

G6801446

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



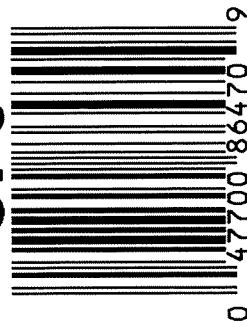
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801446

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801446

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION	MAY 11 2009	5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(P)</u>	5/6/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	REM
540	APPLY COATINGS (BARREL ACTION)		5-14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-25-09	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>30</u> <u>50</u> <u>50</u>	6-25-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	6-25-09	LH
	J) ASSEMBLE STOCK		5-20-09	LH
	K) ASSEMBLE SWIVEL STUDS		6-25-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/20/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		6-25-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.70</u> <u>2.70</u> <u>2.77</u> <u>2.85</u>	5-21-09	WV
	C) FUNCTION		6-25-09	LH
690	PACK		7/22/09	Fuj

F004 REV 5/2006

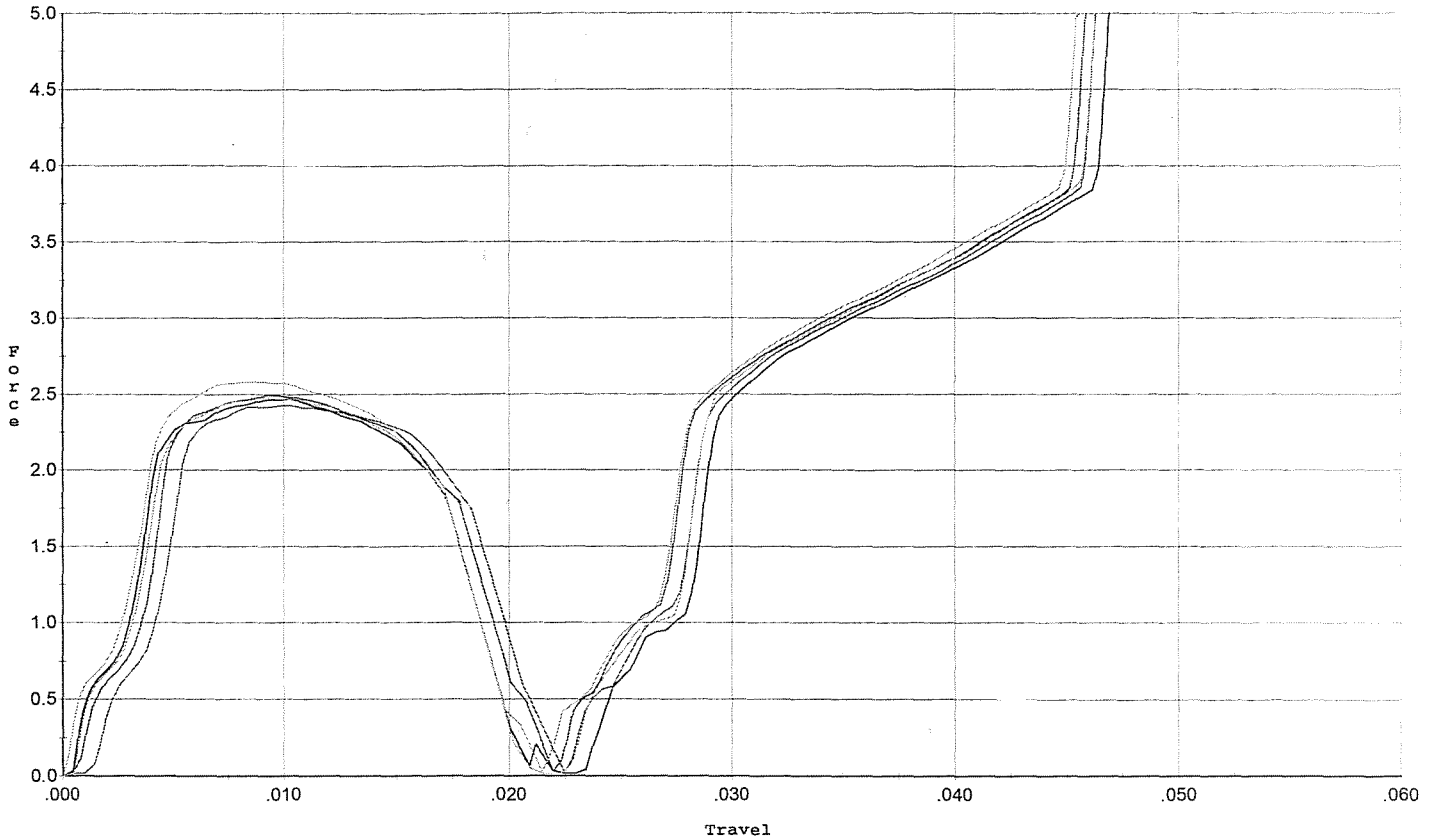
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400015420

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb ini +/- .50 lb



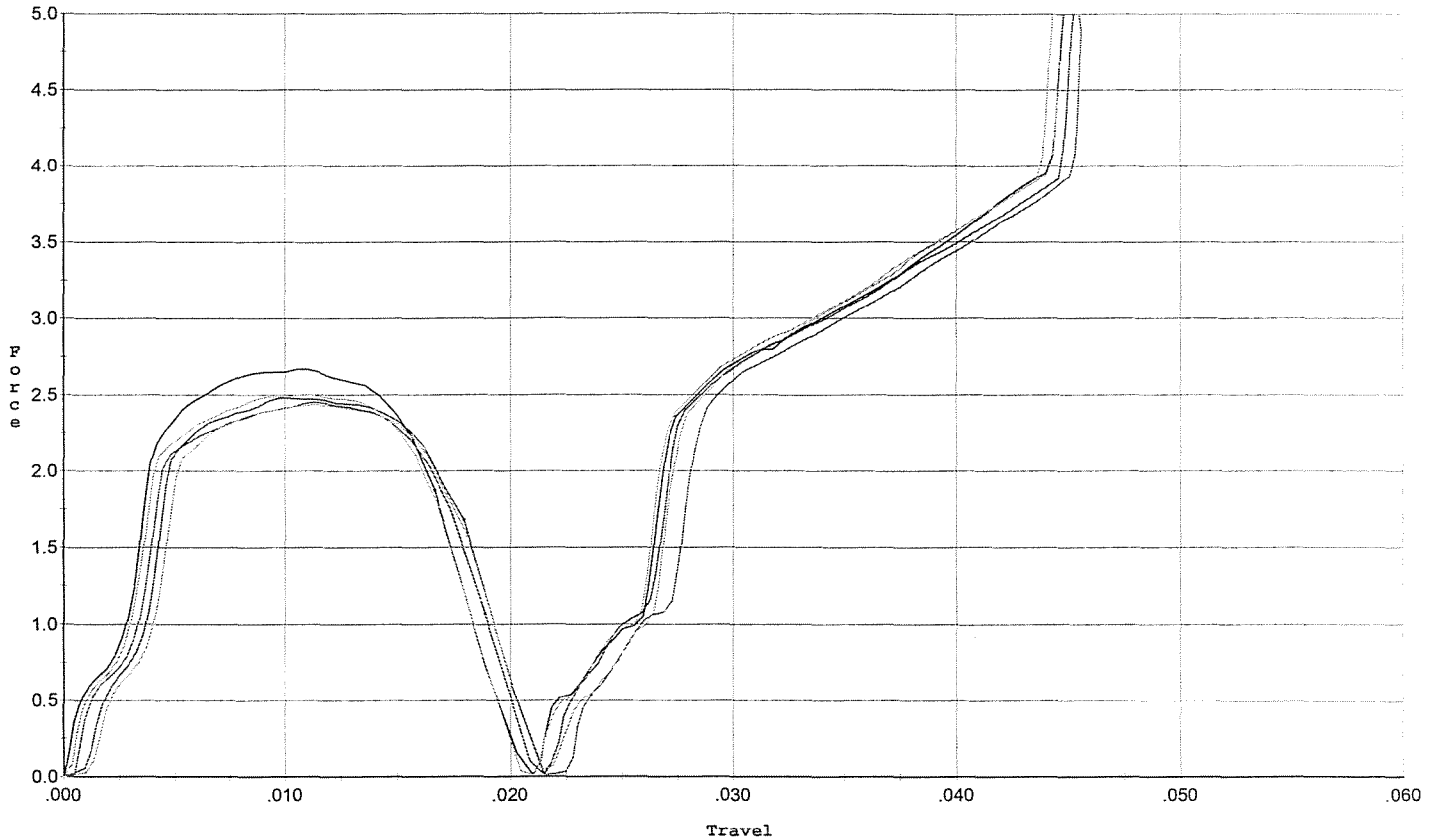
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.018	0.00	0.031	0.032		Set Trigger
2	2.468	0.017	0.00	0.033	0.031		Set Trigger
3	2.425	0.018	0.00	0.031	0.031		Set Trigger
4	2.580	0.017	0.00	0.032	0.033		Set Trigger
5	2.480	0.017	0.00	0.031	0.031		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb after 50 cycles+/- .50 lb



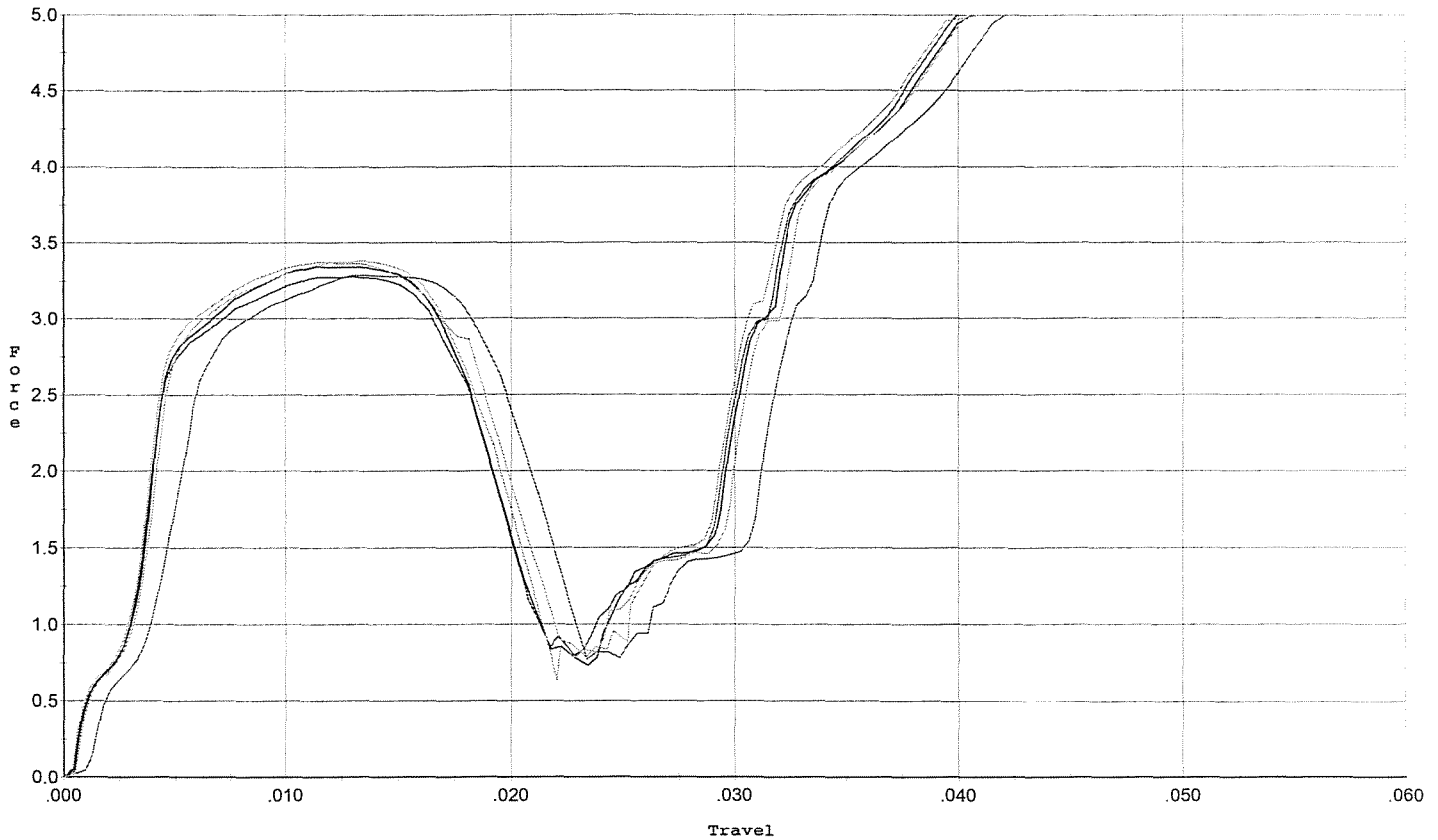
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.018	0.00	0.030	0.032		Set Trigger
2	2.672	0.017	0.00	0.031	0.033		Set Trigger
3	2.453	0.019	0.00	0.030	0.033		Set Trigger
4	2.500	0.017	0.00	0.030	0.031		Set Trigger
5	2.437	0.018	0.00	0.030	0.031		Set Trigger

A.250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



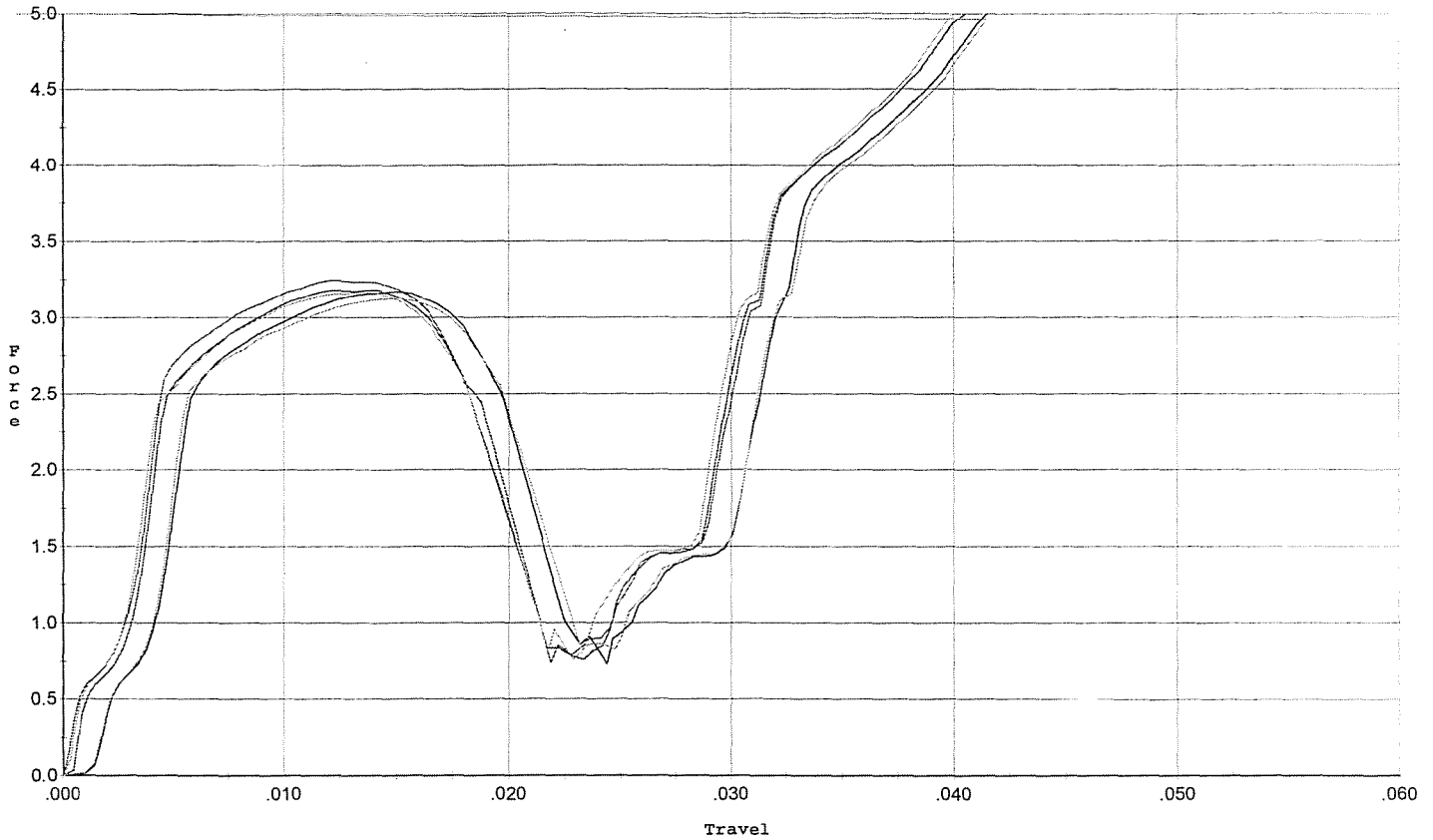
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.278	0.018	0.00	0.029	0.043		Set Trigger
2	3.344	0.018	0.00	0.030	0.043		Set Trigger
3	3.290	0.021	0.00	0.030	0.048		Set Trigger
4	3.380	0.019	0.00	0.030	0.046		Set Trigger
5	3.374	0.018	0.00	0.029	0.044		Set Trigger

A.3-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



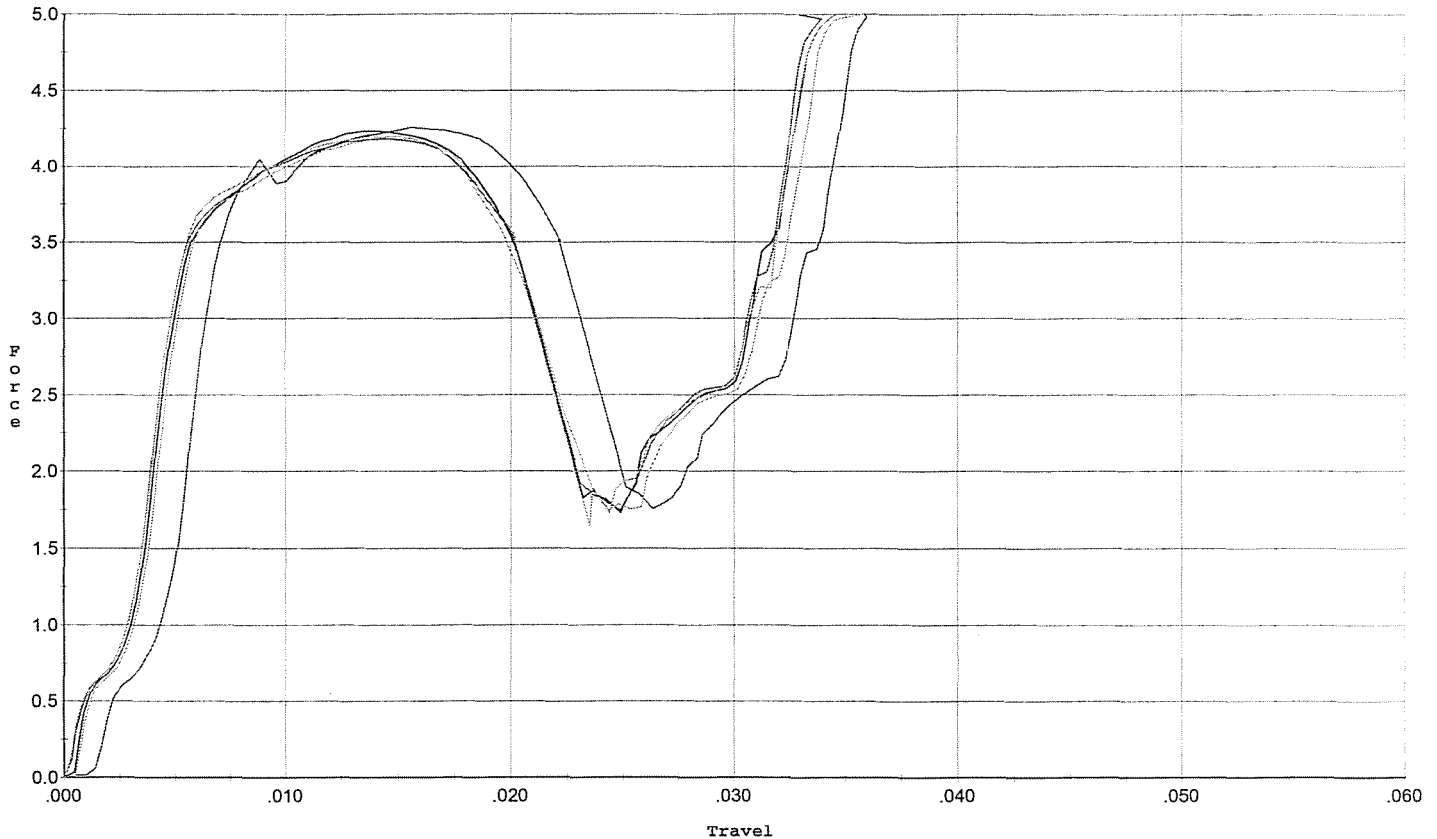
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.018	0.00	0.030	0.041		Set Trigger
2	3.169	0.020	0.00	0.030	0.043		Set Trigger
3	3.244	0.019	0.00	0.029	0.044		Set Trigger
4	3.166	0.020	0.00	0.029	0.045		Set Trigger
5	3.123	0.020	0.00	0.030	0.042		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



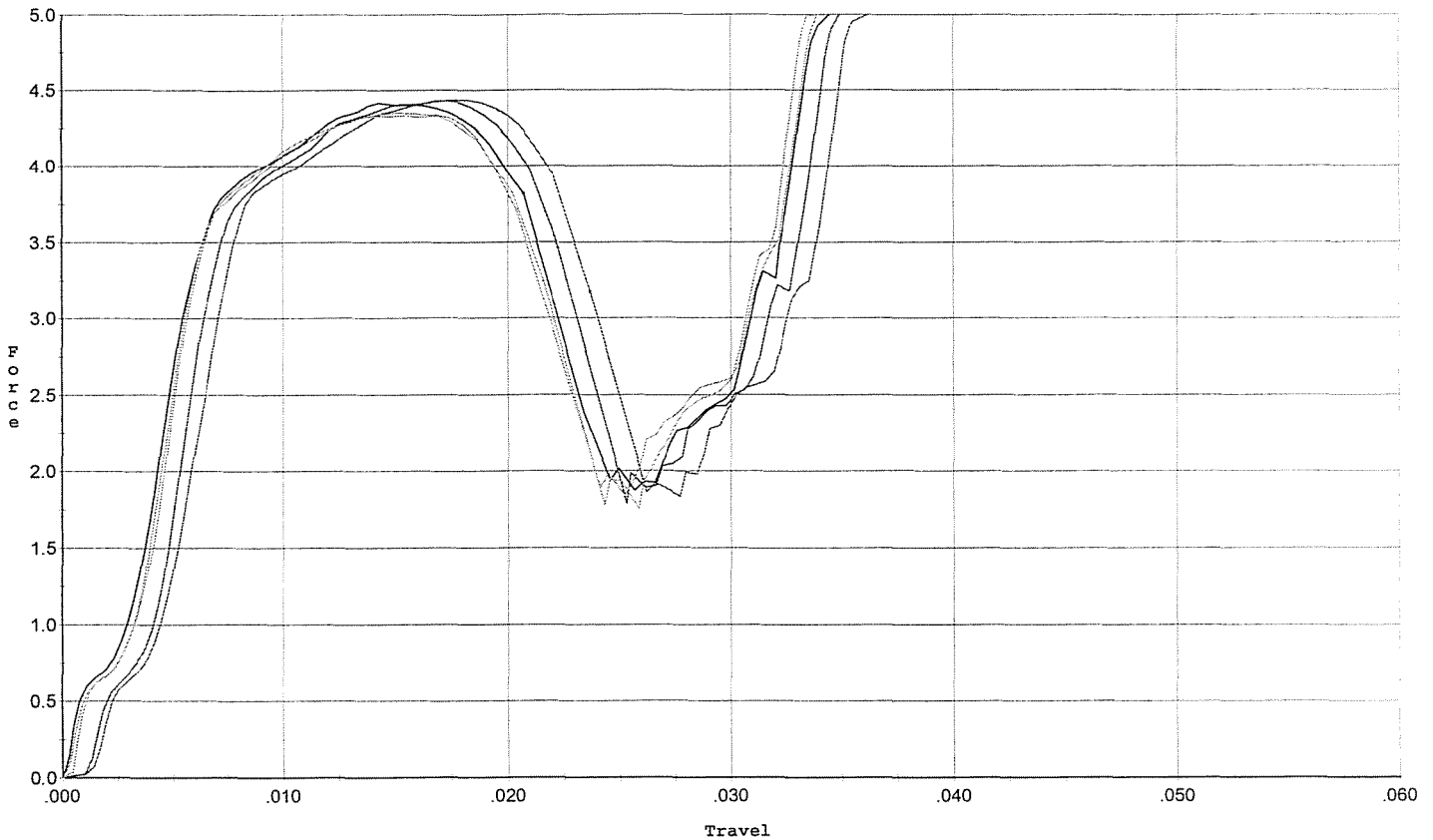
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.022	0.00	0.020	0.064		Set Trigger
2	4.234	0.020	0.00	0.023	0.060		Set Trigger
3	4.180	0.020	0.00	0.020	0.060		Set Trigger
4	4.199	0.020	0.00	0.022	0.059		Set Trigger
5	4.196	0.021	0.00	0.021	0.062		Set Trigger

A-4-21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



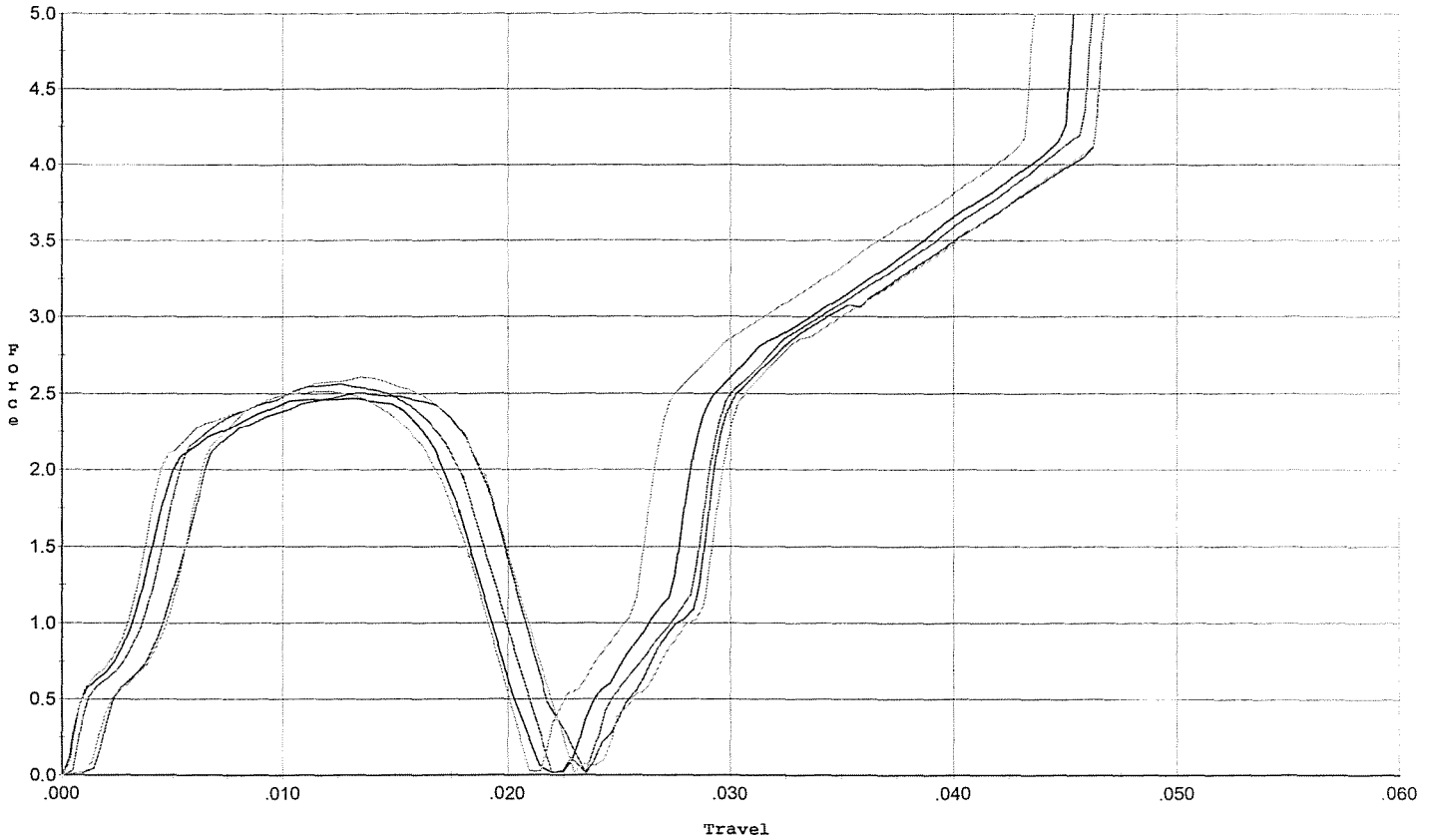
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.431	0.022	0.00	0.017	0.066		Set Trigger
2	4.417	0.021	0.00	0.017	0.064		Set Trigger
3	4.436	0.024	0.00	0.017	0.069		Set Trigger
4	4.335	0.022	0.00	0.017	0.065		Set Trigger
5	4.350	0.020	0.00	0.017	0.061		Set Trigger

A - 4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



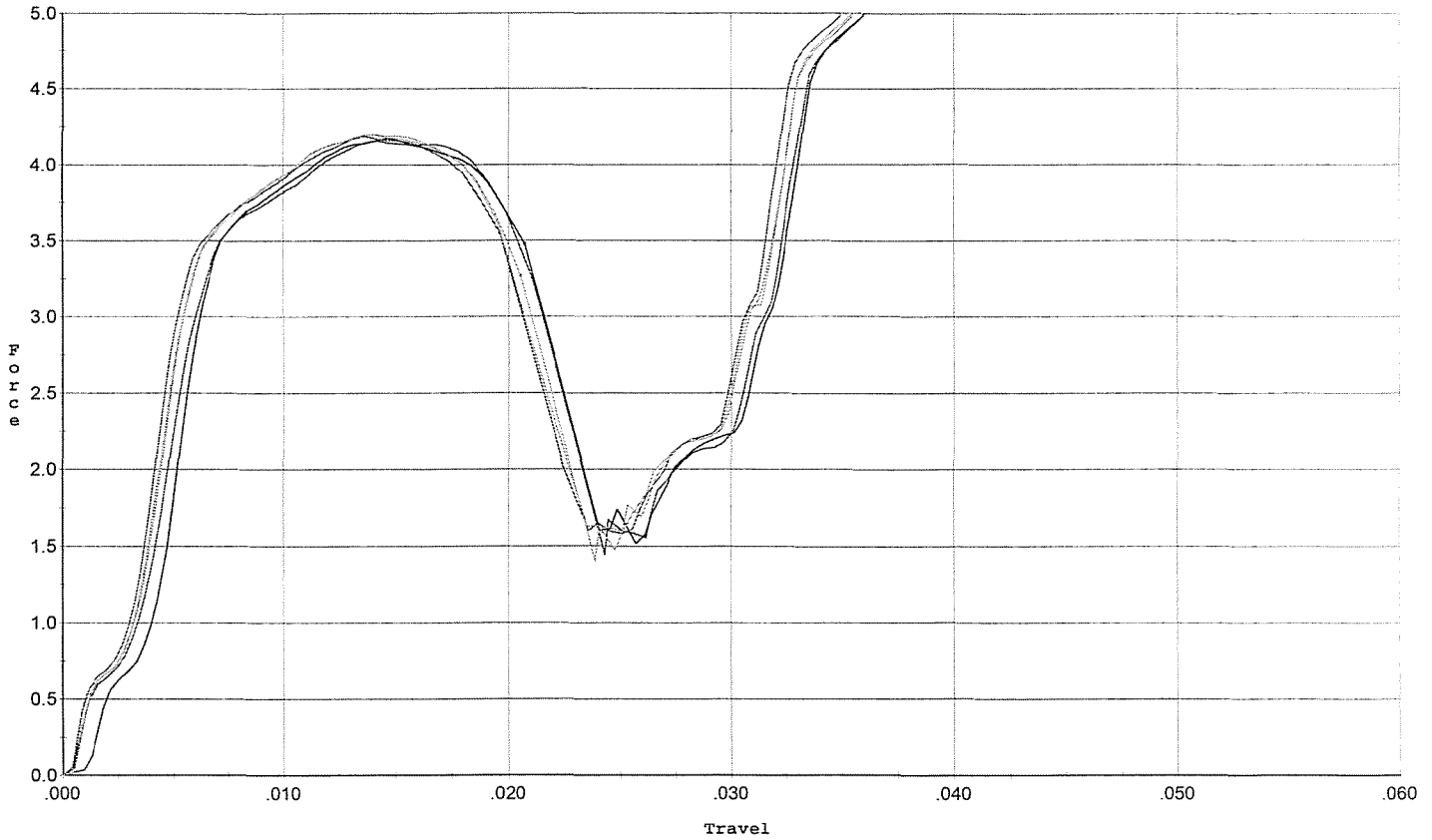
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.019	0.00	0.031	0.033		Set Trigger
2	2.466	0.018	0.00	0.031	0.032		Set Trigger
3	2.564	0.018	0.00	0.031	0.033		Set Trigger
4	2.607	0.019	0.00	0.031	0.033		Set Trigger
5	2.517	0.018	0.00	0.029	0.034		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.021	0.00	0.024	0.060		Set Trigger
2	4.173	0.021	0.00	0.025	0.058		Set Trigger
3	4.187	0.020	0.00	0.025	0.057		Set Trigger
4	4.199	0.021	0.00	0.025	0.059		Set Trigger
5	4.199	0.019	0.00	0.025	0.056		Set Trigger

A-4.18