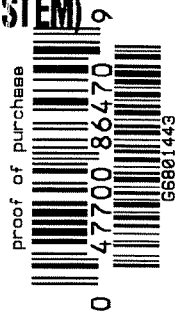


G6801443

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

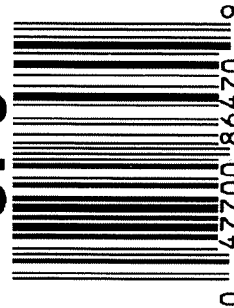
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801443

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G680 1443

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION	MAY 29 2009	5-21-09	SP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>LS</u>	5/29/09	(LS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	gwh
540	APPLY COATINGS (BARREL ACTION)		6/9	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

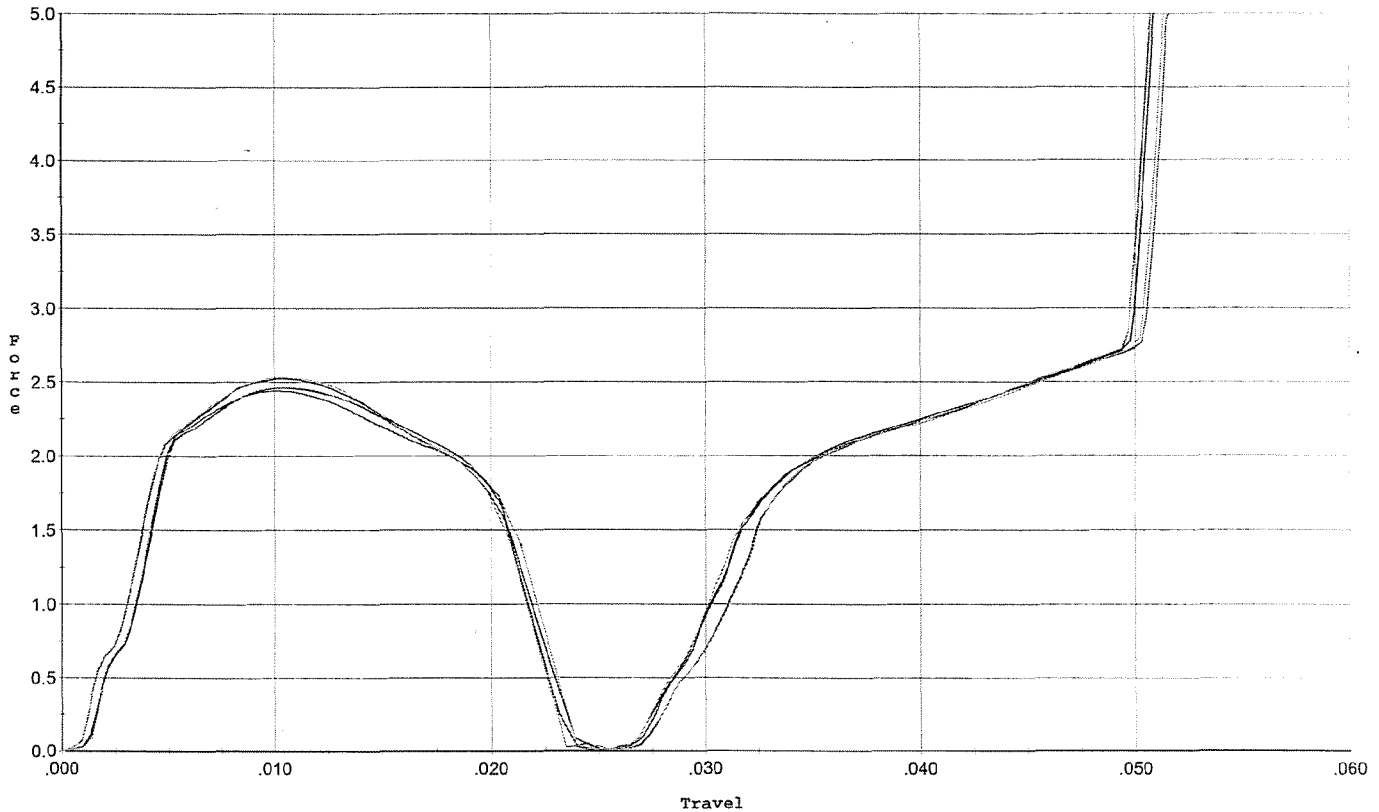
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.2</u> <u>4.0</u> <u>4.0</u>	7-14-09	RJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	7-14-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	7-14-09	RJ
	J) ASSEMBLE STOCK		6-17-09	RJ
	K) ASSEMBLE SWIVEL STUDS		7-14-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	RJ
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	RJ
670	FINAL INSPECTION A) HEADSPACE		7-14-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>263</u> <u>249</u> <u>256</u> <u>239</u> <u>240</u>	7-14-09	RJ
	C) FUNCTION		7-14-09	RJ
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



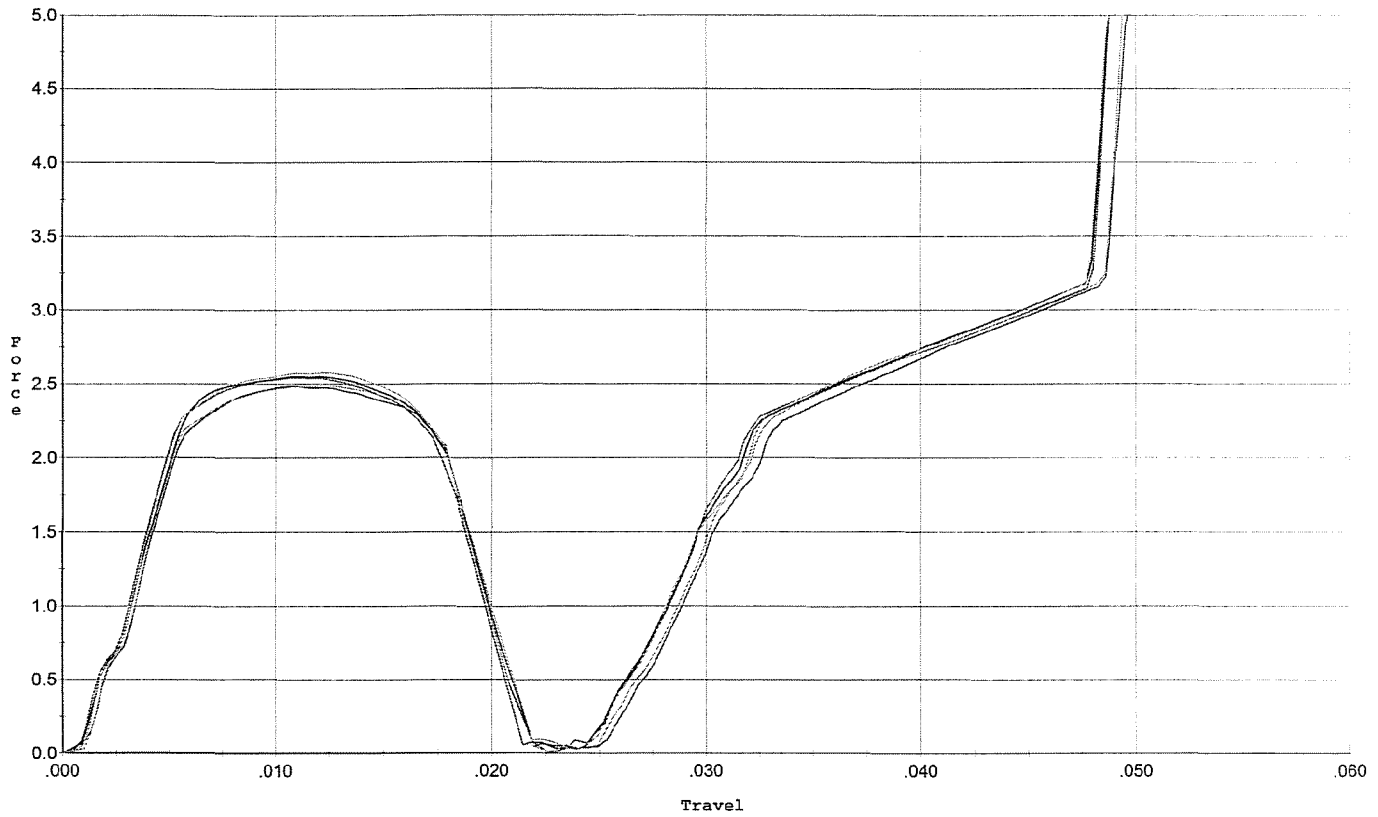
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.020	0.00	0.035	0.037		Set Trigger
2	2.462	0.021	0.00	0.034	0.038		Set Trigger
3	2.440	0.021	0.00	0.035	0.037		Set Trigger
4	2.466	0.021	0.00	0.034	0.038		Set Trigger
5	2.531	0.021	0.00	0.035	0.038		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



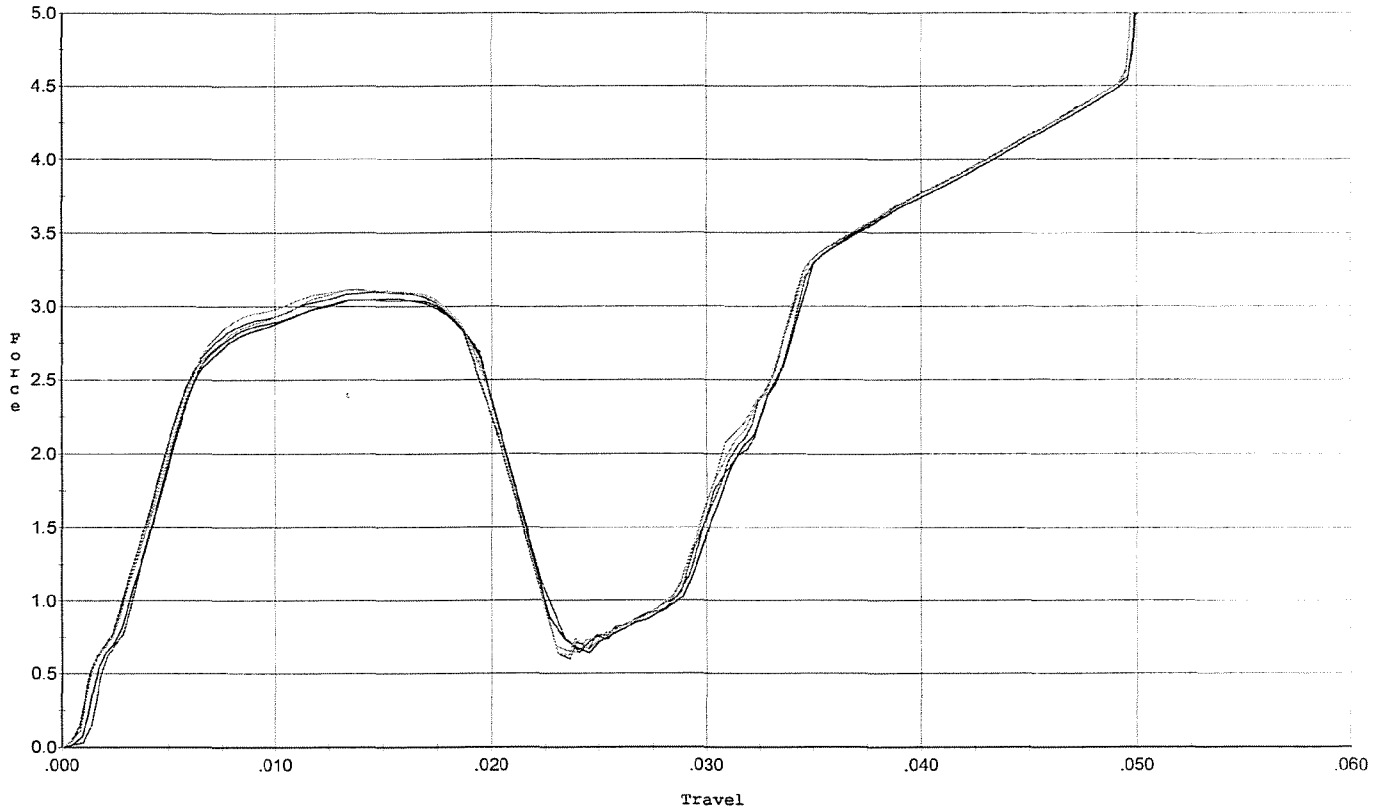
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.018	0.00	0.035	0.032		Set Trigger
2	2.550	0.018	0.00	0.034	0.033		Set Trigger
3	2.542	0.018	0.00	0.034	0.034		Set Trigger
4	2.490	0.018	0.00	0.034	0.032		Set Trigger
5	2.576	0.018	0.00	0.034	0.034		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



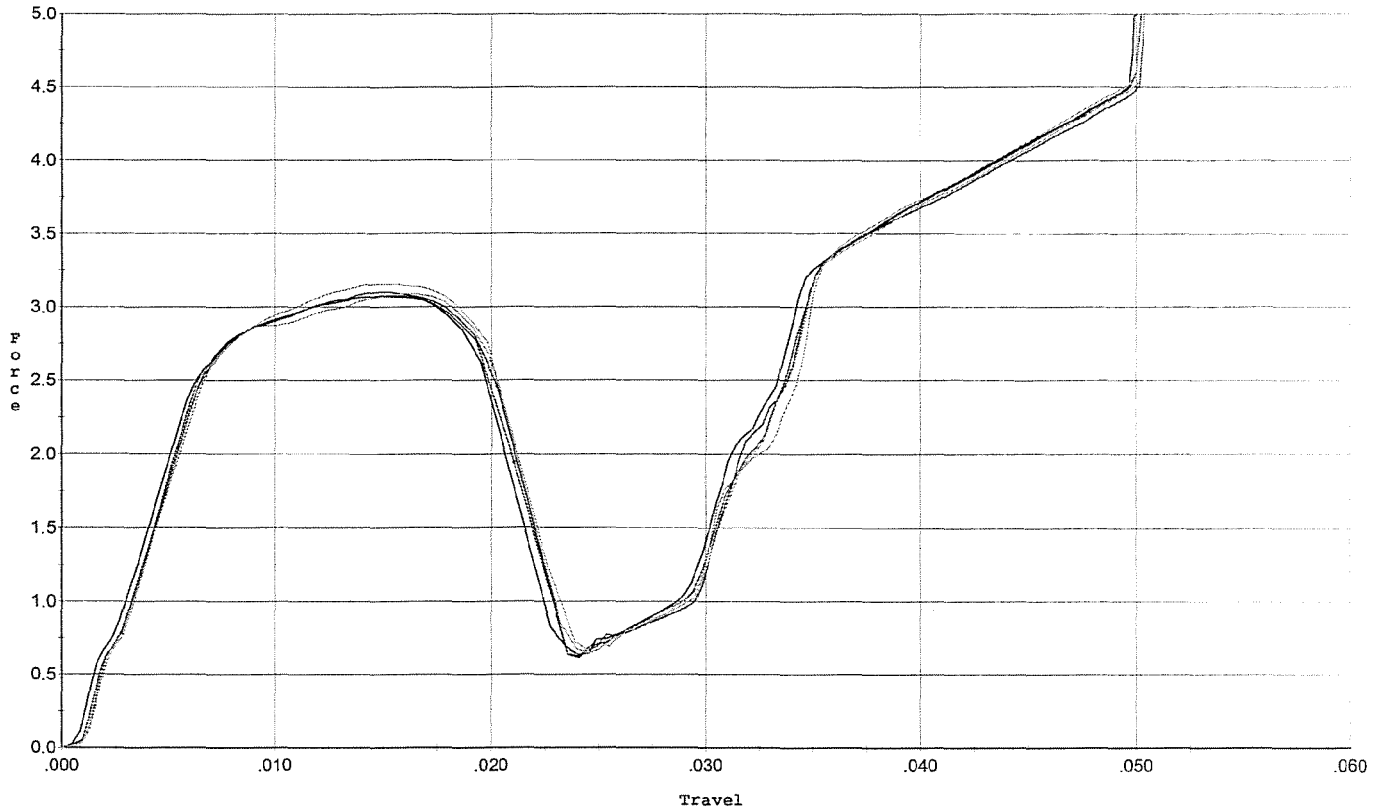
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.019	0.00	0.033	0.042		Set Trigger
2	3.044	0.019	0.00	0.033	0.043		Set Trigger
3	3.099	0.020	0.00	0.032	0.045		Set Trigger
4	3.117	0.020	0.00	0.032	0.044		Set Trigger
5	3.112	0.020	0.00	0.032	0.044		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



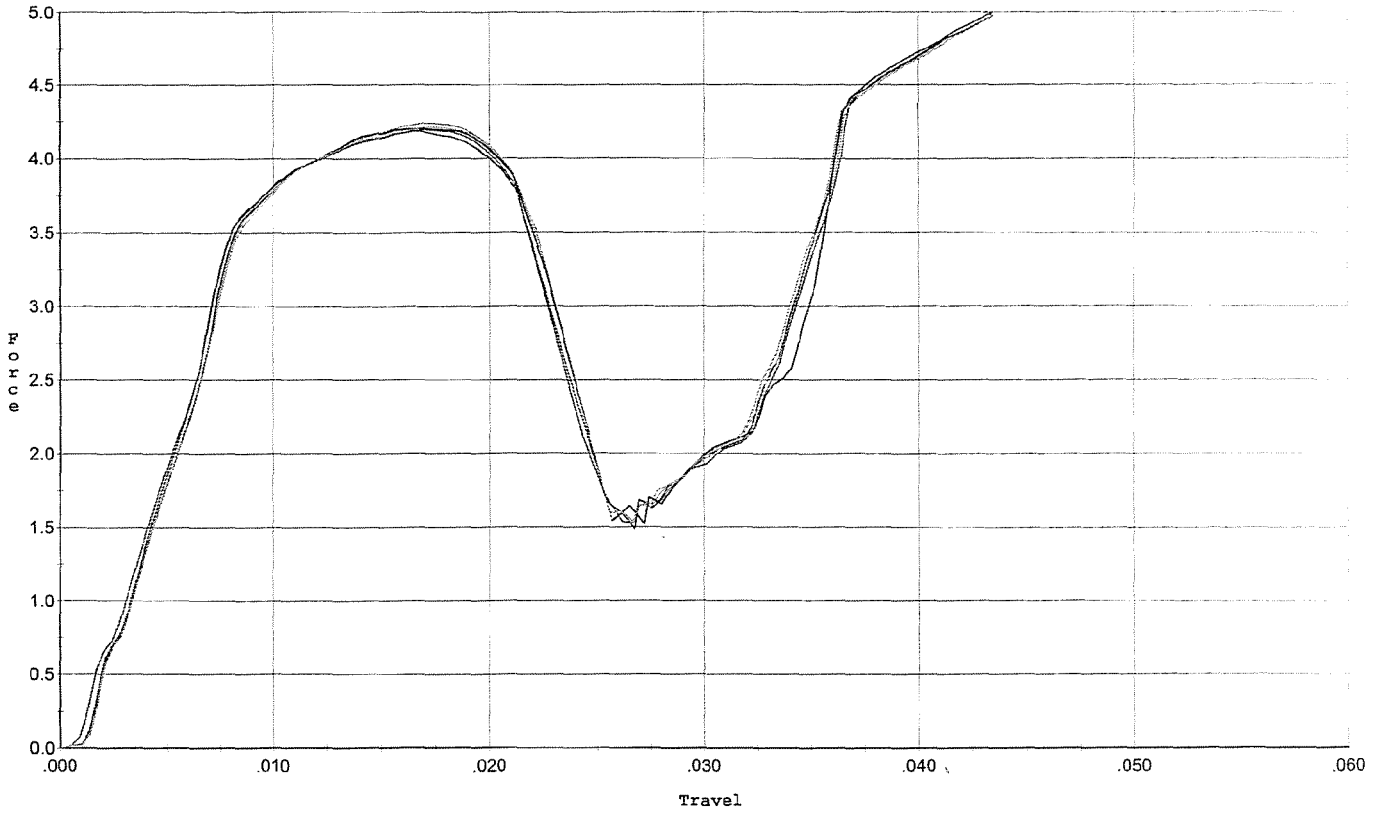
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.020	0.00	0.033	0.044		Set Trigger
2	3.072	0.020	0.00	0.033	0.043		Set Trigger
3	3.081	0.021	0.00	0.033	0.046		Set Trigger
4	3.091	0.020	0.00	0.033	0.043		Set Trigger
5	3.158	0.020	0.00	0.033	0.044		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



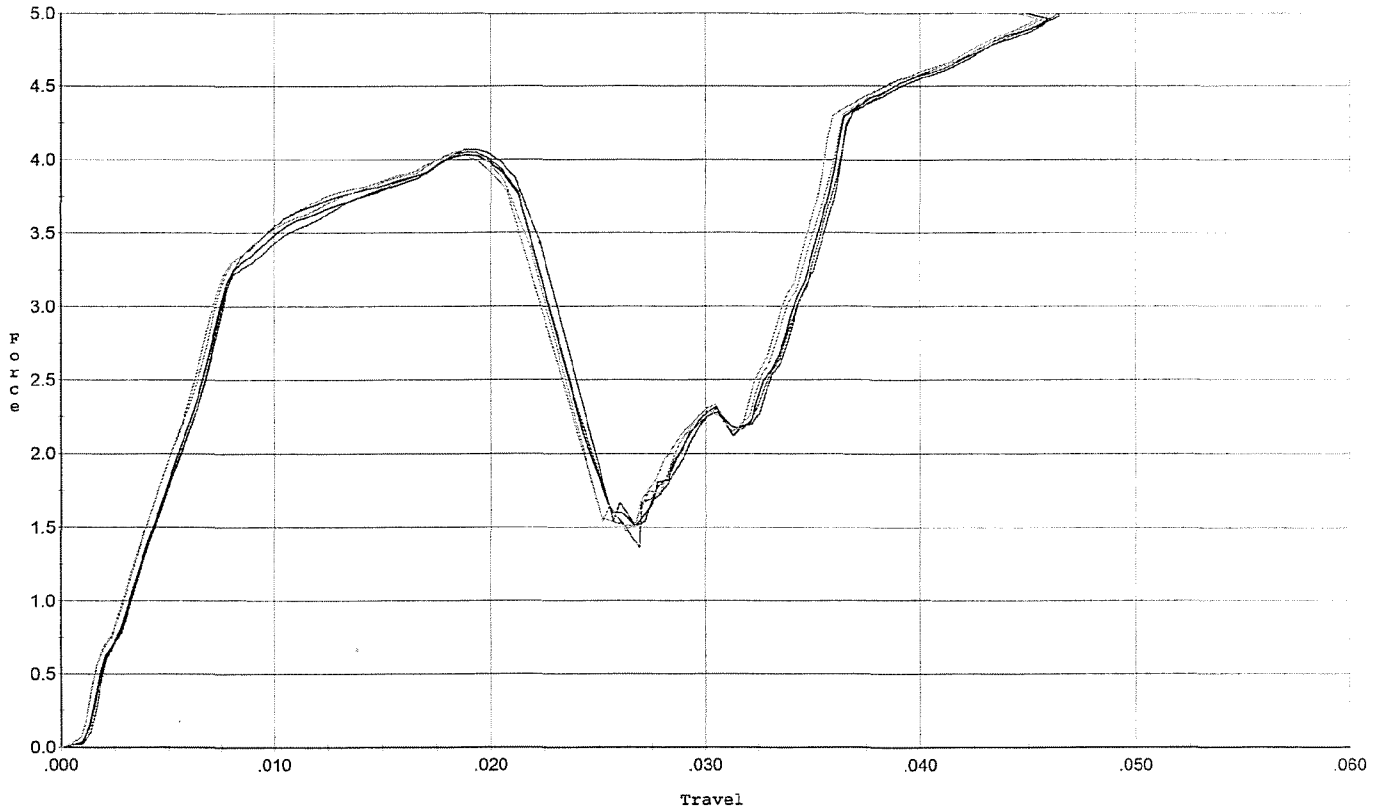
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.021	0.00	0.030	0.061		Set Trigger
2	4.200	0.023	0.00	0.030	0.064		Set Trigger
3	4.195	0.021	0.00	0.030	0.060		Set Trigger
4	4.212	0.022	0.00	0.030	0.063		Set Trigger
5	4.242	0.022	0.00	0.030	0.063		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



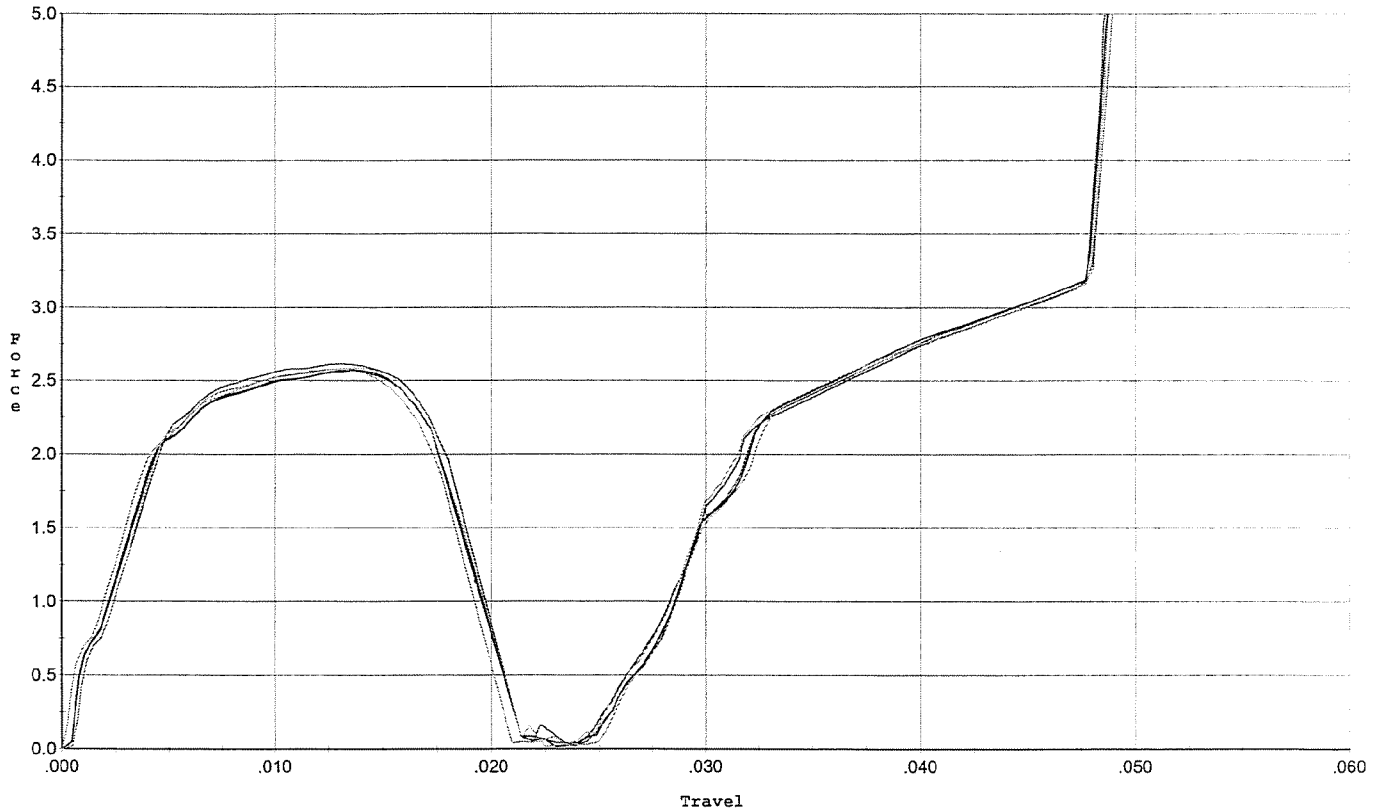
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.022	0.00	0.030	0.060		Set Trigger
2	4.034	0.021	0.00	0.030	0.057		Set Trigger
3	4.050	0.021	0.00	0.030	0.057		Set Trigger
4	4.062	0.022	0.00	0.030	0.060		Set Trigger
5	4.034	0.023	0.00	0.030	0.062		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



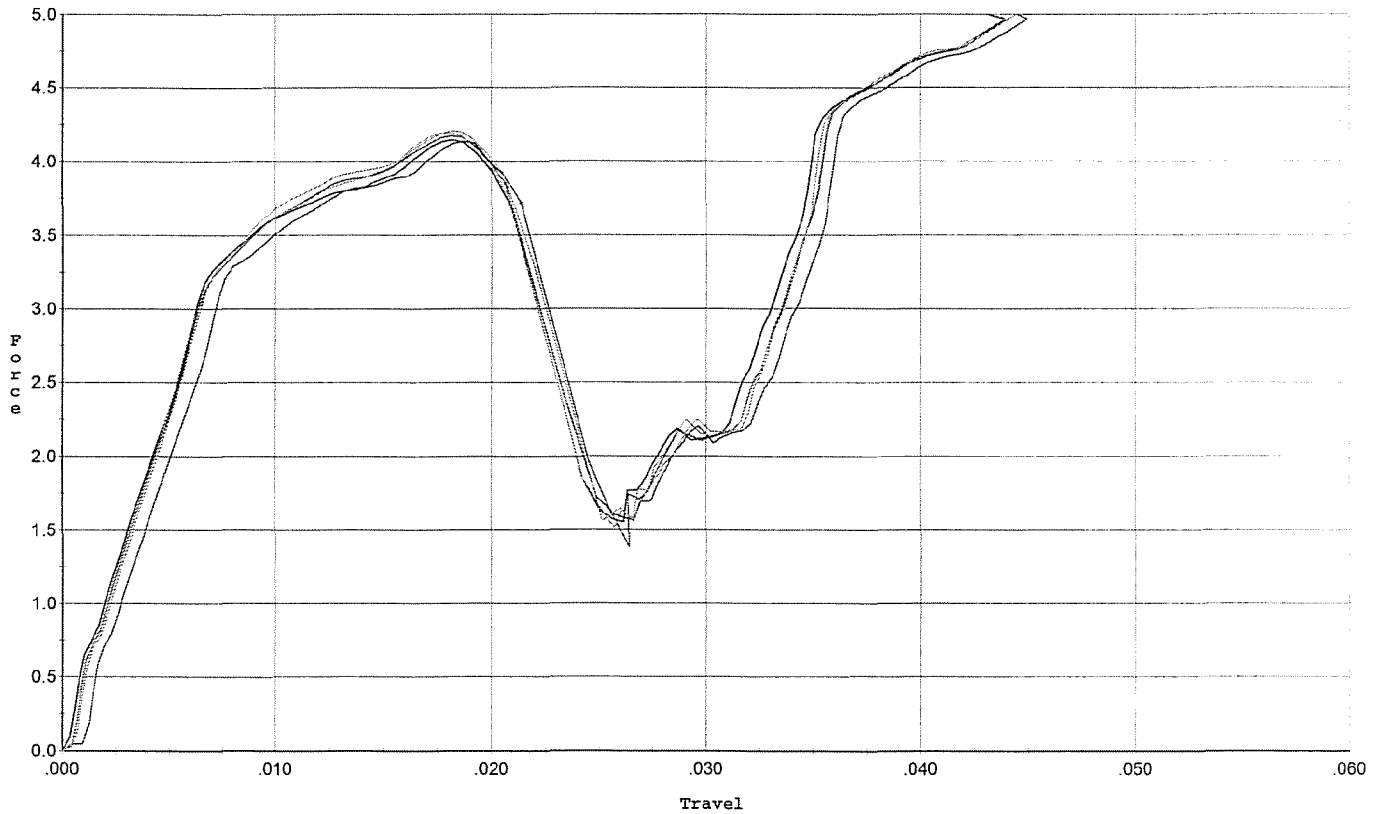
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.019	0.00	0.034	0.037		Set Trigger
2	2.573	0.019	0.00	0.034	0.036		Set Trigger
3	2.615	0.018	0.00	0.034	0.035		Set Trigger
4	2.585	0.019	0.00	0.034	0.036		Set Trigger
5	2.574	0.018	0.00	0.034	0.034		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.021	0.00	0.030	0.059		Set Trigger
2	4.145	0.021	0.00	0.030	0.060		Set Trigger
3	4.174	0.021	0.00	0.030	0.059		Set Trigger
4	4.193	0.021	0.00	0.030	0.060		Set Trigger
5	4.206	0.022	0.00	0.030	0.063		Set Trigger

Aug 4.17