

G680 1452

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



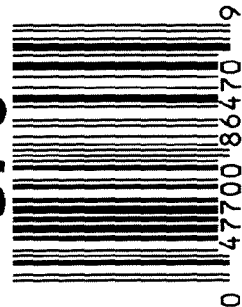
**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6801452**

**UPC**



**BM FORM**

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6801452

| OP # | OPERATION NAME                                                                                                                         | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                       | 5-20-09 | SP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                       | 5-21-09 | SP      |
| 440  | PROOF                                                                                                                                  |                       | 5-21-09 | SP      |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX          | 5-20-09 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                       | 5-21-09 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                       | 5-22-09 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>(D)</u>   | 5/24/09 | (D)     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                       |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                       | 5/29/09 | RT      |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                       | 5-22-09 | SP      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                       | 5/29/09 | WV      |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                       | 6/9     | —       |
| 545  | (BOLT)                                                                                                                                 |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                       | 6-9-09  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                       | 6-9-09  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO | 6-9-09  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                       | 6-15-09 | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                       |         |         |

F004 REV 5/2006

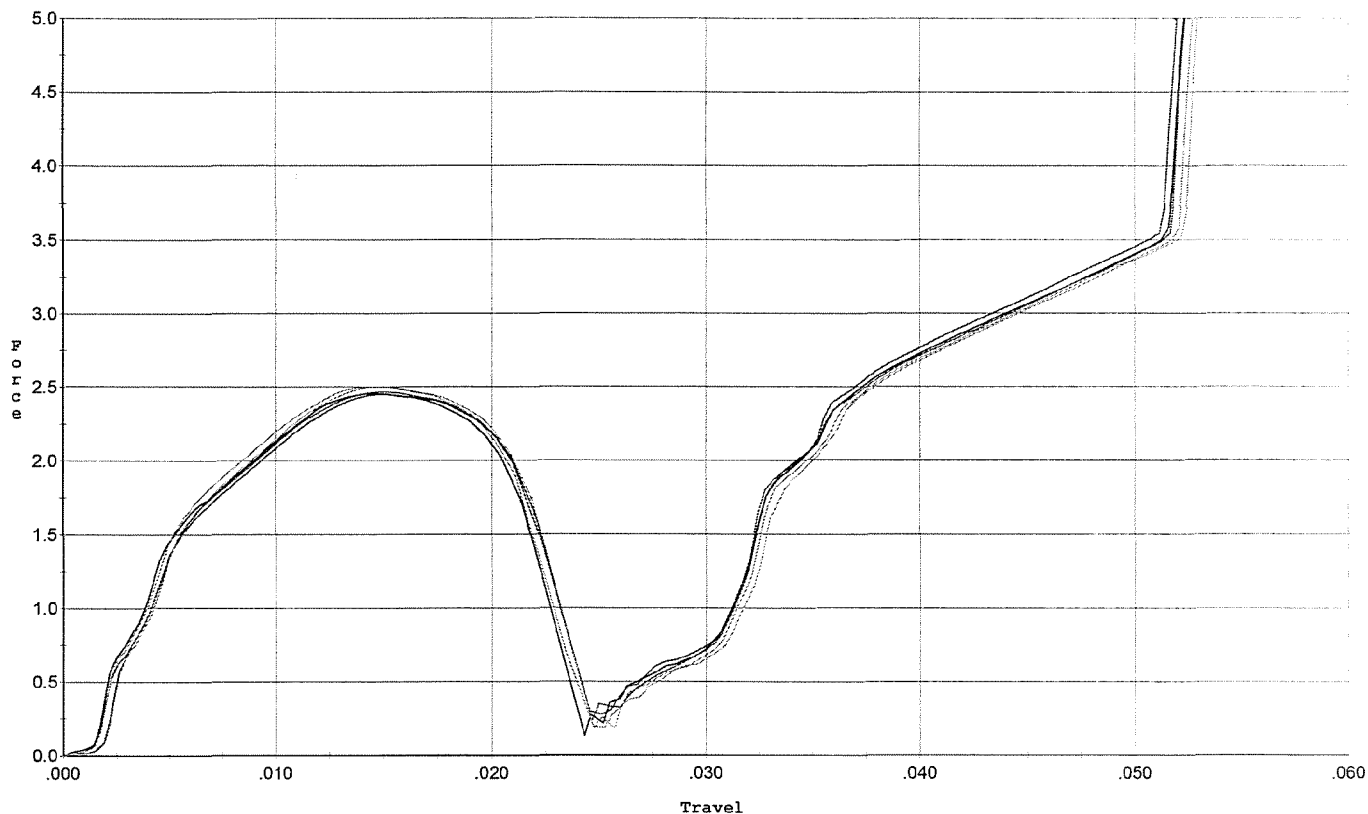
| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>4.0</u>                       | 6-26-09 | L N     |
| CONT.        |                                                                          |                                                        |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.0</u> <u>6.0</u> <u>6.0</u>                       | 6-26-09 | L N     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                    | 6-26-09 | L N     |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 6-15-09 | L N     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 6-26-09 | L N     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                   | 6-25-09 | L N     |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 6-25-09 | R P     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 6-26-09 | L N     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>258</u> <u>262</u> <u>268</u> <u>260</u> <u>262</u> | 6-25-09 | L N     |
|              | C) FUNCTION                                                              |                                                        | 6-26-09 | L N     |
| 690          | PACK                                                                     |                                                        | 7/2/09  | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 5/20/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. ini. +/- .50 lbs.



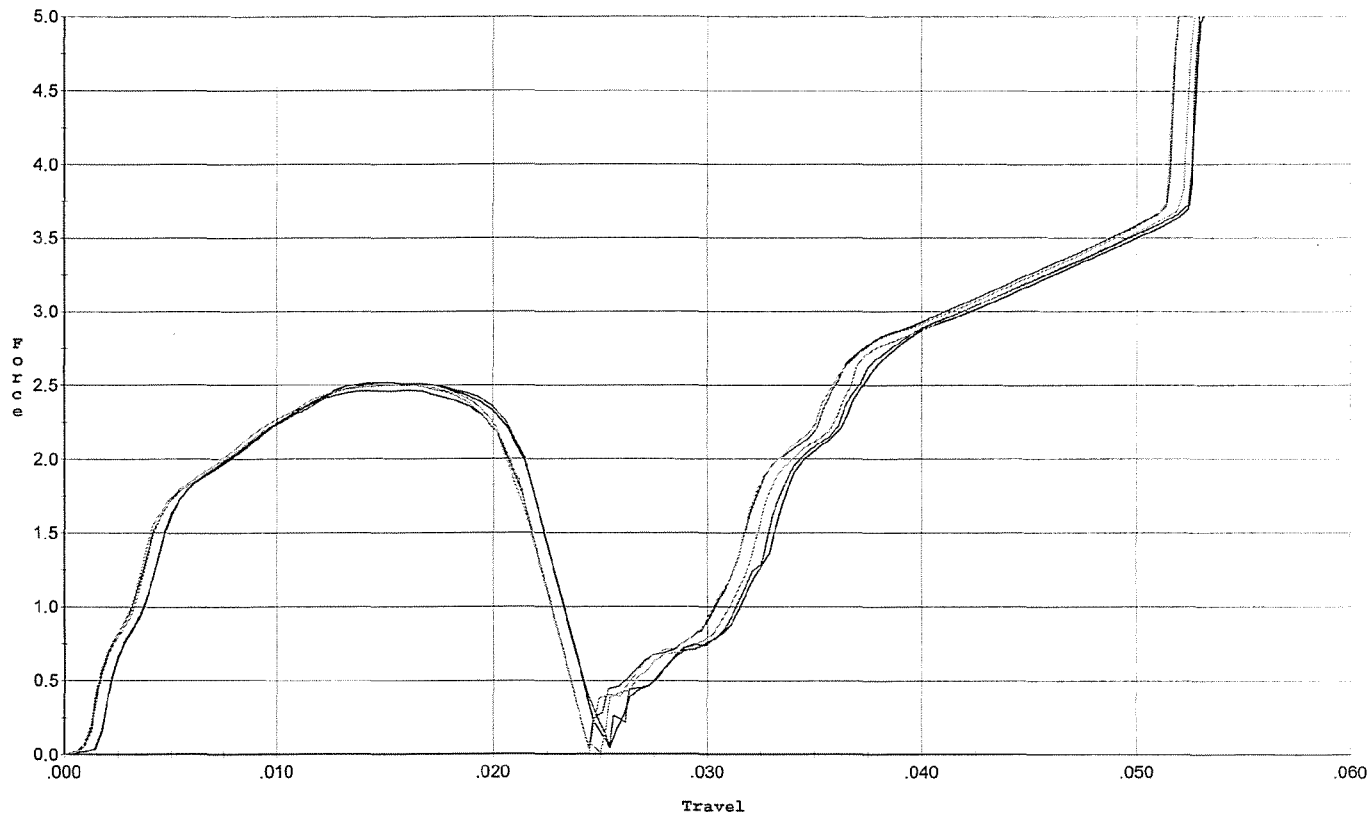
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.447      | 0.022             | 0.00            | 0.034      | 0.037             |           | Set Trigger |
| 2 | 2.452      | 0.021             | 0.00            | 0.035      | 0.036             |           | Set Trigger |
| 3 | 2.466      | 0.022             | 0.00            | 0.034      | 0.038             |           | Set Trigger |
| 4 | 2.500      | 0.022             | 0.00            | 0.035      | 0.037             |           | Set Trigger |
| 5 | 2.501      | 0.021             | 0.00            | 0.035      | 0.037             |           | Set Trigger |

Avg 2.47

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 5/20/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles +/- .50 lbs.



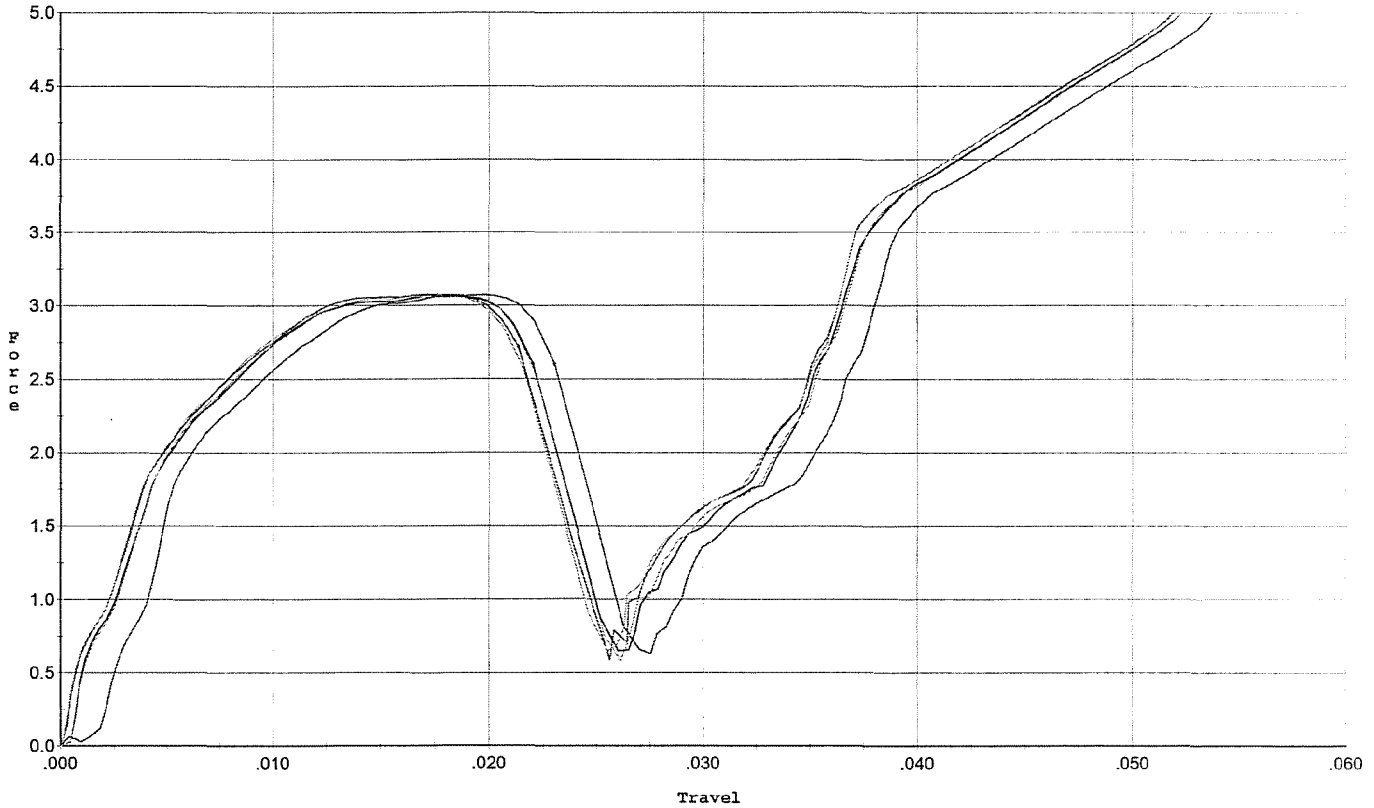
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.505      | 0.021             | 0.00            | 0.035      | 0.039             |           | Set Trigger |
| 2 | 2.519      | 0.022             | 0.00            | 0.035      | 0.039             |           | Set Trigger |
| 3 | 2.464      | 0.021             | 0.00            | 0.035      | 0.038             |           | Set Trigger |
| 4 | 2.500      | 0.022             | 0.00            | 0.035      | 0.039             |           | Set Trigger |
| 5 | 2.504      | 0.021             | 0.00            | 0.035      | 0.039             |           | Set Trigger |

AVG 2.49

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 5/20/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



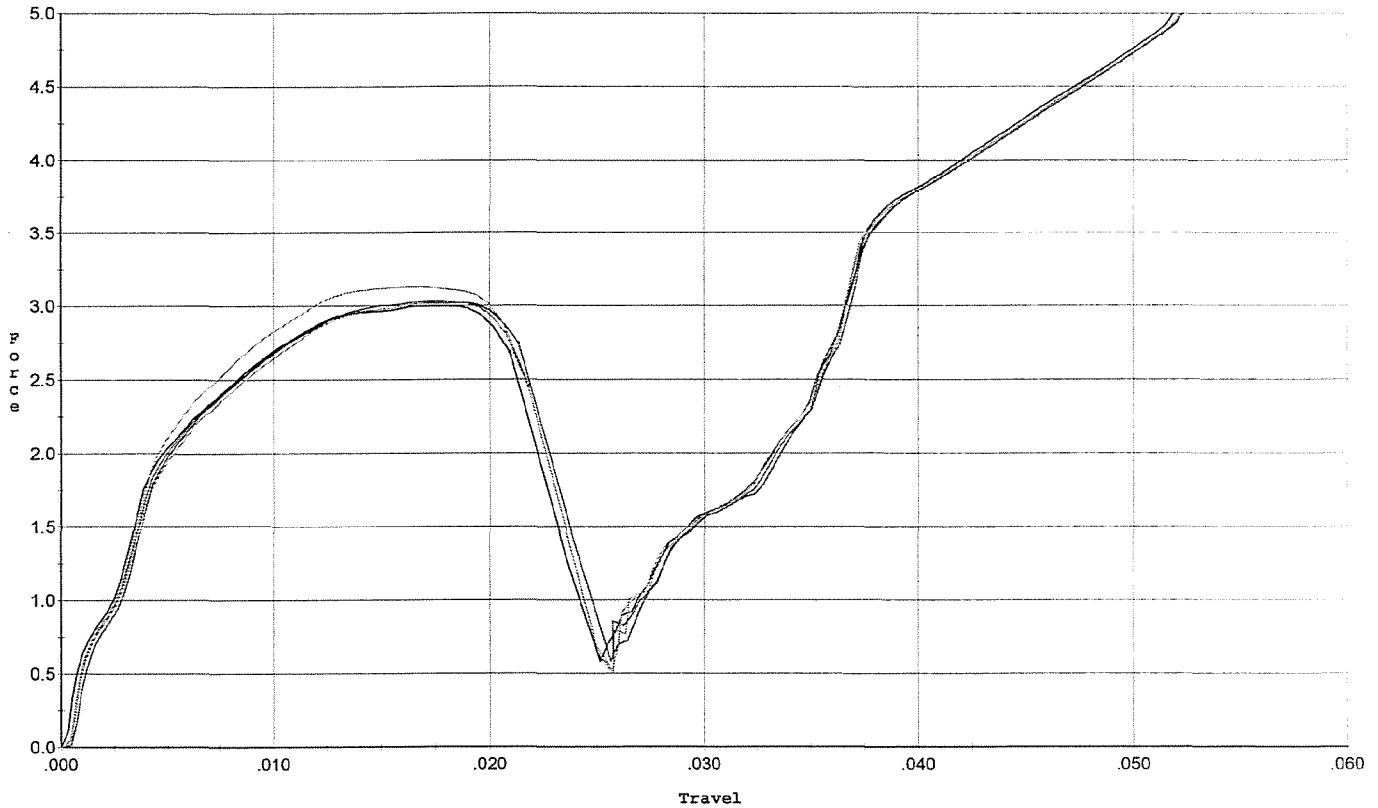
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.071      | 0.023             | 0.00            | 0.034      | 0.049             |           | Set Trigger |
| 2 | 3.059      | 0.022             | 0.00            | 0.033      | 0.050             |           | Set Trigger |
| 3 | 3.068      | 0.021             | 0.00            | 0.033      | 0.049             |           | Set Trigger |
| 4 | 3.078      | 0.022             | 0.00            | 0.033      | 0.050             |           | Set Trigger |
| 5 | 3.061      | 0.022             | 0.00            | 0.033      | 0.049             |           | Set Trigger |

Avg 3.06

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 5/20/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.031      | 0.021             | 0.00            | 0.033      | 0.047             |           | Set Trigger |
| 2 | 2.998      | 0.021             | 0.00            | 0.033      | 0.046             |           | Set Trigger |
| 3 | 3.018      | 0.022             | 0.00            | 0.033      | 0.048             |           | Set Trigger |
| 4 | 3.131      | 0.022             | 0.00            | 0.033      | 0.050             |           | Set Trigger |
| 5 | 3.028      | 0.022             | 0.00            | 0.033      | 0.048             |           | Set Trigger |

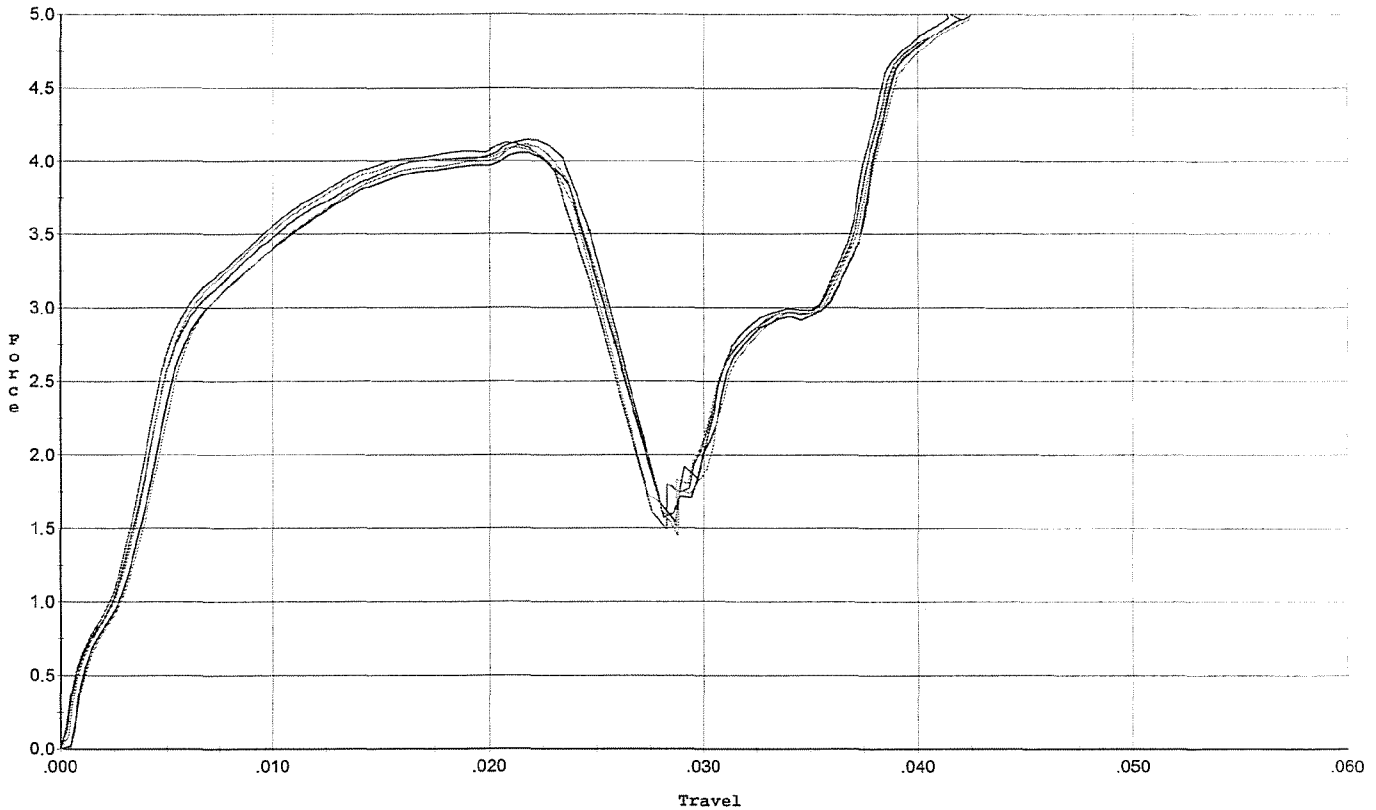
Avg 3.04



## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



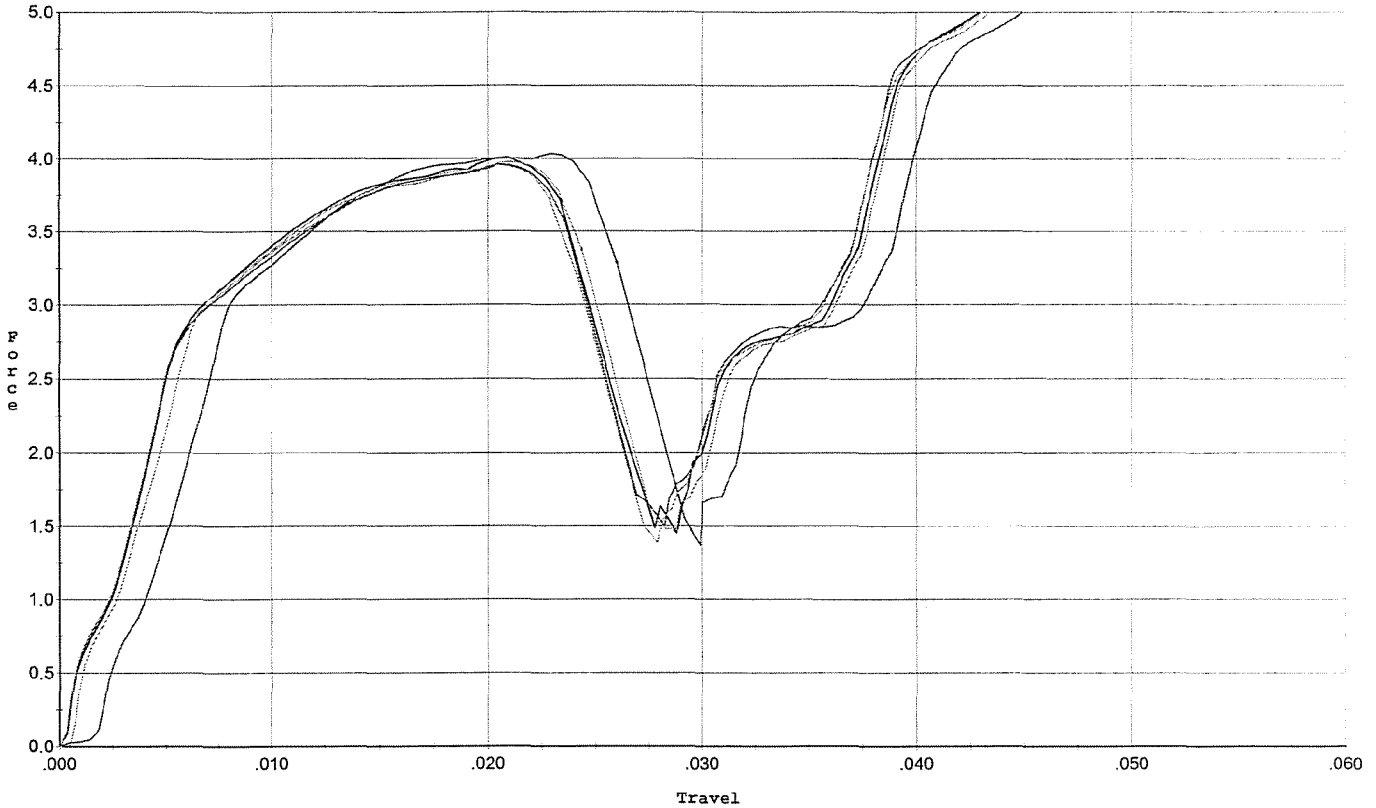
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.145      | 0.025             | 0.00            | 0.029      | 0.073             |           | Set Trigger |
| 2 | 4.055      | 0.026             | 0.00            | 0.030      | 0.074             |           | Set Trigger |
| 3 | 4.127      | 0.025             | 0.00            | 0.030      | 0.074             |           | Set Trigger |
| 4 | 4.091      | 0.024             | 0.00            | 0.030      | 0.071             |           | Set Trigger |
| 5 | 4.115      | 0.025             | 0.00            | 0.030      | 0.073             |           | Set Trigger |

Aug 4.10

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 5/20/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. after 20 cycles +/- 1.0 lbs.



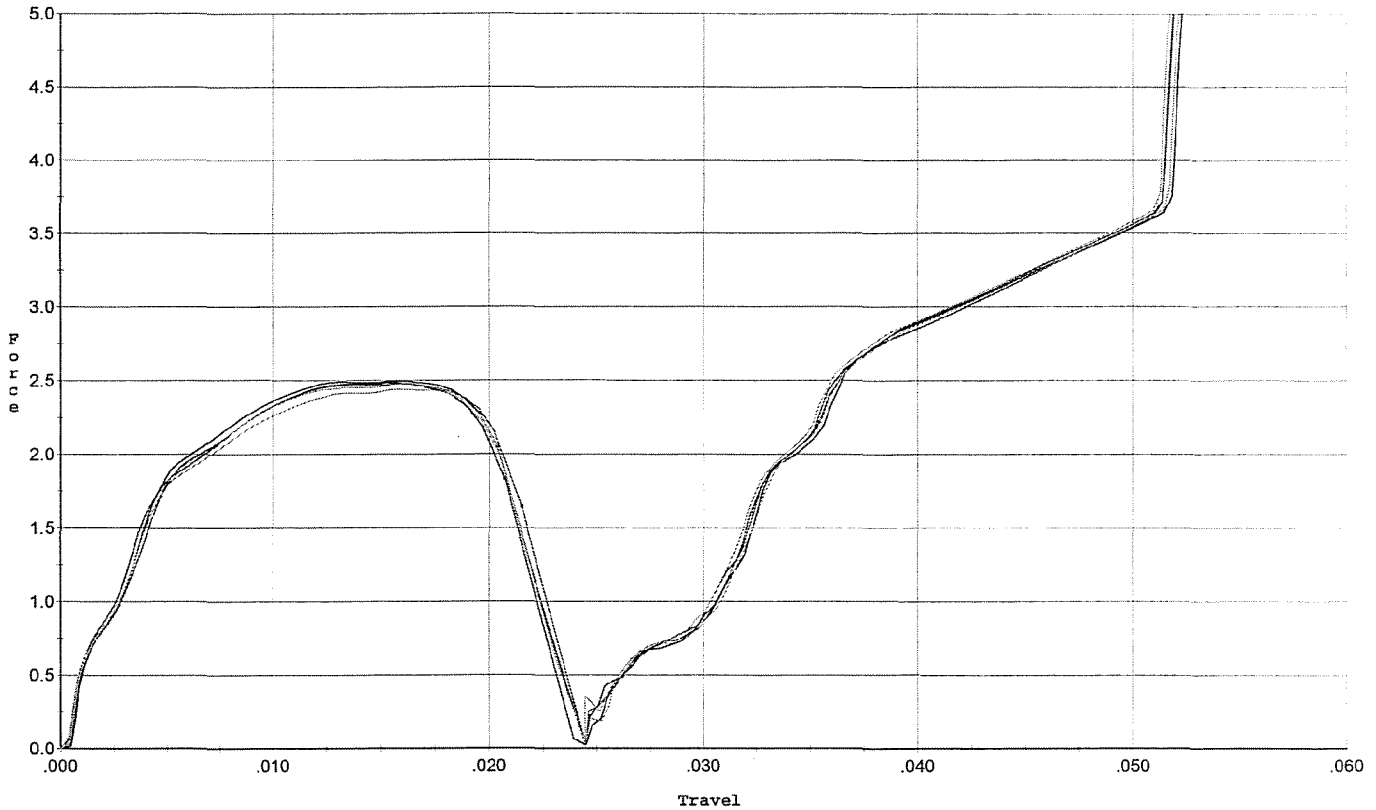
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.034      | 0.026             | 0.00            | 0.031      | 0.072             |           | Set Trigger |
| 2 | 4.009      | 0.023             | 0.00            | 0.030      | 0.067             |           | Set Trigger |
| 3 | 3.960      | 0.024             | 0.00            | 0.030      | 0.067             |           | Set Trigger |
| 4 | 3.977      | 0.024             | 0.00            | 0.030      | 0.069             |           | Set Trigger |
| 5 | 3.957      | 0.024             | 0.00            | 0.030      | 0.069             |           | Set Trigger |

Avg 3.98

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 5/20/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** reset to 2.5 lbs. +/- .50 lbs. for final test



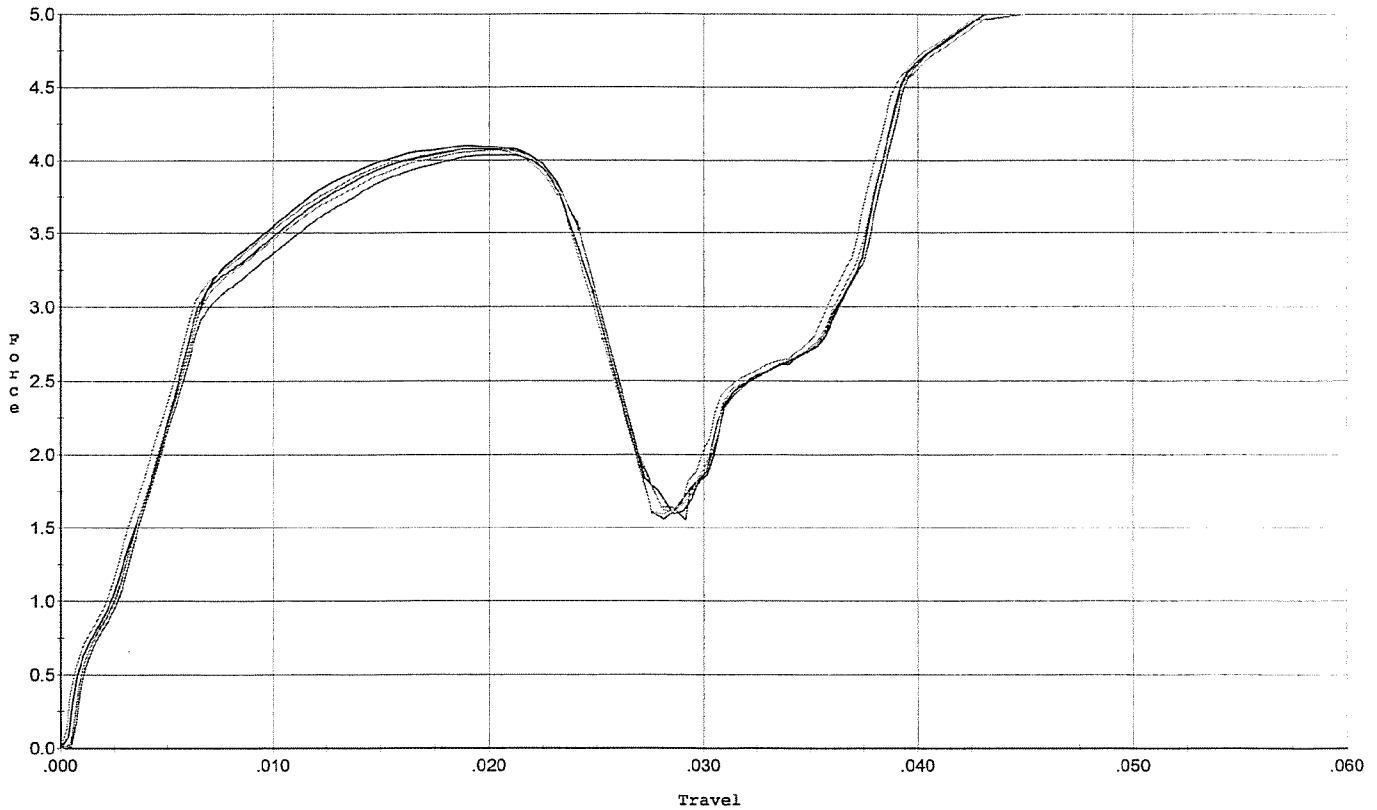
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.483      | 0.021             | 0.00            | 0.035      | 0.039             |           | Set Trigger |
| 2 | 2.495      | 0.020             | 0.00            | 0.035      | 0.038             |           | Set Trigger |
| 3 | 2.480      | 0.022             | 0.00            | 0.035      | 0.040             |           | Set Trigger |
| 4 | 2.441      | 0.020             | 0.00            | 0.035      | 0.038             |           | Set Trigger |
| 5 | 2.473      | 0.020             | 0.00            | 0.035      | 0.038             |           | Set Trigger |

Aug 2.47

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 5/20/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.080      | 0.025             | 0.00            | 0.030      | 0.072             |           | Set Trigger |
| 2 | 4.098      | 0.024             | 0.00            | 0.030      | 0.071             |           | Set Trigger |
| 3 | 4.036      | 0.024             | 0.00            | 0.030      | 0.069             |           | Set Trigger |
| 4 | 4.067      | 0.024             | 0.00            | 0.030      | 0.070             |           | Set Trigger |
| 5 | 4.075      | 0.025             | 0.00            | 0.030      | 0.075             |           | Set Trigger |

Avg 4.07