

66807708

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

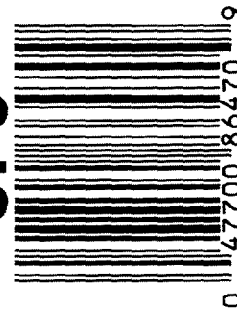
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807708

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6807708

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RT
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TC
460	CHECK HEADSPACE		3-24-09	TC
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX		
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/27/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/27/09	RT
520	GOFF BLAST BBL / REC		3-27	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

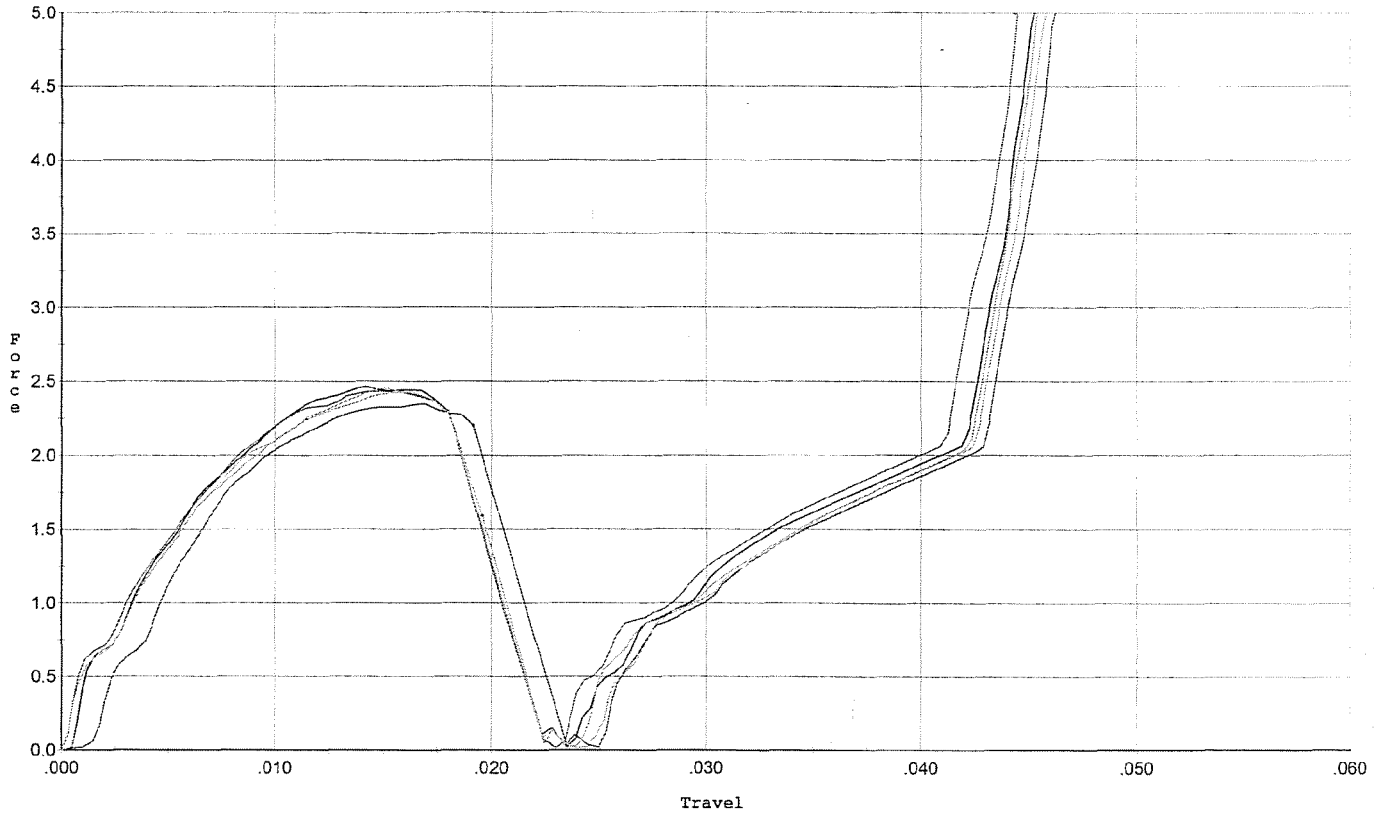
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.2</u> <u>2.2</u> <u>2.2</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.4</u> <u>3.4</u> <u>3.4</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-28-09	RP
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-23-09	WJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-23-09	TGR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.69</u> <u>2.70</u> <u>2.72</u> <u>2.70</u>	4-28-09	WJ
	C) FUNCTION		4/28/09	RP
690	PACK		8/12/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



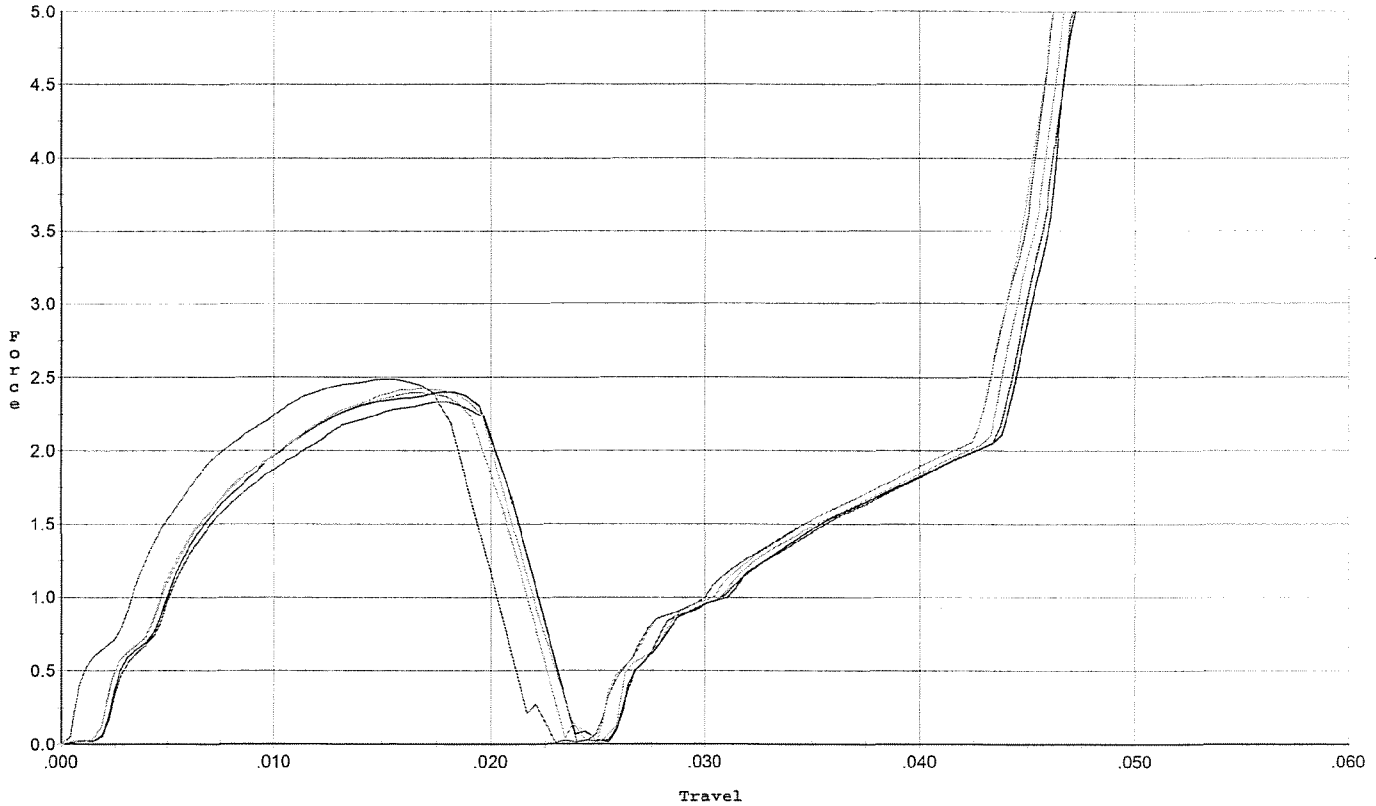
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.349	0.019	0.00	0.032	0.030		Set Trigger
2	2.464	0.020	0.00	0.031	0.033		Set Trigger
3	2.438	0.018	0.00	0.031	0.031		Set Trigger
4	2.428	0.020	0.00	0.032	0.033		Set Trigger
5	2.452	0.018	0.00	0.032	0.030		Set Trigger

1-2-42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



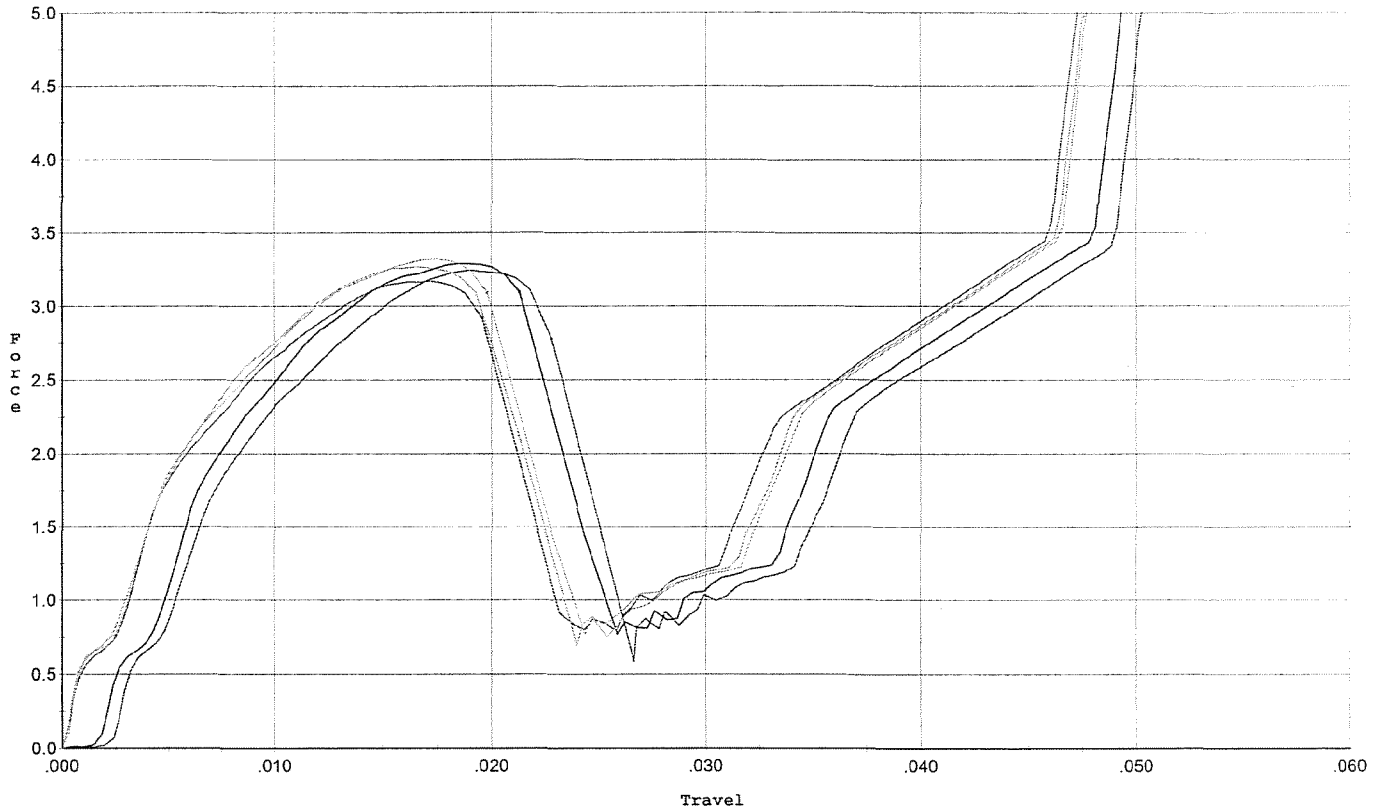
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.336	0.021	0.00	0.032	0.032		Set Trigger
2	2.401	0.021	0.00	0.032	0.033		Set Trigger
3	2.487	0.018	0.00	0.033	0.032		Set Trigger
4	2.423	0.020	0.00	0.031	0.031		Set Trigger
5	2.397	0.021	0.00	0.032	0.032		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



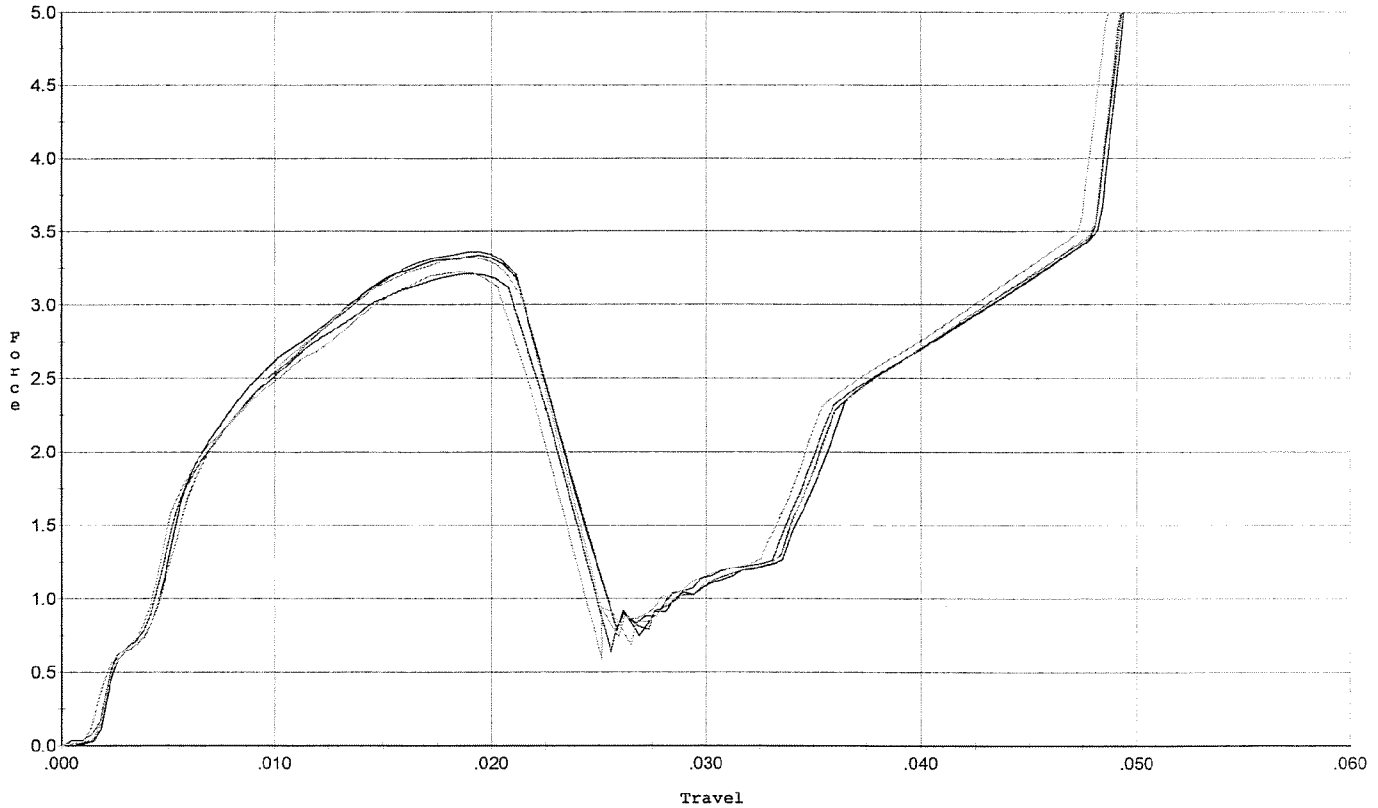
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.243	0.023	0.003	0.032	0.046		Set Trigger
2	3.290	0.021	0.00	0.032	0.045		Set Trigger
3	3.172	0.020	0.00	0.032	0.042		Set Trigger
4	3.324	0.020	0.00	0.032	0.045		Set Trigger
5	3.269	0.021	0.00	0.031	0.048		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



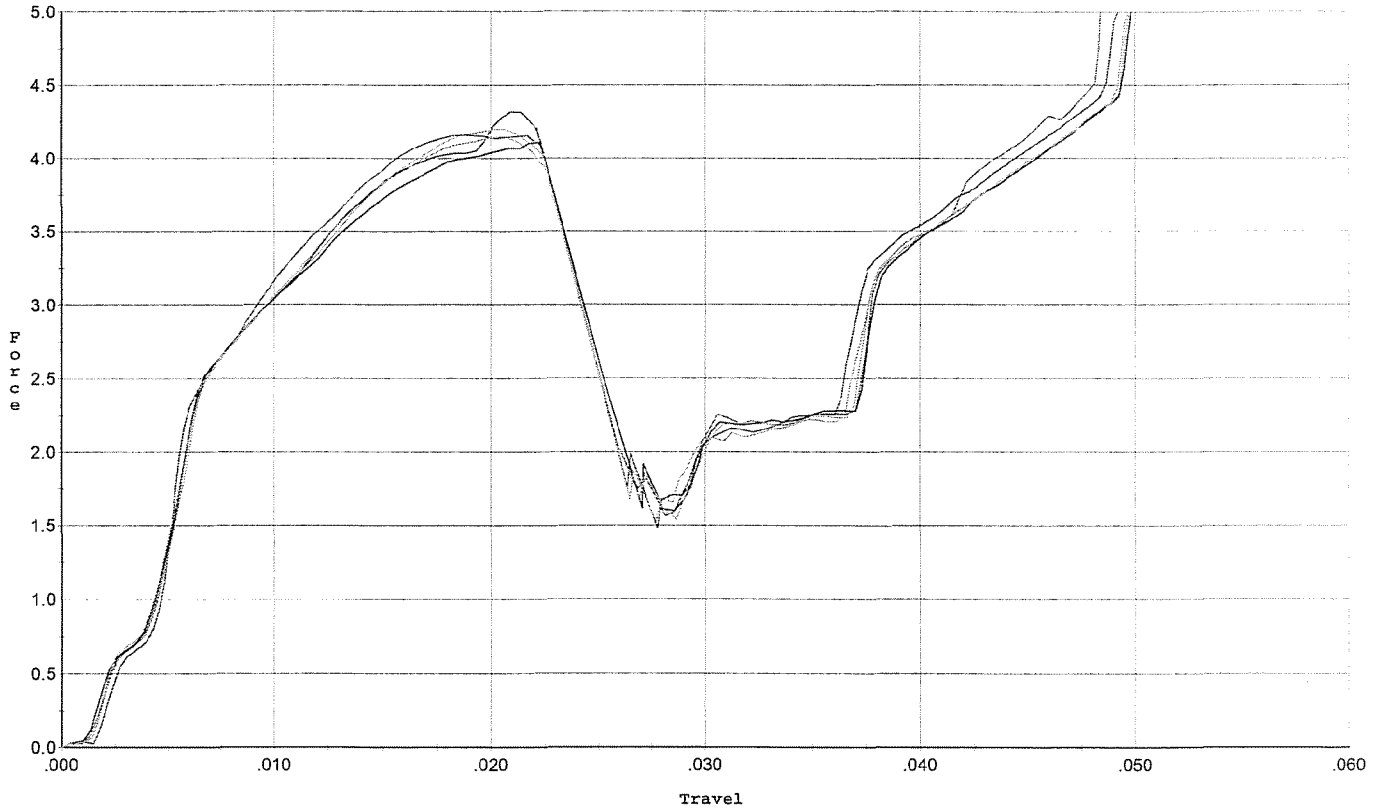
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.023	0.00	0.032	0.047		Set Trigger
2	3.335	0.021	0.00	0.032	0.046		Set Trigger
3	3.360	0.021	0.00	0.032	0.045		Set Trigger
4	3.323	0.021	0.00	0.032	0.046		Set Trigger
5	3.225	0.022	0.00	0.031	0.045		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



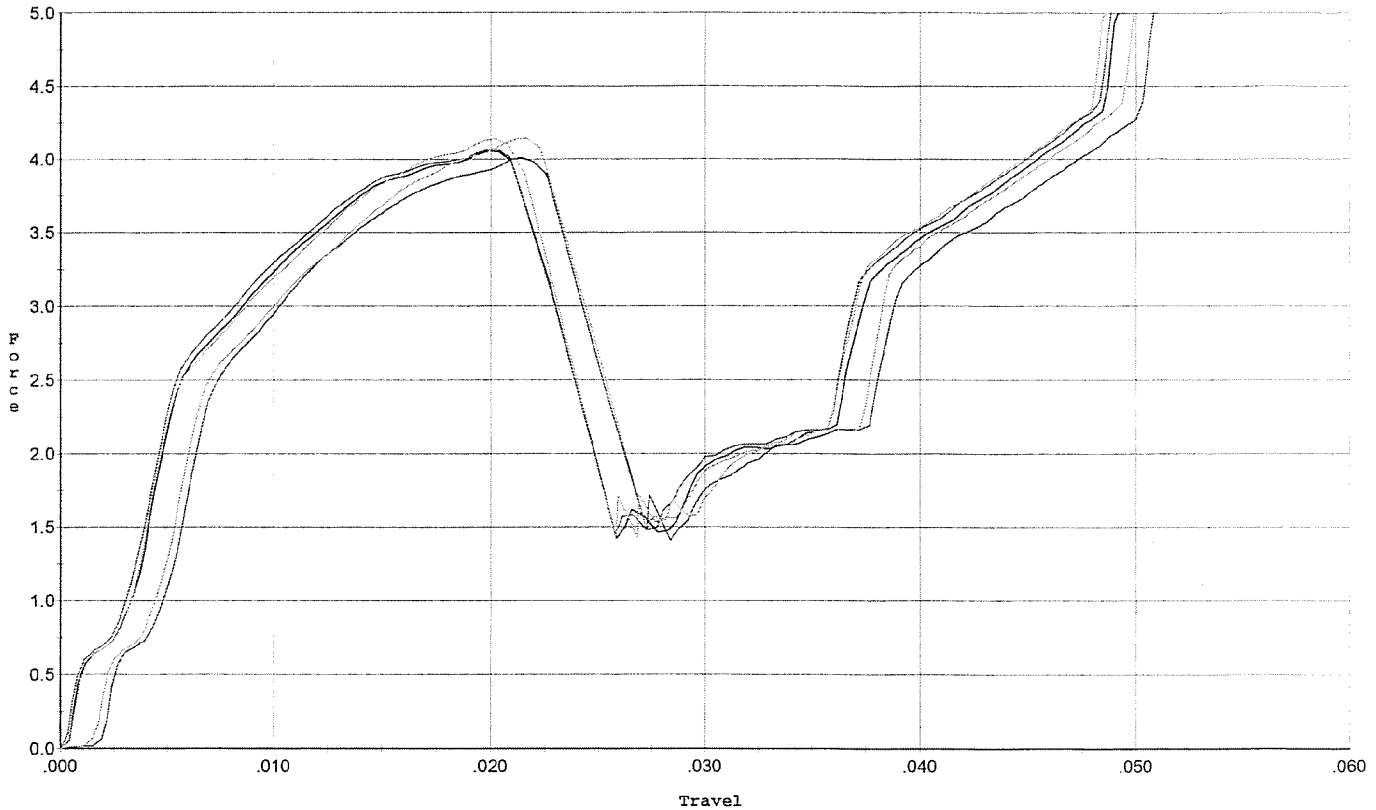
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.022	0.00	0.028	0.059		Set Trigger
2	4.107	0.022	0.00	0.029	0.058		Set Trigger
3	4.161	0.022	0.00	0.027	0.060		Set Trigger
4	4.202	0.022	0.00	0.029	0.059		Set Trigger
5	4.147	0.023	0.00	0.029	0.060		Set Trigger

A-4-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



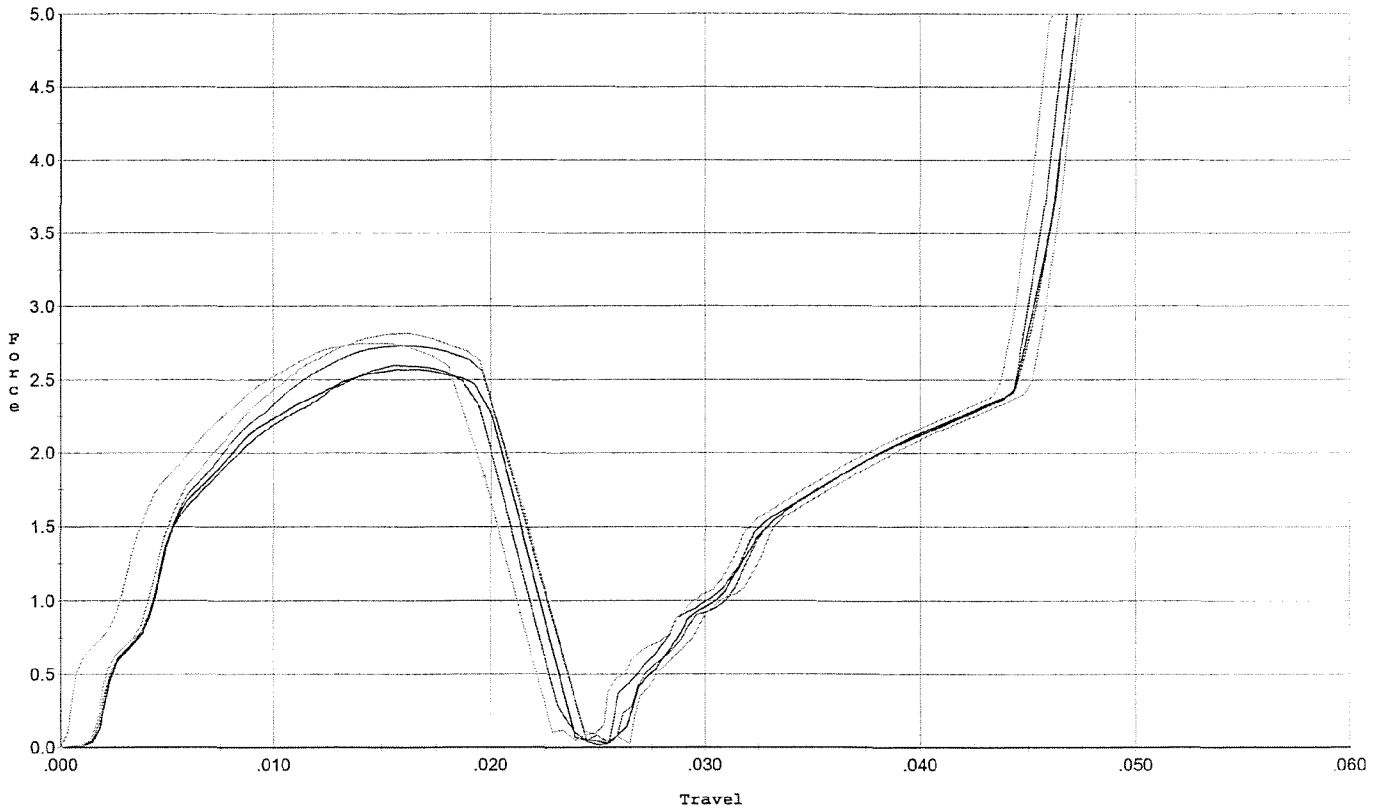
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.023	0.002	0.030	0.057		Set Trigger
2	4.057	0.023	0.00	0.029	0.062		Set Trigger
3	4.067	0.023	0.00	0.029	0.063		Set Trigger
4	4.139	0.022	0.00	0.029	0.059		Set Trigger
5	4.143	0.025	0.00	0.028	0.064		Set Trigger

A-4-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



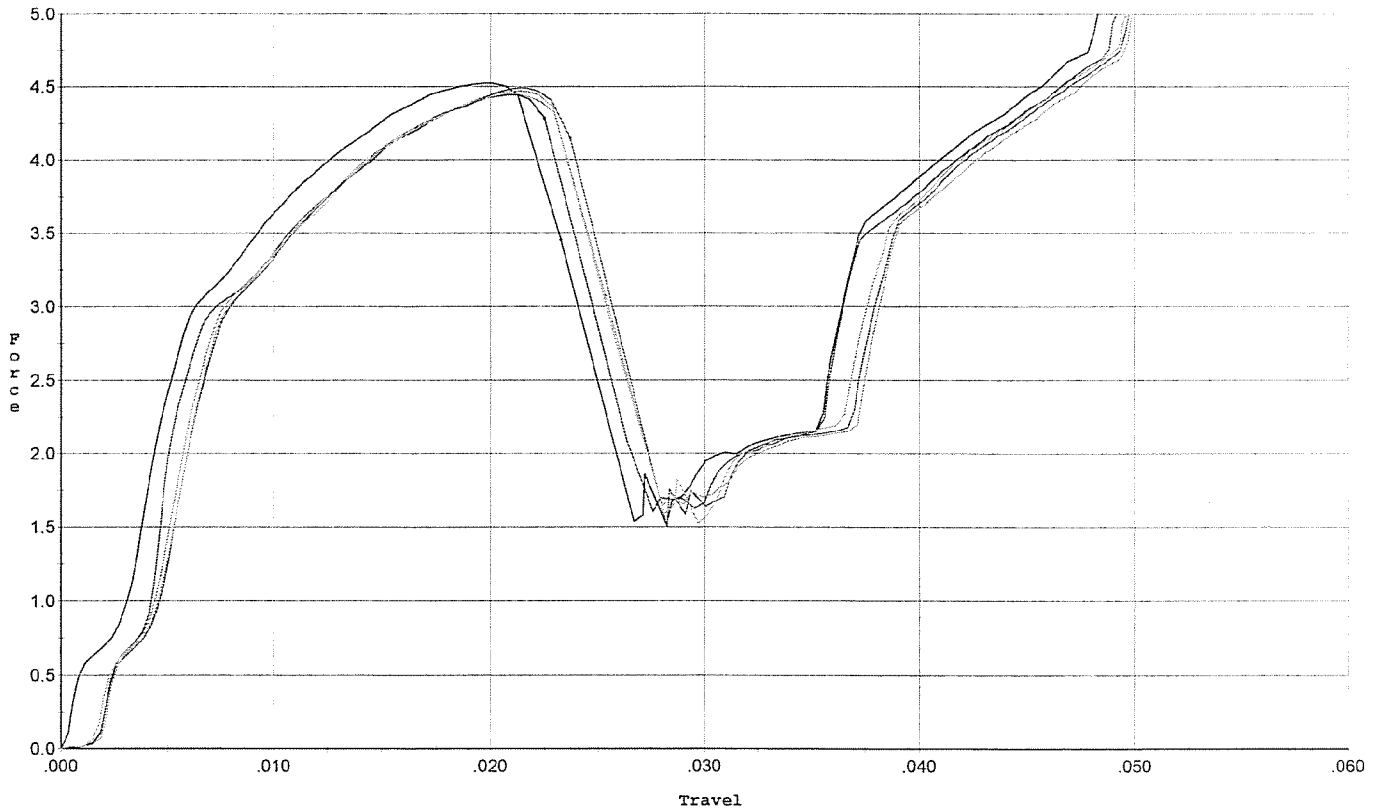
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.019	0.00	0.032	0.034		Set Trigger
2	2.569	0.020	0.00	0.032	0.035		Set Trigger
3	2.731	0.022	0.00	0.032	0.040		Set Trigger
4	2.746	0.020	0.00	0.031	0.039		Set Trigger
5	2.814	0.022	0.00	0.032	0.041		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.442	0.022	0.00	0.028	0.065		Set Trigger
2	4.520	0.023	0.00	0.027	0.070		Set Trigger
3	4.487	0.024	0.00	0.024	0.068		Set Trigger
4	4.469	0.023	0.00	0.026	0.065		Set Trigger
5	4.449	0.025	0.00	0.025	0.072		Set Trigger

A. 4.47