

66801430

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

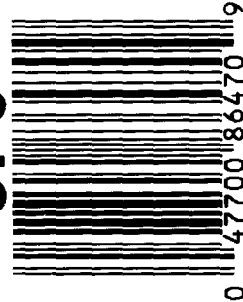
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801430

UPC



M-24
INSPECTION CHECKLIST NEW GUNS

GUN SERIAL #

G 680 1430

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SP
460	CHECK HEADSPACE		3-20-09	SP
470	DIS-ASSEMBLE ACTION		3-20-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	3-23-09	SP
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	3-23-09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

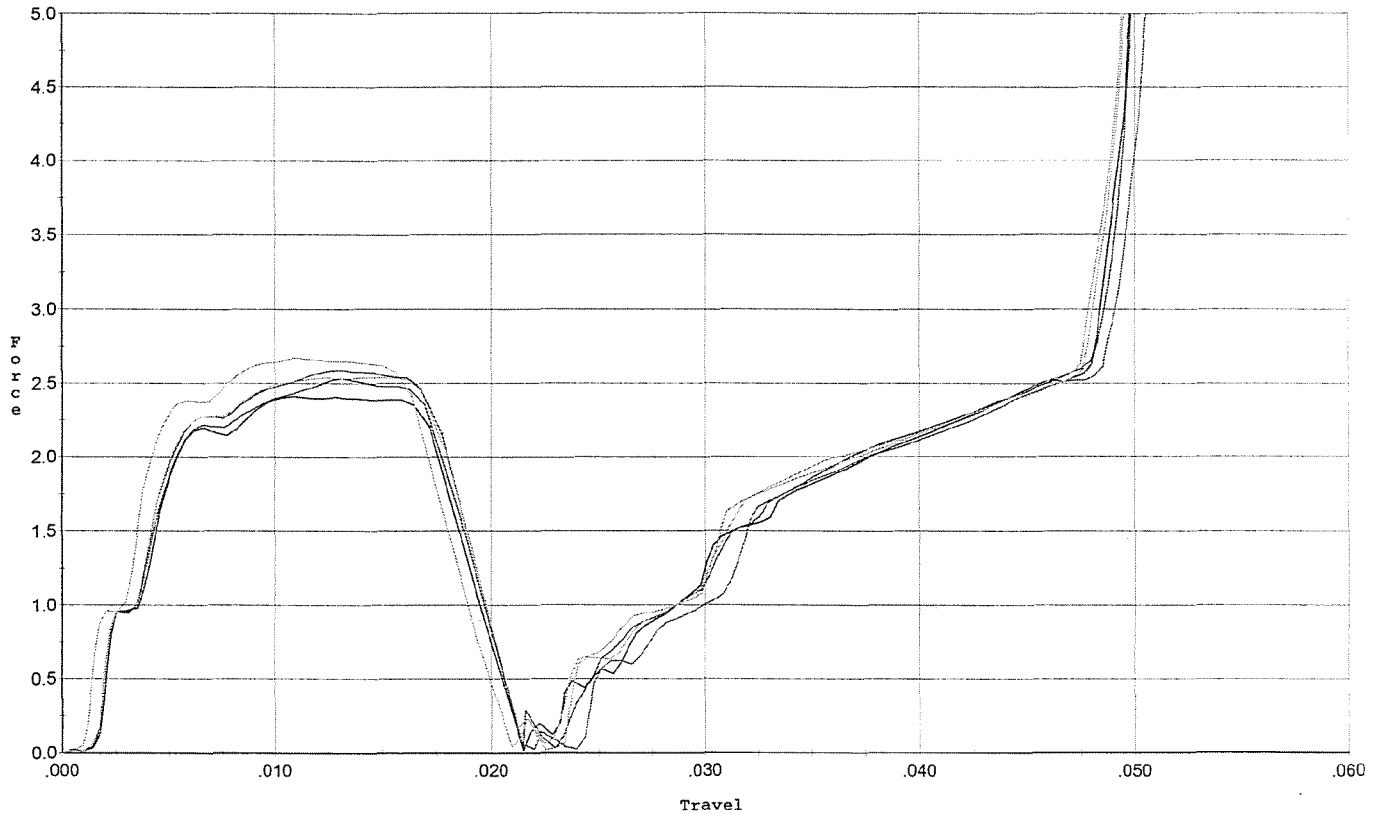
F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	4-16-09	WN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u>	4-16-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	4-16-09	WN
	J) ASSEMBLE STOCK		4-3-09	R.2
	K) ASSEMBLE SWIVEL STUDS		4-16-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-7-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-7-09	TGR
670	FINAL INSPECTION A) HEADSPACE		4-16-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.67</u> <u>2.61</u> <u>2.69</u> <u>2.62</u>	4-14-09	WN
	C) FUNCTION		4-16-09	WN
690	PACK		8/3/09	Em

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



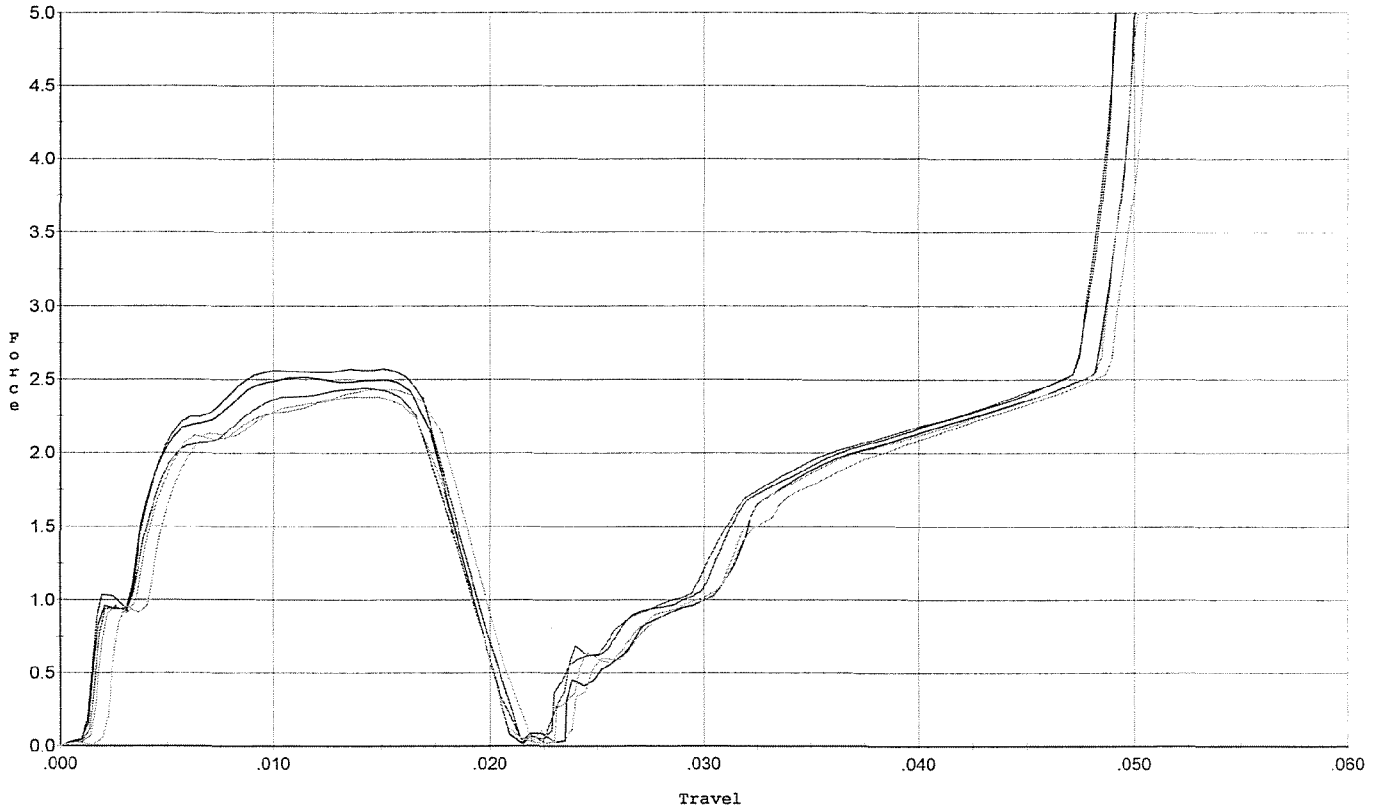
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.019	0.00	0.036	0.033		Set Trigger
2	2.410	0.017	0.00	0.036	0.030		Set Trigger
3	2.589	0.018	0.00	0.036	0.033		Set Trigger
4	2.541	0.018	0.00	0.035	0.033		Set Trigger
5	2.675	0.016	0.00	0.036	0.032		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



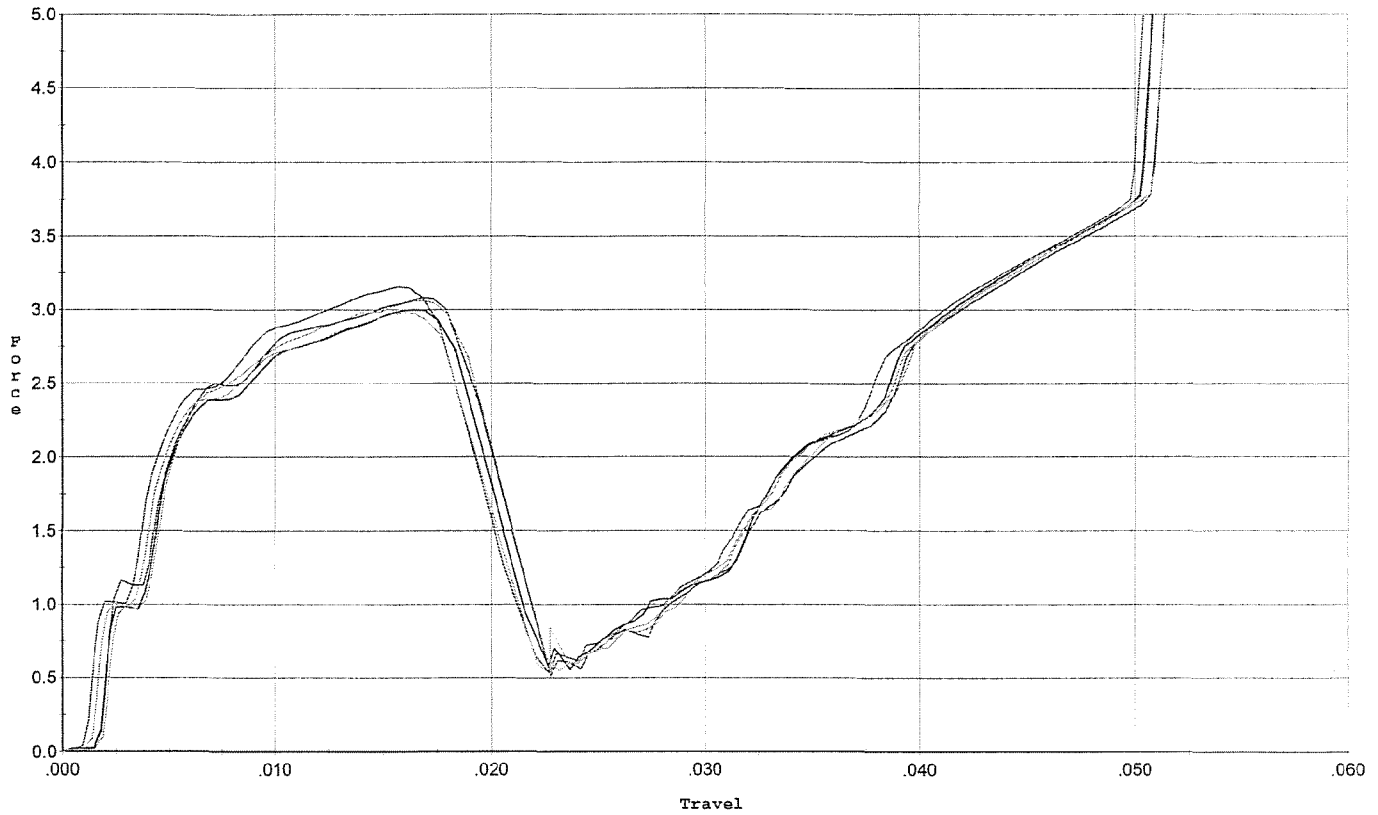
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.017	0.003	0.036	0.032		Set Trigger
2	2.513	0.017	0.003	0.036	0.032		Set Trigger
3	2.442	0.018	0.00	0.035	0.032		Set Trigger
4	2.434	0.018	0.002	0.036	0.030		Set Trigger
5	2.384	0.018	0.00	0.037	0.031		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



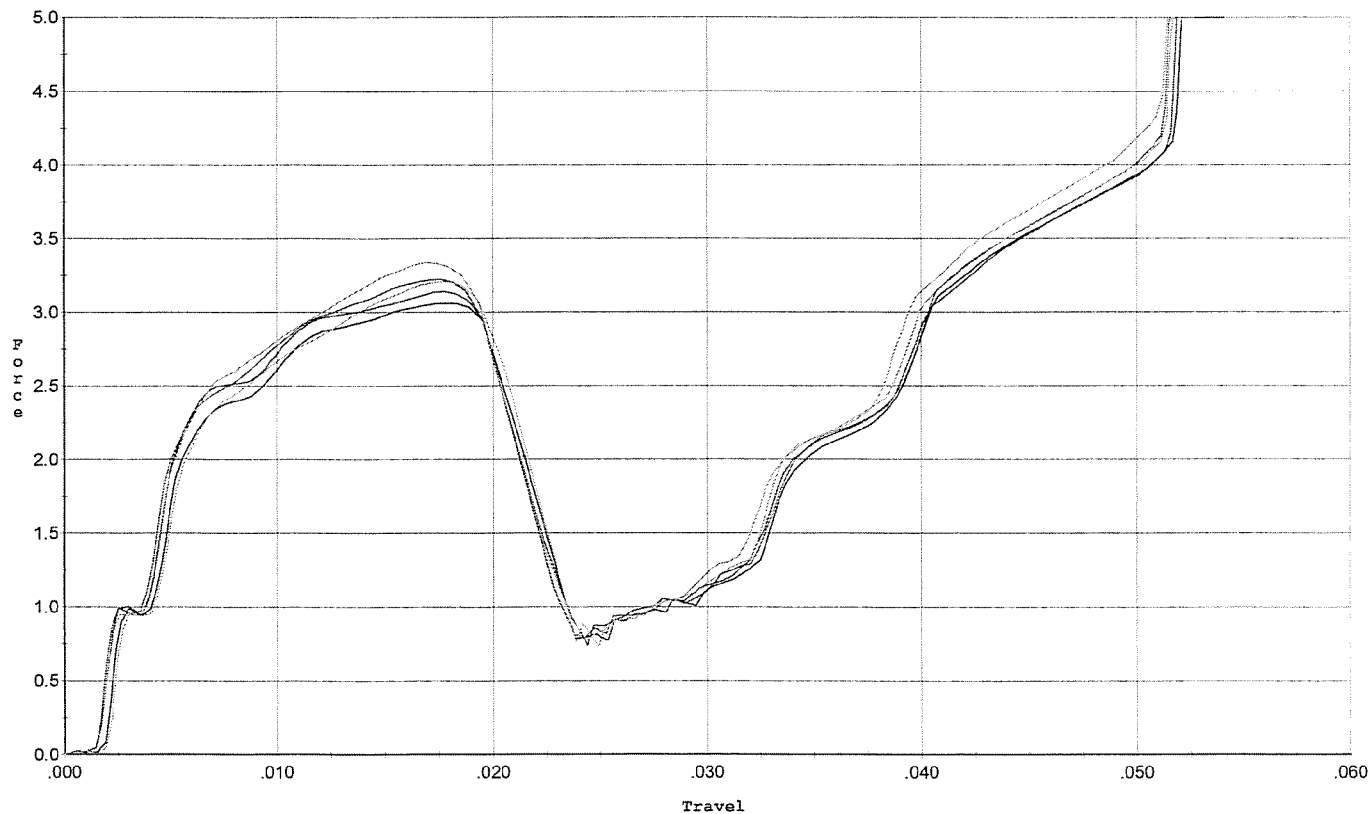
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.019	0.002	0.035	0.041		Set Trigger
2	3.000	0.018	0.004	0.035	0.037		Set Trigger
3	3.155	0.018	0.003	0.035	0.038		Set Trigger
4	2.980	0.018	0.00	0.035	0.037		Set Trigger
5	3.061	0.019	0.00	0.035	0.039		Set Trigger

A-3.05-

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



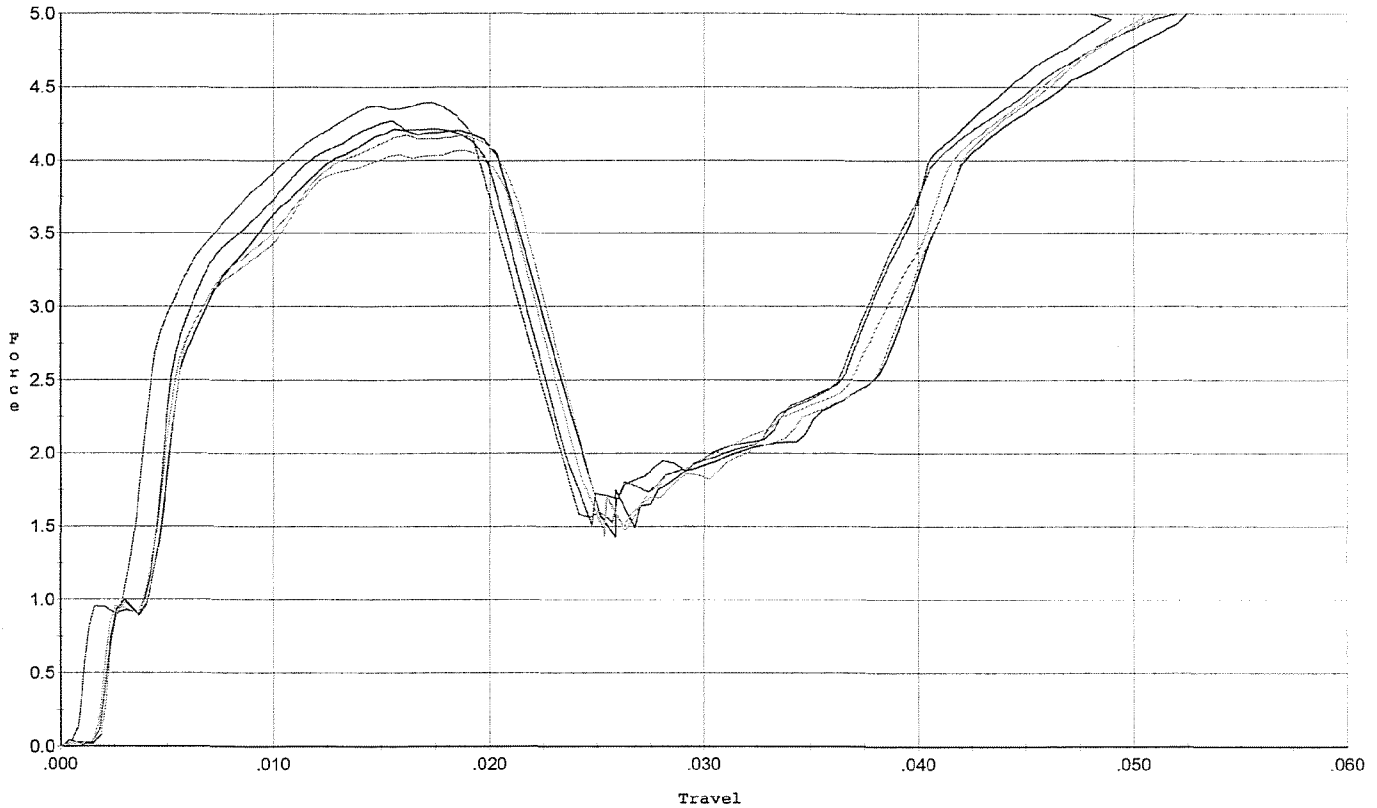
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.020	0.00	0.034	0.042		Set Trigger
2	3.058	0.021	0.002	0.034	0.044		Set Trigger
3	3.223	0.020	0.00	0.034	0.043		Set Trigger
4	3.208	0.020	0.00	0.033	0.043		Set Trigger
5	3.337	0.019	0.004	0.034	0.043		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



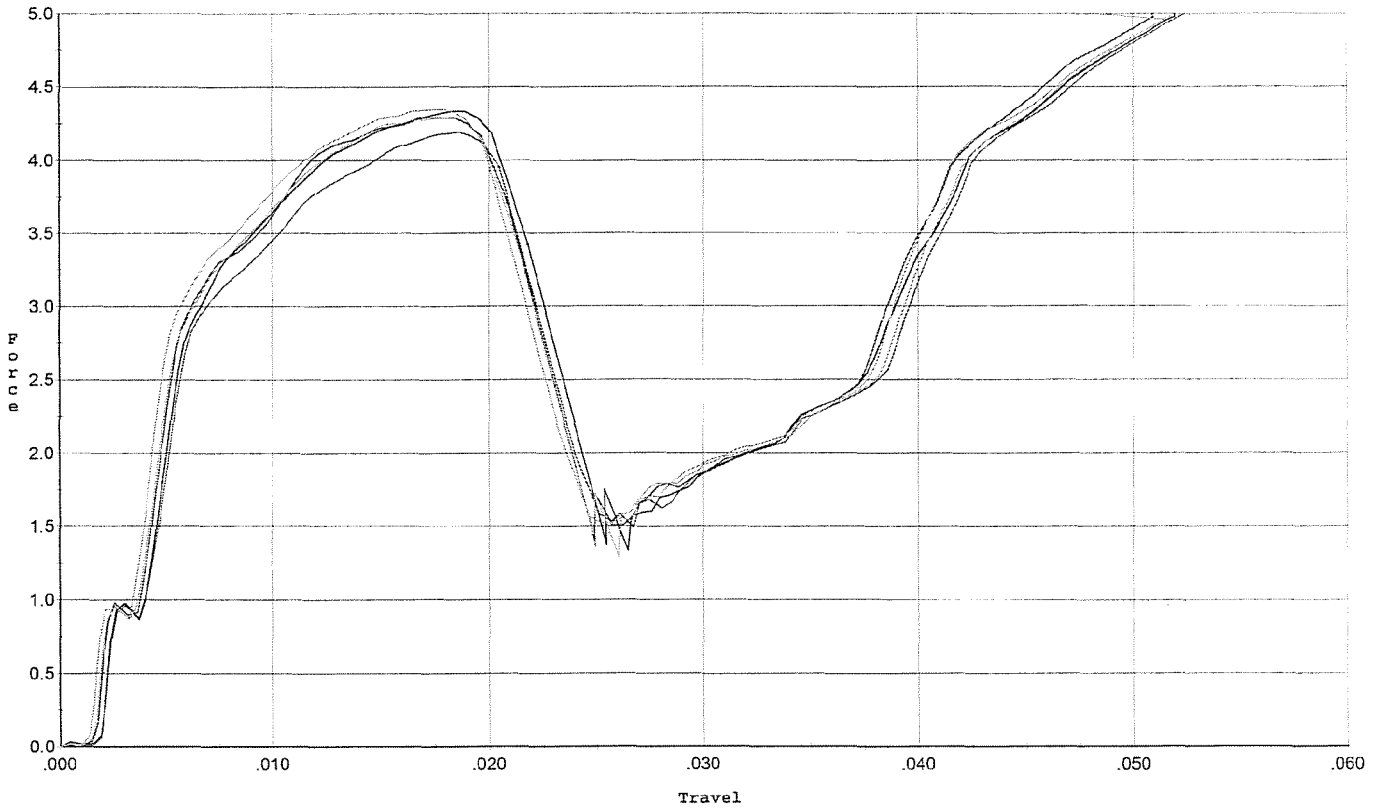
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.020	0.00	0.032	0.057		Set Trigger
2	4.215	0.020	0.00	0.032	0.057		Set Trigger
3	4.395	0.019	0.003	0.032	0.058		Set Trigger
4	4.066	0.021	0.004	0.032	0.057		Set Trigger
5	4.173	0.021	0.00	0.032	0.060		Set Trigger

A.4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



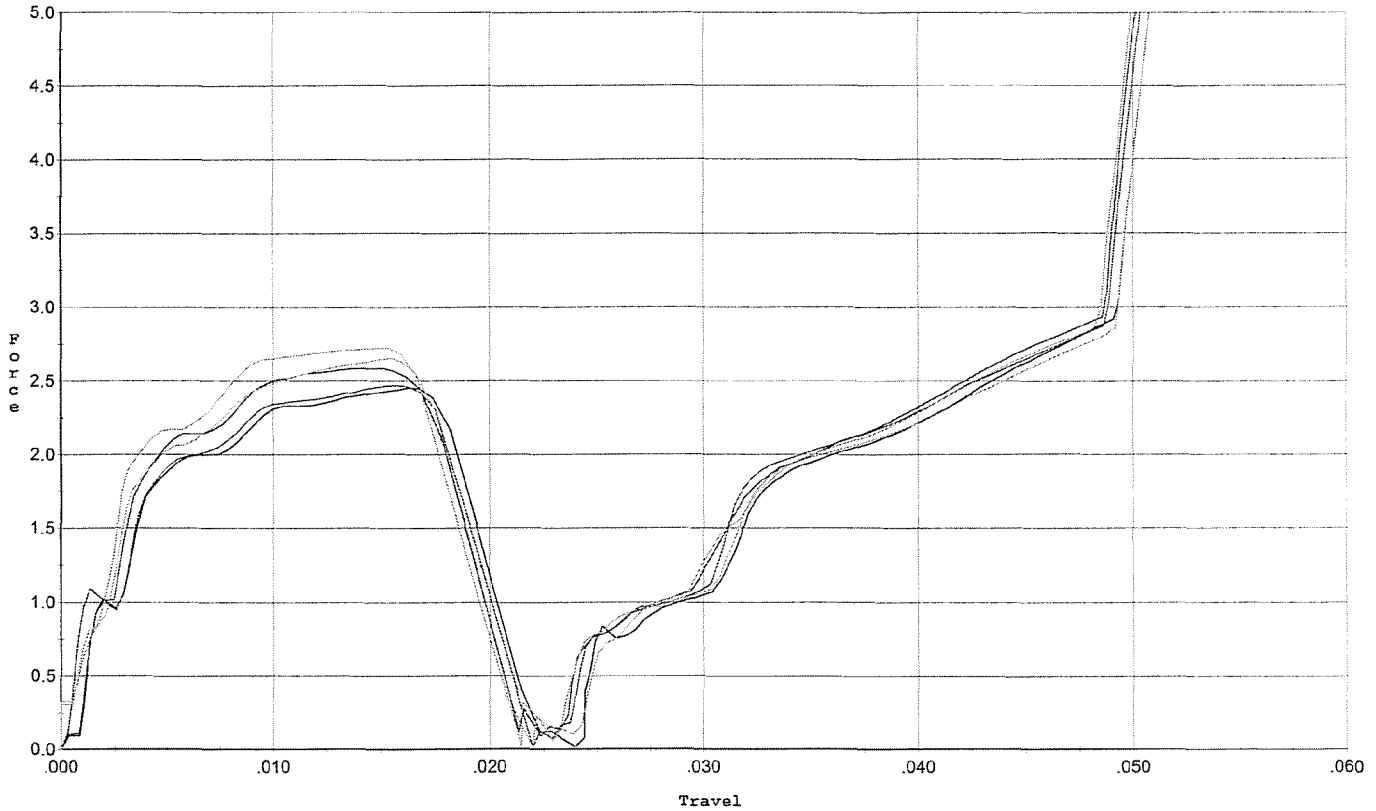
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.021	0.00	0.032	0.060		Set Trigger
2	4.338	0.022	0.002	0.032	0.062		Set Trigger
3	4.193	0.020	0.002	0.032	0.056		Set Trigger
4	4.292	0.021	0.00	0.032	0.061		Set Trigger
5	4.351	0.020	0.00	0.032	0.058		Set Trigger

A. 4.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.018	0.003	0.036	0.035		Set Trigger
2	2.454	0.018	0.00	0.036	0.033		Set Trigger
3	2.470	0.020	0.00	0.035	0.036		Set Trigger
4	2.653	0.018	0.00	0.036	0.034		Set Trigger
5	2.723	0.017	0.00	0.036	0.034		Set Trigger

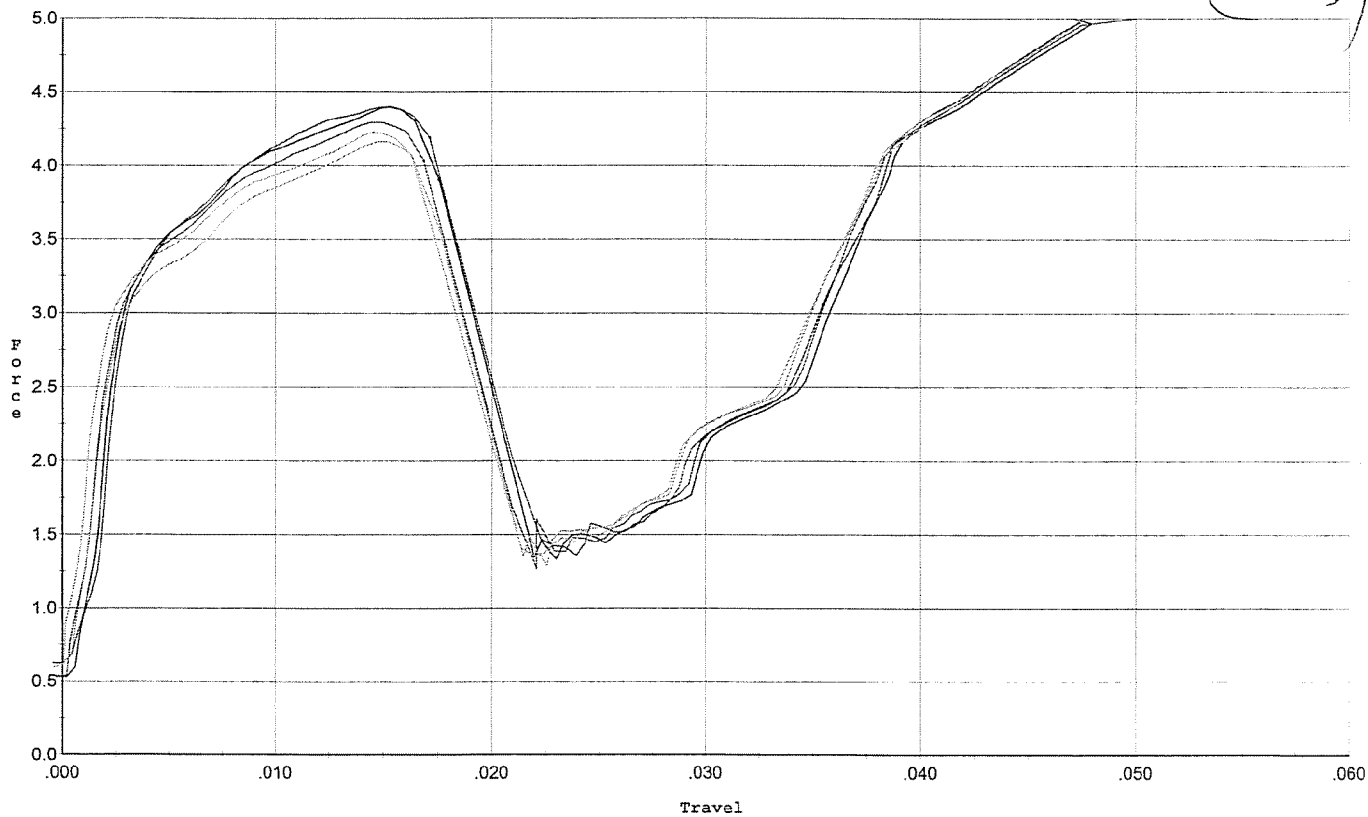
A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb

for target + accuracy (cms)



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.017	0.00	0.032	0.055		Set Trigger
2	4.403	0.018	0.00	0.032	0.056		Set Trigger
3	4.295	0.017	0.00	0.032	0.054		Set Trigger
4	4.228	0.016	0.00	0.032	0.052		Set Trigger
5	4.164	0.018	0.00	0.032	0.054		Set Trigger

A-4.29