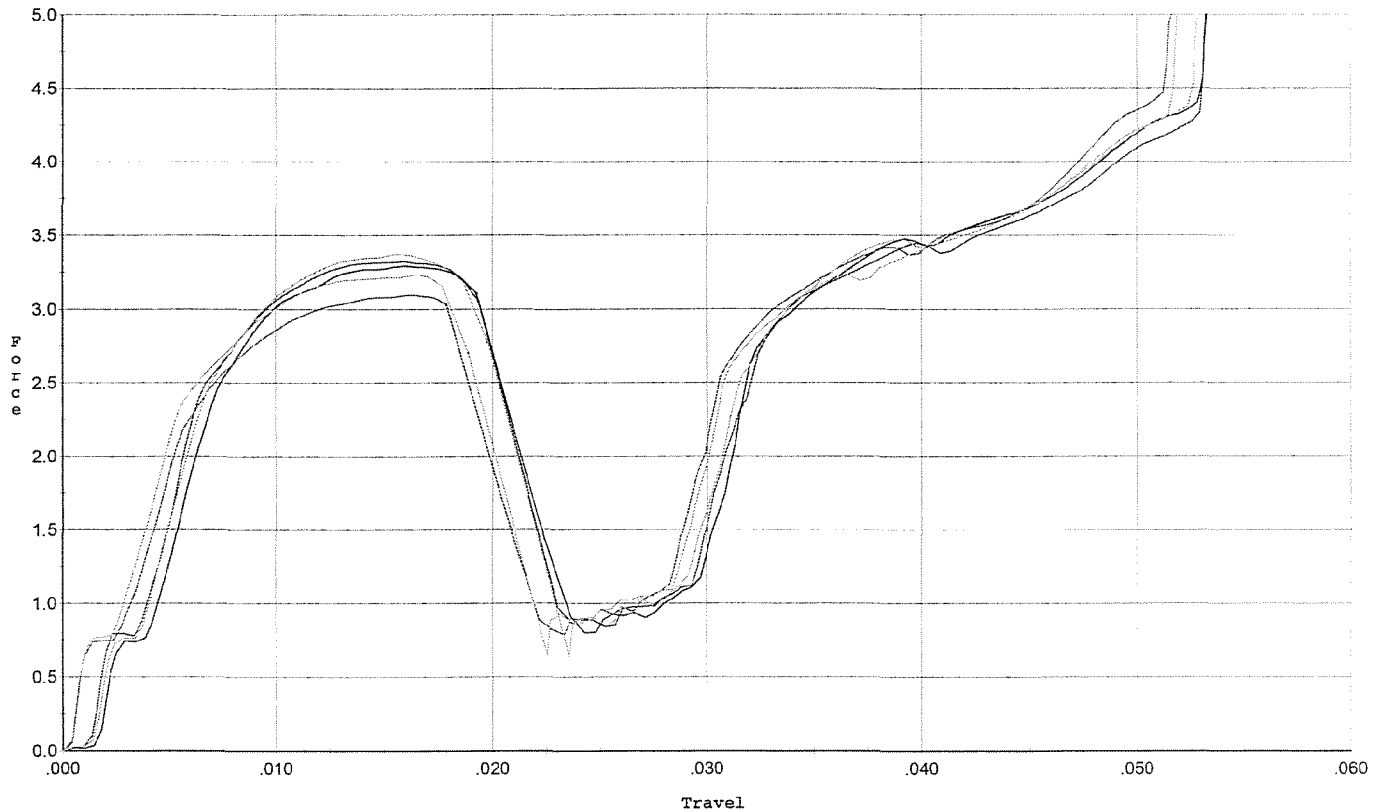
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.016	0.00	0.037	0.029		Set Trigger
2	2.358	0.017	0.00	0.037	0.029		Set Trigger
3	2.509	0.016	0.00	0.037	0.029		Set Trigger
4	2.550	0.016	0.00	0.037	0.029		Set Trigger
5	2.544	0.016	0.00	0.037	0.029		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



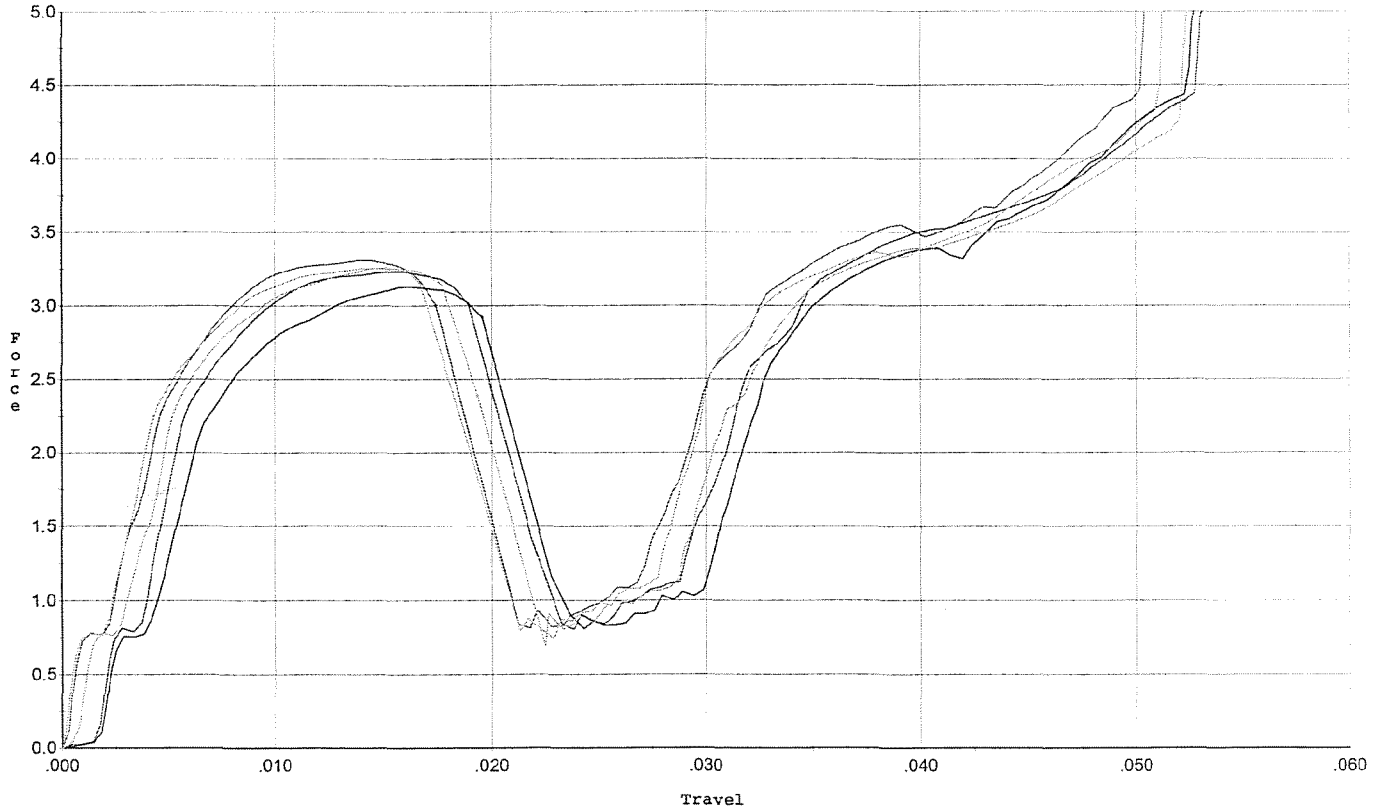
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.323	0.019	0.004	0.034	0.044		Set Trigger
2	3.292	0.019	0.00	0.034	0.042		Set Trigger
3	3.098	0.018	0.00	0.034	0.039		Set Trigger
4	3.236	0.019	0.00	0.034	0.043		Set Trigger
5	3.372	0.020	0.00	0.034	0.044		Set Trigger

A-3.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



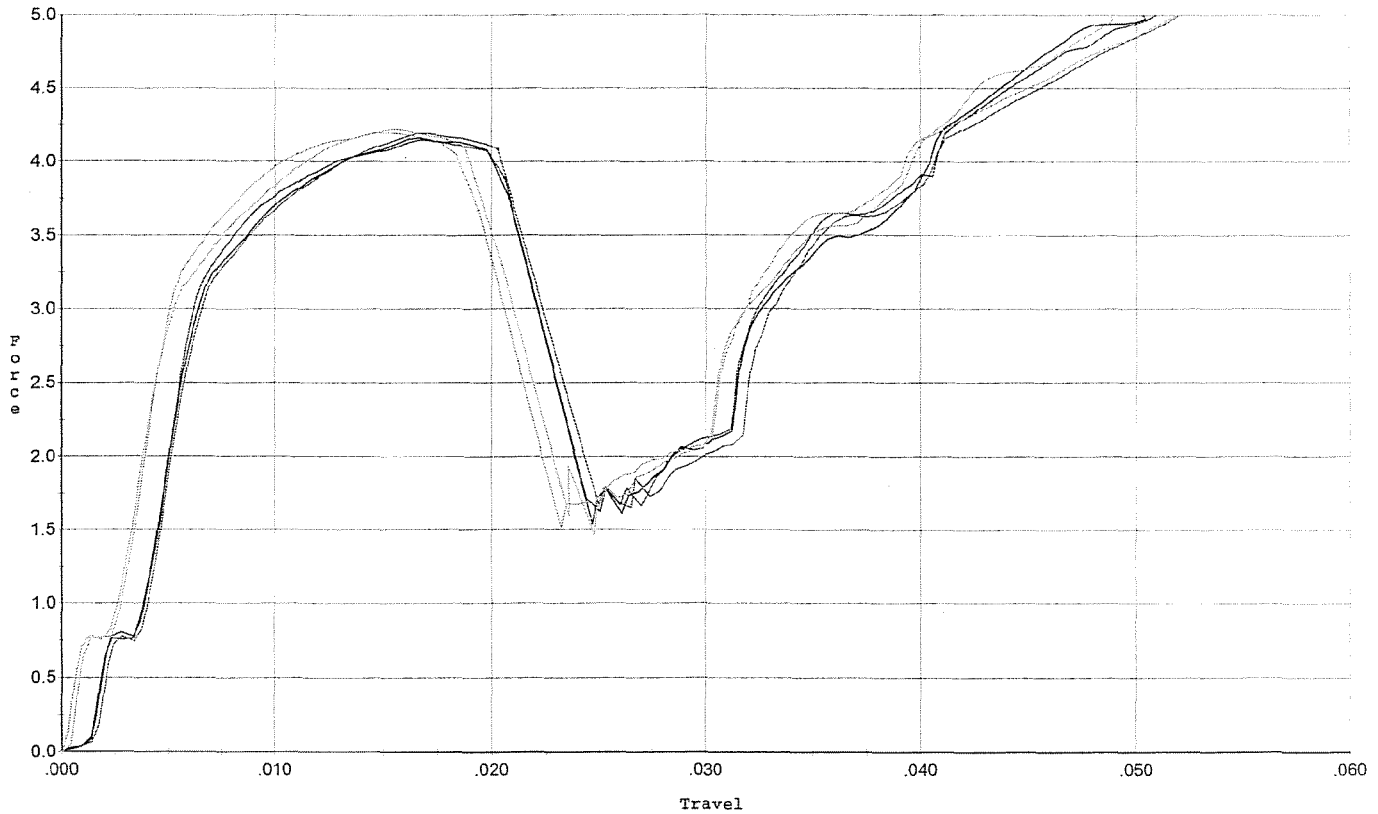
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.019	0.00	0.034	0.042		Set Trigger
2	3.131	0.020	0.00	0.034	0.041		Set Trigger
3	3.310	0.017	0.00	0.034	0.041		Set Trigger
4	3.261	0.019	0.00	0.034	0.044		Set Trigger
5	3.255	0.019	0.00	0.034	0.044		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



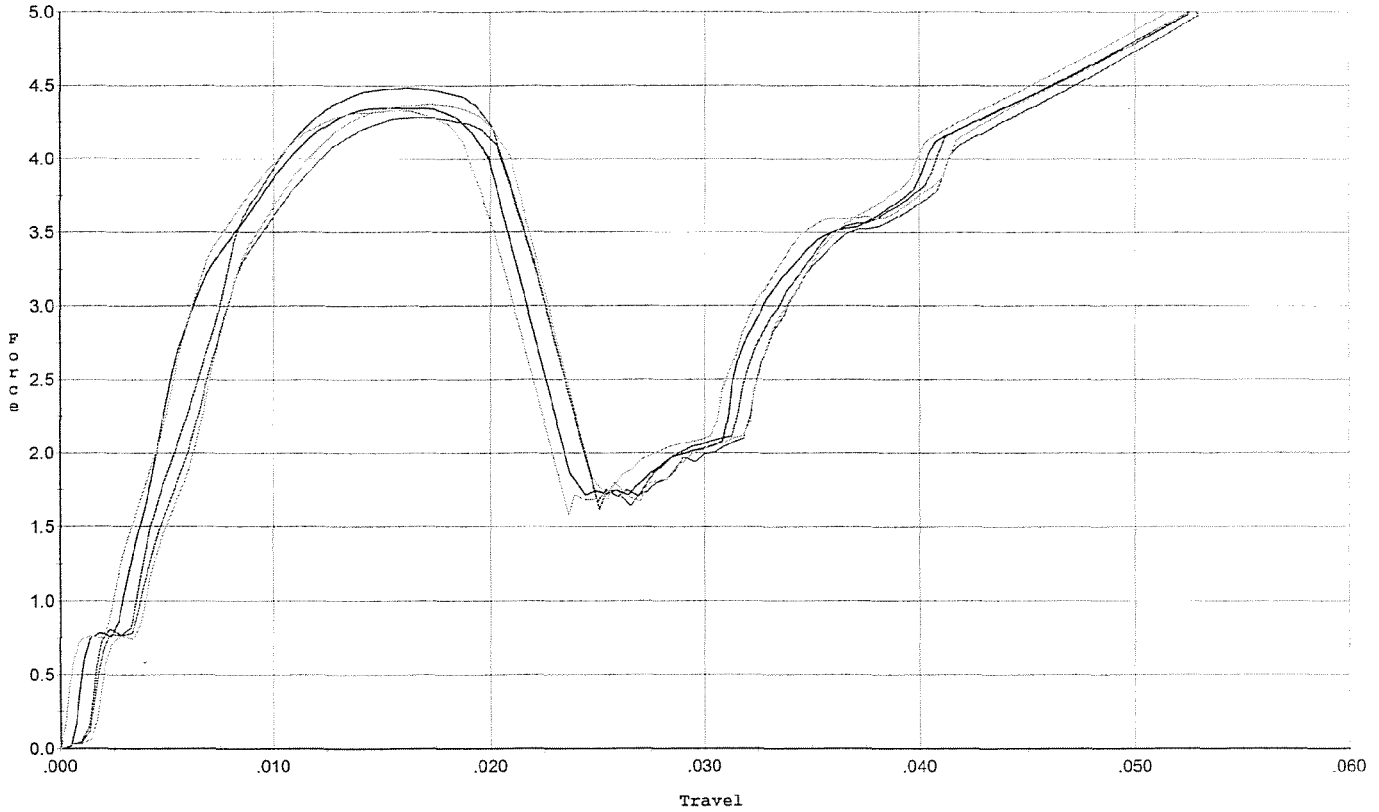
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.021	0.00	0.032	0.058		Set Trigger
2	4.158	0.021	0.00	0.032	0.058		Set Trigger
3	4.193	0.020	0.00	0.033	0.057		Set Trigger
4	4.224	0.020	0.00	0.032	0.060		Set Trigger
5	4.199	0.019	0.003	0.033	0.057		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



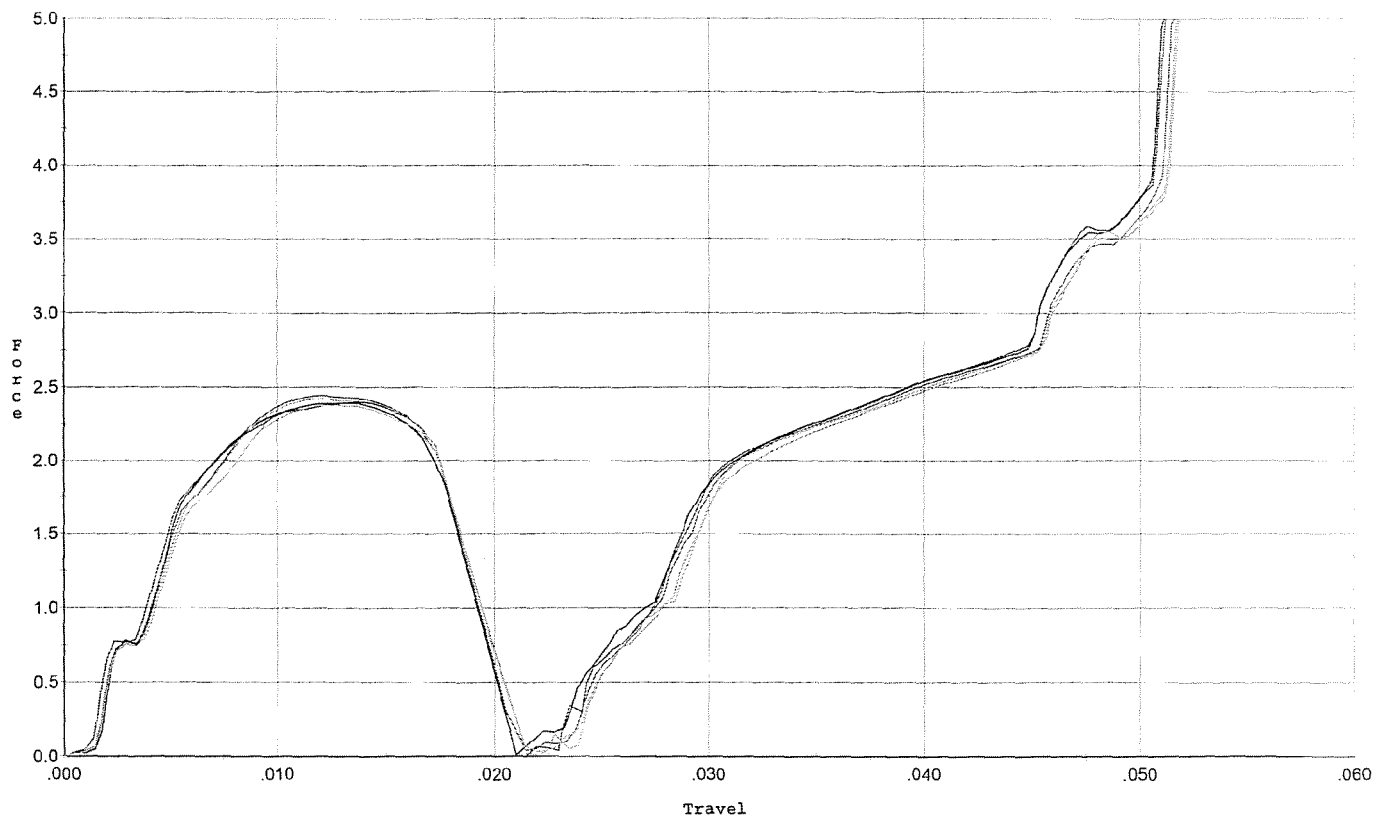
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.488	0.022	0.00	0.032	0.064		Set Trigger
2	4.349	0.020	0.00	0.032	0.059		Set Trigger
3	4.281	0.022	0.00	0.033	0.061		Set Trigger
4	4.371	0.021	0.00	0.033	0.058		Set Trigger
5	4.335	0.020	0.00	0.032	0.060		Set Trigger

A-436

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



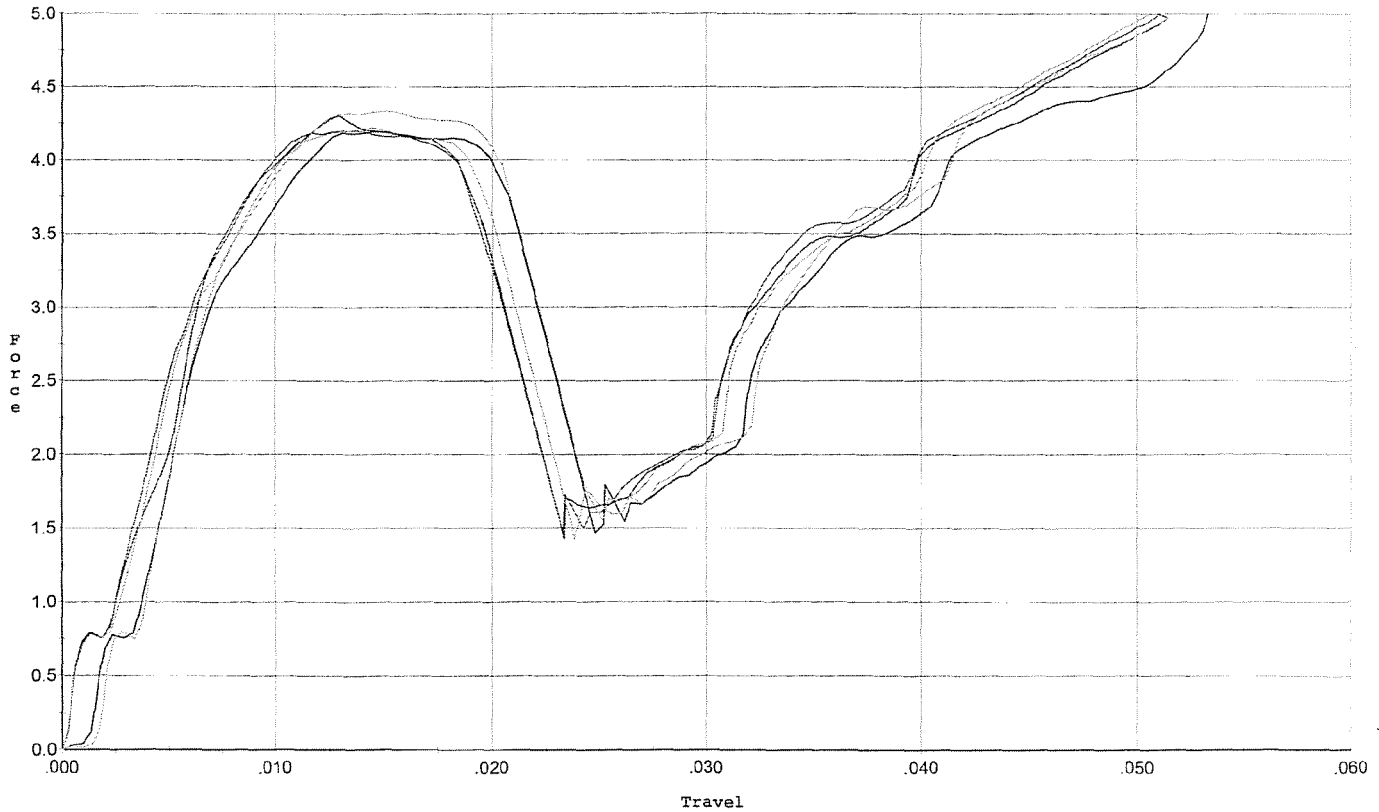
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.403	0.017	0.00	0.037	0.029		Set Trigger
2	2.394	0.018	0.00	0.037	0.029		Set Trigger
3	2.443	0.017	0.00	0.037	0.029		Set Trigger
4	2.380	0.017	0.00	0.037	0.028		Set Trigger
5	2.423	0.017	0.00	0.037	0.029		Set Trigger

A240

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.305	0.020	0.00	0.032	0.056		Set Trigger
2	4.196	0.021	0.00	0.032	0.058		Set Trigger
3	4.199	0.020	0.00	0.032	0.058		Set Trigger
4	4.339	0.020	0.00	0.033	0.059		Set Trigger
5	4.221	0.020	0.00	0.032	0.058		Set Trigger

A. 4.25