

G 680 7697

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



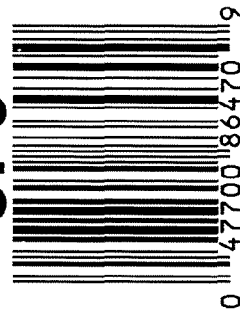
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807697

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7697

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	1-22-09	R.P.
475	DRILL AND TAP SIGHT HOLES	1-22-09	1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	1/23/09	RP
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		26 JAN. 09	SPD
542	APPLY COATINGS (BARREL ACTION)		1-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

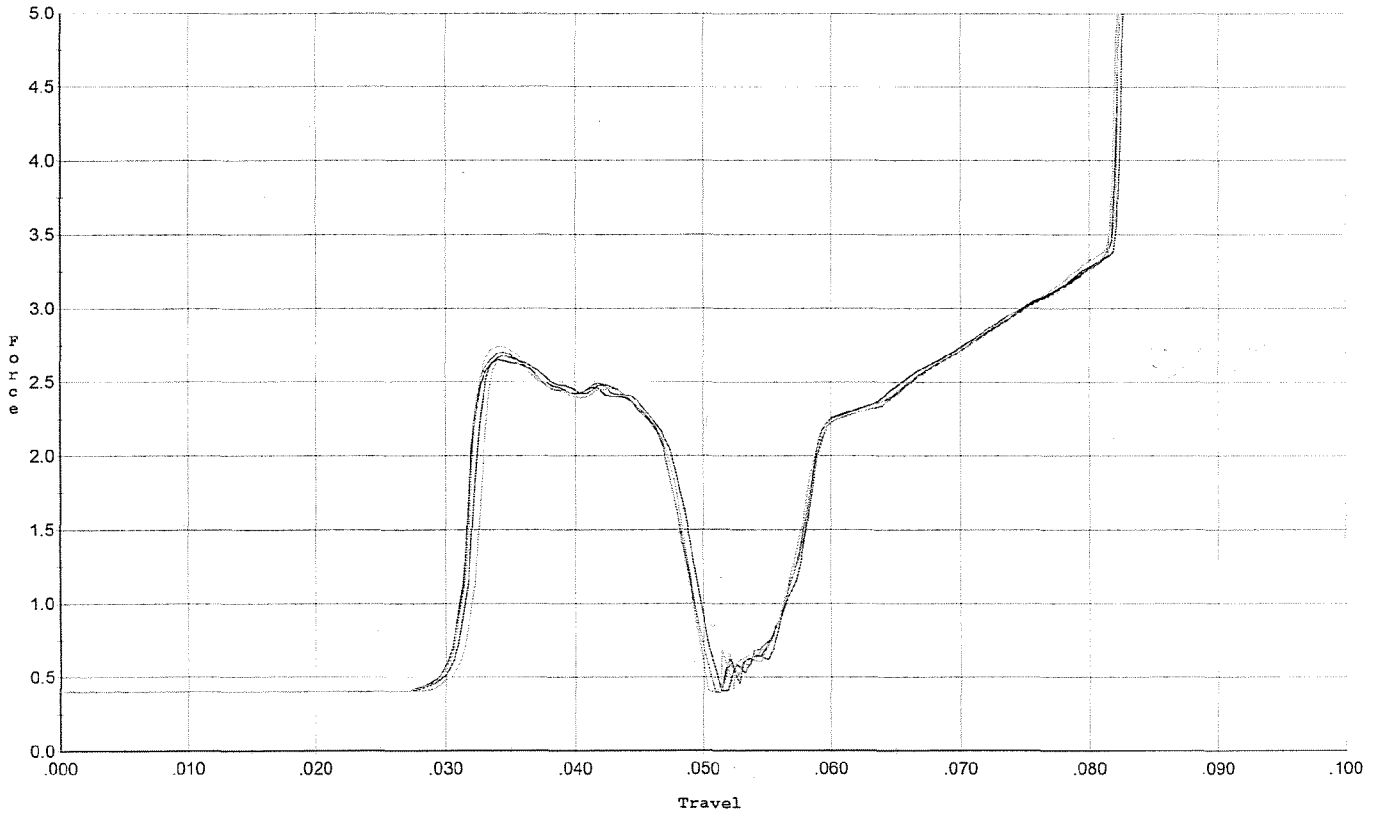
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	2-10-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-10-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.034</u> <u>.034</u>	2-10-09	LJN
	J) ASSEMBLE STOCK		1-29-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-10-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	WZ
670	FINAL INSPECTION A) HEADSPACE		2-10-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.83</u> <u>2.72</u> <u>2.69</u> <u>2.39</u>	2-4-09	WZ
	C) FUNCTION		2-10-09	LJN
690	PACK		2/12/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



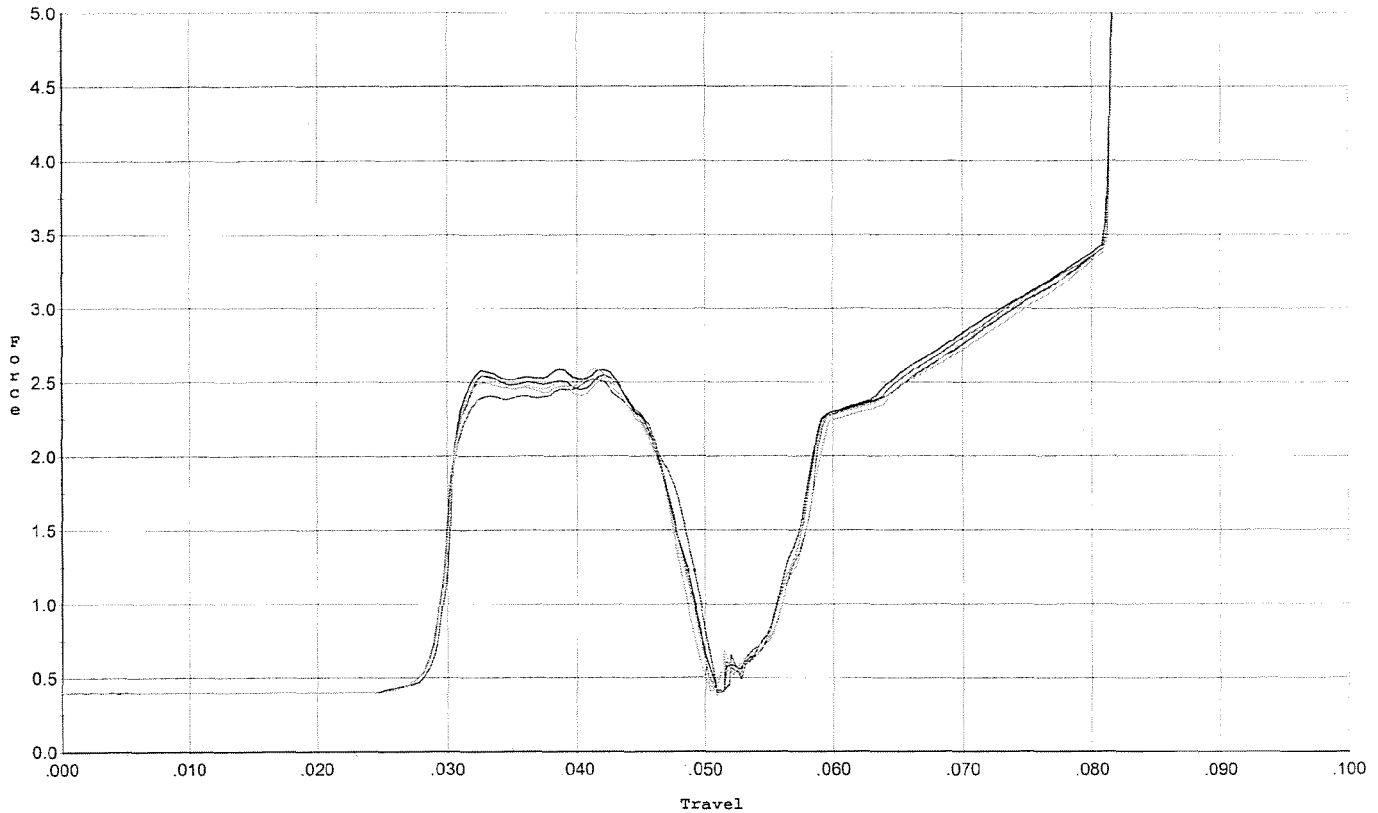
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.049	0.031	0.037	0.053		Set Trigger
2	2.650	0.048	0.030	0.038	0.053		Set Trigger
3	2.701	0.047	0.030	0.038	0.051		Set Trigger
4	2.740	0.048	0.030	0.038	0.052		Set Trigger
5	2.676	0.048	0.031	0.038	0.051		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



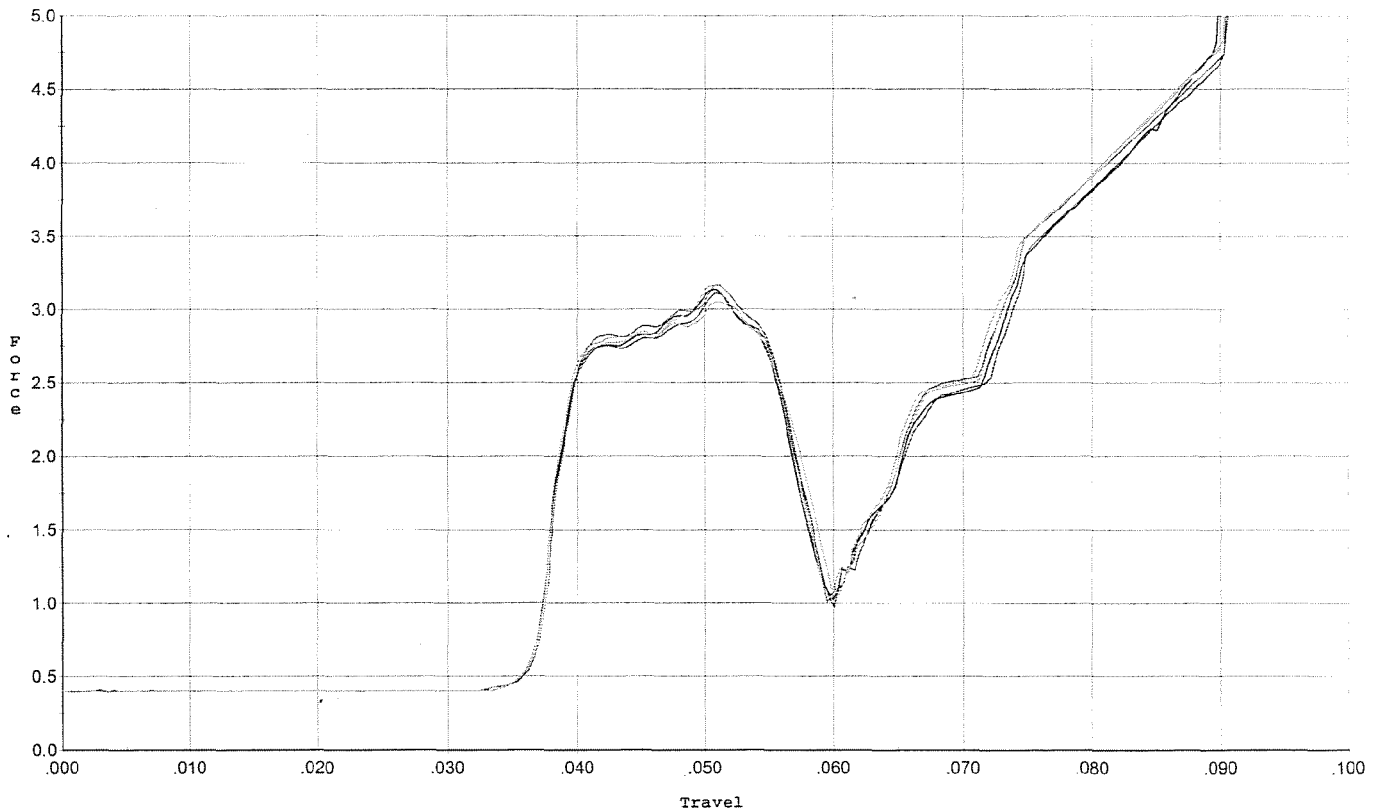
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.049	0.029	0.037	0.056		Set Trigger
2	2.588	0.049	0.029	0.037	0.056		Set Trigger
3	2.521	0.049	0.029	0.037	0.055		Set Trigger
4	2.547	0.049	0.029	0.037	0.055		Set Trigger
5	2.593	0.047	0.029	0.038	0.053		Set Trigger

17.255

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



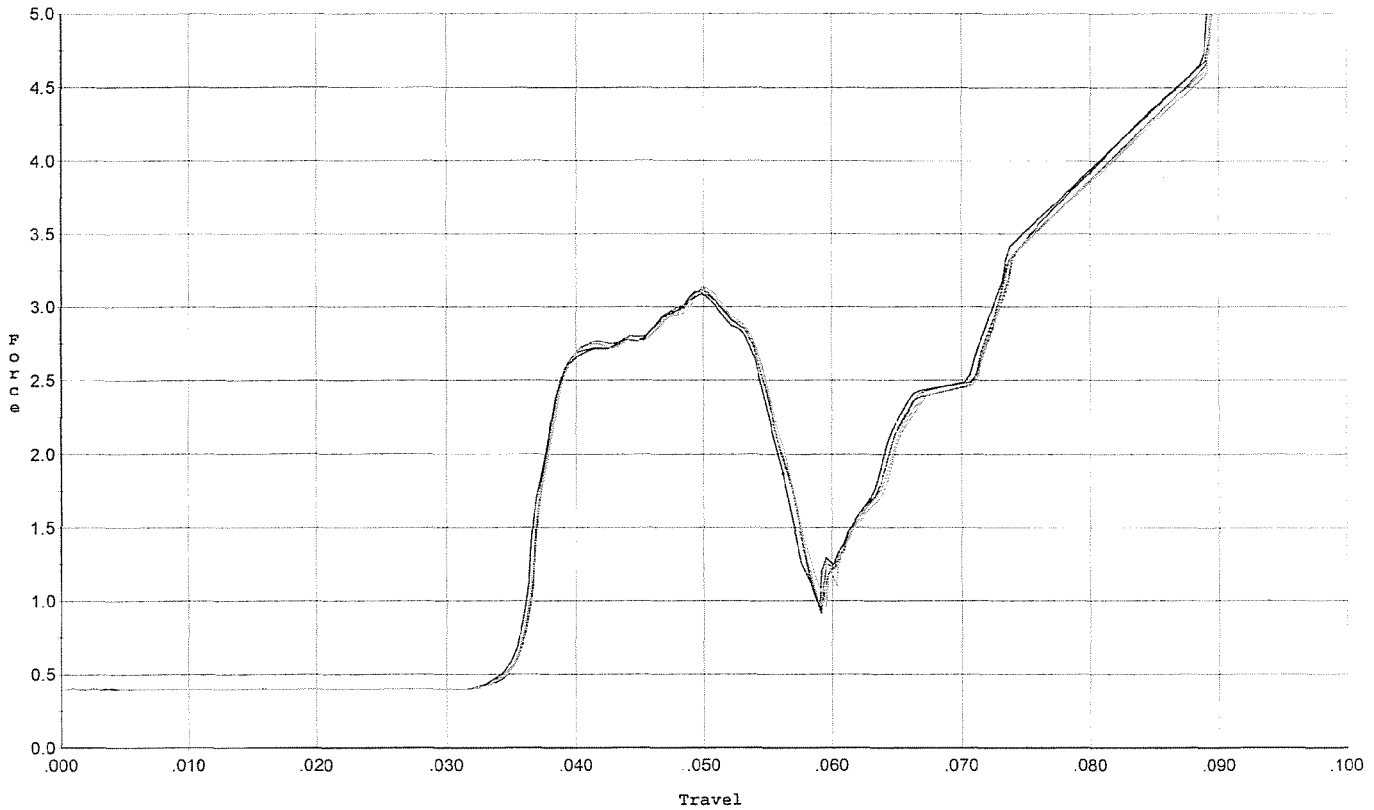
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.056	0.037	0.038	0.066		Set Trigger
2	3.137	0.056	0.036	0.038	0.067		Set Trigger
3	3.168	0.057	0.037	0.038	0.069		Set Trigger
4	3.053	0.057	0.037	0.038	0.069		Set Trigger
5	3.166	0.056	0.036	0.038	0.067		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



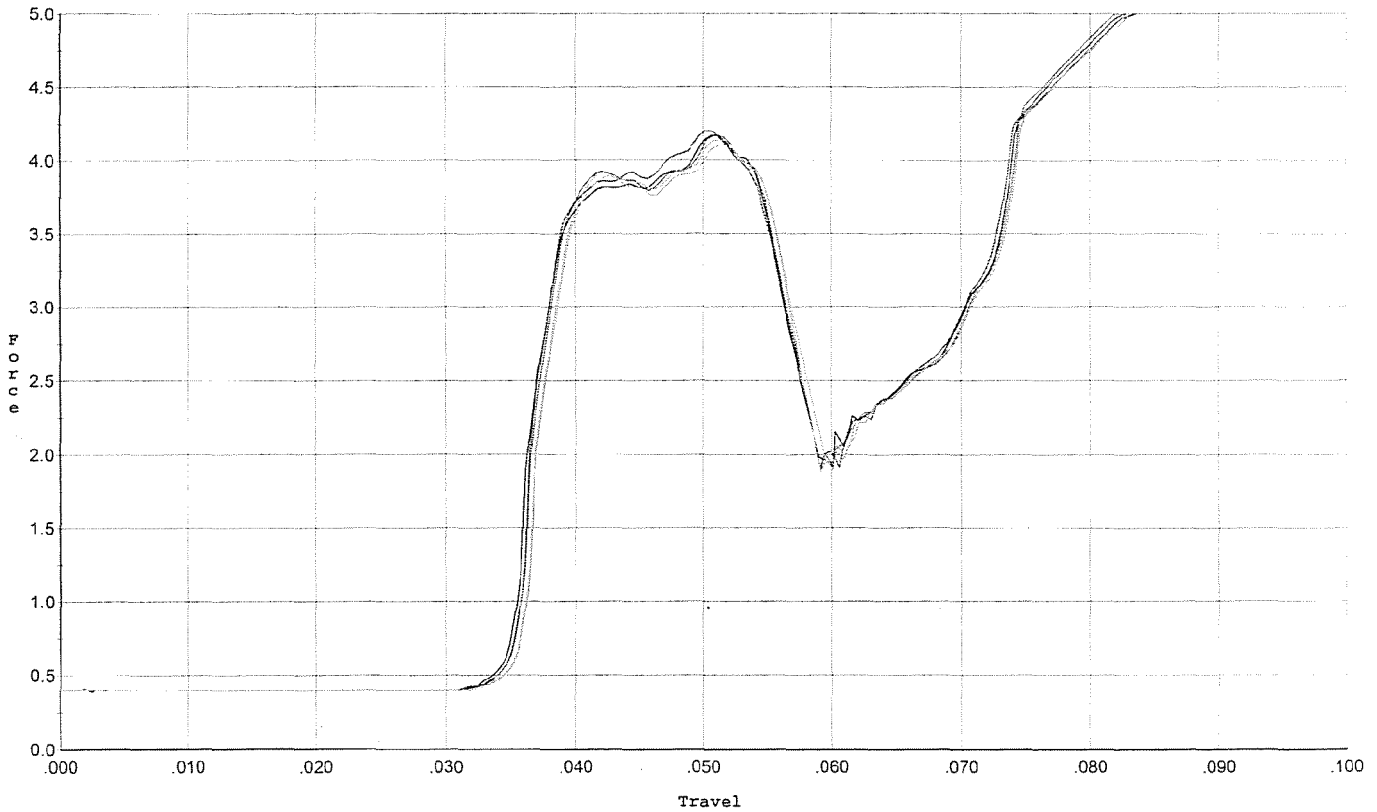
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.057	0.036	0.037	0.069		Set Trigger
2	3.104	0.056	0.035	0.037	0.068		Set Trigger
3	3.114	0.057	0.036	0.037	0.069		Set Trigger
4	3.126	0.057	0.036	0.037	0.068		Set Trigger
5	3.133	0.057	0.036	0.037	0.069		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



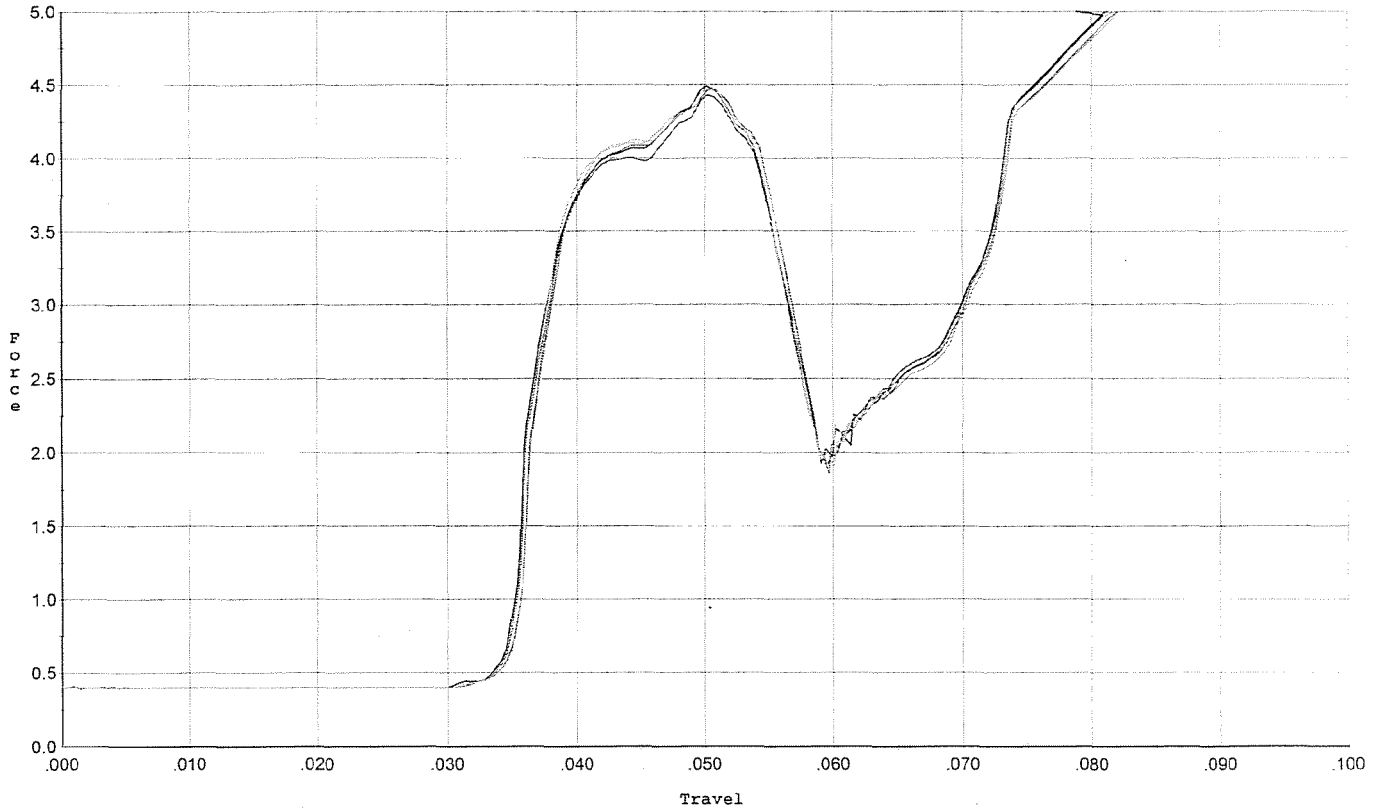
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.055	0.035	0.036	0.088		Set Trigger
2	4.172	0.055	0.035	0.036	0.088		Set Trigger
3	4.172	0.055	0.035	0.036	0.087		Set Trigger
4	4.105	0.055	0.036	0.037	0.087		Set Trigger
5	4.136	0.056	0.035	0.036	0.088		Set Trigger

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A. 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



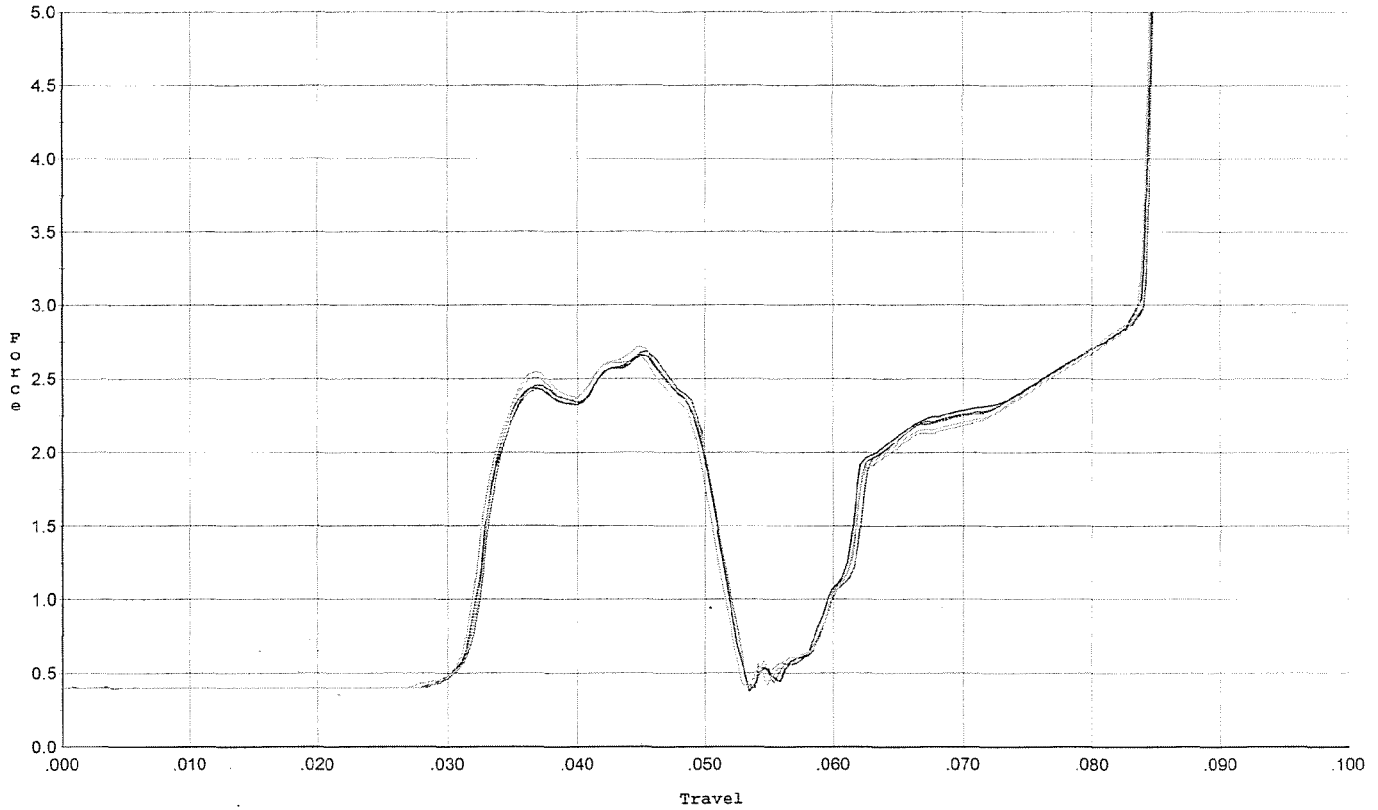
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.430	0.057	0.035	0.035	0.096		Set Trigger
2	4.491	0.055	0.034	0.036	0.092		Set Trigger
3	4.474	0.057	0.035	0.036	0.096		Set Trigger
4	4.476	0.055	0.035	0.036	0.092		Set Trigger
5	4.469	0.056	0.035	0.036	0.093		Set Trigger

A. 4.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



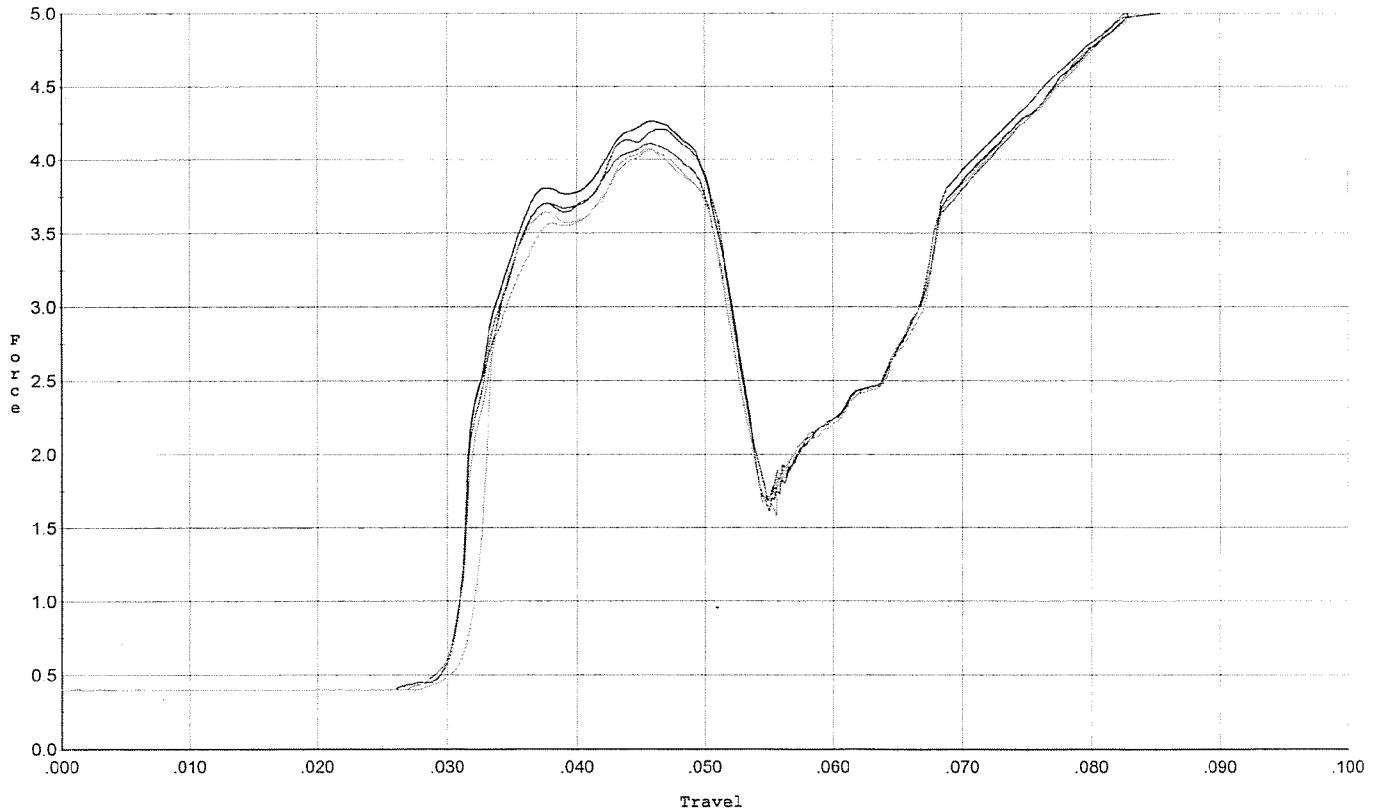
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.050	0.031	0.038	0.055		Set Trigger
2	2.662	0.050	0.032	0.038	0.055		Set Trigger
3	2.654	0.050	0.032	0.038	0.055		Set Trigger
4	2.654	0.049	0.032	0.038	0.054		Set Trigger
5	2.719	0.050	0.031	0.037	0.056		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

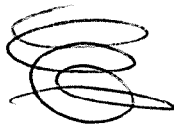
Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.051	0.030	0.033	0.087		Set Trigger
2	4.261	0.051	0.030	0.033	0.089		Set Trigger
3	4.111	0.050	0.030	0.034	0.084		Set Trigger
4	4.072	0.051	0.031	0.033	0.081		Set Trigger
5	4.067	0.052	0.030	0.033	0.085		Set Trigger

A. 4.14

A handwritten signature or scribble consisting of several overlapping loops and lines, rendered in black ink.