

66801434

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



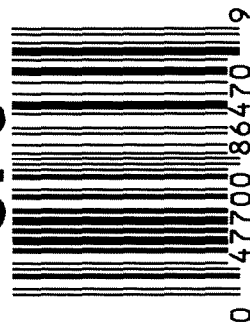
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801434

UPC



BM FORM

GUN SERIAL # G6801434

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SPD
470	DIS-ASSEMBLE ACTION		5-21-09	SPD
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	(NS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	gub
540	APPLY COATINGS (BARREL ACTION)		6/9	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

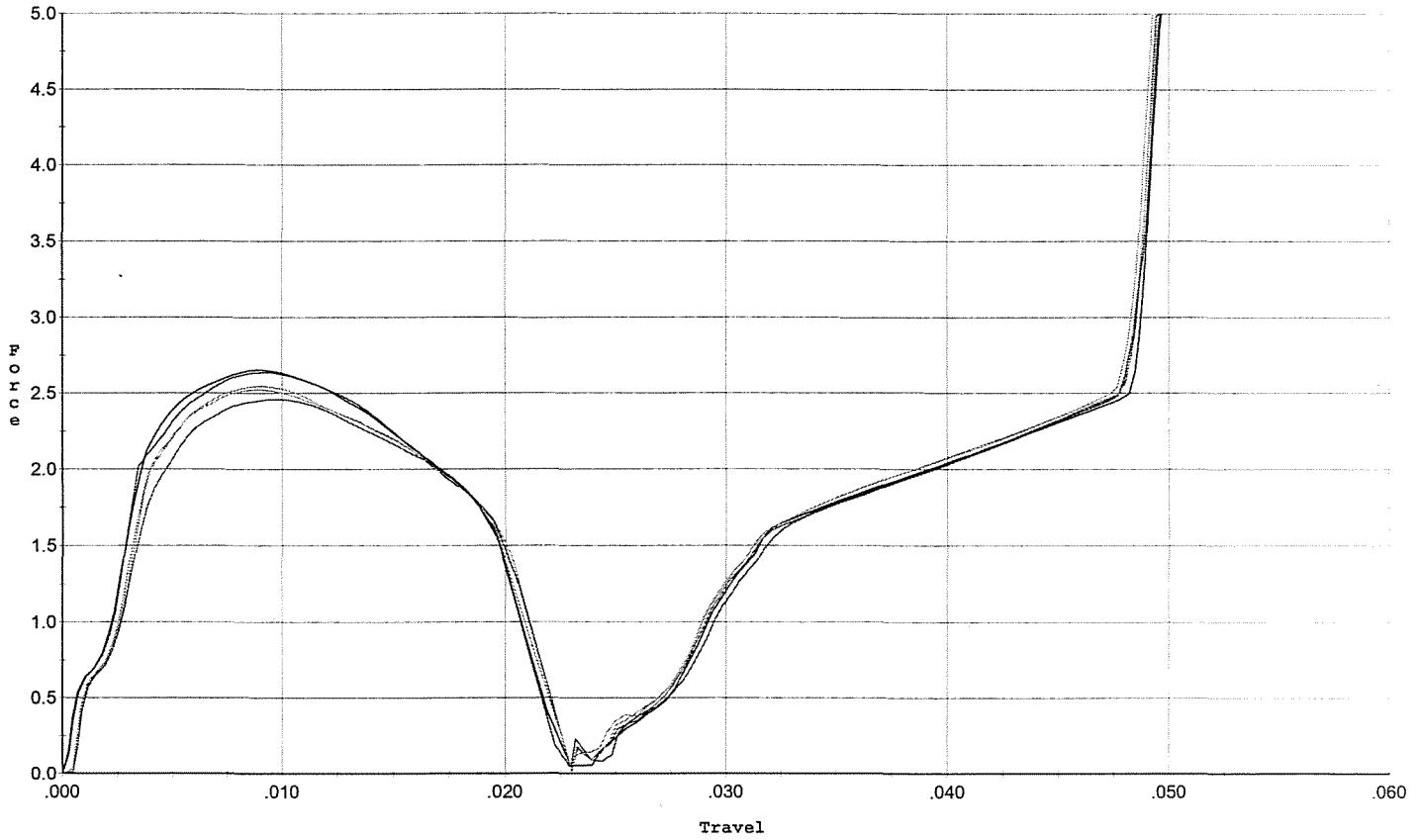
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-18-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>5.0</u> <u>5.0</u>	6-18-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	6-18-09	LN
	J) ASSEMBLE STOCK			6-11-09	LN
	K) ASSEMBLE SWIVEL STUDS			6-18-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	6/16/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			6/16/09	TAR
670	FINAL INSPECTION A) HEADSPACE			6-18-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.65</u> <u>2.57</u> <u>2.64</u> <u>2.62</u>	6-18-09	LN
	C) FUNCTION			6-18-09	LN
690	PACK			7/29/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



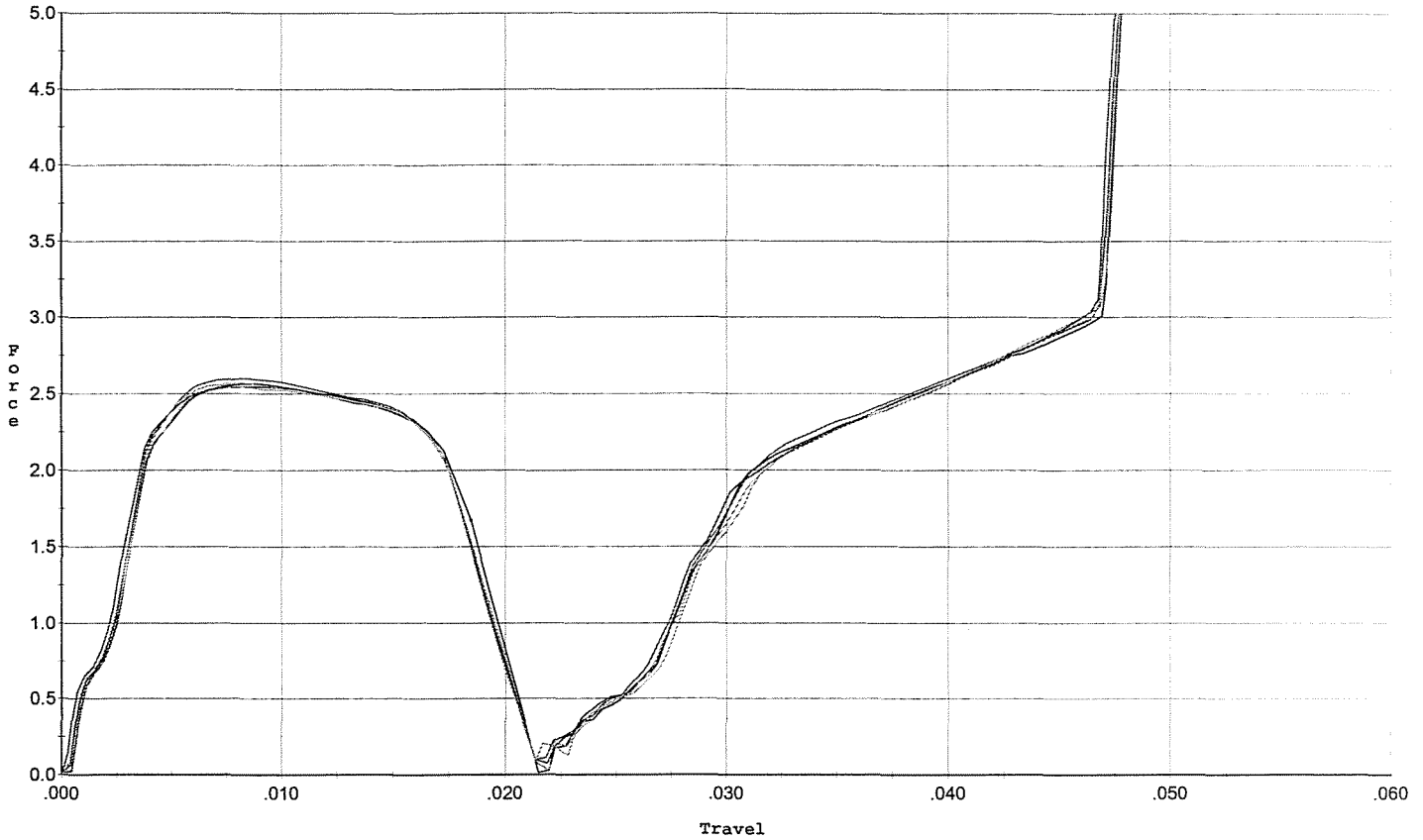
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.020	0.00	0.035	0.038		Set Trigger
2	2.653	0.020	0.00	0.035	0.038		Set Trigger
3	2.458	0.021	0.00	0.034	0.037		Set Trigger
4	2.522	0.020	0.00	0.034	0.038		Set Trigger
5	2.546	0.021	0.00	0.034	0.039		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



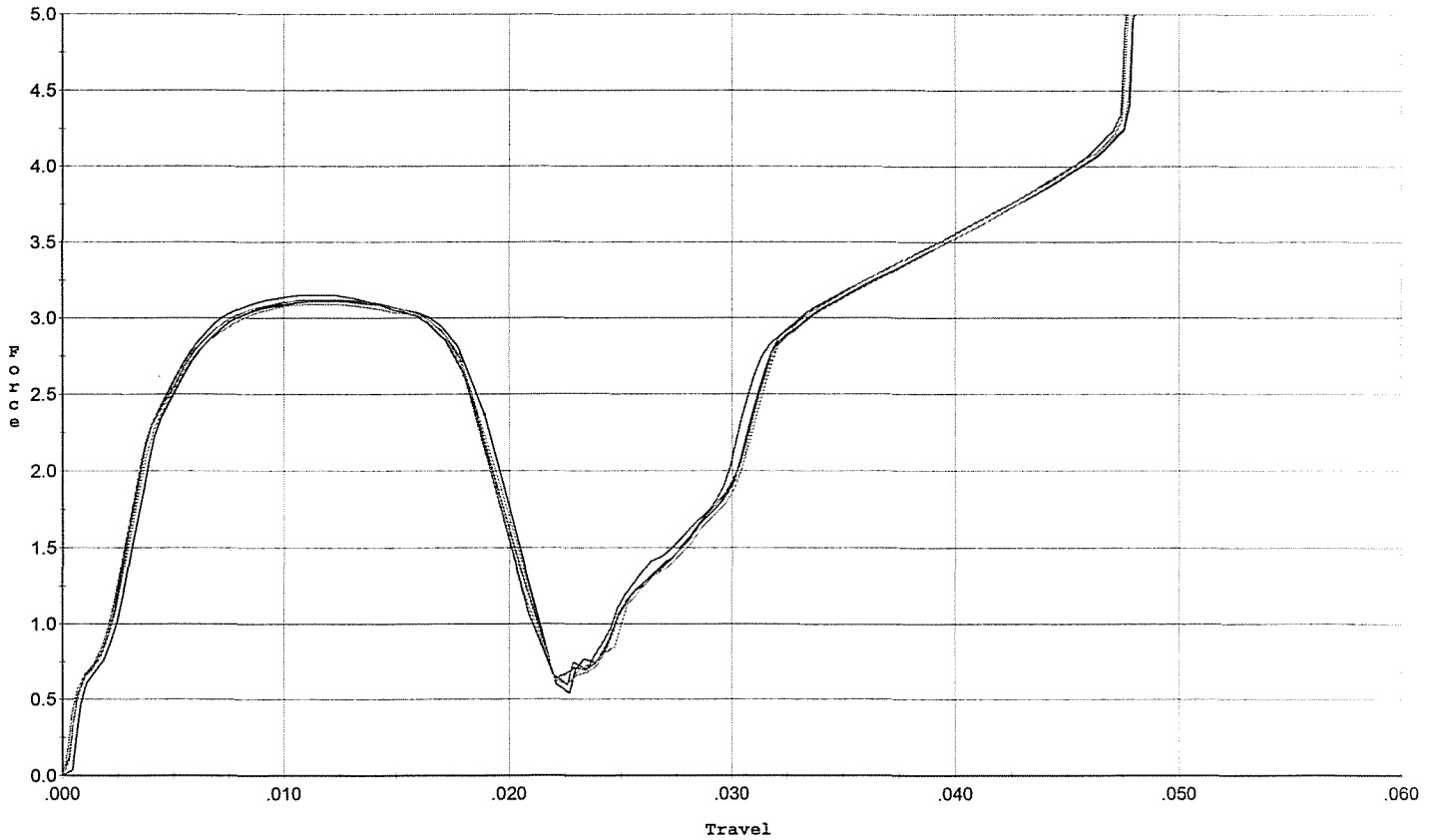
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.017	0.00	0.033	0.035		Set Trigger
2	2.545	0.018	0.00	0.033	0.036		Set Trigger
3	2.599	0.017	0.00	0.034	0.034		Set Trigger
4	2.570	0.017	0.00	0.034	0.034		Set Trigger
5	2.546	0.019	0.00	0.033	0.037		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



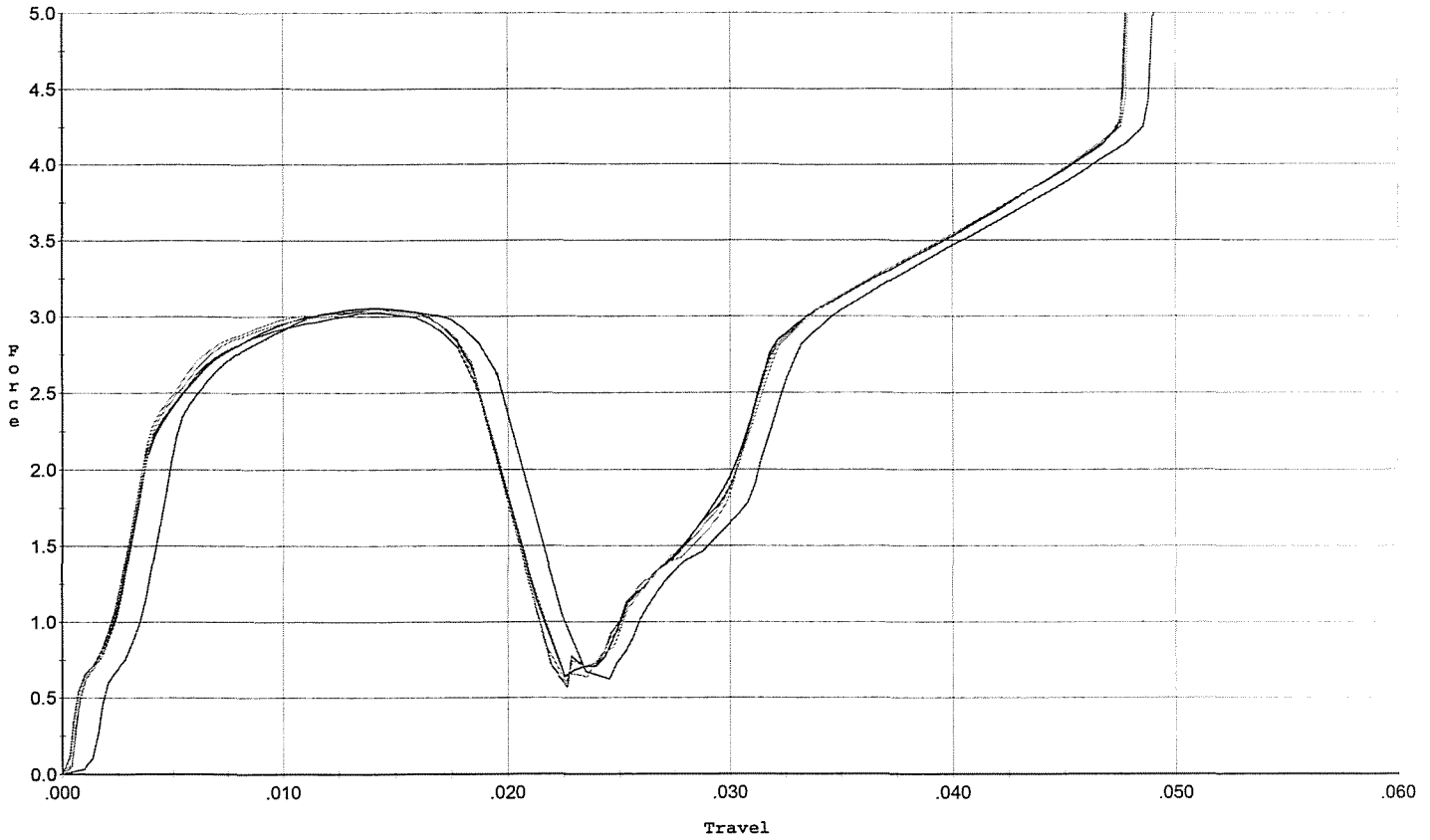
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.018	0.00	0.031	0.043		Set Trigger
2	3.111	0.019	0.00	0.031	0.044		Set Trigger
3	3.119	0.018	0.00	0.031	0.042		Set Trigger
4	3.109	0.018	0.00	0.032	0.042		Set Trigger
5	3.091	0.020	0.00	0.031	0.046		Set Trigger

AVG 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



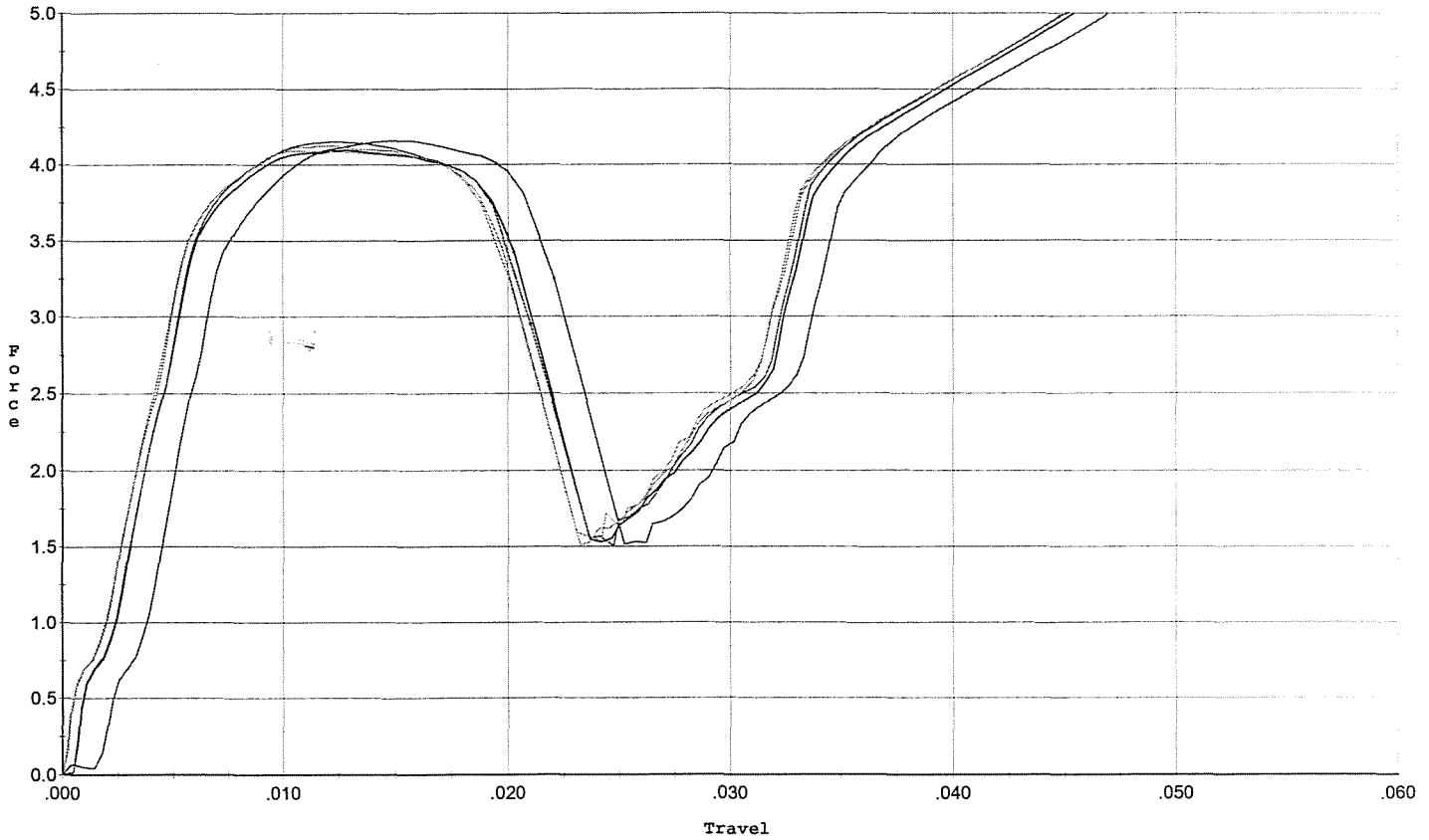
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.020	0.00	0.032	0.042		Set Trigger
2	3.055	0.018	0.00	0.031	0.042		Set Trigger
3	3.020	0.019	0.00	0.031	0.042		Set Trigger
4	3.030	0.018	0.00	0.031	0.042		Set Trigger
5	3.045	0.019	0.00	0.031	0.043		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 04.0 lbs. ini. +/- 1.0 lbs.



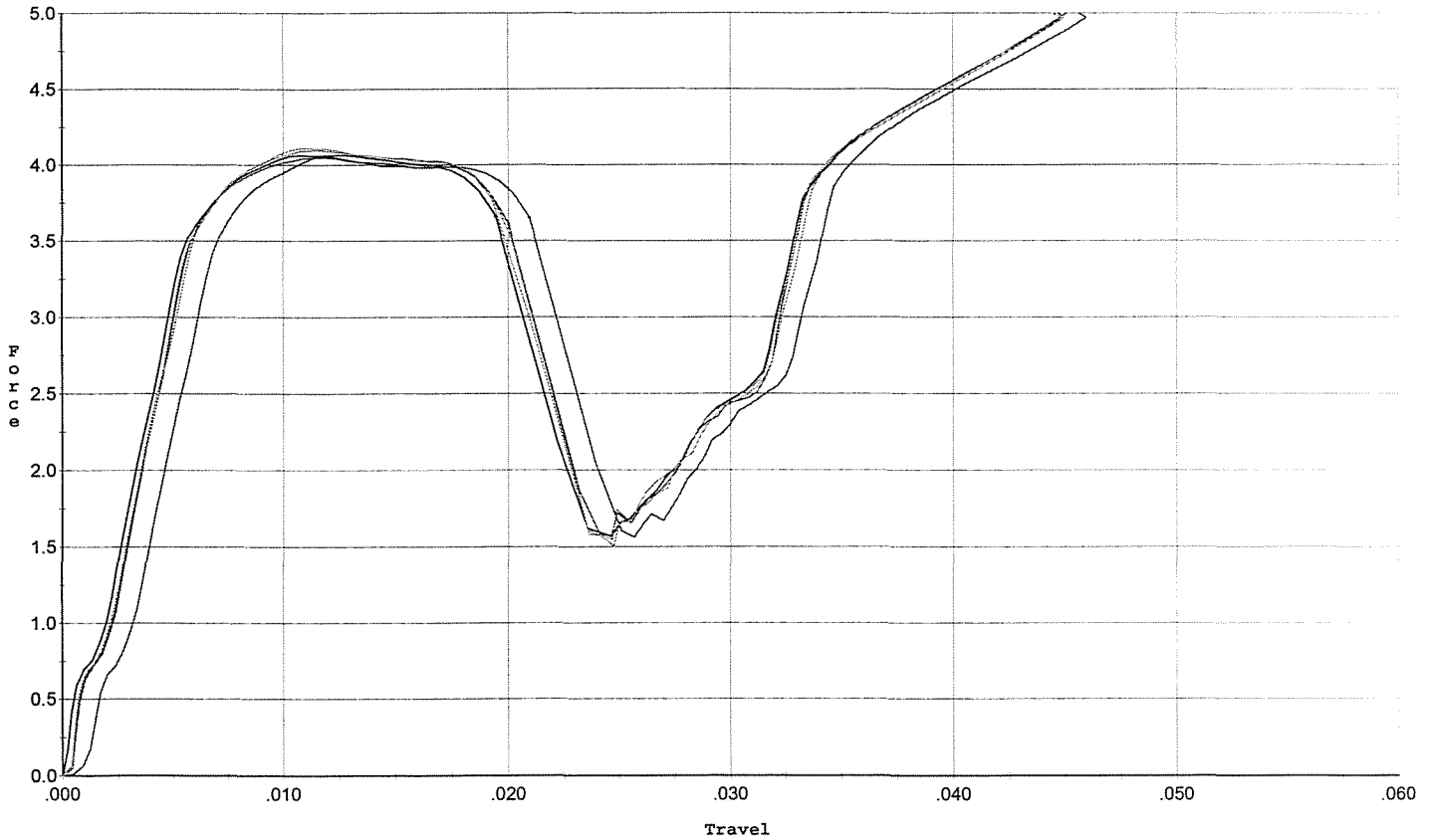
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.022	0.002	0.029	0.063		Set Trigger
2	4.096	0.020	0.00	0.029	0.060		Set Trigger
3	4.150	0.021	0.00	0.029	0.063		Set Trigger
4	4.125	0.020	0.00	0.029	0.060		Set Trigger
5	4.091	0.020	0.00	0.029	0.060		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 04.0 lbs. after 20 cycles +/- 1.0 lbs.



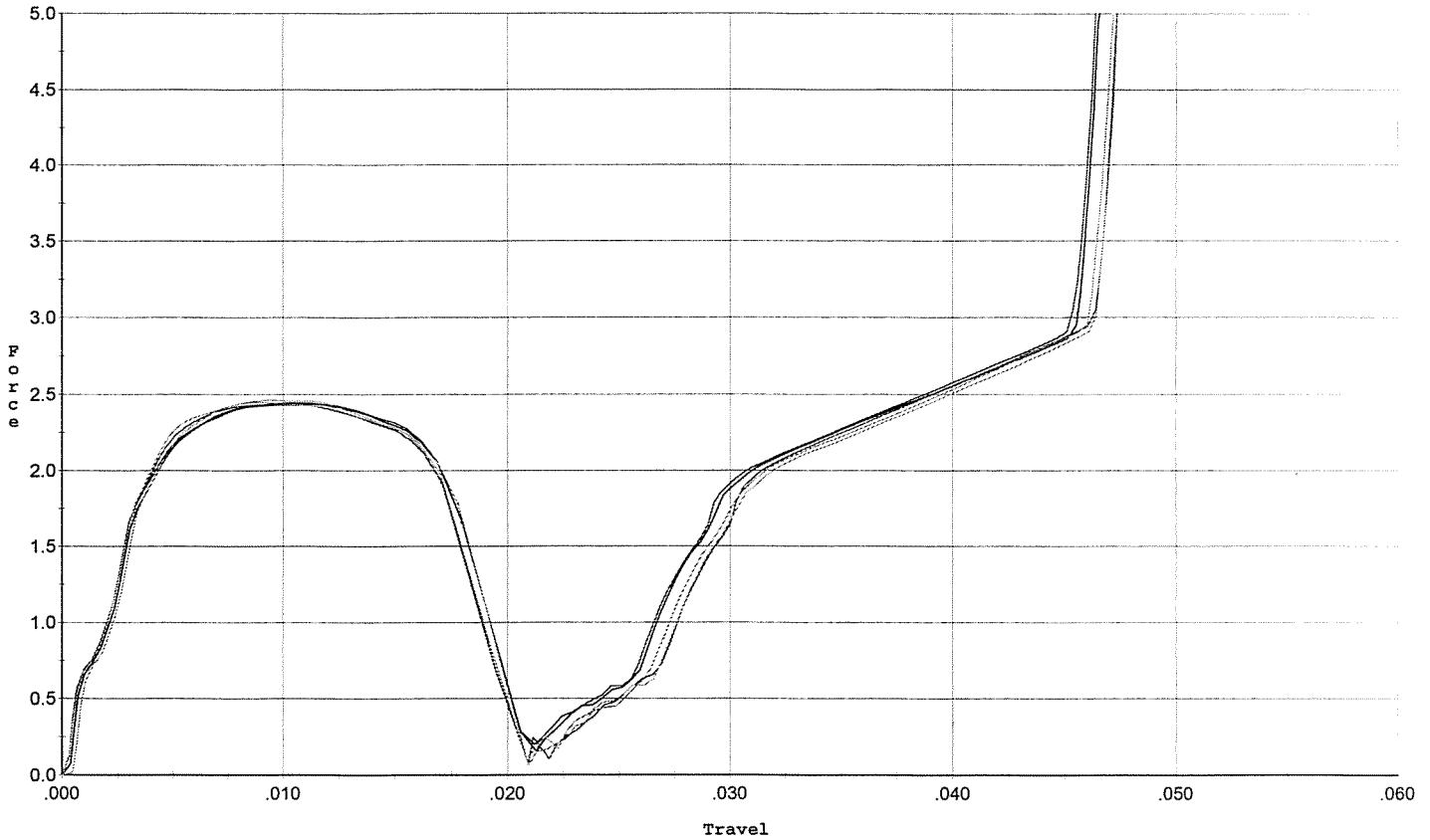
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.021	0.00	0.029	0.060		Set Trigger
2	4.062	0.019	0.00	0.029	0.058		Set Trigger
3	4.049	0.020	0.00	0.029	0.060		Set Trigger
4	4.109	0.021	0.00	0.029	0.063		Set Trigger
5	4.094	0.020	0.00	0.029	0.060		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



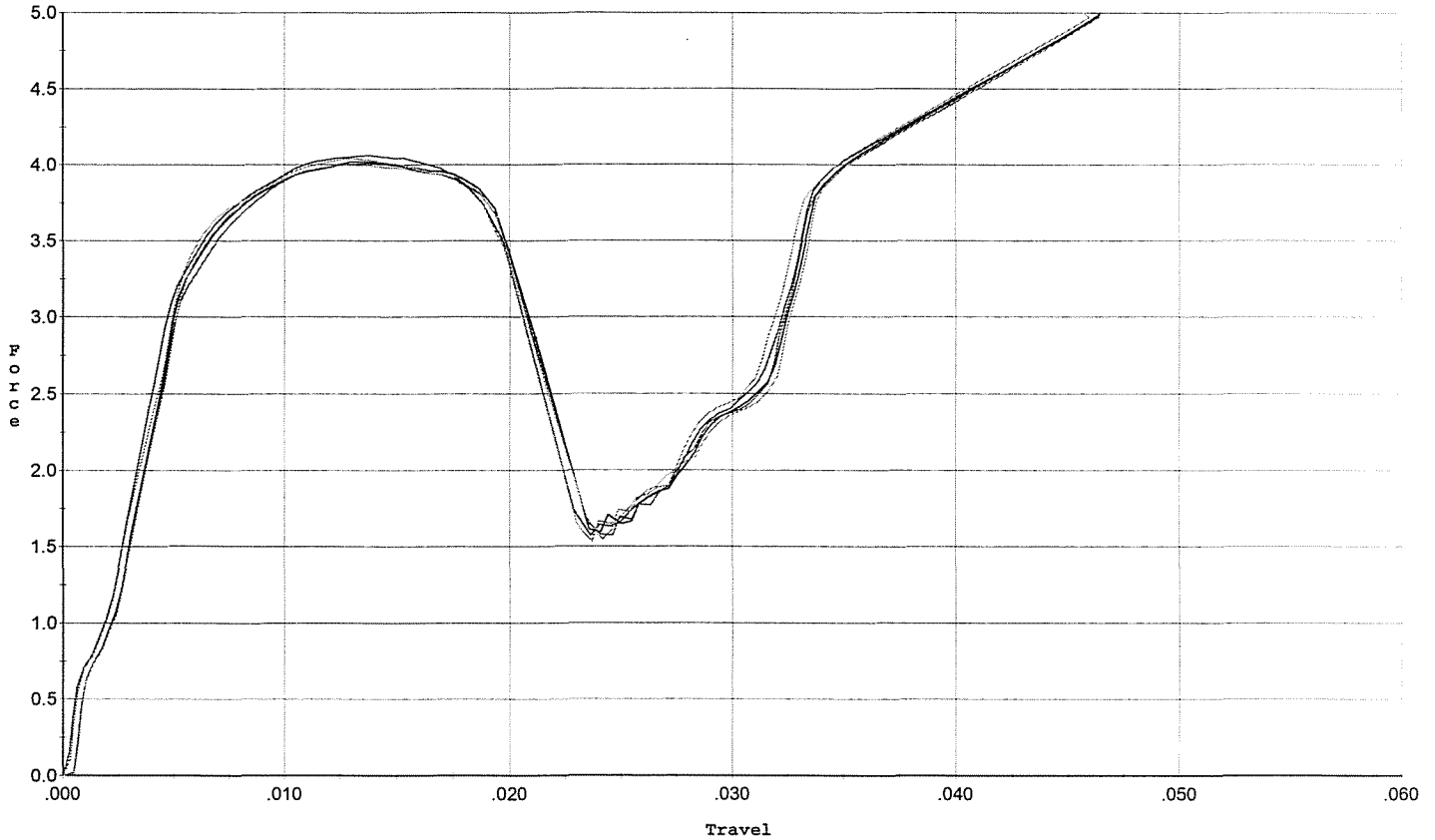
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.018	0.00	0.032	0.034		Set Trigger
2	2.443	0.018	0.00	0.032	0.034		Set Trigger
3	2.438	0.017	0.00	0.034	0.032		Set Trigger
4	2.463	0.017	0.00	0.034	0.032		Set Trigger
5	2.450	0.018	0.00	0.033	0.033		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.020	0.00	0.029	0.059		Set Trigger
2	4.012	0.021	0.00	0.029	0.062		Set Trigger
3	4.021	0.019	0.00	0.029	0.056		Set Trigger
4	4.039	0.019	0.00	0.030	0.057		Set Trigger
5	3.999	0.020	0.00	0.029	0.058		Set Trigger

Avg 4.02