

G 680 7699

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

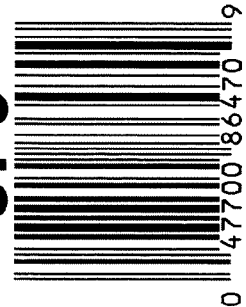
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807699

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807699

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	RT
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION		1-23-09	SP
490	MAGNAFLUX BOLT		1-23-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DS
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

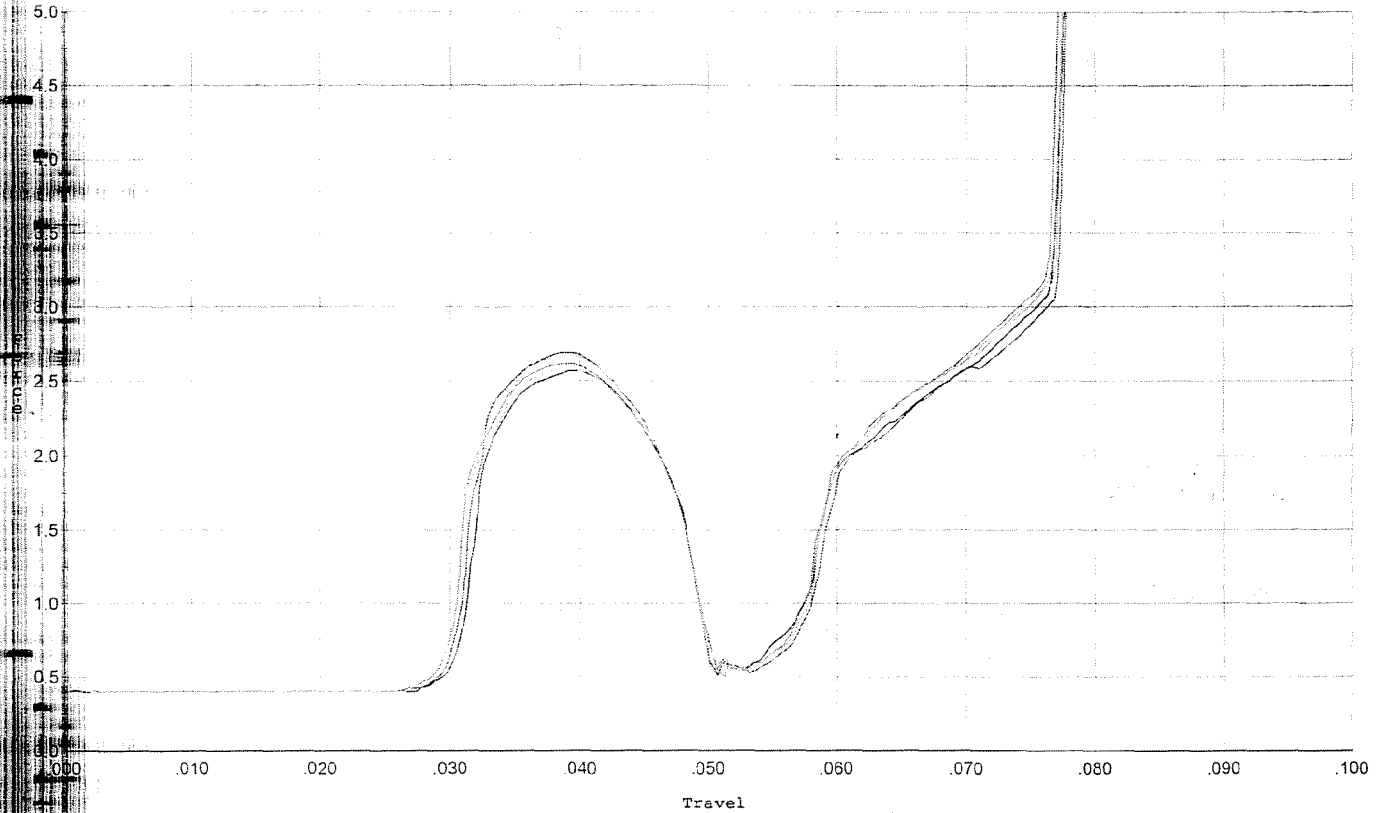
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-6-09	RJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-6-09	RJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	2-6-09	RJN
	J) ASSEMBLE STOCK		1-30-09	RJN
	K) ASSEMBLE SWIVEL STUDS		2-6-09	RJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	WZ
670	FINAL INSPECTION A) HEADSPACE		2-6-09	RJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.28</u> <u>2.34</u> <u>2.19</u> <u>2.31</u>	2-4-09	WZ
	C) FUNCTION		2-6-09	RJN
690	PACK		2/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



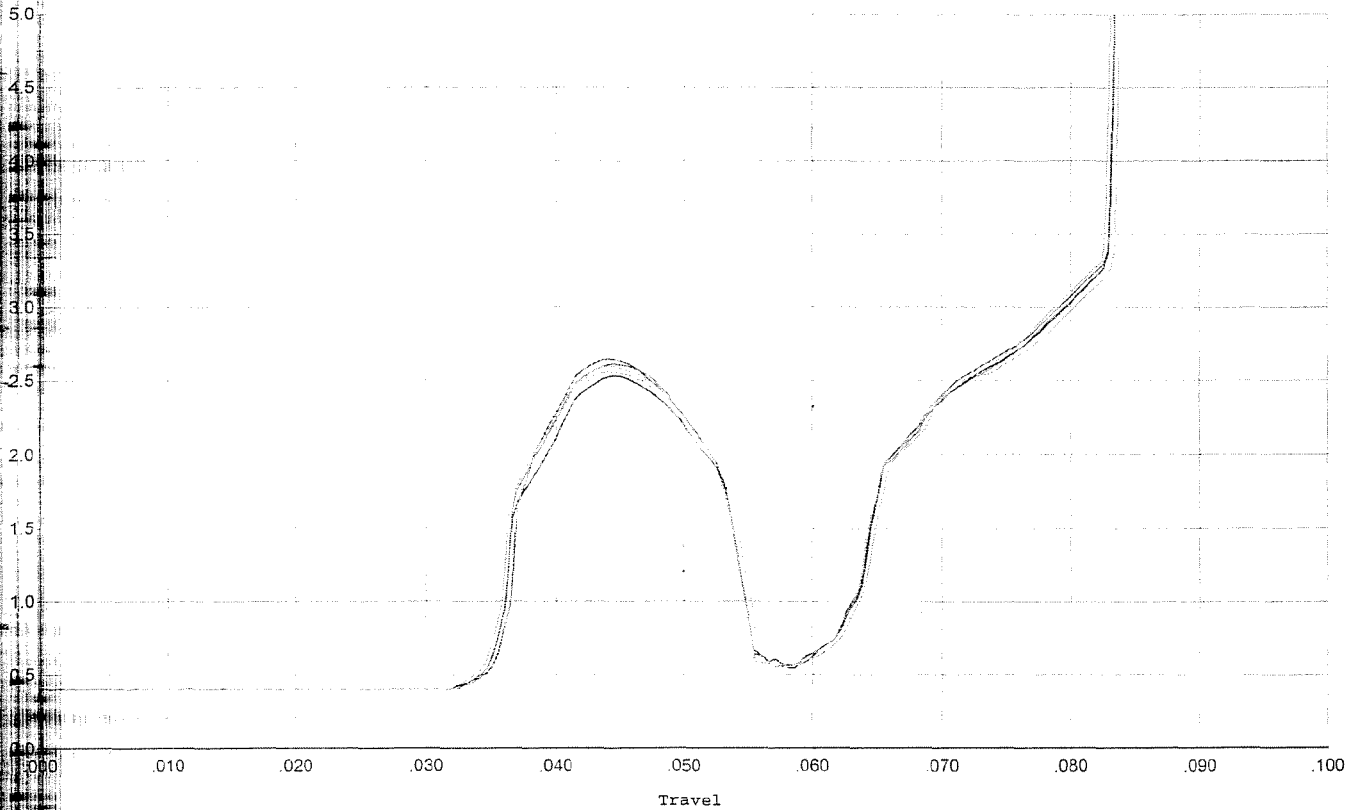
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.048	0.030	0.033	0.053		Set Trigger
2	2.568	0.048	0.030	0.033	0.051		Set Trigger
3	2.617	0.048	0.030	0.033	0.053		Set Trigger
4	2.583	0.048	0.030	0.033	0.052		Set Trigger
5	2.675	0.048	0.030	0.033	0.053		Set Trigger

A-262

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



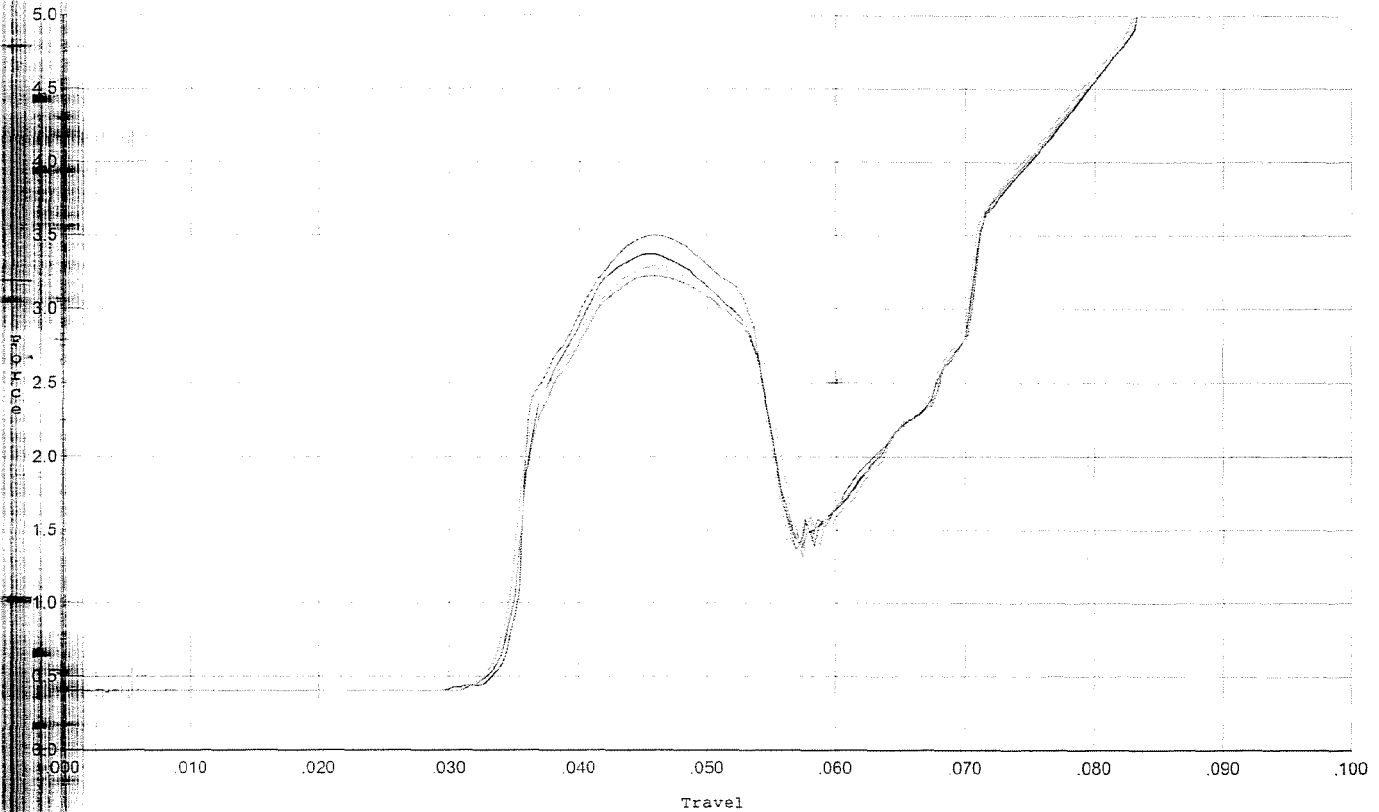
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.053	0.036	0.036	0.054		Set Trigger
2	2.532	0.053	0.035	0.036	0.053		Set Trigger
3	2.612	0.053	0.035	0.036	0.054		Set Trigger
4	2.597	0.054	0.036	0.036	0.055		Set Trigger
5	2.561	0.054	0.035	0.035	0.054		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



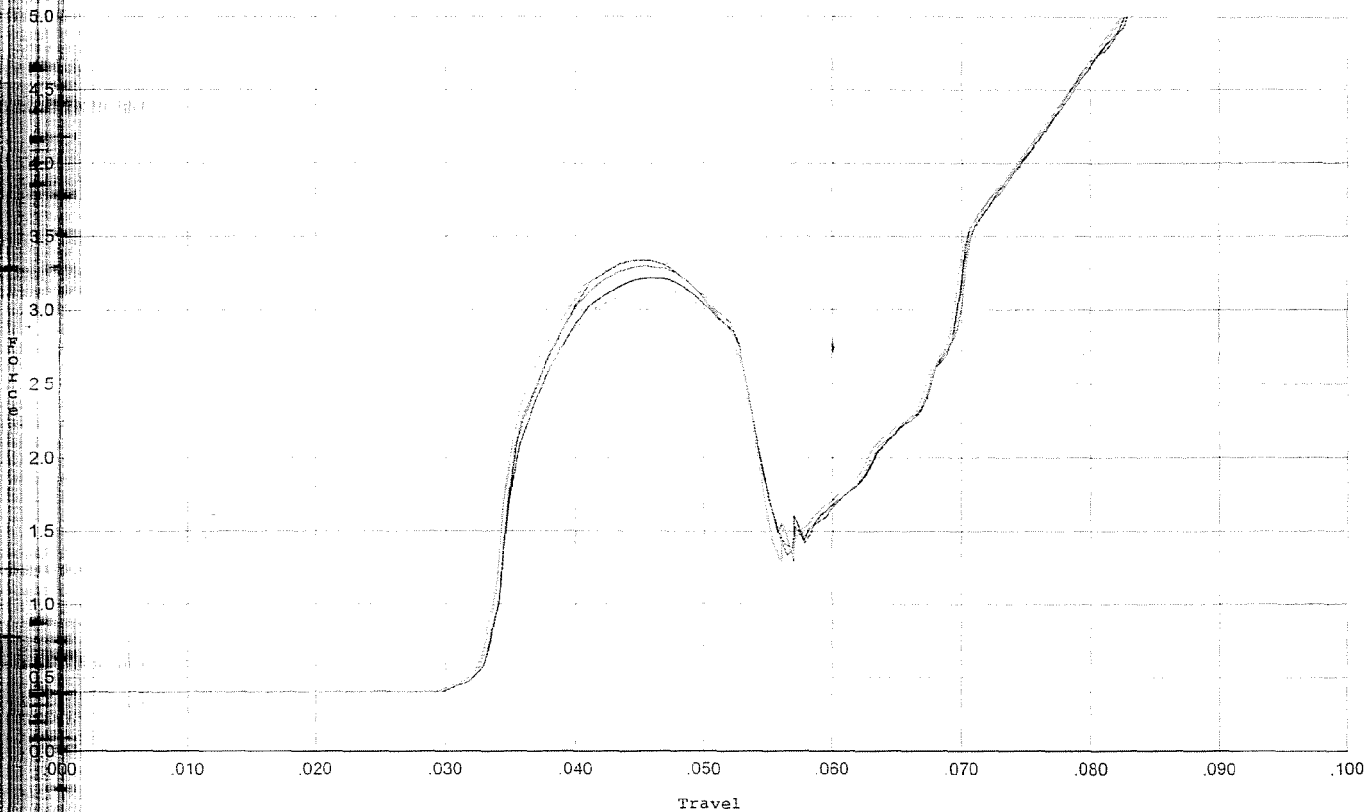
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.497	0.054	0.034	0.034	0.073		Set Trigger
2	3.370	0.054	0.034	0.034	0.071		Set Trigger
3	3.223	0.054	0.034	0.034	0.070		Set Trigger
4	3.272	0.054	0.034	0.034	0.071		Set Trigger
5	3.287	0.055	0.034	0.033	0.072		Set Trigger

A-3-33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



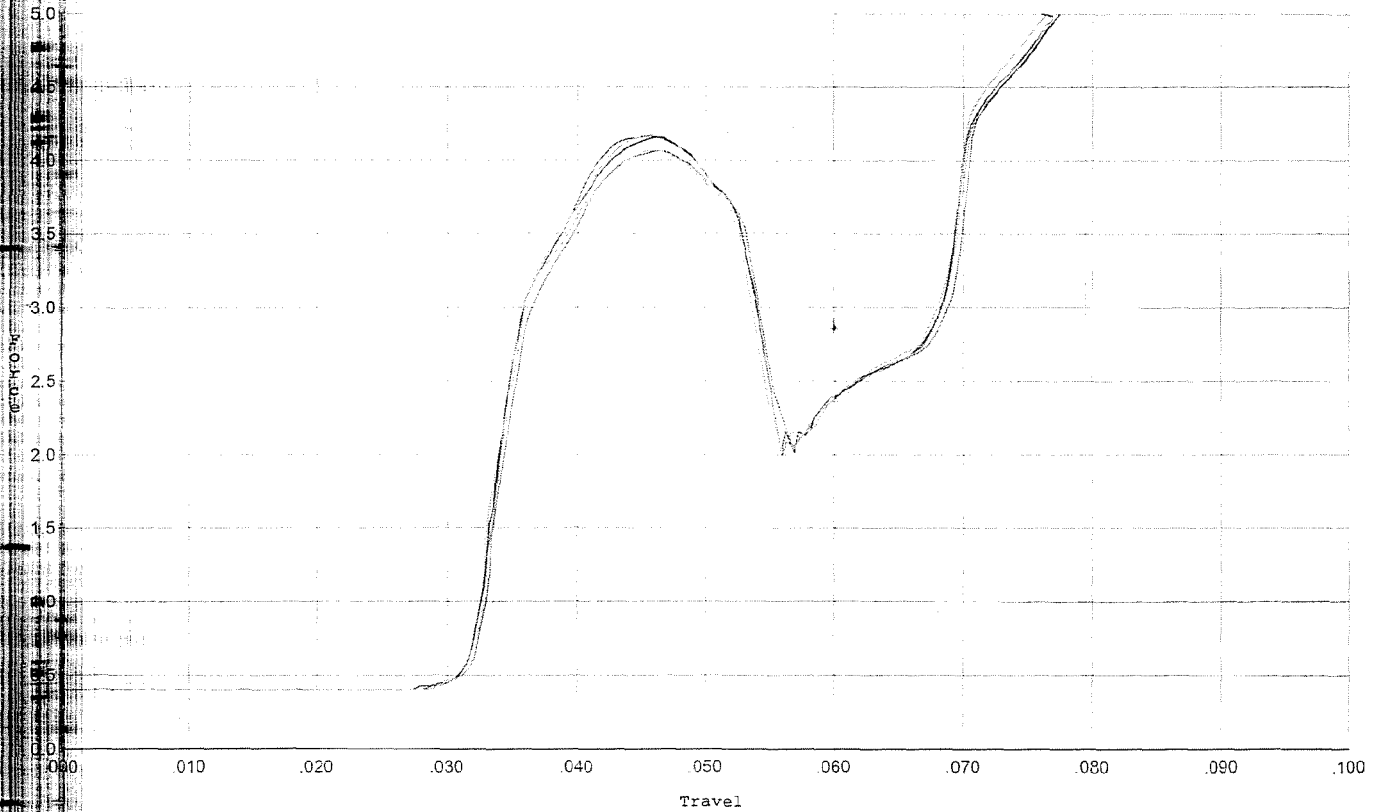
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.336	0.053	0.033	0.034	0.070		Set Trigger
2	3.213	0.053	0.033	0.034	0.069		Set Trigger
3	3.295	0.053	0.033	0.034	0.070		Set Trigger
4	3.138	0.053	0.033	0.034	0.069		Set Trigger
5	3.346	0.053	0.033	0.034	0.072		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



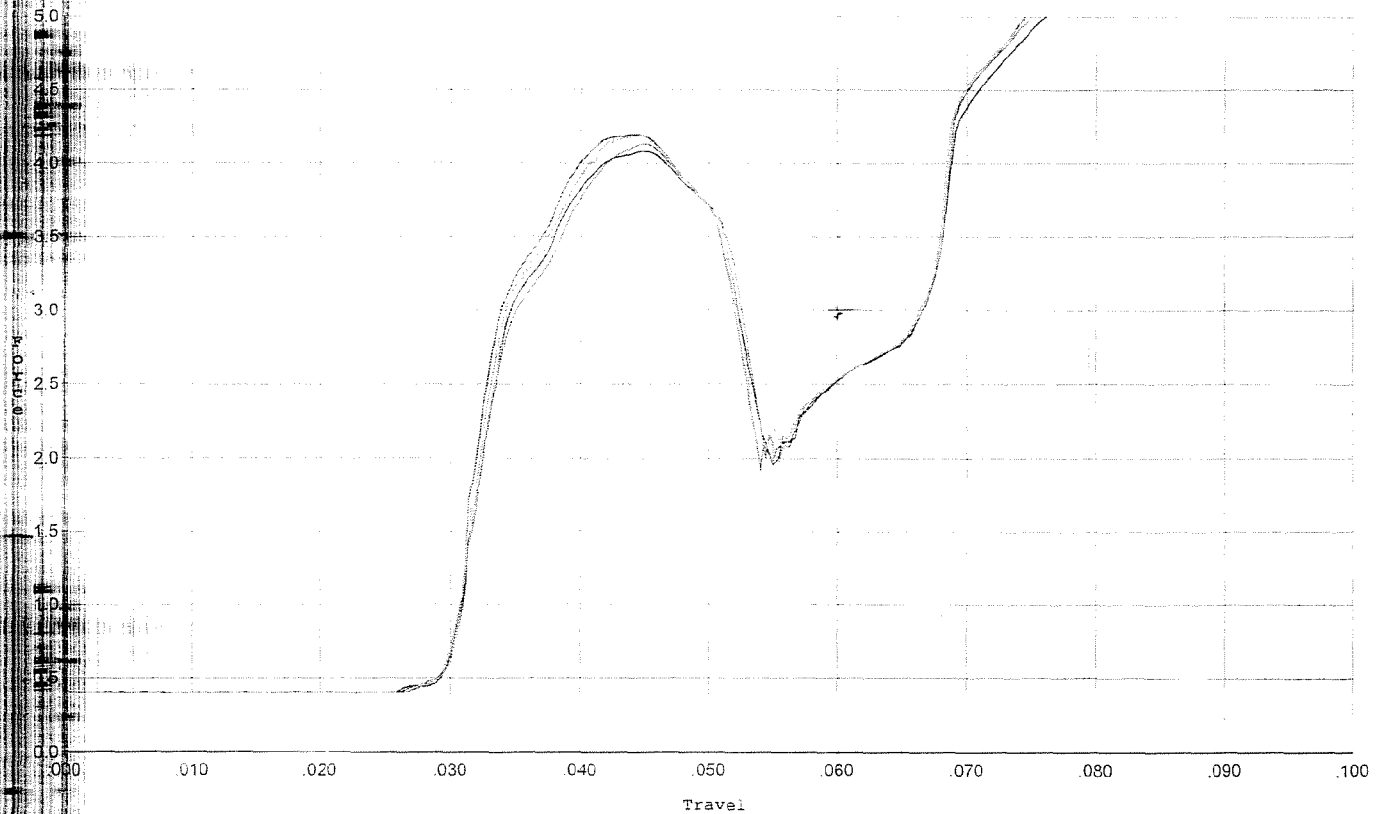
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.054	0.032	0.032	0.089		Set Trigger
2	4.155	0.054	0.032	0.032	0.089		Set Trigger
3	4.064	0.053	0.032	0.032	0.086		Set Trigger
4	4.171	0.053	0.032	0.032	0.088		Set Trigger
5	4.075	0.053	0.032	0.032	0.086		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



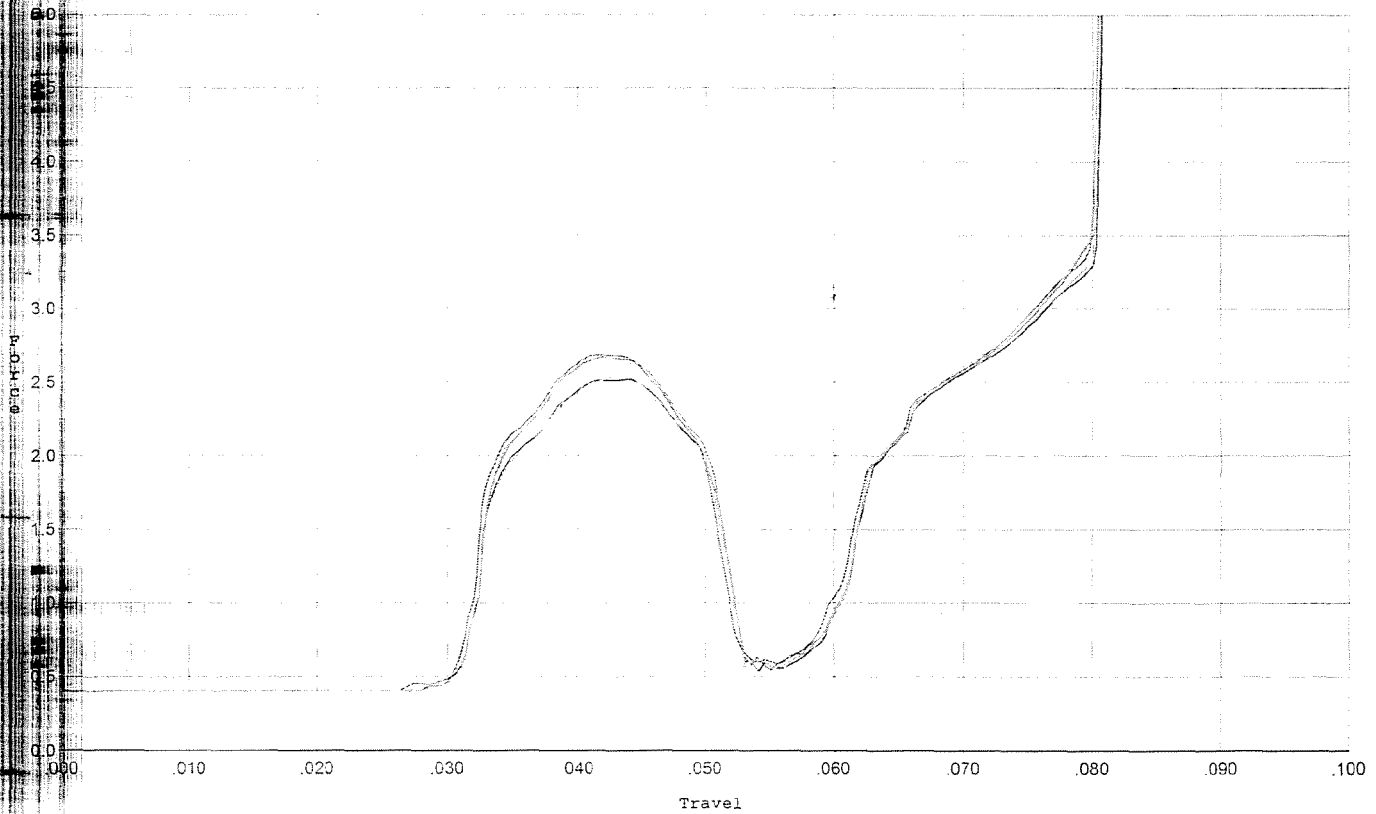
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.052	0.030	0.031	0.088		Set Trigger
2	4.082	0.051	0.030	0.032	0.085		Set Trigger
3	4.128	0.052	0.030	0.031	0.086		Set Trigger
4	4.190	0.051	0.030	0.032	0.086		Set Trigger
5	4.188	0.051	0.030	0.031	0.087		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



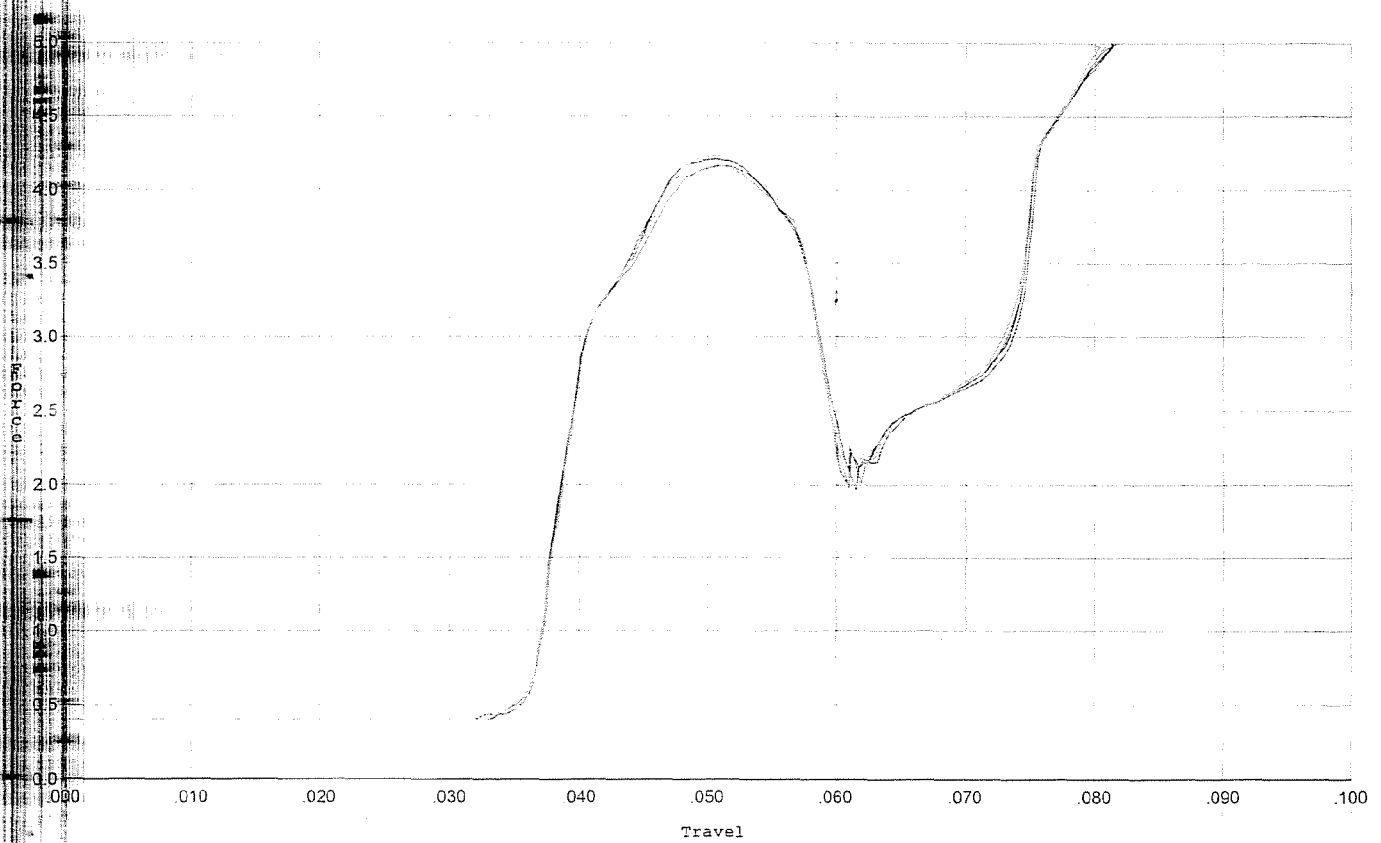
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.684	0.050	0.031	0.034	0.056		Set Trigger
2	2.514	0.051	0.031	0.034	0.055		Set Trigger
3	2.669	0.051	0.031	0.034	0.056		Set Trigger
4	2.674	0.051	0.031	0.034	0.057		Set Trigger
5	2.536	0.051	0.031	0.034	0.055		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.057	0.036	0.033	0.090		Set Trigger
2	4.211	0.058	0.036	0.033	0.091		Set Trigger
3	4.165	0.058	0.036	0.033	0.090		Set Trigger
4	4.231	0.058	0.037	0.033	0.090		Set Trigger
5	4.238	0.058	0.036	0.033	0.091		Set Trigger

A-4.20