

6680 7704

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



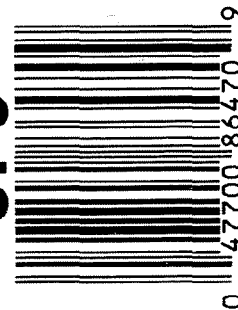
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807704

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7704

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1/21/09	SPW
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPW
460	CHECK HEADSPACE		1-21-09	SPW
470	DIS-ASSEMBLE ACTION		1-21-09	SPW
472	SERIALIZE BOLT HANDLE		1-22-09	R.W
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1/23/09	
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1-25-09	MR
542	APPLY COATINGS (BARREL ACTION)		1-27	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

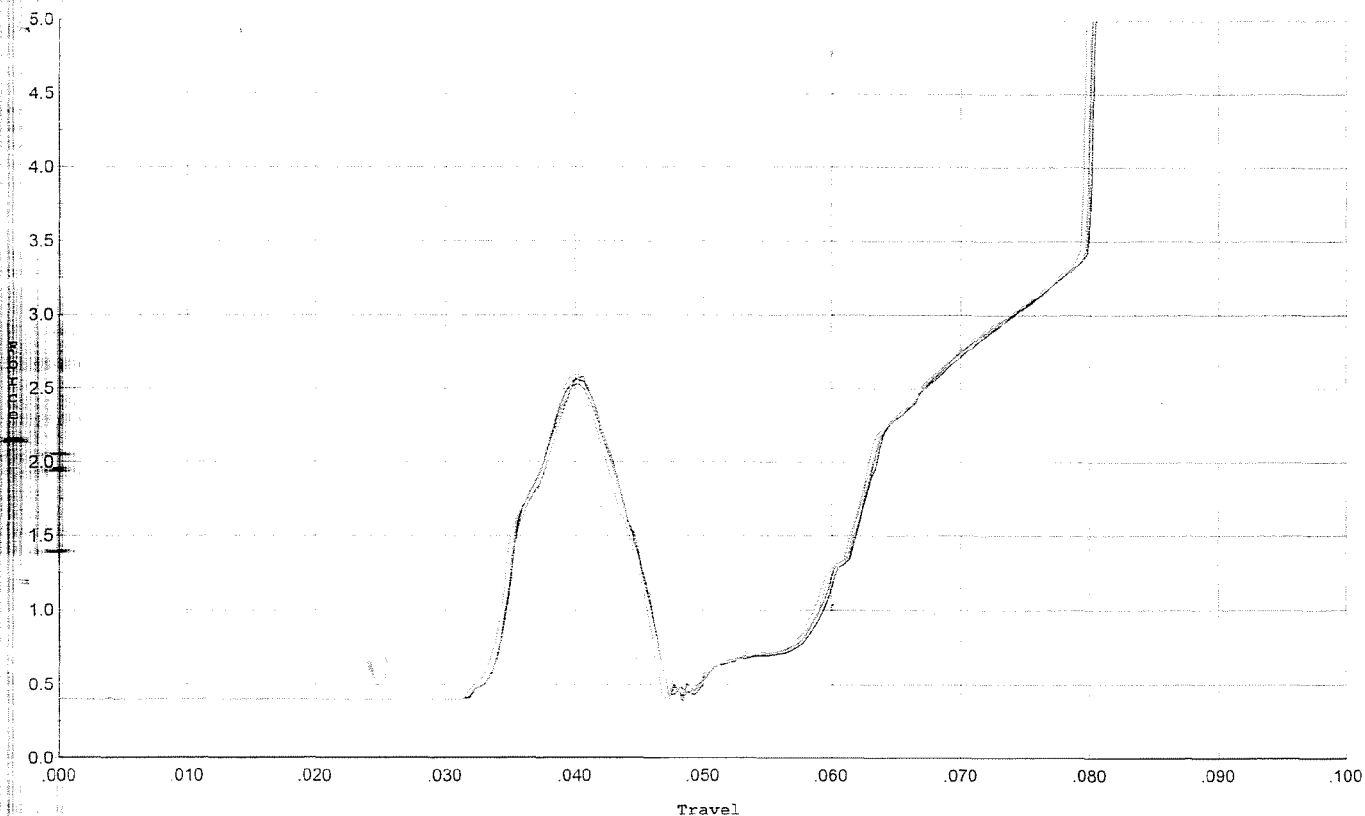
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-5-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-5-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	2-5-09	LJ
	J) ASSEMBLE STOCK		1-30-09	RJL
	K) ASSEMBLE SWIVEL STUDS		2-5-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-5-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.54</u> <u>2.45</u> <u>2.45</u> <u>2.45</u>	2-4-09	WN
	C) FUNCTION		2-5-09	LJ
690	PACK		2/17/09	FEJ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



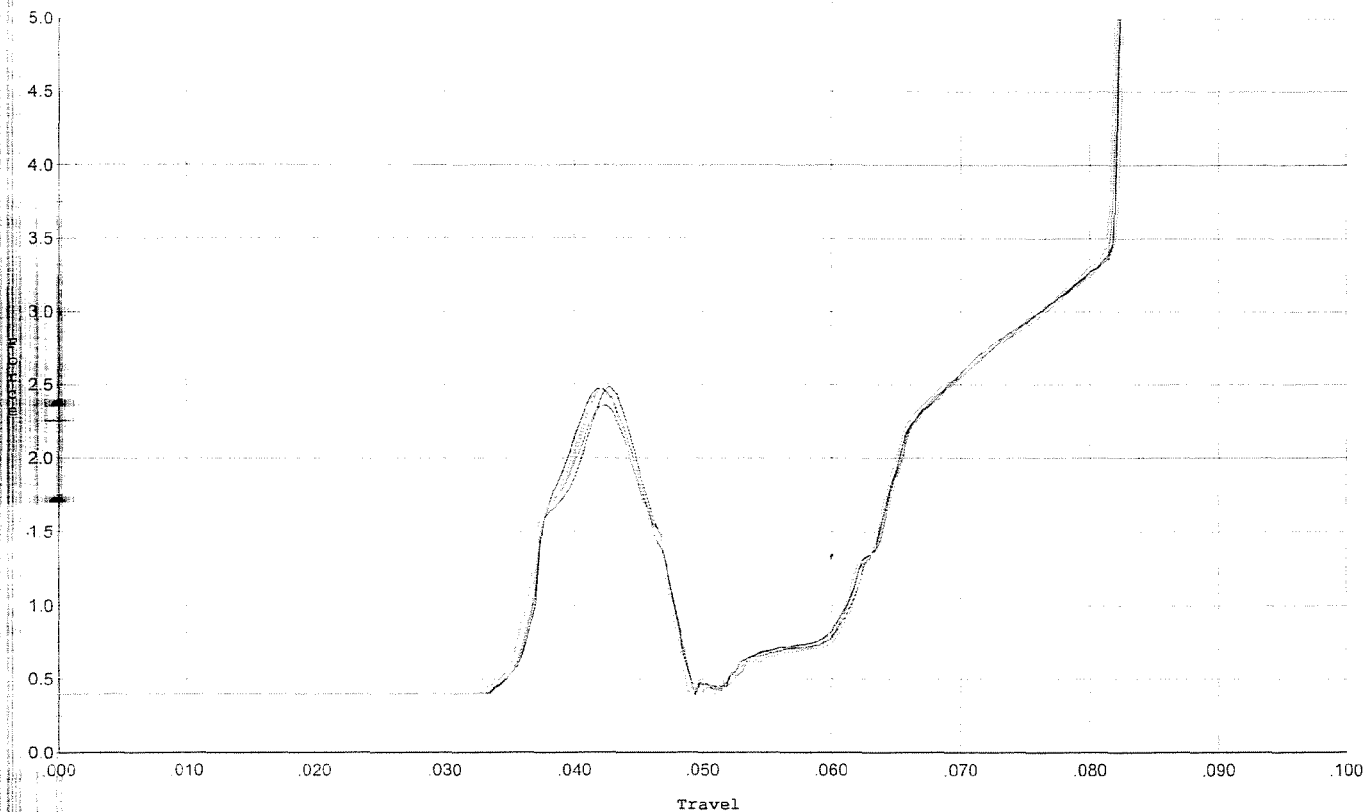
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.046	0.034	0.039	0.036		Set Trigger
2	2.562	0.046	0.034	0.039	0.036		Set Trigger
3	2.531	0.045	0.032	0.039	0.035		Set Trigger
4	2.595	0.046	0.032	0.039	0.036		Set Trigger
5	2.577	0.045	0.033	0.039	0.035		Set Trigger

AUG 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



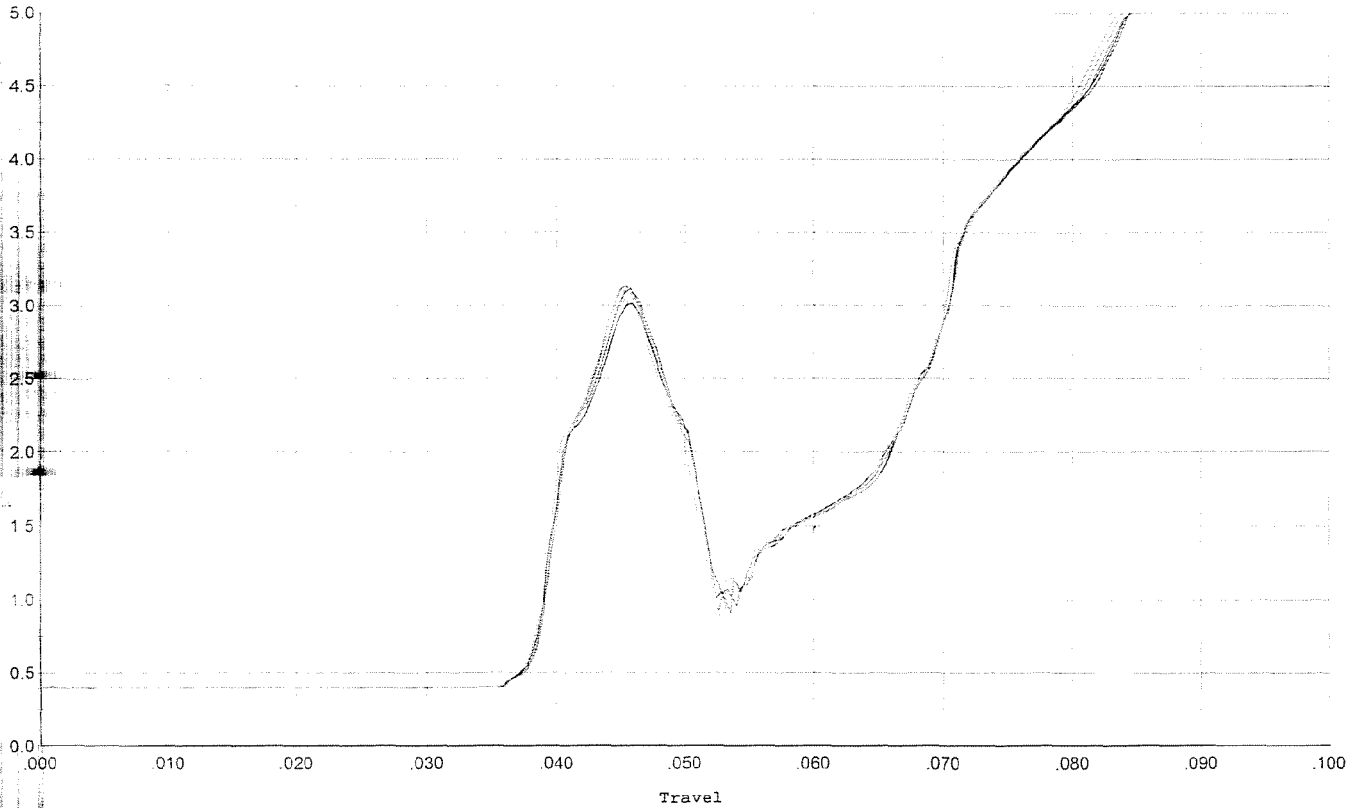
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.047	0.036	0.040	0.035		Set Trigger
2	2.473	0.047	0.036	0.040	0.035		Set Trigger
3	2.360	0.047	0.036	0.040	0.035		Set Trigger
4	2.480	0.047	0.035	0.040	0.036		Set Trigger
5	2.476	0.047	0.034	0.040	0.036		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



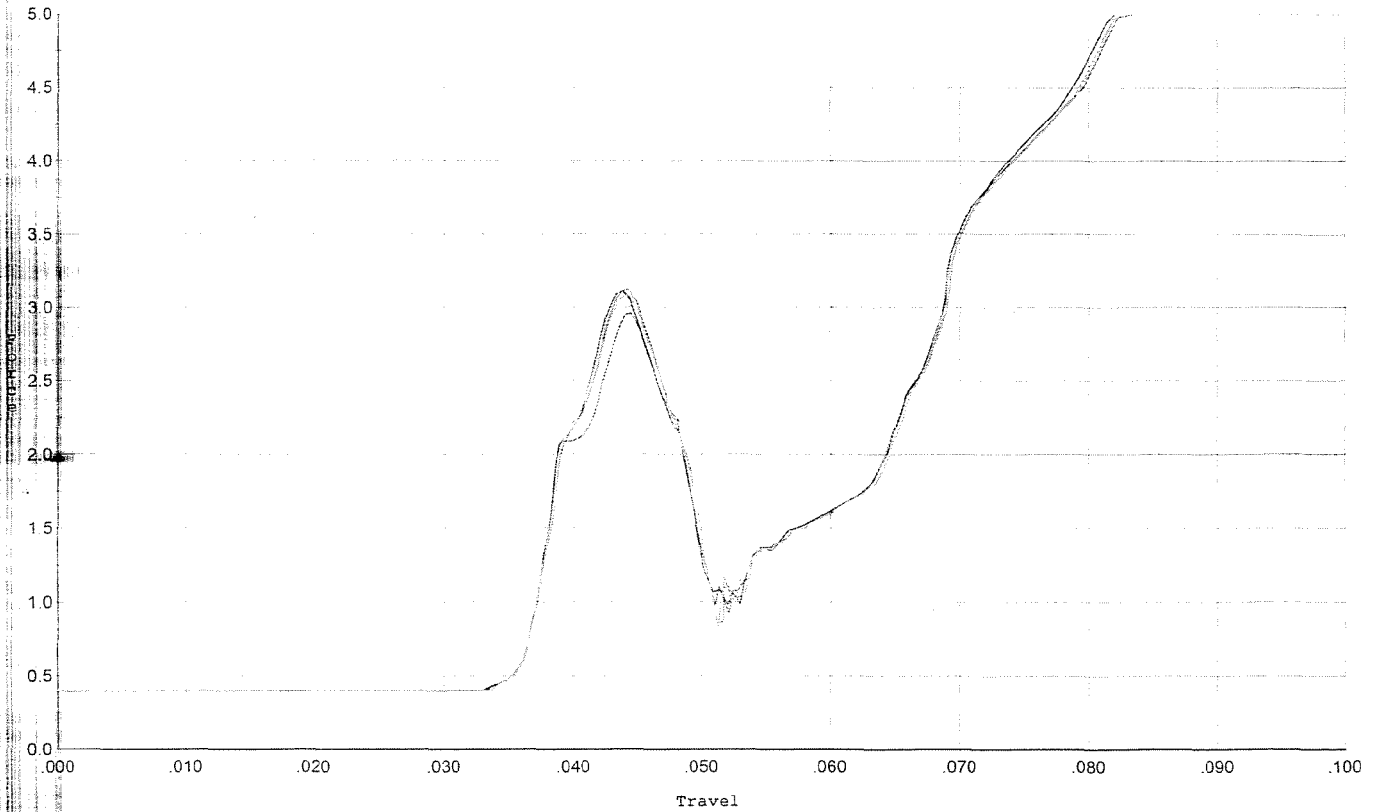
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.113	0.050	0.038	0.040	0.045		Set Trigger
2	3.015	0.050	0.038	0.039	0.044		Set Trigger
3	3.137	0.050	0.038	0.040	0.045		Set Trigger
4	3.040	0.050	0.038	0.039	0.044		Set Trigger
5	3.104	0.051	0.038	0.040	0.045		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



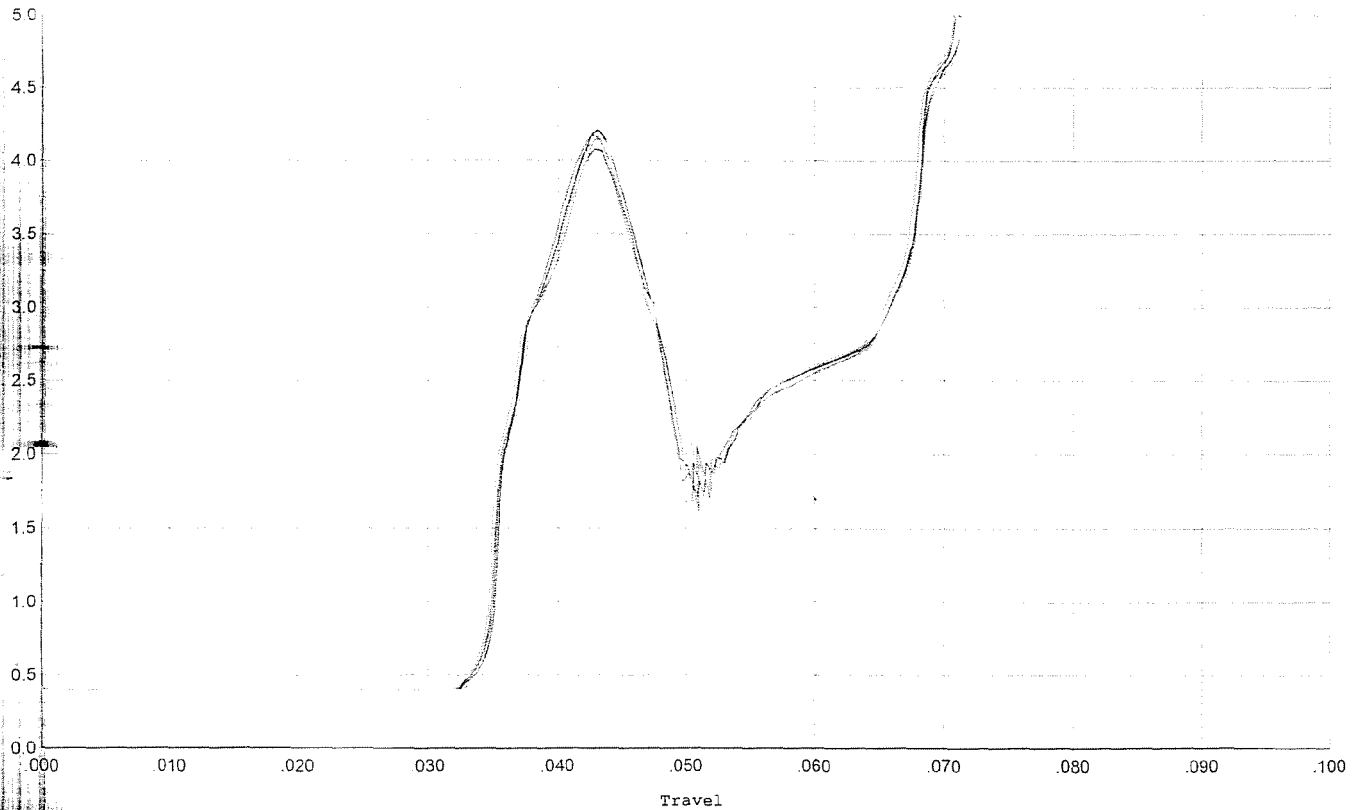
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.958	0.048	0.036	0.039	0.042		Set Trigger
2	3.110	0.048	0.036	0.039	0.044		Set Trigger
3	3.120	0.049	0.036	0.038	0.045		Set Trigger
4	3.080	0.049	0.036	0.038	0.045		Set Trigger
5	3.130	0.049	0.036	0.038	0.045		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



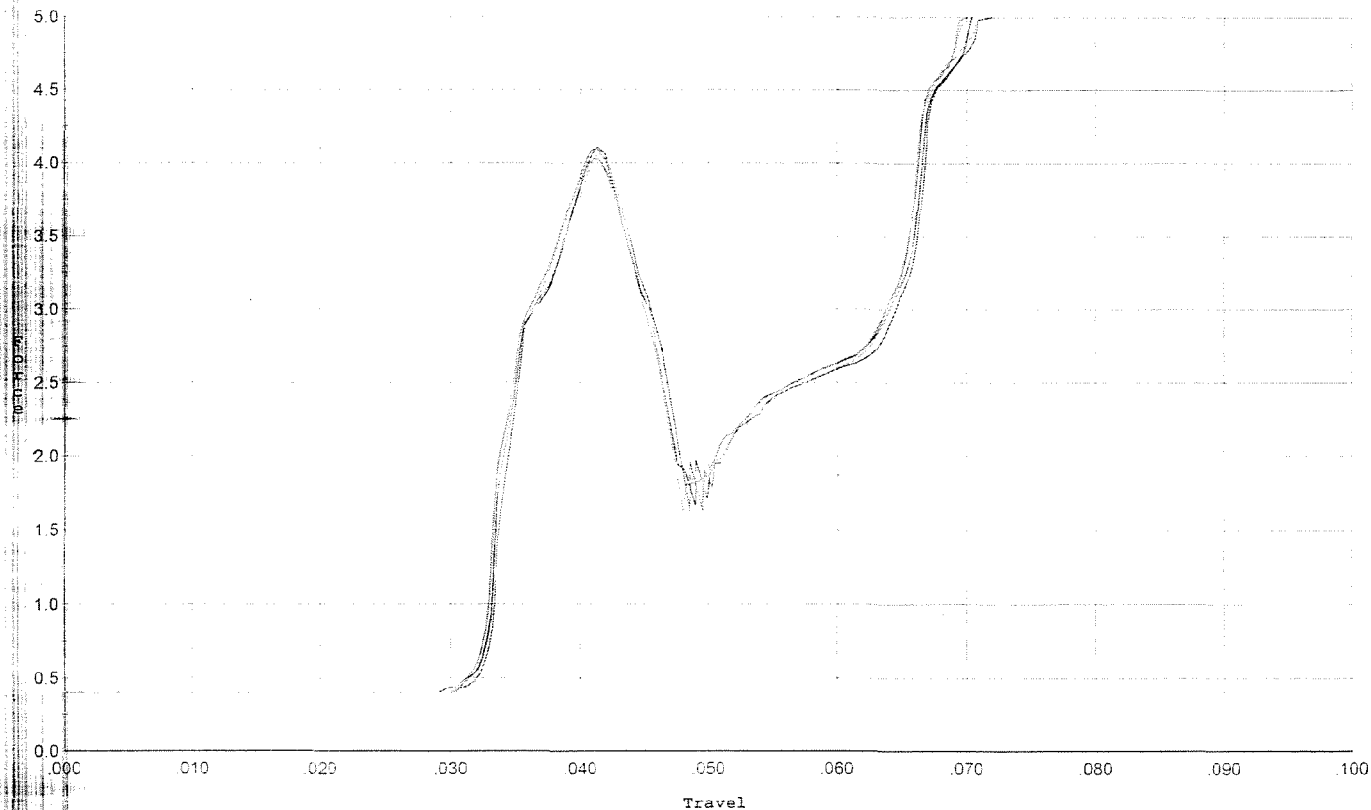
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.047	0.034	0.031	0.057		Set Trigger
2	4.209	0.049	0.034	0.031	0.060		Set Trigger
3	4.173	0.048	0.034	0.031	0.058		Set Trigger
4	4.169	0.048	0.033	0.031	0.059		Set Trigger
5	4.139	0.048	0.034	0.031	0.058		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



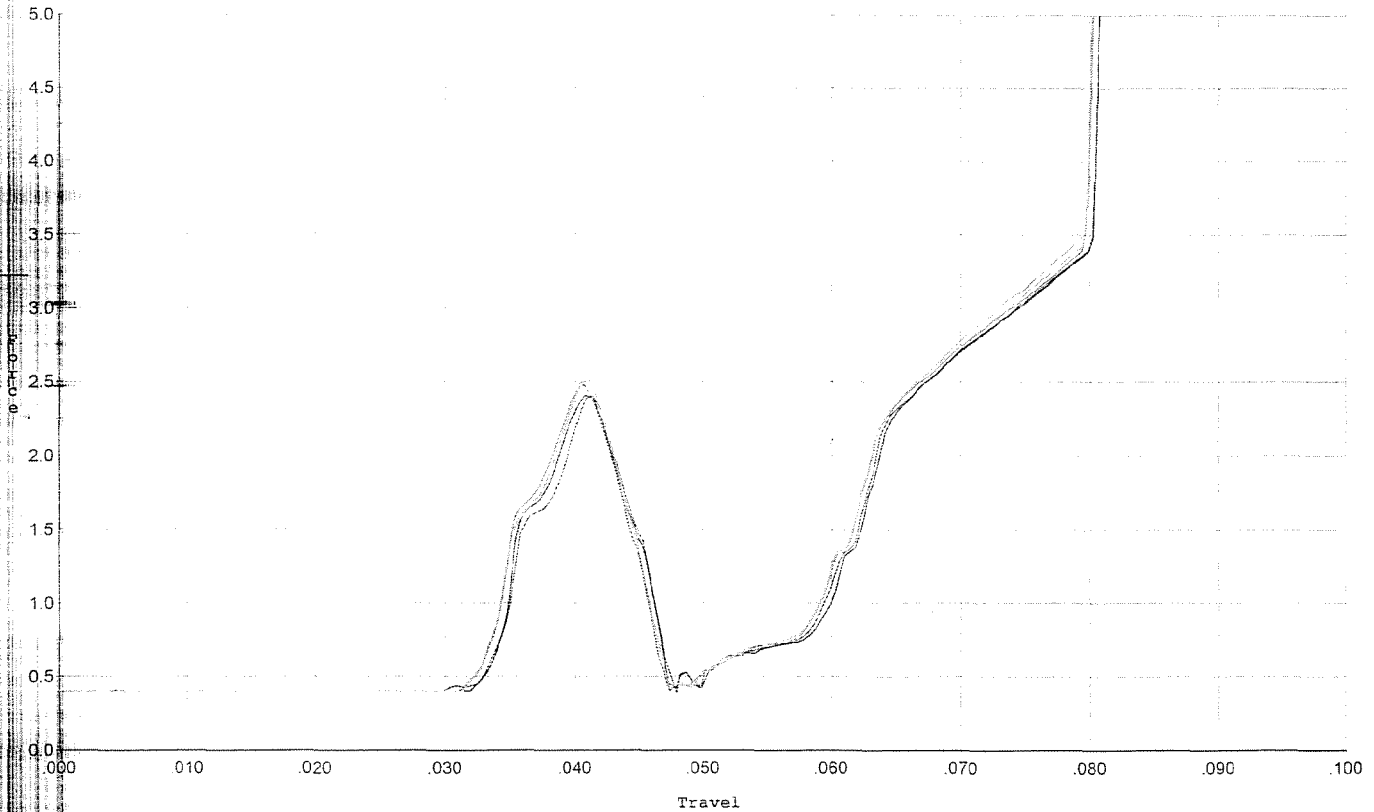
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.046	0.032	0.032	0.057		Set Trigger
2	4.026	0.045	0.032	0.032	0.055		Set Trigger
3	4.101	0.046	0.031	0.032	0.057		Set Trigger
4	4.063	0.045	0.033	0.032	0.055		Set Trigger
5	4.024	0.046	0.031	0.032	0.056		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



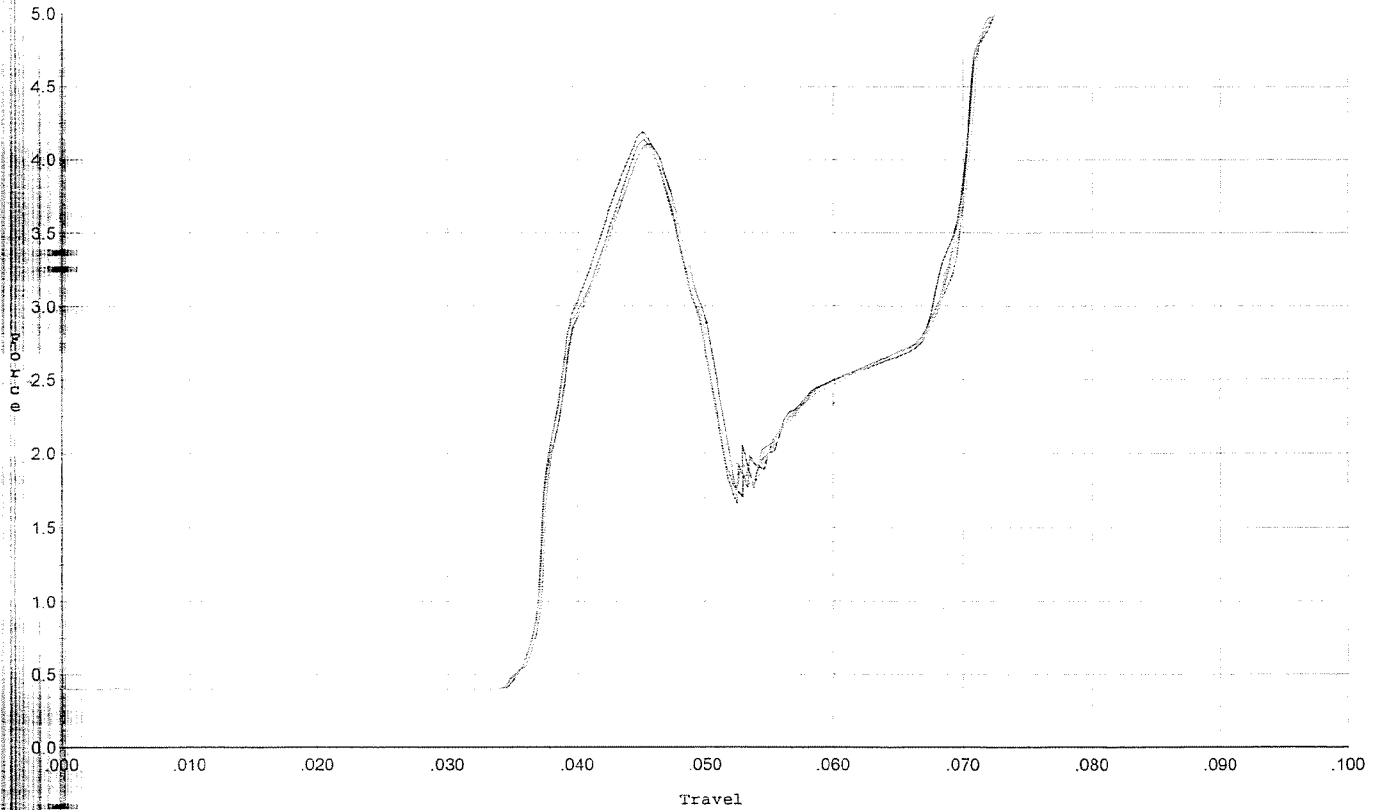
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.045	0.033	0.040	0.034		Set Trigger
2	2.404	0.045	0.034	0.040	0.035		Set Trigger
3	2.482	0.045	0.032	0.039	0.035		Set Trigger
4	2.507	0.045	0.033	0.040	0.035		Set Trigger
5	2.531	0.045	0.032	0.040	0.035		Set Trigger

AUG 246

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.050	0.035	0.037	0.059		Set Trigger
2	4.108	0.050	0.036	0.037	0.059		Set Trigger
3	4.135	0.050	0.035	0.037	0.059		Set Trigger
4	4.092	0.050	0.035	0.037	0.060		Set Trigger
5	4.088	0.049	0.035	0.037	0.058		Set Trigger

AUG 4.12

