

G 6801481

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



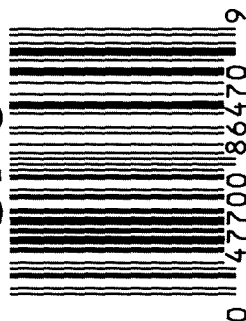
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801481

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801481

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SPD
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SPD
460	CHECK HEADSPACE		3-20-09	SPD
470	DIS-ASSEMBLE ACTION		3-20-09	SPD
472	SERIALIZE BOLT HANDLE		3-23-09	RIC
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION		3/25/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BH
542	APPLY COATINGS (BARREL ACTION)		3-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-3-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

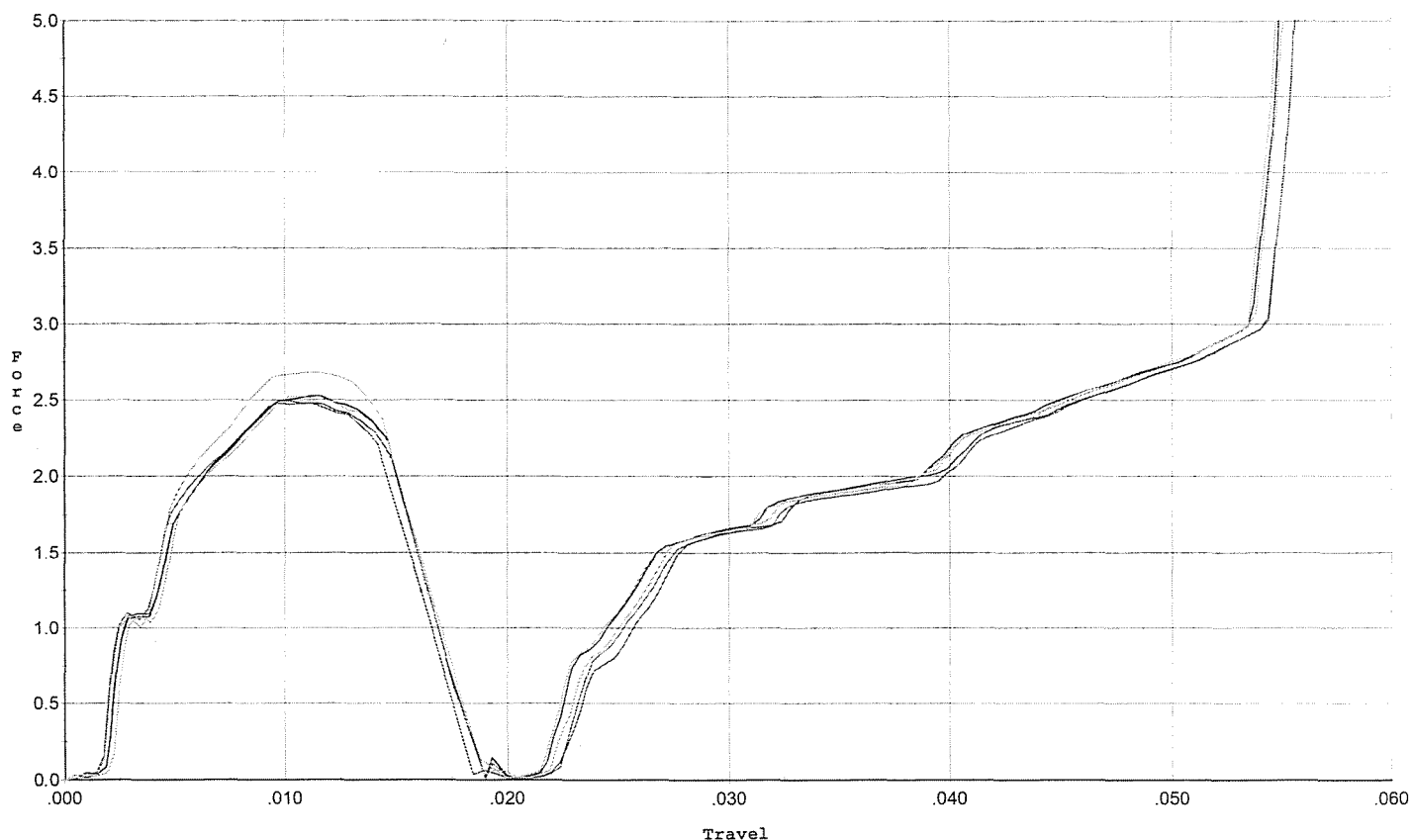
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	4-16-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-16-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-16-09	WN
	J) ASSEMBLE STOCK		4-3-09	LN
	K) ASSEMBLE SWIVEL STUDS		4-16-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-7-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-7-09	TGR
670	FINAL INSPECTION A) HEADSPACE		4-16-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.75</u> <u>2.70</u> <u>2.69</u> <u>2.75</u>	4-14-09	WN
	C) FUNCTION		4-16-09	WN
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



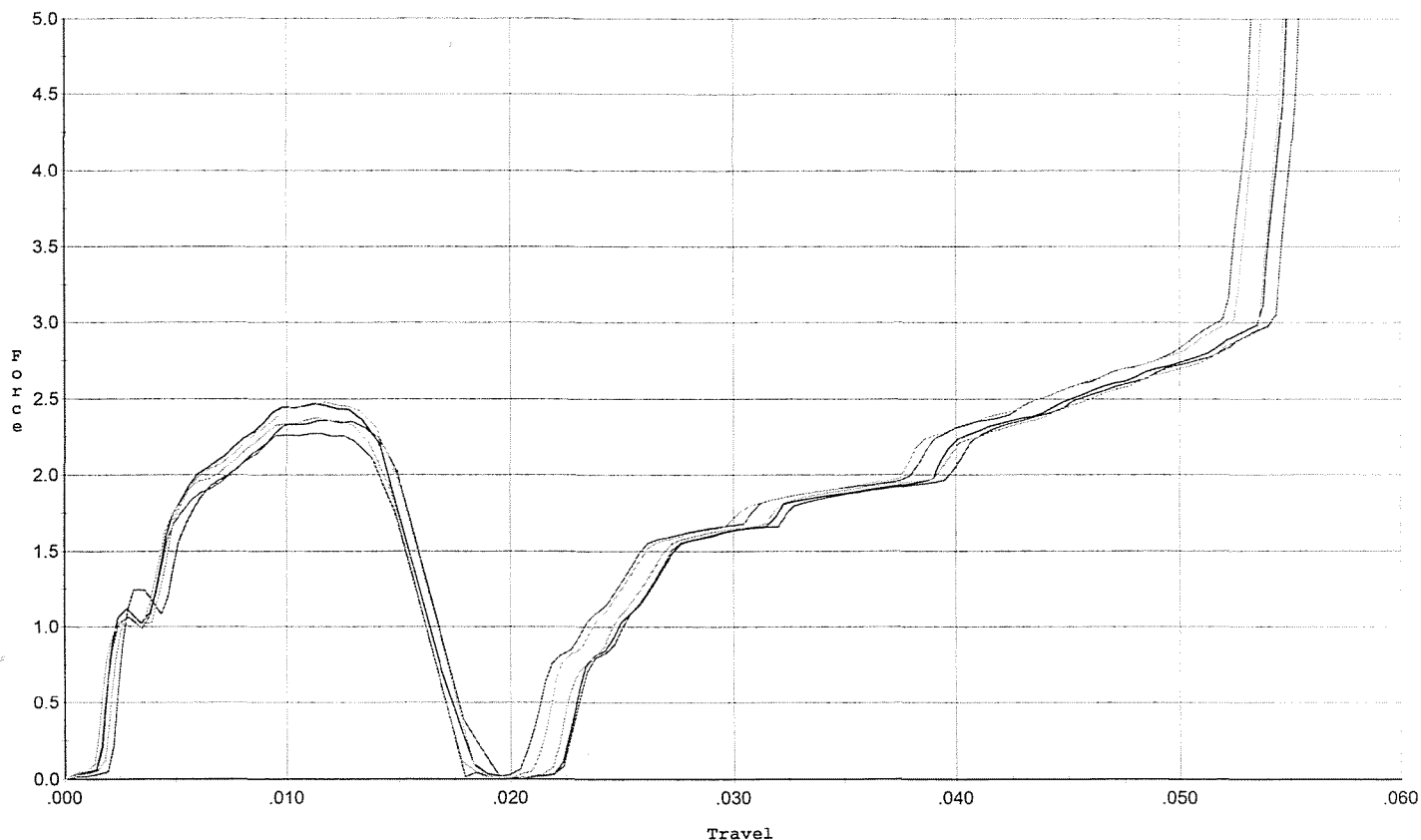
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.015	0.00	0.044	0.024		Set Trigger
2	2.525	0.015	0.00	0.043	0.024		Set Trigger
3	2.477	0.016	0.00	0.043	0.026		Set Trigger
4	2.522	0.017	0.00	0.043	0.027		Set Trigger
5	2.684	0.014	0.002	0.043	0.025		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



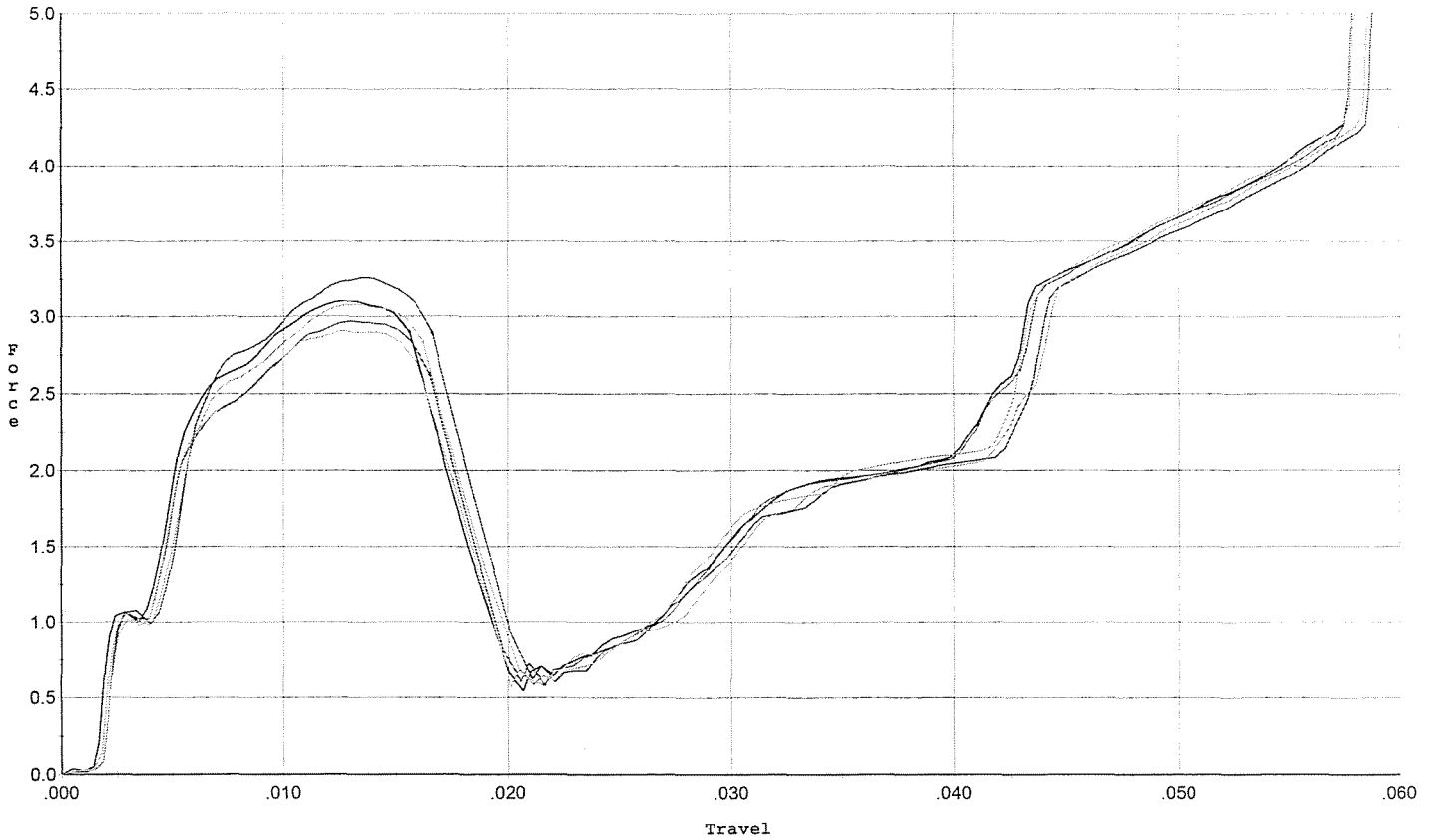
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.361	0.015	0.005	0.043	0.023		Set Trigger
2	2.470	0.014	0.00	0.043	0.023		Set Trigger
3	2.274	0.015	0.00	0.042	0.023		Set Trigger
4	2.480	0.015	0.00	0.042	0.025		Set Trigger
5	2.380	0.015	0.004	0.043	0.023		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



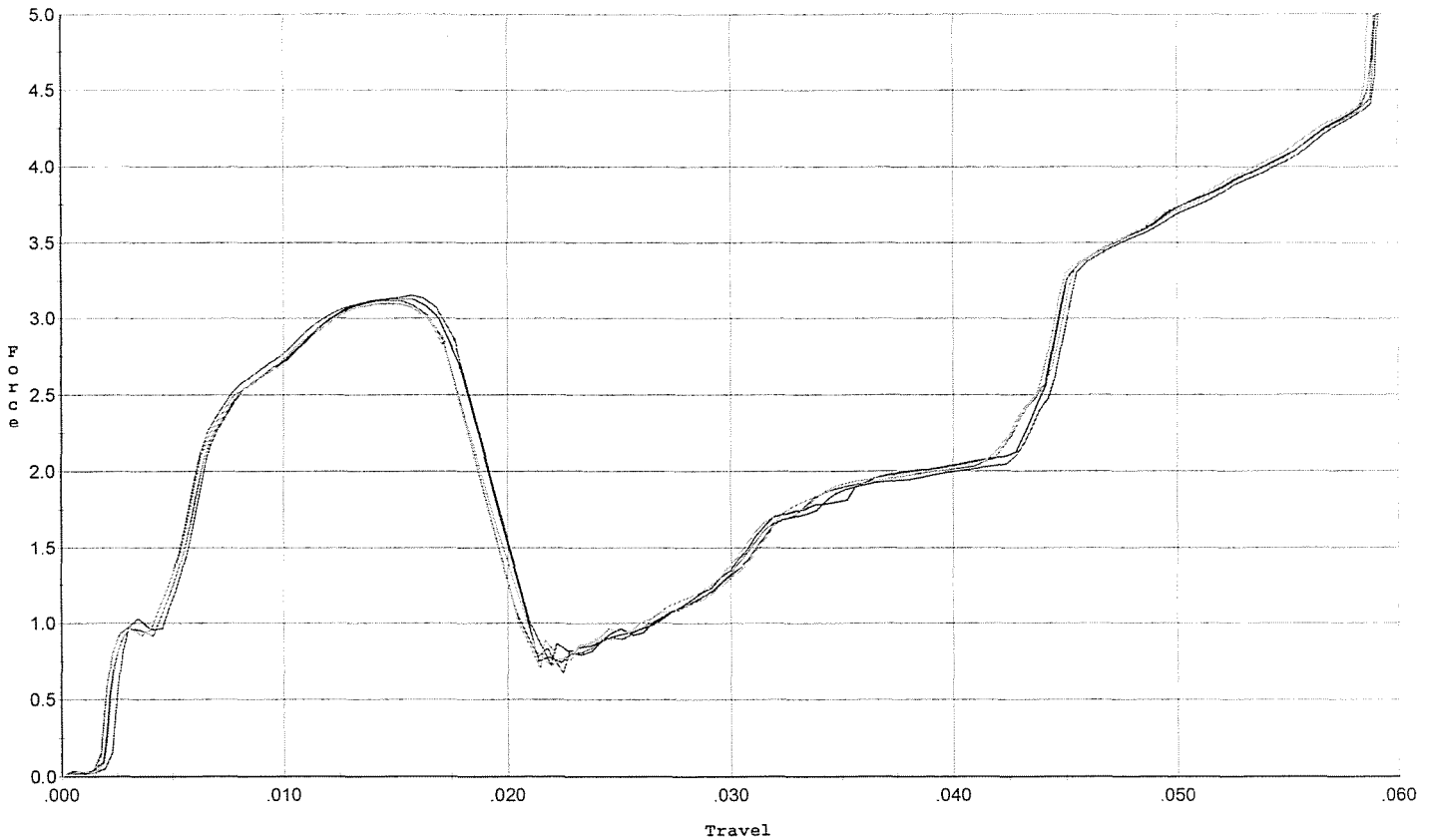
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.260	0.017	0.002	0.044	0.035		Set Trigger
2	3.105	0.016	0.00	0.043	0.032		Set Trigger
3	2.967	0.017	0.004	0.043	0.032		Set Trigger
4	2.907	0.018	0.00	0.043	0.034		Set Trigger
5	3.079	0.016	0.002	0.044	0.032		Set Trigger

A.3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



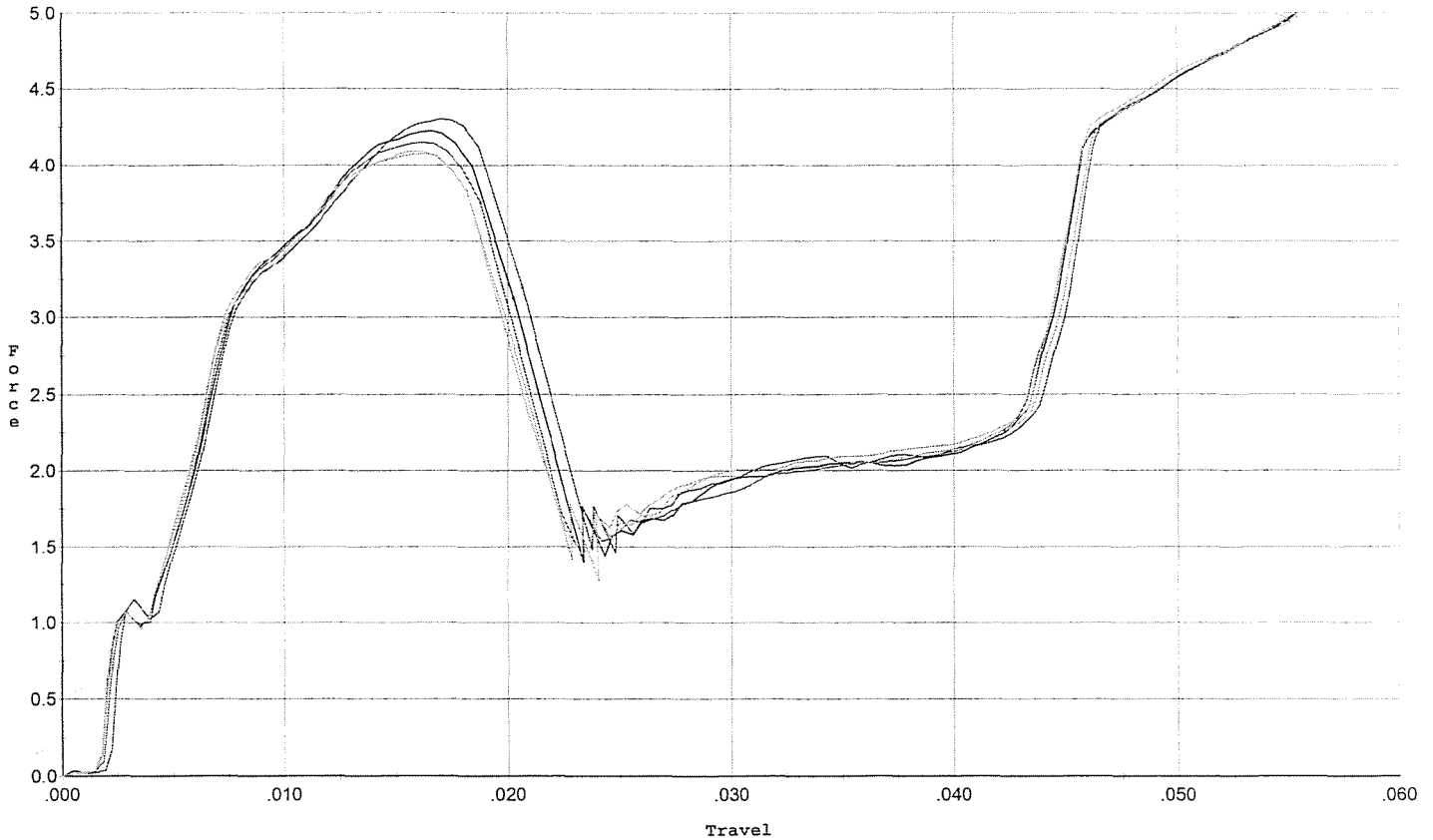
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.018	0.002	0.043	0.035		Set Trigger
2	3.126	0.018	0.004	0.043	0.036		Set Trigger
3	3.113	0.017	0.00	0.043	0.035		Set Trigger
4	3.095	0.017	0.004	0.043	0.034		Set Trigger
5	3.098	0.017	0.002	0.043	0.034		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



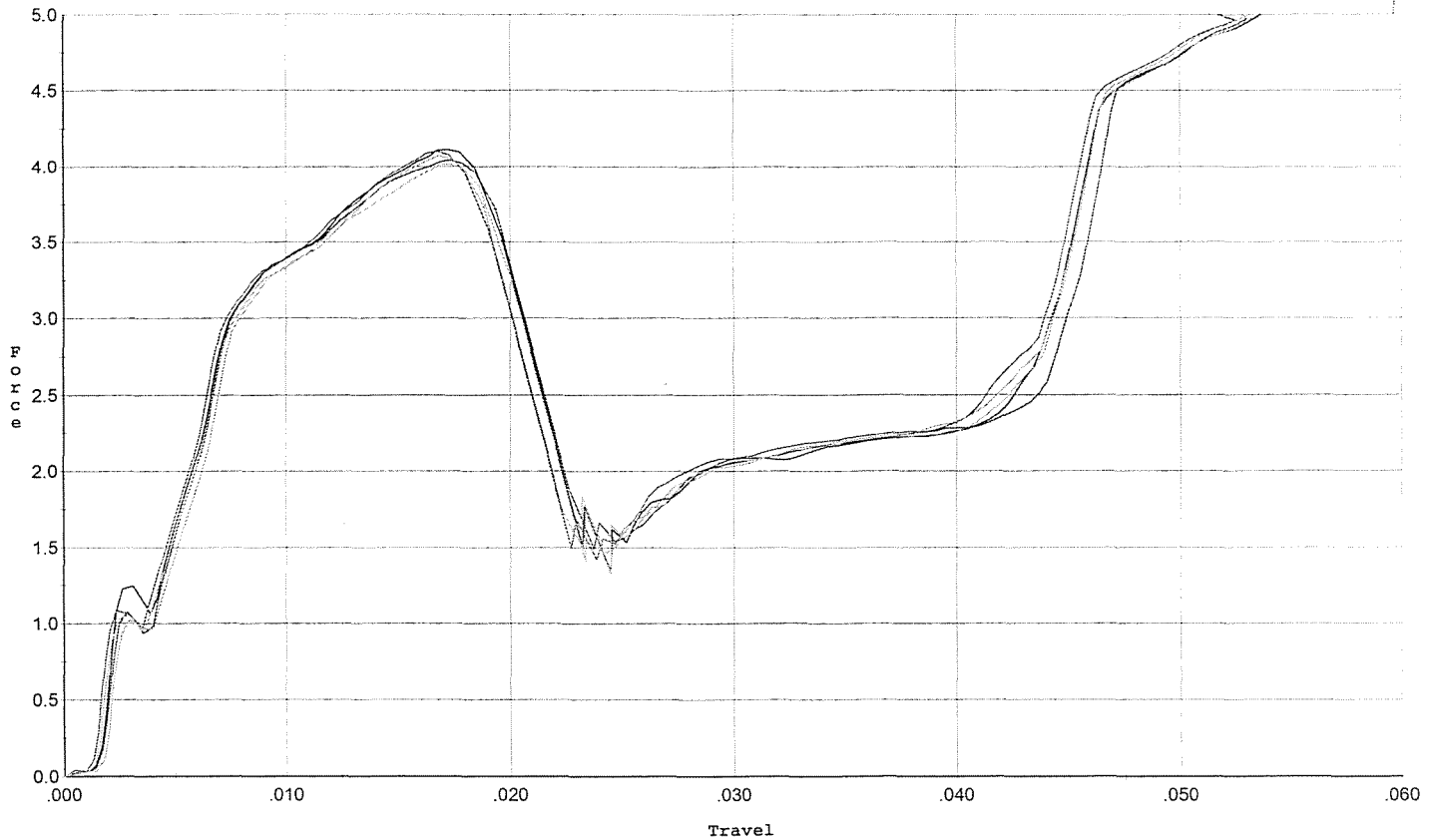
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.302	0.021	0.00	0.040	0.054		Set Trigger
2	4.226	0.020	0.002	0.041	0.053		Set Trigger
3	4.150	0.019	0.002	0.041	0.048		Set Trigger
4	4.094	0.018	0.00	0.042	0.046		Set Trigger
5	4.077	0.020	0.002	0.041	0.052		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



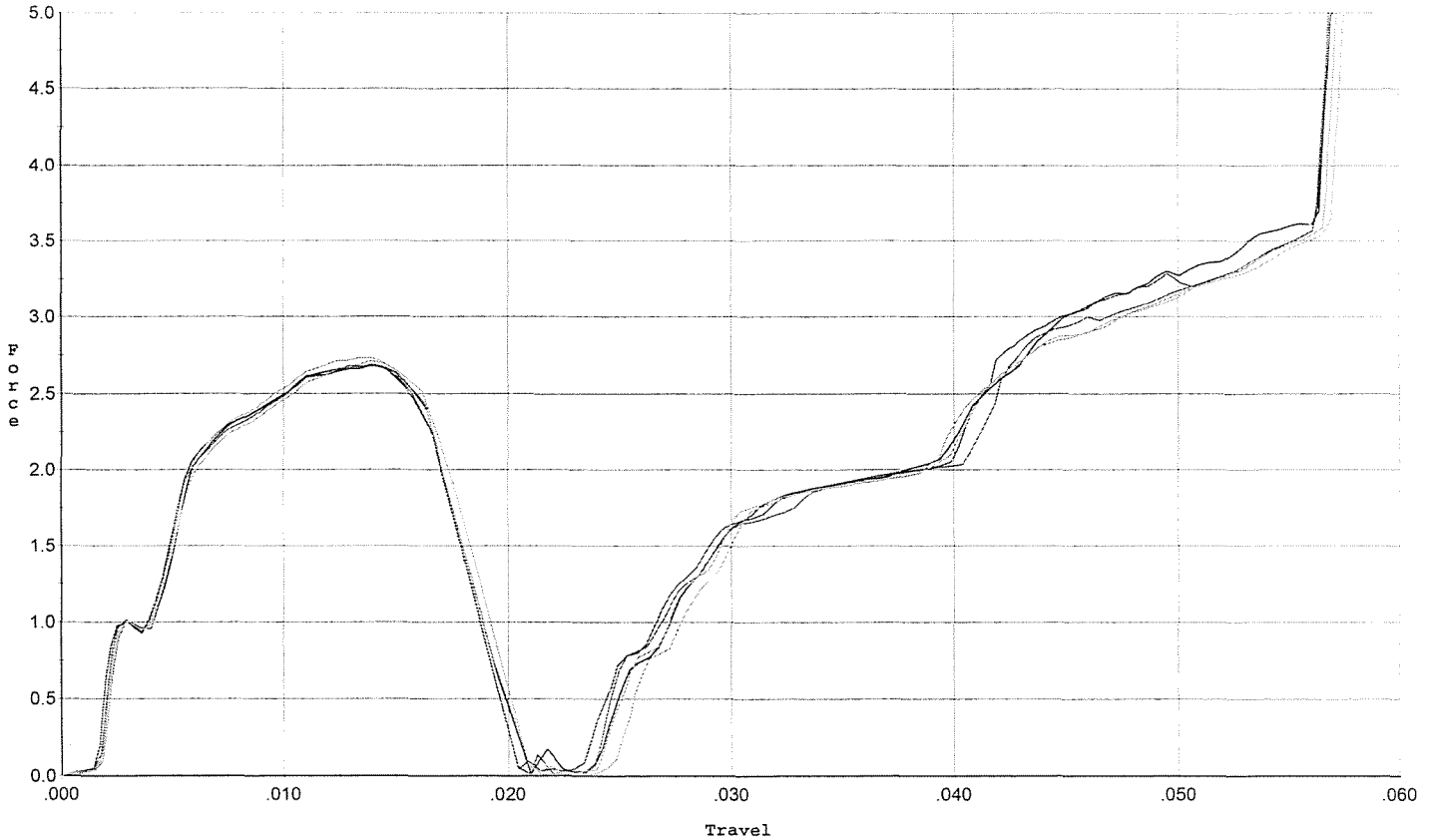
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.019	0.00	0.041	0.049		Set Trigger
2	4.112	0.020	0.00	0.041	0.051		Set Trigger
3	4.102	0.019	0.004	0.041	0.049		Set Trigger
4	4.072	0.019	0.00	0.041	0.048		Set Trigger
5	4.016	0.020	0.004	0.041	0.050		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



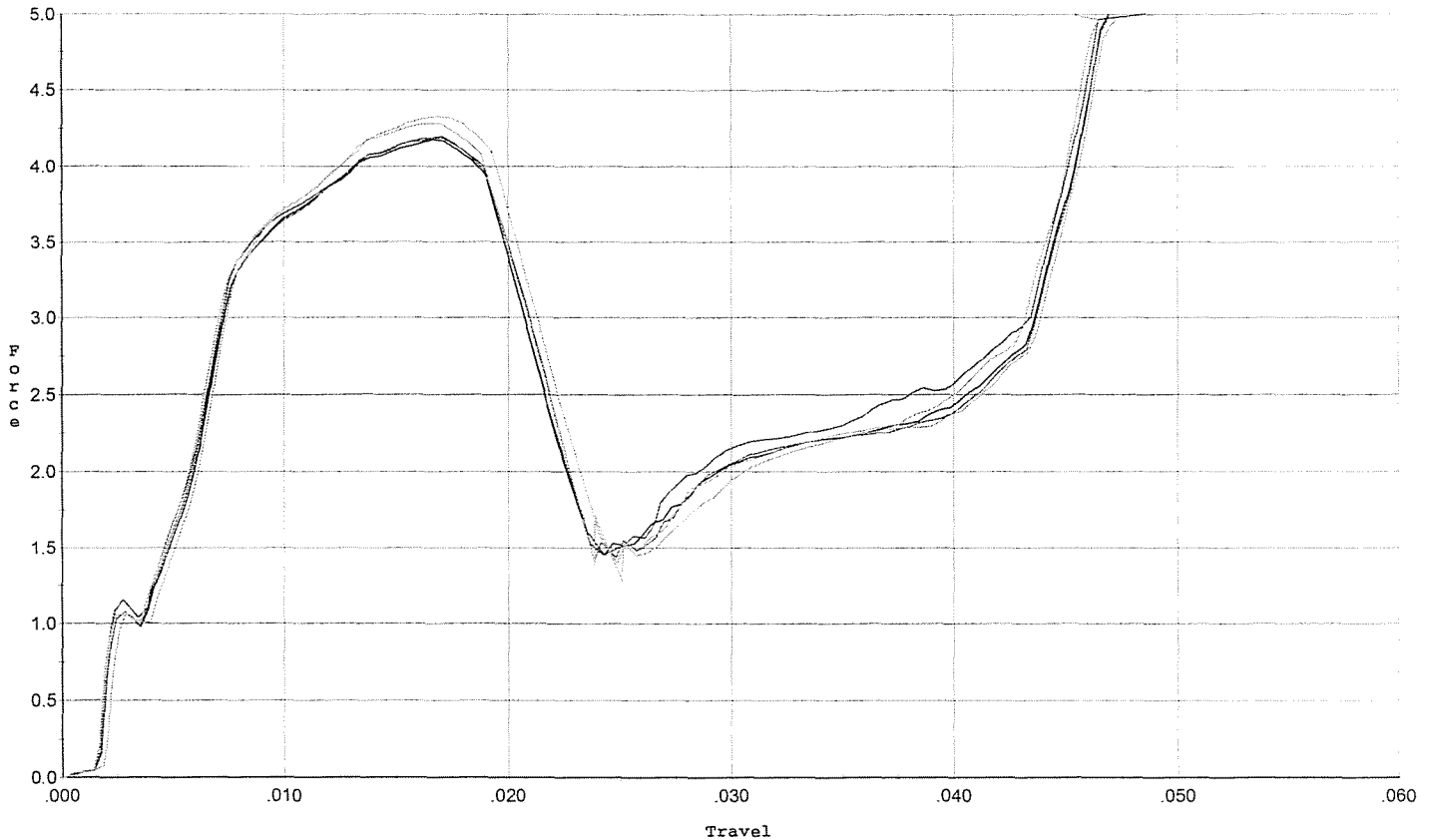
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.017	0.00	0.042	0.030		Set Trigger
2	2.682	0.016	0.004	0.042	0.029		Set Trigger
3	2.689	0.017	0.00	0.042	0.030		Set Trigger
4	2.713	0.018	0.004	0.043	0.031		Set Trigger
5	2.734	0.016	0.00	0.043	0.029		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.019	0.00	0.039	0.051		Set Trigger
2	4.176	0.019	0.00	0.039	0.051		Set Trigger
3	4.188	0.021	0.00	0.039	0.056		Set Trigger
4	4.283	0.021	0.004	0.039	0.057		Set Trigger
5	4.328	0.019	0.004	0.039	0.052		Set Trigger

A-4.23