

G680 1444

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

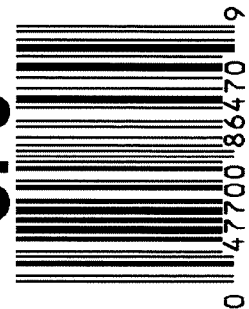
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801444

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66801444

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION	MAY 29 2009	5-21-09	SP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5-29-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5-29-09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-10-09	LN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

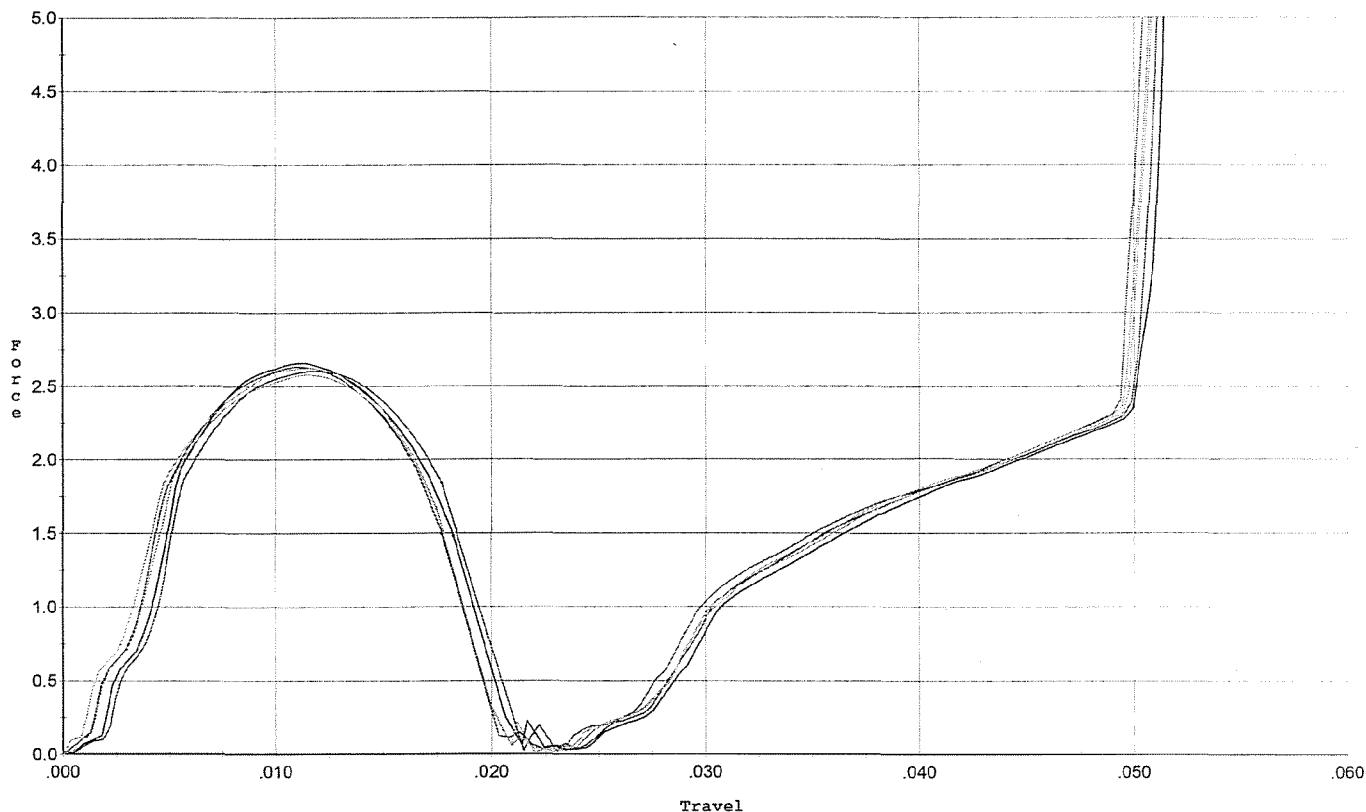
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-16-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-16-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	6-16-09	LN
	J) ASSEMBLE STOCK		6-10-09	LN
	K) ASSEMBLE SWIVEL STUDS		6-16-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/12/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/12/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.44</u> <u>2.60</u> <u>2.38</u> <u>2.49</u>	6-15-09	LR
	C) FUNCTION		6-16-09	LN
690	PACK		7/29/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



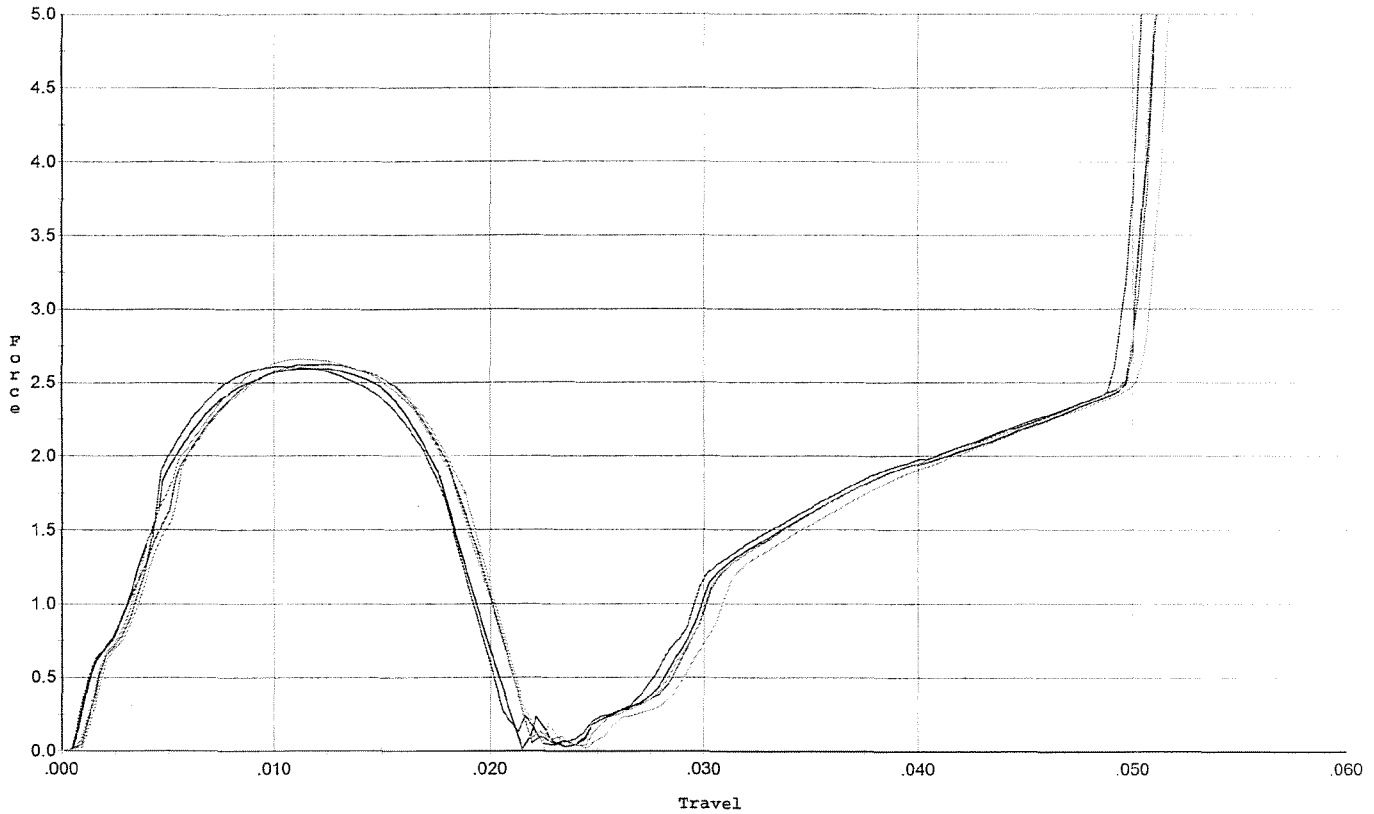
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.018	0.00	0.038	0.030		Set Trigger
2	2.658	0.018	0.00	0.038	0.032		Set Trigger
3	2.633	0.018	0.00	0.037	0.031		Set Trigger
4	2.580	0.017	0.00	0.038	0.030		Set Trigger
5	2.624	0.017	0.00	0.038	0.032		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



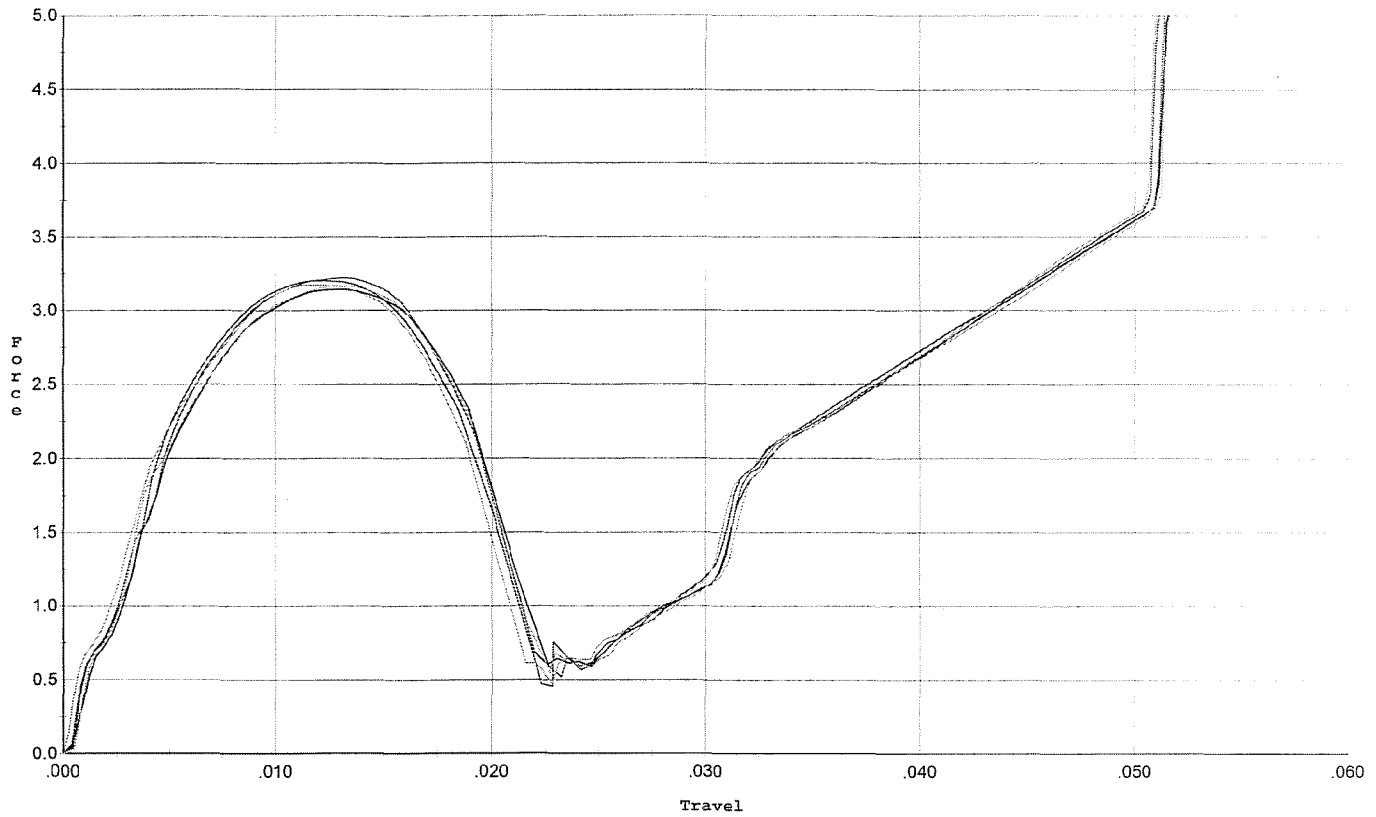
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.018	0.00	0.037	0.033		Set Trigger
2	2.595	0.018	0.00	0.038	0.033		Set Trigger
3	2.624	0.019	0.00	0.037	0.035		Set Trigger
4	2.620	0.019	0.00	0.037	0.034		Set Trigger
5	2.658	0.020	0.00	0.037	0.036		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs. lbs.



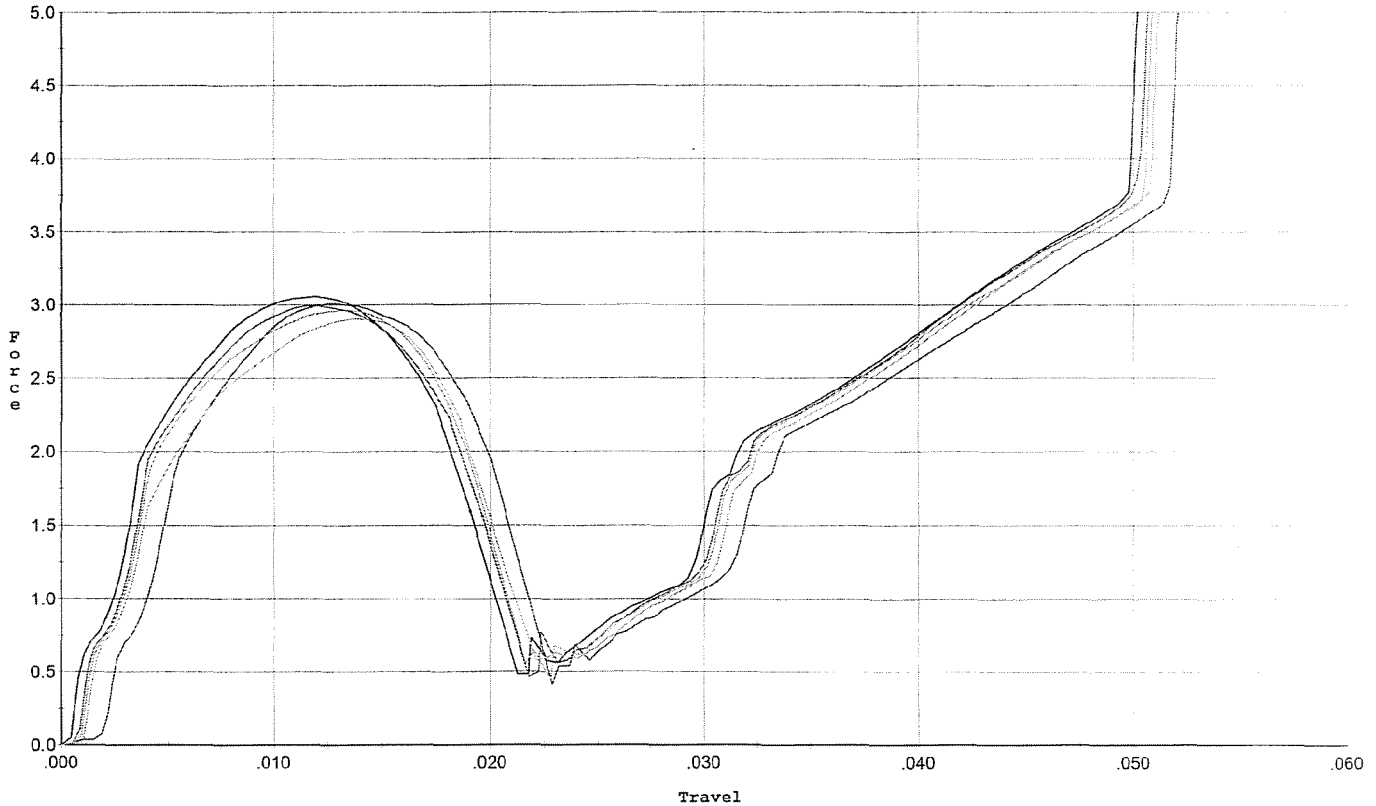
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.020	0.00	0.035	0.044		Set Trigger
2	3.145	0.019	0.00	0.035	0.042		Set Trigger
3	3.222	0.019	0.00	0.035	0.043		Set Trigger
4	3.169	0.019	0.00	0.036	0.042		Set Trigger
5	3.174	0.019	0.00	0.035	0.042		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs. lbs.



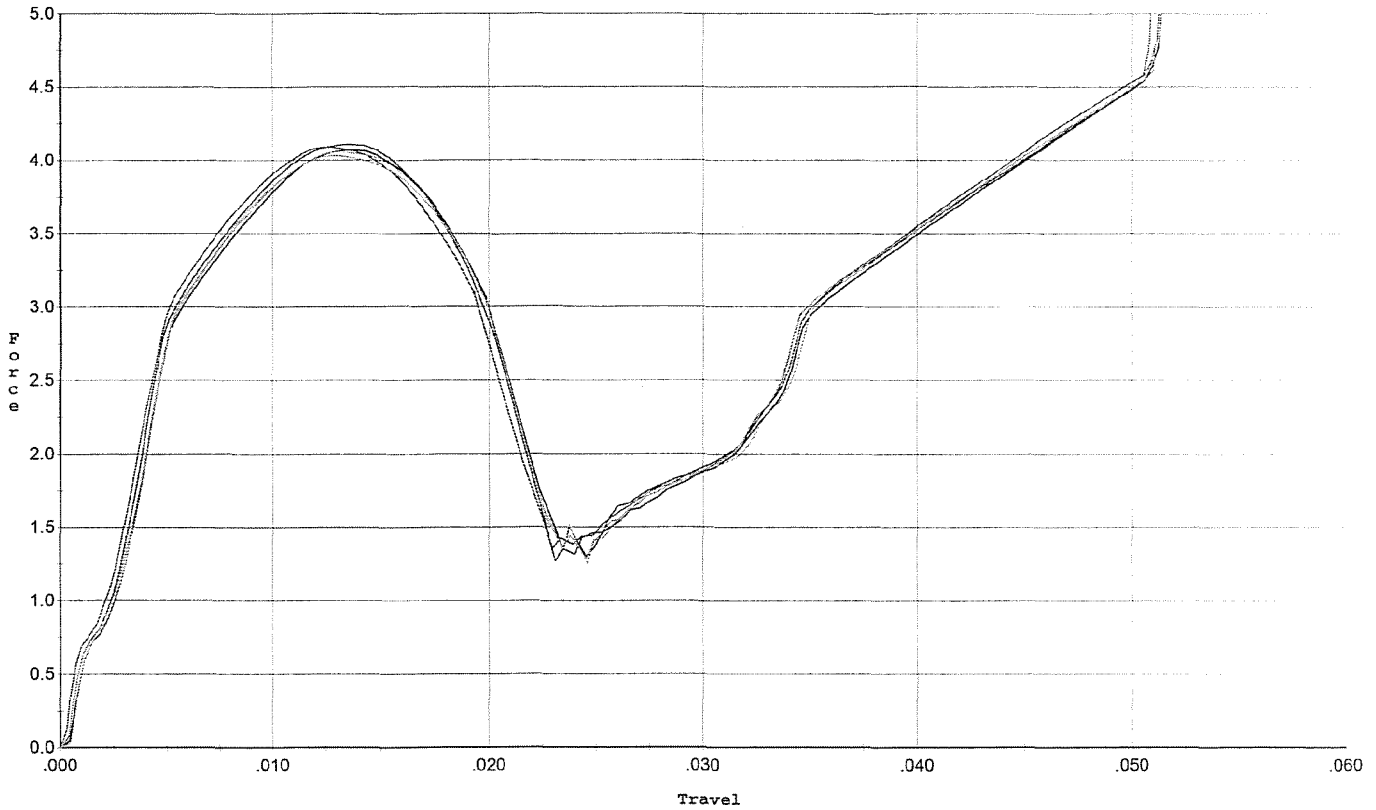
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.006	0.020	0.00	0.036	0.040		Set Trigger
2	3.055	0.019	0.00	0.035	0.041		Set Trigger
3	2.994	0.020	0.00	0.035	0.041		Set Trigger
4	2.903	0.019	0.00	0.036	0.037		Set Trigger
5	2.962	0.019	0.00	0.035	0.039		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



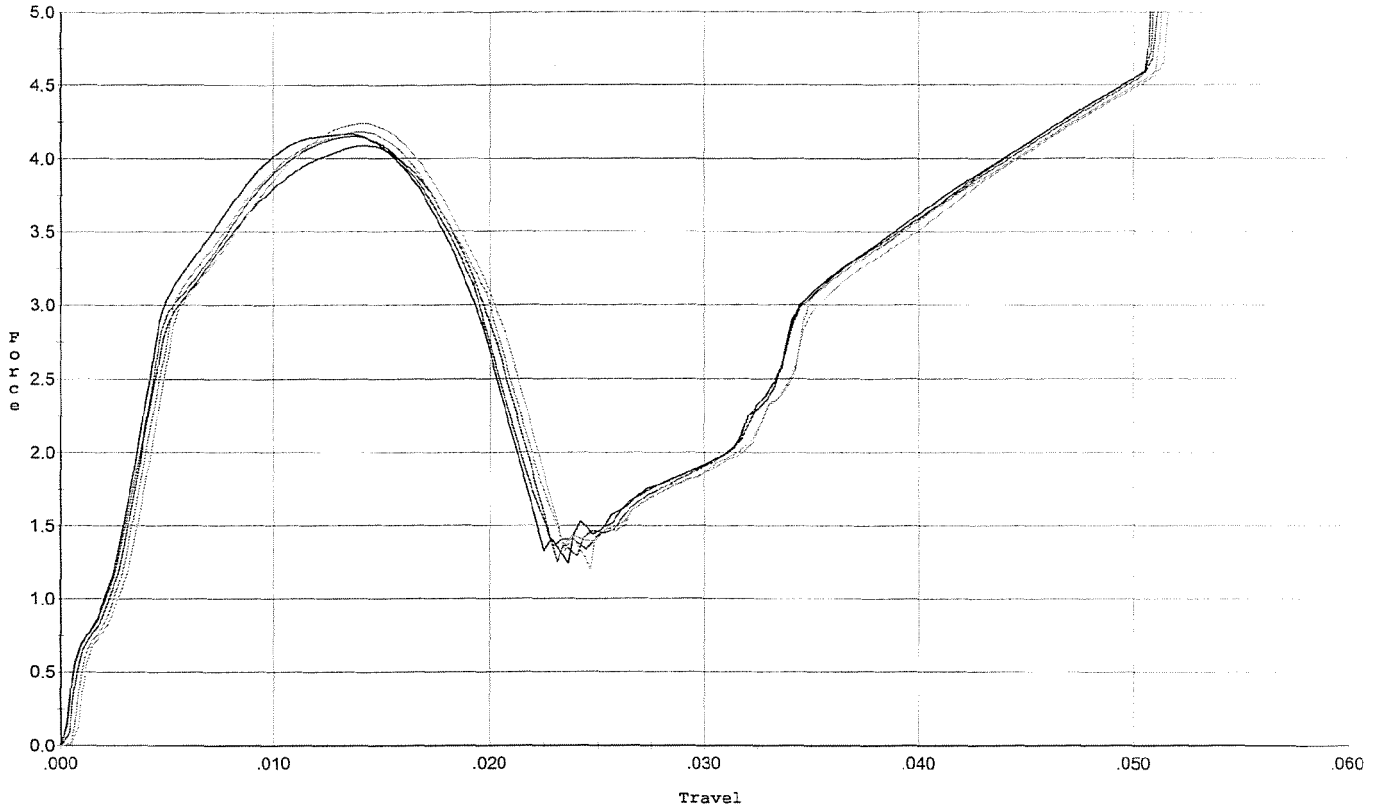
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.020	0.00	0.033	0.057		Set Trigger
2	4.068	0.020	0.00	0.033	0.055		Set Trigger
3	4.087	0.019	0.00	0.033	0.055		Set Trigger
4	4.032	0.020	0.00	0.033	0.055		Set Trigger
5	4.058	0.020	0.00	0.033	0.056		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after test +/- 1.0 lbs.



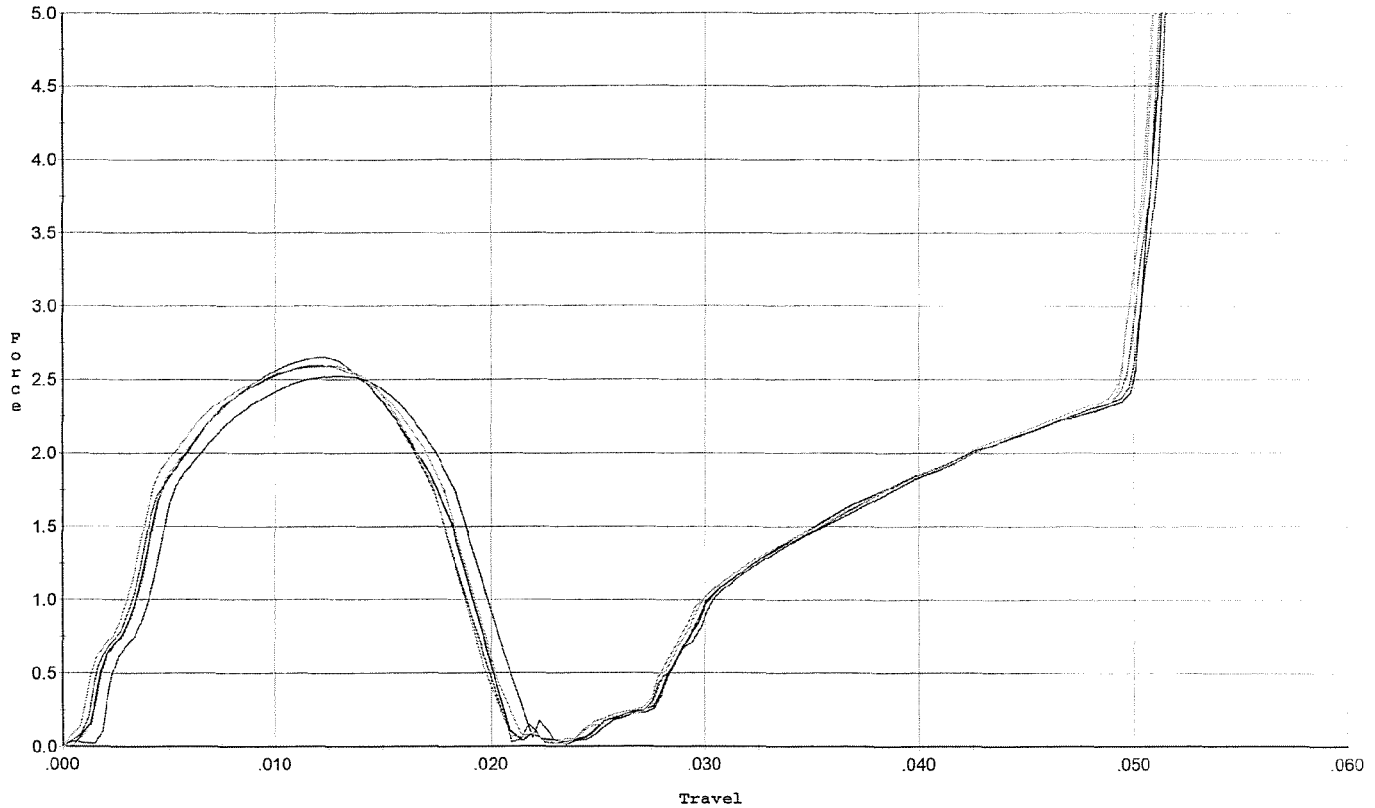
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.019	0.00	0.033	0.054		Set Trigger
2	4.166	0.020	0.00	0.033	0.057		Set Trigger
3	4.153	0.020	0.00	0.033	0.058		Set Trigger
4	4.241	0.021	0.00	0.033	0.058		Set Trigger
5	4.180	0.020	0.00	0.033	0.056		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



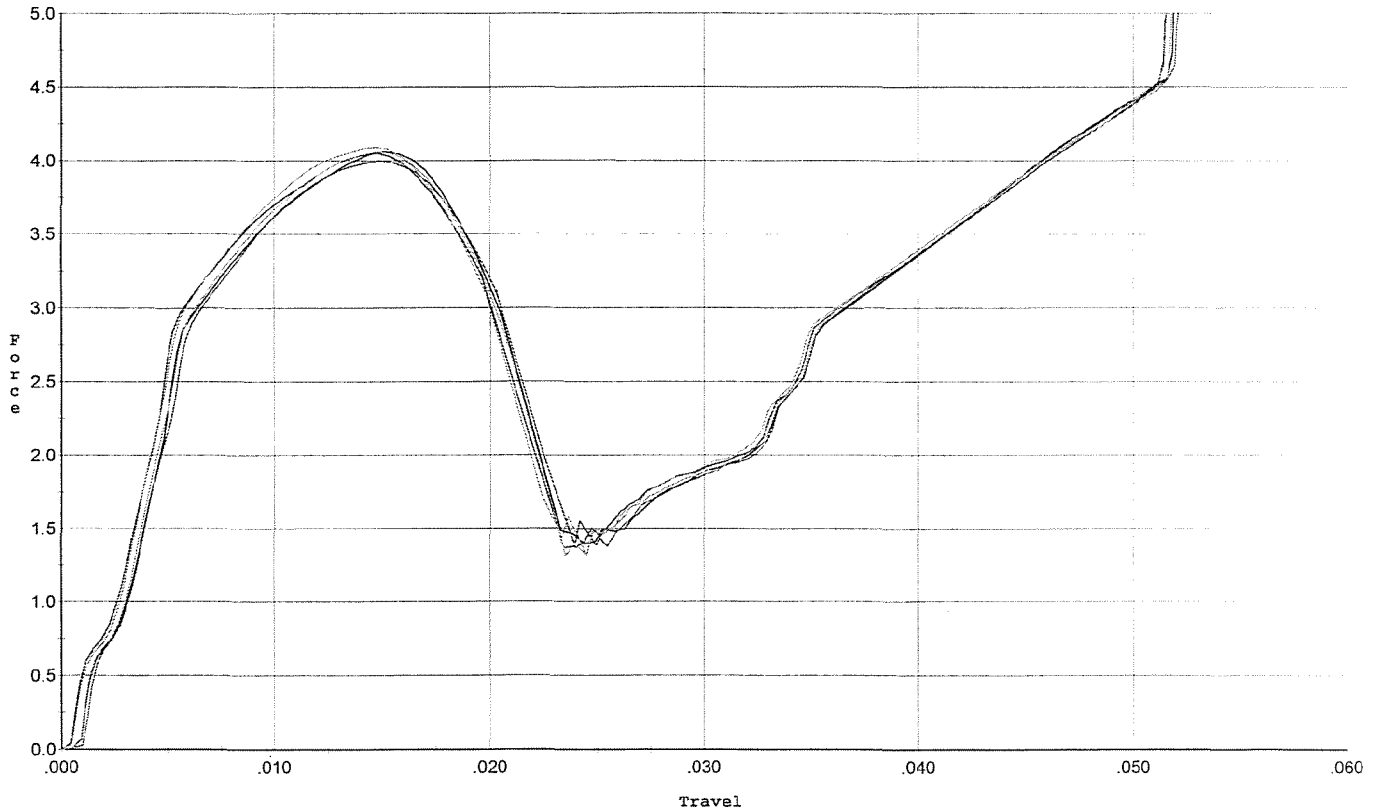
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.018	0.002	0.038	0.031		Set Trigger
2	2.593	0.018	0.00	0.038	0.032		Set Trigger
3	2.651	0.017	0.00	0.038	0.031		Set Trigger
4	2.584	0.018	0.00	0.037	0.032		Set Trigger
5	2.593	0.017	0.00	0.038	0.032		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.020	0.00	0.033	0.054		Set Trigger
2	4.061	0.021	0.00	0.033	0.055		Set Trigger
3	4.000	0.020	0.00	0.033	0.054		Set Trigger
4	4.061	0.021	0.00	0.033	0.056		Set Trigger
5	4.093	0.020	0.00	0.033	0.055		Set Trigger

Aug 4.05