

66801453

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



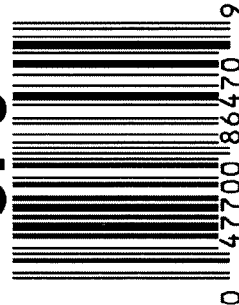
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801453

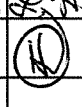
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801453

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SPD
470	DIS-ASSEMBLE ACTION		5-21-09	SPD
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

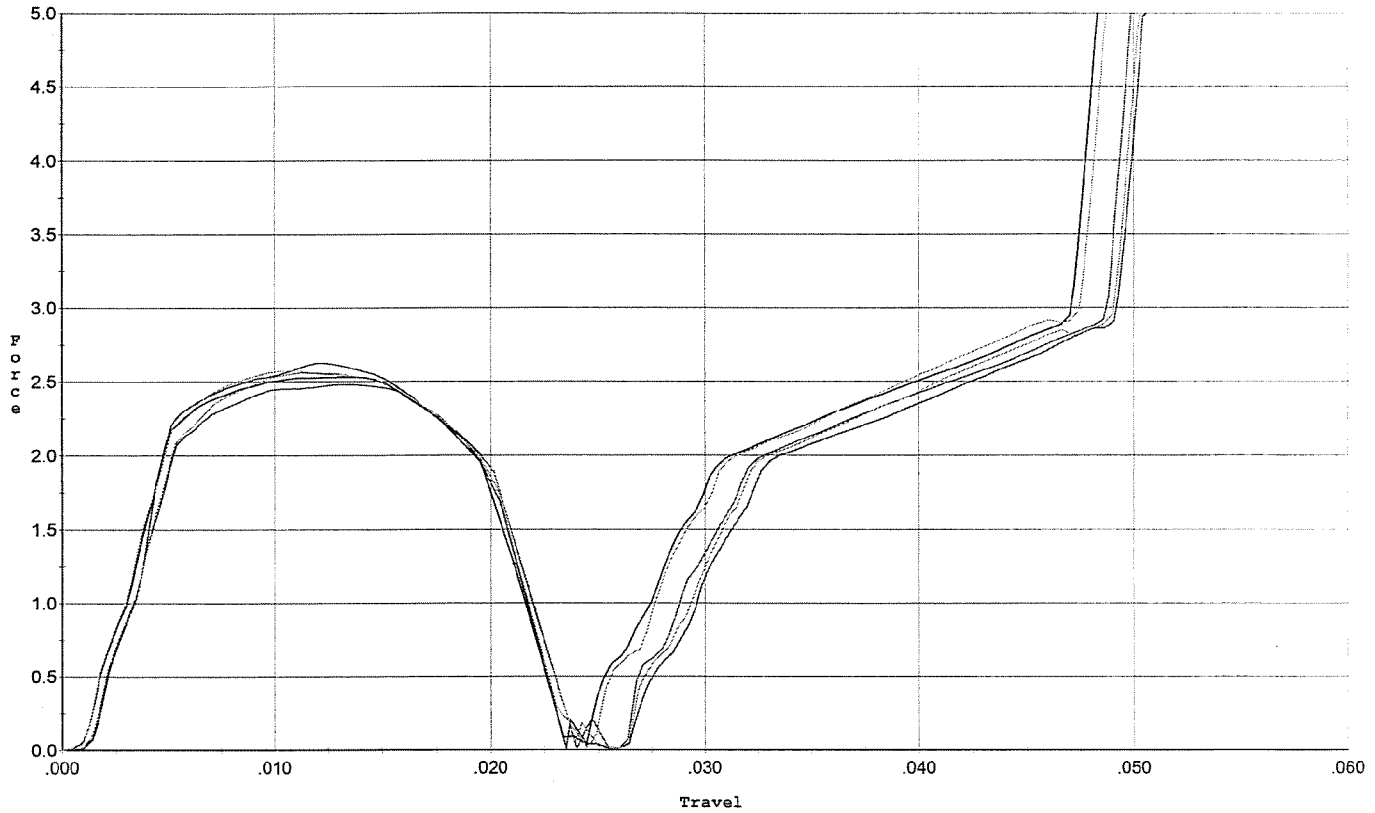
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	7-24-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>7.0°</u> <u>7.0°</u>	7-24-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7-24-09	RN
	J) ASSEMBLE STOCK		6-15-09	SPD
	K) ASSEMBLE SWIVEL STUDS		7-24-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/24	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-24-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>231</u> <u>234</u> <u>227</u> <u>225</u> <u>238</u>	7-24-09	RN
	C) FUNCTION		7-24-09	RN
690	PACK		7/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



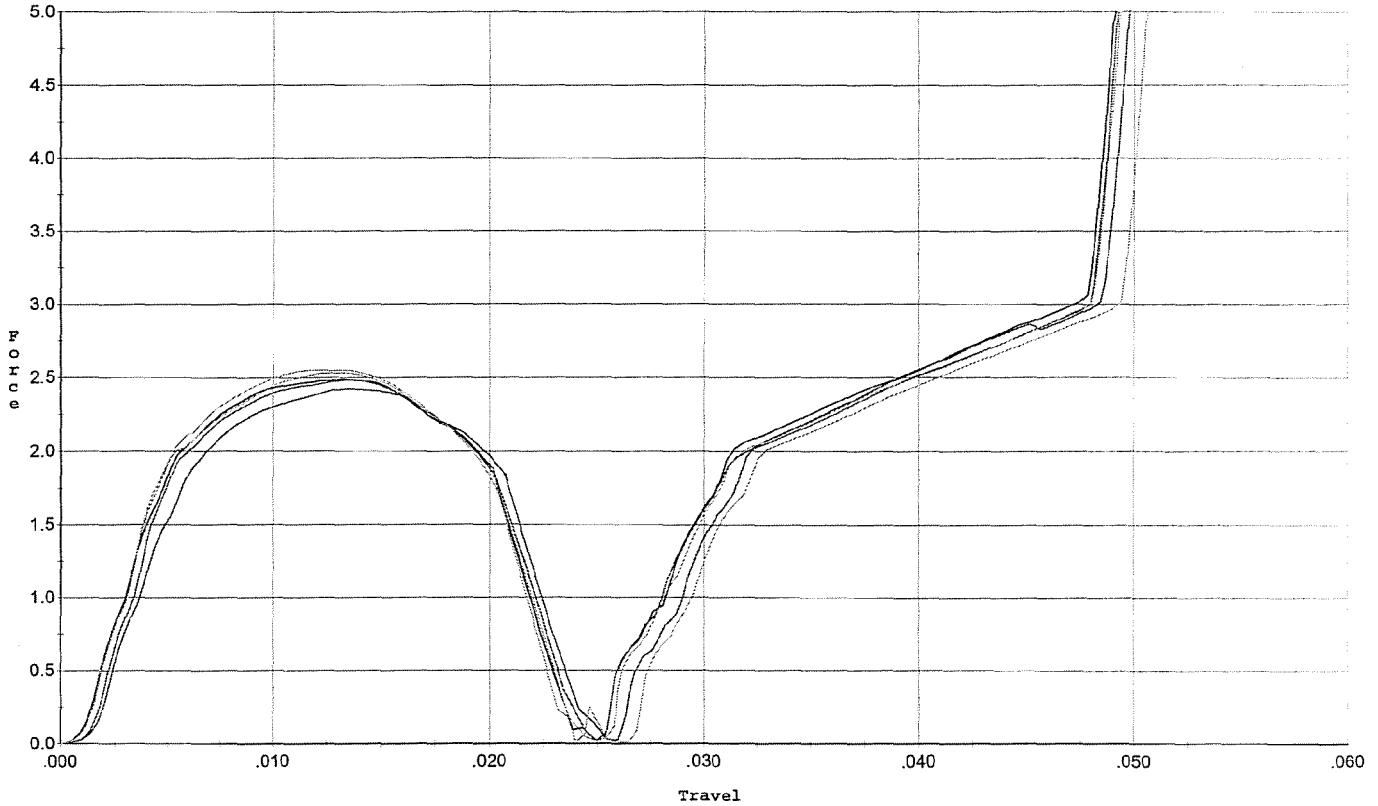
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.020	0.00	0.034	0.039		Set Trigger
2	2.531	0.021	0.00	0.032	0.040		Set Trigger
3	2.481	0.022	0.00	0.033	0.040		Set Trigger
4	2.575	0.020	0.00	0.032	0.039		Set Trigger
5	2.559	0.020	0.00	0.034	0.037		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



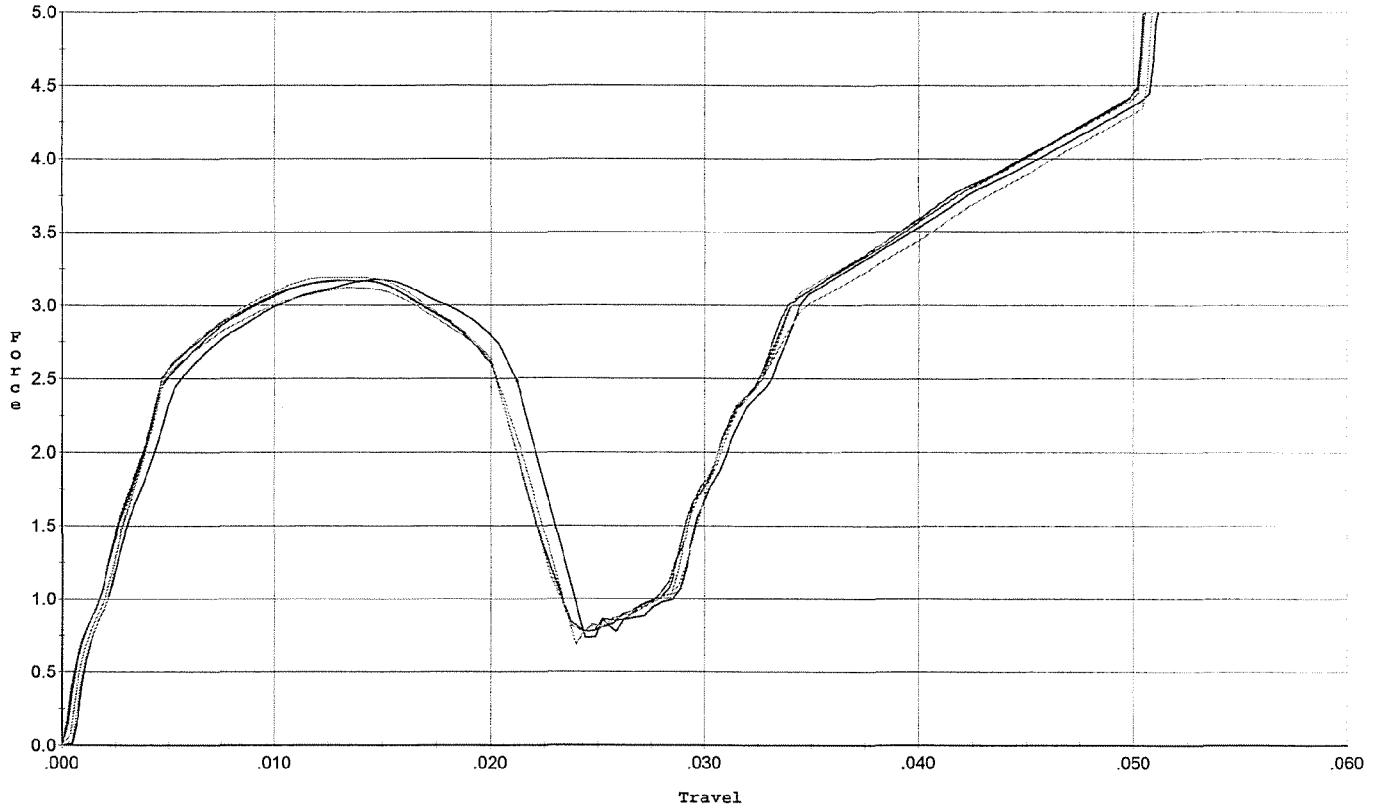
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.021	0.00	0.033	0.036		Set Trigger
2	2.489	0.020	0.00	0.033	0.037		Set Trigger
3	2.480	0.022	0.00	0.032	0.038		Set Trigger
4	2.530	0.020	0.00	0.033	0.037		Set Trigger
5	2.550	0.022	0.00	0.034	0.040		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



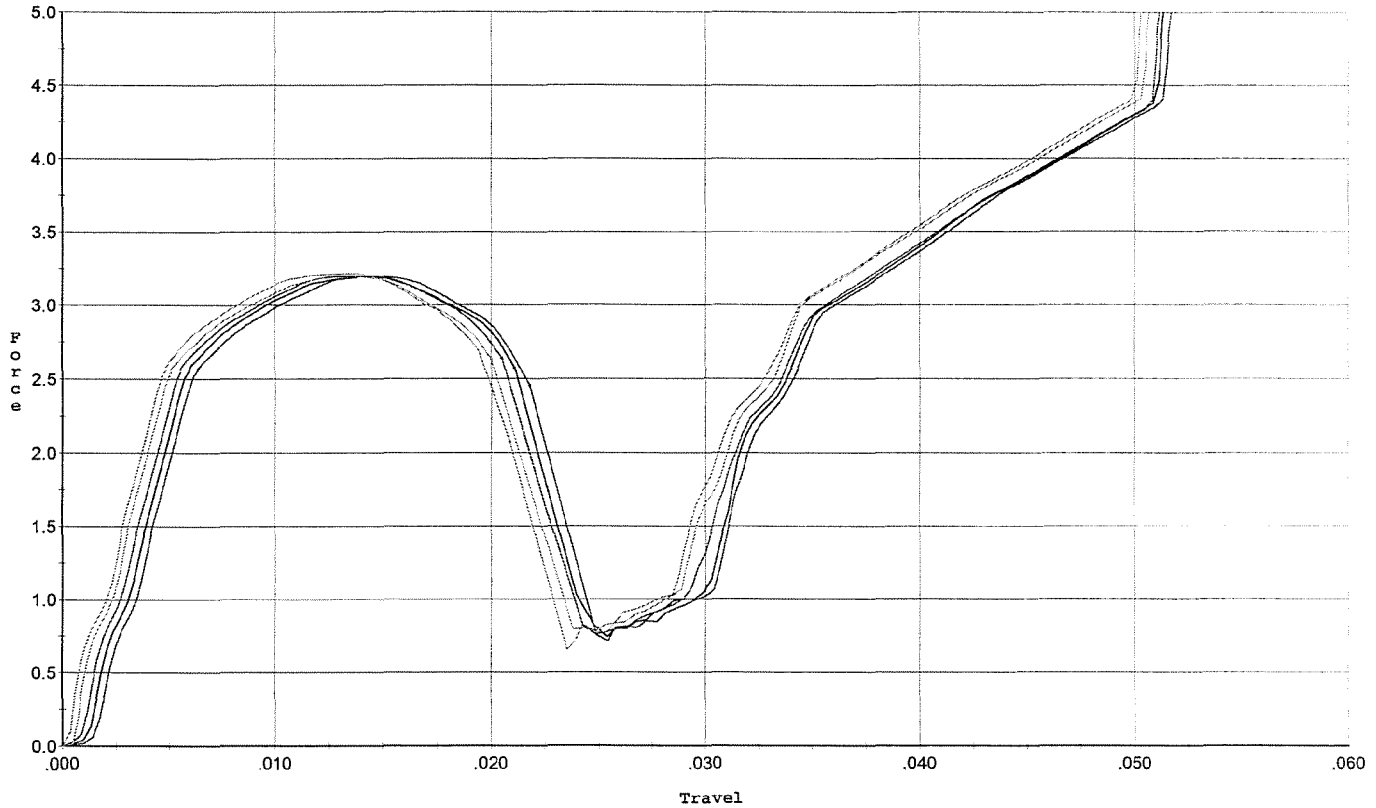
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.020	0.00	0.033	0.048		Set Trigger
2	3.176	0.021	0.00	0.032	0.050		Set Trigger
3	3.170	0.020	0.00	0.033	0.048		Set Trigger
4	3.190	0.020	0.00	0.033	0.048		Set Trigger
5	3.119	0.021	0.00	0.032	0.050		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



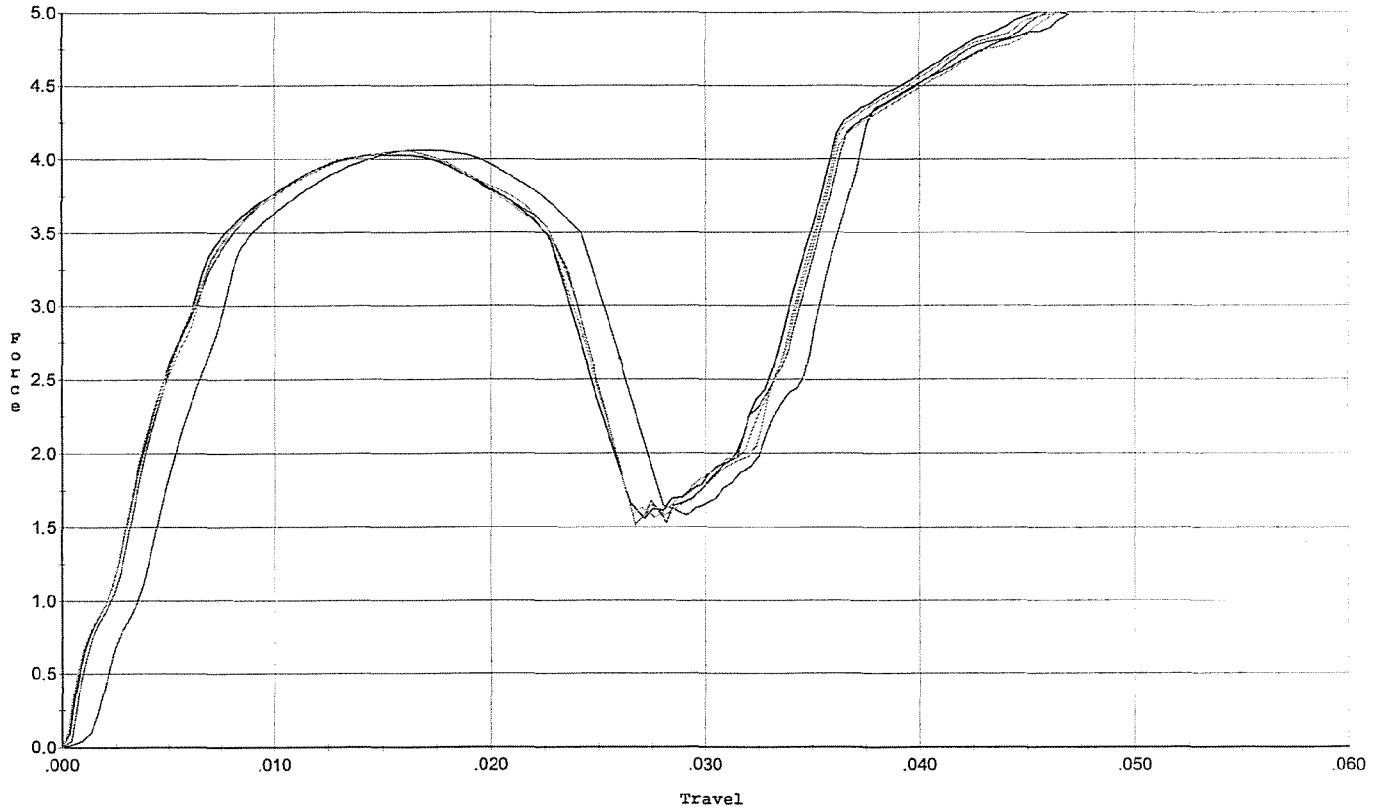
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.022	0.00	0.033	0.049		Set Trigger
2	3.195	0.021	0.00	0.033	0.048		Set Trigger
3	3.197	0.020	0.00	0.033	0.048		Set Trigger
4	3.190	0.020	0.00	0.033	0.047		Set Trigger
5	3.216	0.021	0.00	0.032	0.050		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



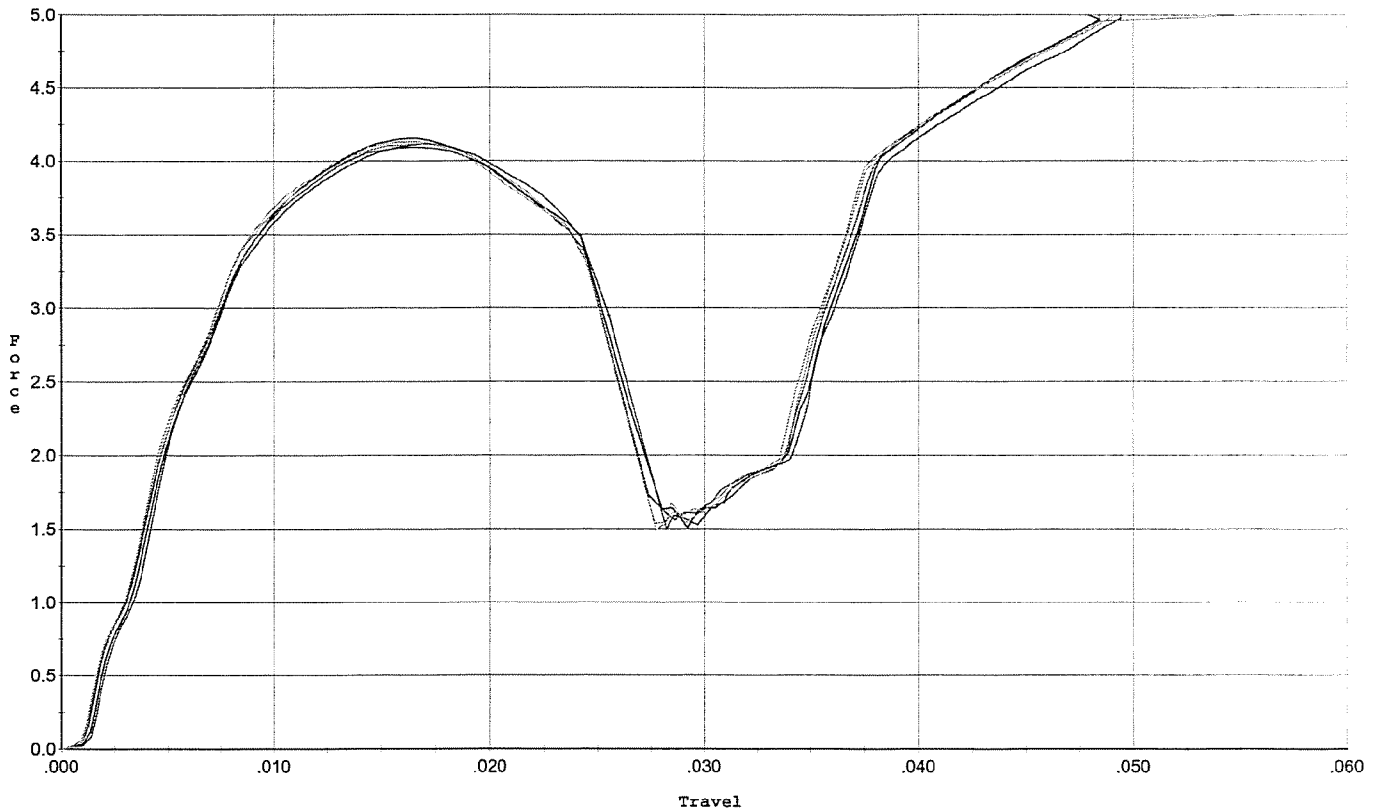
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.026	0.00	0.031	0.073		Set Trigger
2	4.029	0.023	0.00	0.031	0.067		Set Trigger
3	4.032	0.024	0.00	0.031	0.069		Set Trigger
4	4.034	0.024	0.00	0.031	0.071		Set Trigger
5	4.058	0.024	0.00	0.031	0.070		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



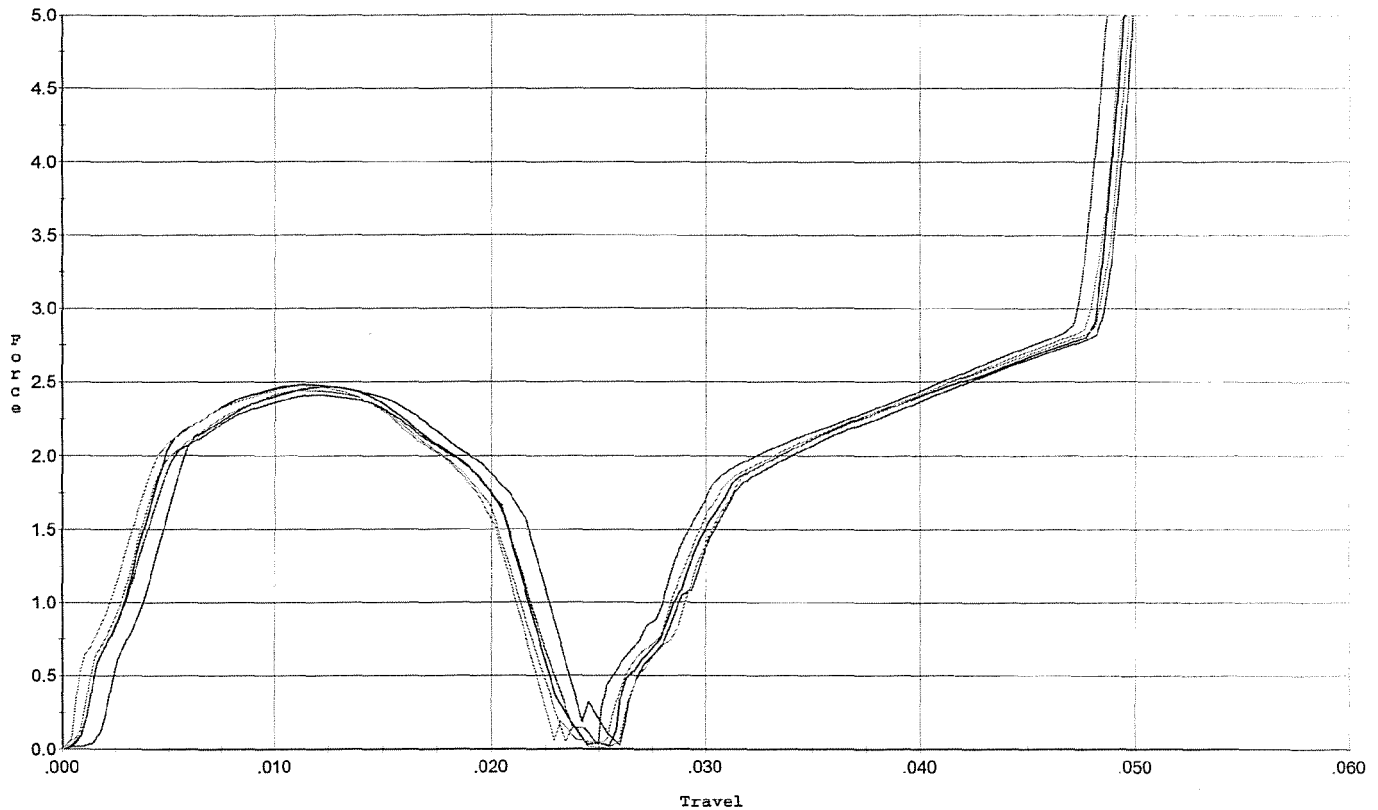
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.026	0.00	0.031	0.073		Set Trigger
2	4.155	0.024	0.00	0.031	0.069		Set Trigger
3	4.091	0.024	0.00	0.031	0.070		Set Trigger
4	4.129	0.024	0.00	0.031	0.071		Set Trigger
5	4.117	0.024	0.00	0.031	0.071		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



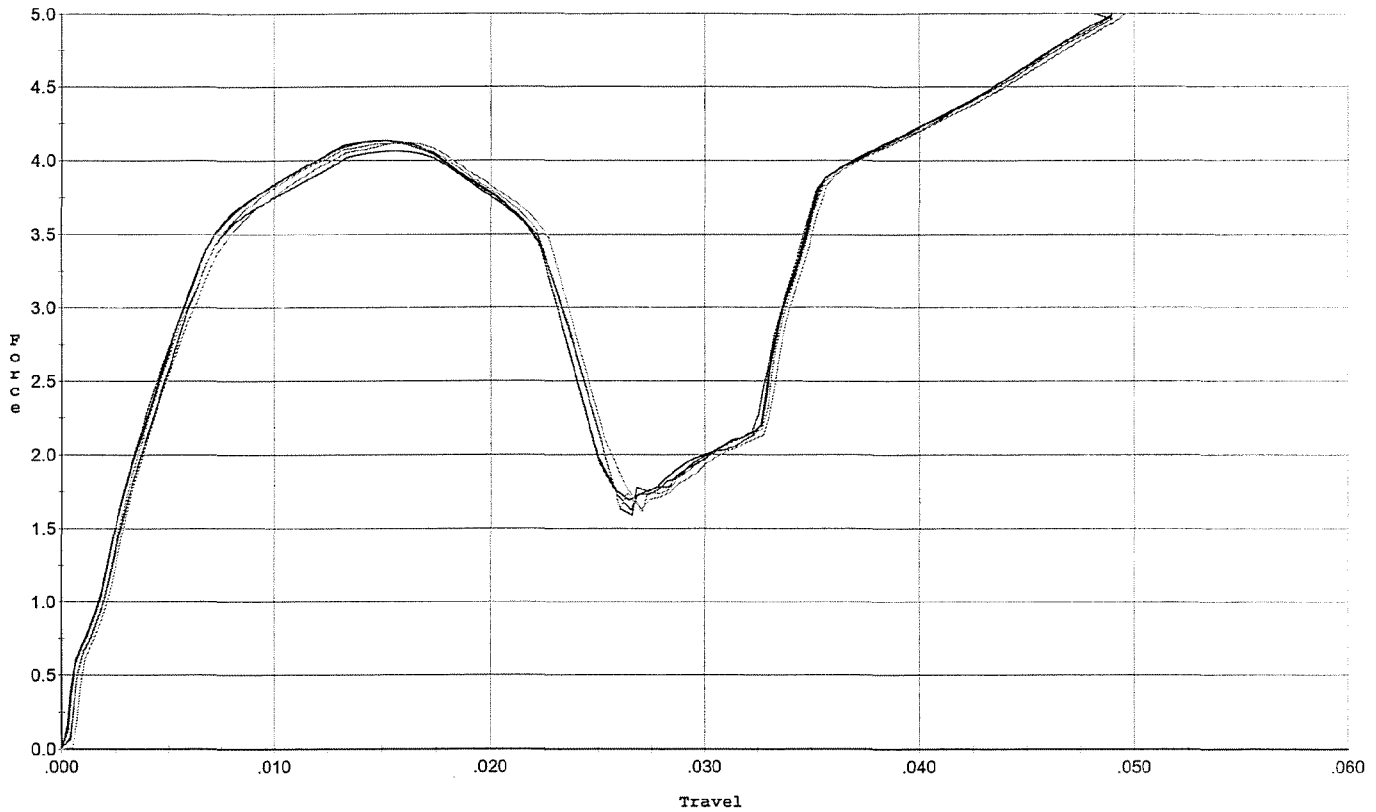
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.022	0.00	0.033	0.038		Set Trigger
2	2.482	0.021	0.00	0.033	0.038		Set Trigger
3	2.413	0.020	0.00	0.032	0.036		Set Trigger
4	2.470	0.020	0.00	0.033	0.038		Set Trigger
5	2.440	0.020	0.00	0.034	0.036		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M124
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.024	0.00	0.030	0.070		Set Trigger
2	4.133	0.022	0.00	0.031	0.067		Set Trigger
3	4.134	0.022	0.00	0.031	0.067		Set Trigger
4	4.123	0.023	0.00	0.031	0.067		Set Trigger
5	4.117	0.024	0.00	0.030	0.070		Set Trigger

Avg 4.11