

G6807698

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



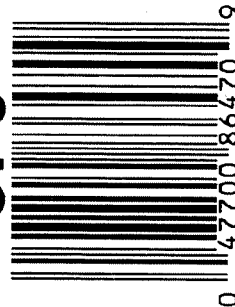
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807698

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6807698

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SPD
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SPD
460	CHECK HEADSPACE		1-20-09	SPD
470	DIS-ASSEMBLE ACTION		1-20-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	1-21-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	1/24/09	(A)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	JS
542	APPLY COATINGS (BARREL ACTION)		53	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-3-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

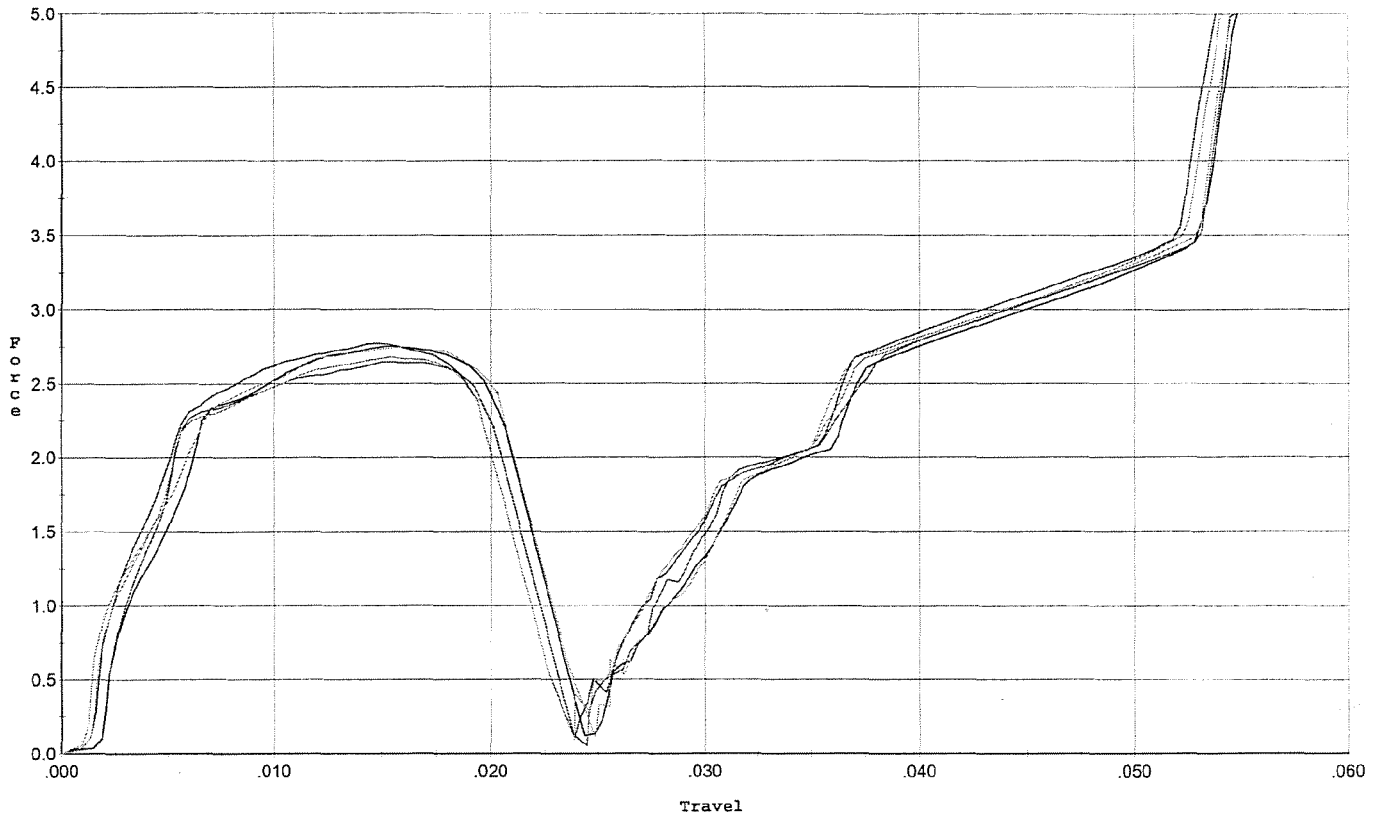
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-17-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-17-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	2-17-09	RN
	J) ASSEMBLE STOCK		2-3-09	RN
	K) ASSEMBLE SWIVEL STUDS		2-17-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	RN
670	FINAL INSPECTION A) HEADSPACE		2-17-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.72</u> <u>2.82</u> <u>3.74</u> <u>2.69</u>	2-13-09	RN
	C) FUNCTION		2-17-09	RN
690	PACK		2/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



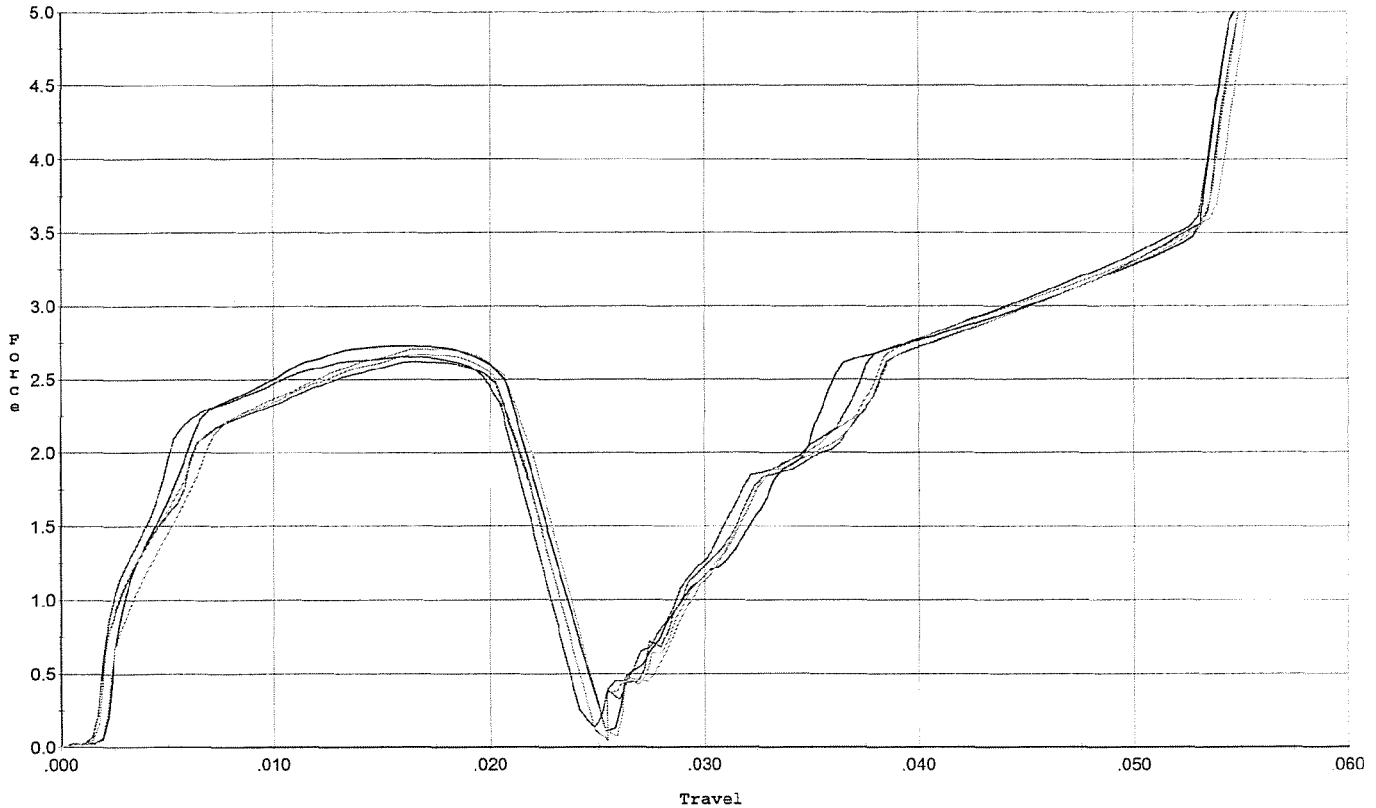
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.773	0.019	0.00	0.037	0.039		Set Trigger
2	2.754	0.021	0.00	0.037	0.040		Set Trigger
3	2.648	0.020	0.00	0.037	0.039		Set Trigger
4	2.748	0.020	0.00	0.037	0.041		Set Trigger
5	2.681	0.019	0.00	0.037	0.038		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



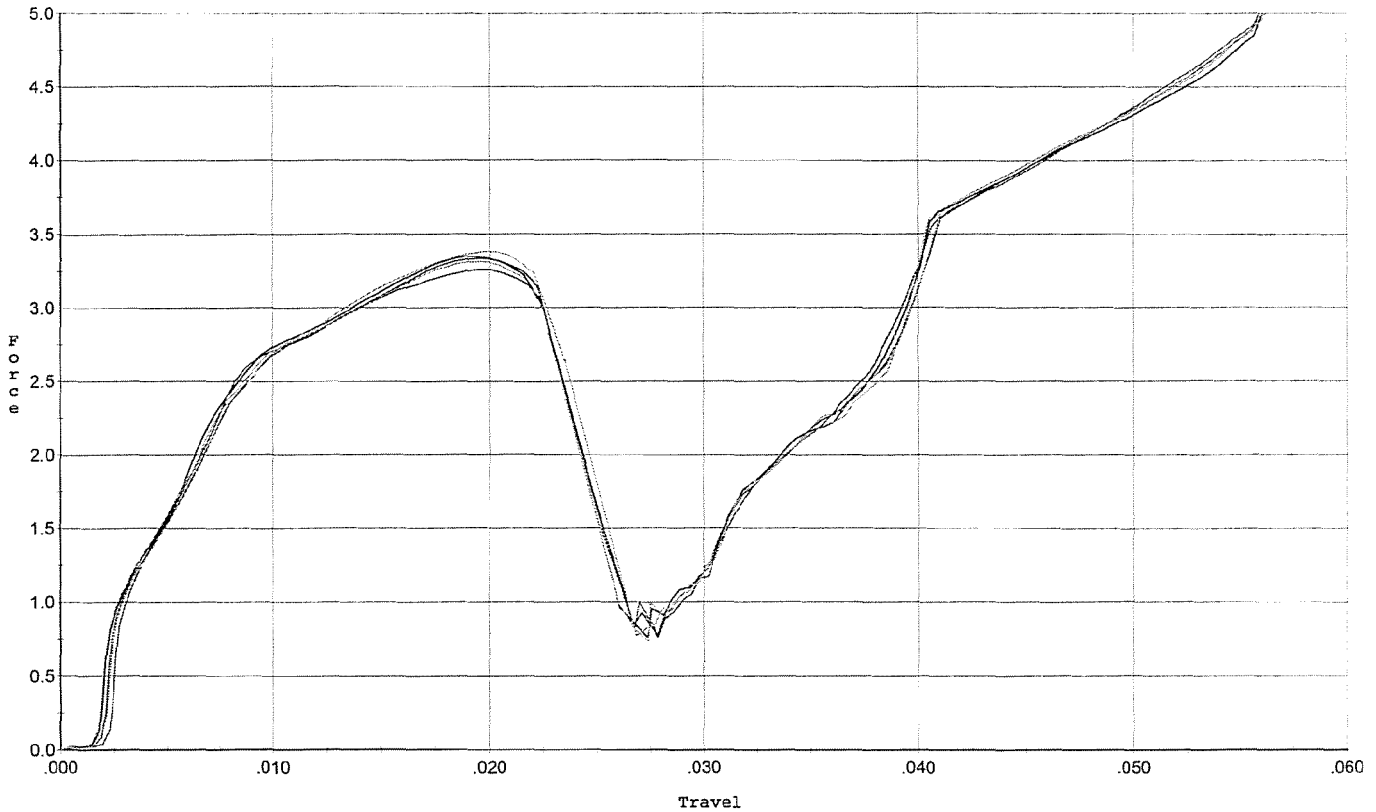
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.020	0.00	0.037	0.041		Set Trigger
2	2.729	0.021	0.00	0.037	0.041		Set Trigger
3	2.620	0.022	0.00	0.037	0.041		Set Trigger
4	2.671	0.022	0.00	0.037	0.041		Set Trigger
5	2.708	0.022	0.00	0.037	0.042		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



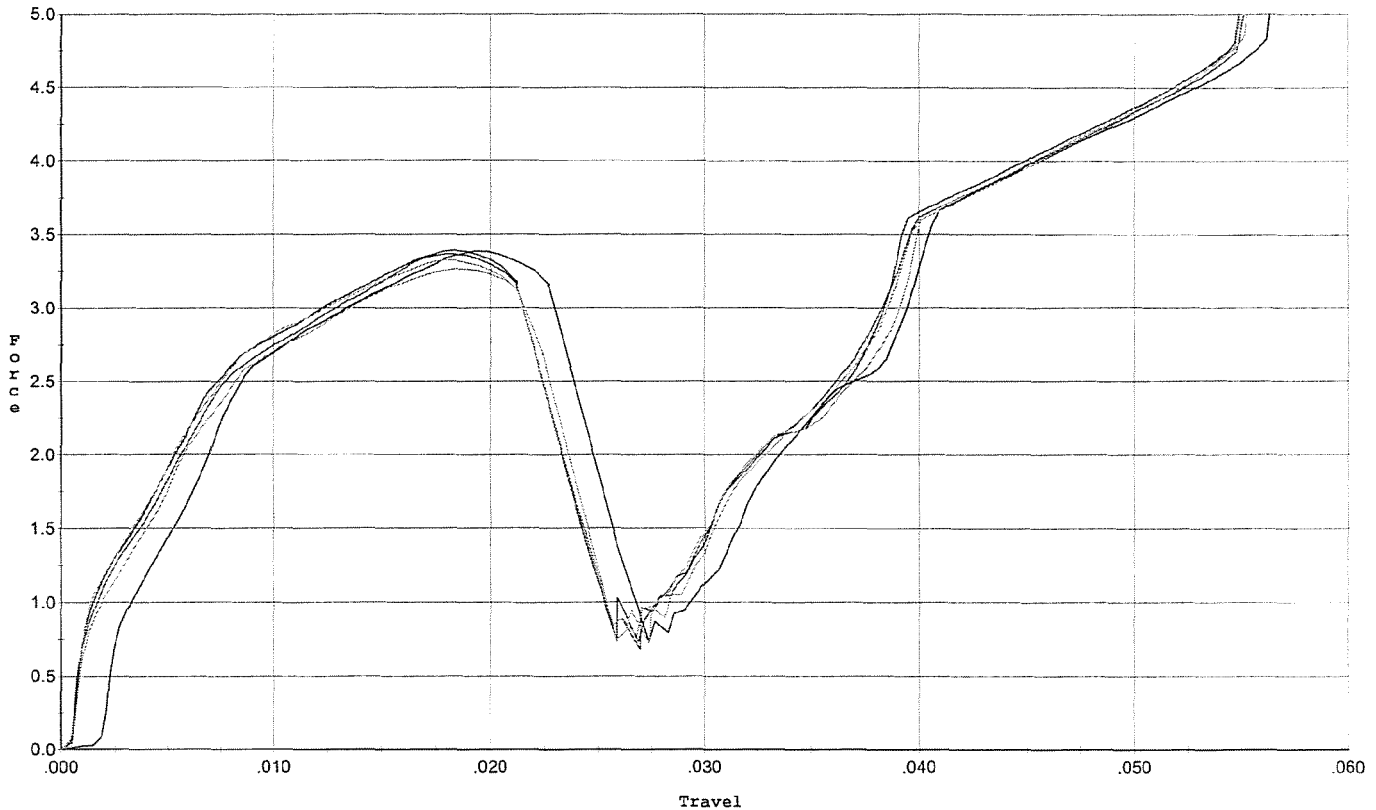
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.336	0.022	0.00	0.036	0.050		Set Trigger
2	3.350	0.022	0.00	0.036	0.051		Set Trigger
3	3.263	0.022	0.00	0.036	0.050		Set Trigger
4	3.315	0.022	0.00	0.036	0.051		Set Trigger
5	3.385	0.023	0.002	0.035	0.053		Set Trigger

A-5-33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



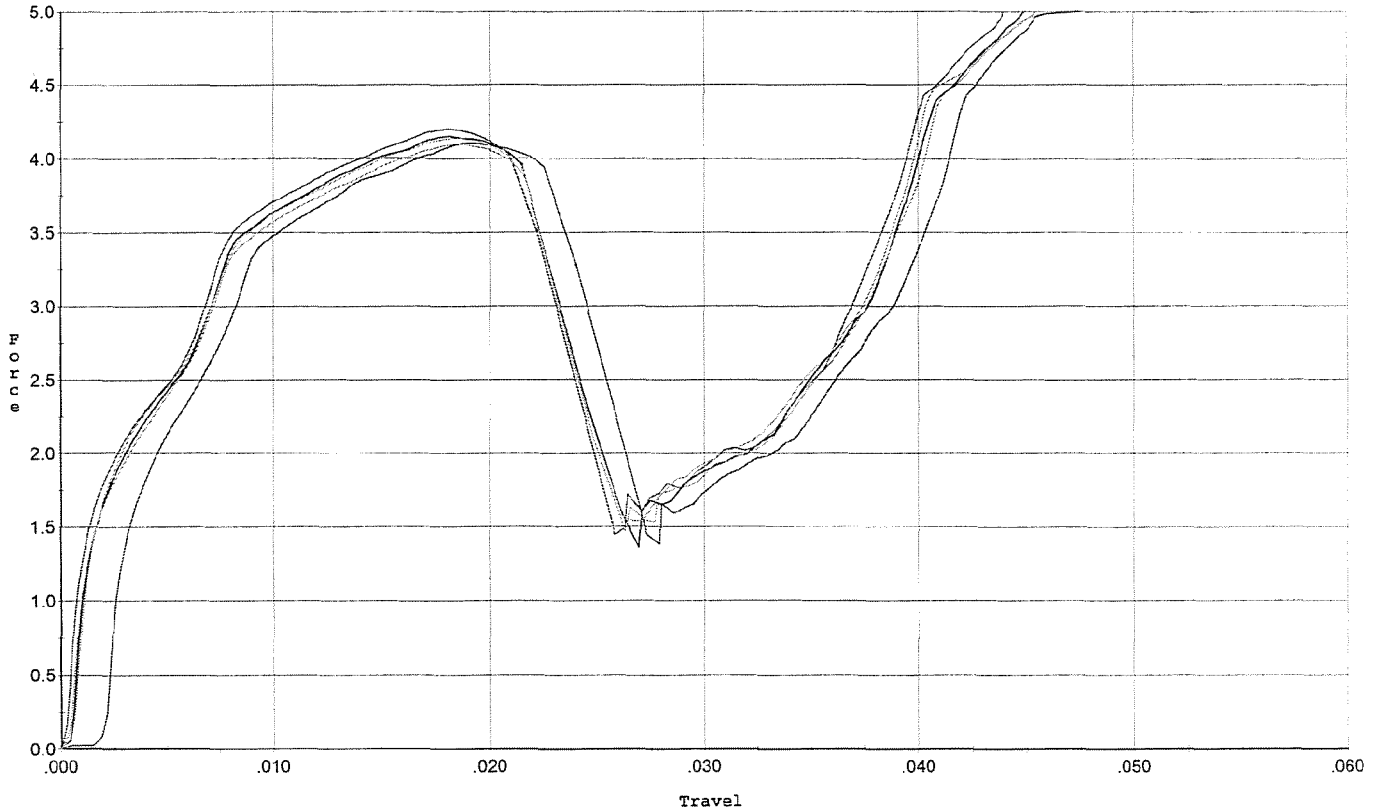
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.392	0.021	0.00	0.035	0.051		Set Trigger
2	3.388	0.023	0.00	0.035	0.051		Set Trigger
3	3.366	0.021	0.00	0.035	0.050		Set Trigger
4	3.326	0.021	0.00	0.035	0.050		Set Trigger
5	3.267	0.022	0.00	0.035	0.052		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



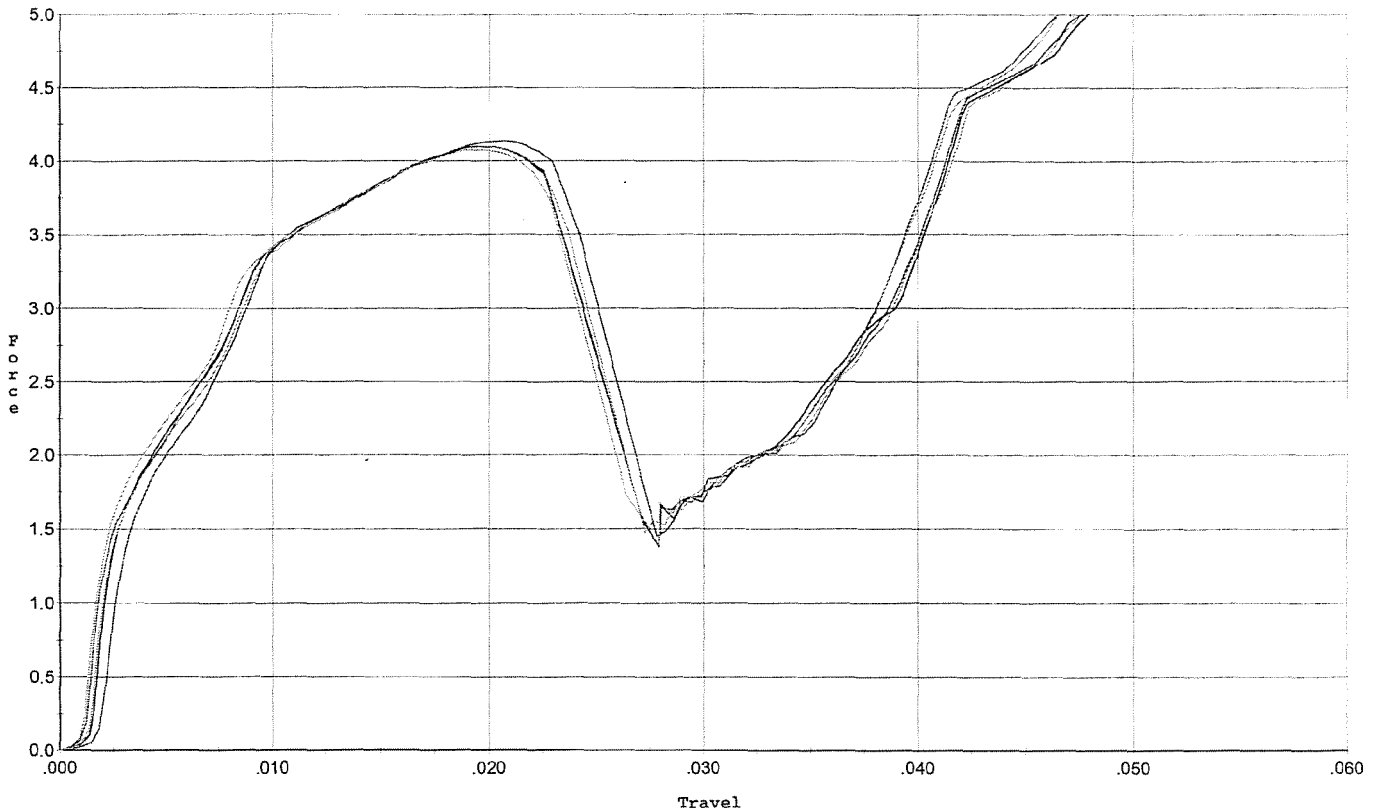
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.024	0.002	0.034	0.068		Set Trigger
2	4.149	0.021	0.00	0.034	0.064		Set Trigger
3	4.199	0.022	0.00	0.033	0.067		Set Trigger
4	4.136	0.022	0.00	0.034	0.064		Set Trigger
5	4.099	0.022	0.00	0.034	0.064		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



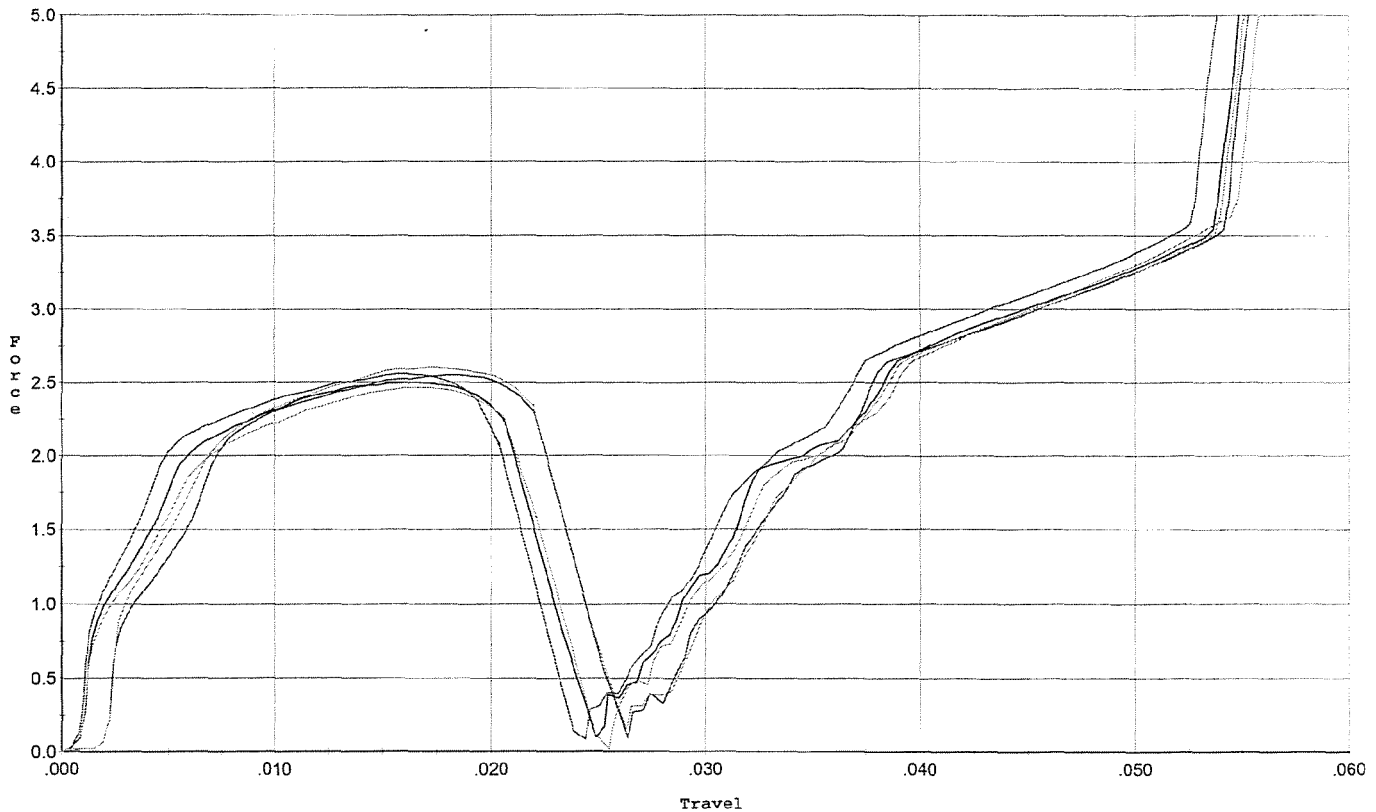
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.024	0.00	0.034	0.068		Set Trigger
2	4.099	0.025	0.00	0.034	0.070		Set Trigger
3	4.098	0.023	0.00	0.034	0.064		Set Trigger
4	4.075	0.023	0.00	0.034	0.065		Set Trigger
5	4.098	0.024	0.00	0.034	0.067		Set Trigger

A. 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



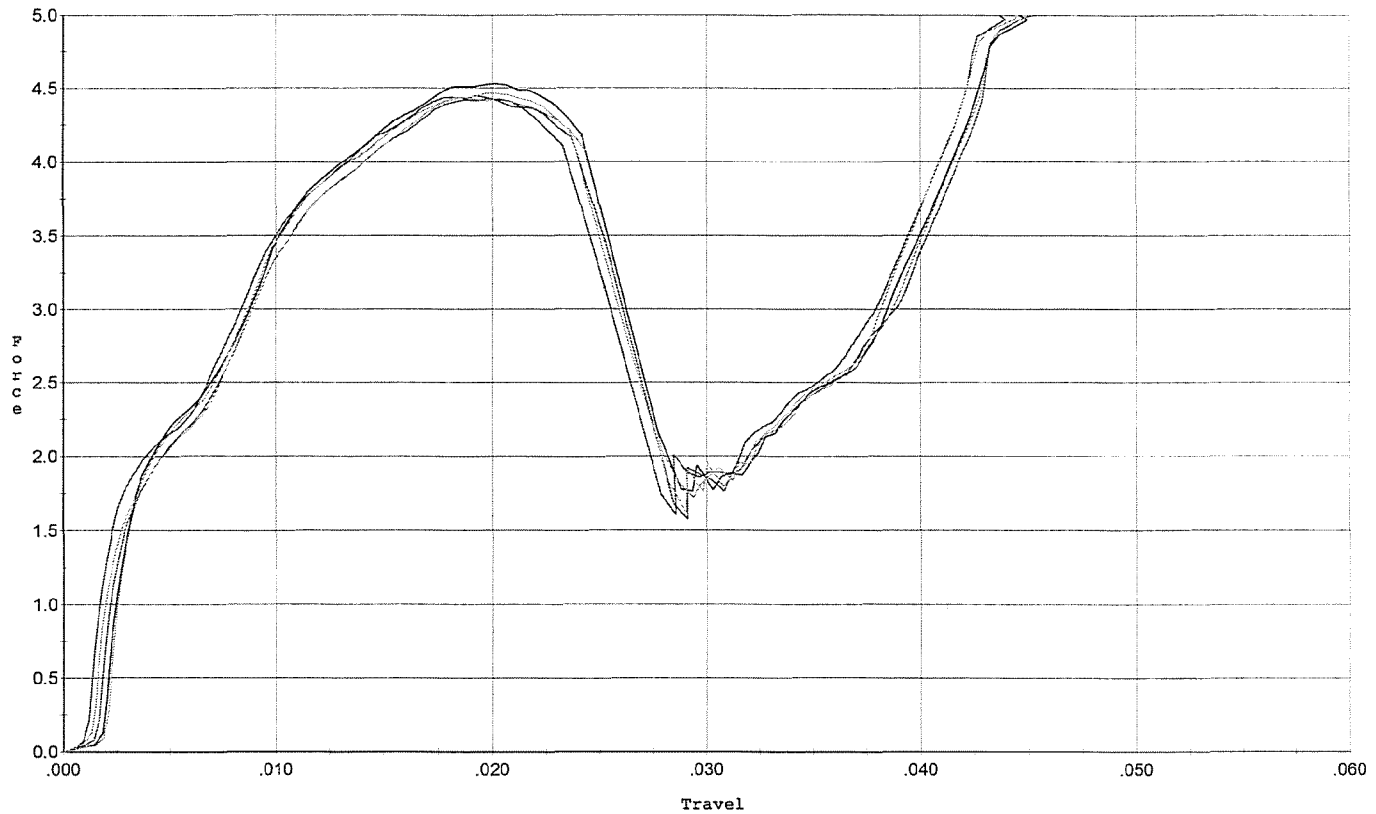
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.022	0.00	0.037	0.040		Set Trigger
2	2.499	0.021	0.00	0.038	0.039		Set Trigger
3	2.559	0.020	0.00	0.037	0.040		Set Trigger
4	2.467	0.022	0.00	0.037	0.041		Set Trigger
5	2.605	0.022	0.002	0.037	0.041		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.447	0.025	0.00	0.032	0.076		Set Trigger
2	4.528	0.024	0.00	0.033	0.073		Set Trigger
3	4.428	0.025	0.00	0.033	0.075		Set Trigger
4	4.465	0.024	0.00	0.033	0.070		Set Trigger
5	4.436	0.024	0.00	0.033	0.073		Set Trigger

A. 4.46