

G6801477

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

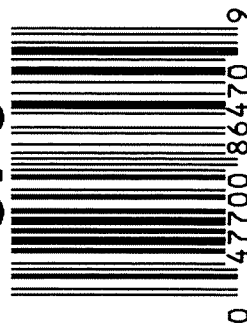
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801477

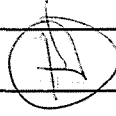
UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801477

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	RT
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION	BRATOR 	3/25/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BZ
542	APPLY COATINGS (BARREL ACTION)		3-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-6-09	XJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

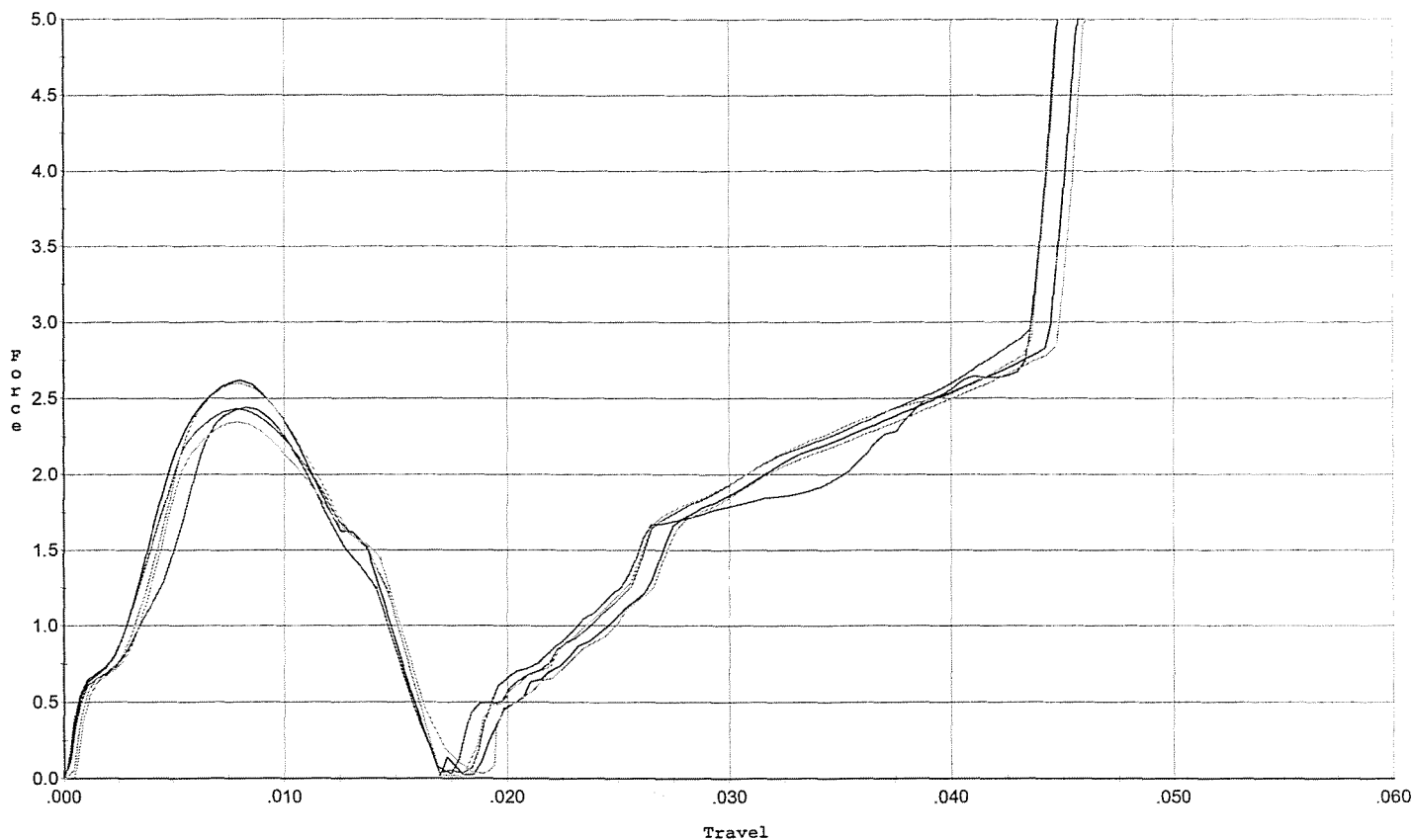
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	4-16-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-16-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	4-16-09	WV
	J) ASSEMBLE STOCK			4-6-09	R.H.
	K) ASSEMBLE SWIVEL STUDS			4-16-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	4-7-09	WV
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			4-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE			4-16-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.47</u> <u>2.48</u> <u>2.43</u> <u>2.38</u>	4-14-09	WV
	C) FUNCTION			4-16-09	WV
690	PACK			8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



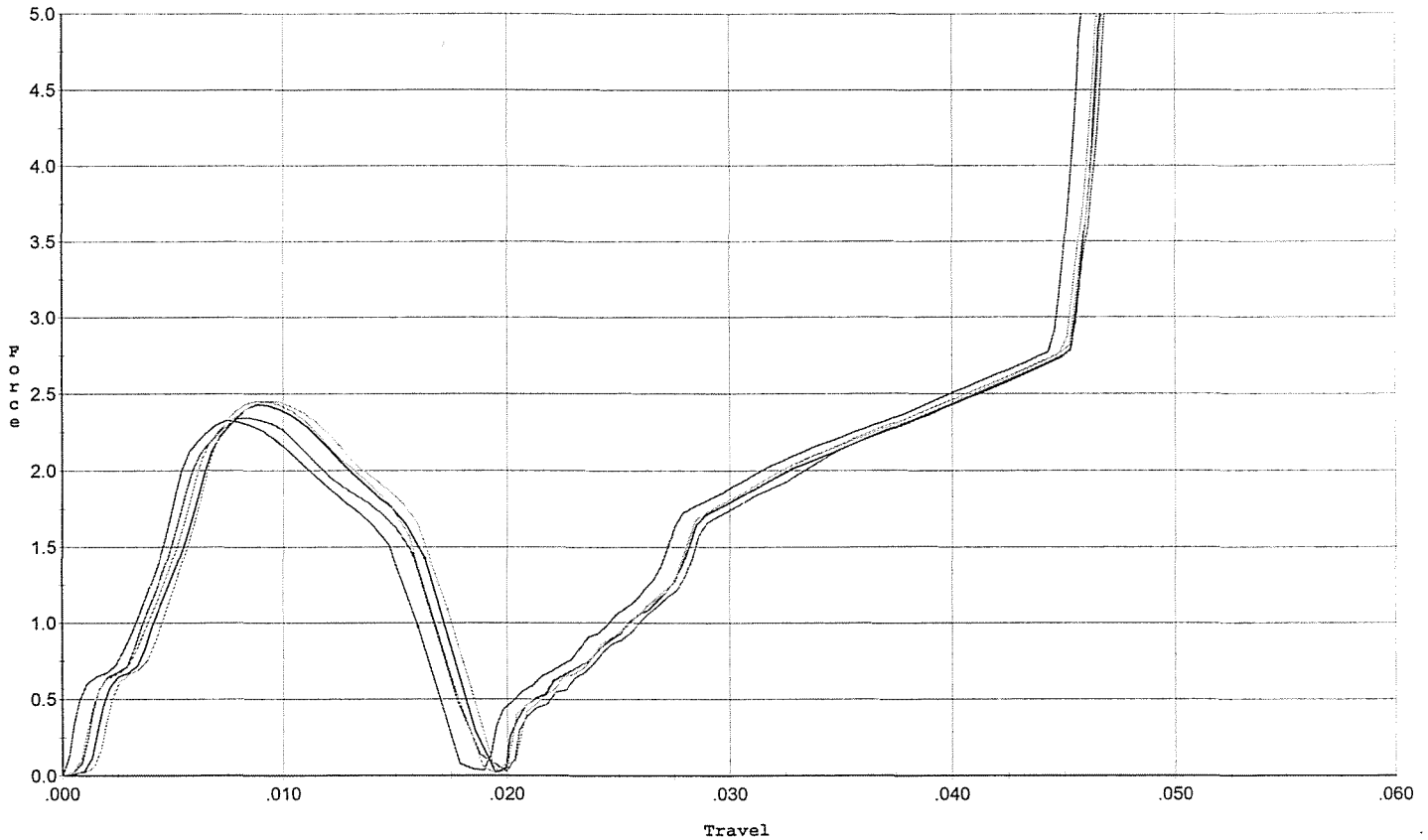
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.014	0.00	0.035	0.021		Set Trigger
2	2.618	0.014	0.00	0.036	0.023		Set Trigger
3	2.433	0.015	0.00	0.035	0.023		Set Trigger
4	2.346	0.015	0.00	0.035	0.022		Set Trigger
5	2.599	0.014	0.00	0.036	0.023		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



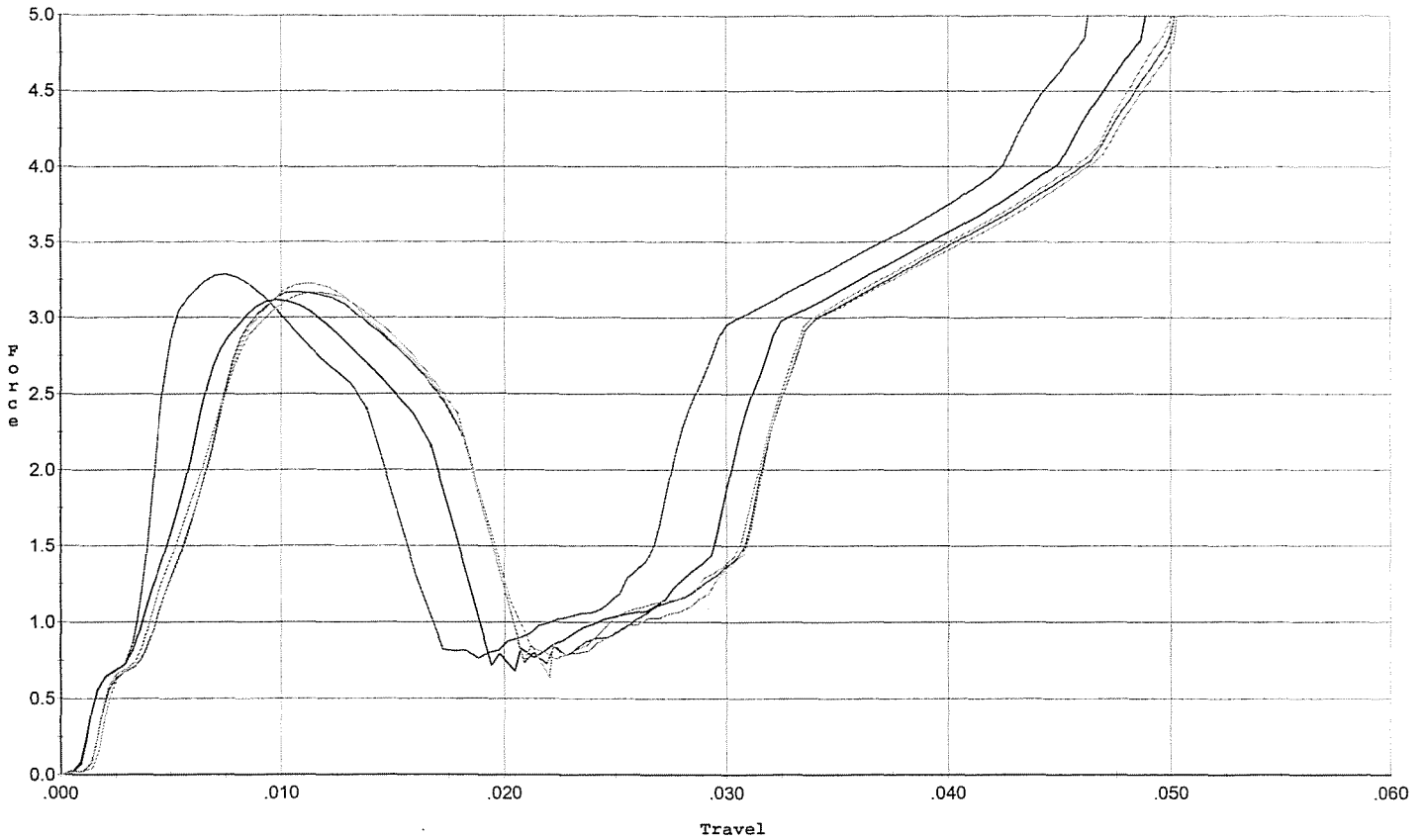
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.331	0.016	0.00	0.035	0.024		Set Trigger
2	2.428	0.016	0.00	0.035	0.025		Set Trigger
3	2.344	0.016	0.00	0.035	0.024		Set Trigger
4	2.453	0.017	0.00	0.034	0.026		Set Trigger
5	2.451	0.016	0.00	0.035	0.024		Set Trigger

A 2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



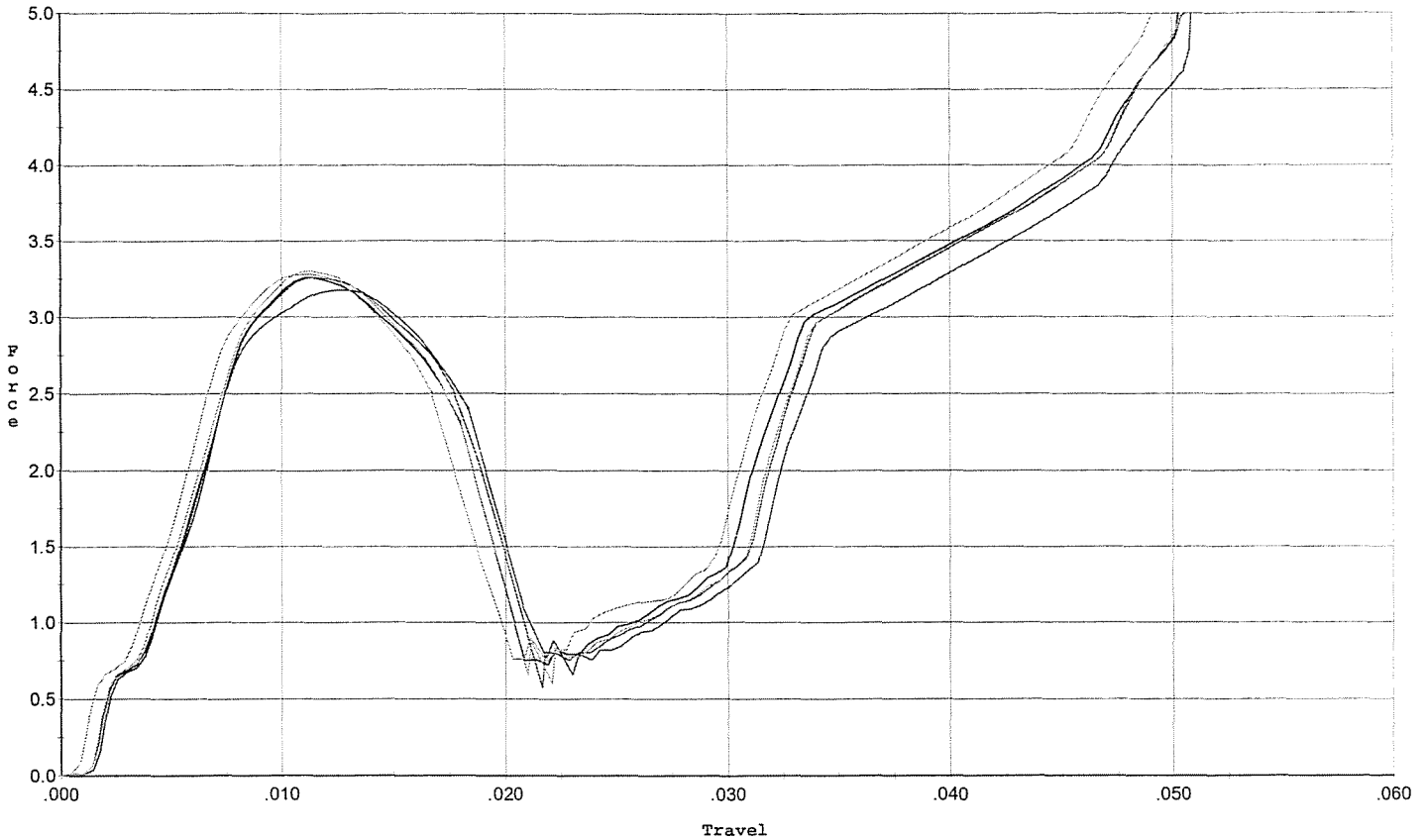
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.014	0.00	0.034	0.028		Set Trigger
2	3.117	0.017	0.00	0.034	0.033		Set Trigger
3	3.168	0.018	0.00	0.034	0.036		Set Trigger
4	3.224	0.018	0.00	0.034	0.036		Set Trigger
5	3.163	0.018	0.00	0.034	0.036		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



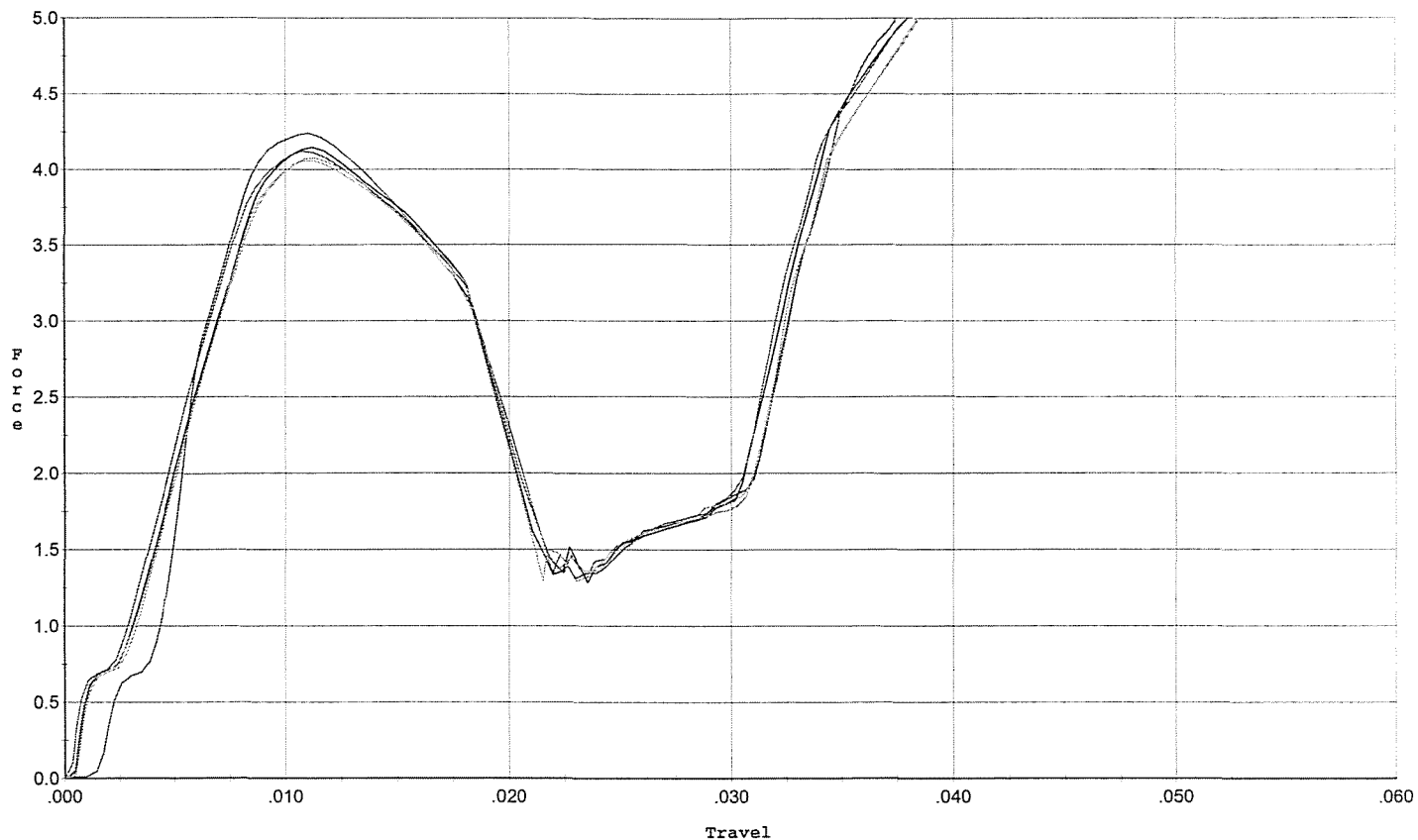
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.018	0.00	0.034	0.037		Set Trigger
2	3.256	0.018	0.00	0.034	0.036		Set Trigger
3	3.258	0.019	0.00	0.034	0.038		Set Trigger
4	3.296	0.018	0.00	0.034	0.037		Set Trigger
5	3.277	0.017	0.00	0.034	0.035		Set Trigger

A-3.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



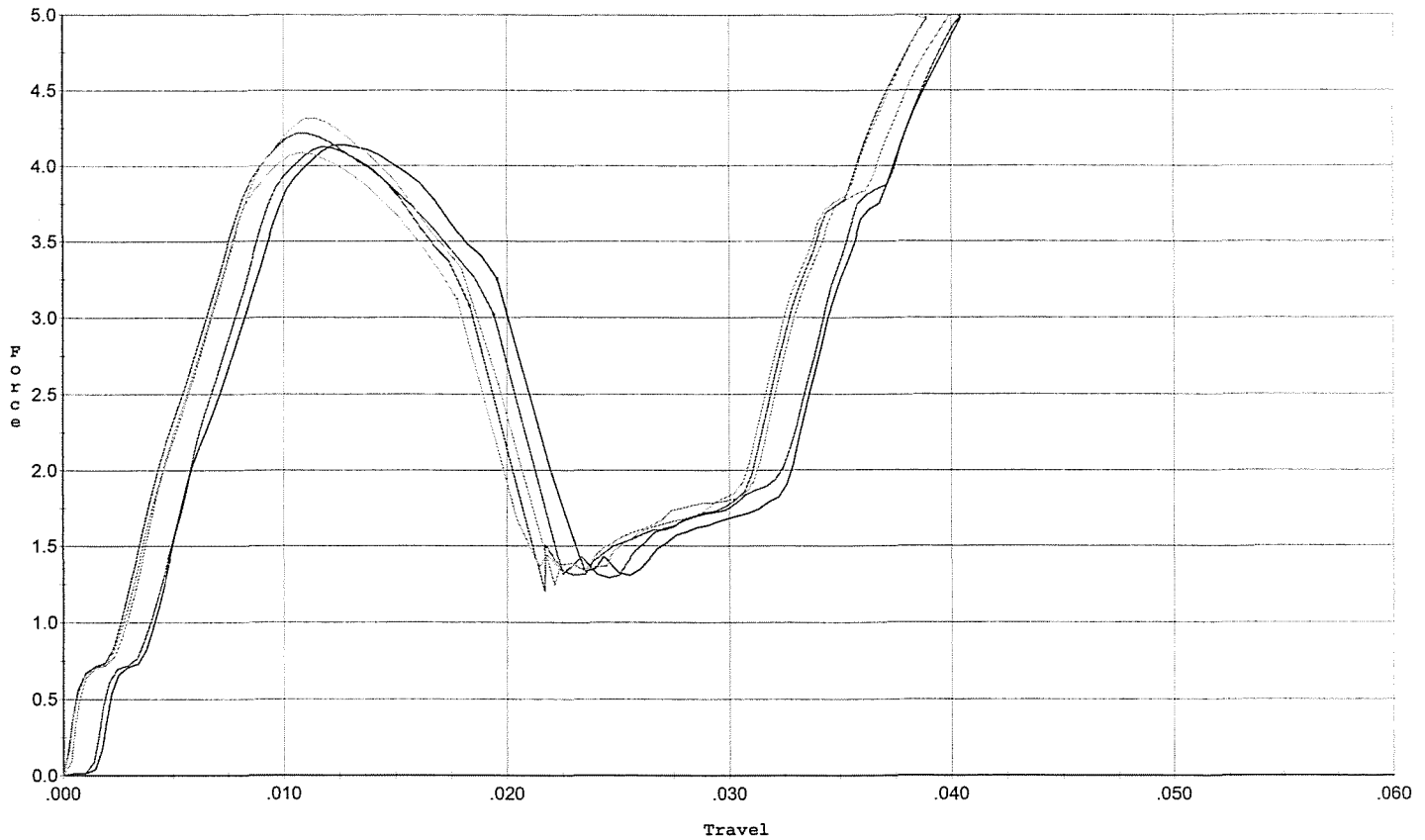
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.018	0.00	0.033	0.047		Set Trigger
2	4.148	0.018	0.00	0.032	0.047		Set Trigger
3	4.123	0.018	0.00	0.032	0.048		Set Trigger
4	4.058	0.018	0.00	0.032	0.047		Set Trigger
5	4.077	0.018	0.00	0.032	0.047		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



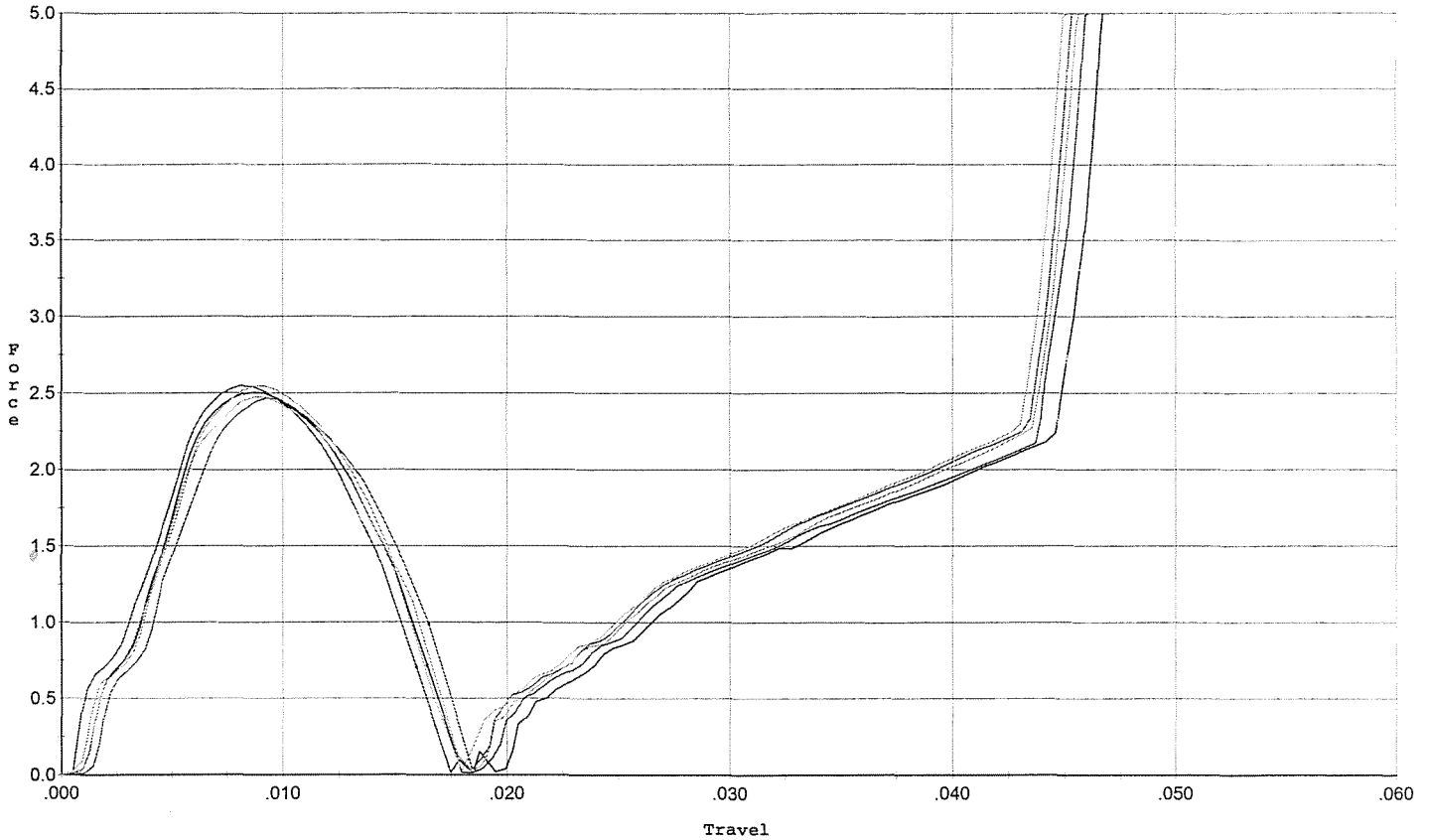
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.019	0.00	0.029	0.049		Set Trigger
2	4.140	0.020	0.00	0.033	0.049		Set Trigger
3	4.215	0.018	0.00	0.032	0.050		Set Trigger
4	4.088	0.018	0.00	0.032	0.047		Set Trigger
5	4.316	0.020	0.00	0.032	0.053		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 for final test



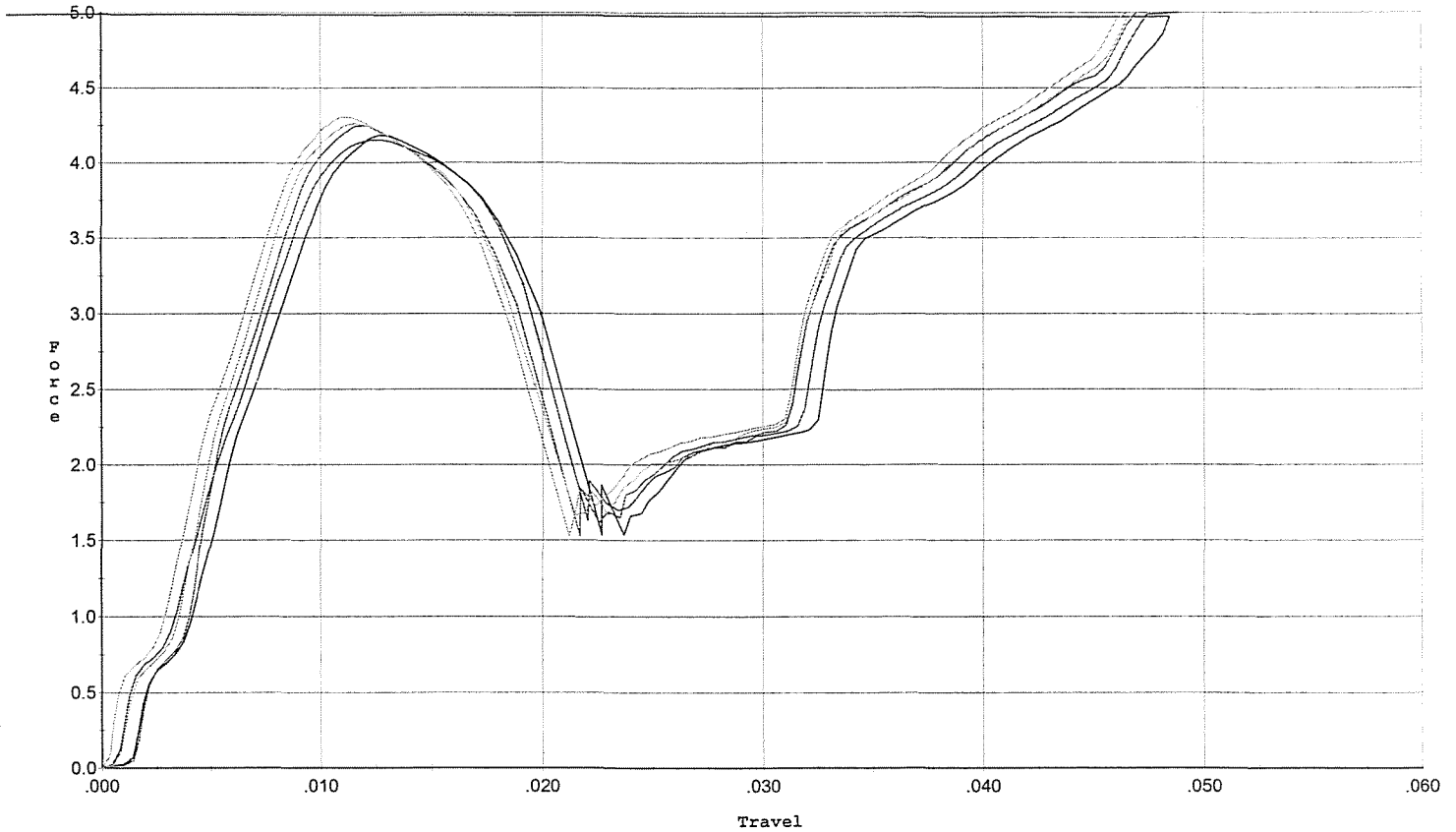
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.016	0.00	0.036	0.026		Set Trigger
2	2.505	0.016	0.00	0.036	0.025		Set Trigger
3	2.467	0.016	0.00	0.034	0.025		Set Trigger
4	2.475	0.015	0.00	0.035	0.023		Set Trigger
5	2.545	0.016	0.00	0.035	0.025		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.019	0.00	0.032	0.050		Set Trigger
2	4.183	0.020	0.00	0.032	0.051		Set Trigger
3	4.248	0.019	0.00	0.032	0.049		Set Trigger
4	4.263	0.020	0.00	0.031	0.052		Set Trigger
5	4.308	0.019	0.00	0.031	0.051		Set Trigger

A-4.23