

G680 1454

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



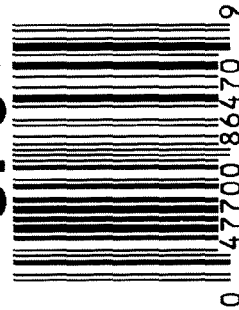
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801454

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6801454

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION		5-21-09	SP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

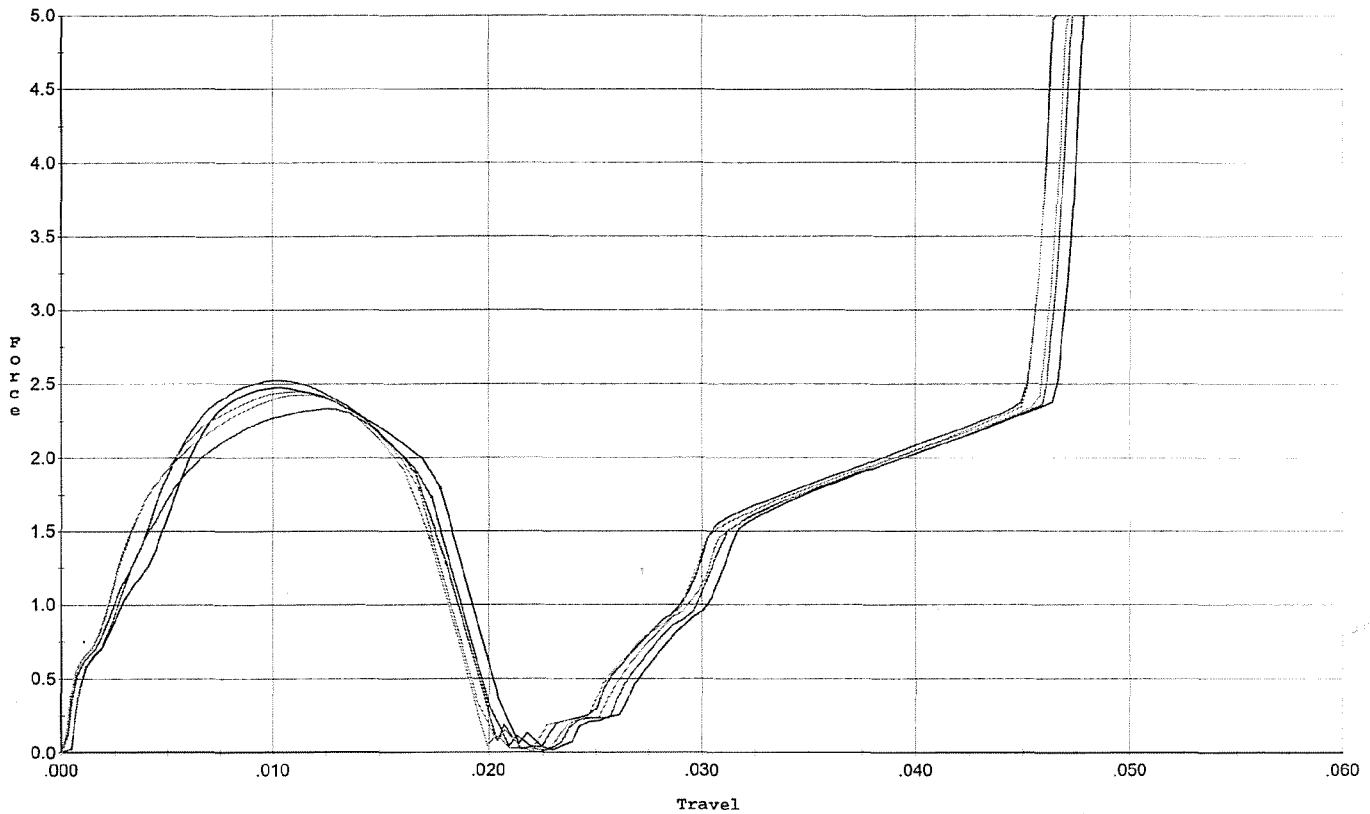
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.2</u> <u>4.0</u>	6-26-09	291
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	6-26-09	291
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	6-26-09	291
	J) ASSEMBLE STOCK		6-10-09	291
	K) ASSEMBLE SWIVEL STUDS		6-26-09	291
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	291
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	RP
670	FINAL INSPECTION A) HEADSPACE		6-26-09	291
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.58</u> <u>2.52</u> <u>2.55</u> <u>2.63</u>	6-26-09	291
	C) FUNCTION		6-26-09	291
690	PACK		7/21/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



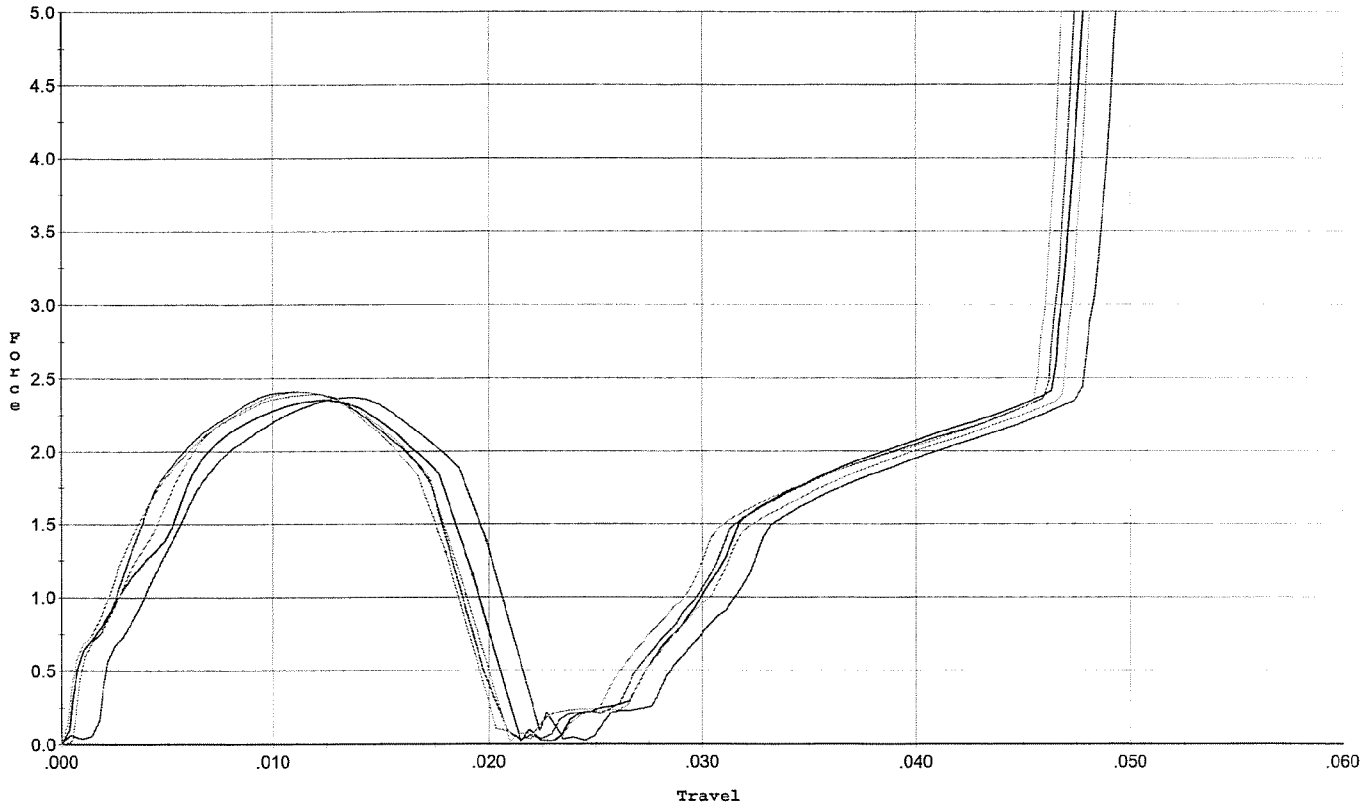
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.017	0.00	0.034	0.031		Set Trigger
2	2.475	0.018	0.00	0.034	0.031		Set Trigger
3	2.332	0.018	0.00	0.034	0.030		Set Trigger
4	2.426	0.017	0.00	0.034	0.031		Set Trigger
5	2.445	0.017	0.00	0.035	0.030		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



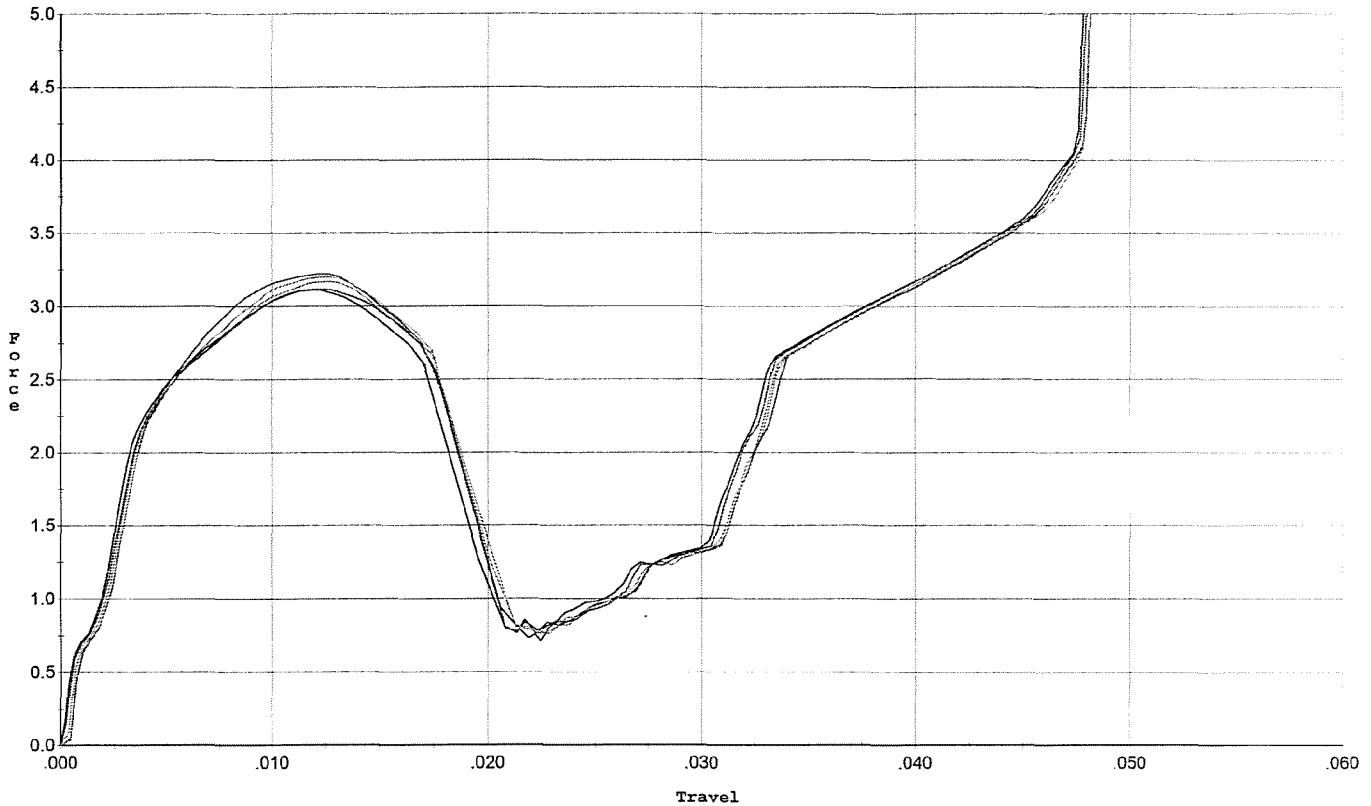
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.020	0.00	0.035	0.032		Set Trigger
2	2.354	0.019	0.00	0.034	0.032		Set Trigger
3	2.406	0.017	0.00	0.034	0.030		Set Trigger
4	2.390	0.019	0.00	0.035	0.032		Set Trigger
5	2.408	0.018	0.00	0.034	0.032		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



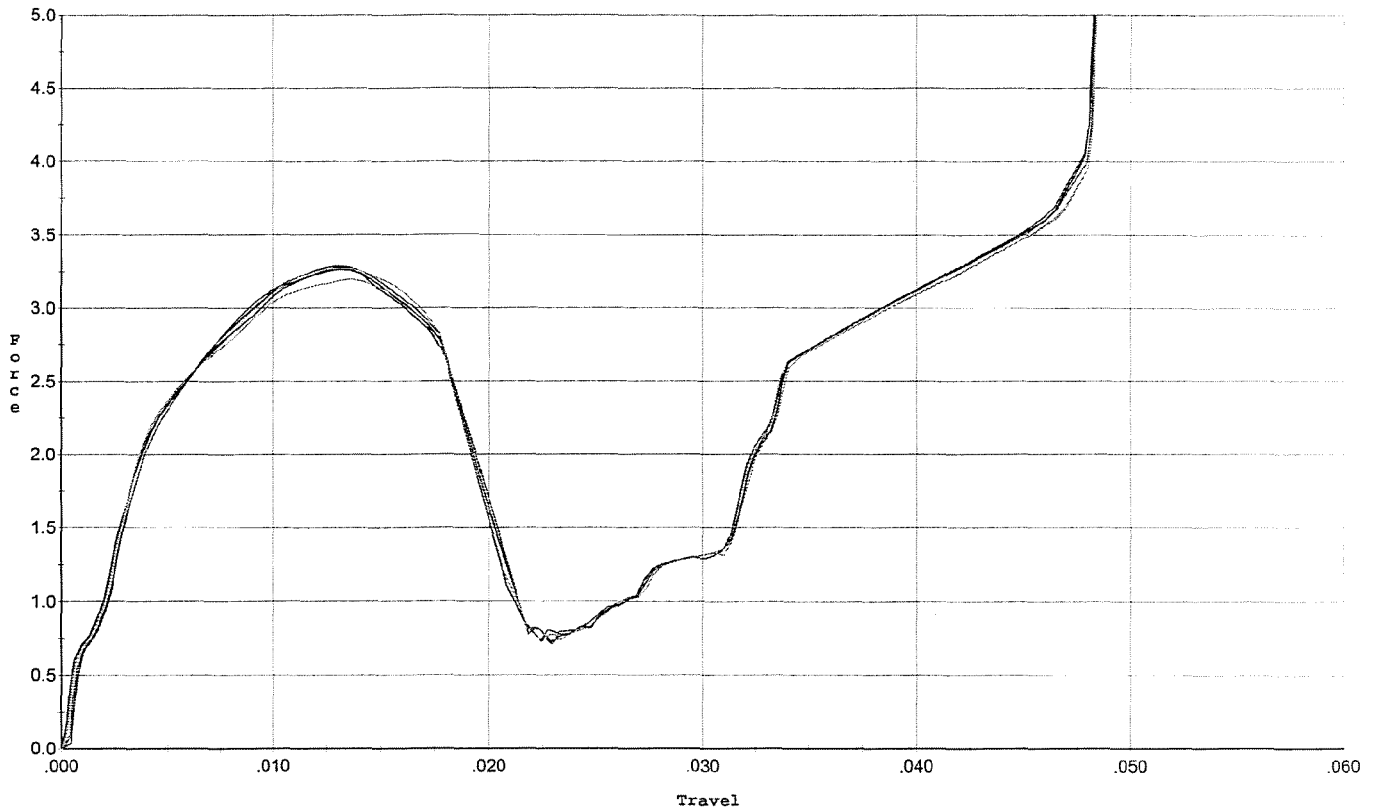
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.018	0.00	0.033	0.040		Set Trigger
2	3.109	0.017	0.00	0.033	0.039		Set Trigger
3	3.221	0.018	0.00	0.033	0.041		Set Trigger
4	3.201	0.017	0.00	0.033	0.040		Set Trigger
5	3.169	0.017	0.00	0.033	0.040		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



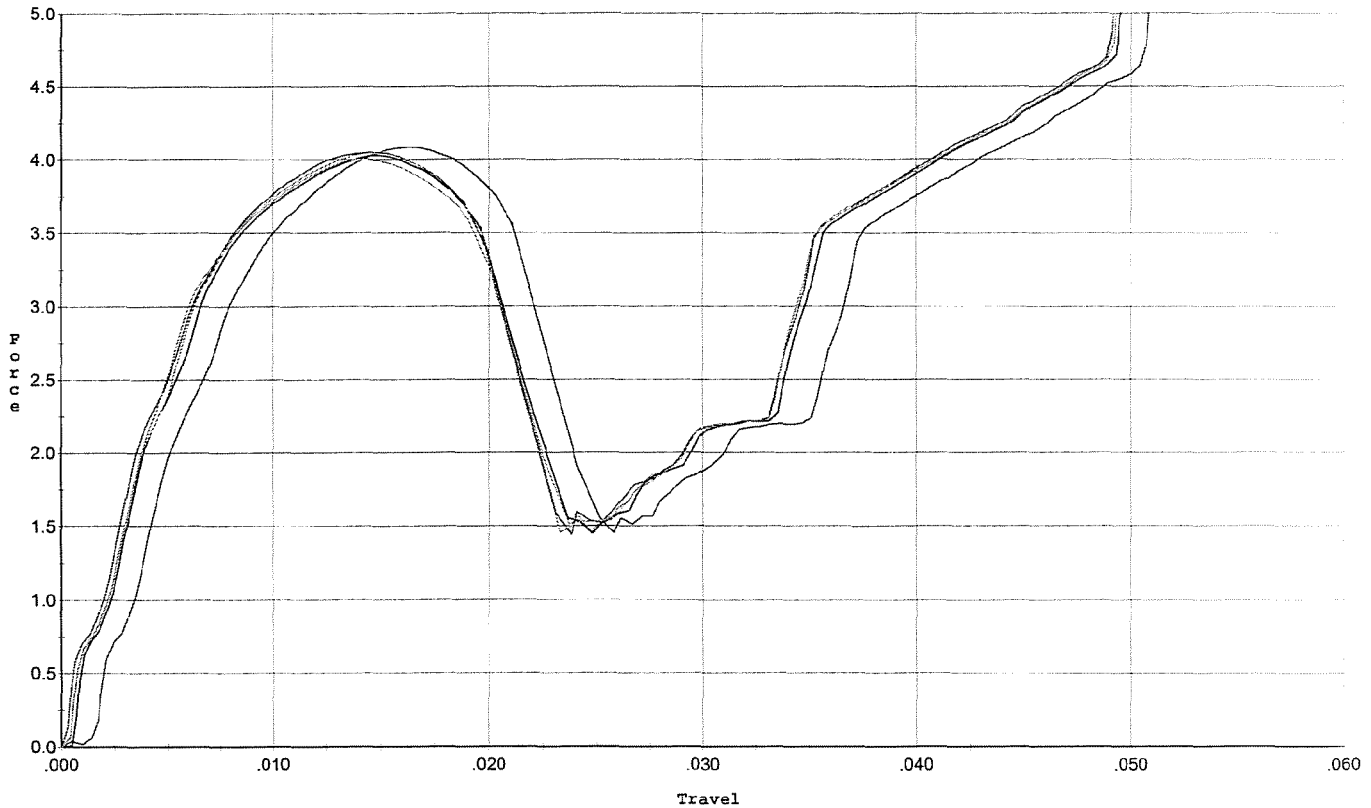
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.280	0.018	0.00	0.033	0.041		Set Trigger
2	3.264	0.018	0.00	0.033	0.042		Set Trigger
3	3.288	0.020	0.00	0.032	0.046		Set Trigger
4	3.197	0.018	0.00	0.033	0.041		Set Trigger
5	3.270	0.018	0.00	0.033	0.041		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



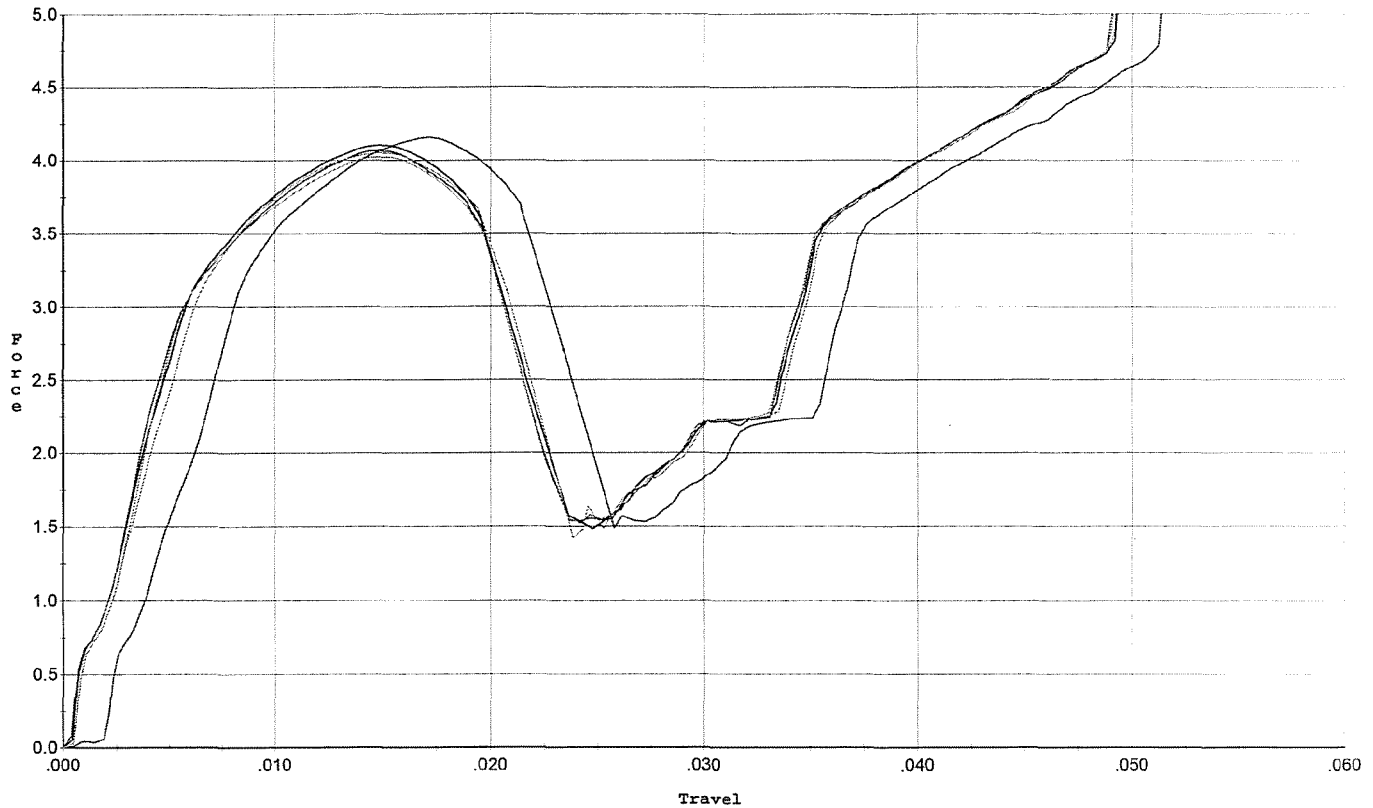
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.084	0.021	0.00	0.031	0.057		Set Trigger
2	4.029	0.020	0.00	0.031	0.055		Set Trigger
3	4.047	0.020	0.00	0.031	0.056		Set Trigger
4	4.043	0.020	0.00	0.031	0.055		Set Trigger
5	4.003	0.020	0.00	0.031	0.056		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



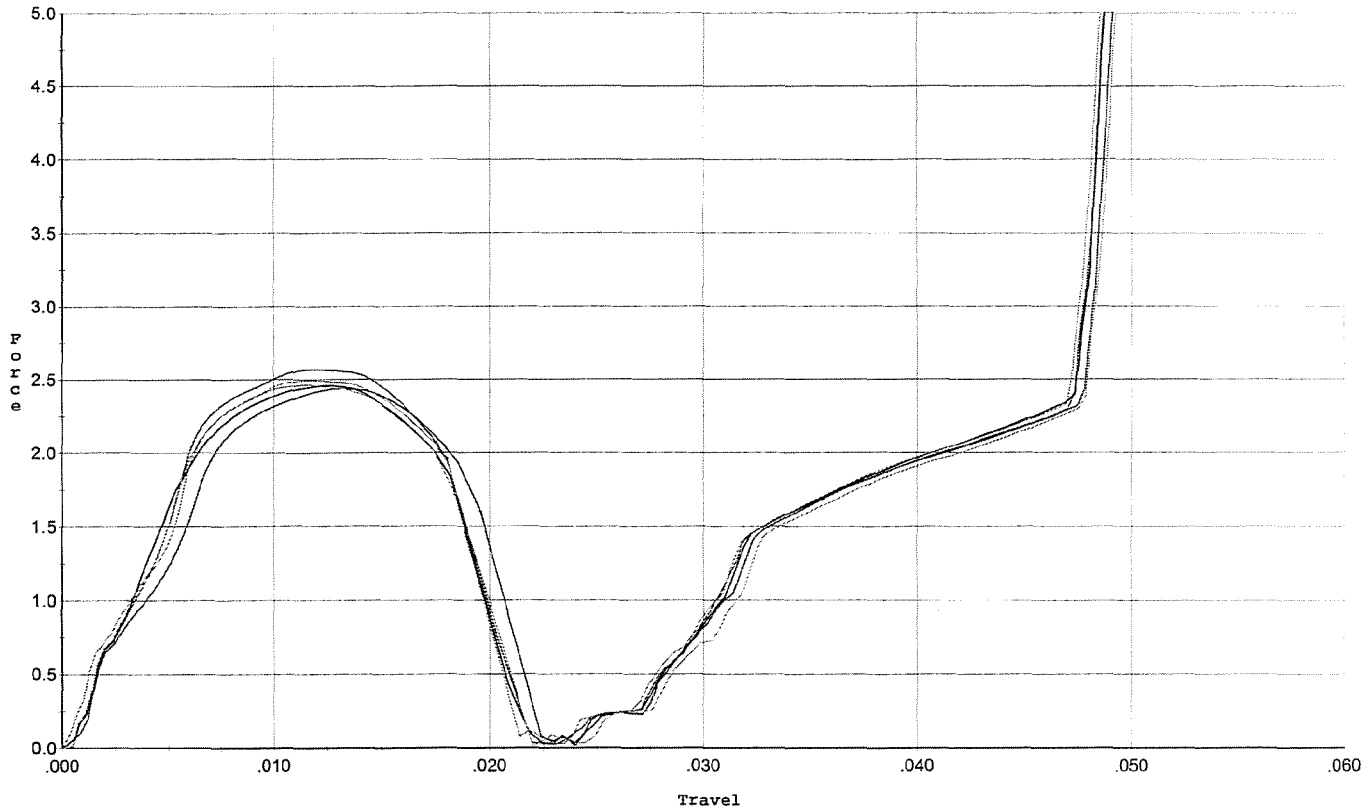
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.023	0.00	0.031	0.063		Set Trigger
2	4.102	0.019	0.00	0.031	0.056		Set Trigger
3	4.064	0.020	0.00	0.030	0.056		Set Trigger
4	4.020	0.020	0.00	0.031	0.056		Set Trigger
5	4.052	0.021	0.00	0.030	0.059		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



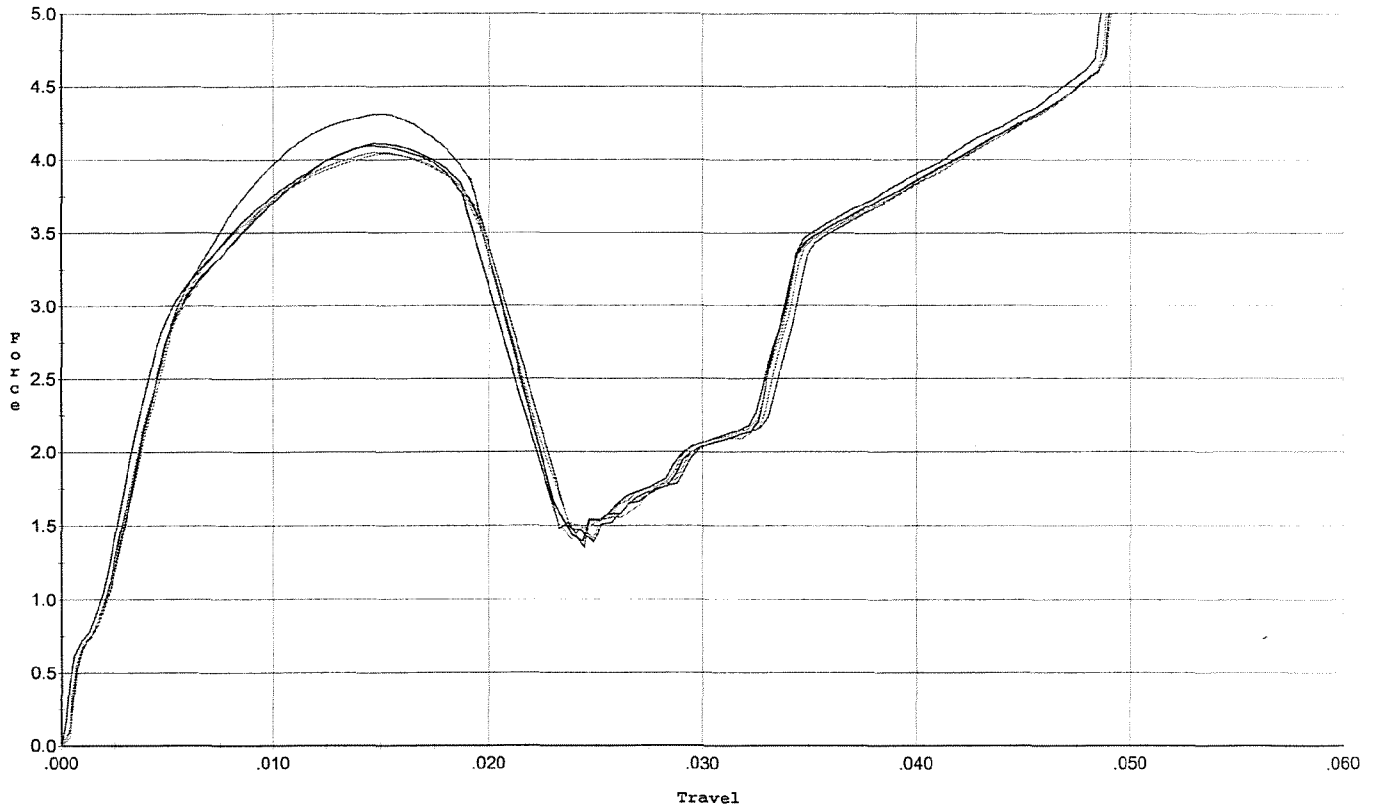
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.020	0.00	0.035	0.033		Set Trigger
2	2.456	0.018	0.00	0.035	0.032		Set Trigger
3	2.567	0.018	0.00	0.035	0.032		Set Trigger
4	2.495	0.020	0.00	0.035	0.035		Set Trigger
5	2.461	0.018	0.00	0.035	0.032		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.019	0.00	0.031	0.055		Set Trigger
2	4.110	0.020	0.00	0.030	0.056		Set Trigger
3	4.312	0.019	0.00	0.030	0.057		Set Trigger
4	4.037	0.019	0.00	0.030	0.056		Set Trigger
5	4.049	0.020	0.00	0.030	0.056		Set Trigger

Avg 4.12