

56801462

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



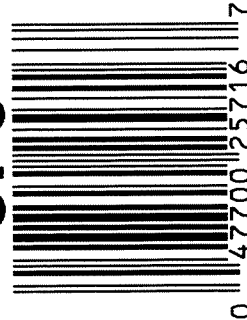
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6801462

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 1462

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RTZ
430	ASSEMBLE TO STOCK		3-6-09	RTZ
440	PROOF		3-6-09	TE
460	CHECK HEADSPACE		3-6-09	TE
470	DIS-ASSEMBLE ACTION		3-6-09	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	3-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES	MAR 0 1 2009	3-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	3/9/09	SP
490	MAGNAFLUX BOLT		3/9/09	RTZ
500	ROLLMARK CALIBER		3/9/09	RT
520	GOFF BLAST BBL / REC		3/11	RTZ
542	APPLY COATINGS (BARREL ACTION)		3-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

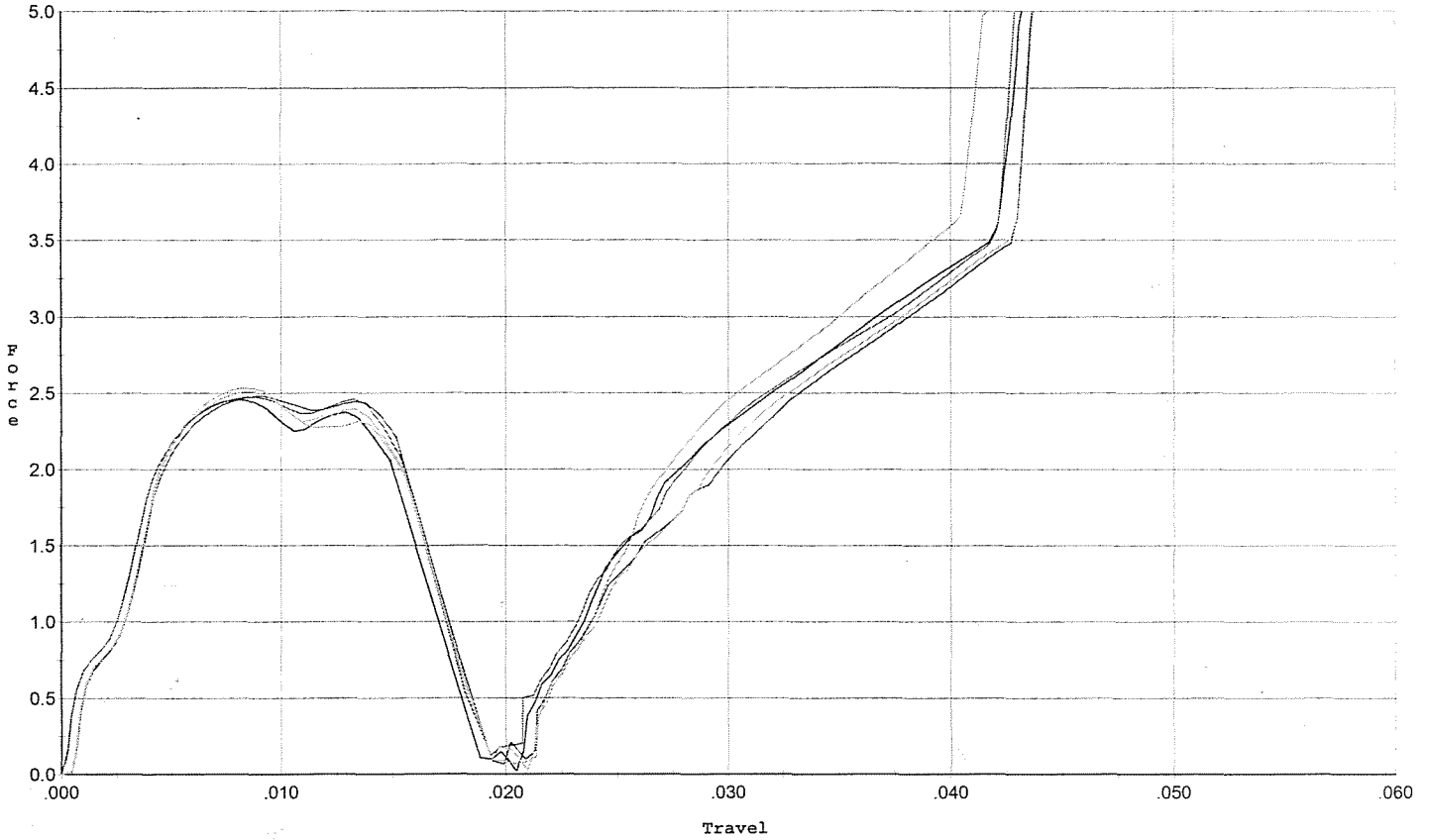
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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	3-28-09	XH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	3-28-09	XH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	3-28-09	XH
	J) ASSEMBLE STOCK		3-24-09	XH
	K) ASSEMBLE SWIVEL STUDS		3-28-09	XH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	3-26-09	TH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-26-09	TC
670	FINAL INSPECTION A) HEADSPACE		3-28-09	XH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.34</u> <u>2.28</u> <u>2.29</u> <u>2.31</u>	3-27-09	TC
	C) FUNCTION		3-28-09	XH
690	PACK		3/30/09	FH

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/-50 lb



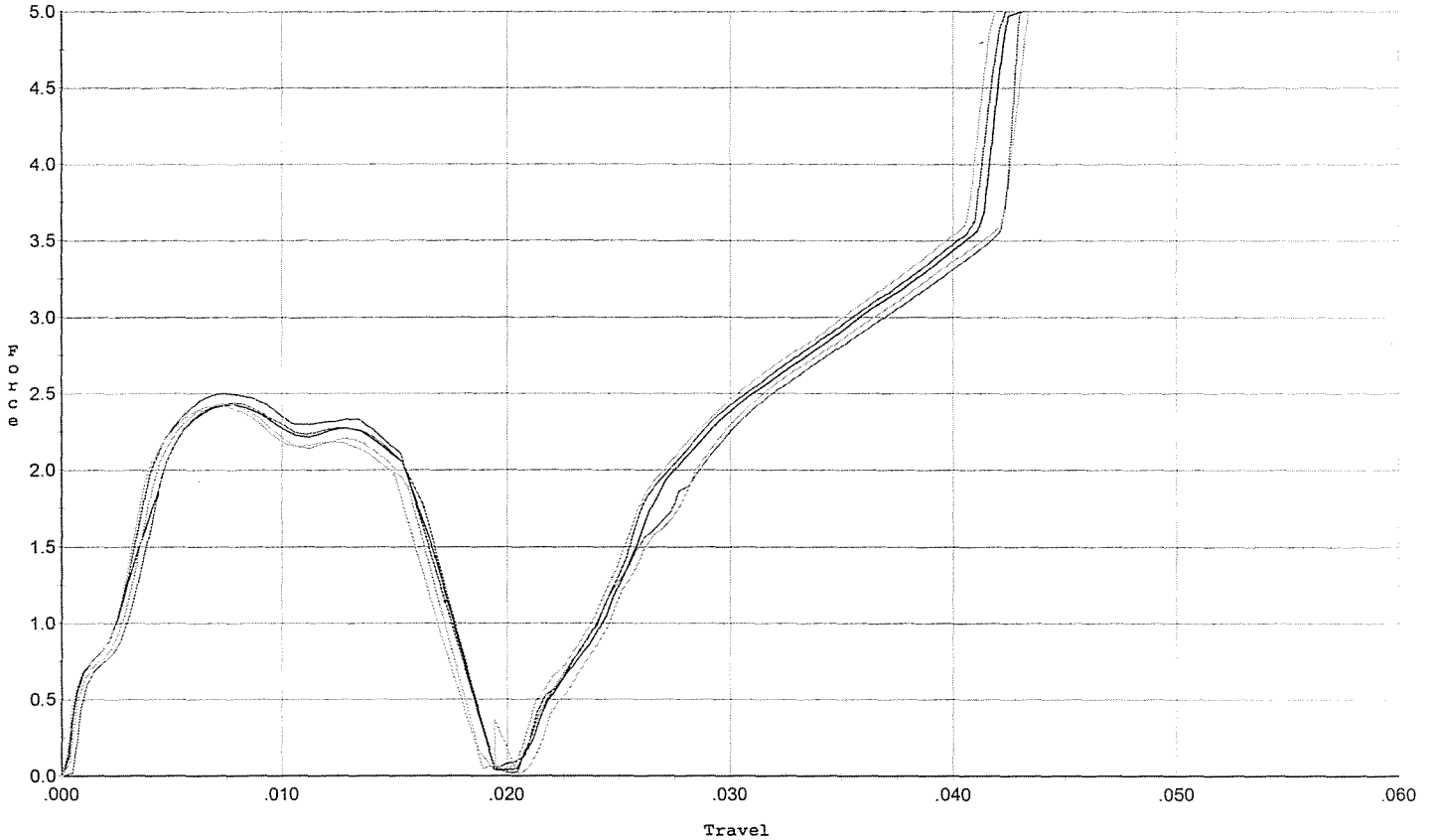
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.015	0.00	0.032	0.027		Set Trigger
2	2.455	0.015	0.00	0.031	0.027		Set Trigger
3	2.475	0.015	0.00	0.030	0.028		Set Trigger
4	2.507	0.016	0.00	0.031	0.028		Set Trigger
5	2.533	0.015	0.00	0.029	0.028		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- 50 lb



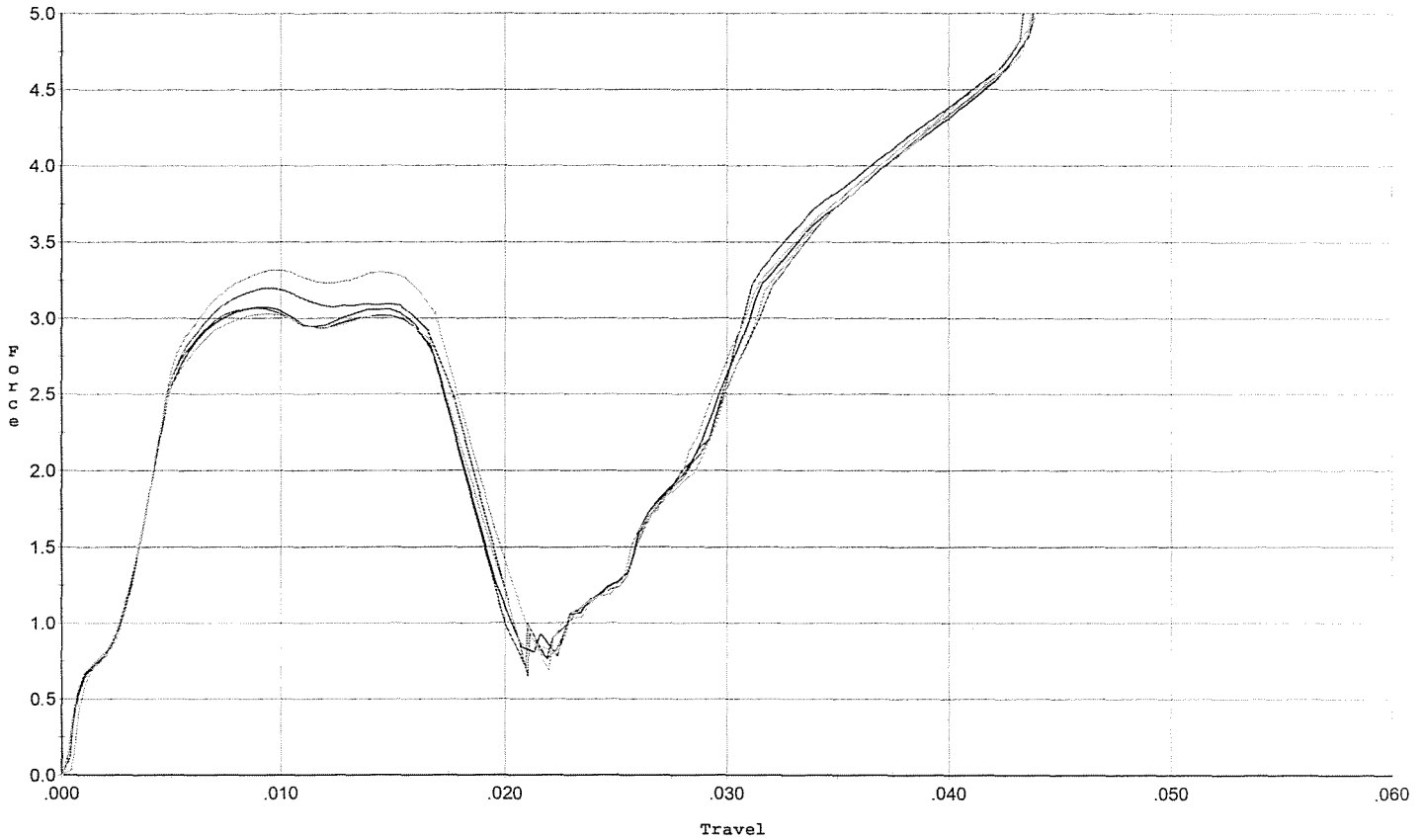
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.017	0.00	0.030	0.032		Set Trigger
2	2.428	0.017	0.00	0.030	0.030		Set Trigger
3	2.442	0.016	0.00	0.030	0.029		Set Trigger
4	2.425	0.015	0.00	0.031	0.027		Set Trigger
5	2.436	0.016	0.00	0.031	0.027		Set Trigger

A 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



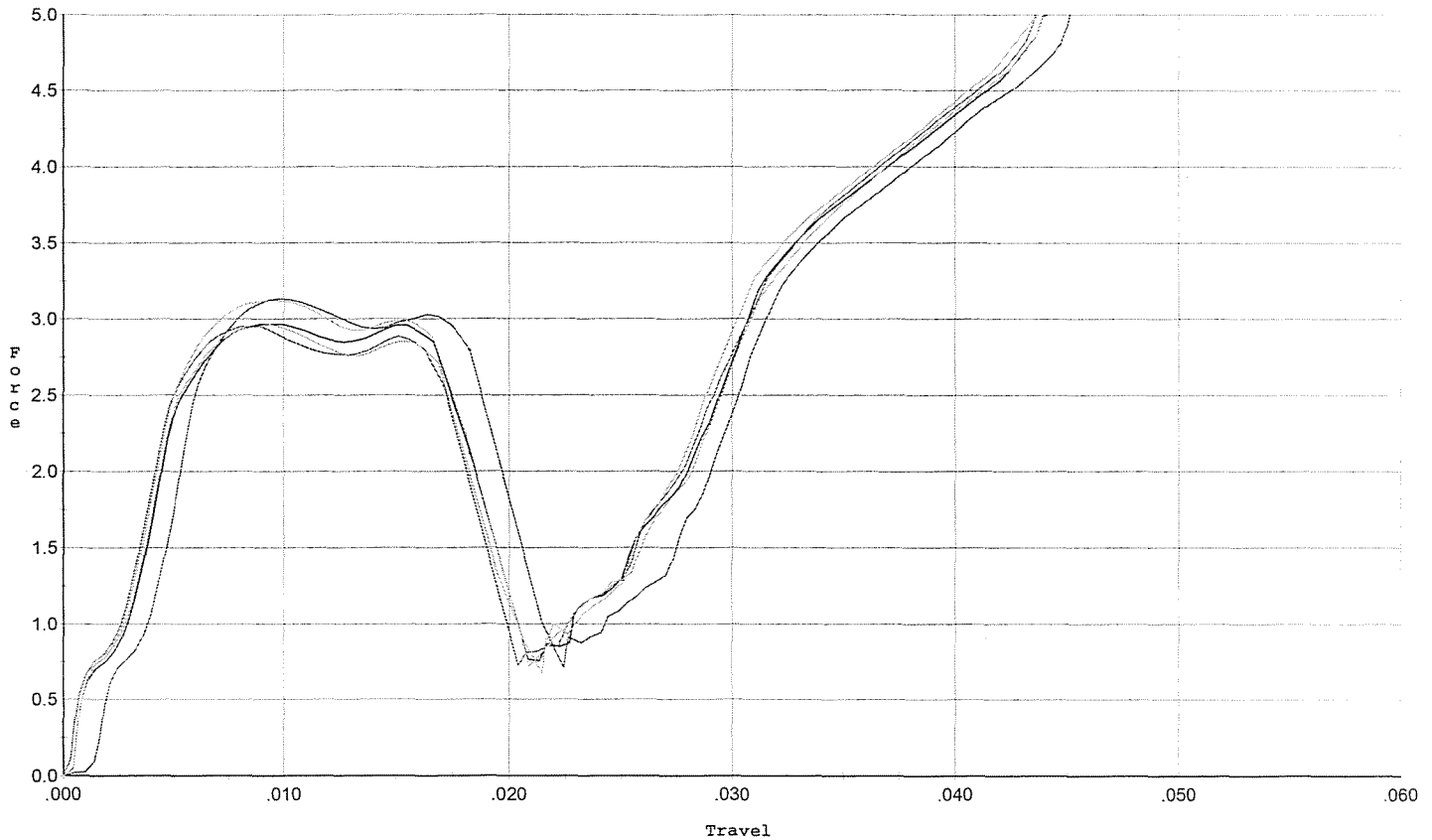
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.017	0.00	0.029	0.038		Set Trigger
2	3.073	0.017	0.00	0.029	0.038		Set Trigger
3	3.197	0.018	0.00	0.029	0.041		Set Trigger
4	3.030	0.017	0.00	0.029	0.037		Set Trigger
5	3.318	0.017	0.00	0.029	0.040		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



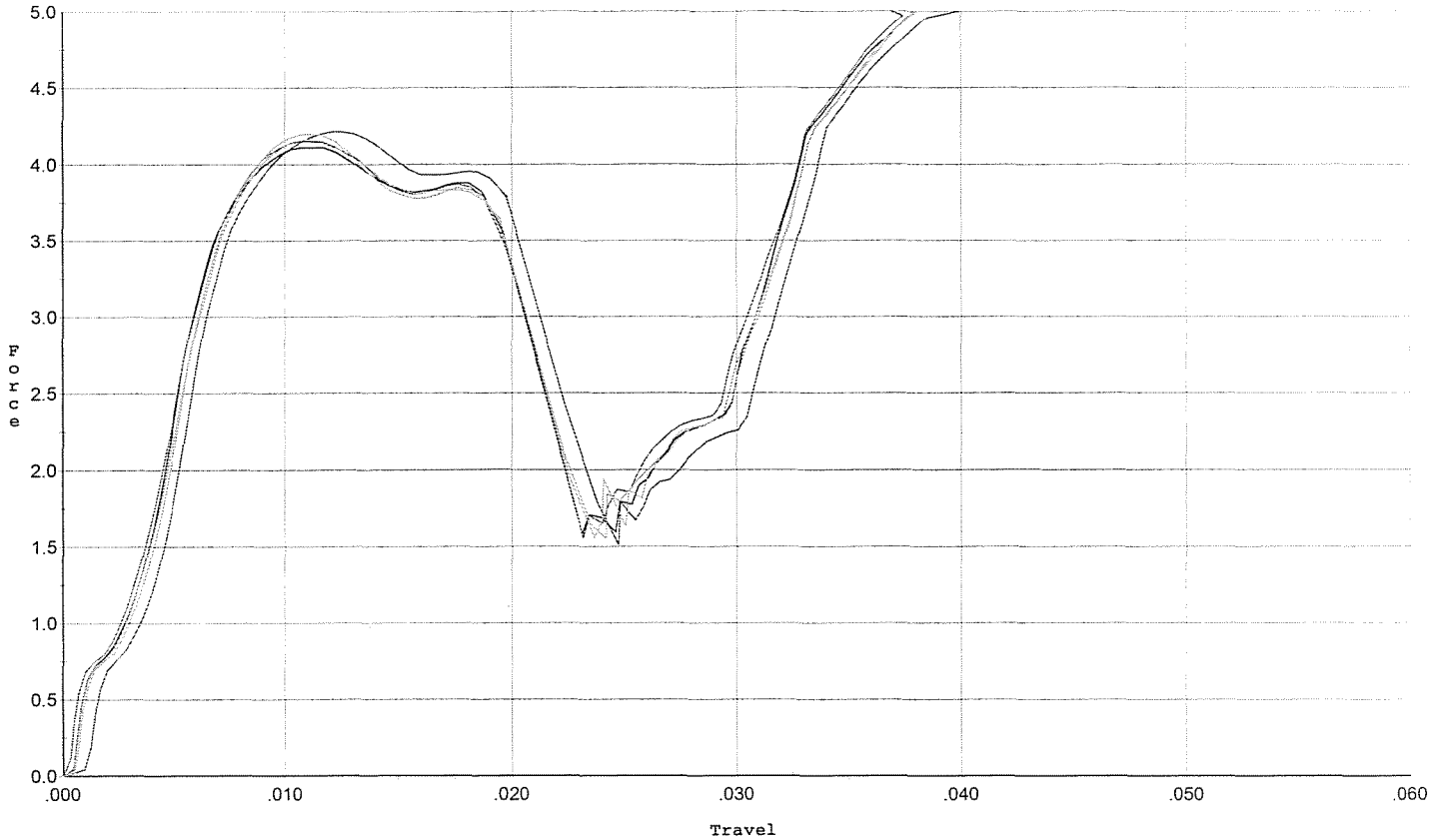
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.018	0.00	0.029	0.039		Set Trigger
2	2.965	0.018	0.00	0.029	0.040		Set Trigger
3	2.953	0.017	0.00	0.029	0.037		Set Trigger
4	3.119	0.018	0.00	0.029	0.041		Set Trigger
5	2.970	0.017	0.00	0.029	0.036		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



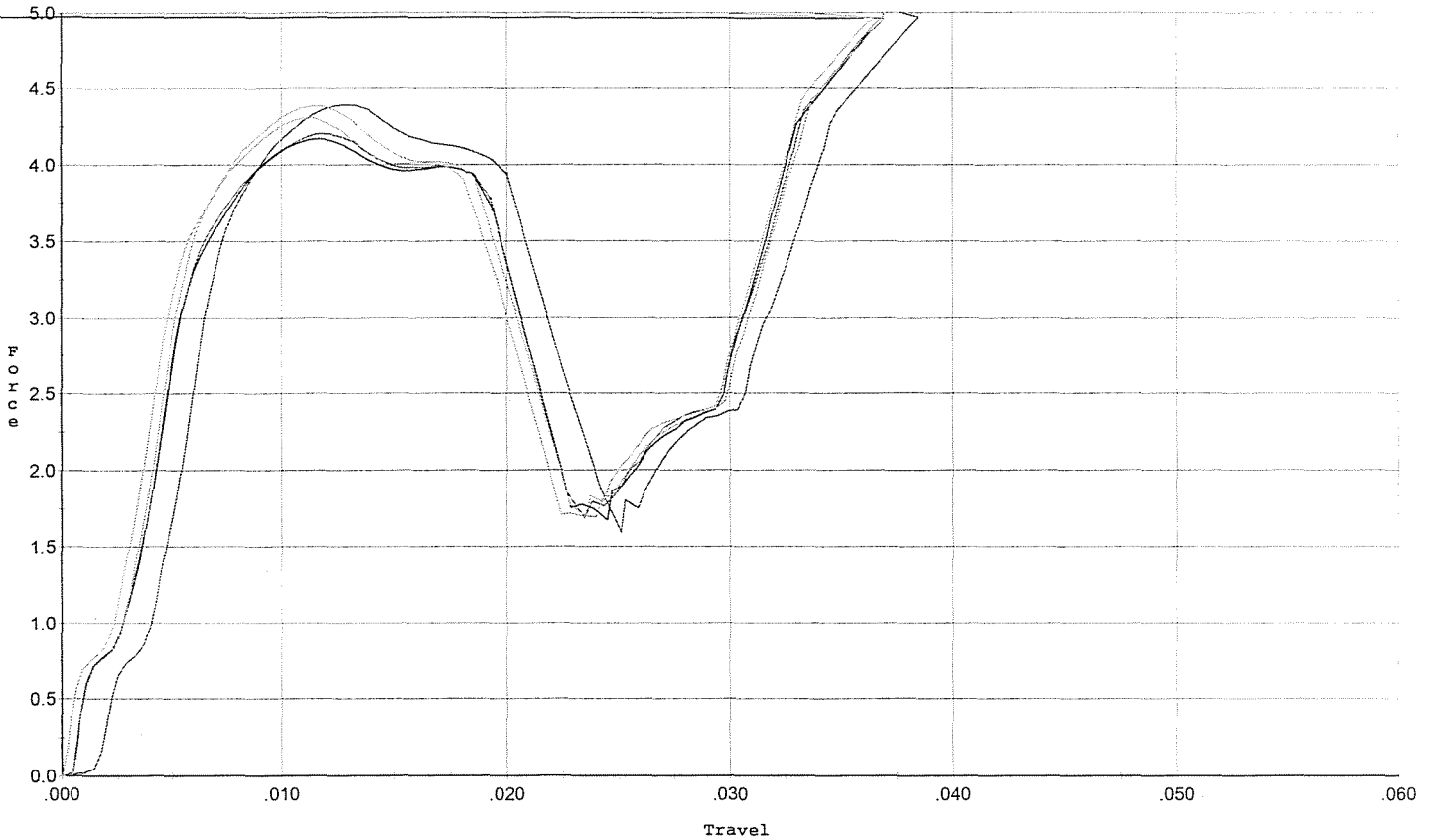
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.020	0.00	0.026	0.055		Set Trigger
2	4.111	0.020	0.00	0.026	0.056		Set Trigger
3	4.150	0.020	0.00	0.026	0.056		Set Trigger
4	4.160	0.019	0.00	0.026	0.055		Set Trigger
5	4.198	0.019	0.00	0.026	0.055		Set Trigger

A. 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



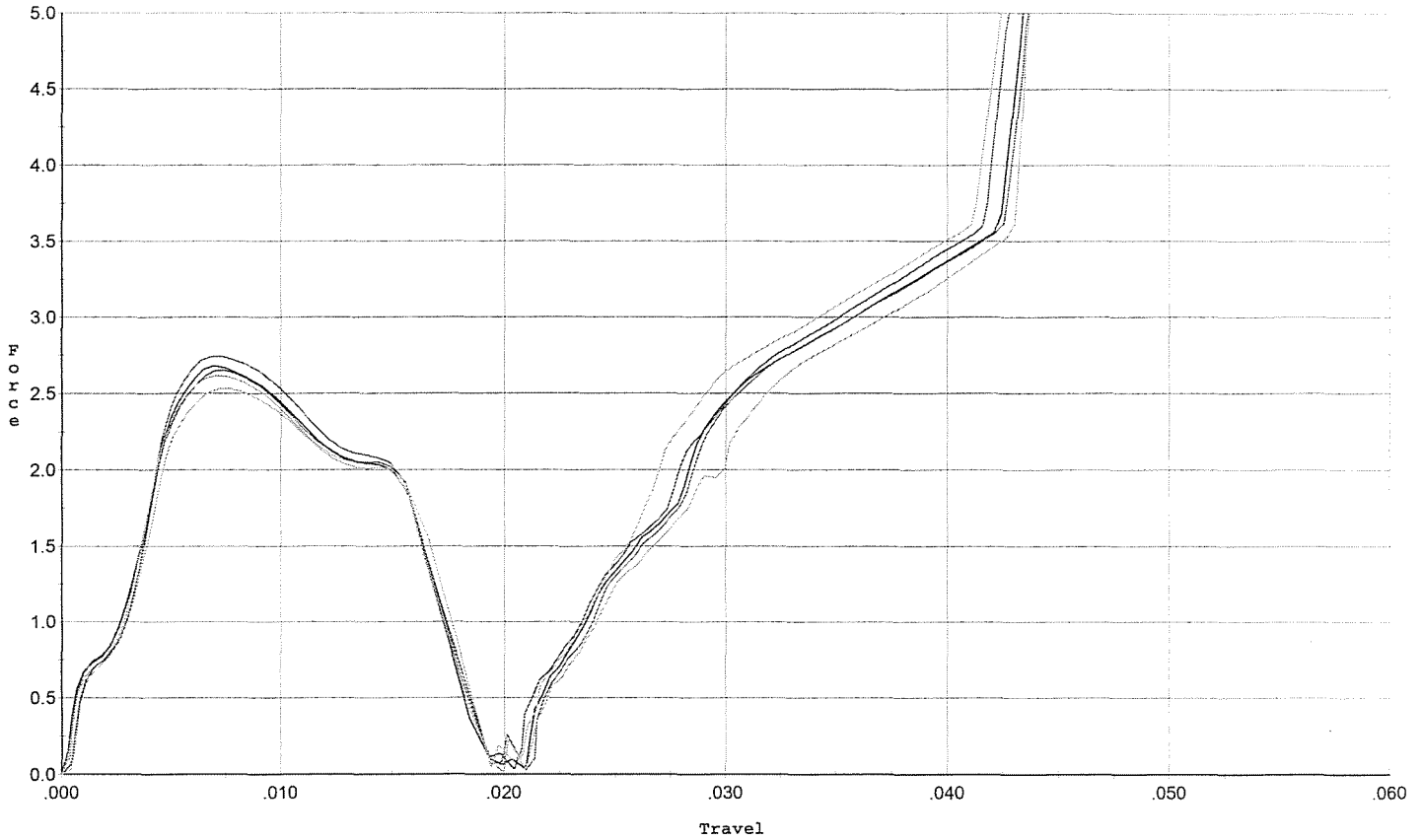
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.393	0.020	0.00	0.027	0.057		Set Trigger
2	4.170	0.019	0.00	0.026	0.056		Set Trigger
3	4.204	0.019	0.00	0.026	0.056		Set Trigger
4	4.306	0.020	0.00	0.026	0.059		Set Trigger
5	4.384	0.020	0.00	0.026	0.061		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



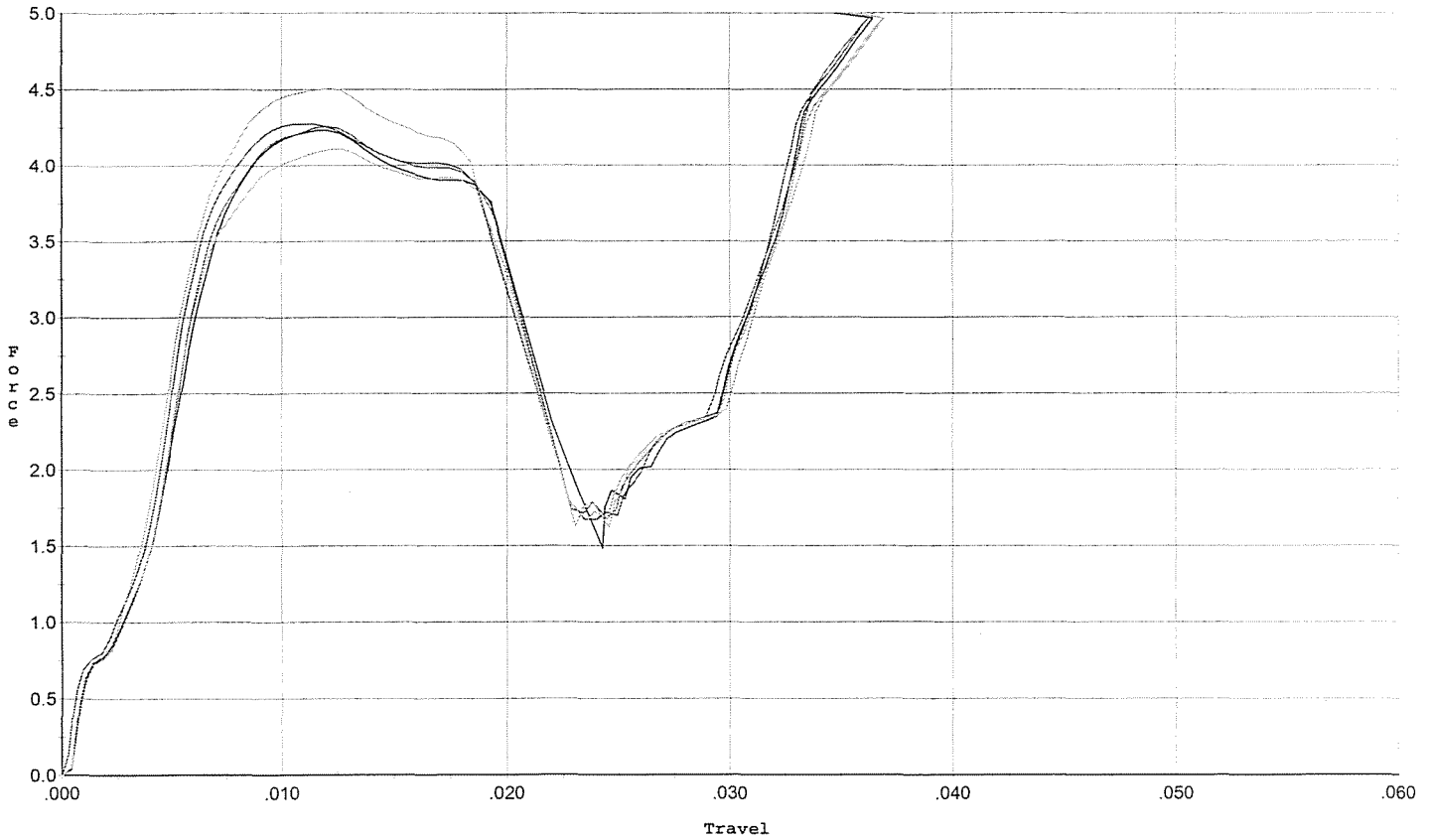
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.016	0.00	0.030	0.028		Set Trigger
2	2.679	0.016	0.00	0.031	0.029		Set Trigger
3	2.742	0.016	0.00	0.031	0.029		Set Trigger
4	2.534	0.017	0.00	0.030	0.029		Set Trigger
5	2.615	0.016	0.00	0.031	0.028		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.019	0.00	0.026	0.055		Set Trigger
2	4.232	0.019	0.00	0.026	0.055		Set Trigger
3	4.258	0.019	0.00	0.026	0.056		Set Trigger
4	4.507	0.018	0.00	0.027	0.056		Set Trigger
5	4.108	0.020	0.00	0.026	0.057		Set Trigger

A-4.27