

680 7703

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



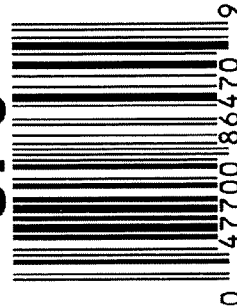
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807703

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7703

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	1-22-09	RT
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1-23-09	
490	MAGNAFLUX BOLT		1-23-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DS
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	FM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	FM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	FM
	D) OIL FIRING PIN ASSEMBLY		1-30-09	L. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

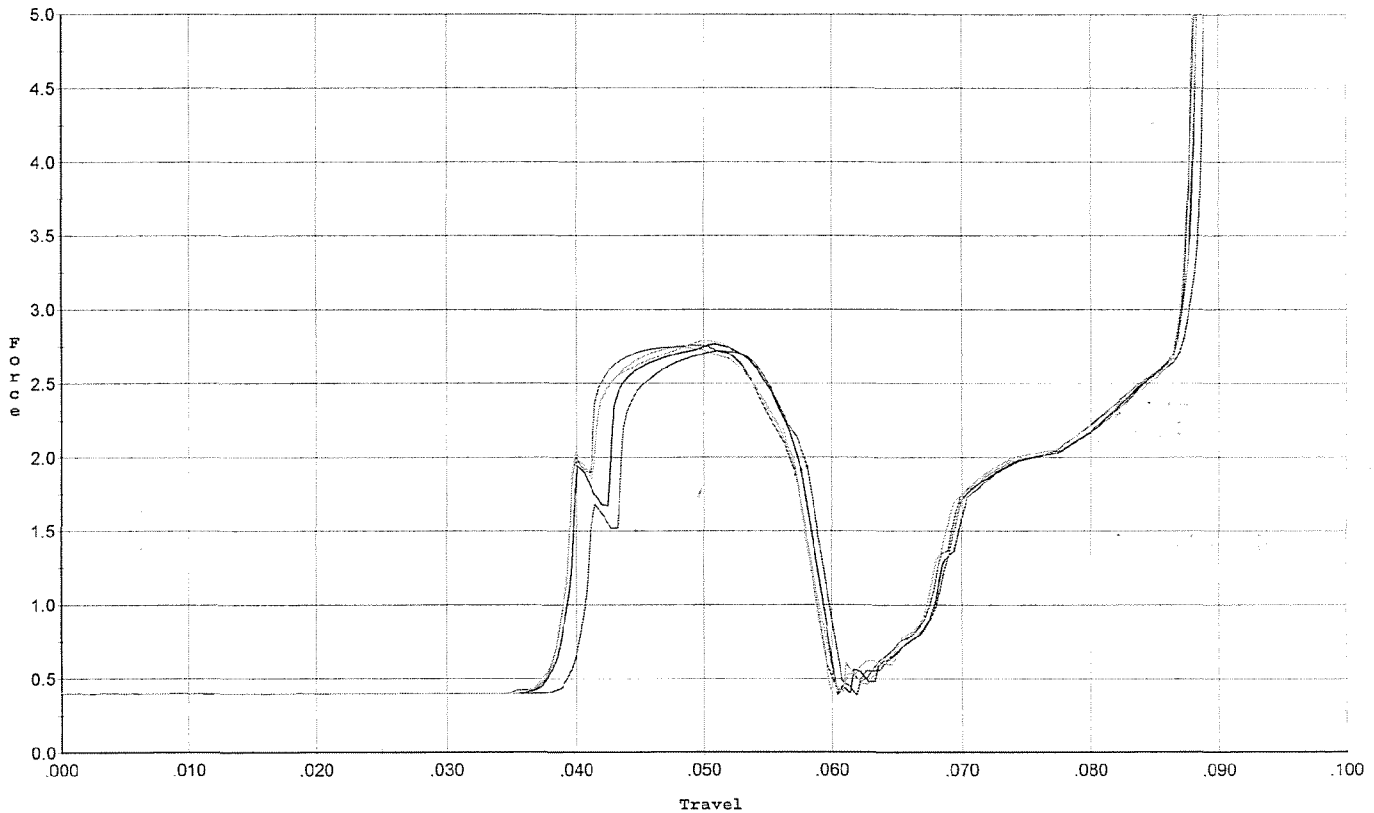
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.0</u> <u>3.0</u>	2-11-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-11-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-11-09	RJ
	J) ASSEMBLE STOCK		1-30-09	RJ
	K) ASSEMBLE SWIVEL STUDS		2-11-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-11-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.12</u> <u>2.04</u> <u>2.10</u> <u>2.09</u>	2-3-09	WV
	C) FUNCTION		2-11-09	RJ
690	PACK		2/14/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



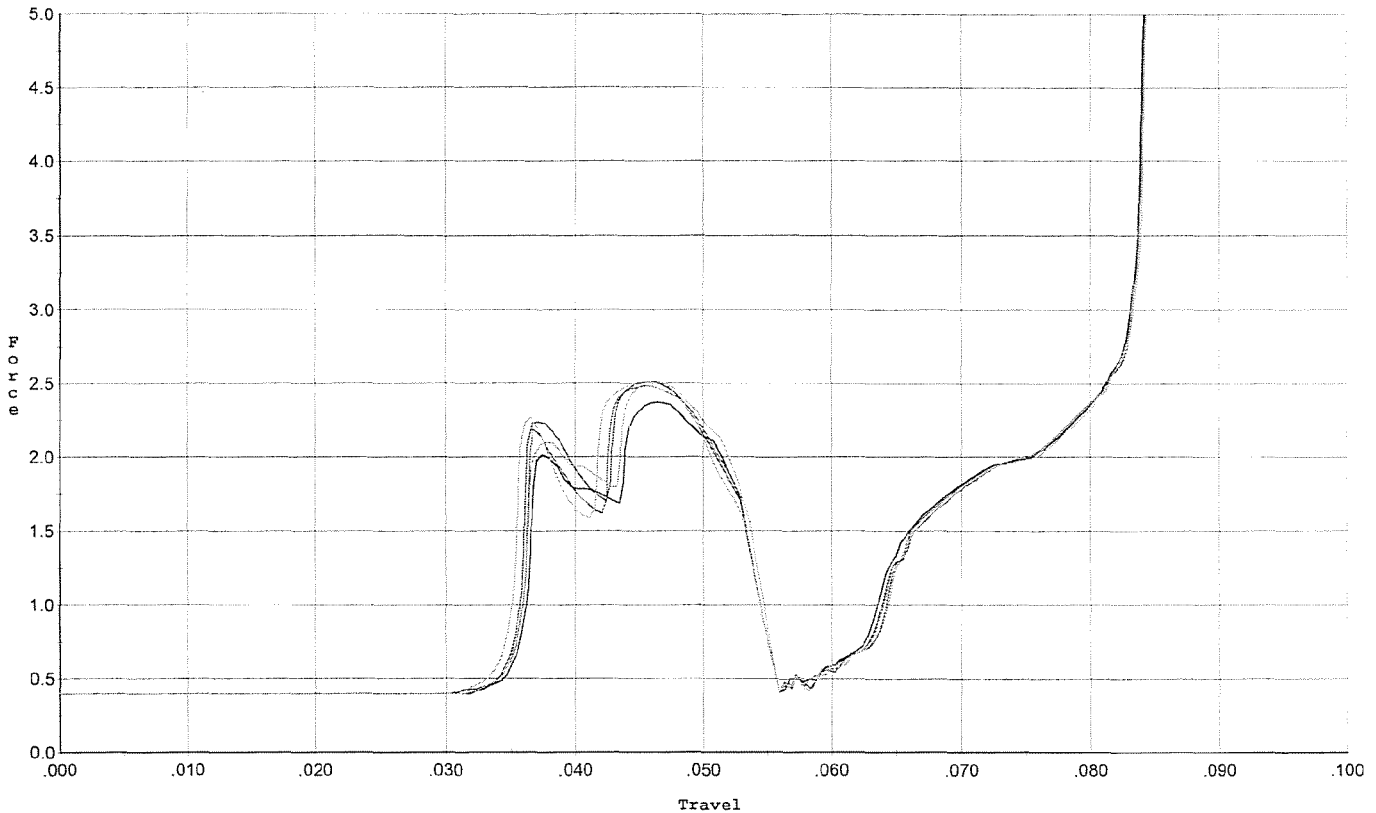
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.718	0.058	0.039	0.037	0.058		Set Trigger
2	2.765	0.058	0.038	0.037	0.061		Set Trigger
3	2.756	0.057	0.038	0.037	0.061		Set Trigger
4	2.788	0.057	0.038	0.037	0.061		Set Trigger
5	2.743	0.057	0.038	0.037	0.061		Set Trigger

A-2.75

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



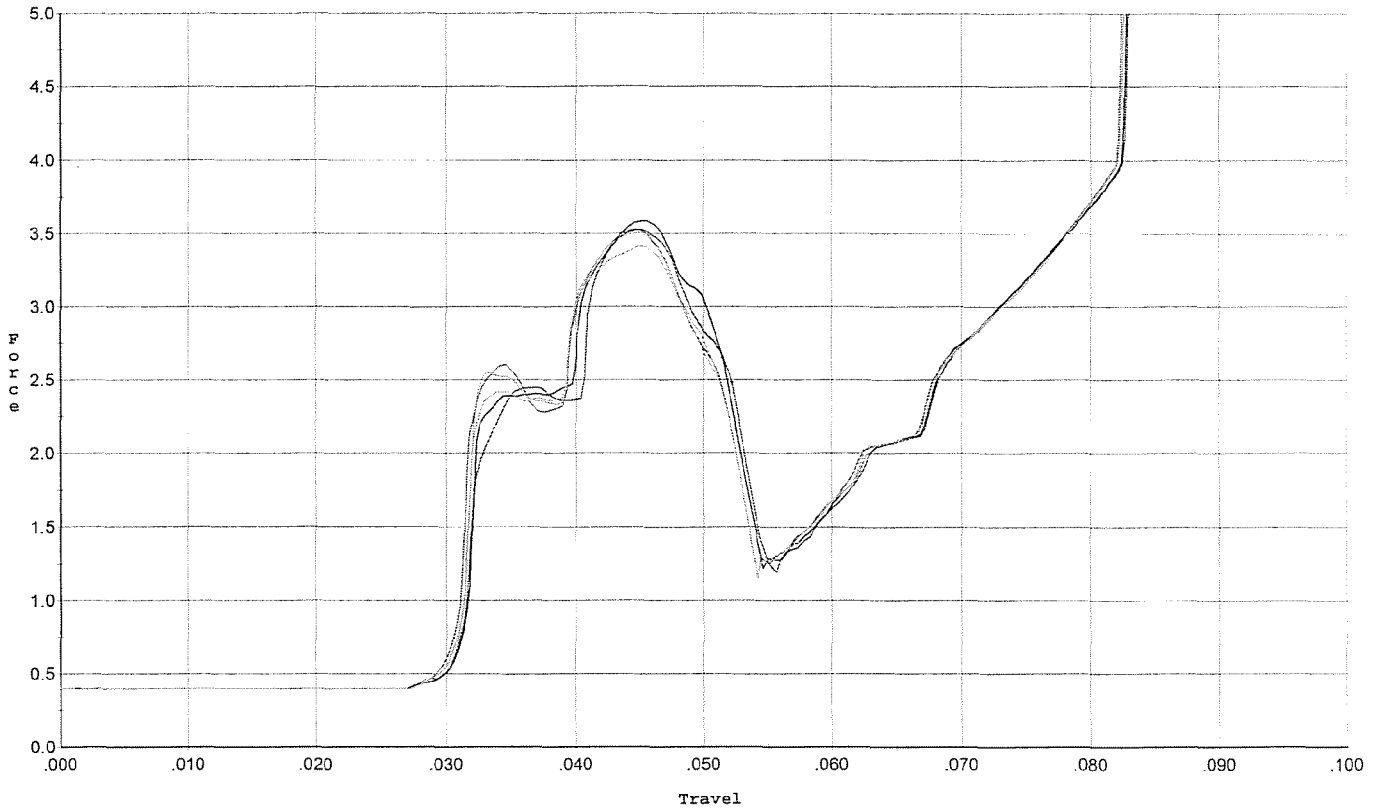
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.053	0.035	0.036	0.052		Set Trigger
2	2.373	0.053	0.035	0.036	0.049		Set Trigger
3	2.483	0.053	0.035	0.036	0.051		Set Trigger
4	2.493	0.053	0.034	0.036	0.052		Set Trigger
5	2.522	0.054	0.035	0.036	0.052		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



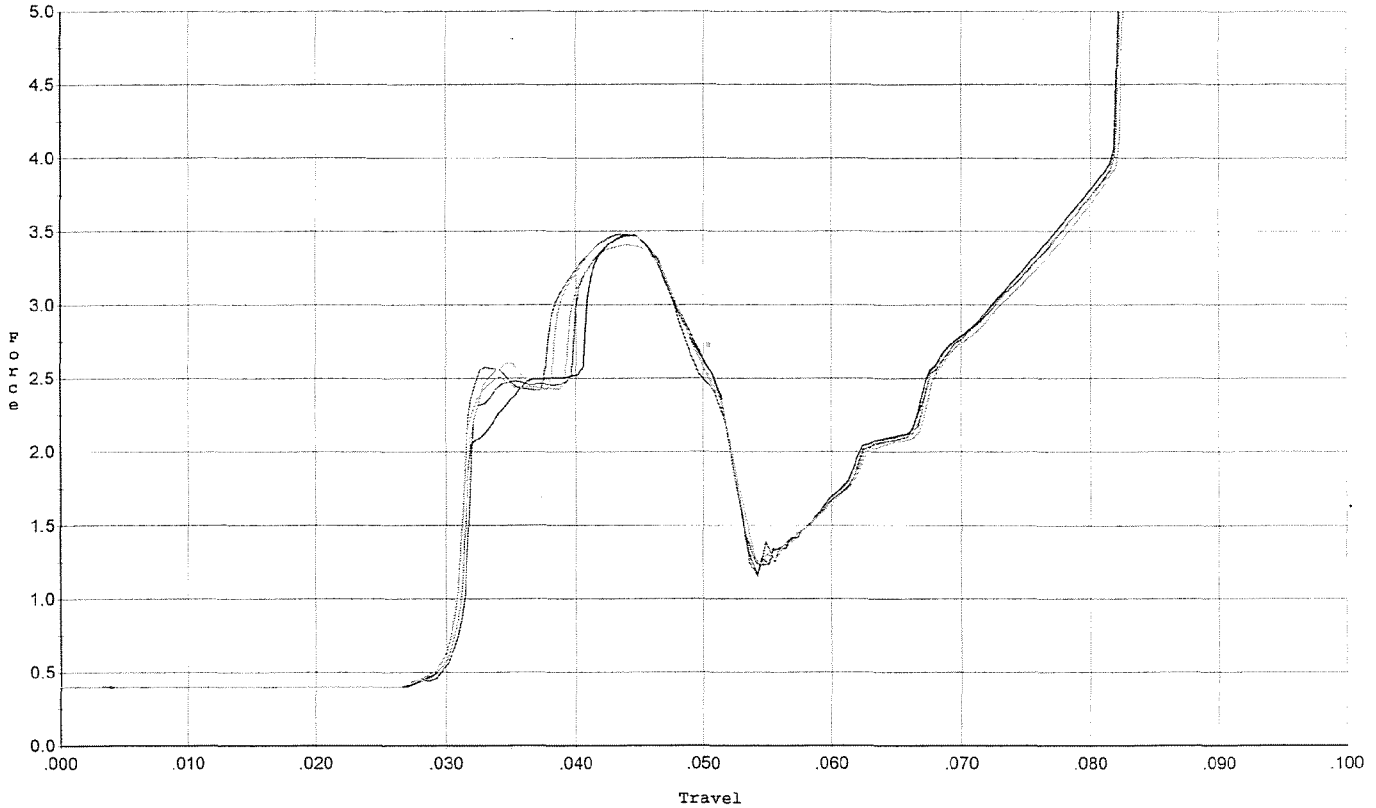
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.527	0.052	0.031	0.033	0.071		Set Trigger
2	3.582	0.051	0.031	0.033	0.071		Set Trigger
3	3.529	0.052	0.030	0.033	0.072		Set Trigger
4	3.503	0.052	0.031	0.033	0.071		Set Trigger
5	3.410	0.052	0.030	0.033	0.071		Set Trigger

A-3-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



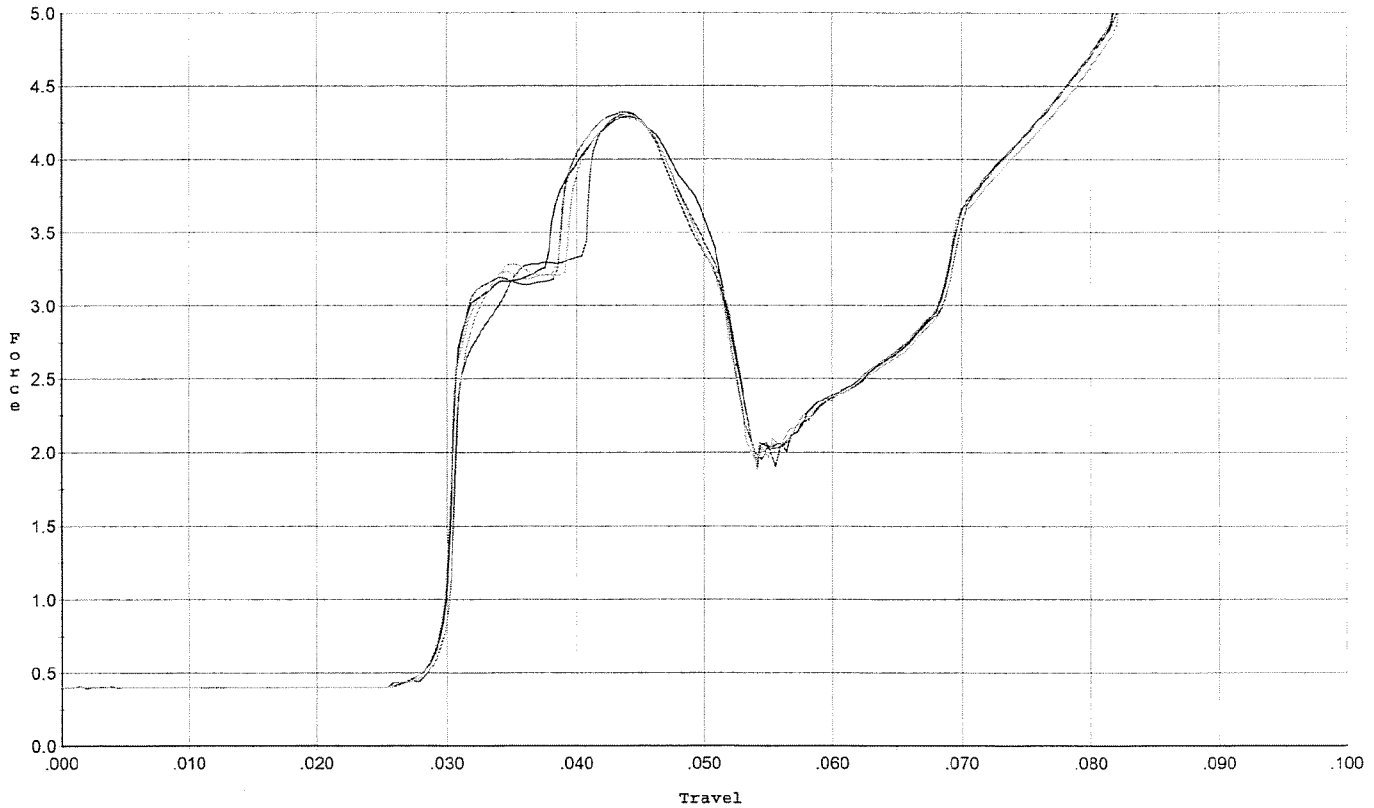
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.470	0.051	0.031	0.033	0.069		Set Trigger
2	3.482	0.051	0.030	0.034	0.069		Set Trigger
3	3.481	0.052	0.030	0.033	0.072		Set Trigger
4	3.486	0.051	0.030	0.033	0.071		Set Trigger
5	3.404	0.051	0.030	0.033	0.070		Set Trigger

A-3.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



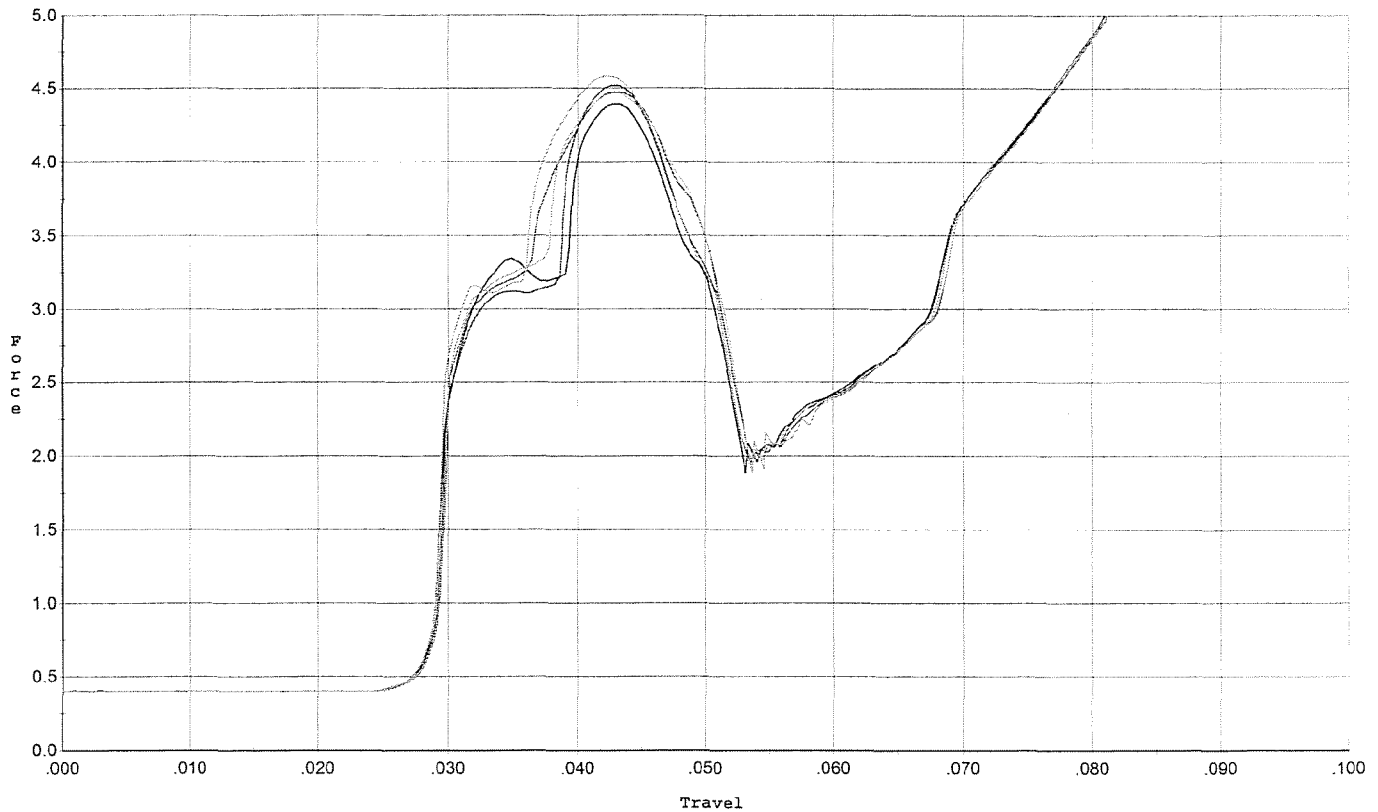
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.053	0.029	0.031	0.089		Set Trigger
2	4.293	0.052	0.029	0.031	0.092		Set Trigger
3	4.320	0.051	0.029	0.031	0.088		Set Trigger
4	4.309	0.051	0.029	0.031	0.089		Set Trigger
5	4.280	0.052	0.029	0.031	0.089		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



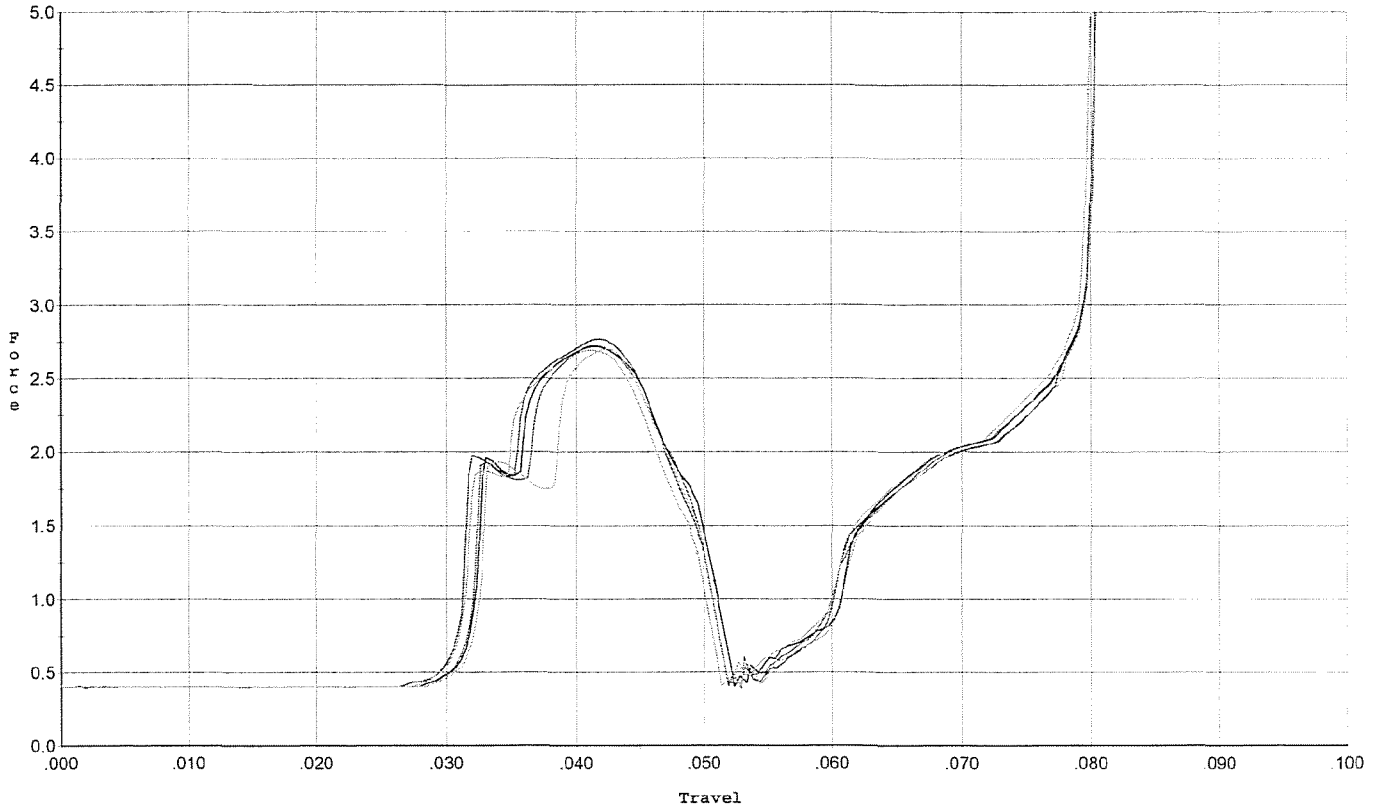
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.518	0.051	0.028	0.031	0.088		Set Trigger
2	4.394	0.051	0.028	0.031	0.089		Set Trigger
3	4.472	0.050	0.029	0.031	0.090		Set Trigger
4	4.469	0.051	0.028	0.031	0.093		Set Trigger
5	4.586	0.051	0.028	0.031	0.093		Set Trigger

A-4.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



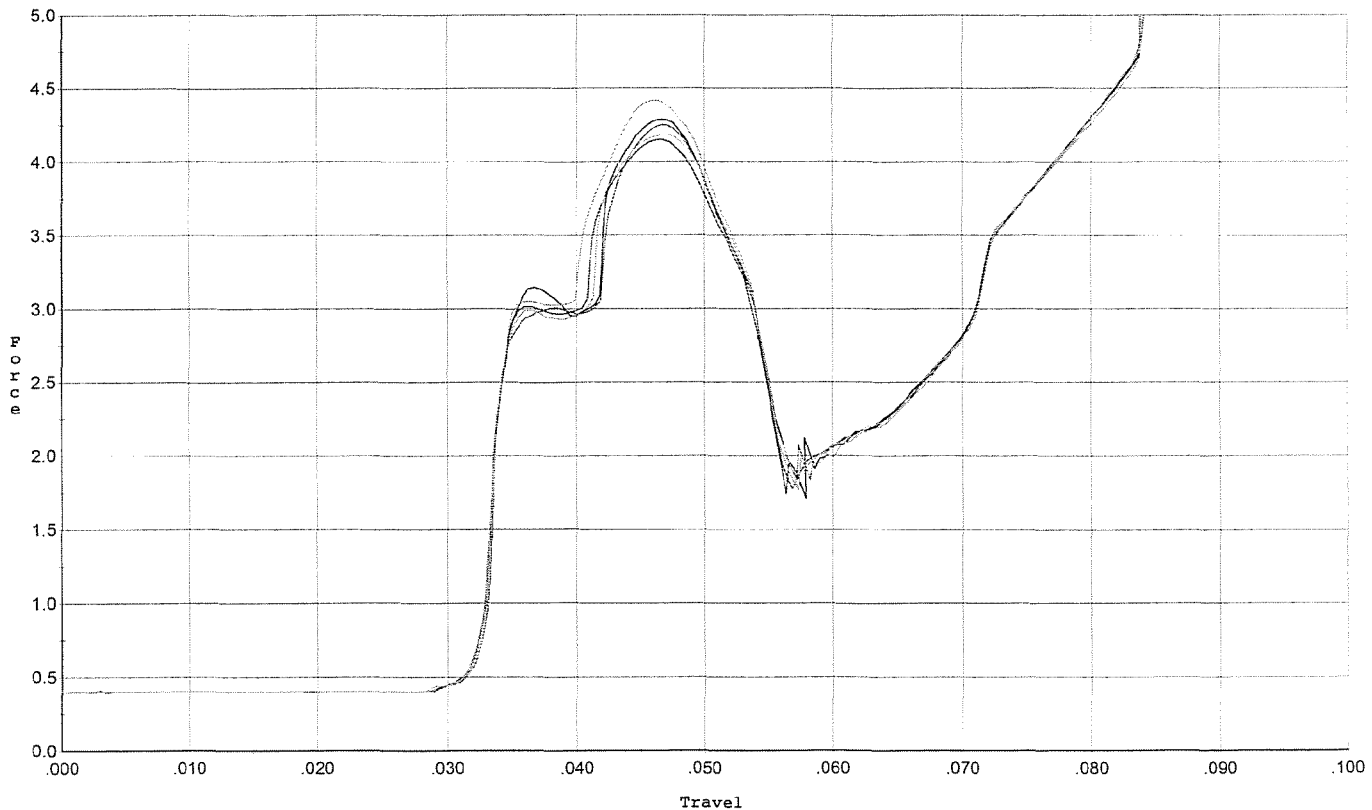
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.769	0.050	0.030	0.035	0.055		Set Trigger
2	2.720	0.051	0.031	0.035	0.054		Set Trigger
3	2.725	0.050	0.031	0.035	0.053		Set Trigger
4	2.702	0.050	0.032	0.035	0.050		Set Trigger
5	2.692	0.049	0.031	0.035	0.053		Set Trigger

A. 2.72

Trigger Profile [lbs,inch]

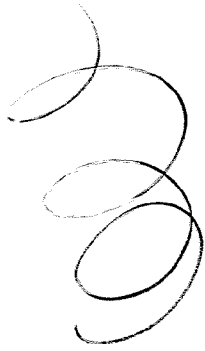
Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.054	0.032	0.033	0.086		Set Trigger
2	4.287	0.054	0.032	0.033	0.086		Set Trigger
3	4.247	0.054	0.032	0.033	0.085		Set Trigger
4	4.182	0.054	0.032	0.033	0.085		Set Trigger
5	4.415	0.054	0.032	0.033	0.088		Set Trigger

A-4.25

A handwritten scribble or signature, possibly the letter 'E', located on the left side of the page.