

G 680 7669

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

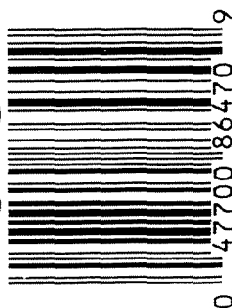
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807669

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

C 6807669

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE		1-21-09	LT J.
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(R)	1/21/09	(R)
490	MAGNAFLUX BOLT		1/24/09	RT
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DS
542	APPLY COATINGS (BARREL ACTION)		2-3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

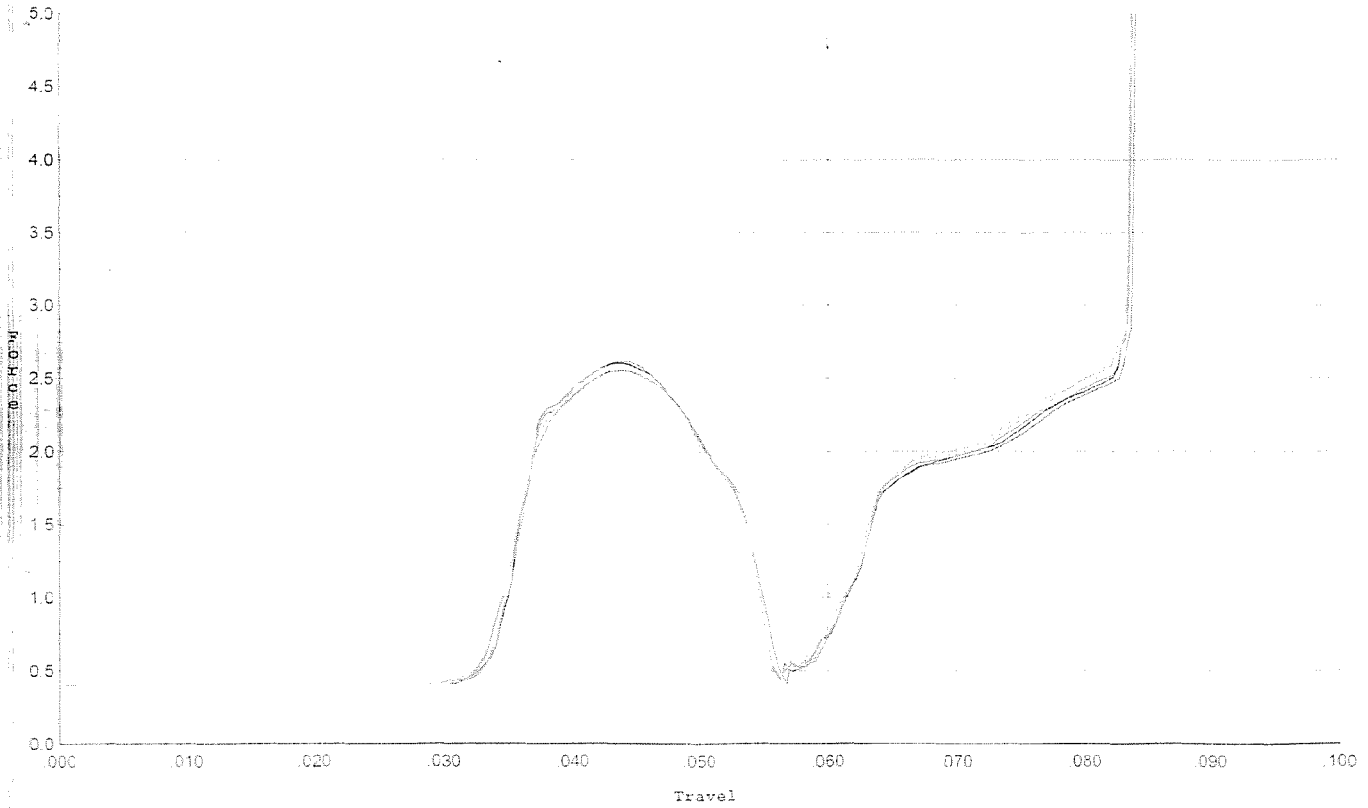
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-10-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-10-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.025</u>	2-10-09	R.N.
	J) ASSEMBLE STOCK		2-4-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		2-10-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	W.W.
670	FINAL INSPECTION A) HEADSPACE		2-10-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.15</u> <u>2.19</u> <u>2.15</u> <u>2.15</u>	2-6-09	W.W.
	C) FUNCTION		2-10-09	R.N.
690	PACK		3/12/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



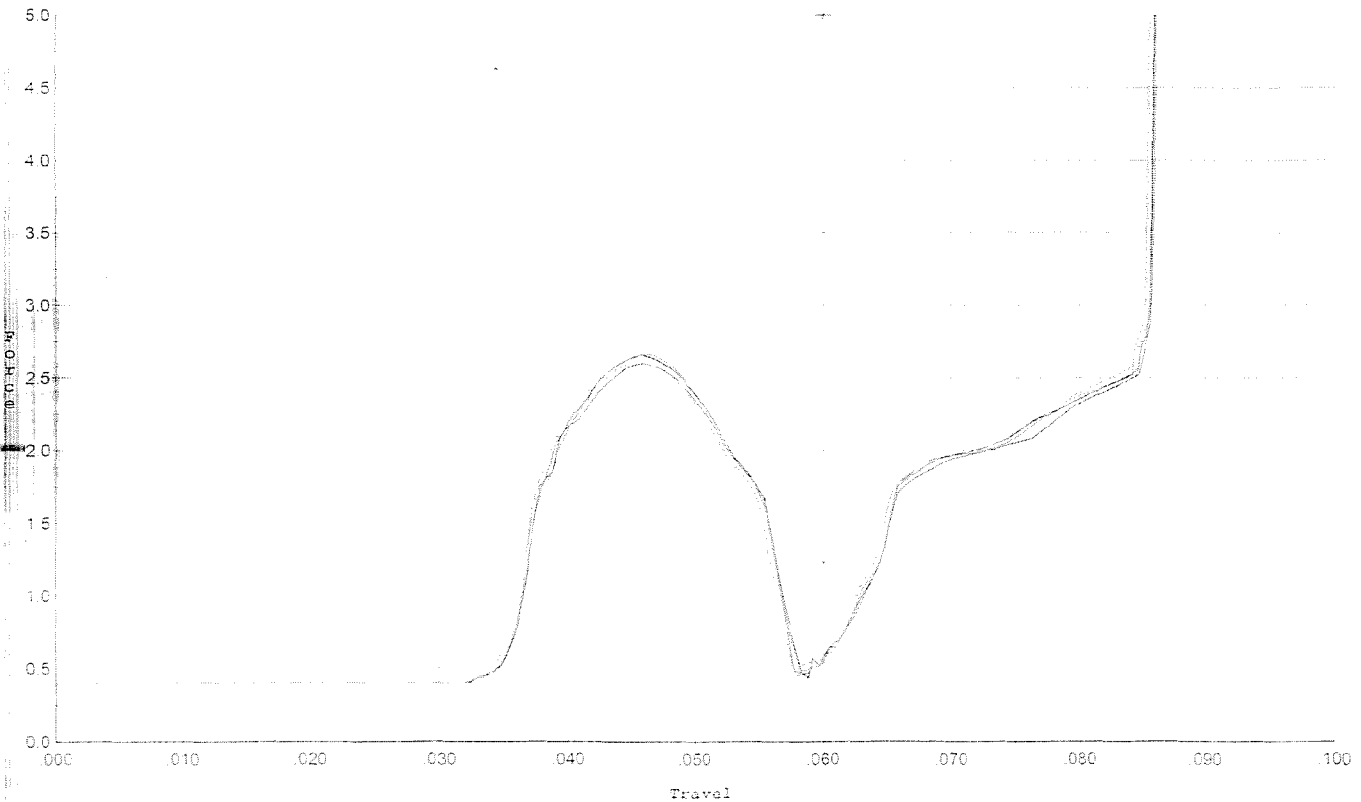
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.053	0.033	0.036	0.055		Set Trigger
2	2.605	0.054	0.034	0.035	0.056		Set Trigger
3	2.617	0.054	0.033	0.035	0.056		Set Trigger
4	2.636	0.053	0.034	0.035	0.056		Set Trigger
5	2.542	0.054	0.033	0.035	0.056		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



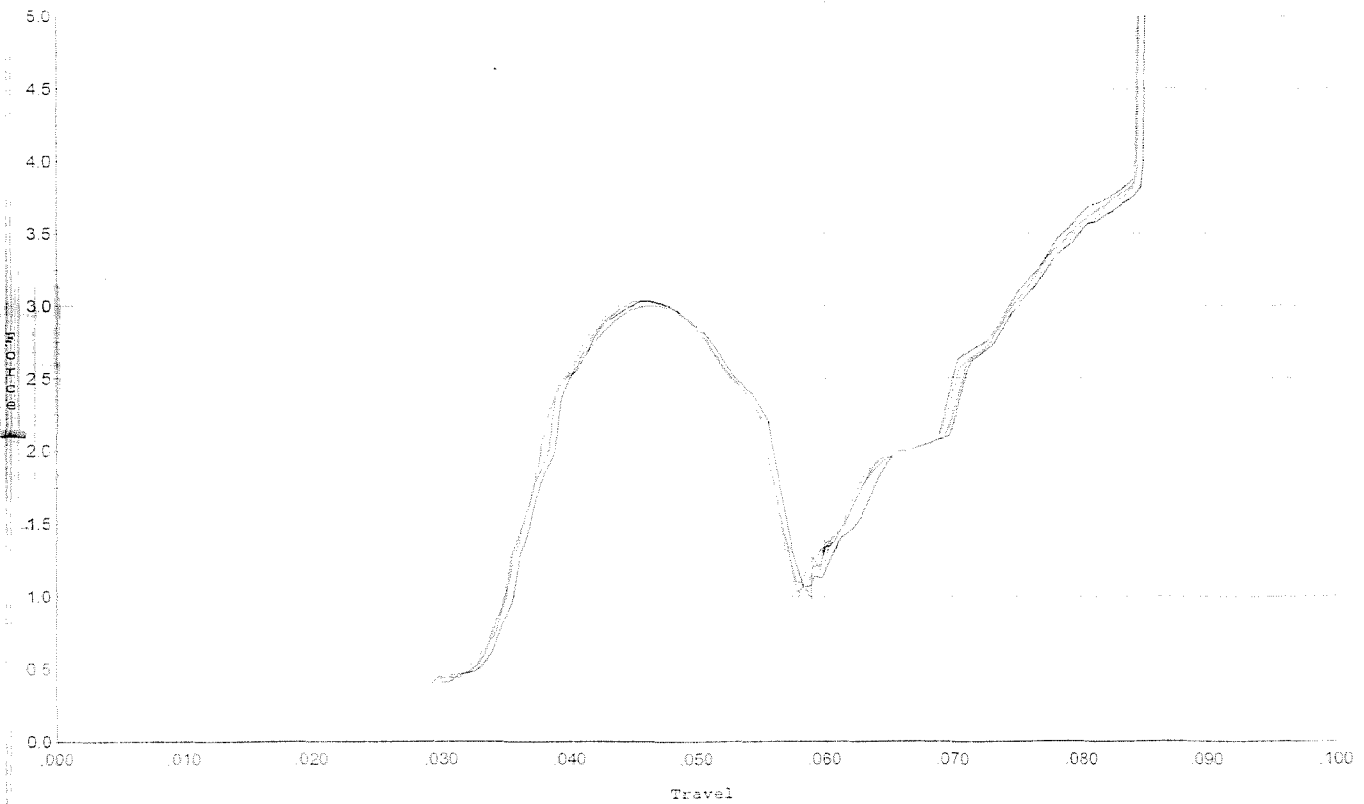
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.056	0.035	0.036	0.057		Set Trigger
2	2.653	0.055	0.035	0.036	0.058		Set Trigger
3	2.669	0.056	0.035	0.036	0.058		Set Trigger
4	2.609	0.055	0.035	0.036	0.057		
5	2.653	0.055	0.035	0.036	0.057		

Aug 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



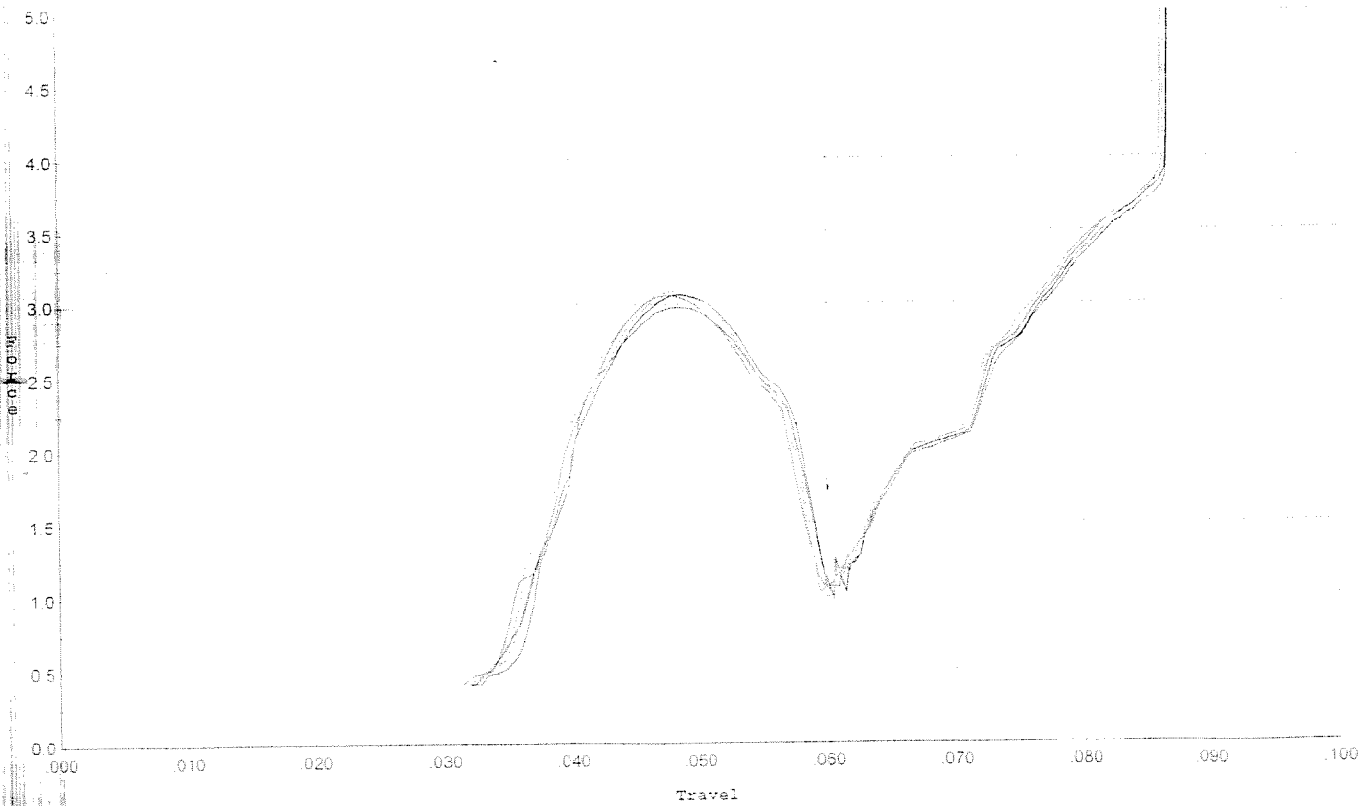
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.055	0.034	0.034	0.067		Set Trigger
2	3.033	0.056	0.034	0.034	0.067		Set Trigger
3	3.004	0.055	0.033	0.034	0.066		Set Trigger
4	3.049	0.055	0.033	0.034	0.067		
5	3.059	0.055	0.033	0.034	0.067		

Aug 303

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



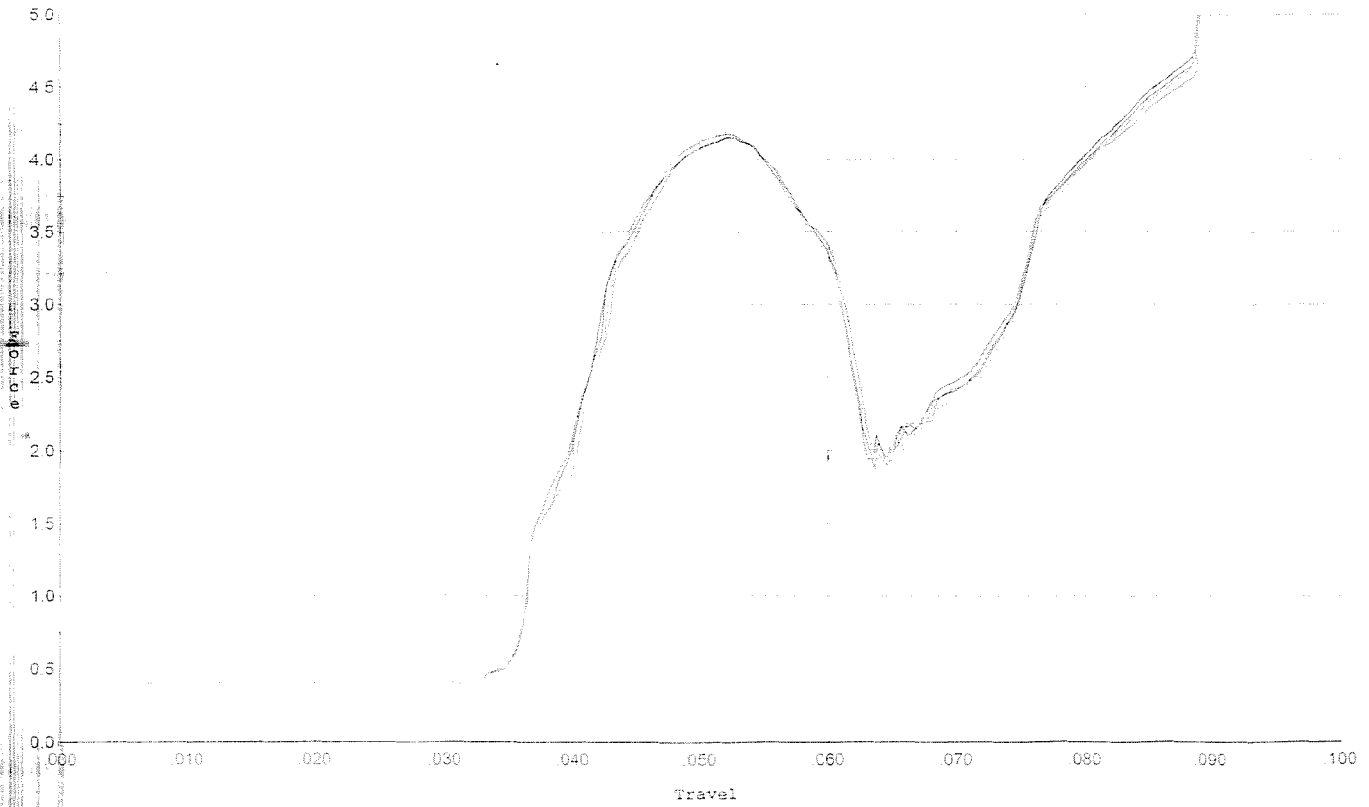
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.979	0.058	0.033	0.035	0.068		Set Trigger
2	3.064	0.058	0.034	0.035	0.069		Set Trigger
3	3.061	0.057	0.034	0.035	0.067		Set Trigger
4	3.082	0.057	0.035	0.035	0.068		
5	3.092	0.057	0.035	0.035	0.070		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



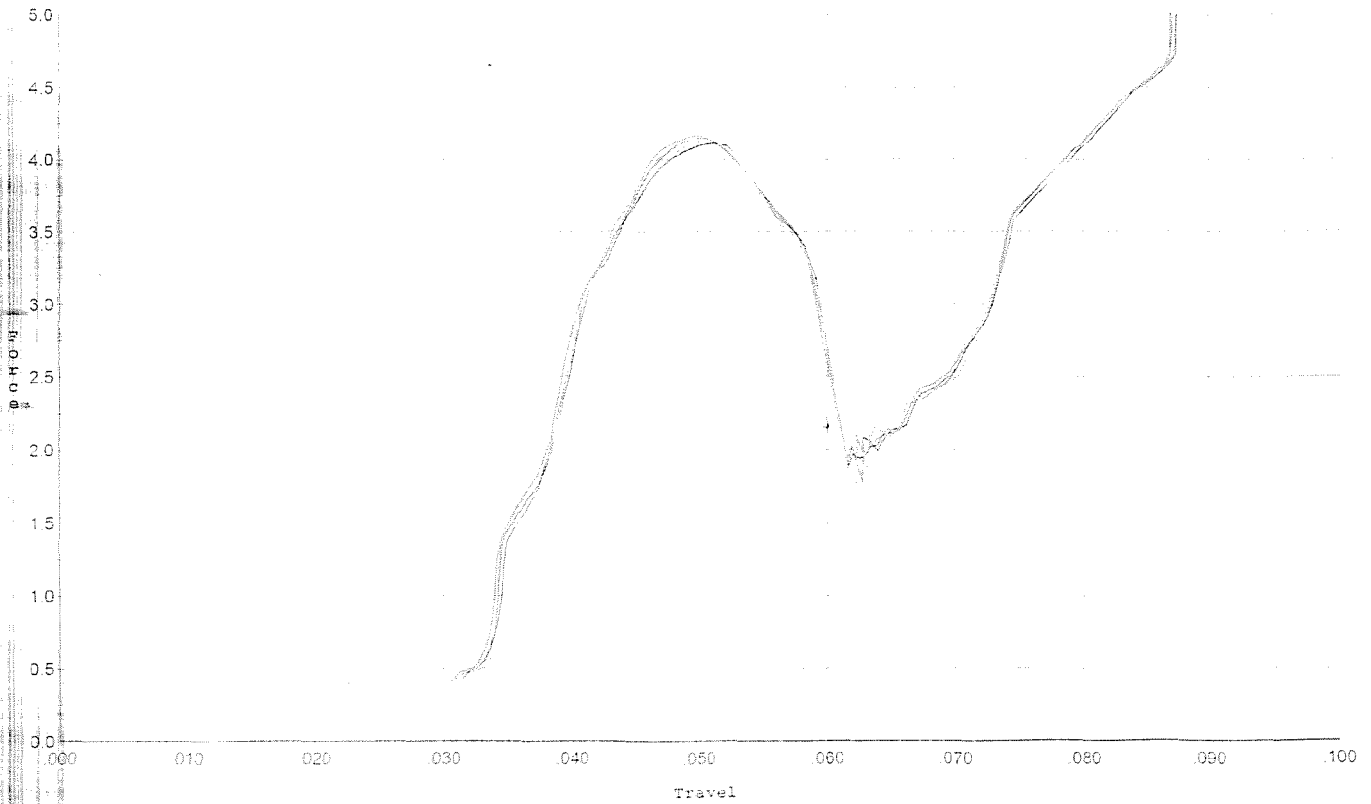
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.060	0.033	0.032	0.097		Set Trigger
2	4.156	0.061	0.036	0.032	0.097		Set Trigger
3	4.150	0.062	0.036	0.032	0.098		Set Trigger
4	4.201	0.060	0.036	0.032	0.096		
5	4.193	0.061	0.036	0.032	0.097		

Aug 417

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



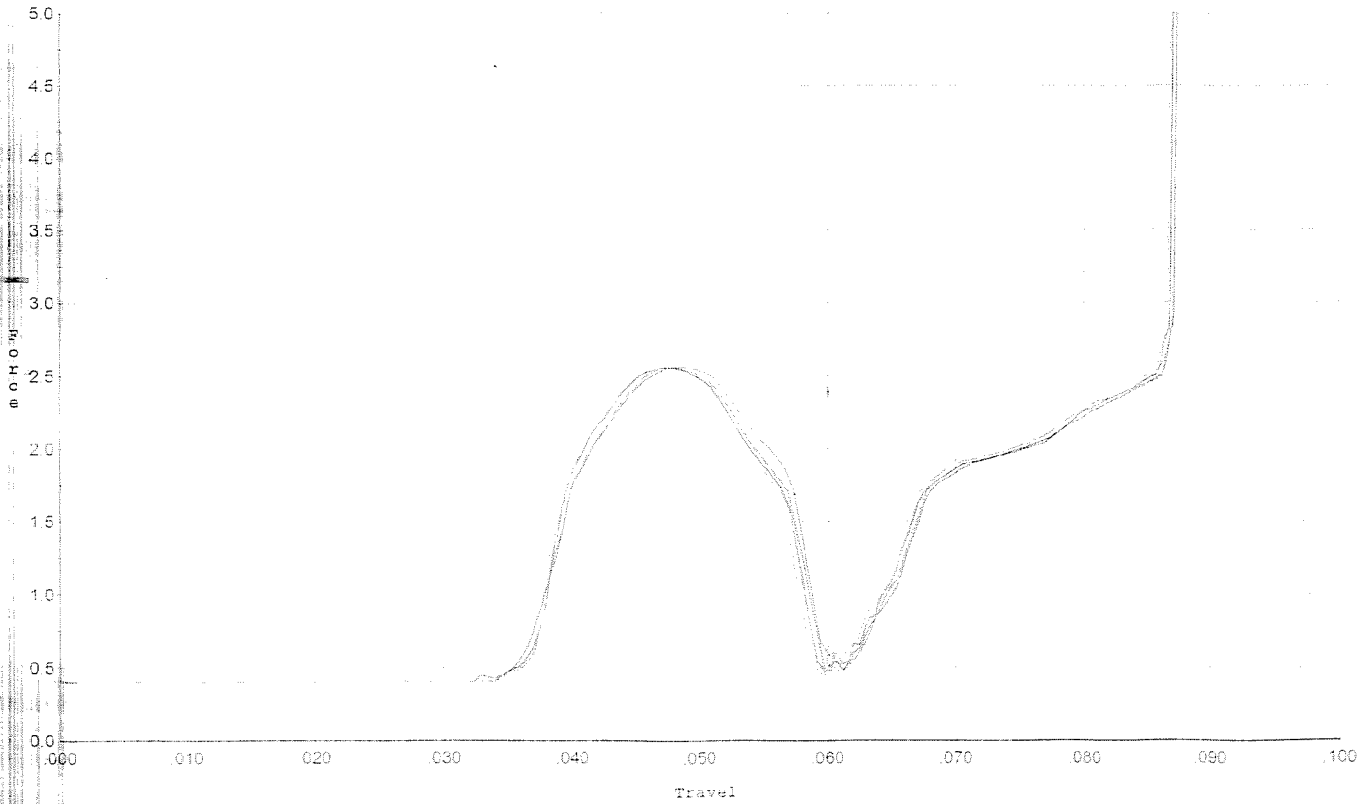
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.060	0.034	0.032	0.097		Set Trigger
2	4.114	0.059	0.032	0.032	0.096		Set Trigger
3	4.160	0.058	0.033	0.032	0.096		Set Trigger
4	4.137	0.059	0.034	0.032	0.096		Set Trigger
5	4.152	0.058	0.034	0.032	0.095		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



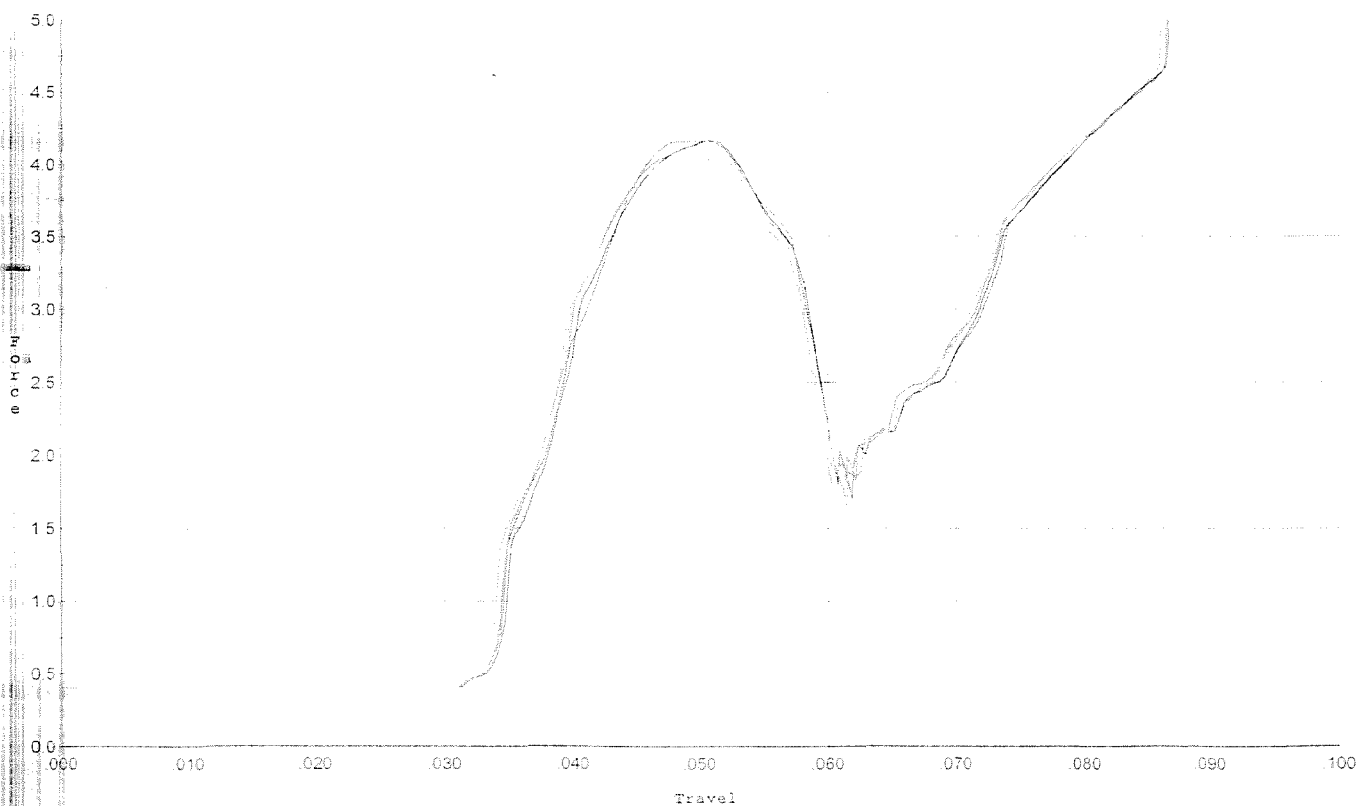
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.057	0.036	0.036	0.059		Set Trigger
2	2.558	0.057	0.037	0.036	0.057		Set Trigger
3	2.558	0.058	0.037	0.036	0.058		Set Trigger
4	2.550	0.057	0.037	0.037	0.056		
5	2.631	0.057	0.037	0.037	0.058		

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.059	0.034	0.032	0.095		Set Trigger
2	4.162	0.058	0.034	0.032	0.094		Set Trigger
3	4.168	0.059	0.034	0.032	0.096		Set Trigger
4	4.126	0.057	0.034	0.033	0.092		Set Trigger
5	4.041	0.058	0.033	0.032	0.093		Set Trigger

Aug 4.13