

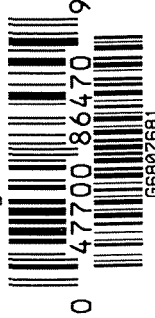
G6807681

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



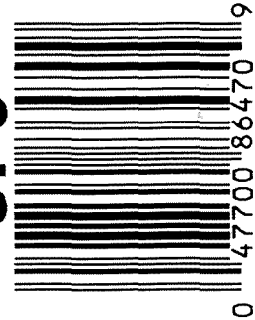
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6807681**

**UPC**



**BM FORM**

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7681

| OP # | OPERATION NAME                                                                                                                         | READINGS     | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|--------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |              | 3-20-09 | RP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |              | 3-20-09 | RP      |
| 440  | PROOF                                                                                                                                  |              | 3-20-09 | RP      |
| 460  | CHECK HEADSPACE                                                                                                                        |              | 3-20-09 | RP      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |              | 3-20-09 | RP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |              | 3-23-09 | RP      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |              | 3-23-09 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR (H) | 3/25/09 | (D)     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |              |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |              | 3/25/09 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |              | 3-25    | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |              | 3-29    | —       |
| 545  | (BOLT)                                                                                                                                 |              |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |              |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |              | 3-30-09 | TL      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |              | 3-30-09 | TL      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |              | 3-30-09 | TL      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |              | 4-2-09  | RP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |              |         |         |

F004 REV 5/2006

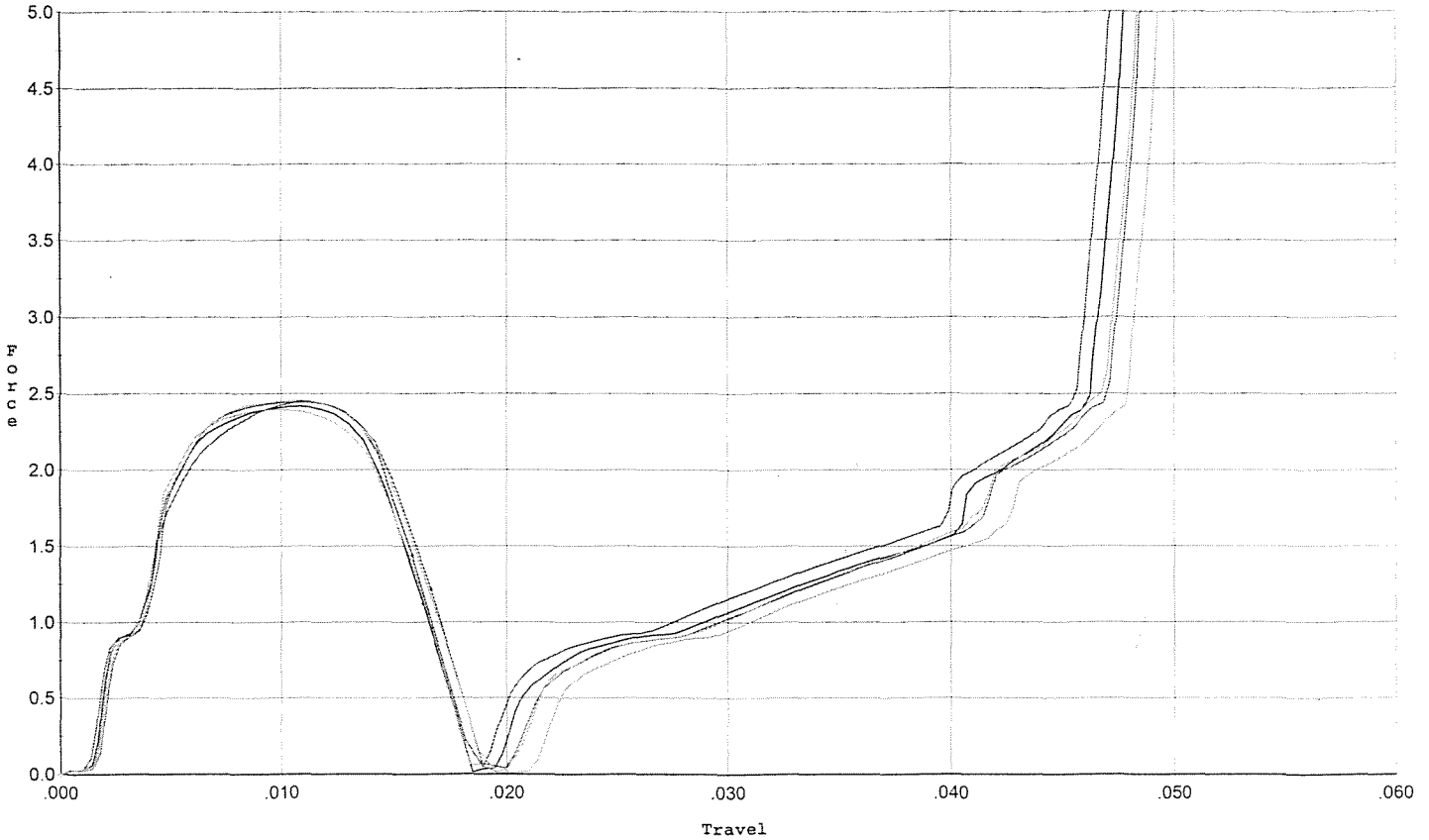
|              |                                                                       |                                           |                                                             |         |      |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------|---------|------|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>4.5</u> <u>4</u> <u>4</u>                                | 4-16-09 | WN   |
| CONT.        |                                                                       |                                           |                                                             |         |      |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>4</u> <u>4</u> <u>4</u>                                  | 4-16-09 | WN   |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                             |         |      |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.023</u> <u>.023</u> <u>.024</u>                         | 4-16-09 | WN   |
|              | J) ASSEMBLE STOCK                                                     |                                           |                                                             | 4-2-09  | R.H. |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                             | 4-16-09 | WN   |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                             |         |      |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                             |         |      |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                             |         |      |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <del>PASS</del> FAIL<br><del>PASS</del> FAIL                | 4-7-09  | WN   |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |      |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |      |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |      |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |      |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                                                             | 4-7-09  | TAR  |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                             | 4-16-09 | WN   |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.52</u> <u>2.44</u> <u>2.47</u> <u>2.51</u> <u>2.51</u> | 4-14-09 | WN   |
|              | C) FUNCTION                                                           |                                           |                                                             | 4-16-09 | WN   |
| 690          | PACK                                                                  |                                           |                                                             | 8/3/09  | Fm   |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



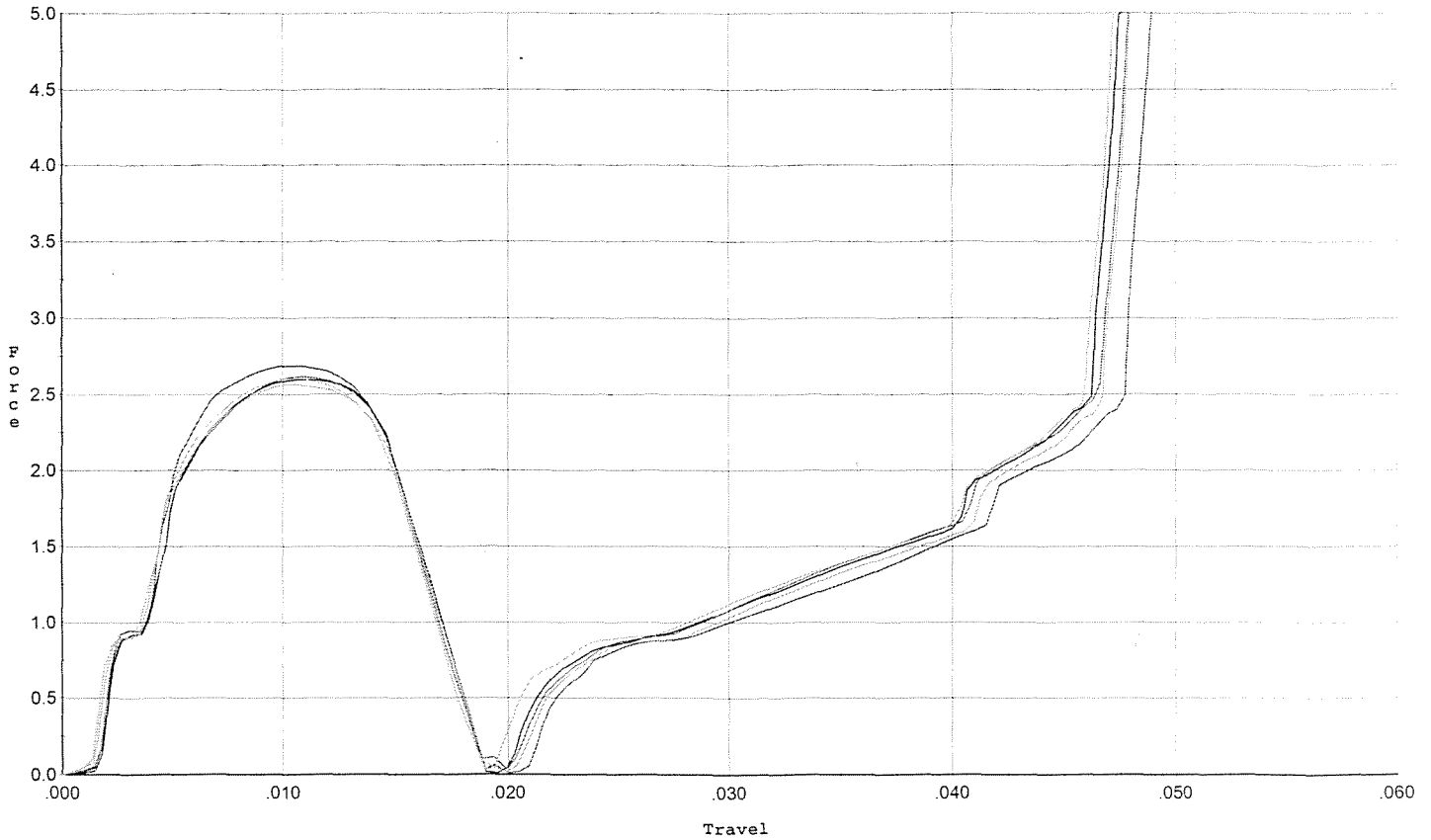
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.449      | 0.016             | 0.00            | 0.037      | 0.026             |           | Set Trigger |
| 2 | 2.417      | 0.016             | 0.00            | 0.037      | 0.027             |           | Set Trigger |
| 3 | 2.444      | 0.017             | 0.00            | 0.037      | 0.027             |           | Set Trigger |
| 4 | 2.457      | 0.017             | 0.00            | 0.037      | 0.028             |           | Set Trigger |
| 5 | 2.396      | 0.016             | 0.00            | 0.039      | 0.026             |           | Set Trigger |

A-2.43

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



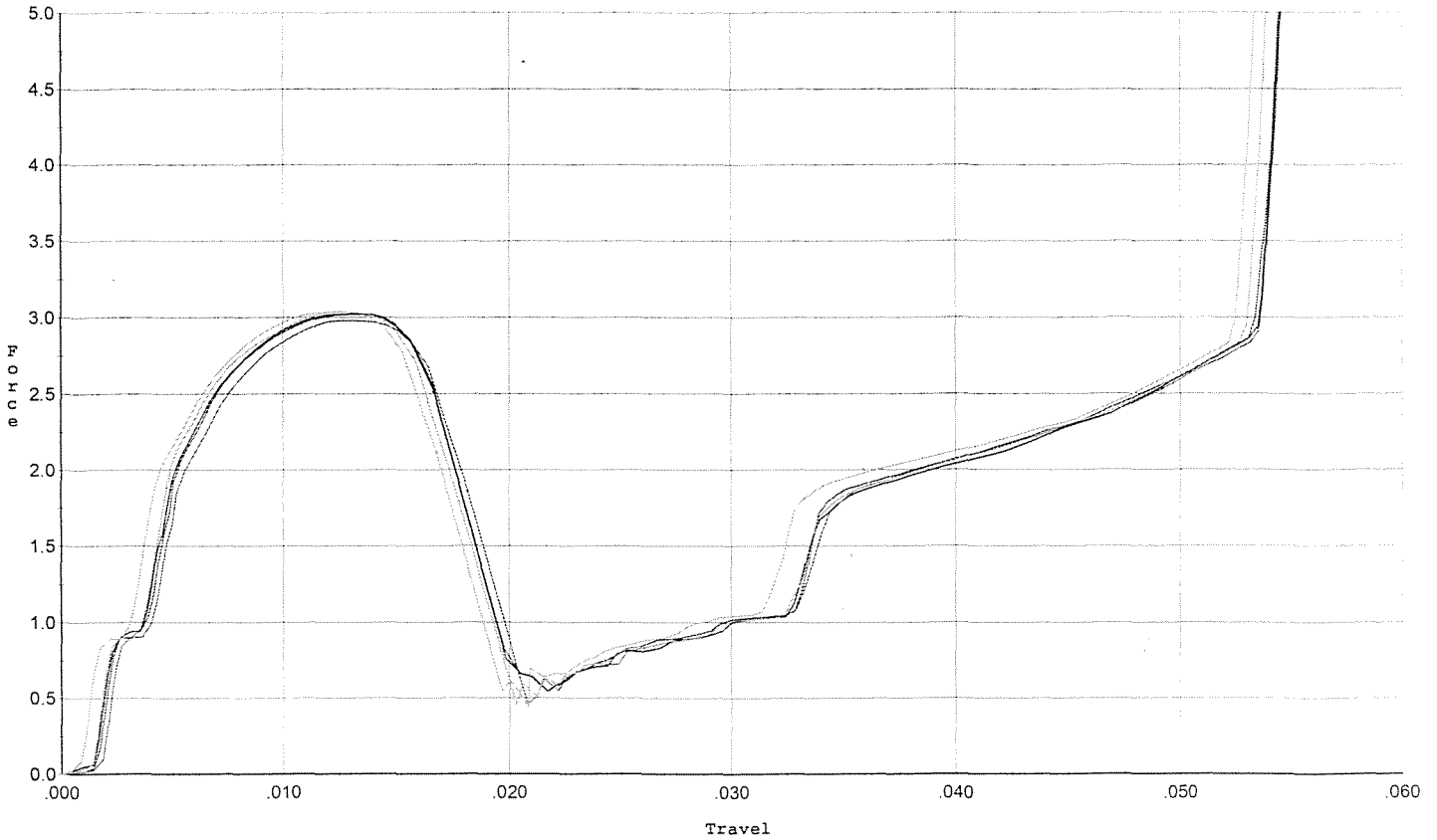
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.688      | 0.015             | 0.00            | 0.038      | 0.026             |           | Set Trigger |
| 2 | 2.599      | 0.017             | 0.00            | 0.036      | 0.028             |           | Set Trigger |
| 3 | 2.615      | 0.017             | 0.00            | 0.037      | 0.028             |           | Set Trigger |
| 4 | 2.605      | 0.015             | 0.00            | 0.037      | 0.026             |           | Set Trigger |
| 5 | 2.564      | 0.015             | 0.00            | 0.037      | 0.025             |           | Set Trigger |

A-2-61

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



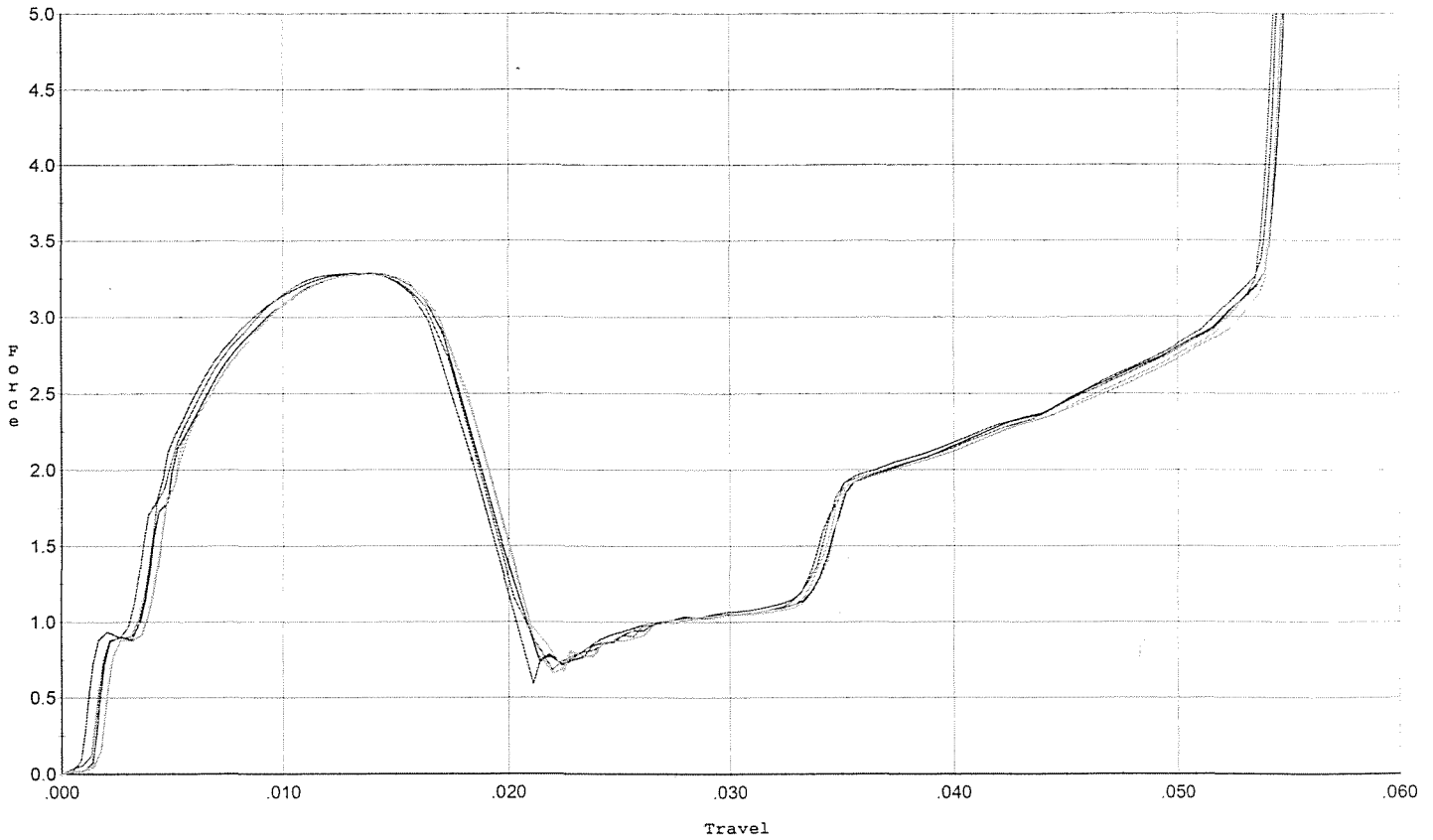
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.026      | 0.017             | 0.00            | 0.040      | 0.033             |           | Set Trigger |
| 2 | 3.022      | 0.017             | 0.00            | 0.041      | 0.034             |           | Set Trigger |
| 3 | 2.978      | 0.018             | 0.00            | 0.040      | 0.035             |           | Set Trigger |
| 4 | 3.036      | 0.017             | 0.00            | 0.040      | 0.035             |           | Set Trigger |
| 5 | 3.039      | 0.018             | 0.00            | 0.040      | 0.036             |           | Set Trigger |

A-3.02

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



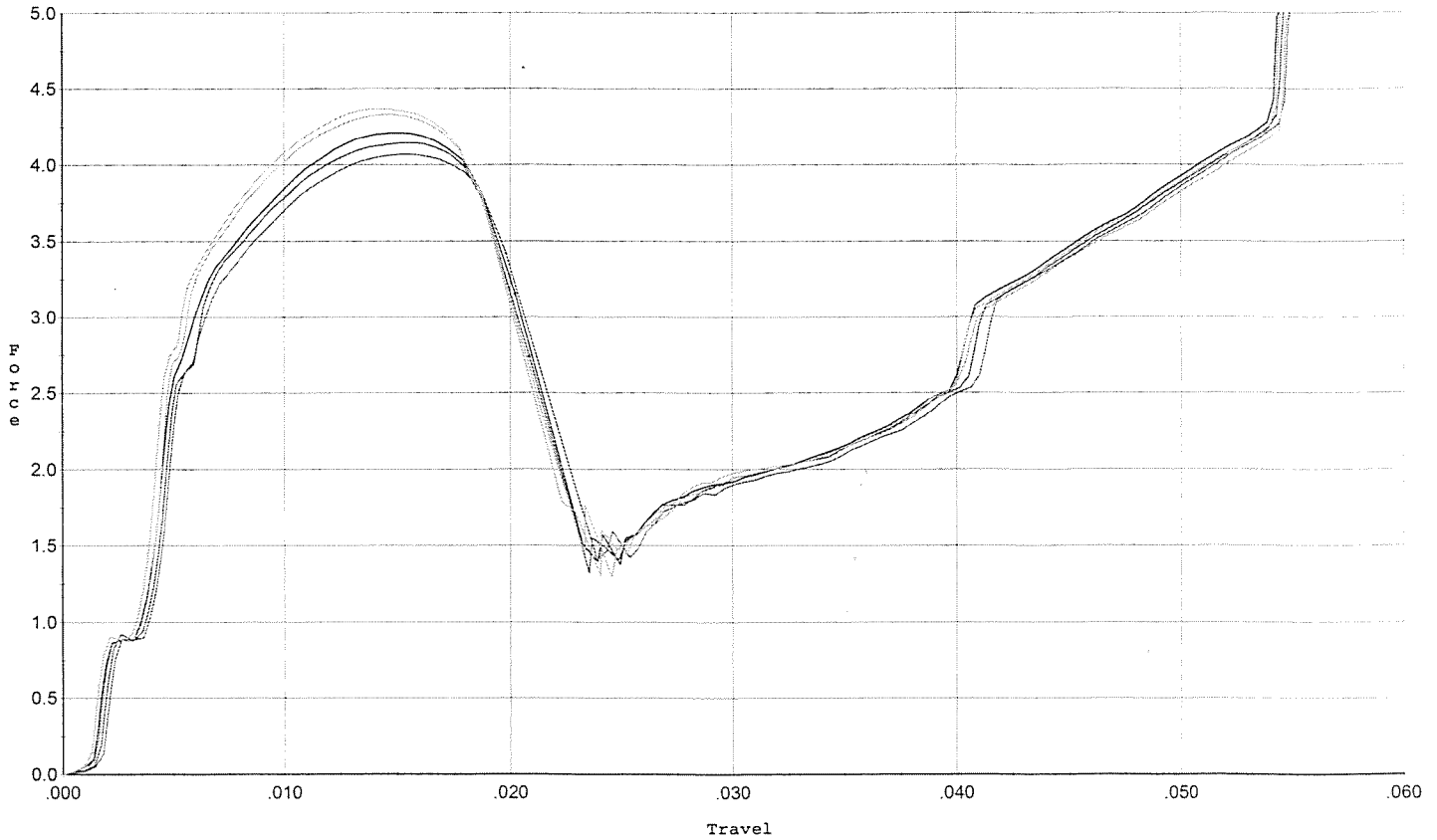
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.285      | 0.018             | 0.00            | 0.039      | 0.041             |           | Set Trigger |
| 2 | 3.281      | 0.017             | 0.00            | 0.040      | 0.037             |           | Set Trigger |
| 3 | 3.284      | 0.017             | 0.00            | 0.039      | 0.038             |           | Set Trigger |
| 4 | 3.276      | 0.018             | 0.00            | 0.039      | 0.040             |           | Set Trigger |
| 5 | 3.289      | 0.018             | 0.00            | 0.039      | 0.039             |           | Set Trigger |

A-3.28

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C Schults 2/28/2009

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs ini +/- 1.0 lb



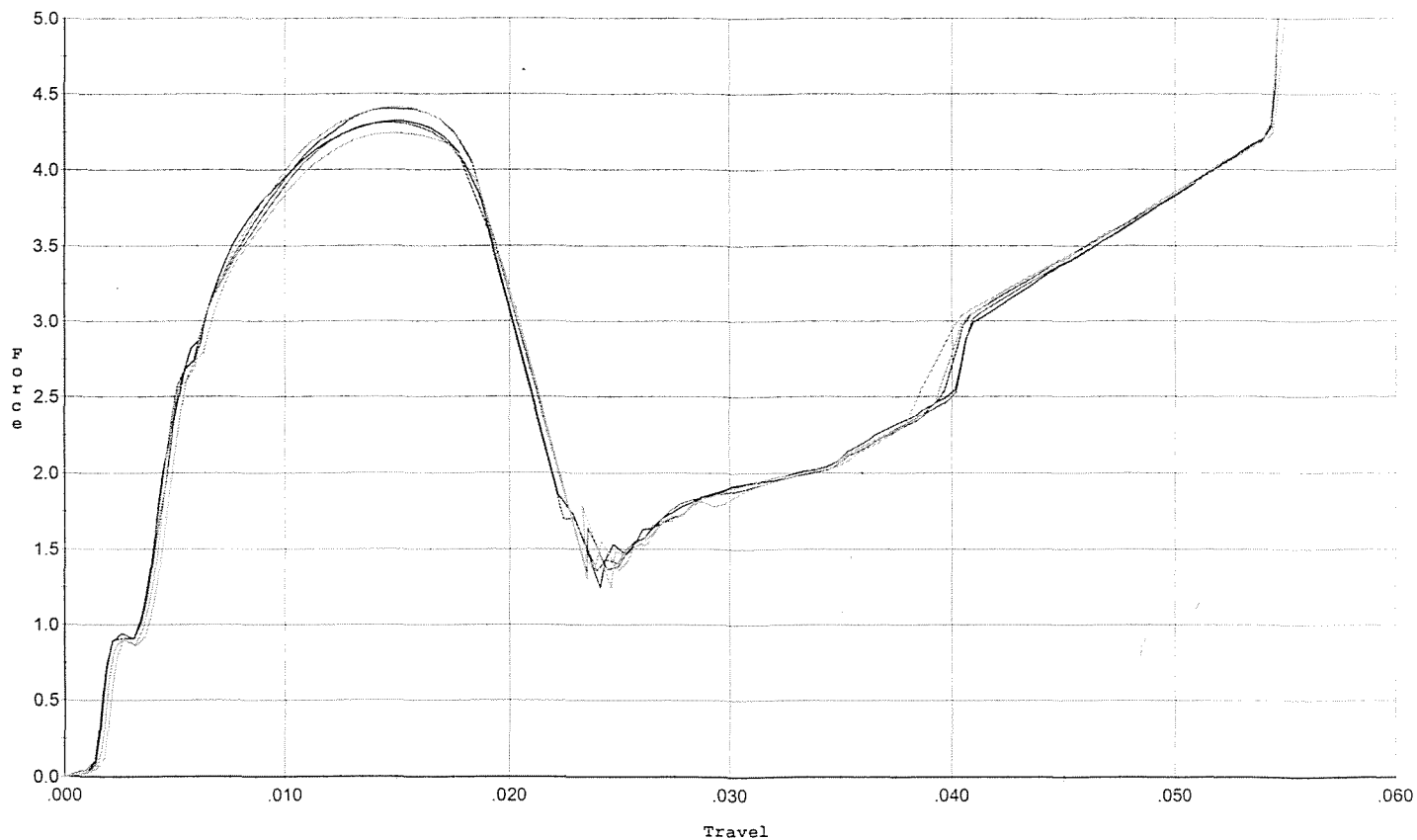
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.144      | 0.021             | 0.00            | 0.036      | 0.057             |           | Set Trigger |
| 2 | 4.207      | 0.020             | 0.00            | 0.036      | 0.057             |           | Set Trigger |
| 3 | 4.069      | 0.020             | 0.00            | 0.037      | 0.054             |           | Set Trigger |
| 4 | 4.364      | 0.019             | 0.00            | 0.037      | 0.055             |           | Set Trigger |
| 5 | 4.329      | 0.019             | 0.00            | 0.037      | 0.054             |           | Set Trigger |

A-4.22

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C Schults 2/28/2009

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs after 20 cycles+/- 1.0 lb



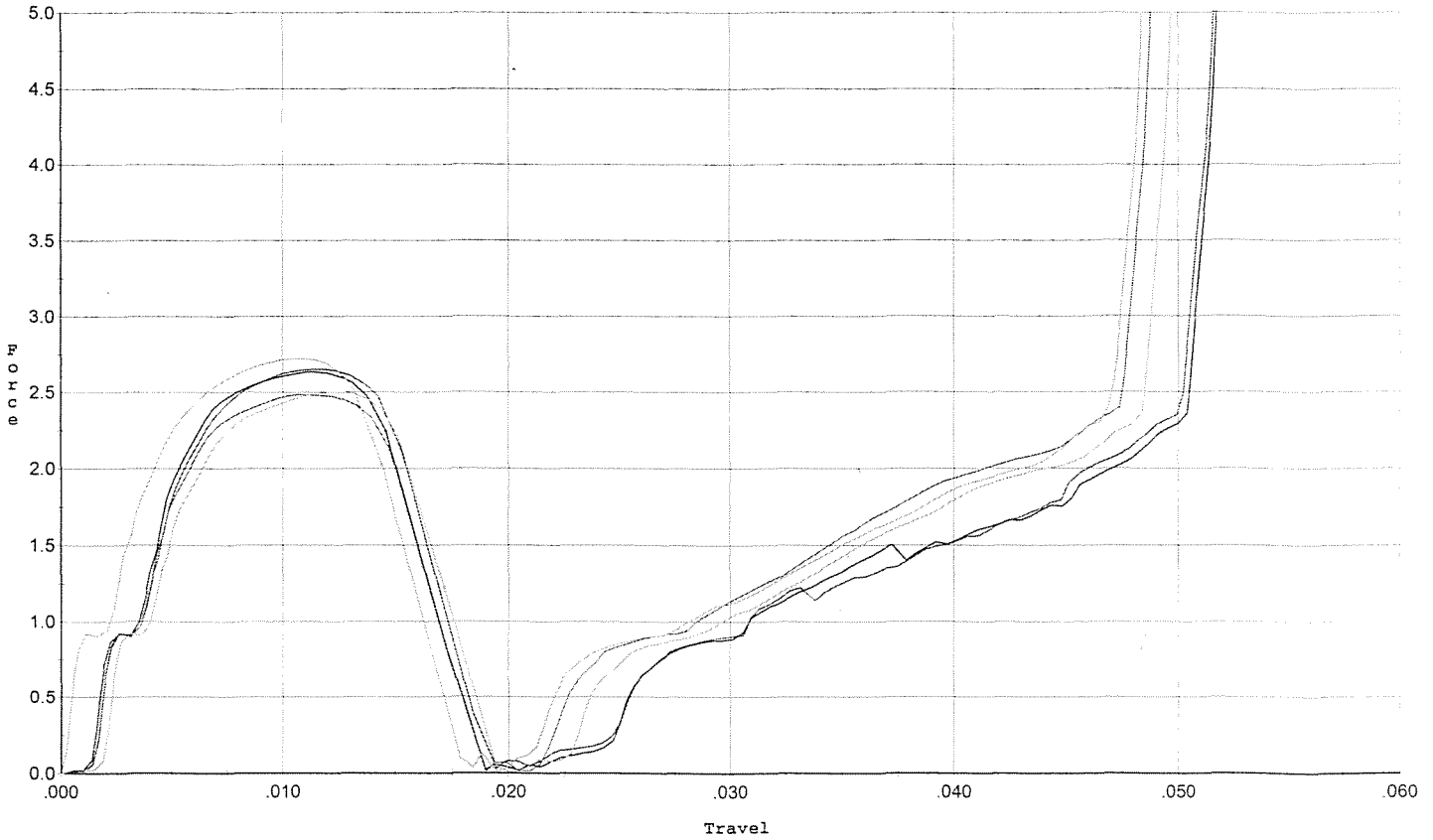
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.404      | 0.021             | 0.00            | 0.036      | 0.060             |           | Set Trigger |
| 2 | 4.323      | 0.019             | 0.00            | 0.037      | 0.053             |           | Set Trigger |
| 3 | 4.311      | 0.019             | 0.00            | 0.037      | 0.054             |           | Set Trigger |
| 4 | 4.243      | 0.020             | 0.00            | 0.037      | 0.056             |           | Set Trigger |
| 5 | 4.415      | 0.021             | 0.00            | 0.036      | 0.059             |           | Set Trigger |

A-4.55

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



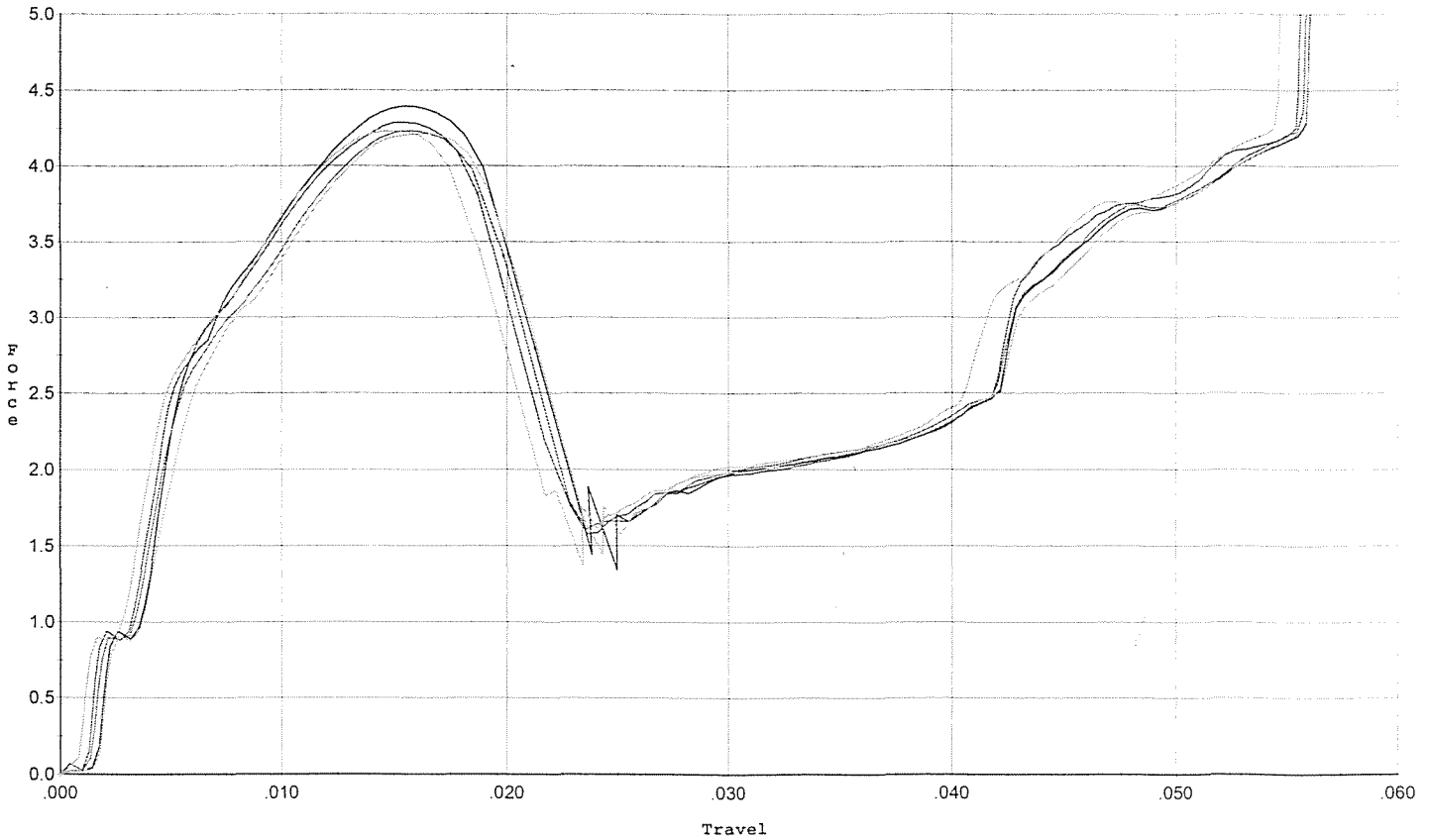
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.651      | 0.015             | 0.00            | 0.041      | 0.027             |           | Set Trigger |
| 2 | 2.631      | 0.015             | 0.00            | 0.041      | 0.026             |           | Set Trigger |
| 3 | 2.483      | 0.015             | 0.00            | 0.038      | 0.025             |           | Set Trigger |
| 4 | 2.498      | 0.017             | 0.002           | 0.038      | 0.028             |           | Set Trigger |
| 5 | 2.721      | 0.014             | 0.00            | 0.038      | 0.028             |           | Set Trigger |

A-2-59

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.290      | 0.019             | 0.00            | 0.038      | 0.052             |           | Set Trigger |
| 2 | 4.396      | 0.021             | 0.00            | 0.037      | 0.059             |           | Set Trigger |
| 3 | 4.234      | 0.020             | 0.00            | 0.037      | 0.054             |           | Set Trigger |
| 4 | 4.213      | 0.021             | 0.00            | 0.037      | 0.055             |           | Set Trigger |
| 5 | 4.232      | 0.019             | 0.00            | 0.037      | 0.052             |           | Set Trigger |

A-4.27