

56801448

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



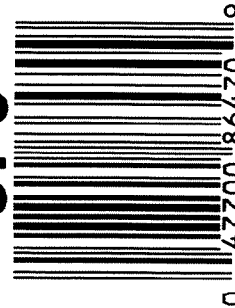
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801448

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G680 1448

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-15-09	RT
430	ASSEMBLE TO STOCK		5-19-09	WZ
440	PROOF		5-19-09	WZ
460	CHECK HEADSPACE	MAGNA - FLUX	5-19-09	WZ
470	DIS-ASSEMBLE ACTION	MAY 29 2009	5-19-09	RT
472	SERIALIZE BOLT HANDLE		5-19-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/29/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-19-09	SP
520	GOFF BLAST BBL / REC		5/29/09	WZ
540	APPLY COATINGS (BARREL ACTION)		6/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-9-09	LJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

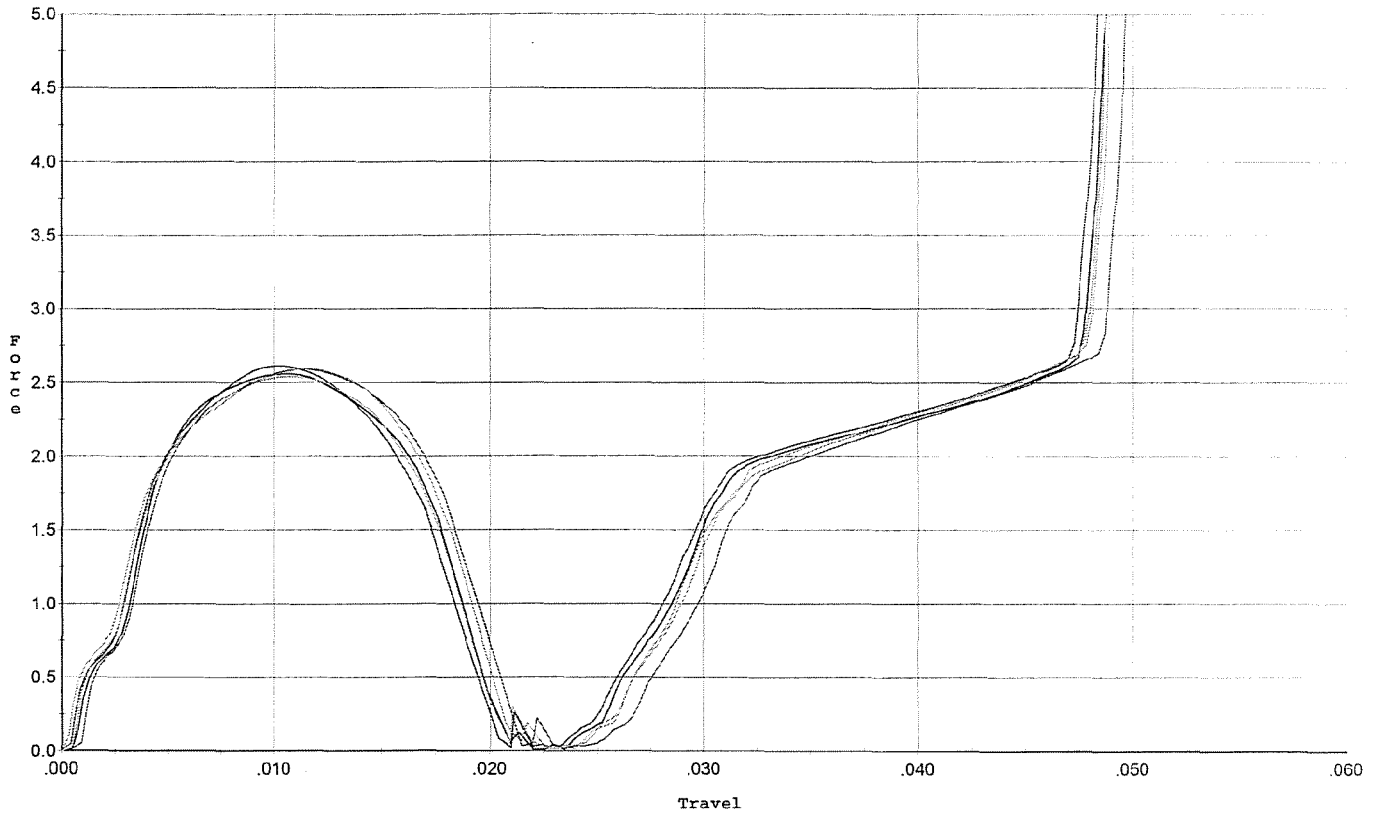
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-26-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	6-26-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	6-26-09	L.N.
	J) ASSEMBLE STOCK		6-9-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		6-26-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	RP
	MALFUNCTION	CORRECTION	/	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	L.N.
670	FINAL INSPECTION A) HEADSPACE		6-26-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.70</u> <u>2.52</u> <u>2.45</u> <u>2.52</u>	6-26-09	L.N.
	C) FUNCTION		6-26-09	L.N.
690	PACK		7/21/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



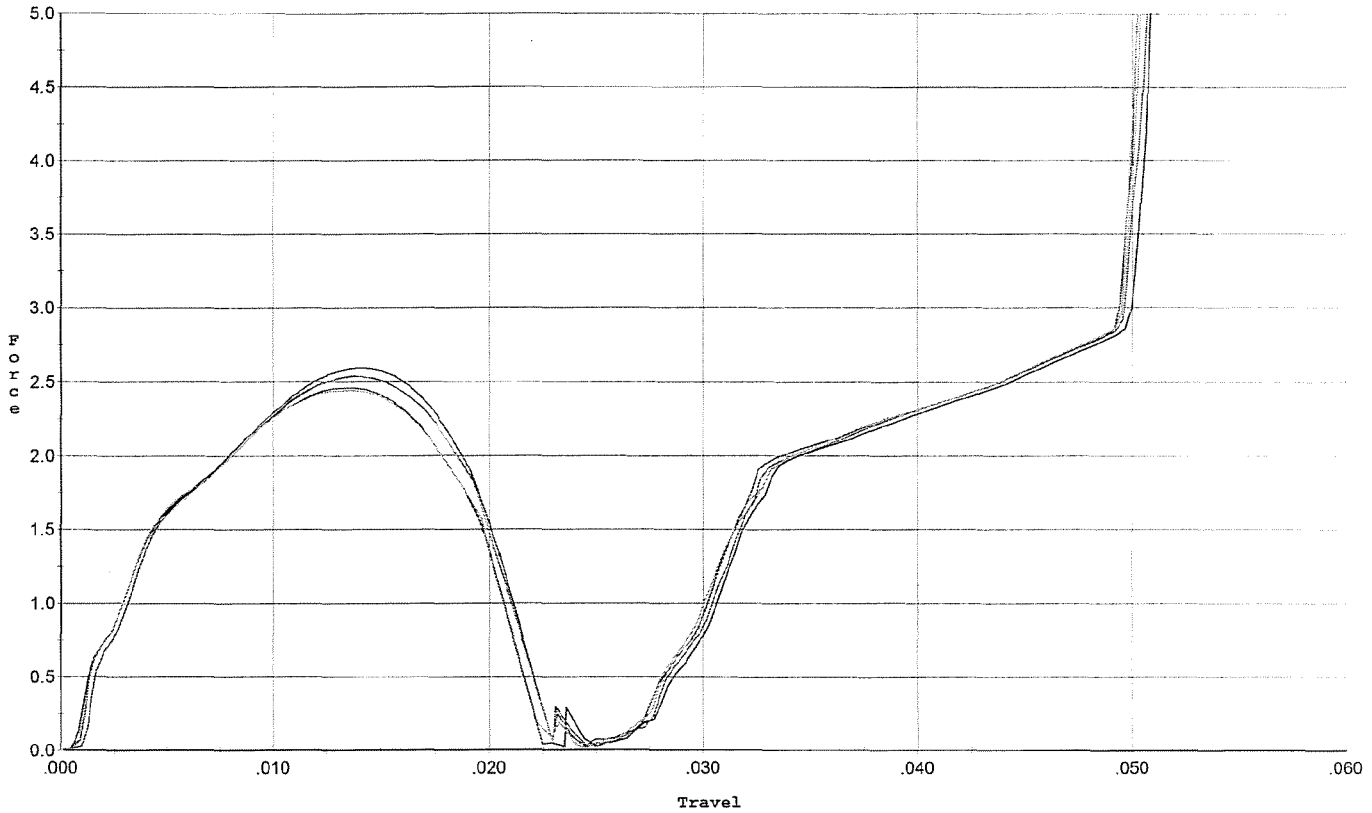
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.017	0.00	0.035	0.031		Set Trigger
2	2.560	0.018	0.00	0.035	0.032		Set Trigger
3	2.591	0.020	0.00	0.035	0.035		Set Trigger
4	2.540	0.018	0.00	0.035	0.033		Set Trigger
5	2.594	0.018	0.00	0.035	0.034		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



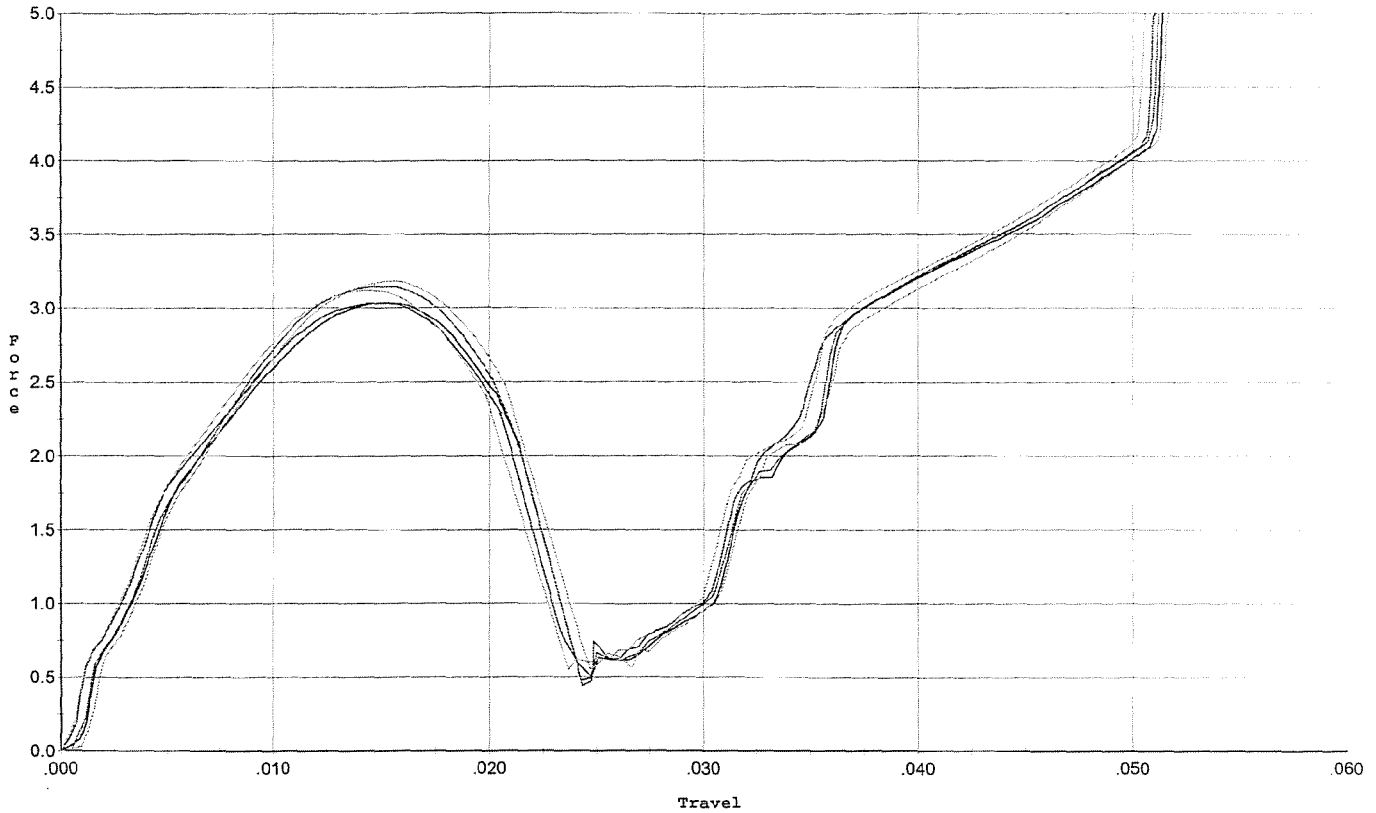
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.020	0.00	0.034	0.036		Set Trigger
2	2.539	0.021	0.00	0.035	0.036		Set Trigger
3	2.458	0.020	0.00	0.035	0.034		Set Trigger
4	2.537	0.021	0.00	0.034	0.036		Set Trigger
5	2.442	0.020	0.00	0.035	0.034		Set Trigger

Aug 251

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



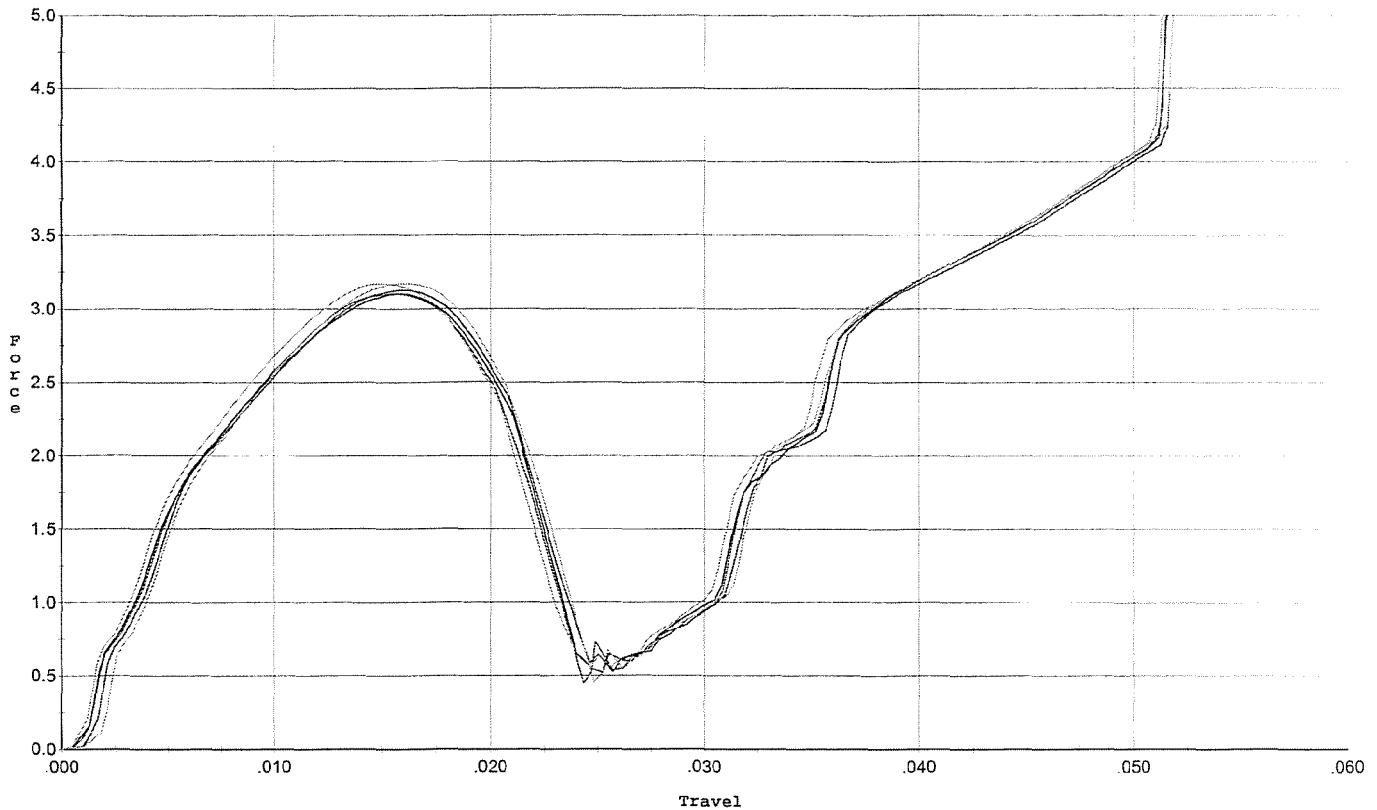
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.021	0.00	0.033	0.043		Set Trigger
2	3.034	0.021	0.00	0.034	0.044		Set Trigger
3	3.147	0.021	0.00	0.034	0.045		Set Trigger
4	3.118	0.020	0.00	0.034	0.042		Set Trigger
5	3.183	0.021	0.00	0.034	0.044		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



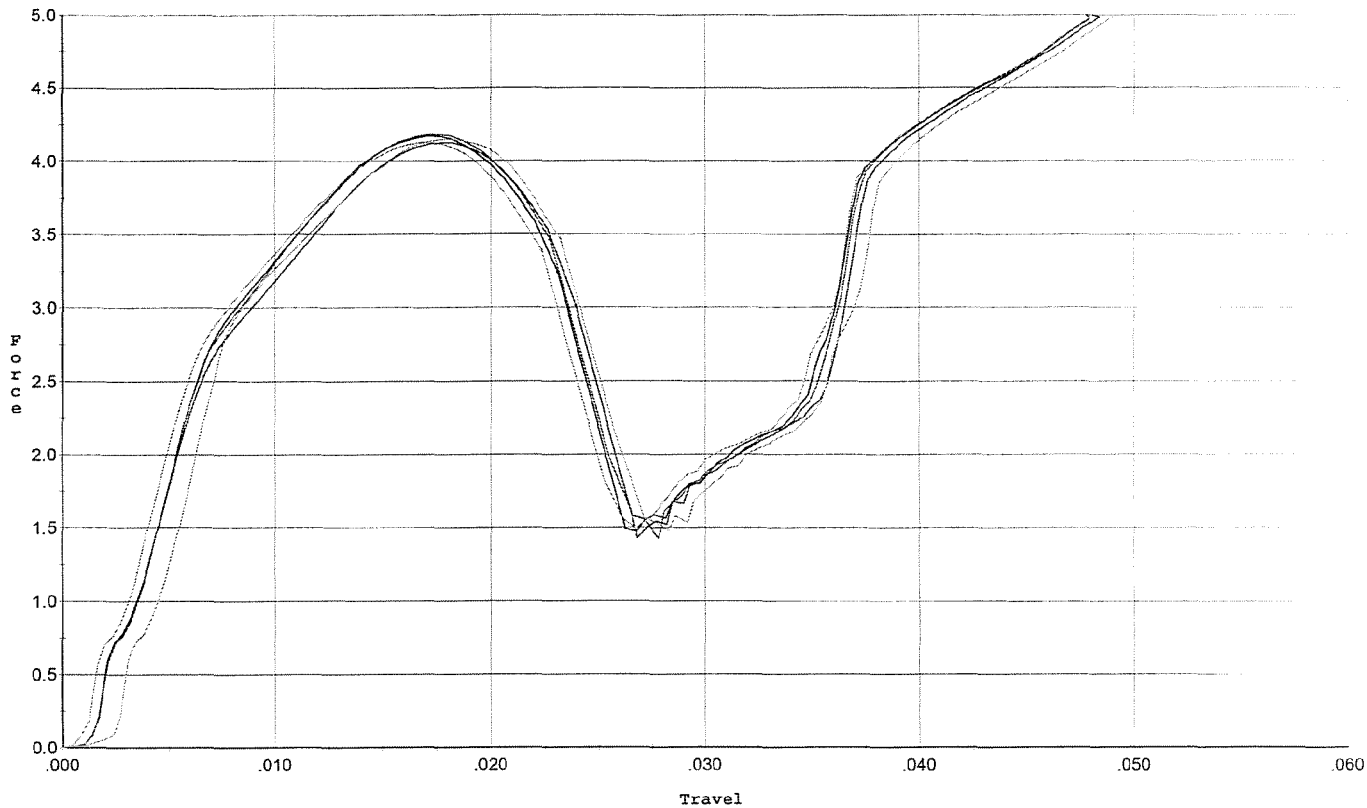
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.021	0.00	0.034	0.043		Set Trigger
2	3.104	0.021	0.00	0.033	0.043		Set Trigger
3	3.104	0.022	0.00	0.034	0.044		Set Trigger
4	3.173	0.022	0.00	0.033	0.045		Set Trigger
5	3.171	0.020	0.00	0.034	0.043		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



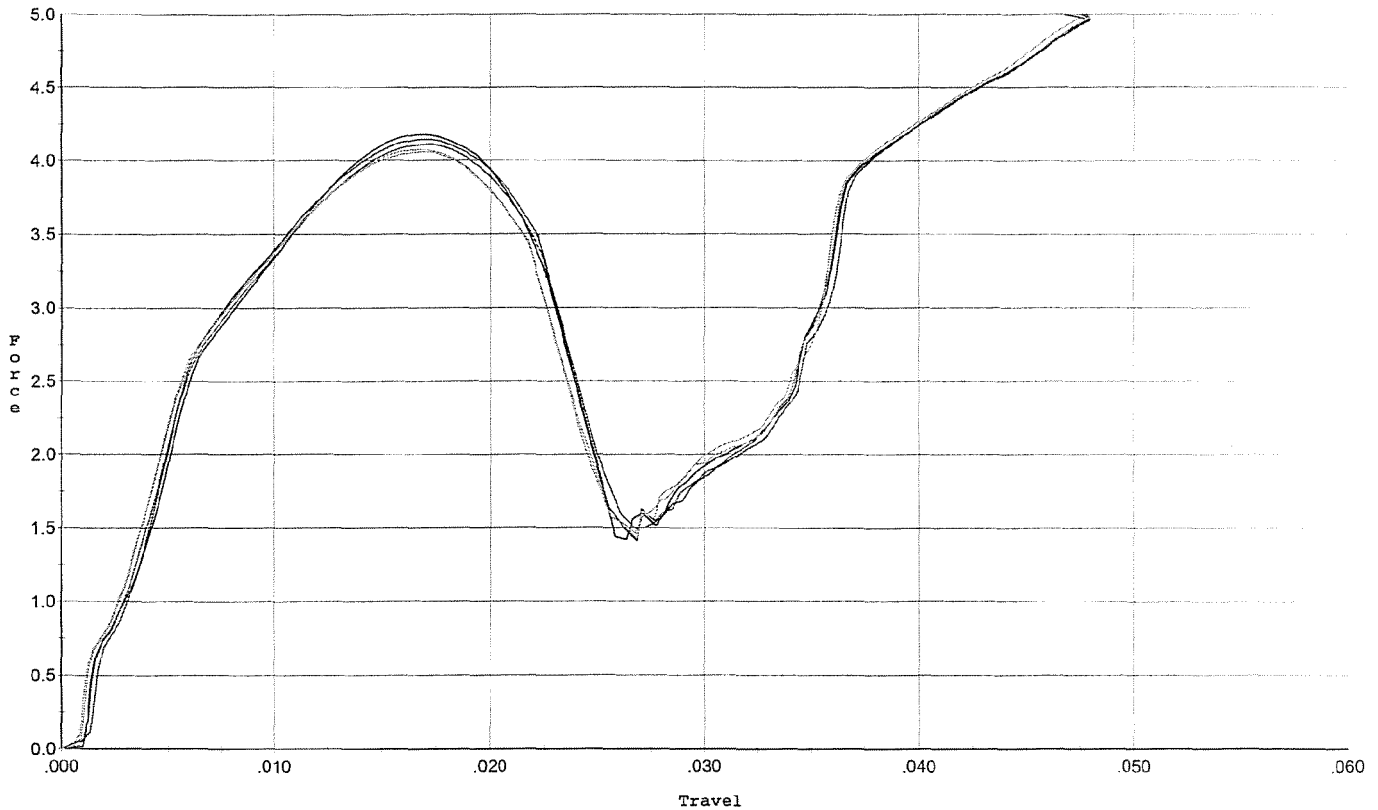
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.024	0.00	0.031	0.065		Set Trigger
2	4.170	0.023	0.00	0.031	0.063		Set Trigger
3	4.182	0.023	0.00	0.031	0.062		Set Trigger
4	4.148	0.023	0.00	0.031	0.062		Set Trigger
5	4.127	0.022	0.00	0.031	0.062		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



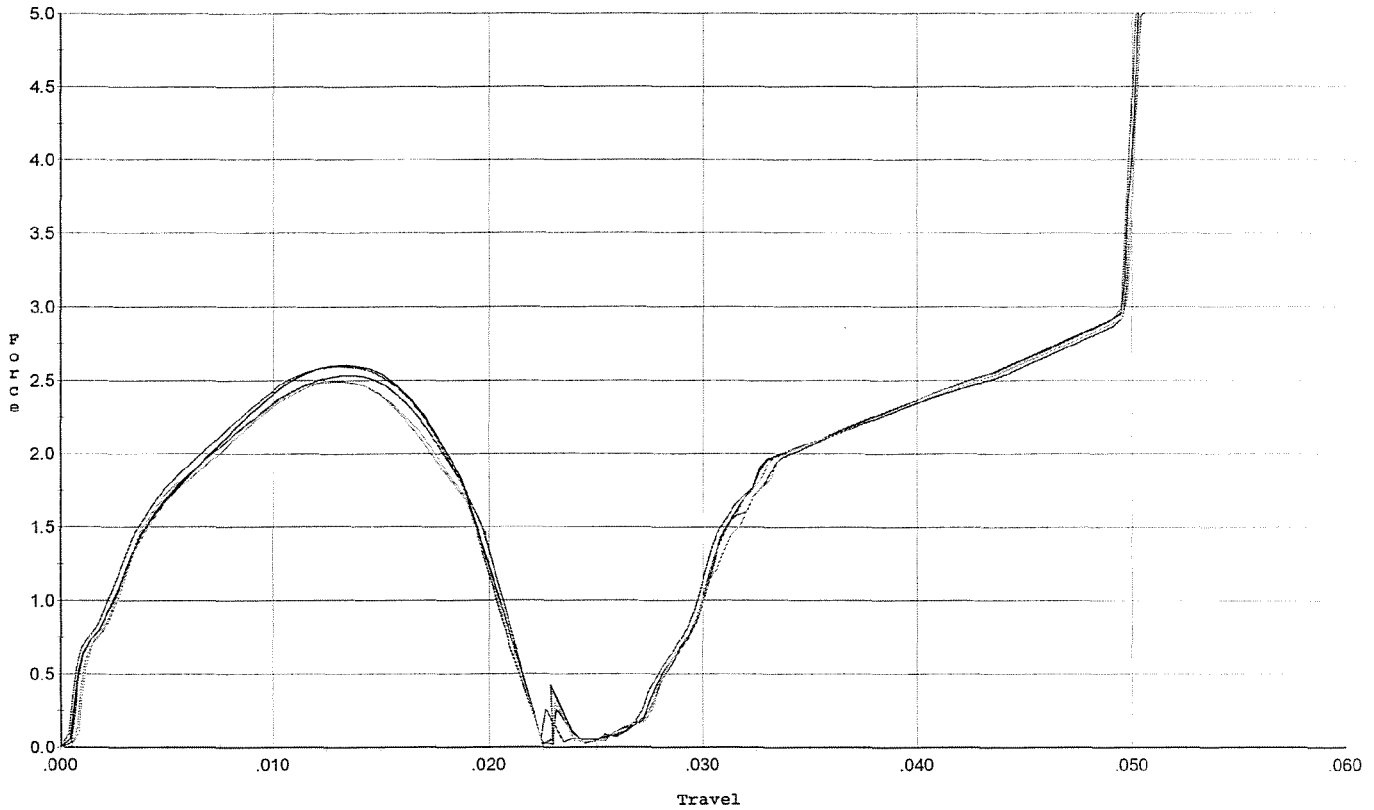
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.022	0.00	0.031	0.062		Set Trigger
2	4.177	0.023	0.00	0.031	0.062		Set Trigger
3	4.112	0.022	0.00	0.031	0.062		Set Trigger
4	4.075	0.022	0.00	0.031	0.060		Set Trigger
5	4.061	0.022	0.00	0.031	0.060		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



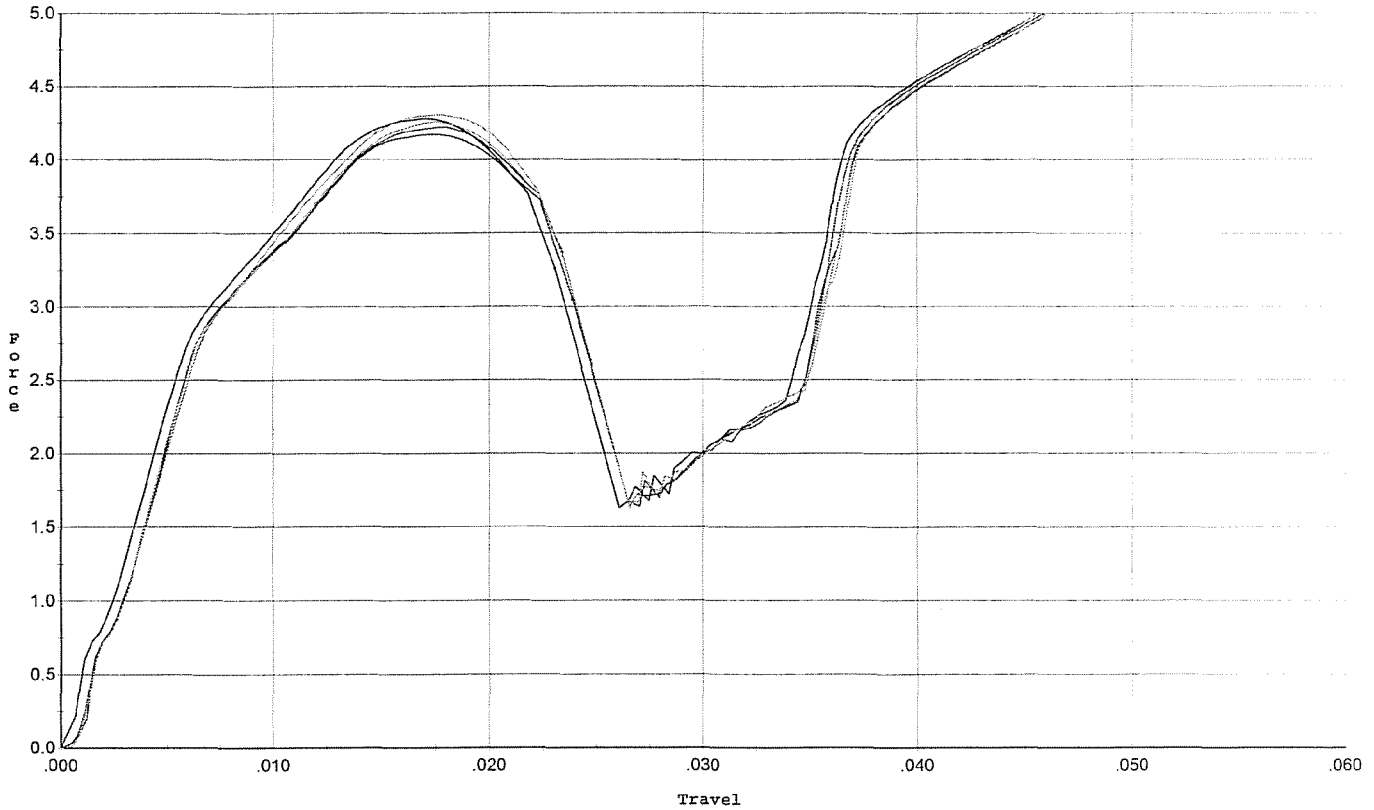
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.020	0.00	0.035	0.035		Set Trigger
2	2.605	0.020	0.00	0.035	0.037		Set Trigger
3	2.599	0.019	0.00	0.035	0.035		Set Trigger
4	2.492	0.021	0.00	0.035	0.036		Set Trigger
5	2.495	0.021	0.00	0.035	0.036		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.024	0.00	0.030	0.067		Set Trigger
2	4.278	0.023	0.00	0.030	0.067		Set Trigger
3	4.217	0.023	0.00	0.030	0.066		Set Trigger
4	4.253	0.023	0.00	0.030	0.067		Set Trigger
5	4.305	0.023	0.00	0.030	0.067		Set Trigger

Avg 4.24