

G6801486

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



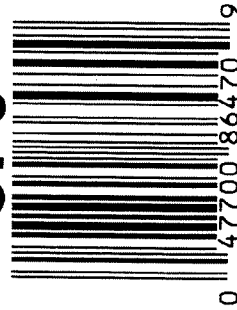
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801486

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801486

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-4-09	SP
430	ASSEMBLE TO STOCK		3-4-09	SP
440	PROOF		3-4-09	SP
460	CHECK HEADSPACE		3-4-09	RP
470	DIS-ASSEMBLE ACTION		3-4-09	RP
472	SERIALIZE BOLT HANDLE		3-5-09	RT
480	MAGNAFLUX BBL ACTION	(D)	3/9/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/9/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		3-11	TL
	APPLY COATINGS			
540	(BARREL ACTION)		3-26	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-1-09	R.H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

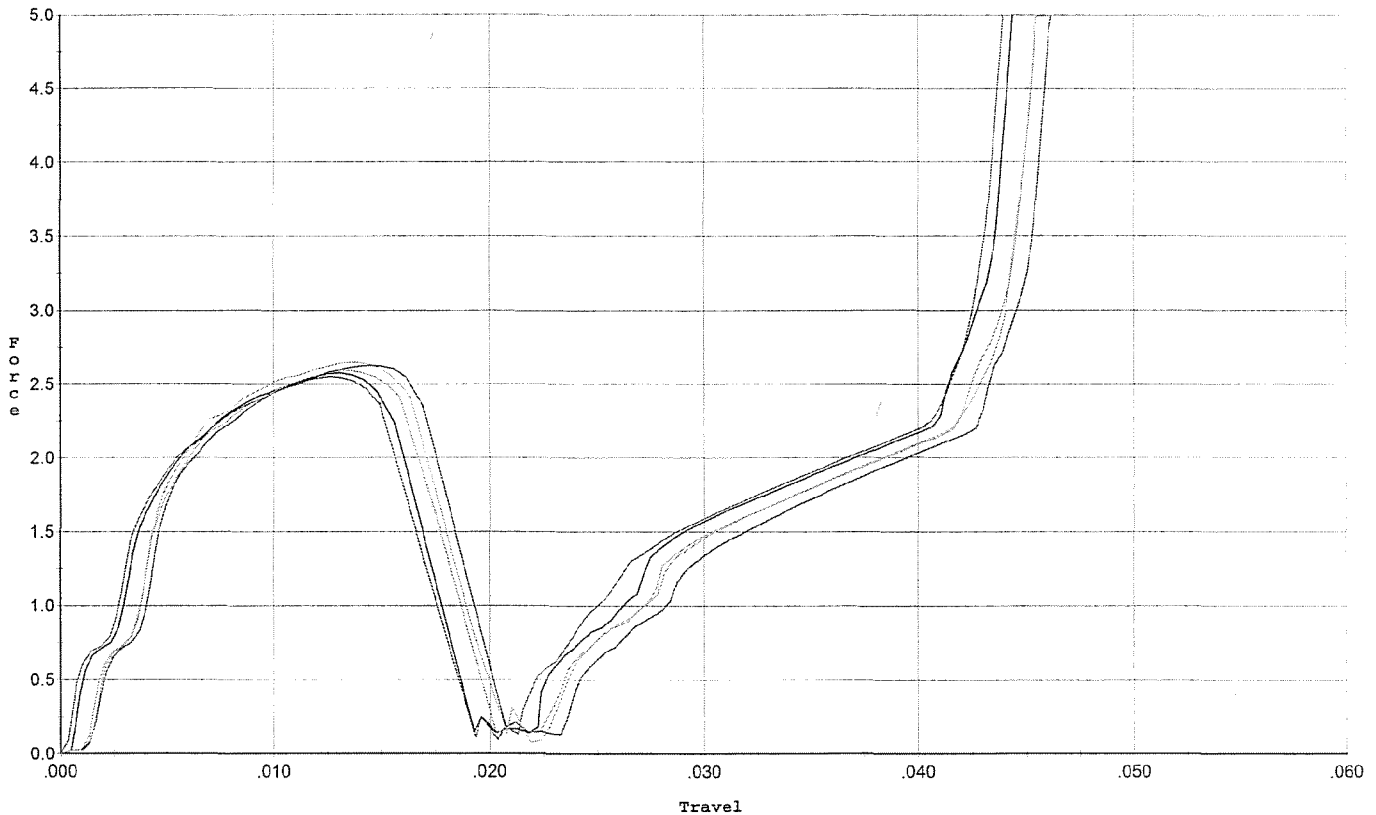
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	4-20-09	WN
CONT				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-20-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-20-09	WN
	J) ASSEMBLE STOCK		4-1-09	RJ
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-2-09	WN
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.43</u> <u>2.25</u> <u>2.13</u> <u>2.17</u>	4-13-09	WN
	C) FUNCTION		4-20-09	WN
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



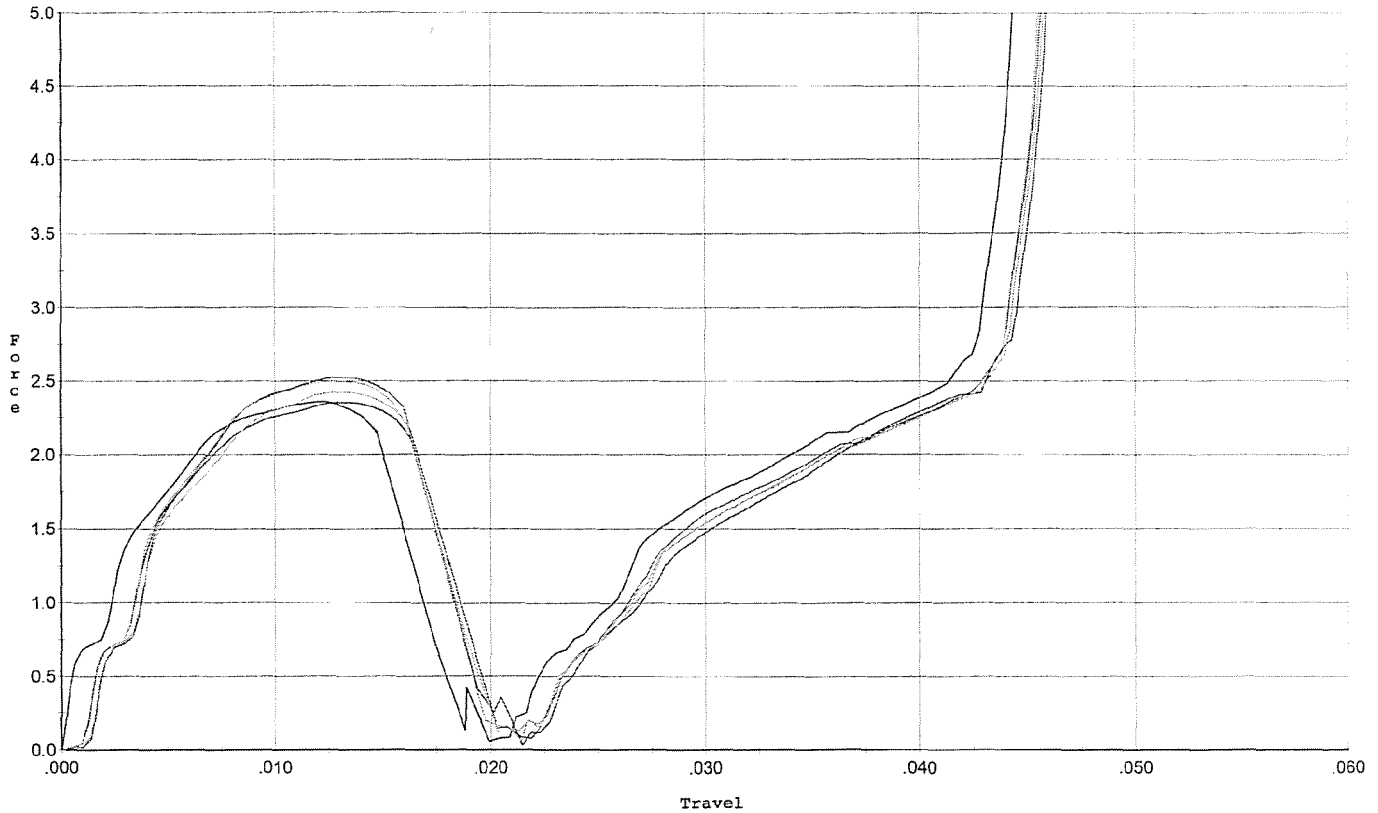
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.017	0.00	0.033	0.030		Set Trigger
2	2.574	0.016	0.00	0.032	0.028		Set Trigger
3	2.550	0.015	0.00	0.033	0.027		Set Trigger
4	2.647	0.016	0.00	0.033	0.029		Set Trigger
5	2.592	0.018	0.00	0.033	0.031		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



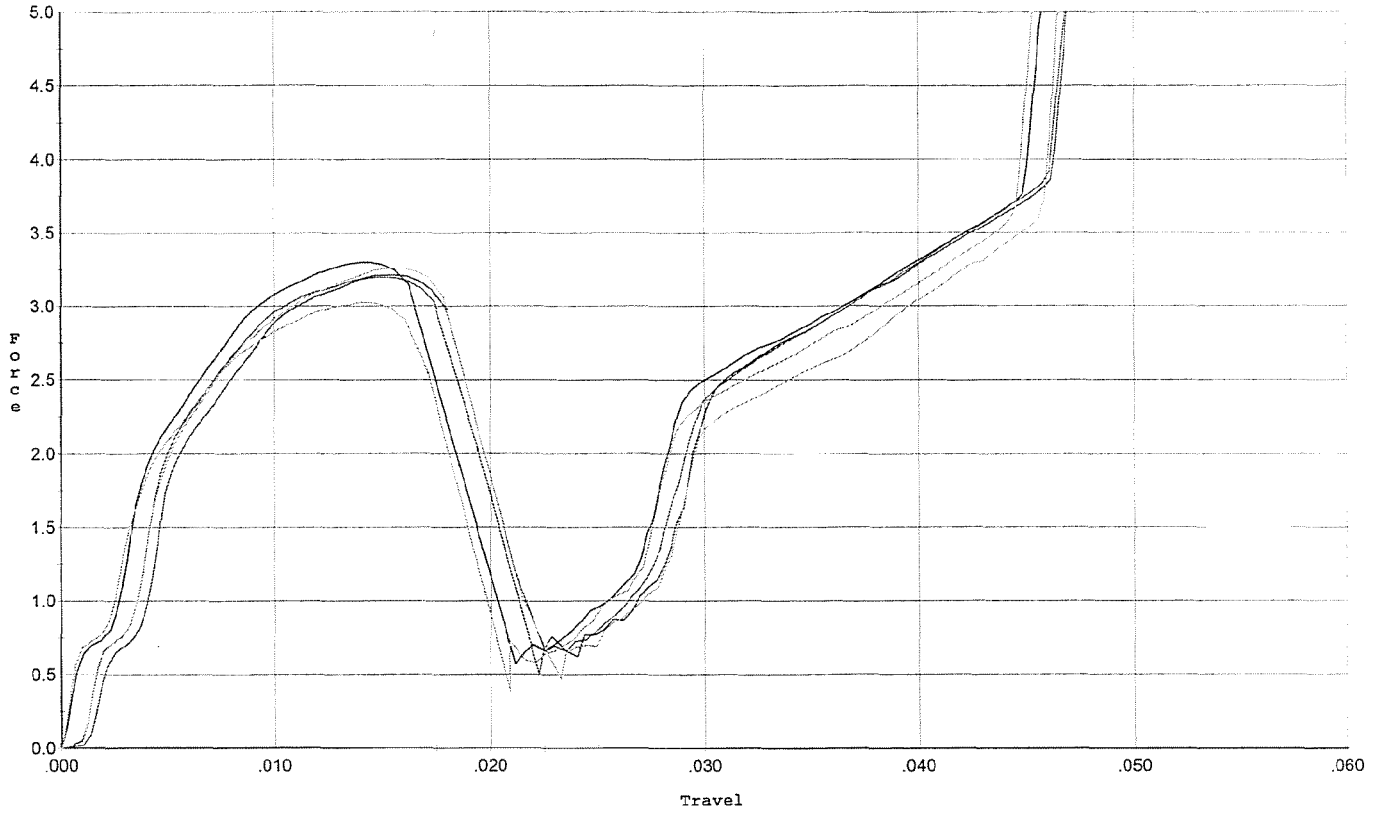
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.355	0.016	0.00	0.033	0.027		Set Trigger
2	2.357	0.015	0.00	0.033	0.025		Set Trigger
3	2.524	0.018	0.00	0.033	0.031		Set Trigger
4	2.427	0.016	0.00	0.033	0.027		Set Trigger
5	2.498	0.016	0.00	0.033	0.028		Set Trigger

17-2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



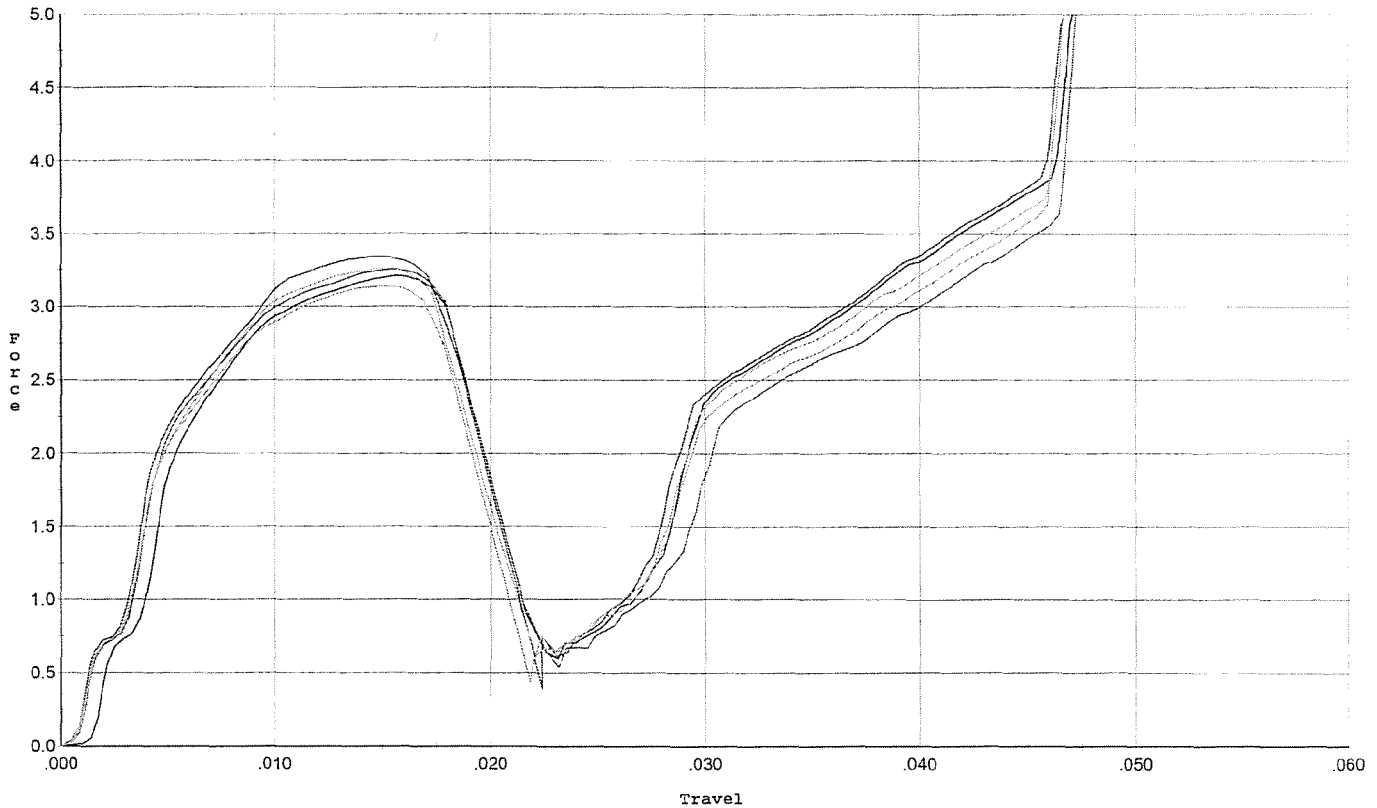
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.018	0.00	0.031	0.038		Set Trigger
2	3.298	0.019	0.00	0.030	0.042		Set Trigger
3	3.197	0.019	0.00	0.030	0.042		Set Trigger
4	3.258	0.018	0.00	0.030	0.039		Set Trigger
5	3.027	0.017	0.00	0.030	0.037		Set Trigger

AB-19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



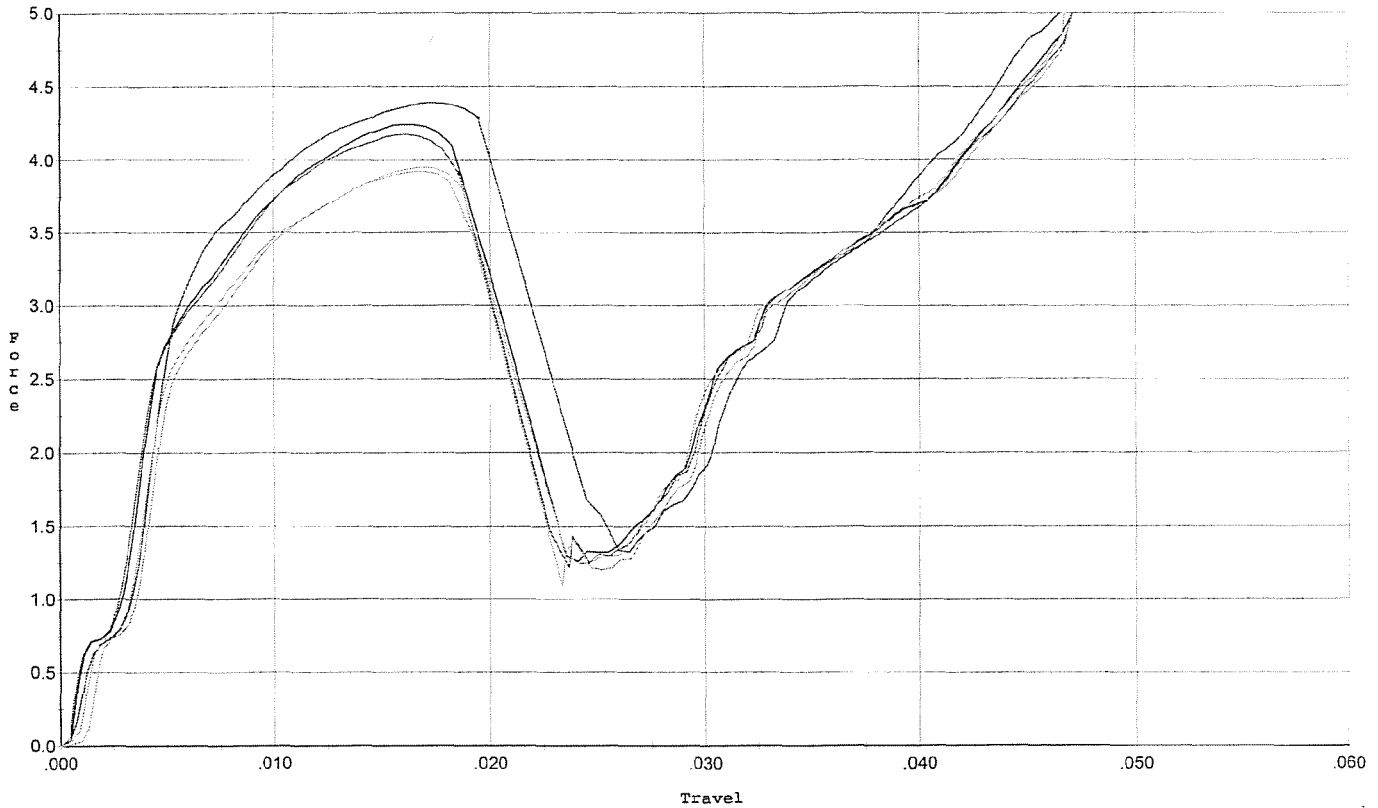
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.345	0.018	0.00	0.030	0.042		Set Trigger
2	3.213	0.018	0.00	0.031	0.038		Set Trigger
3	3.255	0.018	0.00	0.031	0.040		Set Trigger
4	3.263	0.017	0.00	0.031	0.038		Set Trigger
5	3.136	0.018	0.00	0.031	0.038		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



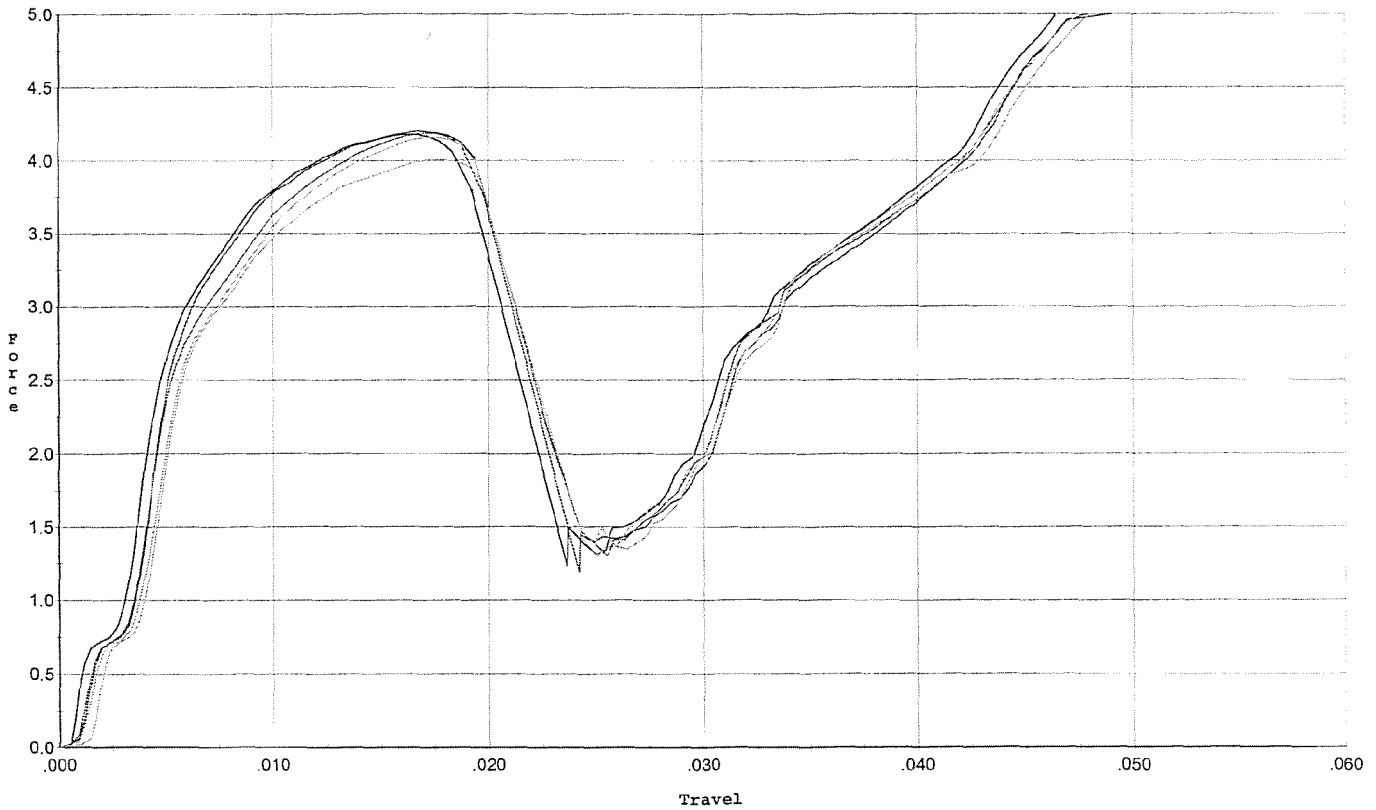
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.389	0.019	0.00	0.029	0.058		Set Trigger
2	4.239	0.021	0.00	0.029	0.058		Set Trigger
3	4.173	0.019	0.00	0.029	0.053		Set Trigger
4	3.922	0.019	0.00	0.029	0.051		Set Trigger
5	3.950	0.019	0.00	0.030	0.049		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



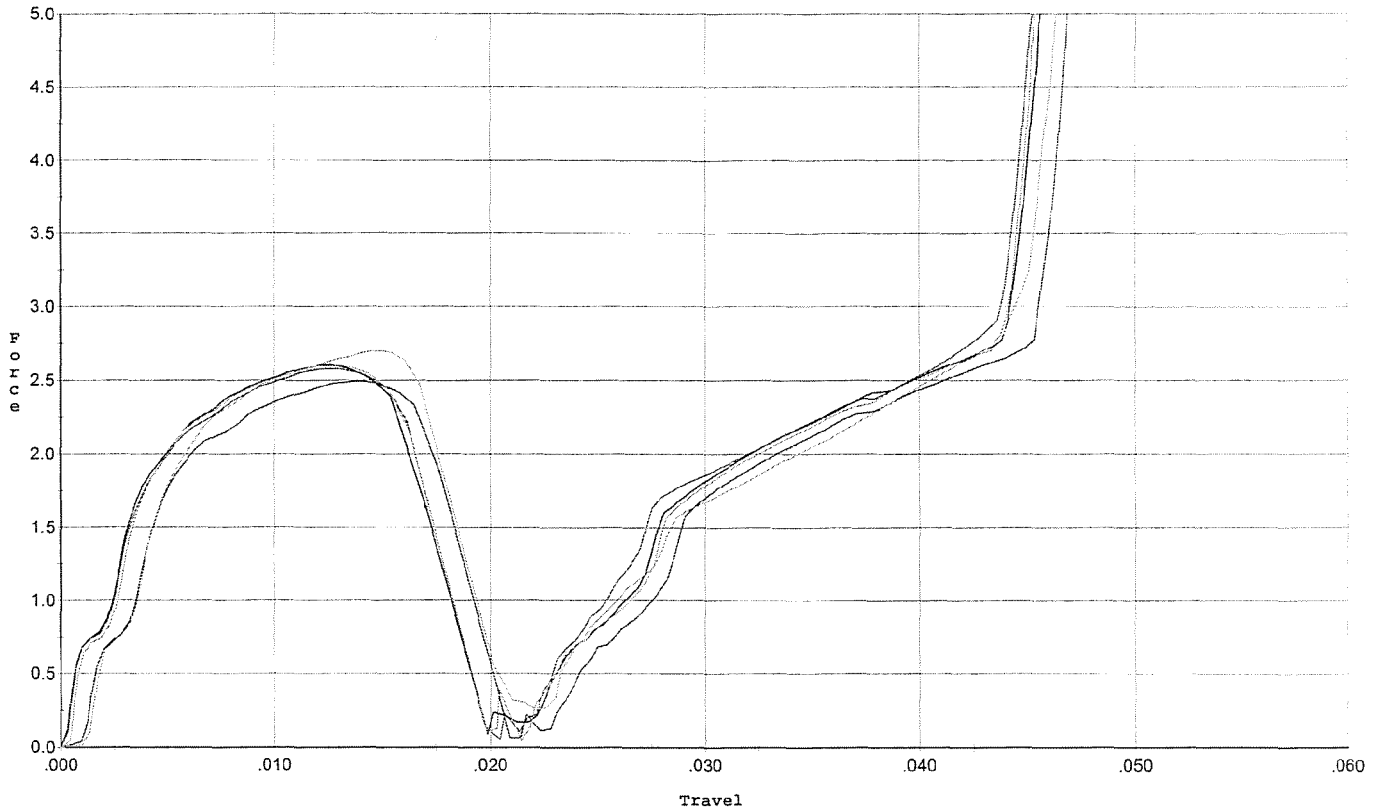
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.019	0.00	0.029	0.055		Set Trigger
2	4.178	0.019	0.00	0.029	0.055		Set Trigger
3	4.187	0.020	0.00	0.029	0.055		Set Trigger
4	4.160	0.019	0.00	0.029	0.053		Set Trigger
5	4.012	0.020	0.00	0.030	0.051		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



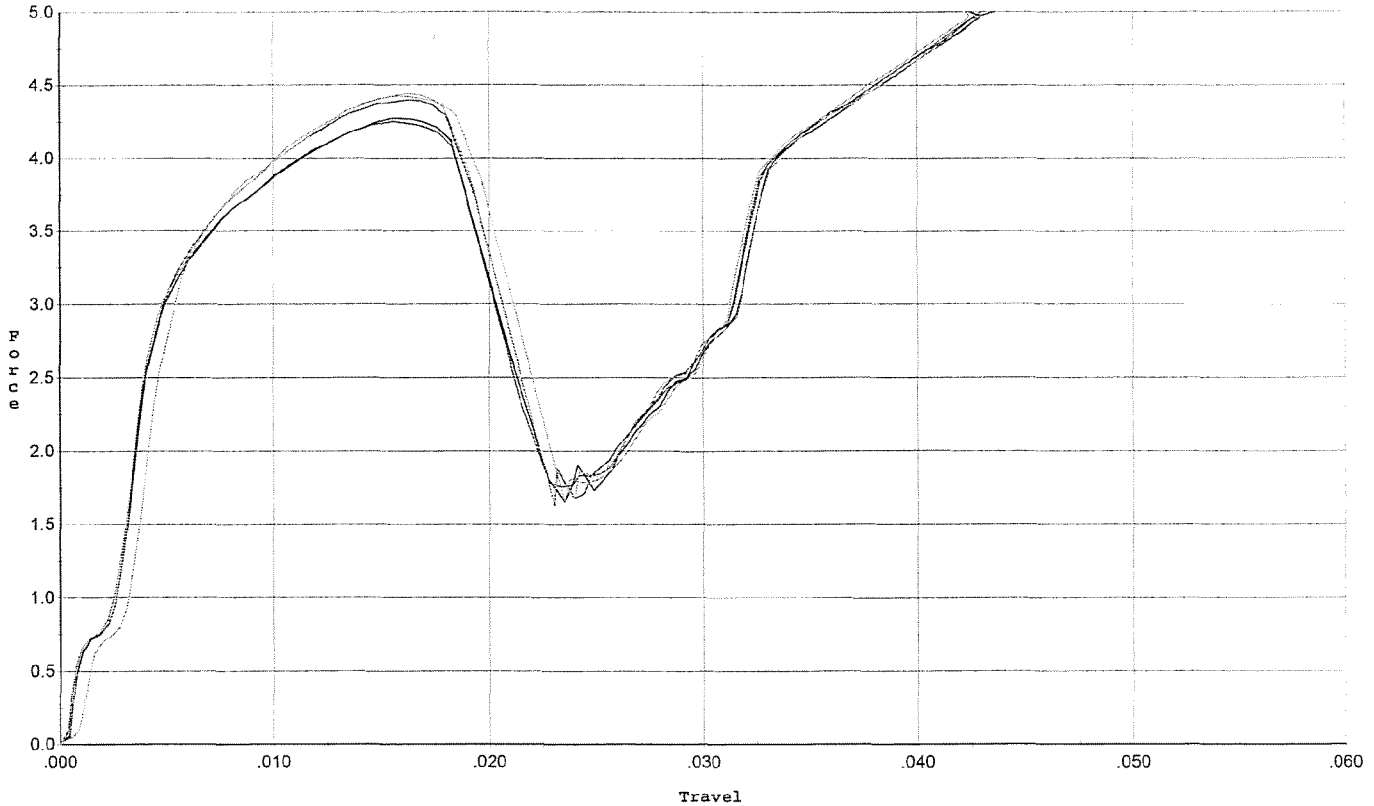
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.018	0.00	0.033	0.031		Set Trigger
2	2.607	0.017	0.00	0.032	0.032		Set Trigger
3	2.581	0.016	0.00	0.032	0.030		Set Trigger
4	2.701	0.017	0.00	0.033	0.031		Set Trigger
5	2.601	0.016	0.00	0.032	0.031		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.249	0.018	0.00	0.028	0.054		Set Trigger
2	4.272	0.018	0.00	0.028	0.054		Set Trigger
3	4.398	0.019	0.00	0.027	0.058		Set Trigger
4	4.423	0.020	0.00	0.027	0.059		Set Trigger
5	4.439	0.019	0.00	0.027	0.058		Set Trigger

A-24-35