

G 6801490

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



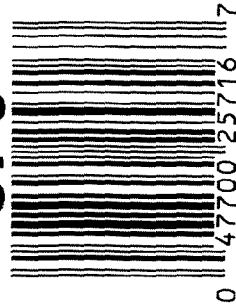
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6801490

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801490

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SPD
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SPD
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	TC
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION	(A)	3-25-09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	TC
	D) OIL FIRING PIN ASSEMBLY		14-2-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

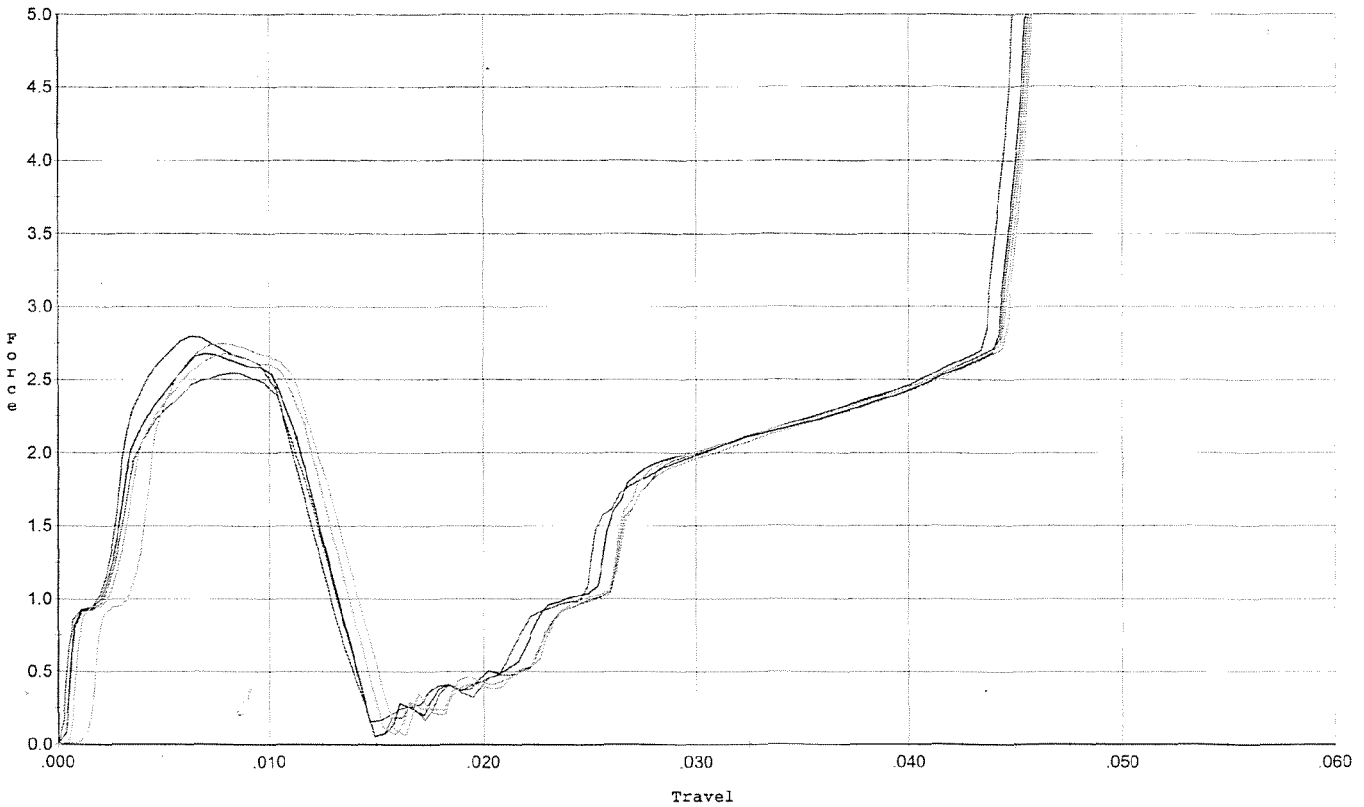
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>7.5</u> <u>8</u>	4-18-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-13-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	4-13-09	WV
	J) ASSEMBLE STOCK		4-2-09	RP
	K) ASSEMBLE SWIVEL STUDS		4-13-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-4-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-4-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-13-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>288</u> <u>284</u> <u>285</u> <u>277</u> <u>275</u>	4-7-09	RP
	C) FUNCTION		4-13-09	WV
690	PACK		5/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



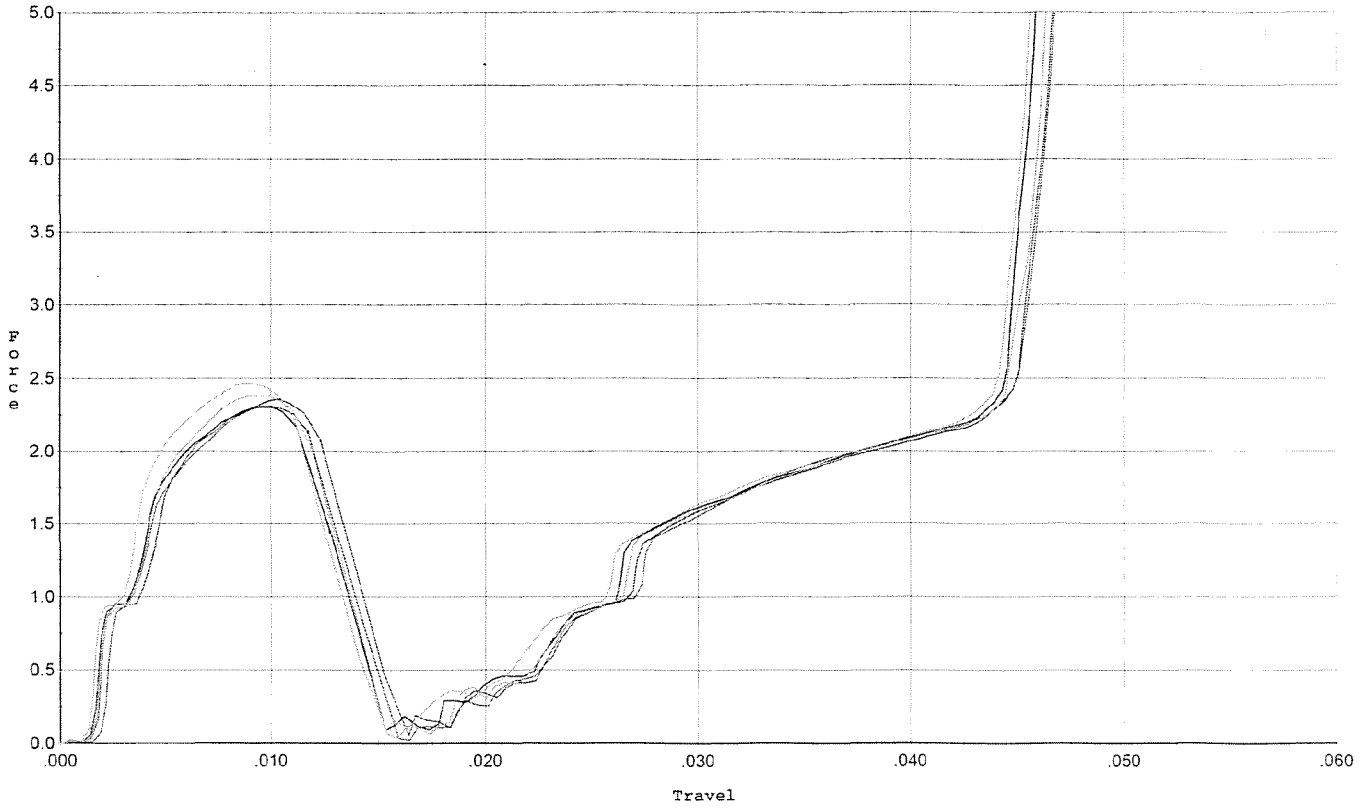
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.796	0.010	0.00	0.037	0.020		Set Trigger
2	2.677	0.011	0.00	0.037	0.021		Set Trigger
3	2.545	0.012	0.00	0.037	0.021		Set Trigger
4	2.680	0.012	0.00	0.037	0.021		Set Trigger
5	2.750	0.013	0.00	0.037	0.022		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



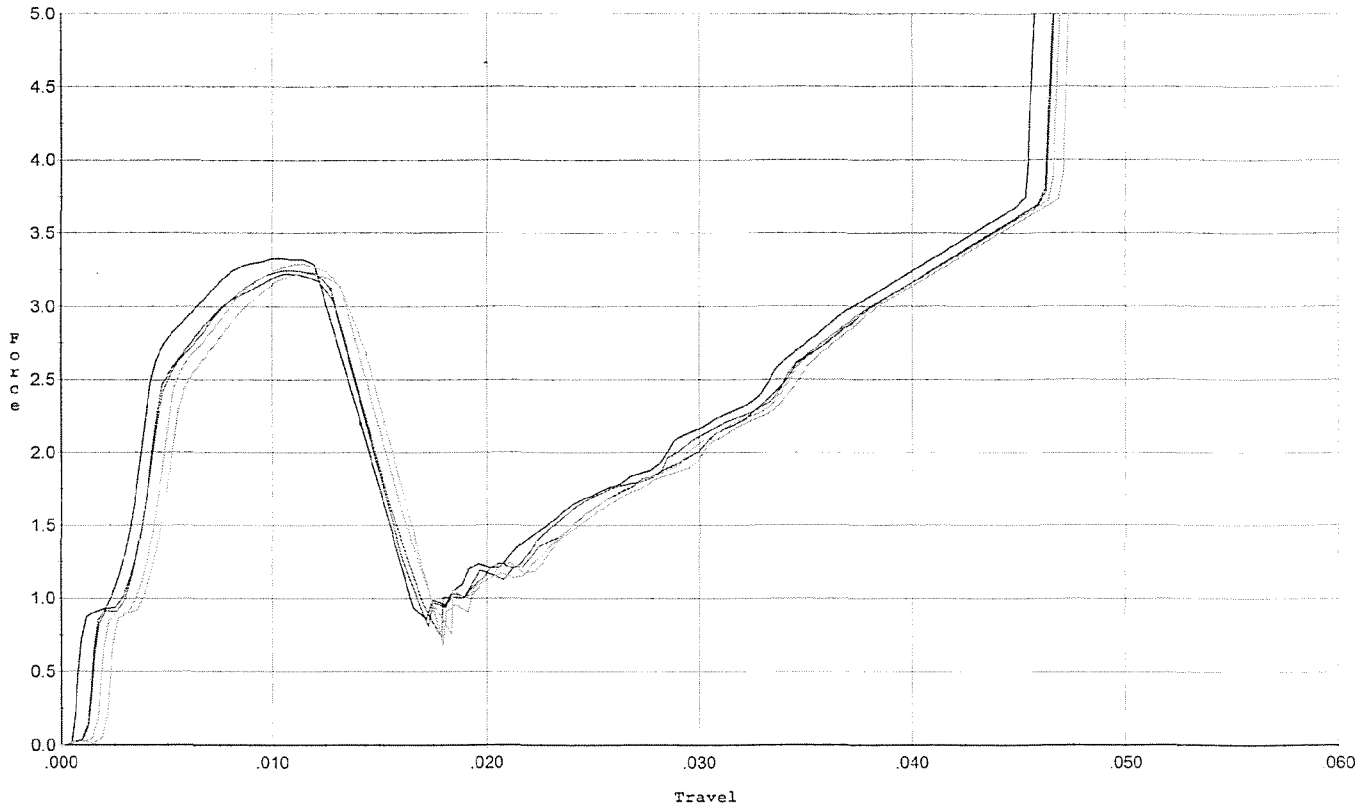
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.356	0.012	0.002	0.038	0.018		Set Trigger
2	2.305	0.013	0.00	0.037	0.019		Set Trigger
3	2.311	0.012	0.00	0.038	0.017		Set Trigger
4	2.466	0.011	0.00	0.038	0.018		Set Trigger
5	2.384	0.012	0.00	0.038	0.018		Set Trigger

A-236

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



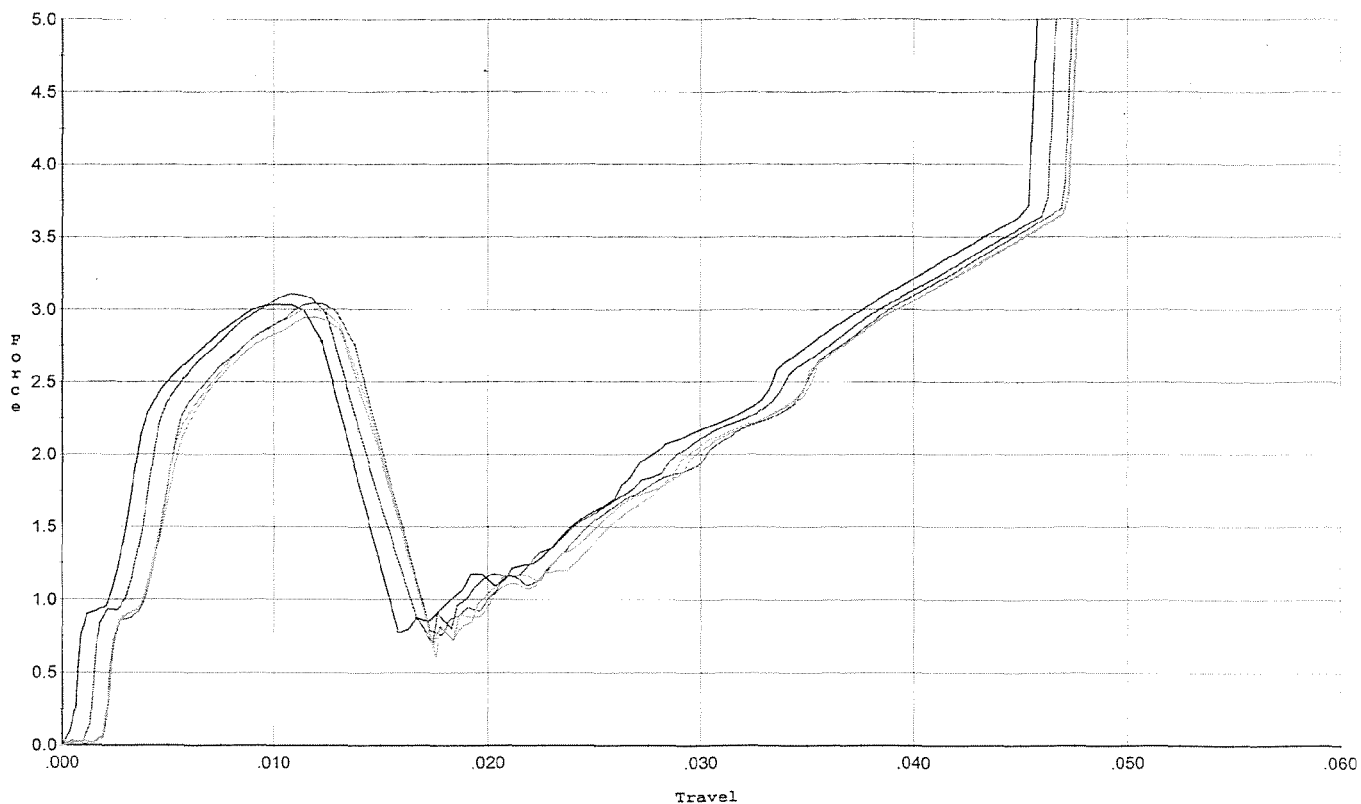
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.224	0.013	0.00	0.035	0.027		Set Trigger
2	3.329	0.014	0.00	0.034	0.031		Set Trigger
3	3.245	0.013	0.00	0.035	0.027		Set Trigger
4	3.288	0.013	0.00	0.035	0.027		Set Trigger
5	3.223	0.014	0.00	0.035	0.028		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



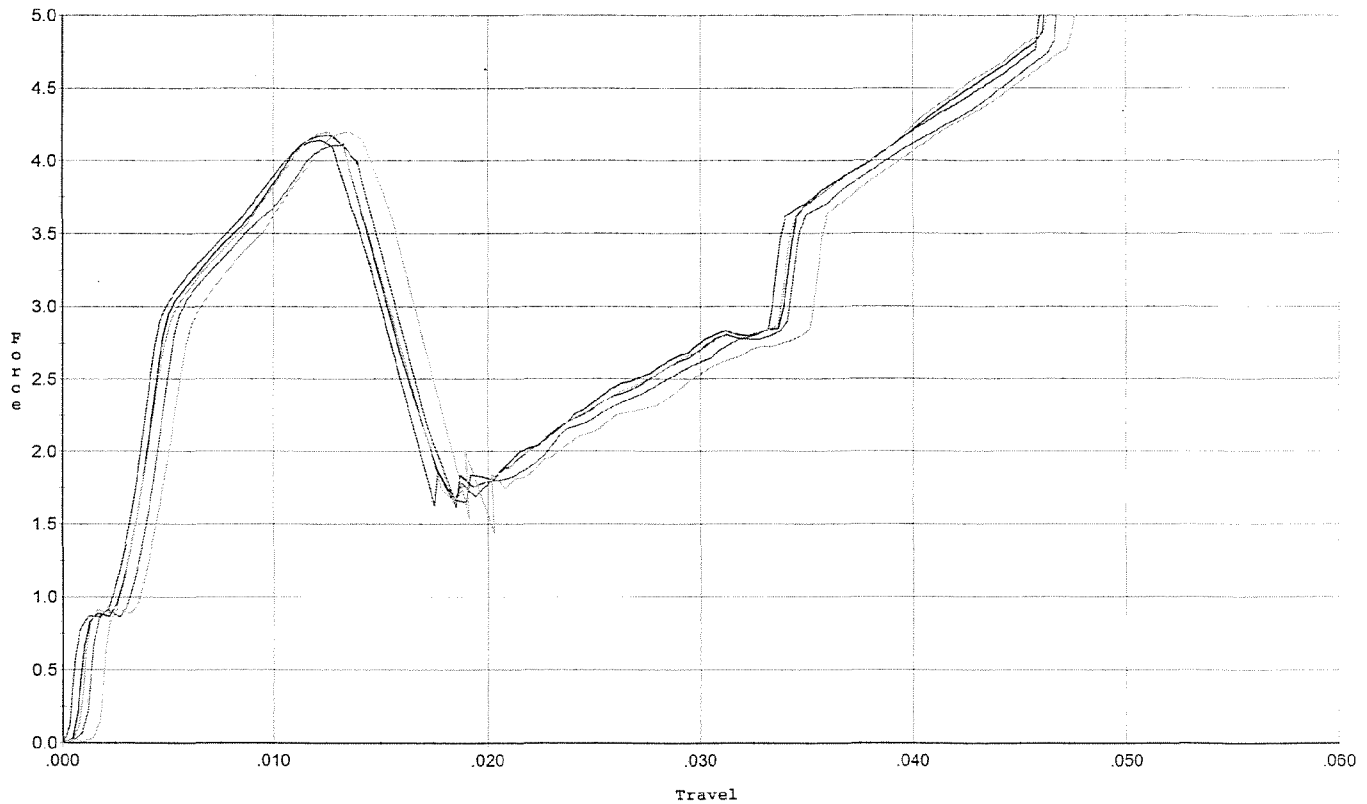
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.012	0.00	0.035	0.025		Set Trigger
2	3.036	0.012	0.00	0.035	0.025		Set Trigger
3	3.045	0.014	0.00	0.035	0.026		Set Trigger
4	2.997	0.014	0.002	0.036	0.027		Set Trigger
5	2.949	0.015	0.00	0.036	0.027		Set Trigger

A-3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



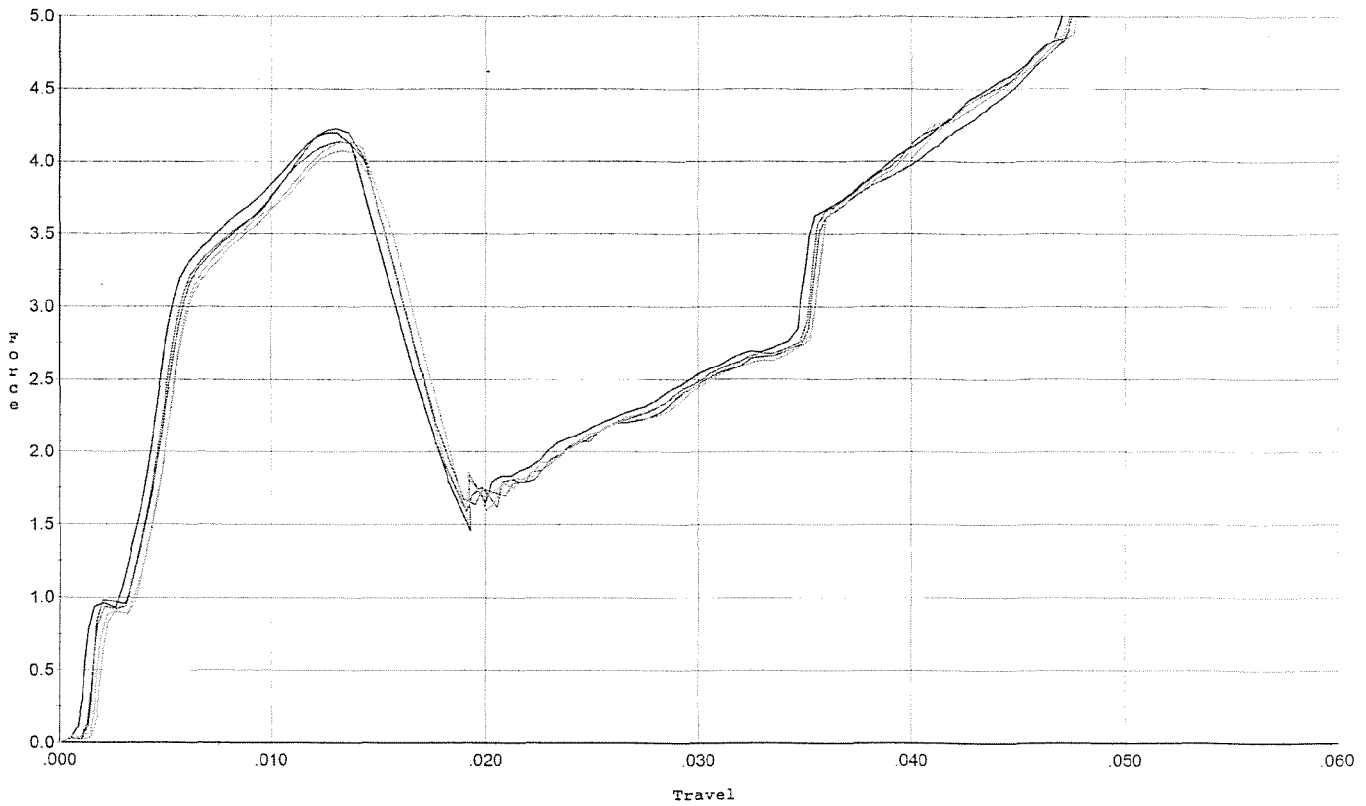
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.014	0.00	0.032	0.038		Set Trigger
2	4.177	0.013	0.00	0.032	0.034		Set Trigger
3	4.106	0.014	0.00	0.032	0.035		Set Trigger
4	4.198	0.015	0.00	0.032	0.038		Set Trigger
5	4.199	0.016	0.00	0.032	0.040		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



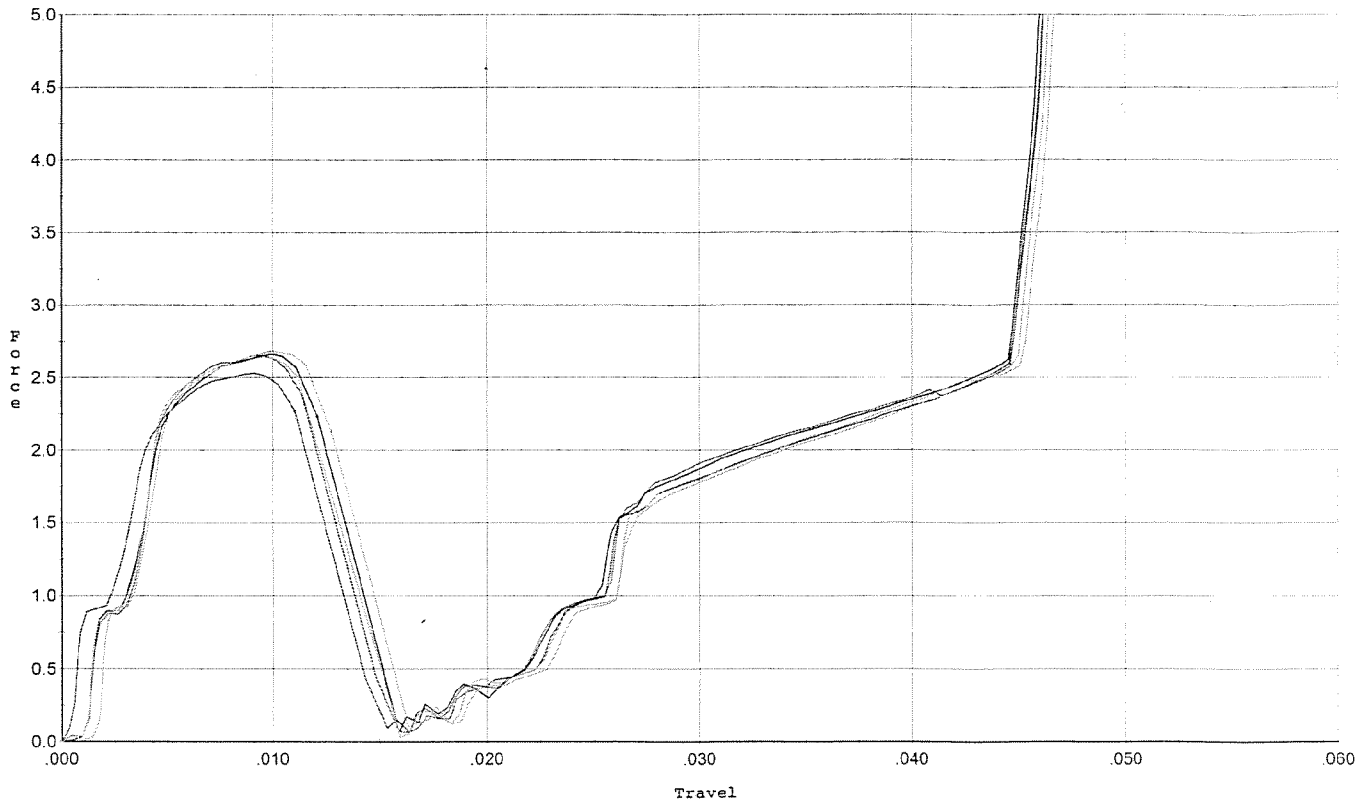
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.225	0.014	0.003	0.032	0.037		Set Trigger
2	4.199	0.014	0.00	0.032	0.036		Set Trigger
3	4.139	0.014	0.00	0.032	0.037		Set Trigger
4	4.076	0.015	0.00	0.033	0.036		Set Trigger
5	4.141	0.016	0.00	0.032	0.039		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



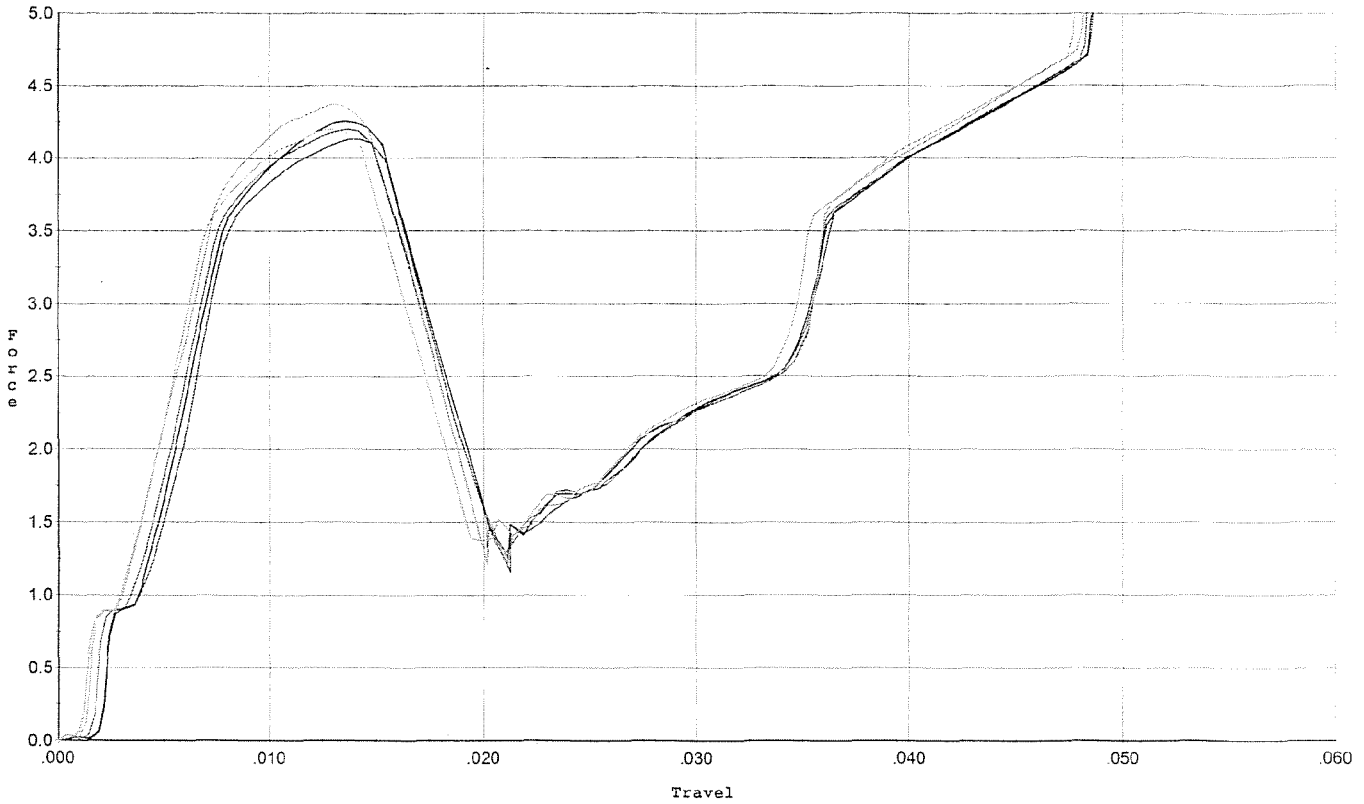
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.011	0.00	0.038	0.019		Set Trigger
2	2.661	0.012	0.00	0.037	0.021		Set Trigger
3	2.655	0.011	0.00	0.038	0.020		Set Trigger
4	2.641	0.014	0.00	0.037	0.023		Set Trigger
5	2.682	0.013	0.00	0.037	0.022		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.015	0.00	0.033	0.038		Set Trigger
2	4.257	0.015	0.00	0.033	0.039		Set Trigger
3	4.200	0.017	0.00	0.033	0.042		Set Trigger
4	4.197	0.017	0.00	0.033	0.044		Set Trigger
5	4.369	0.016	0.00	0.033	0.044		Set Trigger

A-4.23