

G6801476

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



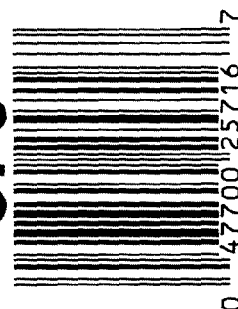
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6801476

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801476

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SP
460	CHECK HEADSPACE		3-20-09	SP
470	DIS-ASSEMBLE ACTION		3-20-09	SP
472	SERIALIZE BOLT HANDLE		3-23-09	RT
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION	(D)	3/25/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-7-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

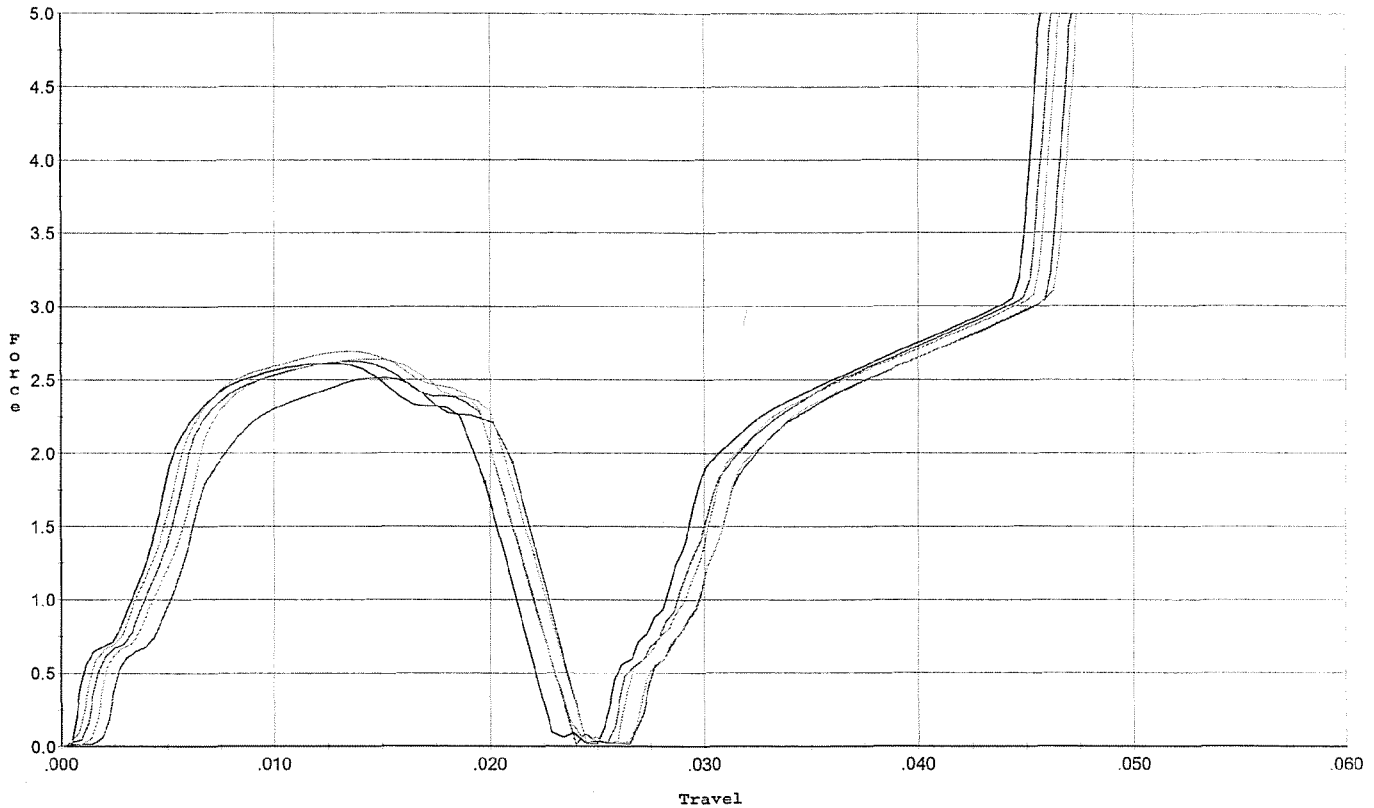
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>24</u> <u>23</u> <u>24</u>	<u>4/12/09</u>	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.3</u> <u>3.3</u> <u>34</u>	<u>4/17/09</u>	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>4/17/09</u>	RP
	J) ASSEMBLE STOCK		<u>4-7-09</u>	LD
	K) ASSEMBLE SWIVEL STUDS		<u>4/17/09</u>	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>4-9-09</u>	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION	<u>4-9-09</u>	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.50</u> <u>2.60</u> <u>2.54</u> <u>2.51</u>	<u>4-14-09</u>	WV
	C) FUNCTION		<u>4/17/09</u>	RP
690	PACK		<u>5/29/09</u>	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



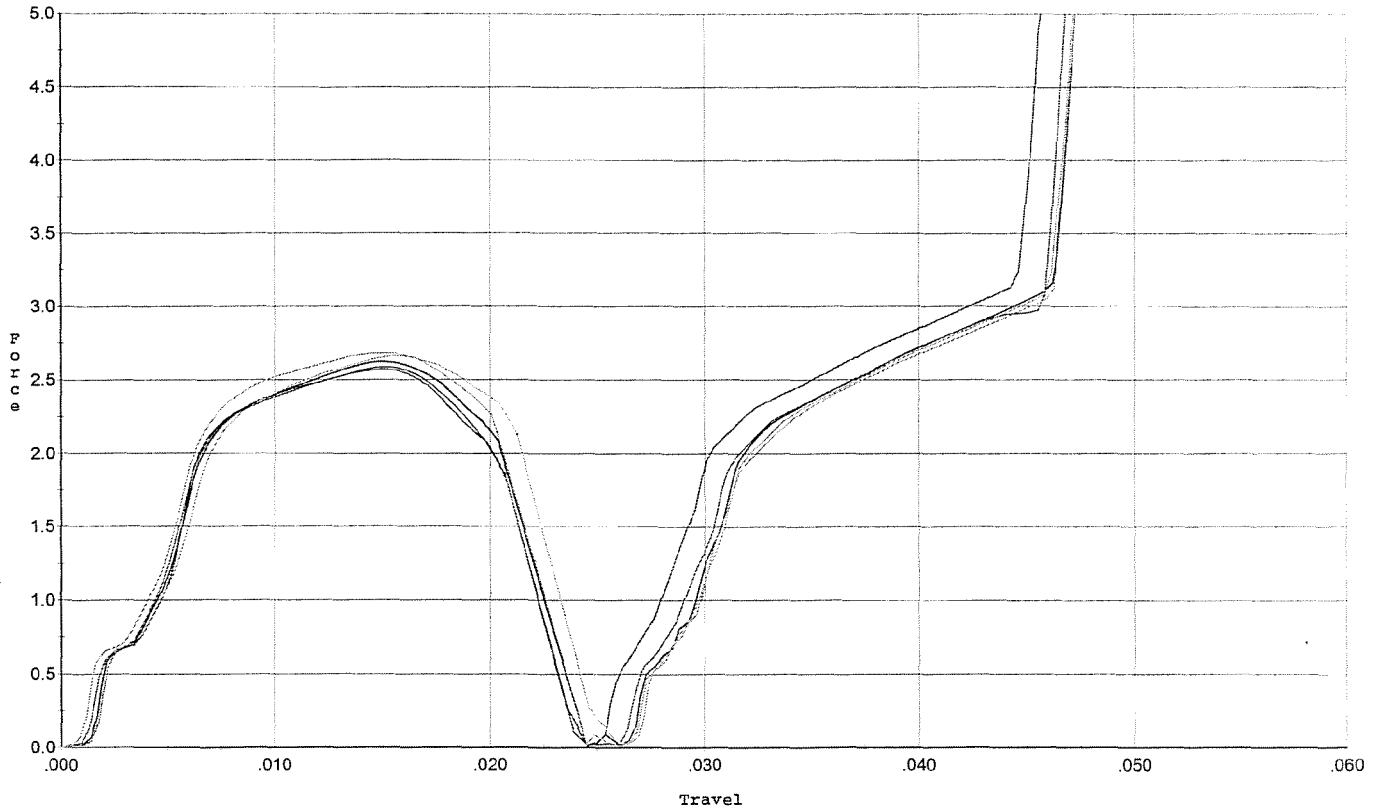
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.516	0.021	0.002	0.031	0.036		Set Trigger
2	2.612	0.020	0.00	0.030	0.037		Set Trigger
3	2.628	0.020	0.00	0.030	0.036		Set Trigger
4	2.640	0.022	0.00	0.031	0.040		Set Trigger
5	2.694	0.020	0.00	0.031	0.038		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



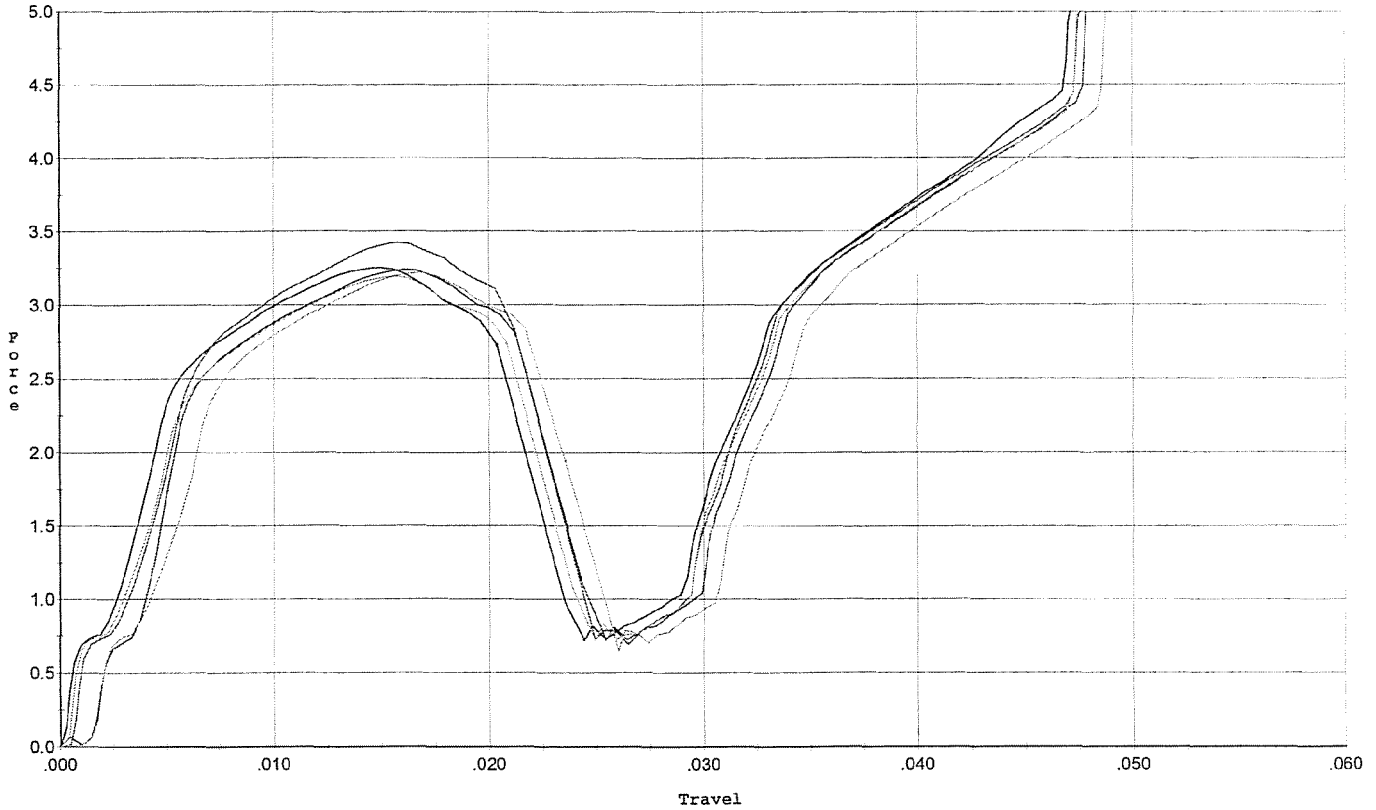
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.021	0.00	0.030	0.037		Set Trigger
2	2.623	0.022	0.00	0.031	0.040		Set Trigger
3	2.572	0.021	0.00	0.031	0.037		Set Trigger
4	2.663	0.021	0.00	0.031	0.039		Set Trigger
5	2.682	0.022	0.00	0.031	0.041		Set Trigger

A.2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



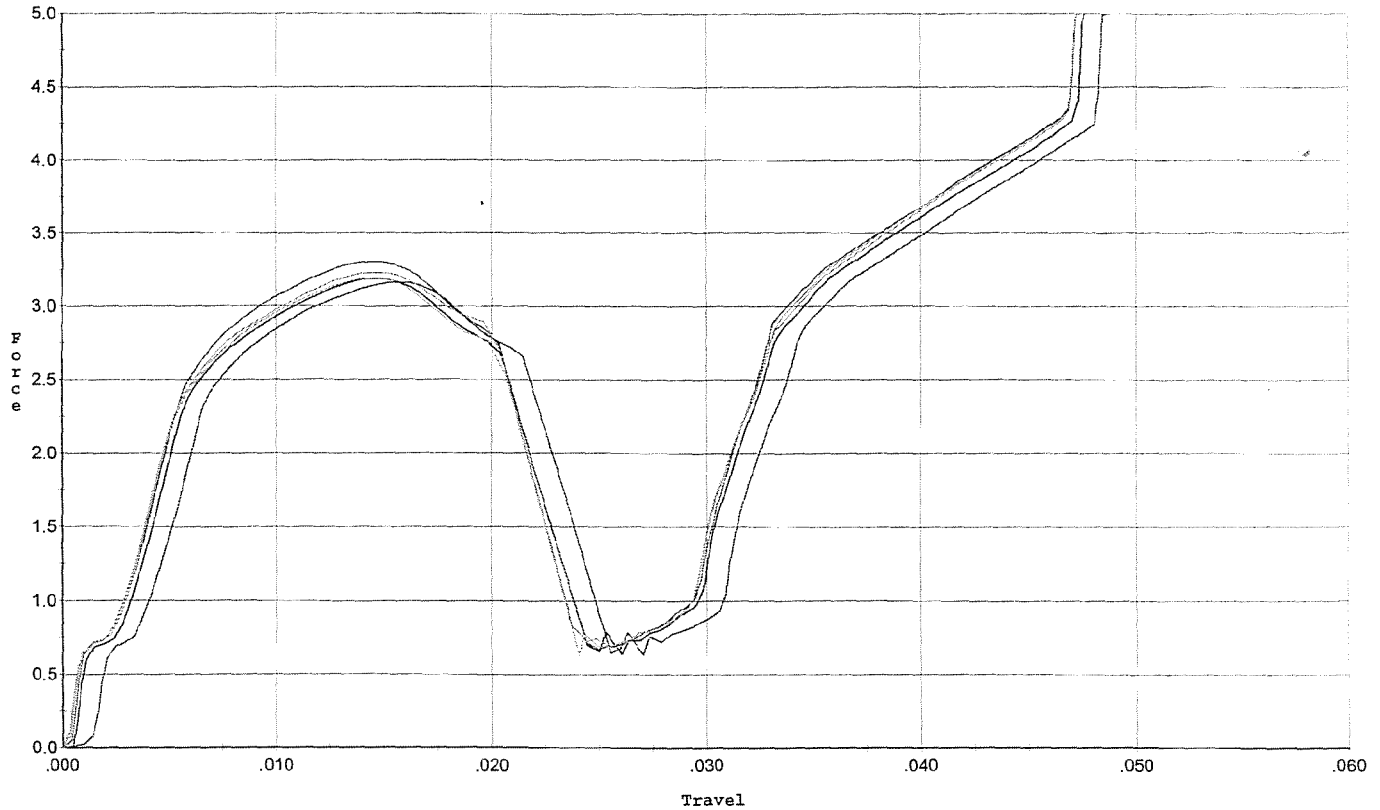
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.240	0.021	0.00	0.030	0.048		Set Trigger
2	3.250	0.020	0.00	0.030	0.048		Set Trigger
3	3.423	0.021	0.00	0.030	0.051		Set Trigger
4	3.193	0.021	0.00	0.030	0.047		Set Trigger
5	3.218	0.024	0.00	0.031	0.051		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



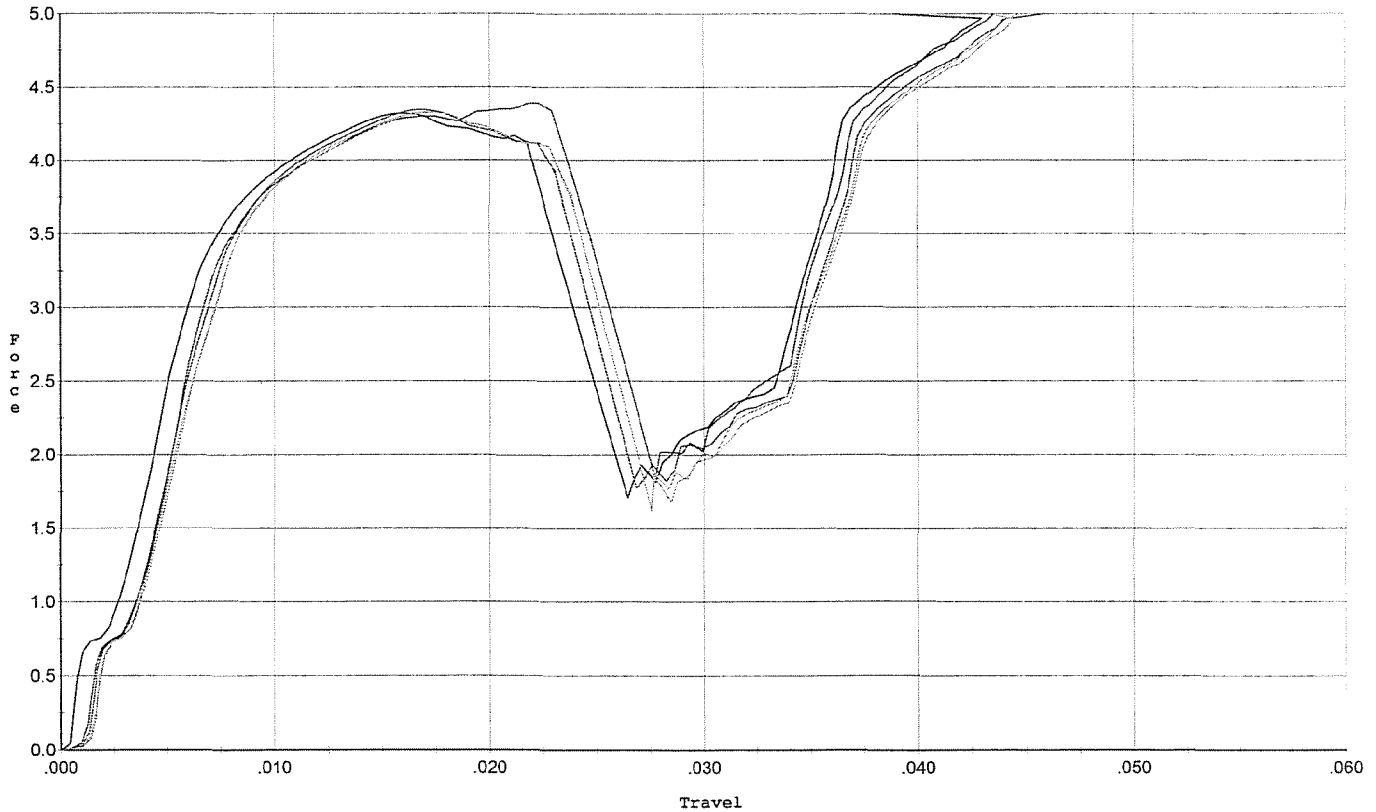
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.023	0.00	0.031	0.050		Set Trigger
2	3.188	0.020	0.00	0.031	0.046		Set Trigger
3	3.303	0.020	0.00	0.030	0.048		Set Trigger
4	3.192	0.021	0.00	0.030	0.047		Set Trigger
5	3.227	0.020	0.00	0.030	0.047		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



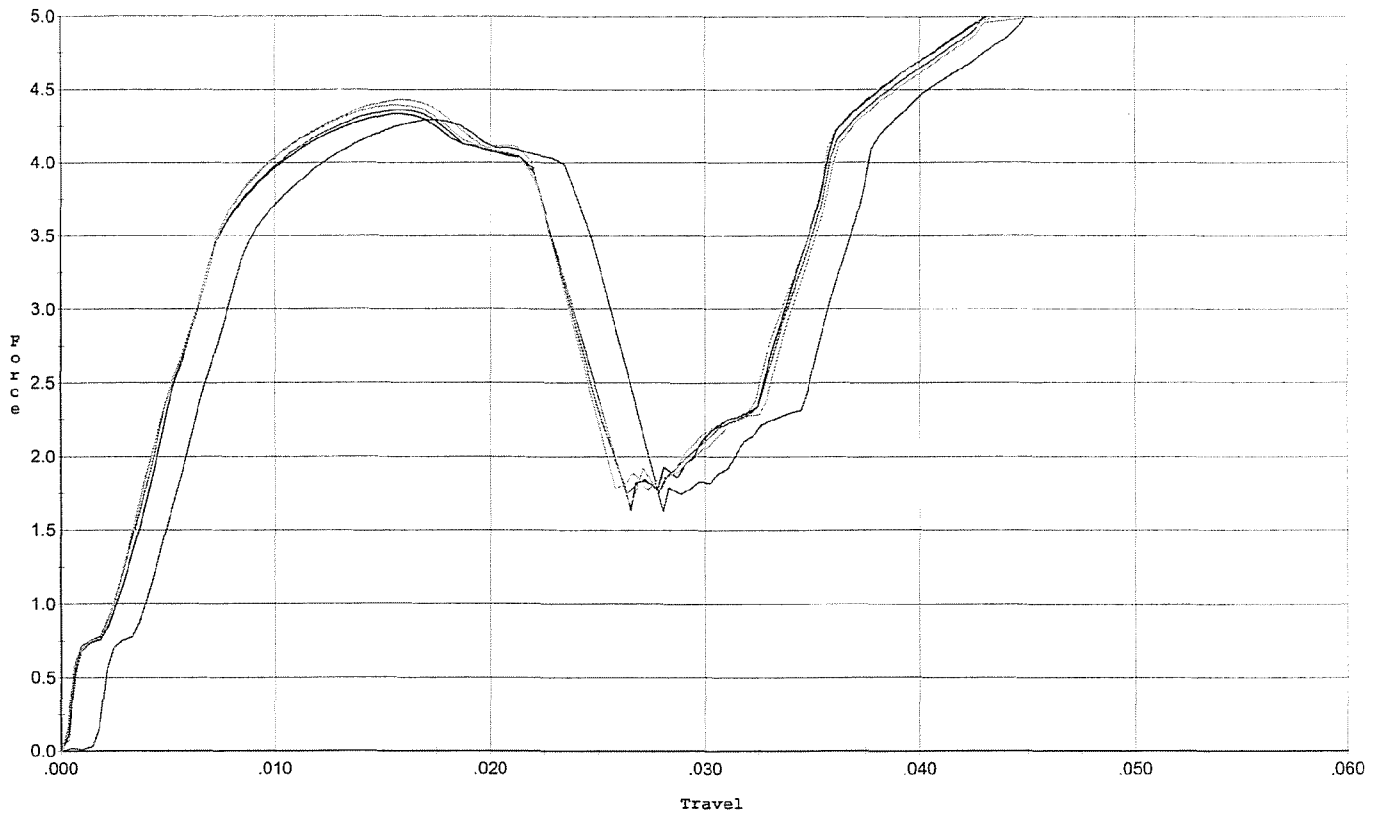
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.389	0.025	0.00	0.022	0.075		Set Trigger
2	4.321	0.022	0.00	0.028	0.066		Set Trigger
3	4.347	0.023	0.00	0.028	0.069		Set Trigger
4	4.325	0.024	0.00	0.028	0.071		Set Trigger
5	4.331	0.024	0.00	0.028	0.070		Set Trigger

A-4.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



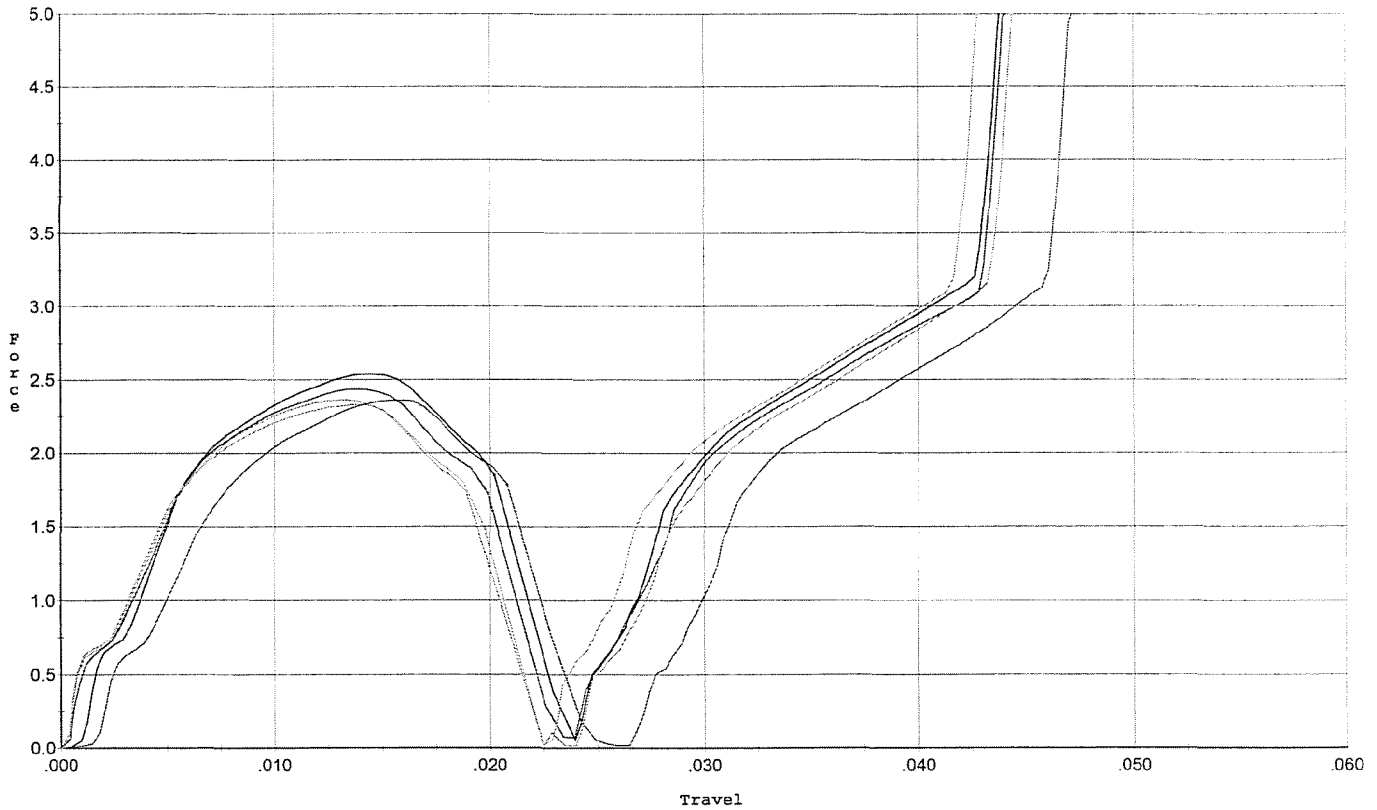
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.294	0.025	0.00	0.025	0.072		Set Trigger
2	4.334	0.022	0.00	0.028	0.067		Set Trigger
3	4.361	0.022	0.00	0.028	0.068		Set Trigger
4	4.394	0.022	0.00	0.027	0.068		Set Trigger
5	4.431	0.022	0.00	0.027	0.068		Set Trigger

A. 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



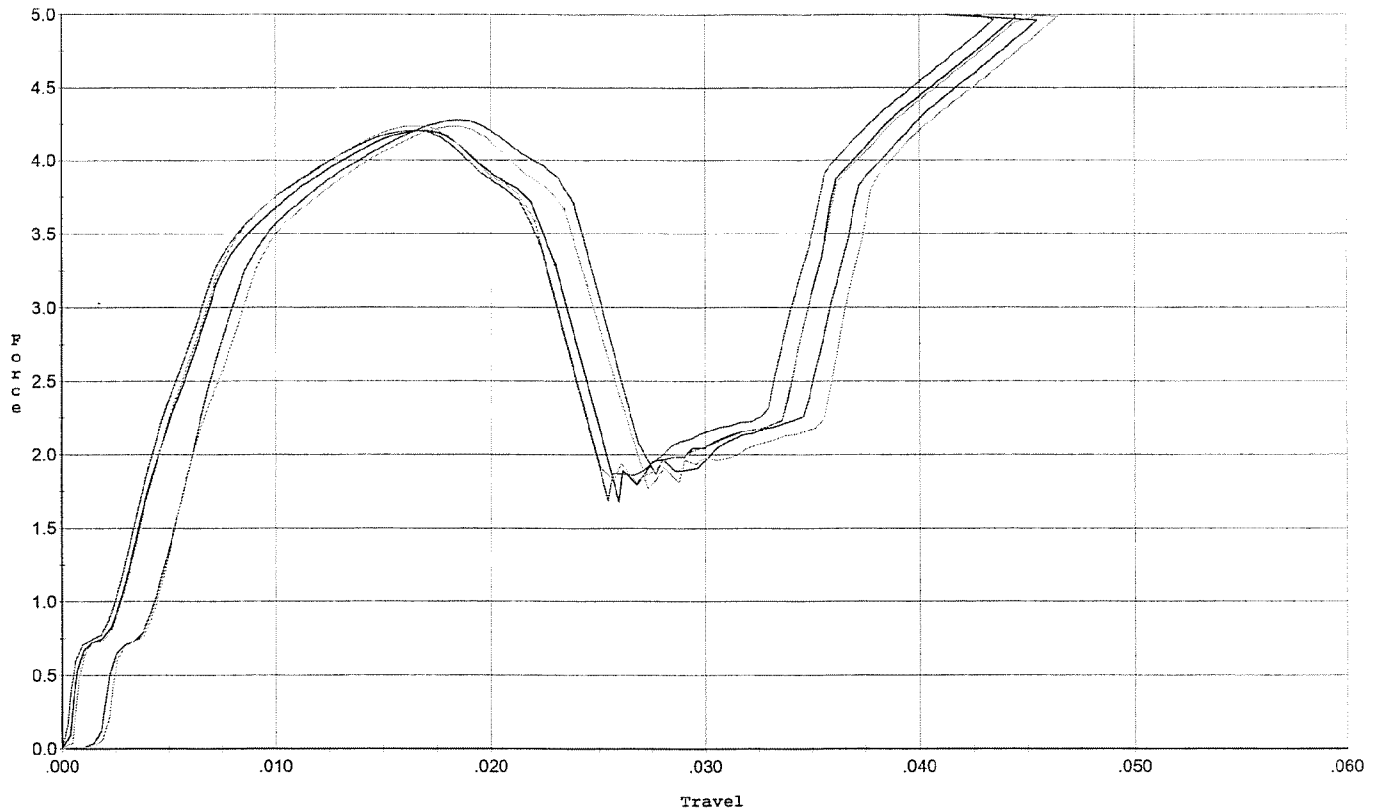
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.020	0.00	0.029	0.034		Set Trigger
2	2.539	0.020	0.00	0.028	0.036		Set Trigger
3	2.361	0.021	0.00	0.031	0.032		Set Trigger
4	2.331	0.020	0.00	0.028	0.033		Set Trigger
5	2.361	0.021	0.00	0.029	0.035		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.024	0.00	0.027	0.067		Set Trigger
2	4.204	0.023	0.00	0.028	0.067		Set Trigger
3	4.204	0.022	0.00	0.028	0.065		Set Trigger
4	4.232	0.023	0.002	0.028	0.064		Set Trigger
5	4.236	0.022	0.00	0.028	0.064		Set Trigger

A-4.23