

66807663

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



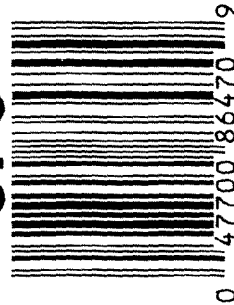
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807663

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7663

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	RTC
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX	1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	1/23/09	SP
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1-24-09	DE
542	APPLY COATINGS (BARREL ACTION)		1-27-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-31-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

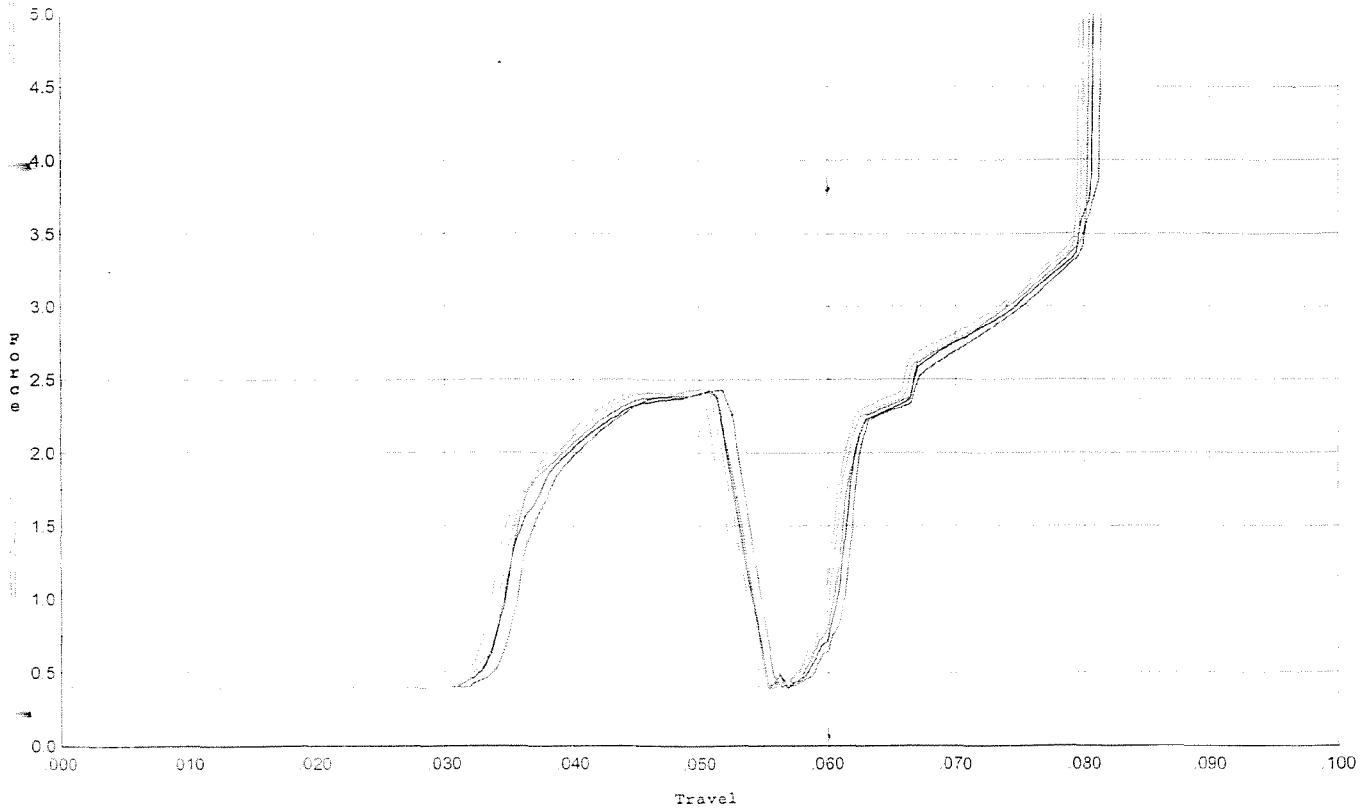
OP #	OPERATION NAME		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	LJN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.095</u> <u>.095</u> <u>.095</u>	2-11-09	LJN
	J) ASSEMBLE STOCK			1-31-09	LJN
	K) ASSEMBLE SWIVEL STUDS			2-11-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-3-09	WNV
670	FINAL INSPECTION A) HEADSPACE			2-11-09	LJN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>257</u> <u>251</u> <u>271</u> <u>268</u>	2-4-09	WNV
	C) FUNCTION			2-11-09	LJN
690	PACK			2/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



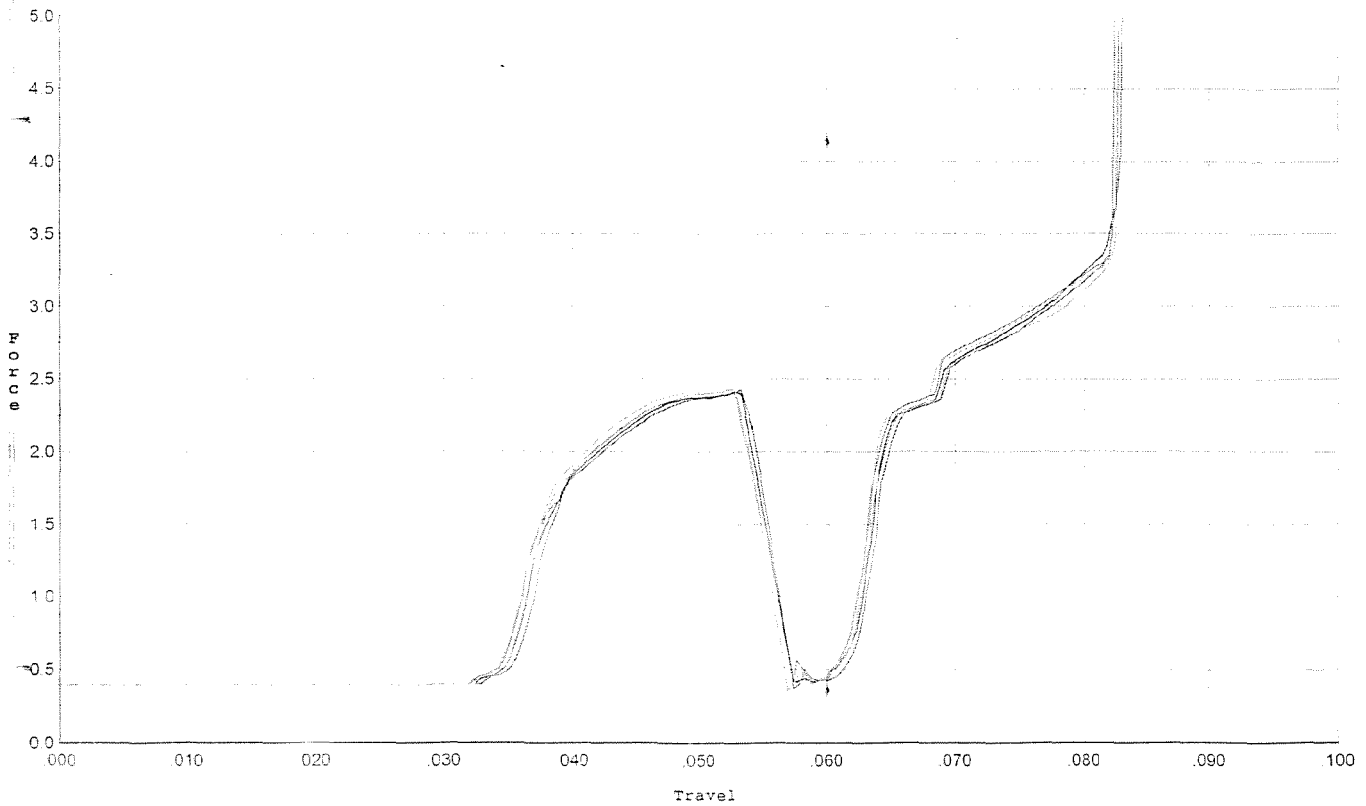
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.053	0.035	0.034	0.052		Set Trigger
2	2.426	0.051	0.034	0.034	0.051		Set Trigger
3	2.414	0.053	0.033	0.034	0.053		Set Trigger
4	2.440	0.052	0.033	0.033	0.053		Set Trigger
5	2.435	0.050	0.033	0.034	0.051		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



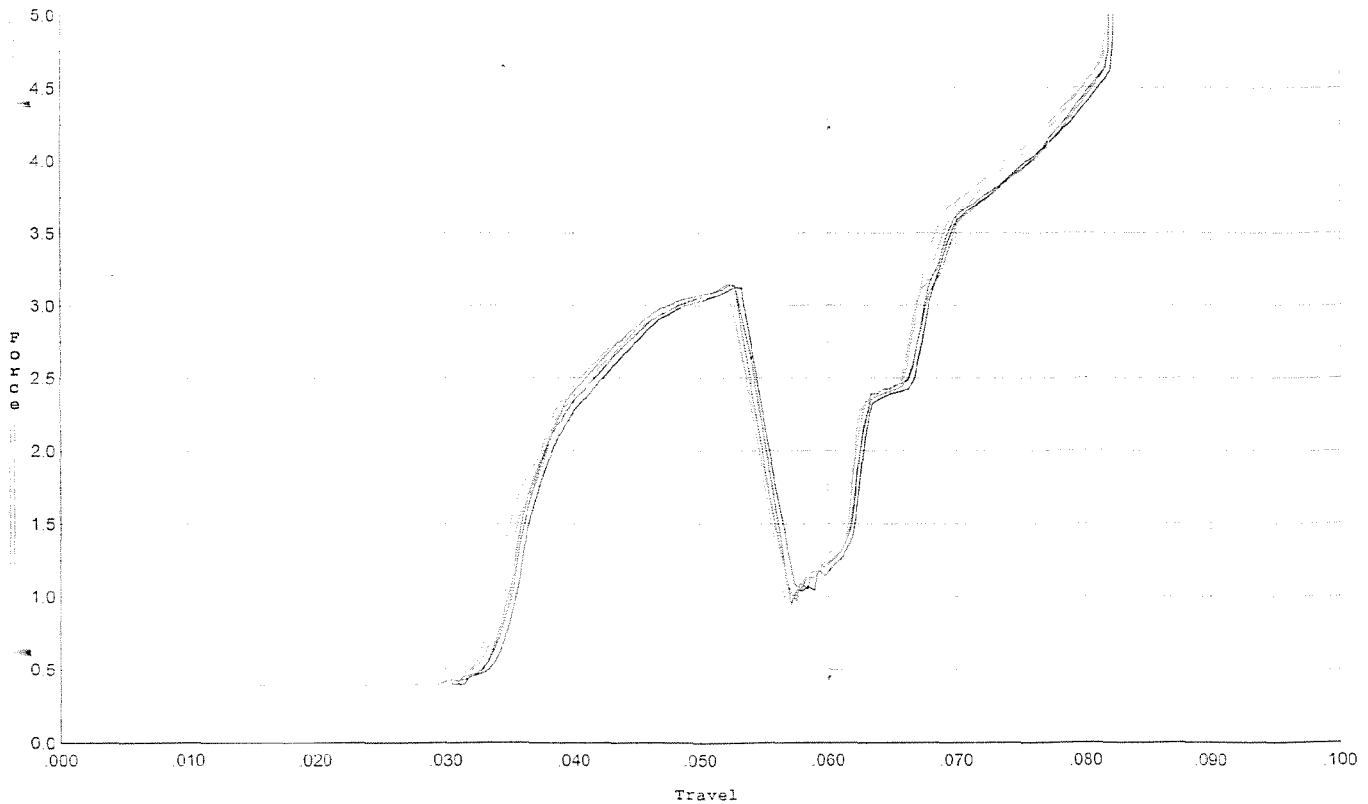
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.054	0.036	0.034	0.052		Set Trigger
2	2.417	0.053	0.035	0.035	0.052		Set Trigger
3	2.408	0.054	0.035	0.034	0.053		Set Trigger
4	2.436	0.054	0.035	0.034	0.052		Set Trigger
5	2.429	0.054	0.035	0.035	0.054		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



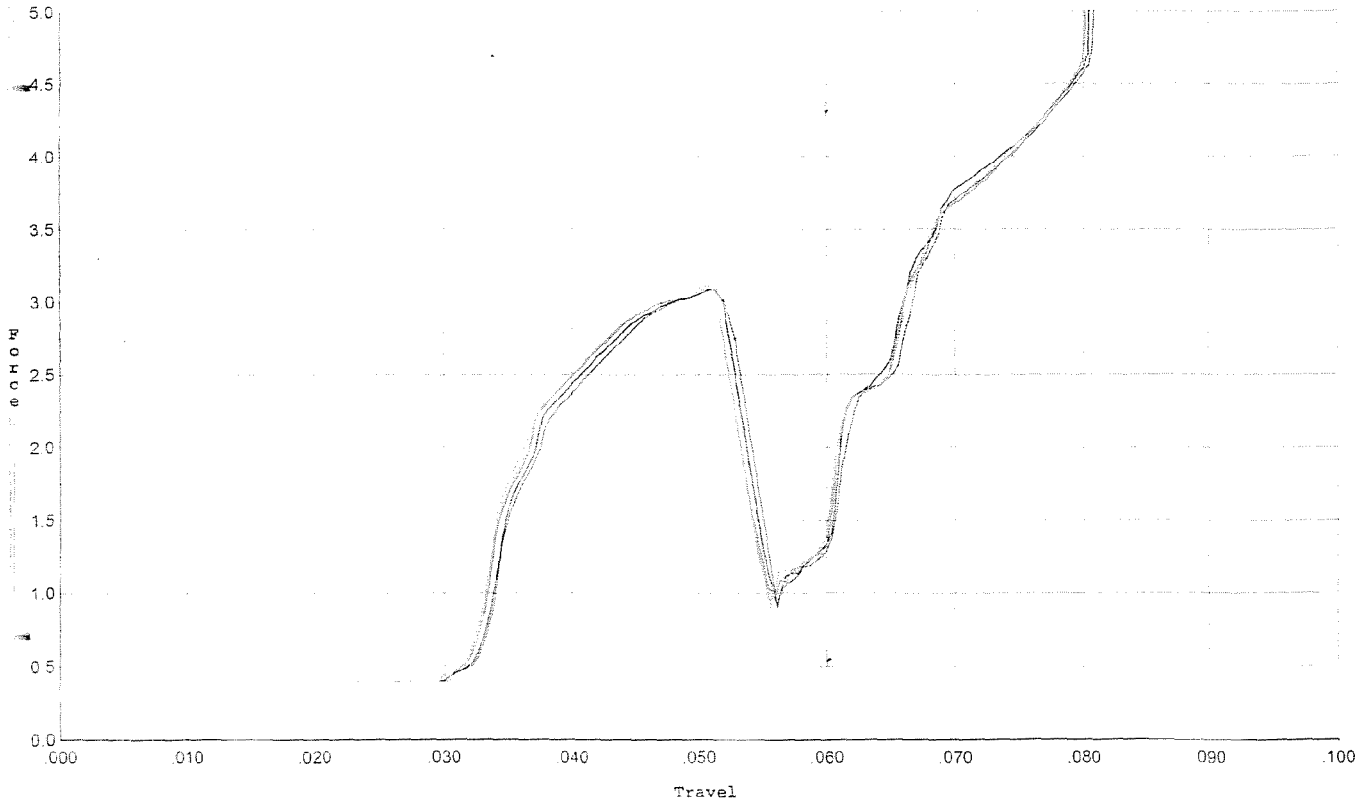
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.054	0.034	0.033	0.065		Set Trigger
2	3.124	0.053	0.034	0.033	0.063		Set Trigger
3	3.147	0.053	0.034	0.033	0.063		Set Trigger
4	3.109	0.054	0.033	0.033	0.066		Set Trigger
5	3.112	0.054	0.033	0.033	0.064		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



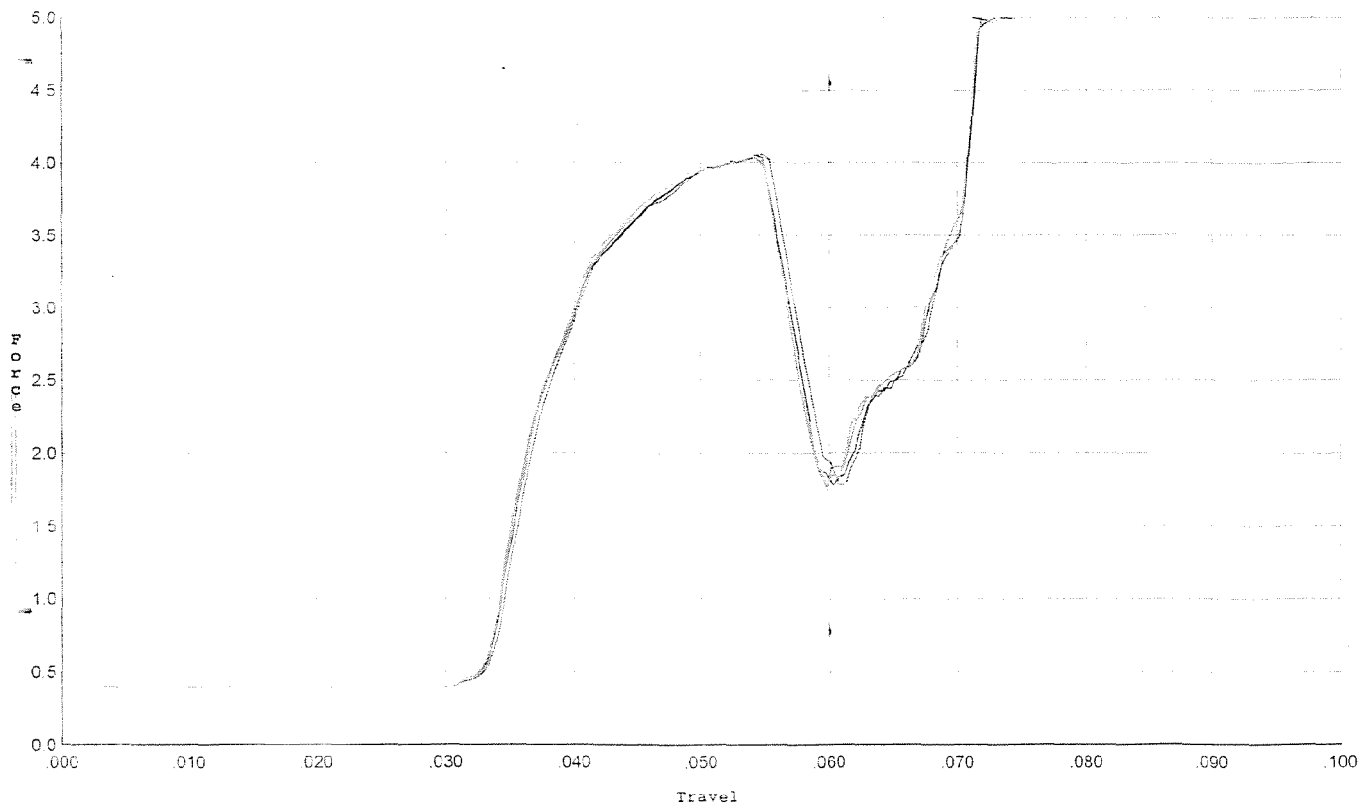
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.092	0.053	0.033	0.033	0.063		Set Trigger
2	3.085	0.052	0.033	0.033	0.062		Set Trigger
3	3.090	0.051	0.032	0.032	0.062		Set Trigger
4	3.118	0.051	0.032	0.032	0.062		Set Trigger
5	3.111	0.051	0.032	0.032	0.063		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



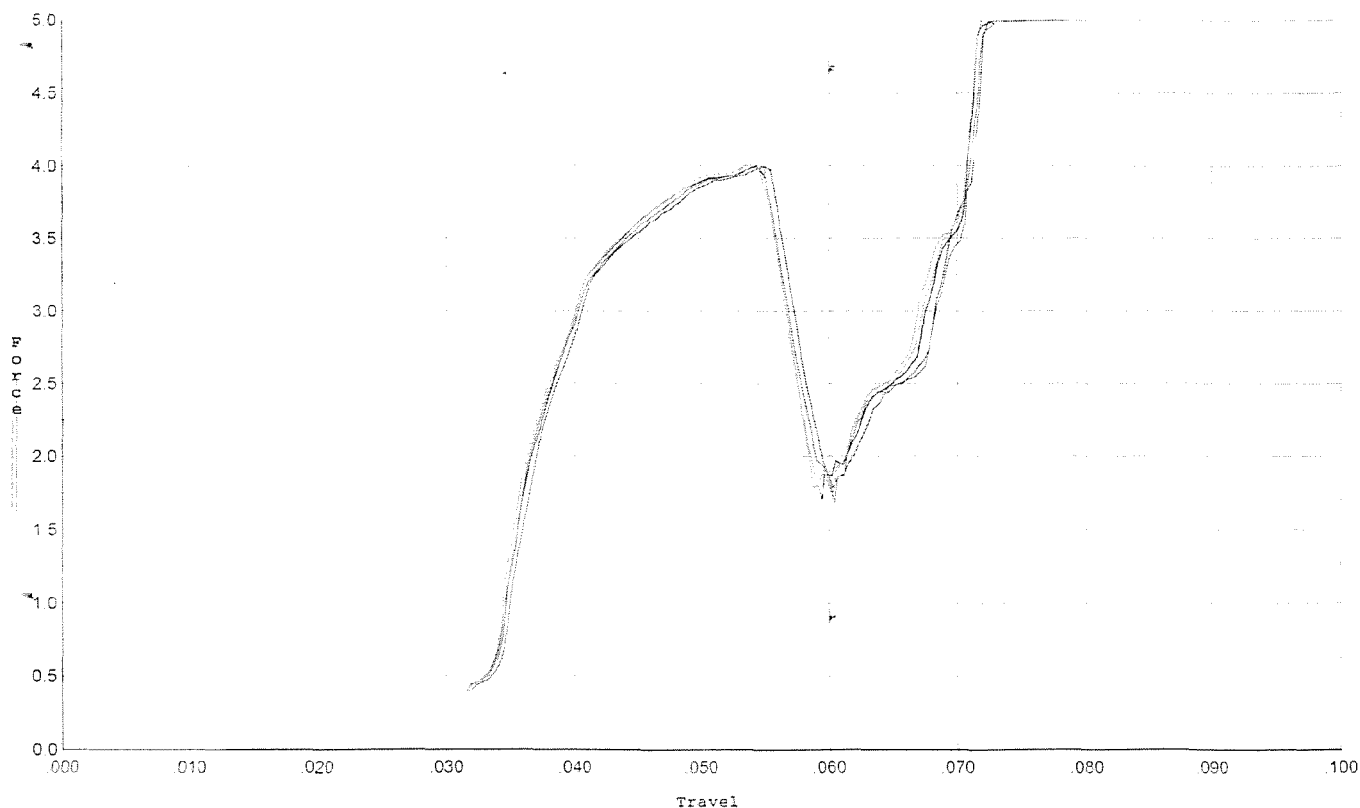
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.055	0.034	0.030	0.087		Set Trigger
2	4.051	0.057	0.033	0.030	0.090		Set Trigger
3	4.034	0.055	0.033	0.030	0.086		Set Trigger
4	4.020	0.055	0.033	0.031	0.086		Set Trigger
5	4.039	0.055	0.034	0.031	0.086		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



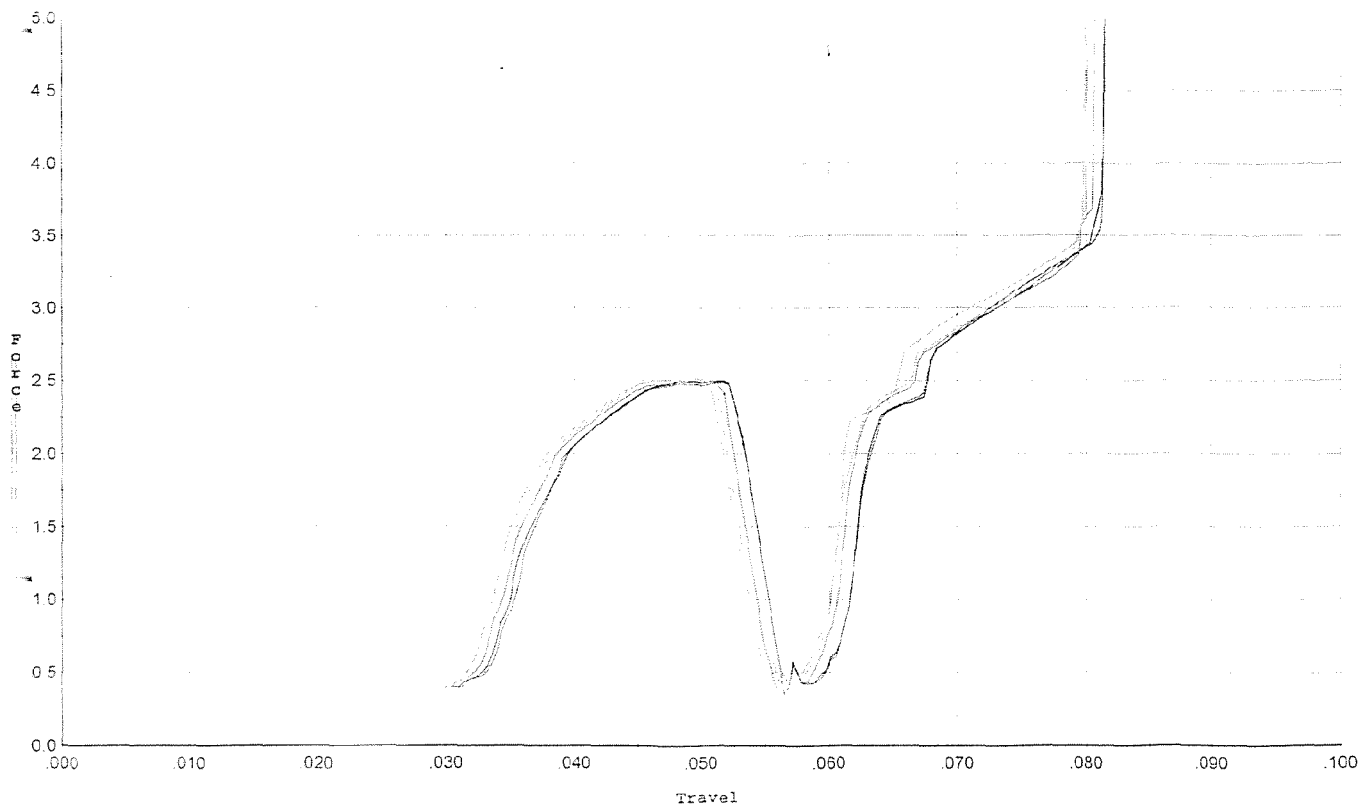
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.996	0.055	0.034	0.031	0.085		Set Trigger
2	3.999	0.055	0.034	0.030	0.085		Set Trigger
3	4.007	0.055	0.034	0.031	0.084		Set Trigger
4	4.030	0.055	0.034	0.030	0.085		Set Trigger
5	4.015	0.055	0.034	0.030	0.086		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



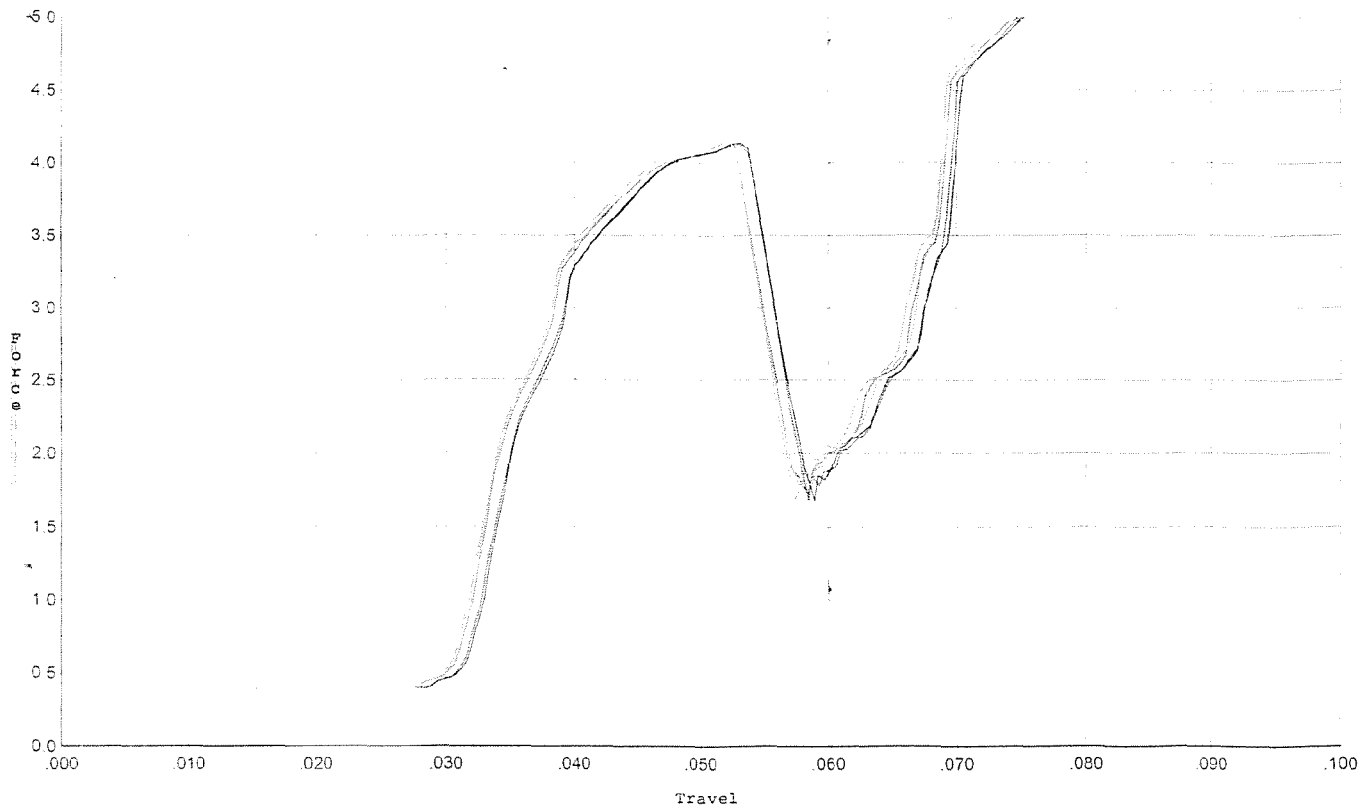
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.053	0.034	0.034	0.055		Set Trigger
2	2.496	0.053	0.034	0.034	0.055		Set Trigger
3	2.491	0.052	0.033	0.034	0.054		Set Trigger
4	2.518	0.051	0.032	0.034	0.054		Set Trigger
5	2.507	0.052	0.032	0.033	0.055		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.054	0.032	0.030	0.087		Set Trigger
2	4.136	0.054	0.032	0.030	0.087		Set Trigger
3	4.131	0.053	0.031	0.030	0.086		Set Trigger
4	4.189	0.053	0.031	0.030	0.087		Set Trigger
5	4.161	0.053	0.031	0.030	0.086		Set Trigger

Avg 4.14