

G6807682

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



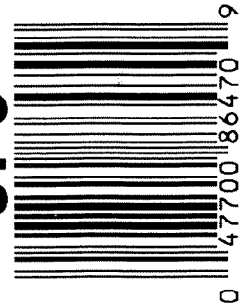
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807682

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6807670

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	FTC
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TL
460	CHECK HEADSPACE		3-24-09	TL
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE			
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION	(N)	3-27-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-27	B+
542	APPLY COATINGS (BARREL ACTION)		3-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

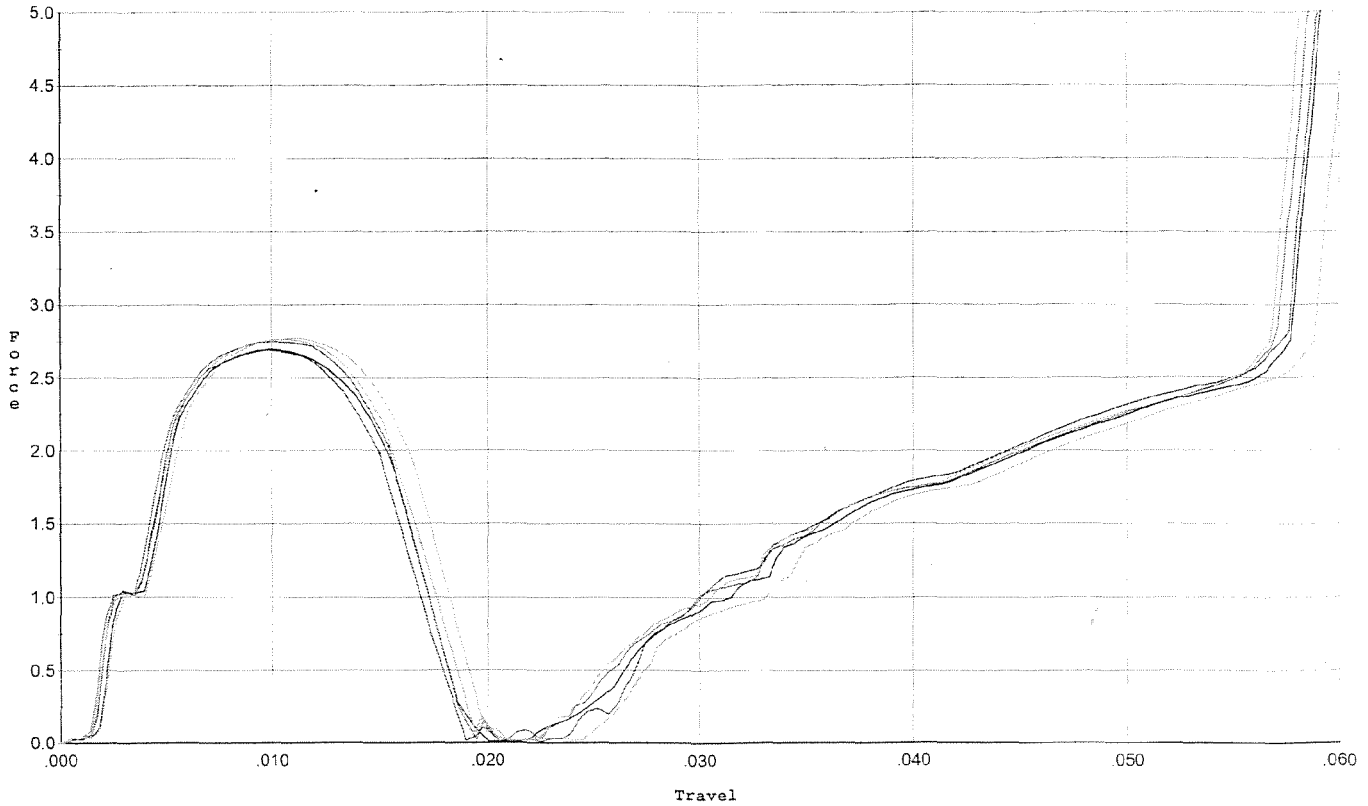
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.8</u> <u>2.8</u> <u>2.8</u>	4/28/09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.4</u> <u>4.2</u> <u>4.2</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-22-09	RP
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-24-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-24-09	SP
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.71</u> <u>2.52</u> <u>2.57</u> <u>2.59</u>	4-28-09	3/20
	C) FUNCTION		4/28/09	RP
690	PACK		8/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb ini +/- .50 lb



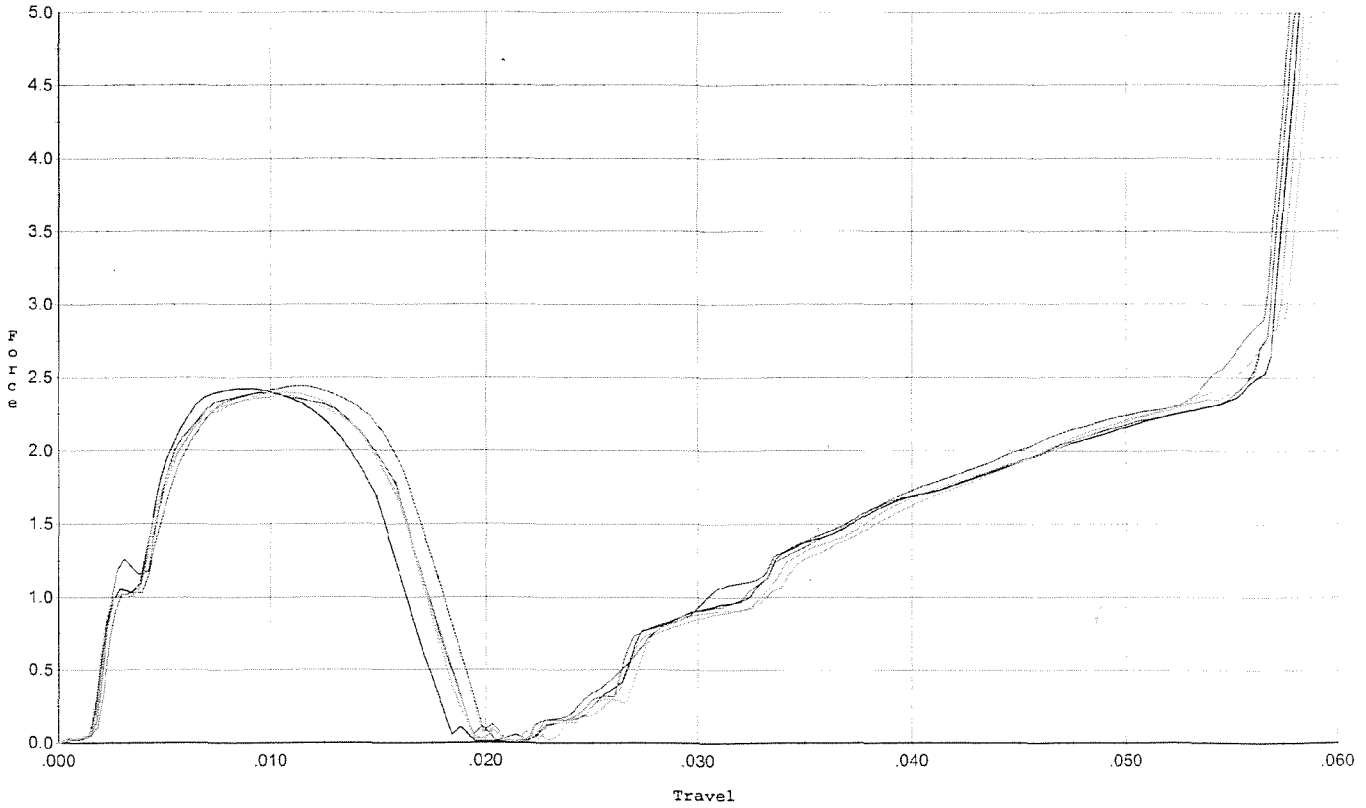
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.015	0.00	0.048	0.027		Set Trigger
2	2.698	0.016	0.00	0.047	0.028		Set Trigger
3	2.747	0.015	0.00	0.047	0.029		Set Trigger
4	2.772	0.017	0.00	0.047	0.030		Set Trigger
5	2.764	0.017	0.00	0.046	0.031		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb after 50 cycles+/- .50 lb



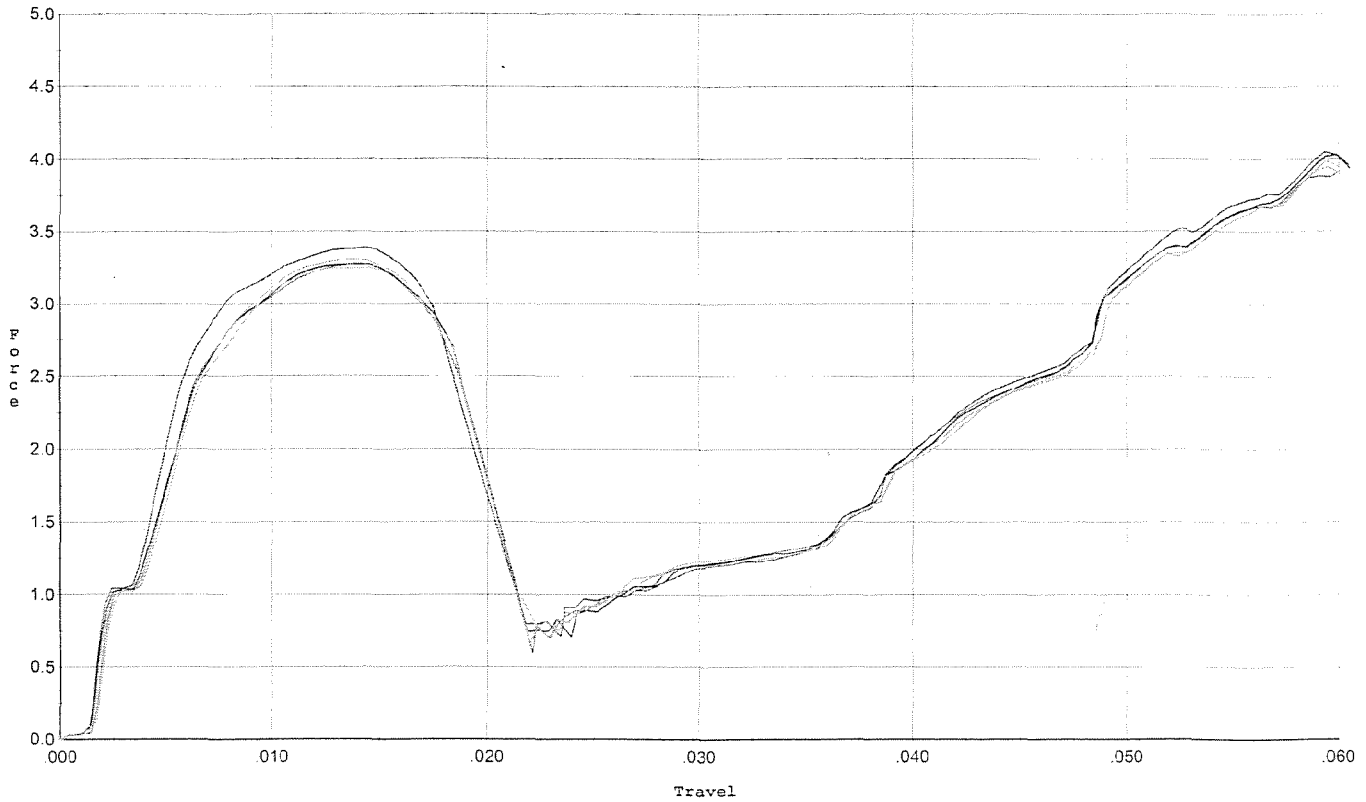
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.016	0.00	0.046	0.026		Set Trigger
2	2.423	0.015	0.00	0.047	0.024		Set Trigger
3	2.442	0.018	0.00	0.045	0.029		Set Trigger
4	2.399	0.016	0.00	0.047	0.026		Set Trigger
5	2.377	0.016	0.00	0.046	0.026		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



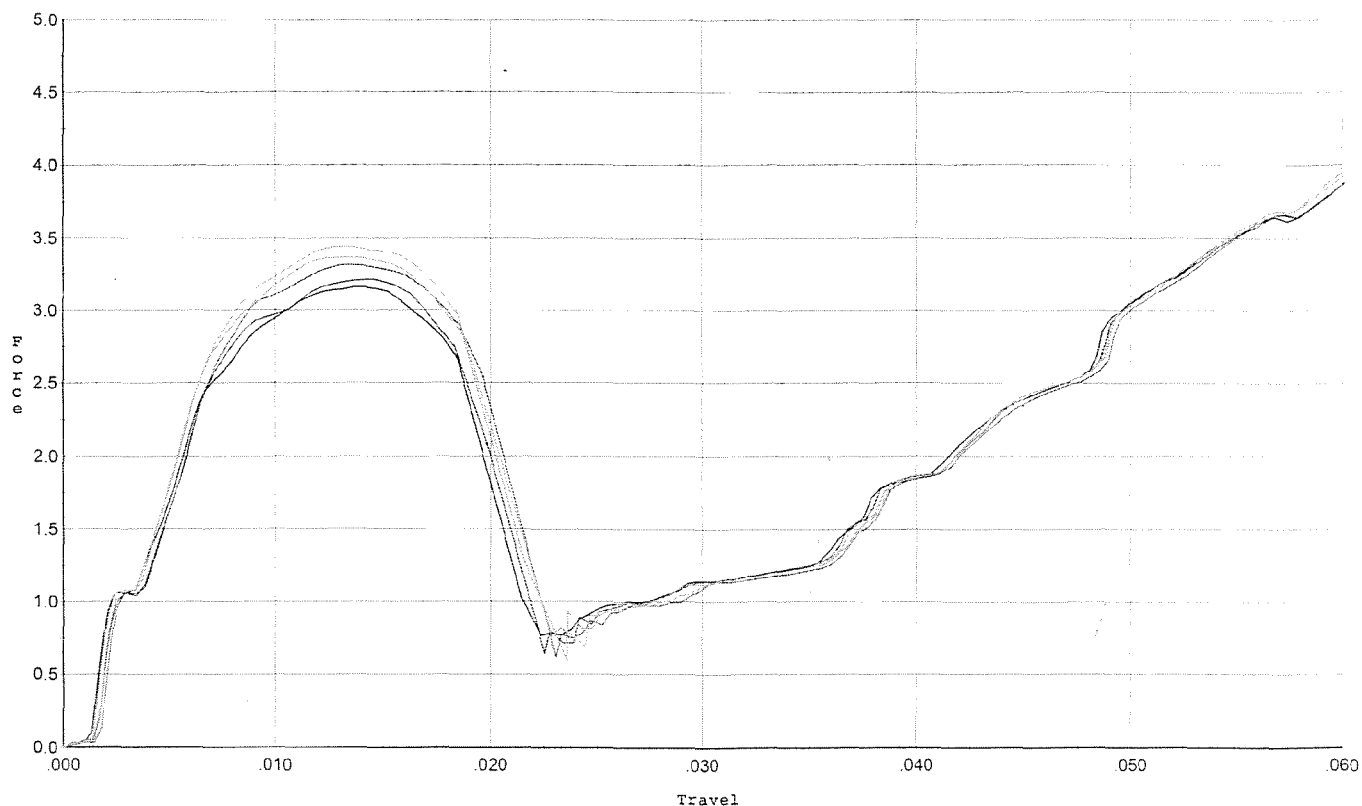
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.390	0.017	0.00	0.045	0.040		Set Trigger
2	3.272	0.018	0.00	0.045	0.041		Set Trigger
3	3.274	0.019	0.00	0.045	0.041		Set Trigger
4	3.252	0.018	0.00	0.045	0.040		Set Trigger
5	3.308	0.019	0.00	0.045	0.041		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



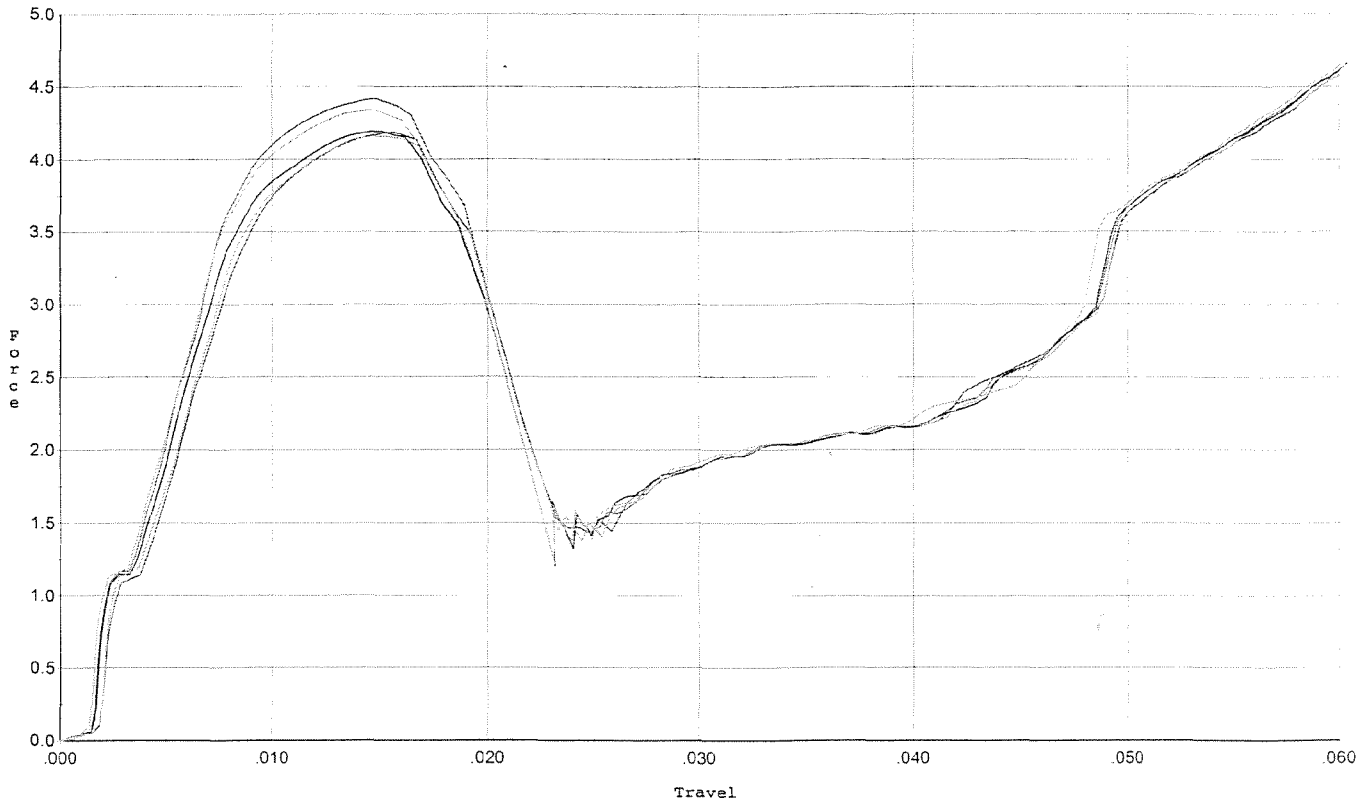
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.208	0.020	0.00	0.044	0.043		Set Trigger
2	3.160	0.018	0.00	0.045	0.040		Set Trigger
3	3.314	0.020	0.00	0.044	0.044		Set Trigger
4	3.443	0.021	0.00	0.044	0.048		Set Trigger
5	3.370	0.019	0.00	0.044	0.043		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



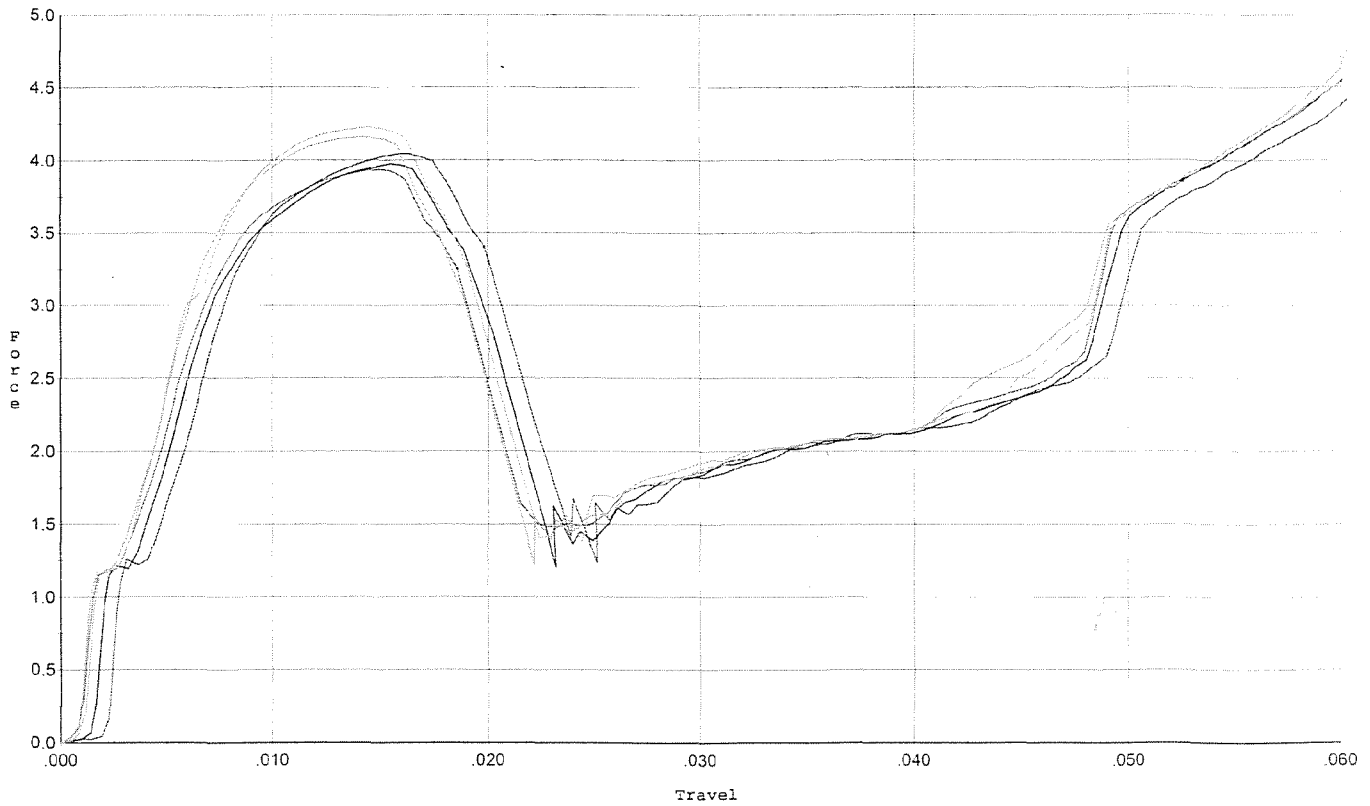
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.019	0.00	0.043	0.051		Set Trigger
2	4.193	0.020	0.00	0.043	0.054		Set Trigger
3	4.415	0.019	0.00	0.042	0.054		Set Trigger
4	4.336	0.020	0.00	0.042	0.056		Set Trigger
5	4.159	0.019	0.00	0.043	0.051		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



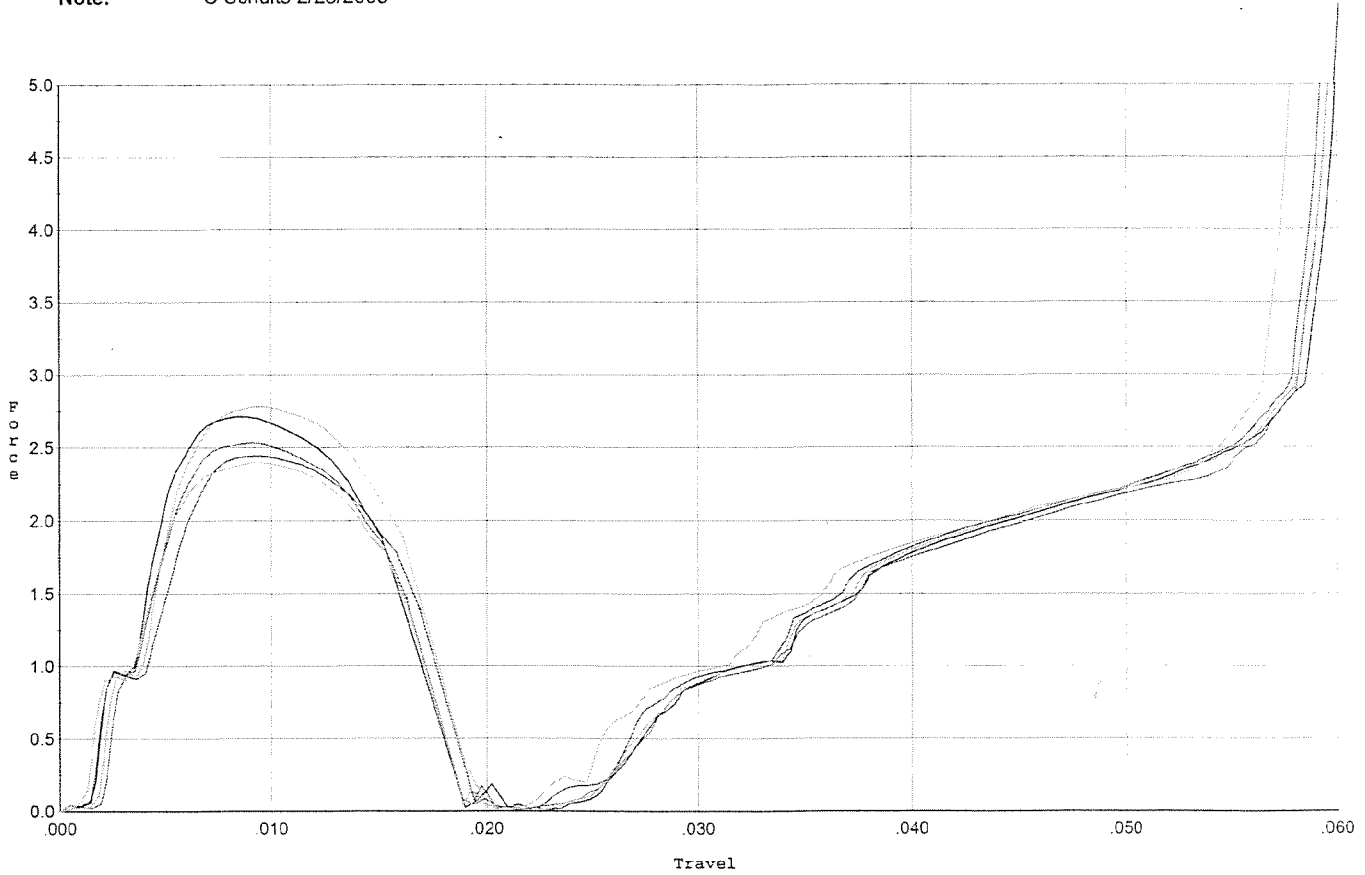
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.020	0.00	0.044	0.051		Set Trigger
2	3.976	0.020	0.00	0.043	0.053		Set Trigger
3	3.937	0.019	0.00	0.043	0.049		Set Trigger
4	4.230	0.019	0.00	0.043	0.054		Set Trigger
5	4.161	0.019	0.00	0.043	0.053		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



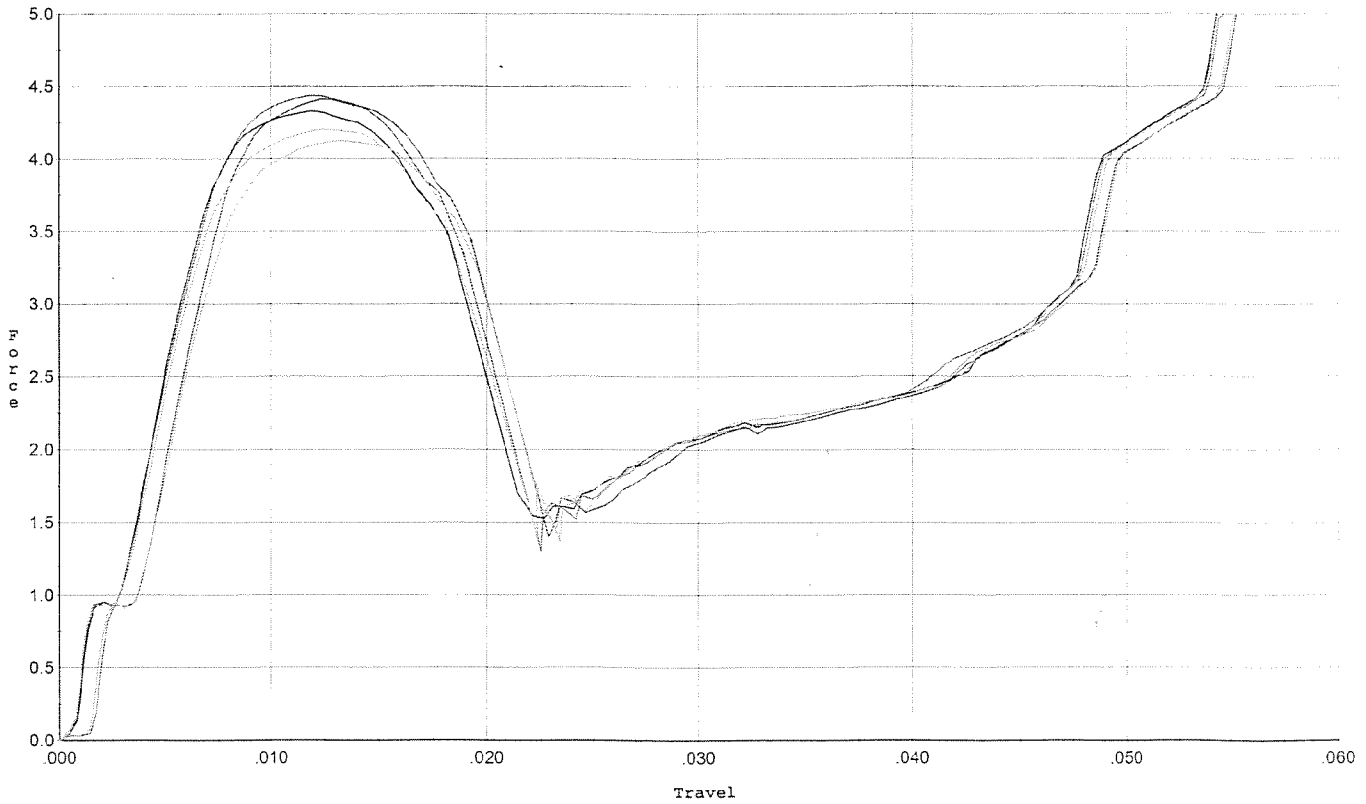
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.017	0.00	0.047	0.027		Set Trigger
2	2.712	0.017	0.00	0.048	0.030		Set Trigger
3	2.533	0.016	0.00	0.048	0.027		Set Trigger
4	2.402	0.016	0.00	0.046	0.027		Set Trigger
5	2.780	0.016	0.00	0.047	0.029		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.411	0.019	0.00	0.038	0.054		Set Trigger
2	4.329	0.018	0.00	0.037	0.052		Set Trigger
3	4.437	0.019	0.00	0.037	0.056		Set Trigger
4	4.204	0.020	0.003	0.037	0.056		Set Trigger
5	4.126	0.020	0.00	0.037	0.053		Set Trigger

A. 4.30