

G6801445

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

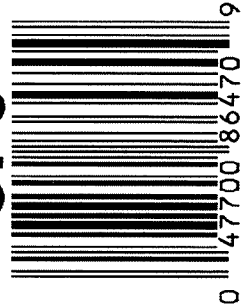
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801445

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6801445

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SPD
470	DIS-ASSEMBLE ACTION		5-21-09	SPD
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5-29-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5-29-09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

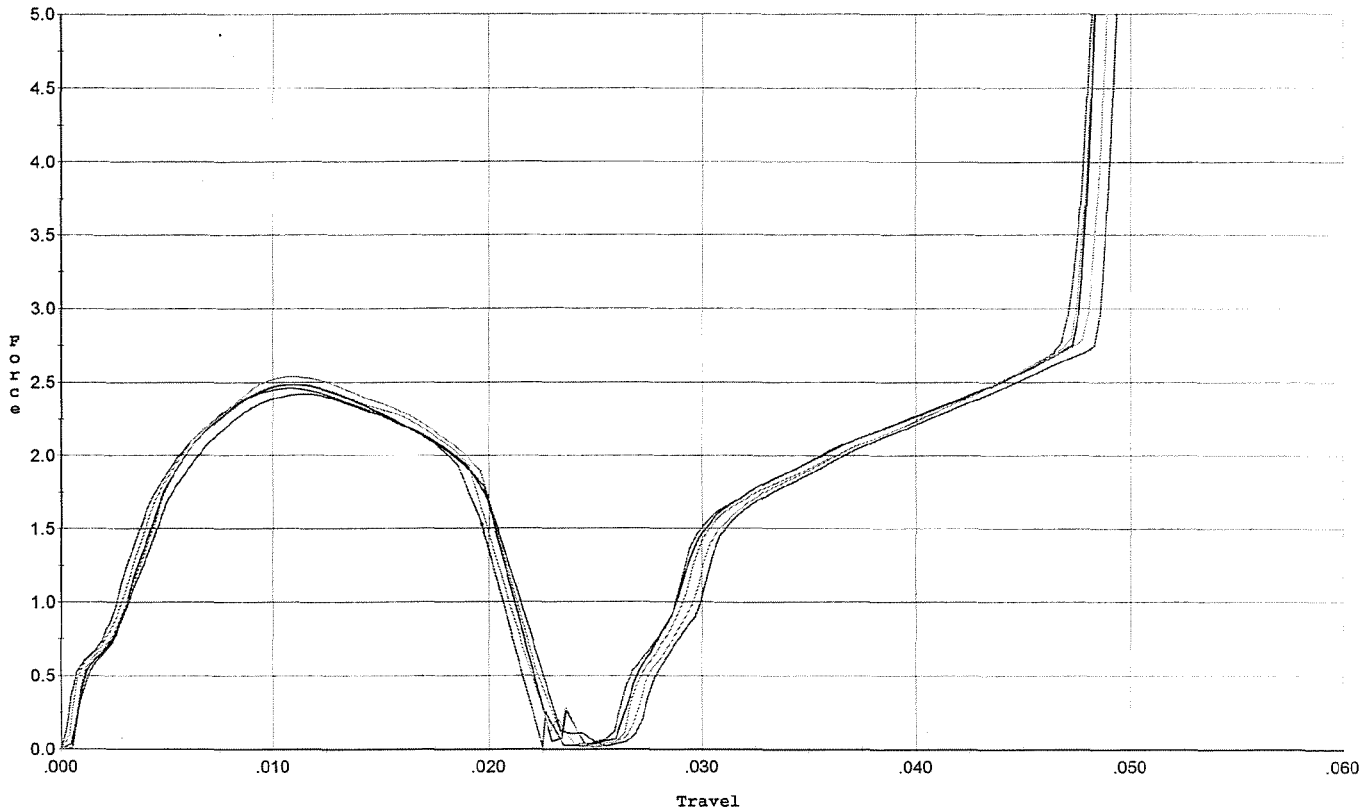
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	6-15-09	LR
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-15-09	LR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	6-15-09	LR
	J) ASSEMBLE STOCK		6-10-09	LR
	K) ASSEMBLE SWIVEL STUDS		6-15-09	LR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/12/09	LR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/12/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	LR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>26</u> <u>255</u> <u>244</u> <u>250</u> <u>246</u>	6-15-09	LR
	C) FUNCTION		6-15-09	LR
690	PACK		6/17/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



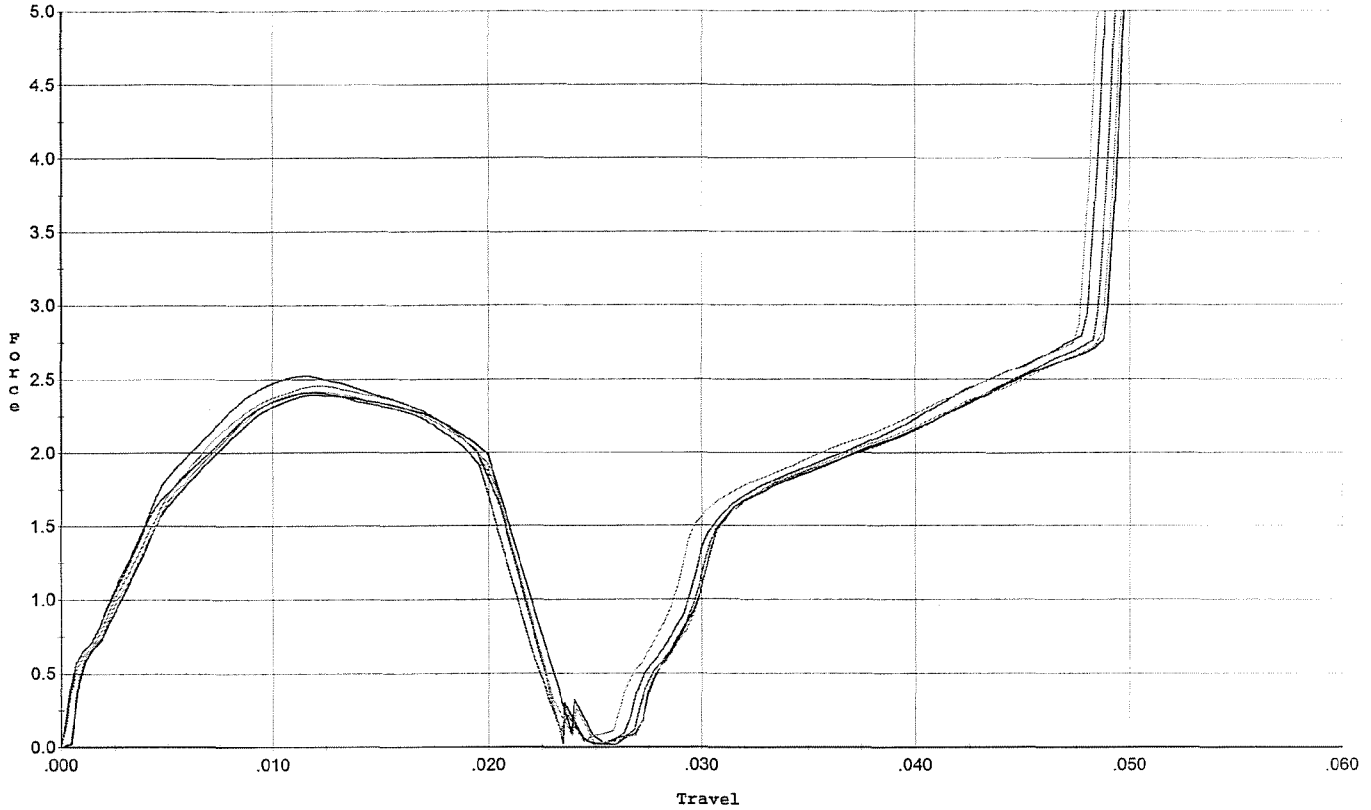
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.021	0.00	0.033	0.037		Set Trigger
2	2.485	0.020	0.00	0.033	0.036		Set Trigger
3	2.461	0.020	0.00	0.033	0.036		Set Trigger
4	2.488	0.019	0.00	0.034	0.035		Set Trigger
5	2.539	0.020	0.00	0.033	0.036		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



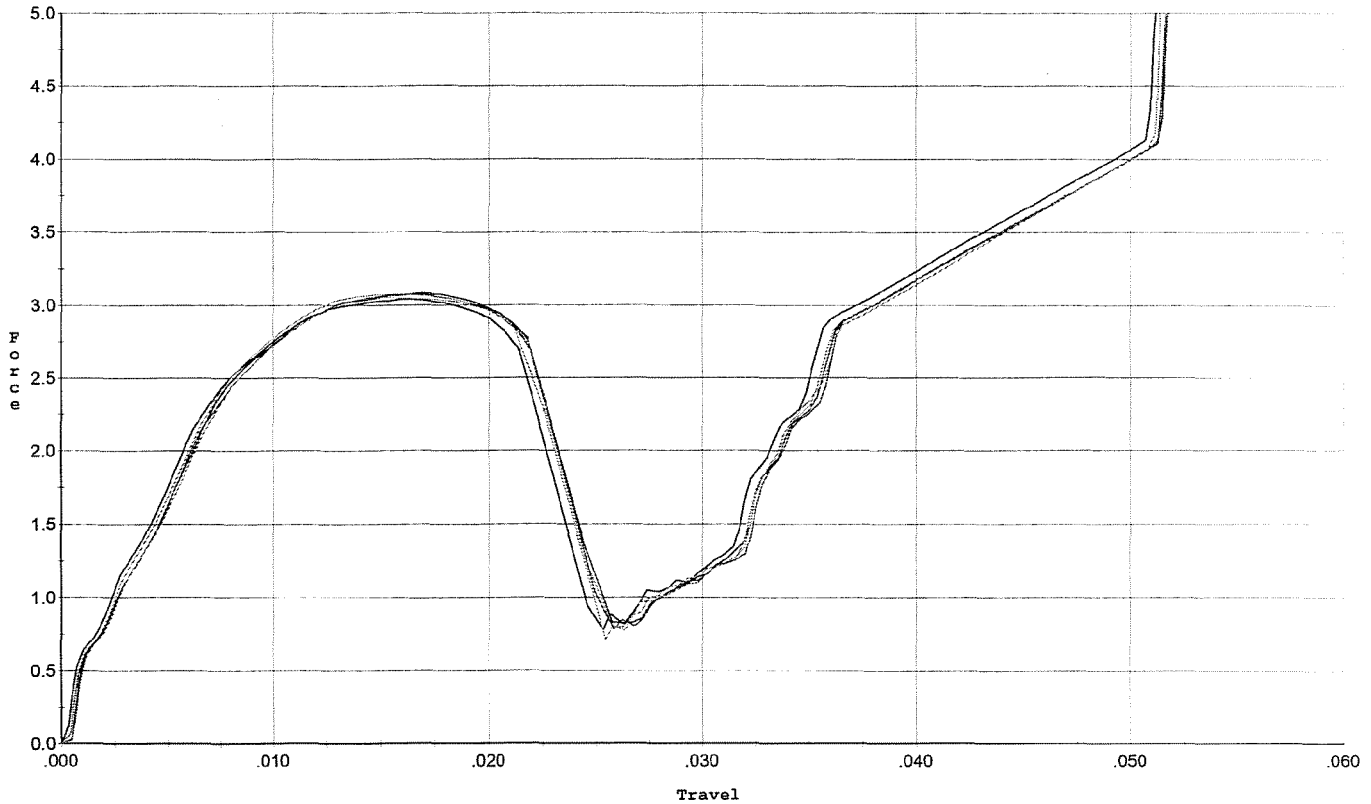
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.020	0.00	0.033	0.038		Set Trigger
2	2.396	0.020	0.00	0.034	0.035		Set Trigger
3	2.410	0.020	0.00	0.034	0.035		Set Trigger
4	2.418	0.020	0.00	0.034	0.036		Set Trigger
5	2.456	0.020	0.00	0.033	0.037		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



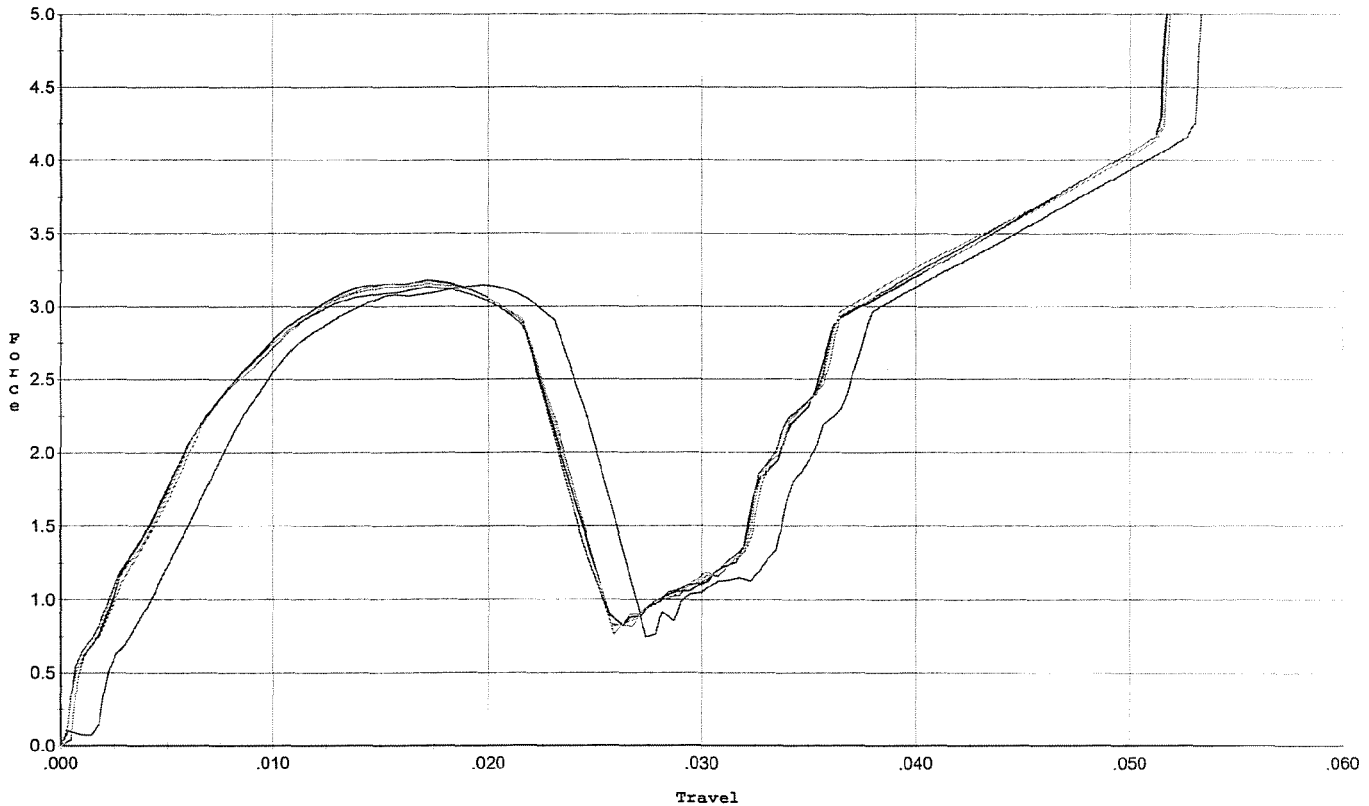
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.022	0.00	0.033	0.048		Set Trigger
2	3.042	0.021	0.00	0.033	0.048		Set Trigger
3	3.078	0.022	0.00	0.033	0.048		Set Trigger
4	3.077	0.023	0.00	0.032	0.050		Set Trigger
5	3.057	0.022	0.00	0.033	0.048		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



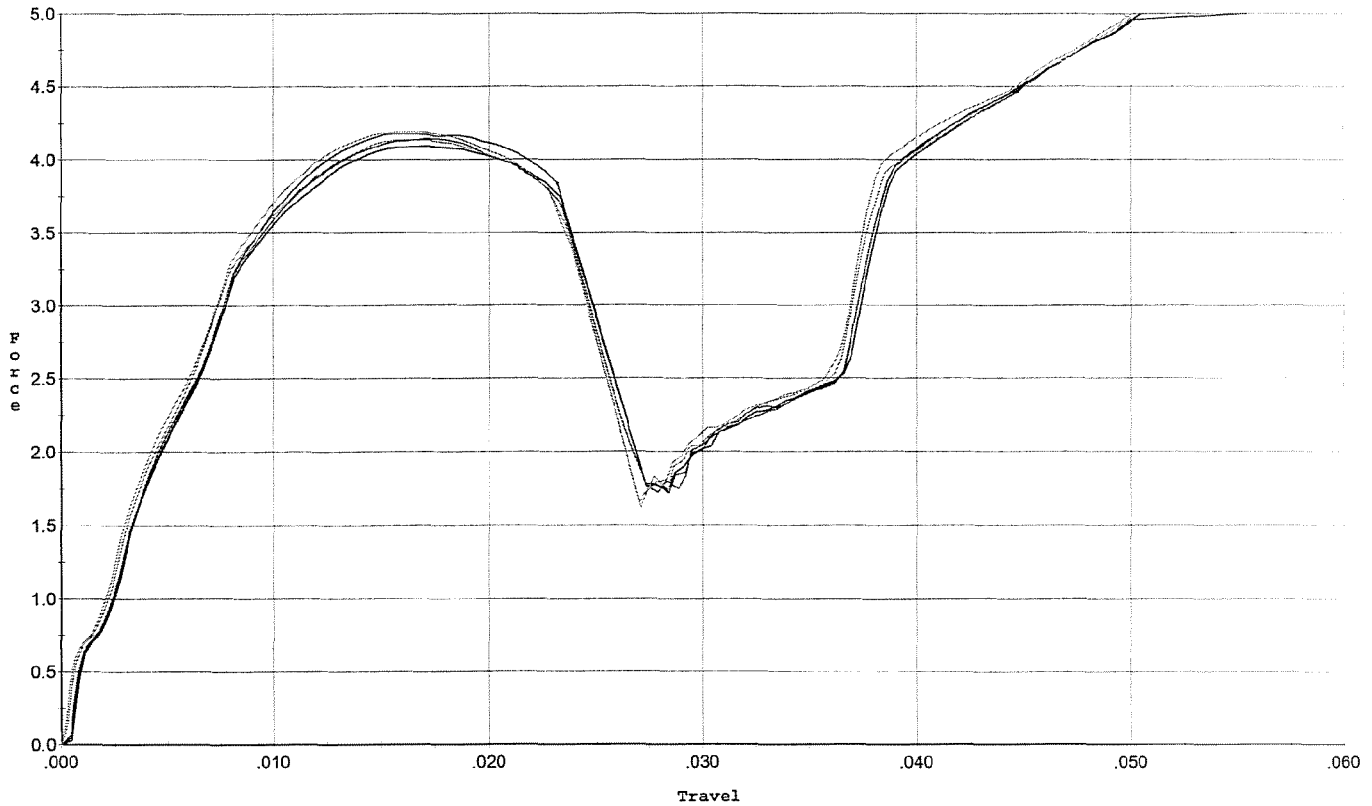
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.025	0.002	0.033	0.053		Set Trigger
2	3.182	0.022	0.00	0.033	0.049		Set Trigger
3	3.134	0.022	0.00	0.033	0.049		Set Trigger
4	3.155	0.023	0.00	0.032	0.053		Set Trigger
5	3.166	0.023	0.00	0.033	0.053		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



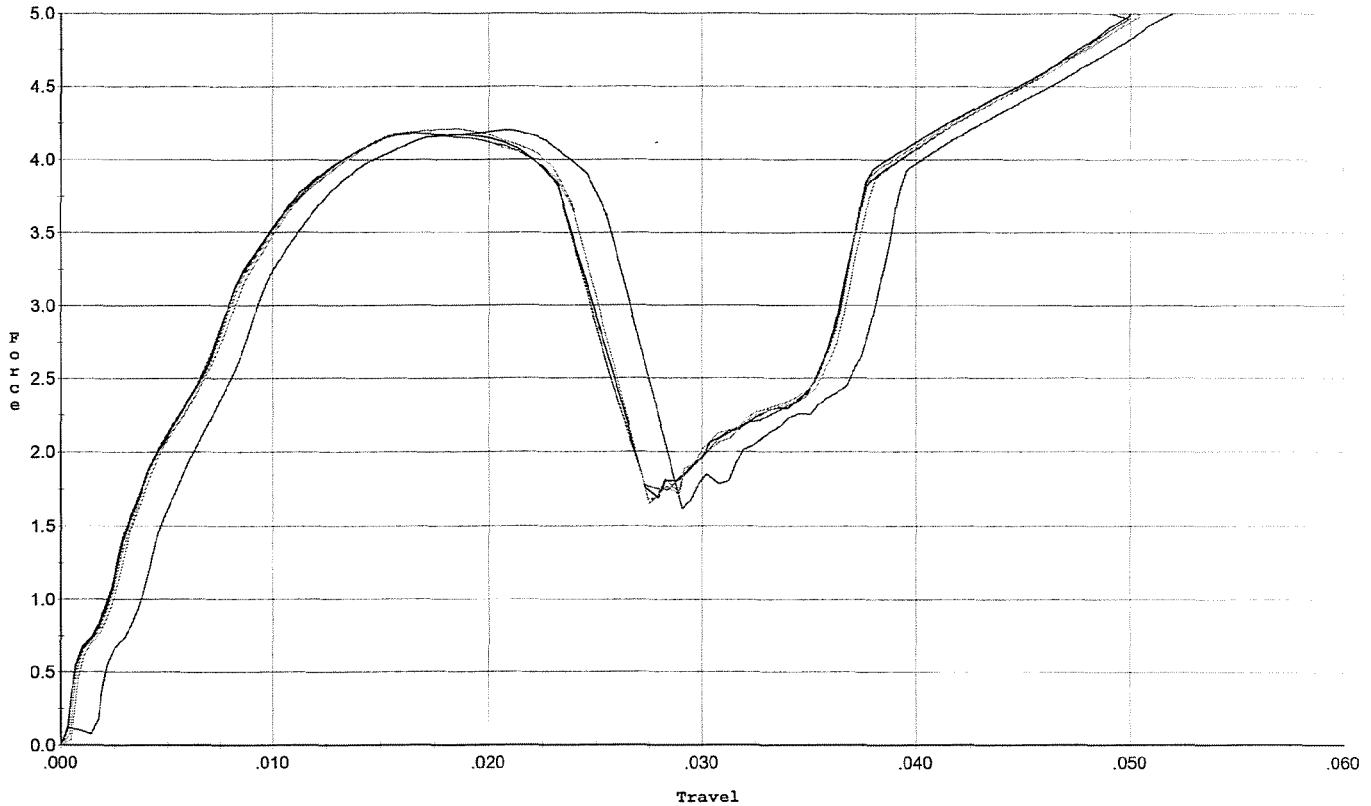
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.023	0.00	0.031	0.068		Set Trigger
2	4.091	0.023	0.00	0.031	0.068		Set Trigger
3	4.142	0.023	0.00	0.030	0.068		Set Trigger
4	4.188	0.024	0.00	0.030	0.071		Set Trigger
5	4.134	0.024	0.00	0.030	0.070		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



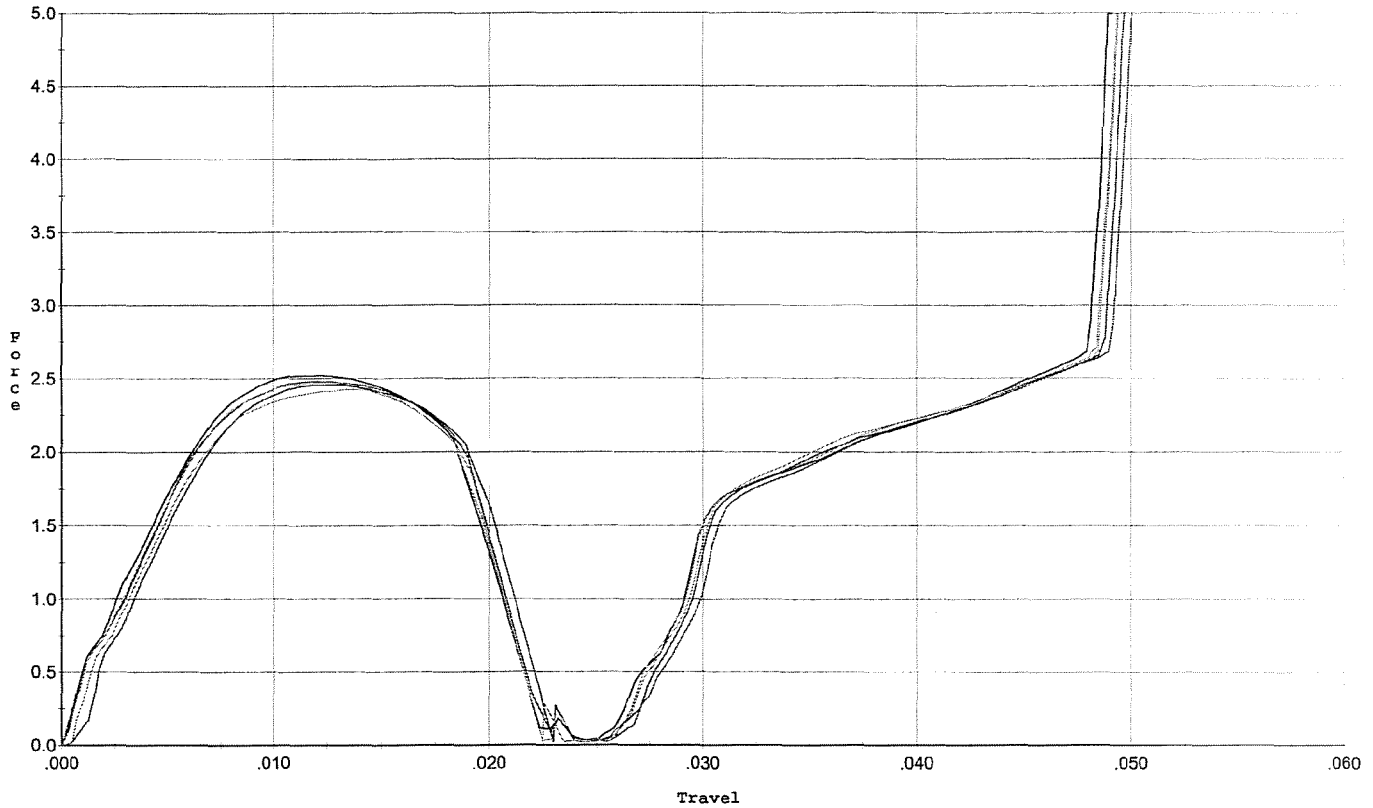
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.025	0.002	0.030	0.072		Set Trigger
2	4.175	0.025	0.00	0.030	0.074		Set Trigger
3	4.182	0.023	0.00	0.030	0.068		Set Trigger
4	4.181	0.024	0.00	0.030	0.070		Set Trigger
5	4.210	0.024	0.00	0.030	0.070		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: rest to 2.5 lbs. +/- .50 lbs. for final test



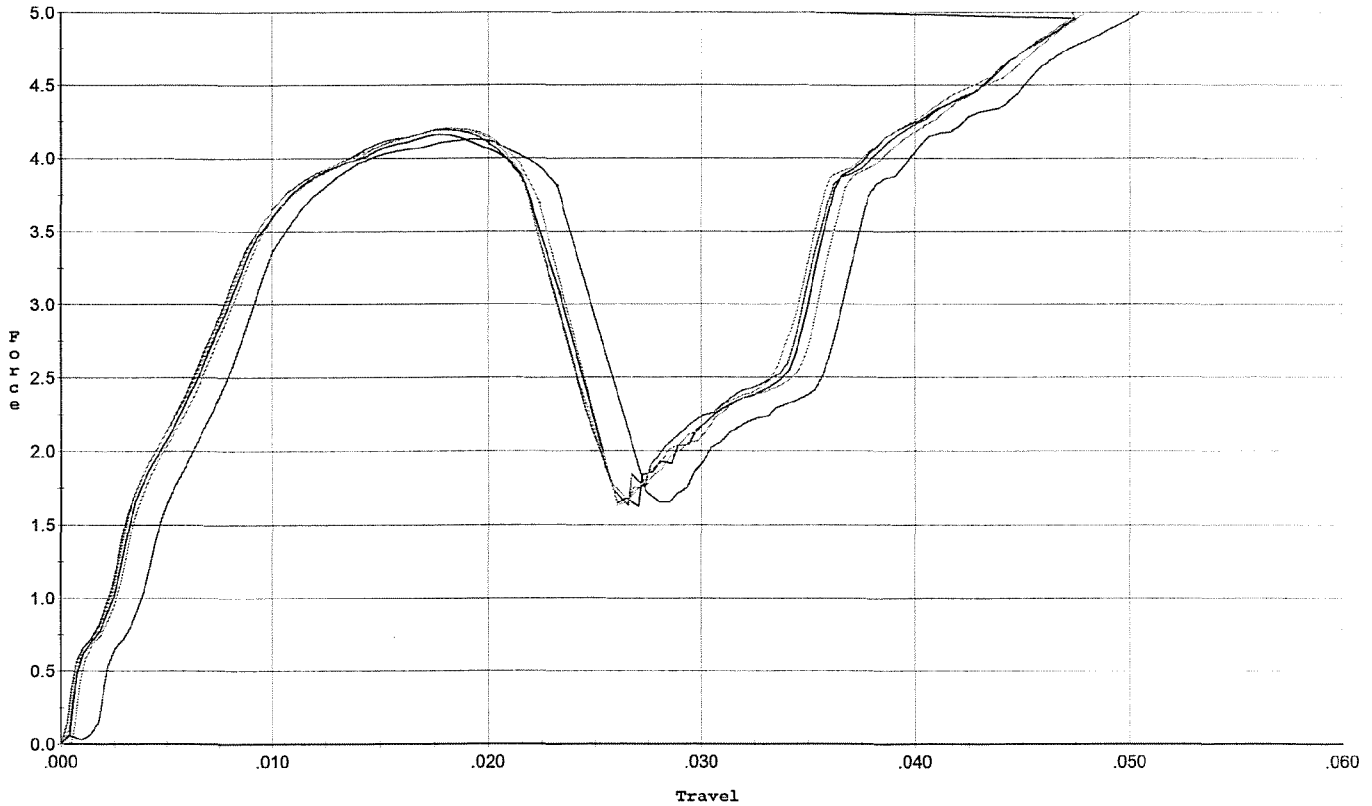
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.020	0.00	0.034	0.035		Set Trigger
2	2.522	0.020	0.00	0.034	0.037		Set Trigger
3	2.480	0.019	0.00	0.035	0.035		Set Trigger
4	2.426	0.019	0.00	0.034	0.034		Set Trigger
5	2.474	0.020	0.00	0.034	0.035		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.023	0.00	0.030	0.063		Set Trigger
2	4.164	0.023	0.00	0.030	0.067		Set Trigger
3	4.194	0.022	0.00	0.030	0.063		Set Trigger
4	4.199	0.022	0.00	0.030	0.062		Set Trigger
5	4.205	0.022	0.00	0.030	0.064		Set Trigger

Avg 4.17