

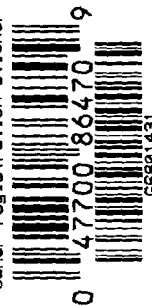
G680 1431

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



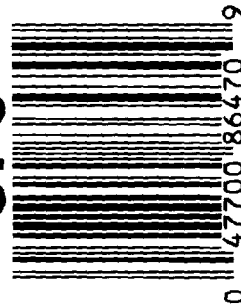
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801431

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6801431

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE		5-21-09	SPD
470	DIS-ASSEMBLE ACTION		5-21-09	SPD
472	SERIALIZE BOLT HANDLE		5-22-09	SPN
480	MAGNAFLUX BBL ACTION		5/29/09	AS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	WJ
540	APPLY COATINGS (BARREL ACTION)		6/9	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-17-09	SPN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

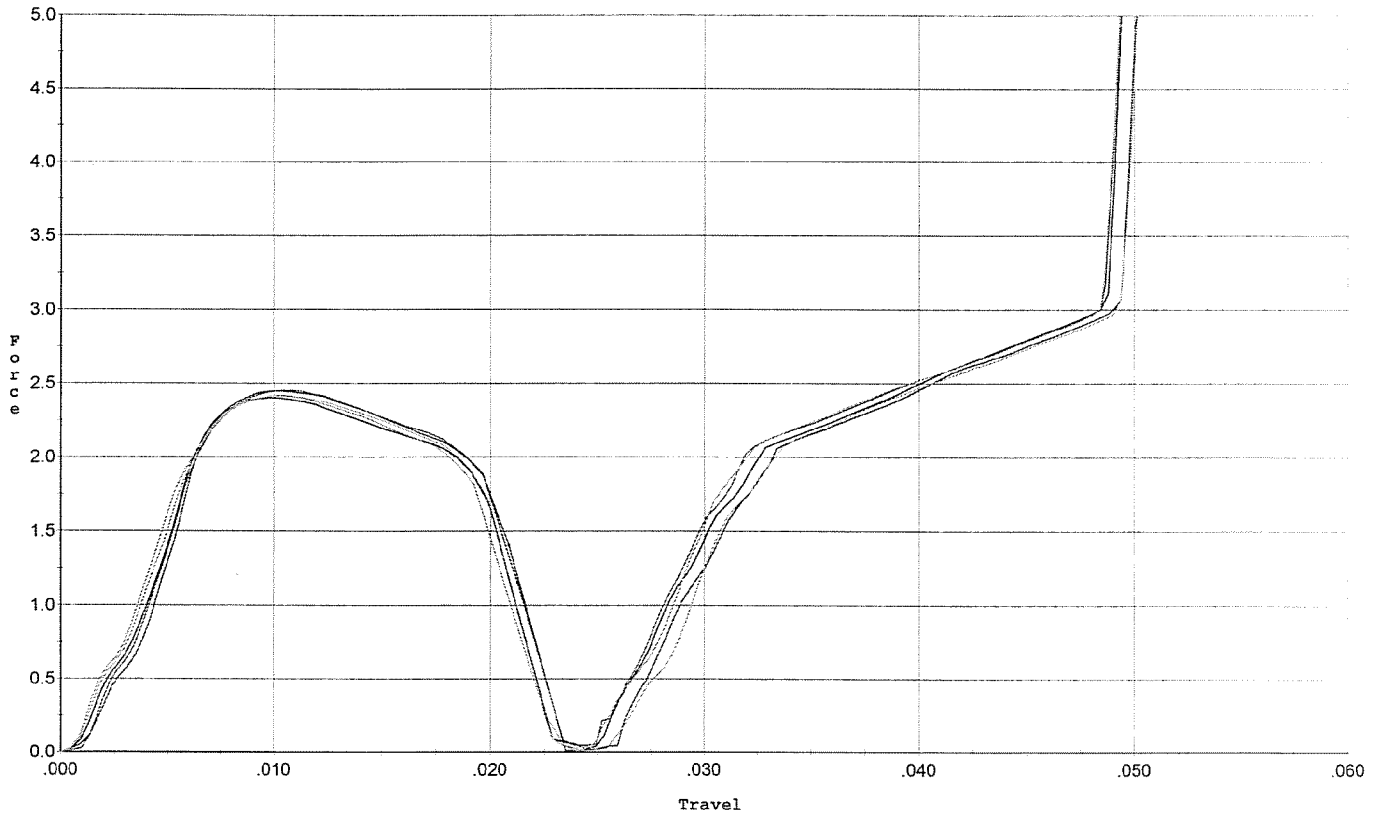
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	7-14-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>5.0</u> <u>6.0</u>	7-14-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-14-09	R.N.
	J) ASSEMBLE STOCK		6-17-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		7-14-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	R.P.D.
670	FINAL INSPECTION A) HEADSPACE		7-14-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.82</u> <u>2.78</u> <u>2.77</u> <u>2.78</u>	6-26-09	R.N.
	C) FUNCTION		7-14-09	R.N.
690	PACK		7/20/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



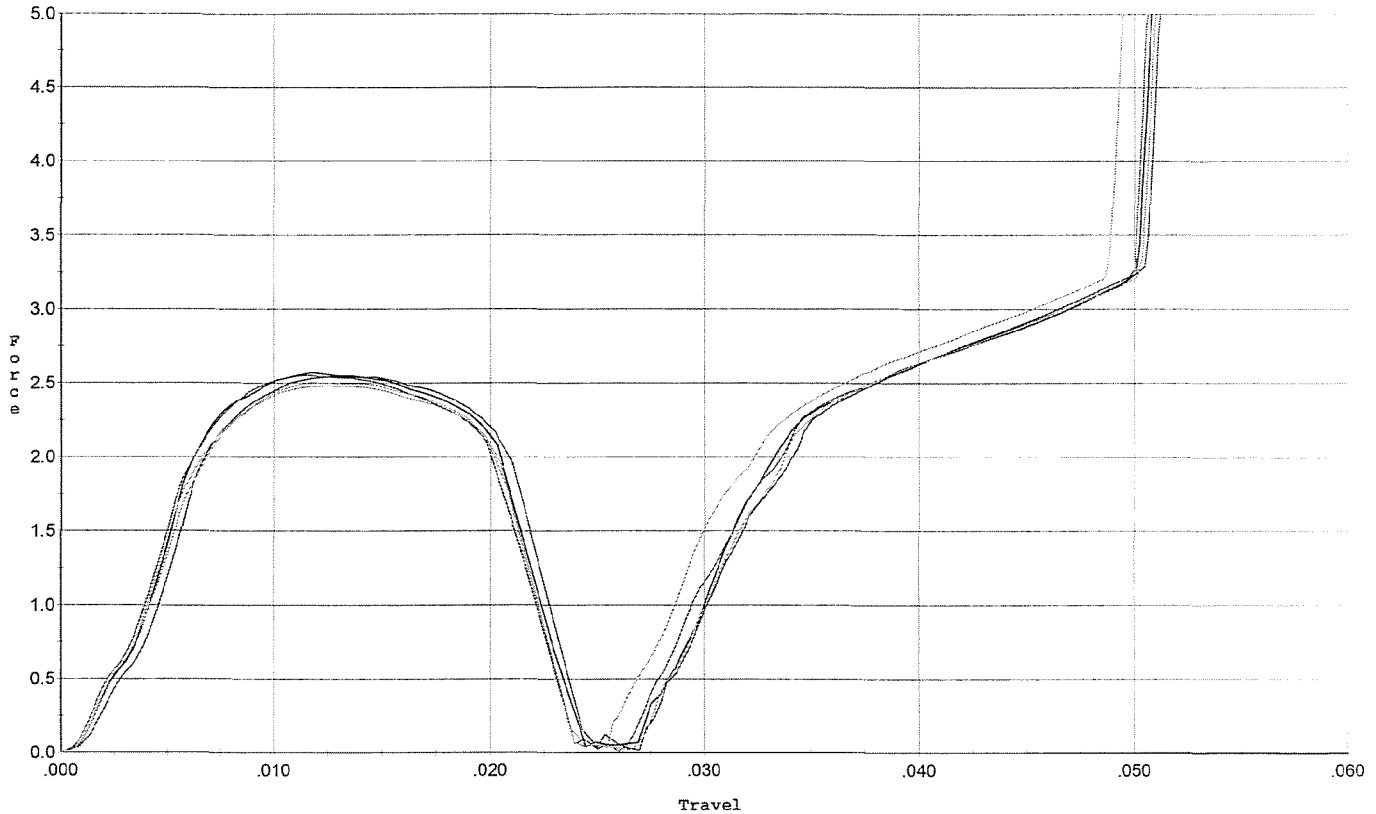
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.021	0.00	0.033	0.035		Set Trigger
2	2.402	0.020	0.00	0.033	0.034		Set Trigger
3	2.453	0.021	0.00	0.033	0.036		Set Trigger
4	2.422	0.020	0.00	0.034	0.034		Set Trigger
5	2.413	0.019	0.00	0.034	0.033		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



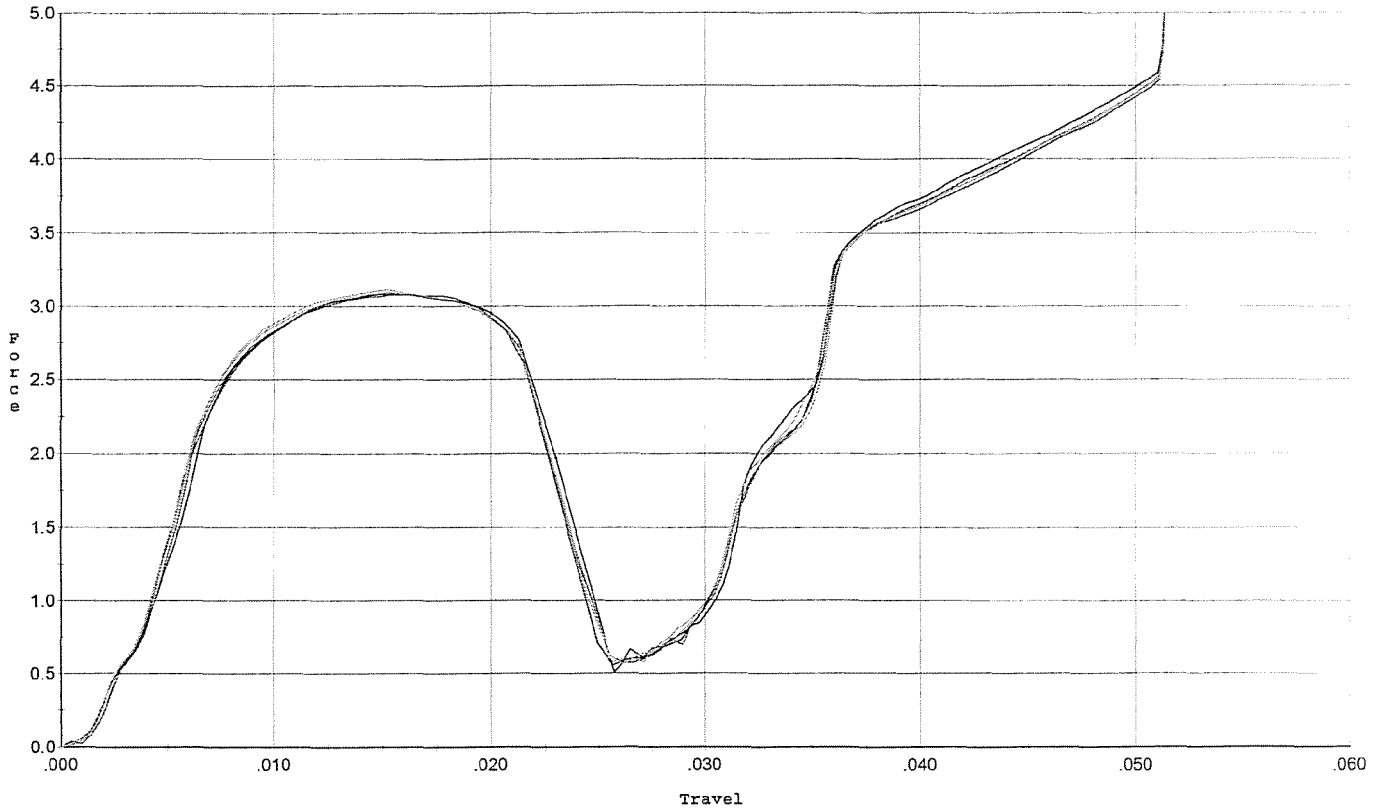
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.021	0.00	0.034	0.037		Set Trigger
2	2.566	0.020	0.00	0.034	0.037		Set Trigger
3	2.554	0.021	0.00	0.034	0.039		Set Trigger
4	2.480	0.021	0.00	0.034	0.036		Set Trigger
5	2.503	0.021	0.00	0.032	0.037		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



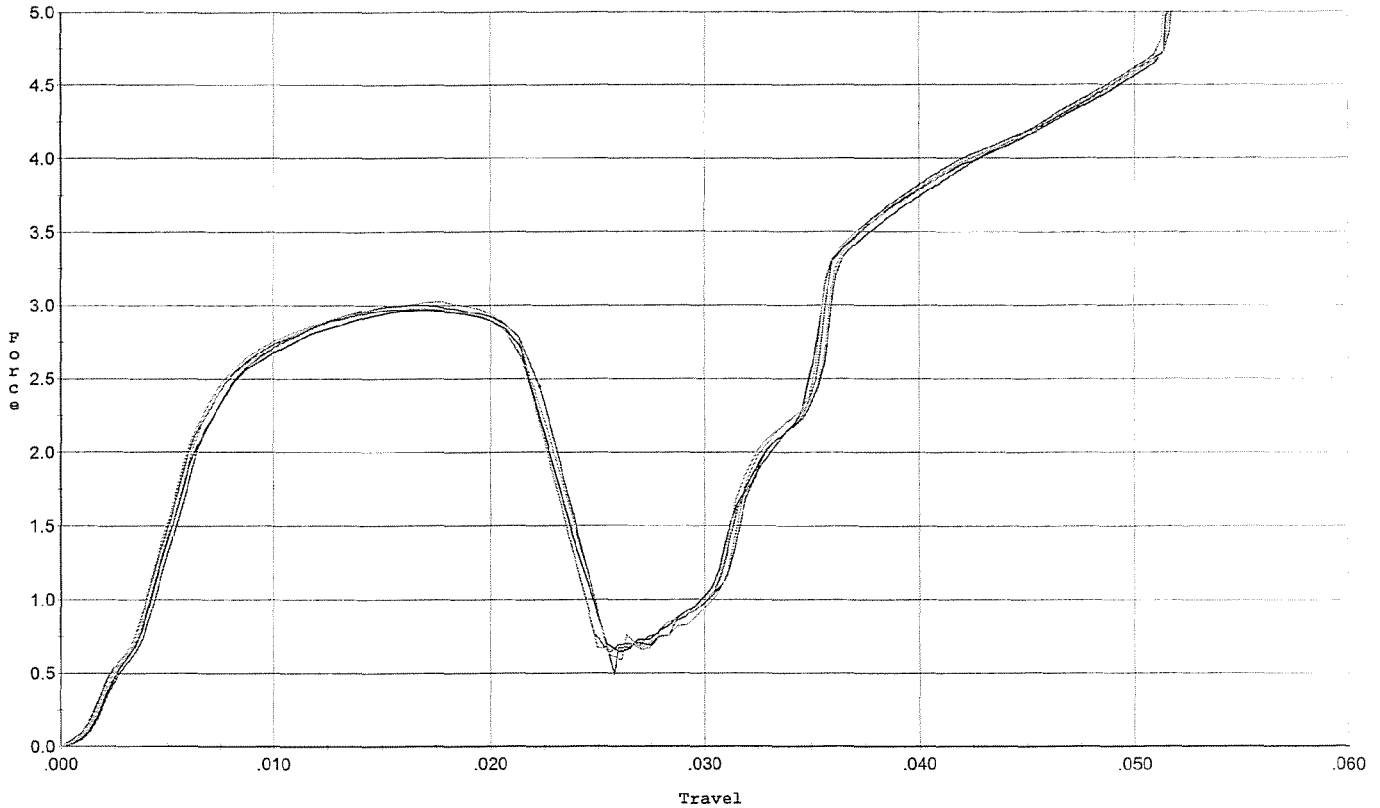
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.022	0.00	0.033	0.046		Set Trigger
2	3.082	0.023	0.00	0.032	0.049		Set Trigger
3	3.079	0.021	0.00	0.033	0.045		Set Trigger
4	3.112	0.021	0.00	0.033	0.046		Set Trigger
5	3.091	0.021	0.00	0.033	0.046		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



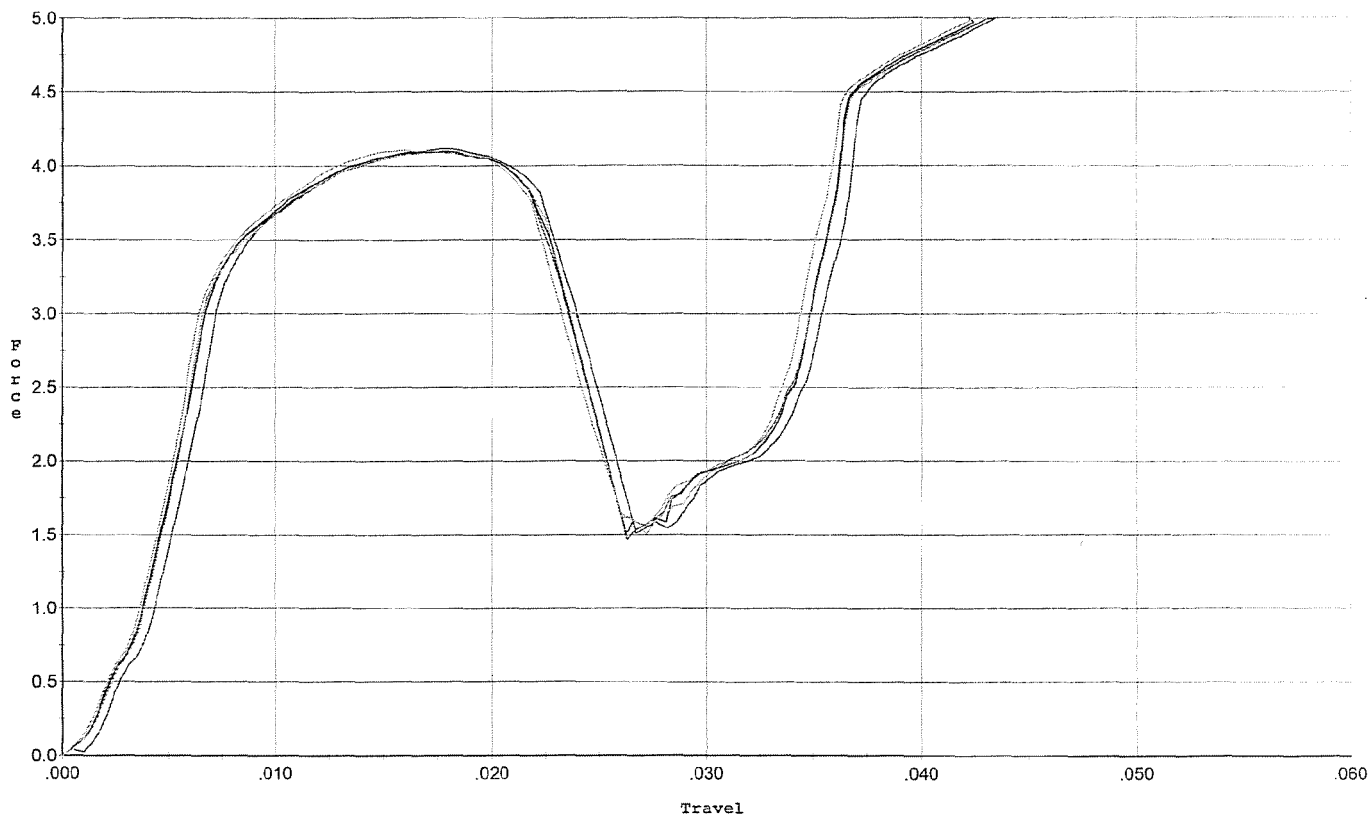
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.999	0.022	0.00	0.033	0.046		Set Trigger
2	2.969	0.021	0.00	0.033	0.044		Set Trigger
3	2.974	0.022	0.00	0.033	0.045		Set Trigger
4	2.982	0.022	0.00	0.032	0.046		Set Trigger
5	3.022	0.023	0.00	0.033	0.048		Set Trigger

Aug 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



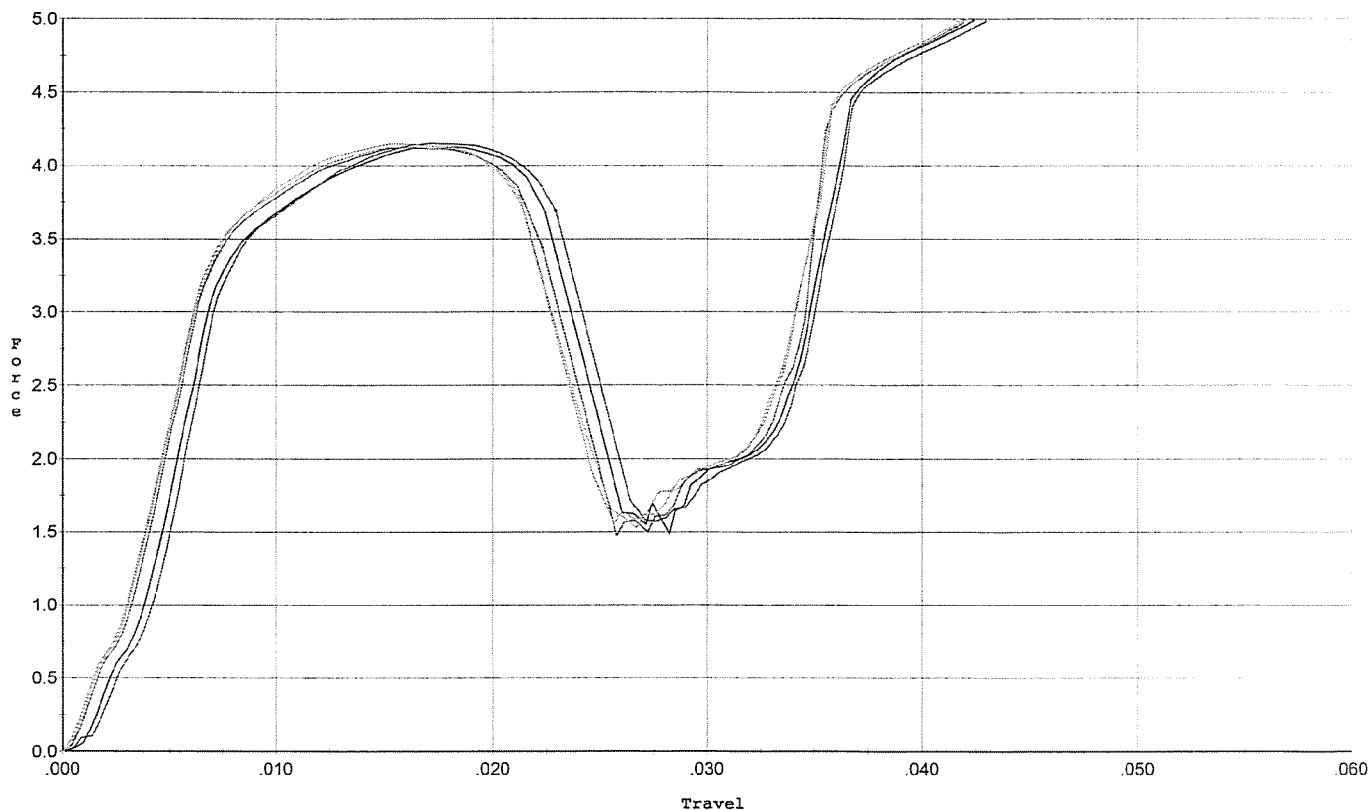
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.024	0.00	0.030	0.066		Set Trigger
2	4.099	0.023	0.00	0.030	0.064		Set Trigger
3	4.091	0.023	0.00	0.030	0.065		Set Trigger
4	4.090	0.022	0.00	0.030	0.063		Set Trigger
5	4.104	0.022	0.00	0.030	0.062		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



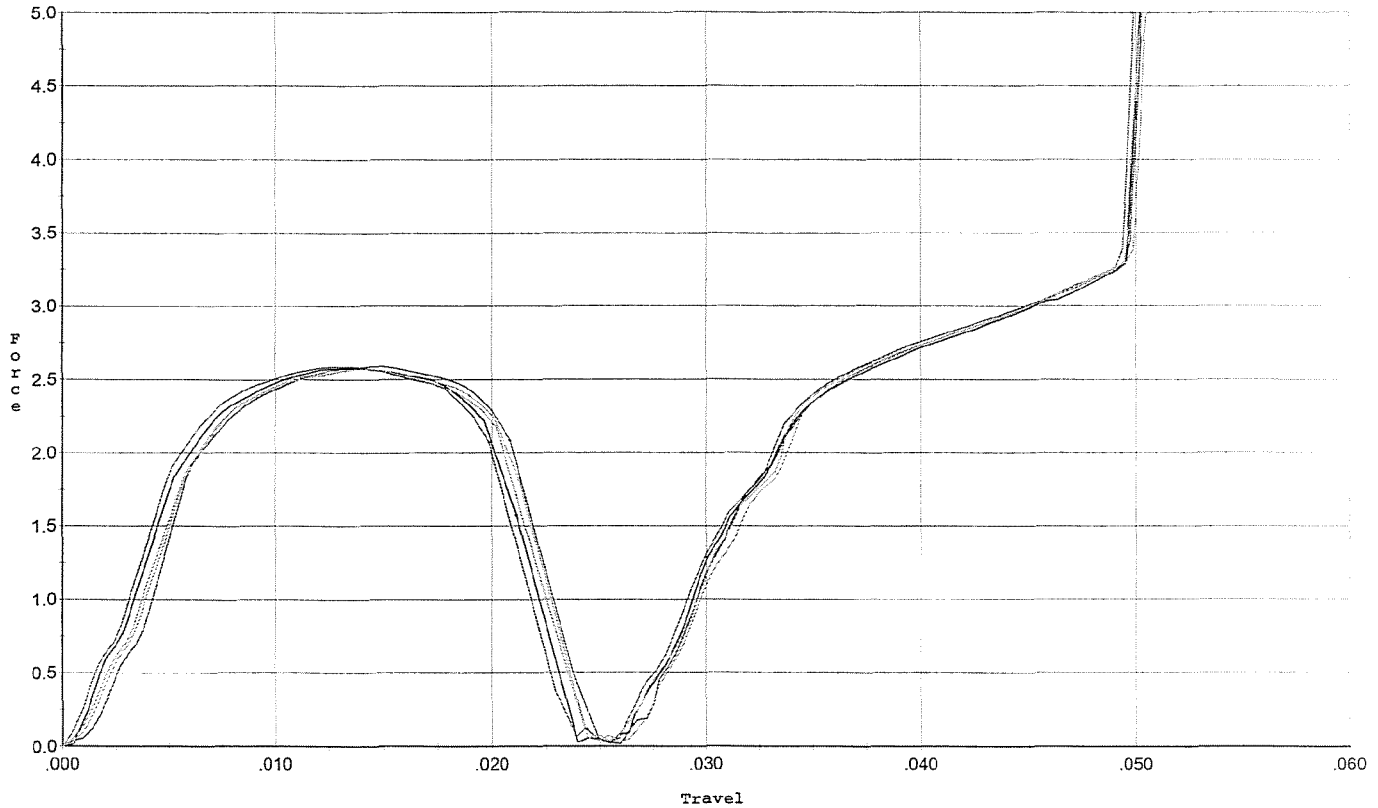
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.023	0.00	0.030	0.064		Set Trigger
2	4.130	0.022	0.00	0.030	0.063		Set Trigger
3	4.125	0.022	0.00	0.030	0.064		Set Trigger
4	4.150	0.021	0.00	0.030	0.062		Set Trigger
5	4.124	0.021	0.00	0.030	0.062		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



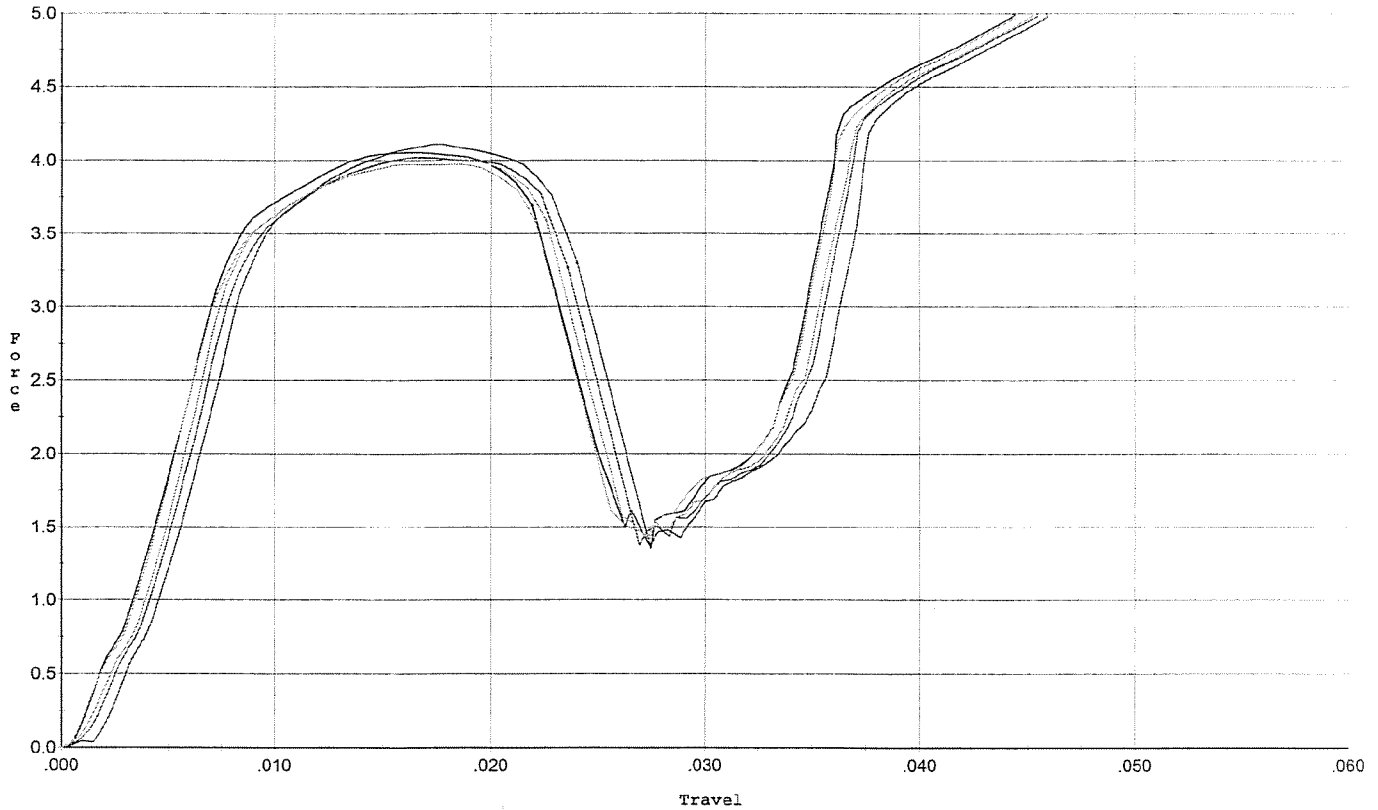
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.021	0.00	0.033	0.038		Set Trigger
2	2.574	0.021	0.00	0.033	0.040		Set Trigger
3	2.587	0.020	0.00	0.033	0.038		Set Trigger
4	2.572	0.021	0.00	0.033	0.039		Set Trigger
5	2.570	0.020	0.00	0.034	0.037		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



Avg 4.03