

G680 7684

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



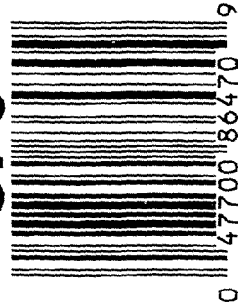
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807684

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807684

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	mk
490	MAGNAFLUX BOLT		1/23/09	mk
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

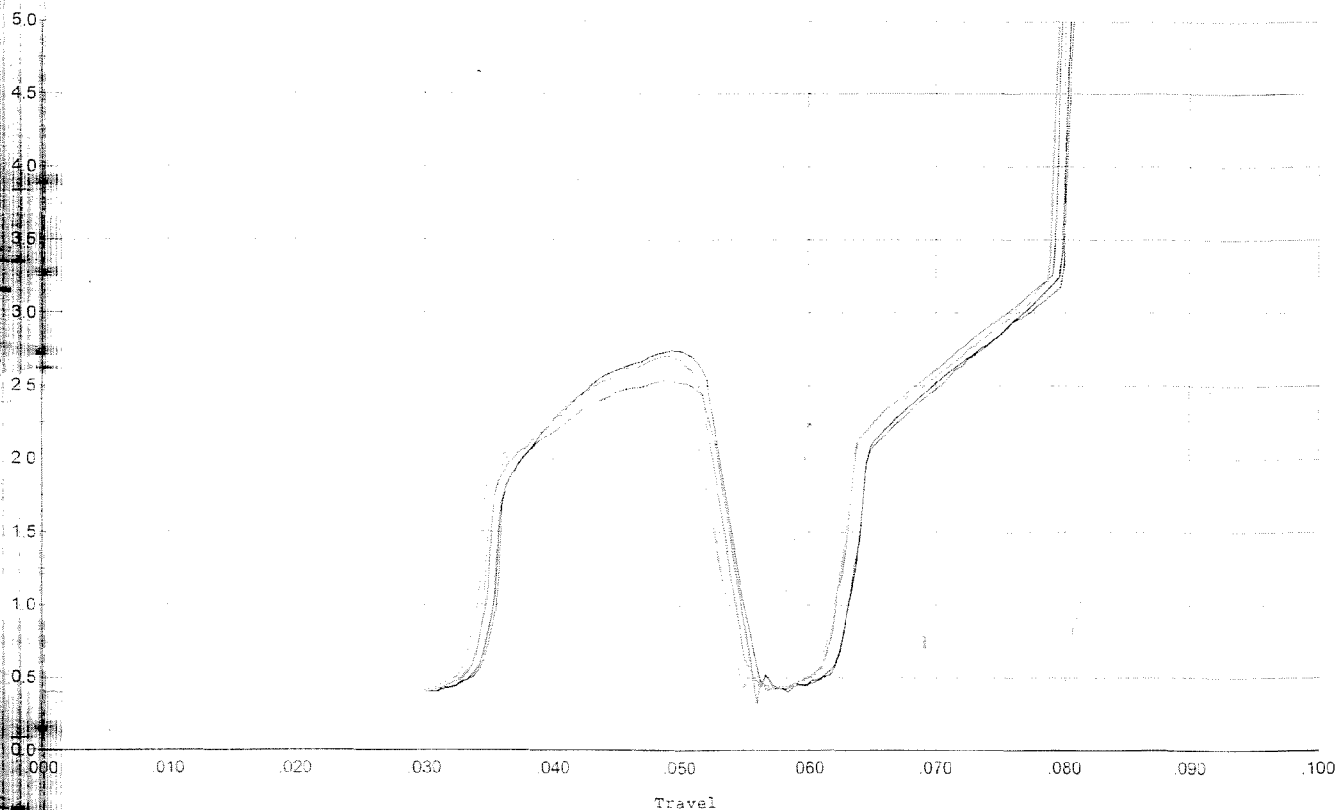
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-9-09	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-9-09	L.W.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	2-9-09	L.P.
	J) ASSEMBLE STOCK		1-30-09	L.P.
	K) ASSEMBLE SWIVEL STUDS		2-9-09	L.W.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	NW
670	FINAL INSPECTION A) HEADSPACE		2-9-09	L.W.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.49</u> <u>2.5</u> <u>2.45</u> <u>2.47</u>	2-4-09	NW
	C) FUNCTION		2-9-09	L.W.
690	PACK		2-13-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



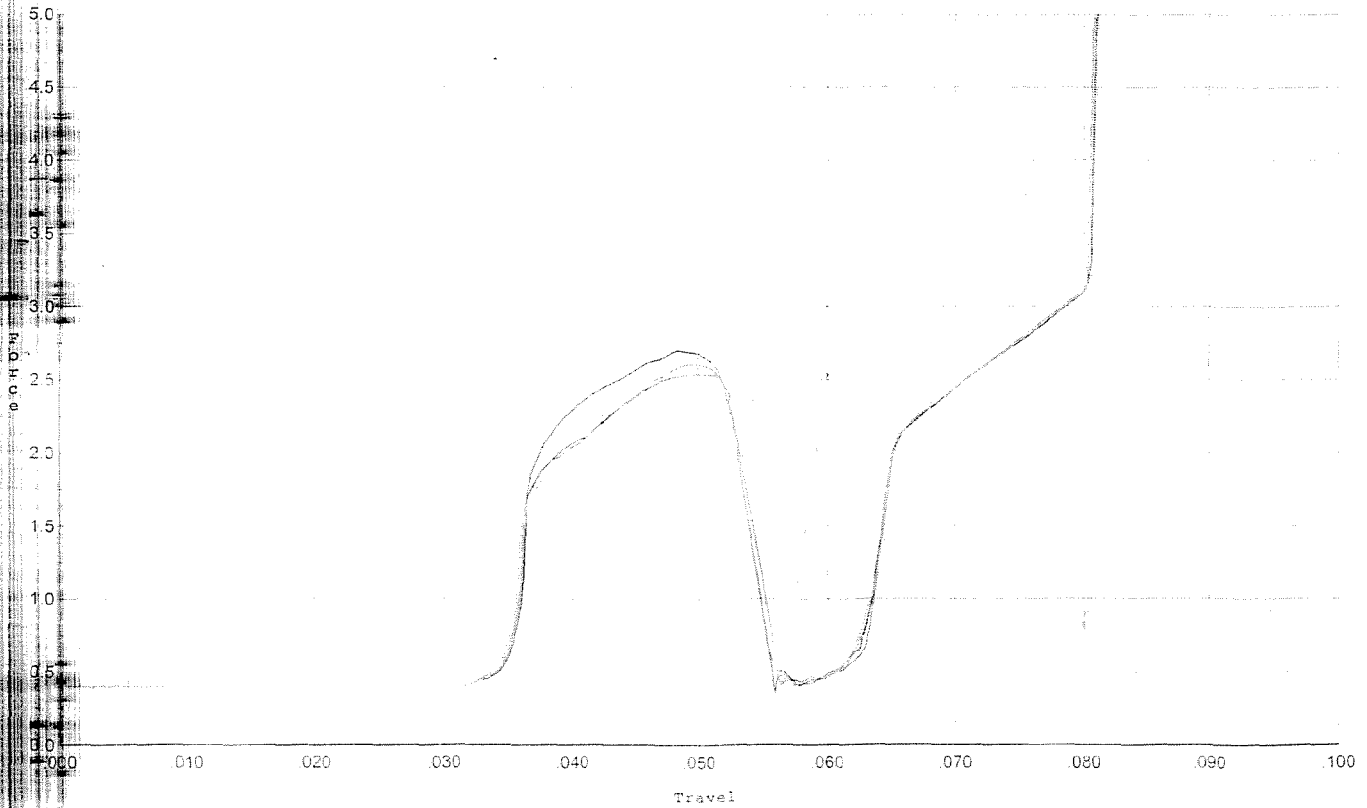
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.053	0.035	0.034	0.055		Set Trigger
2	2.743	0.052	0.034	0.033	0.057		Set Trigger
3	2.710	0.052	0.034	0.033	0.056		Set Trigger
4	2.474	0.053	0.034	0.034	0.055		Set Trigger
5	2.492	0.053	0.033	0.033	0.056		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



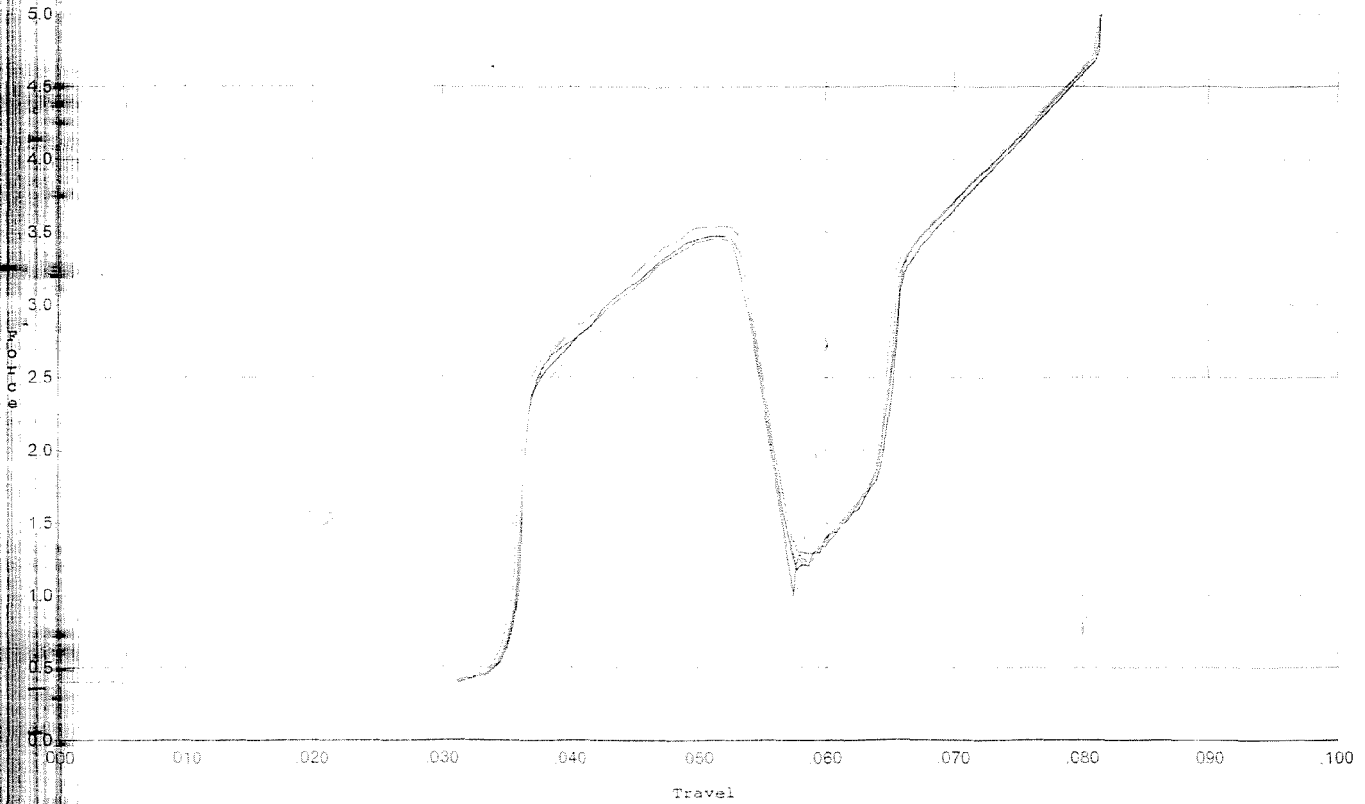
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.054	0.035	0.034	0.055		Set Trigger
2	2.699	0.053	0.035	0.034	0.056		Set Trigger
3	2.607	0.052	0.035	0.034	0.053		Set Trigger
4	2.656	0.053	0.035	0.034	0.057		Set Trigger
5	2.593	0.052	0.035	0.034	0.054		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



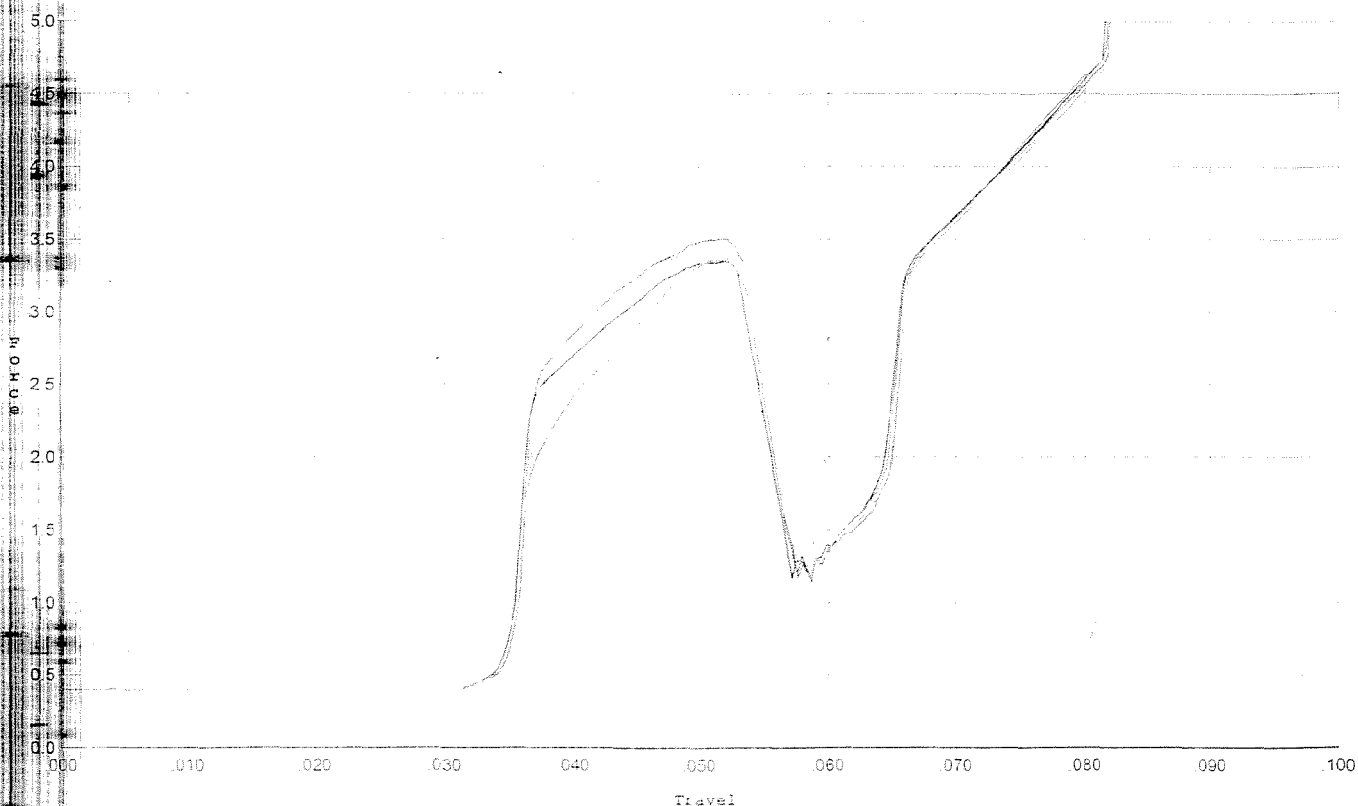
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.456	0.054	0.035	0.032	0.071		Set Trigger
2	3.478	0.053	0.035	0.032	0.071		Set Trigger
3	3.547	0.053	0.035	0.032	0.072		Set Trigger
4	3.472	0.053	0.035	0.032	0.070		Set Trigger
5	3.626	0.053	0.034	0.032	0.072		Set Trigger

A-3-S1

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



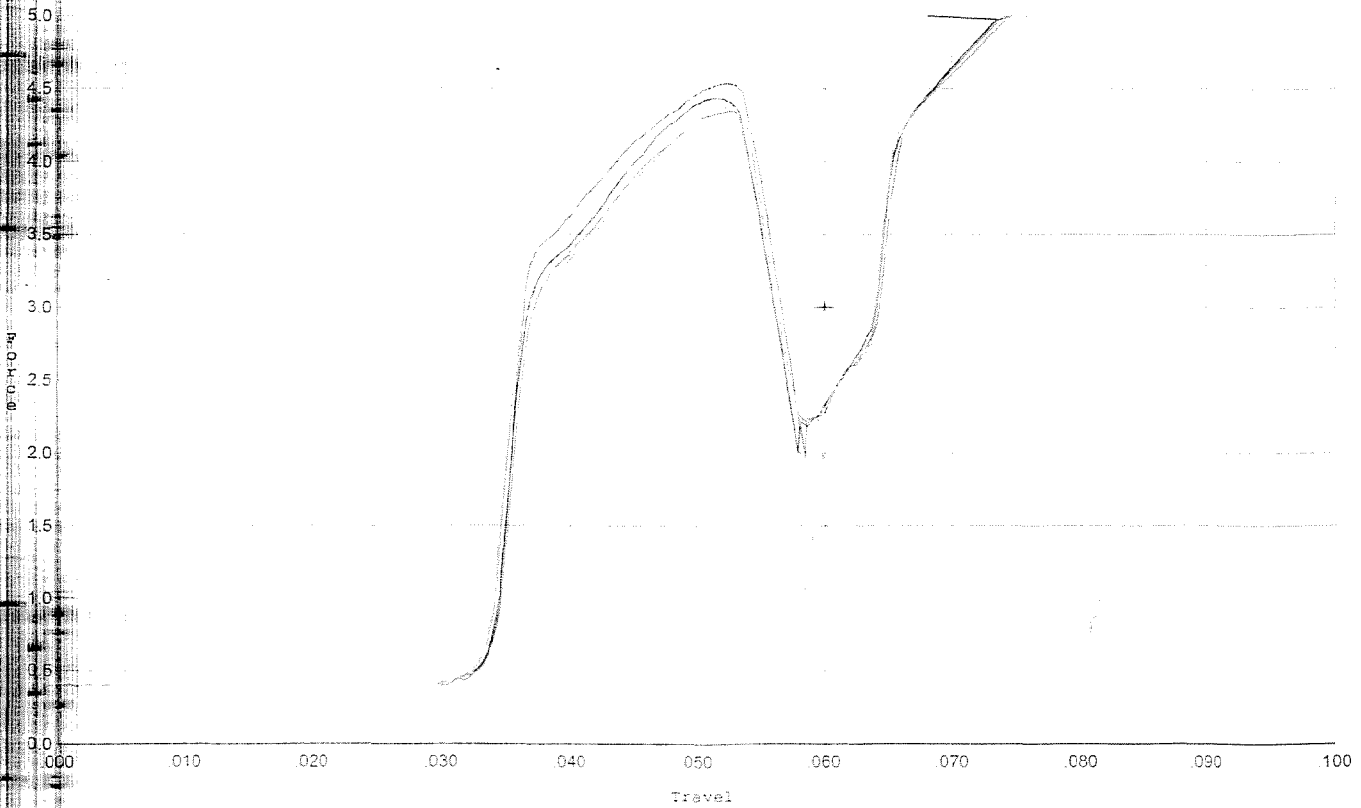
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.501	0.053	0.035	0.032	0.072		Set Trigger
2	3.347	0.055	0.035	0.032	0.072		Set Trigger
3	3.354	0.054	0.035	0.032	0.067		Set Trigger
4	3.366	0.053	0.035	0.032	0.068		Set Trigger
5	3.454	0.053	0.035	0.032	0.071		Set Trigger

17-3-40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



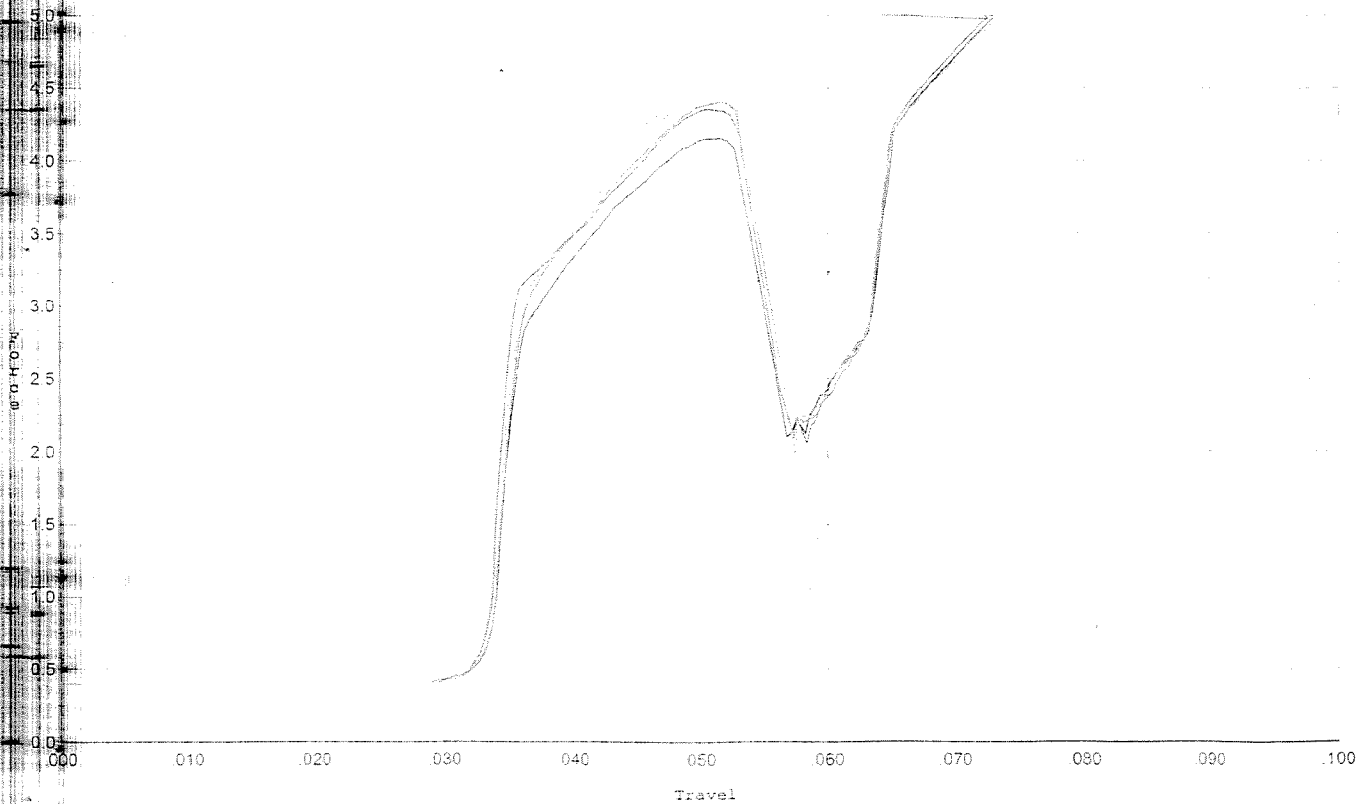
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.537	0.055	0.034	0.029	0.096		Set Trigger
2	4.439	0.055	0.034	0.029	0.093		Set Trigger
3	4.350	0.054	0.034	0.029	0.089		Set Trigger
4	4.382	0.054	0.033	0.029	0.090		Set Trigger
5	4.445	0.054	0.033	0.029	0.091		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



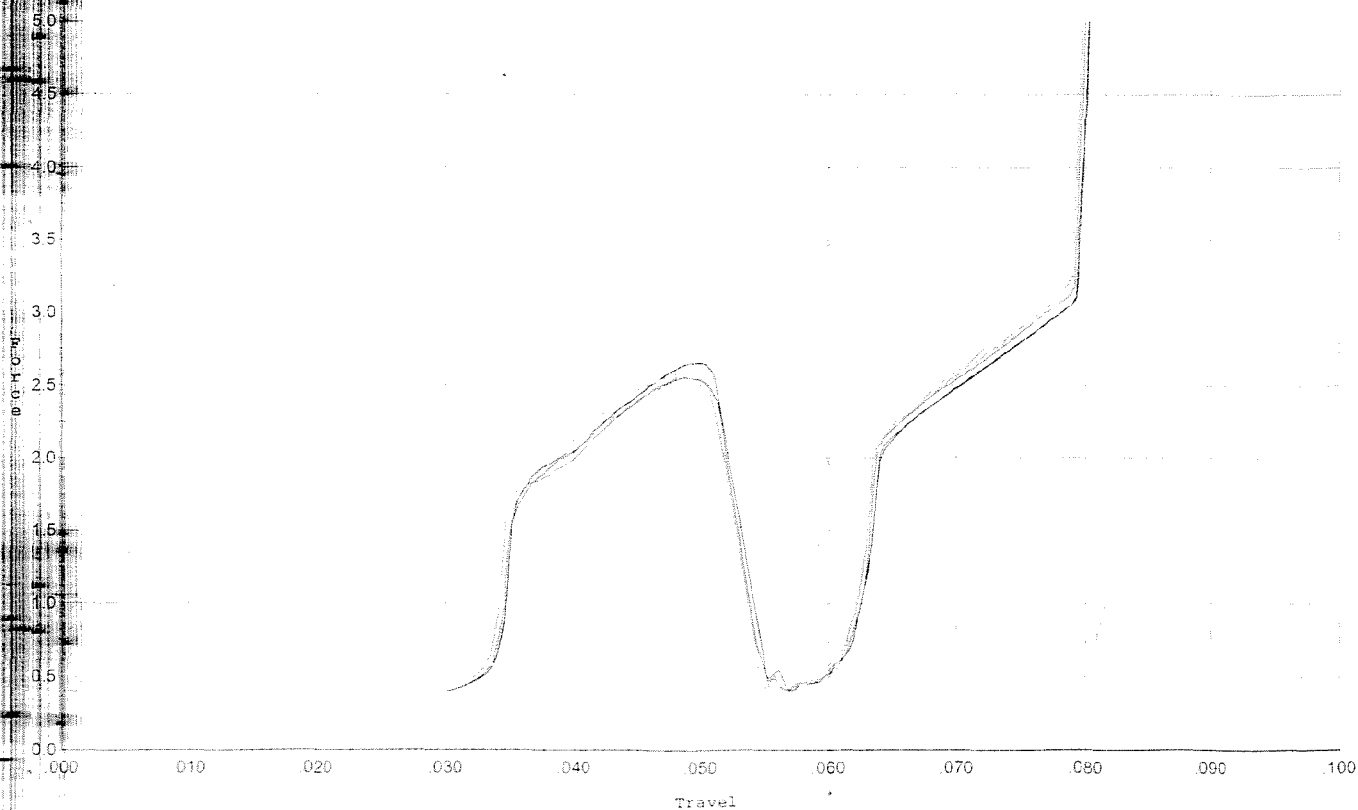
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.355	0.053	0.033	0.029	0.090		Set Trigger
2	4.155	0.055	0.033	0.030	0.088		Set Trigger
3	4.406	0.055	0.033	0.029	0.092		Set Trigger
4	4.539	0.054	0.033	0.029	0.094		Set Trigger
5	4.512	0.054	0.033	0.029	0.092		Set Trigger

A 4-39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



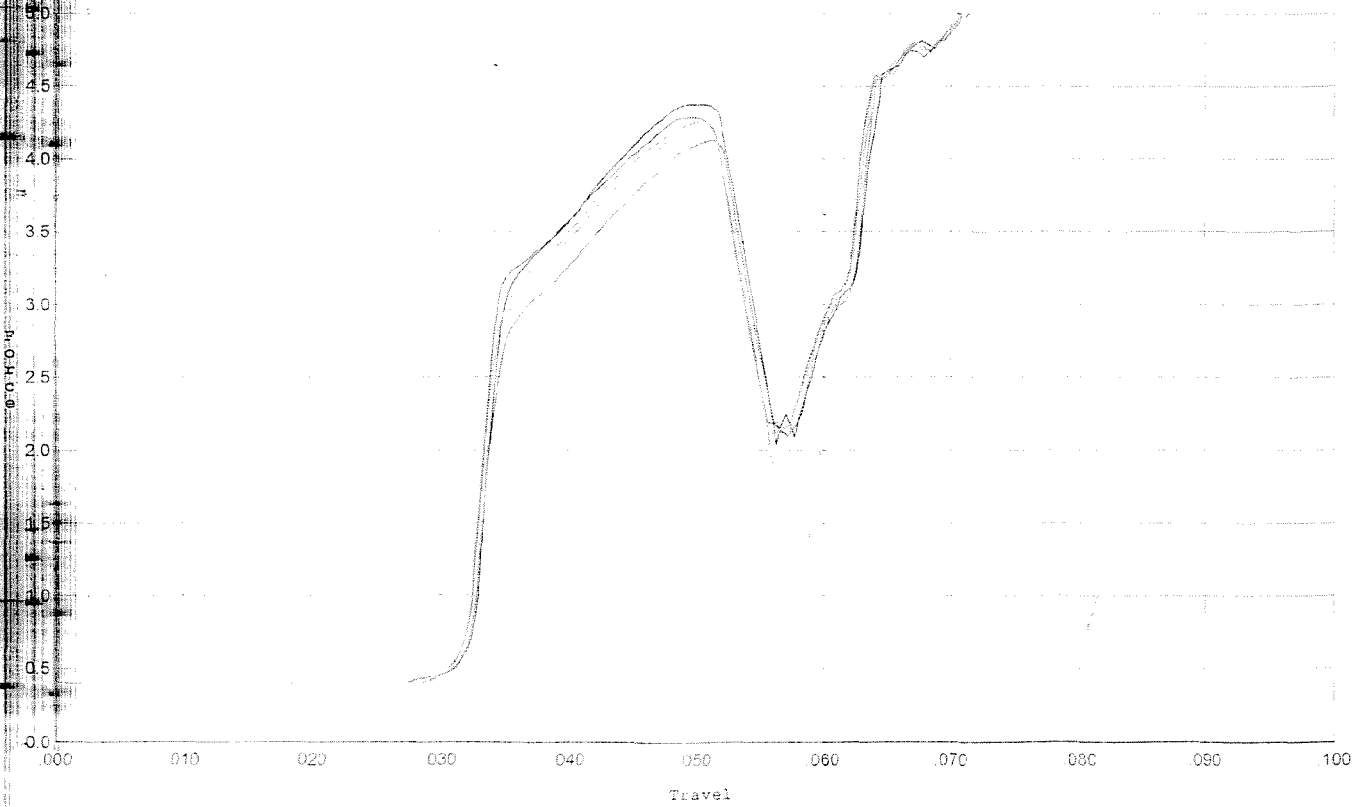
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.051	0.034	0.034	0.052		Set Trigger
2	2.653	0.053	0.034	0.034	0.055		Set Trigger
3	2.562	0.052	0.034	0.034	0.053		Set Trigger
4	2.585	0.052	0.034	0.034	0.055		Set Trigger
5	2.576	0.053	0.033	0.033	0.054		Set Trigger

A-258

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.290	0.052	0.032	0.030	0.087		Set Trigger
2	4.377	0.054	0.032	0.029	0.092		Set Trigger
3	4.131	0.052	0.032	0.030	0.084		Set Trigger
4	4.261	0.053	0.032	0.030	0.087		Set Trigger
5	4.266	0.053	0.032	0.029	0.089		Set Trigger

A. 4.26